



CLIENT/OWNER: APMM SUBANG AIR STATION	SERIAL NO.	HOURS	LDG/CYCLE	WORKSHEET NO: 3868-001
AIRCRAFT TYPE: AS365N3	AIRCRAFT: 6723	REFER WORKPACK		WORK/INSP/DESC: SB 80.00.03 REV 1
REGISTRATION: M70-01	#1 ENGINE: 24223	REFER WORKPACK		WORKPACK REF: M70-01-3868
BASE/FACILITY: APMM WMSA	#2 ENGINE: 24125	REFER WORKPACK		AJL REF NO.: REFER WORKPACK
DATE IN: REFER WORKPACK OUT: REFER WORKPACK			NG / N1 NF / N2	SHEET: 1 OF 5

Reason for raising: SB 80.00.03 REV 1 - STARTER GENERATOR NO.1 DUE FOR OVERHAUL TO BE CARRIED OUT IN ACCORDANCE WITH SB 80.00.03 REV 1 ACCOMPLISHMENT INSTRUCTIONS. P/N: 524-031 S/N: 5226 DUE AT: 4335.1 FH // 23/05/2027	Raised by and date: HAMIZAH 25/07/2023	Other requirements/information: N/A
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Item	Description	Technician	* Eng. CRS	Date
1	SB 80.00.03 REV 1 PROTECTIVE MEASURE STARTING - GENERATOR STARTER UPDATE OF STARTER GENERATOR MAINTENANCE DO THE OVERHAUL NOT MORE THAN 1650 FH AFTER PRODUCTION OR LAST OVERHAUL OR 42 M (THE FIRST LIMIT YOU GET TO IS APPLICABLE) AFTER RECEIVED OF REV 0 OF THIS SB. REFERENCE: SB 80.00.03 REV 1 ACCOMPLISHMENT INSTRUCTIONS REMARKS: NO 1 ENGINE STARTER GENERATOR REMOVAL CARRIED OUT. TO BE SENT FOR OVERHAUL FOUND SATISFACTORY. (REFER PART SHEET FOR DETAILS)			24/8/23
2	REMOVAL OF THE ENGINE REMOVABLE COWLING REFERENCE: MET 53-50-00-402 REMARKS: CARRIED OUT FOUND SATISFACTORY			24/8/23
3	IF THE STARTER GENERATOR ON THE LH SIDE MUST BE REMOVED, REMOVAL OF THE ENGINE FIXED COWLING REFERENCE: MET 53-50-00-402 REMARKS: CARRIED OUT FOUND SATISFACTORY			24/8/23

- The work recorded above has been carried out in accordance with the AW139 Interactive Electronic Technical Publication (IETP), Air-vehicle Maintenance Planning Information (AMPI) - EASA and PT6C-67C Engine Maintenance Manual.
- The work recorded above has been carried out in accordance with the Airbus AS555SN Maintenance Manual, Airbus AS555SN Airworthiness Limitations Section (ALS) and Master Servicing Manual (MSM) and Arrius 1 A Maintenance Manual.
- The work recorded above has been carried out in accordance with Super Lynx Compound Interactive Electronic Technical Publication (CIETP) and CTS800-40N Engine Maintenance Manual.
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REGISTRATION: M70-01	#1 ENGINE: 24223	REFER WORKPACK		WORKPACK REF: M70-01-3868
BASE/FACILITY: APMM WMSA	#2 ENGINE: 24125	REFER WORKPACK		AJL REF NO.: REFER WORKPACK
DATE IN: REFER WORKPACK OUT: REFER WORKPACK			NG / N1 NF / N2	SHEET: 2 OF 5
Reason for raising: SB 80.00.03 REV 1 - STARTER GENERATOR NO.1 DUE FOR OVERHAUL TO BE CARRIED OUT IN ACCORDANCE WITH SB 80.00.03 REV 1 ACCOMPLISHMENT INSTRUCTIONS.			Raised by and date: HAMIZAH 25/07/2023	Other requirements/information: N/A
P/N: 524-031 S/N: 5226 DUE AT: 4335.1 FH // 23/05/2027				

Item	Description	Technician	* Eng. CRS	Date
4	<p>REMOVAL OF THE STARTER GENERATOR</p> <p>REFERENCE: MET 80-10-01-401</p> <p>STARTER GENERATOR REMOVED:</p> <p>P/N: 524-031</p> <p>S/N: 5226</p> <p>POSITION: LH</p> <p>REMARKS: <i>CARRIED OUT, FOUND SATISFACTORY.</i></p>	 	 	<i>24/8/23</i>

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AIRCRAFT TYPE: AS365N3	AIRCRAFT: 6723	REFER WORKPACK		WORK/INSP/DESC: SB 80.00.03 REV 1
REGISTRATION: M70-01	#1 ENGINE: 24223	REFER WORKPACK		WORKPACK REF: M70-01-3868
BASE/FACILITY: APMM WMSA	#2 ENGINE: 24125	REFER WORKPACK		AJL REF NO.: REFER WORKPACK
DATE IN: REFER WORKPACK OUT: REFER WORKPACK		NG / N1	NF / N2	SHEET: 3 OF 5

Reason for raising: SB 80.00.03 REV 1 - STARTER GENERATOR NO.1 DUE FOR OVERHAUL TO BE CARRIED OUT IN ACCORDANCE WITH SB 80.00.03 REV 1 ACCOMPLISHMENT INSTRUCTIONS.
 Raised by and date: HAMIZAH 25/07/2023
 Other requirements/information: N/A
P/N: 524-031 S/N: 5226 DUE AT: 4335.1 FH // 23/05/2027

Item	Description	Technician	* Eng. CRS	Date																		
5	INSTALLATION OF THE STARTER GENERATOR REFERENCE: MET 80-10-01-401 - TORQUE THE SCREW (1) TORQUE VALUE REQUIRED: <u>17.71 - 22.12 LB.IN</u> TORQUE VALUE APPLIED: <u>22.0 LB.IN</u> SPECIAL TOOLS: <table border="0"> <tr> <td>DESCRIPTION</td> <td>SERIAL NO OR TC NO</td> <td>CALIBRATION DATE DUE</td> </tr> <tr> <td><u>TQ WRENCH</u></td> <td><u>CTE 351</u></td> <td><u>24/5/24</u></td> </tr> </table> - TORQUE THE NUTS (11) TORQUE VALUE REQUIRED: <u>168 LB.IN</u> TORQUE VALUE APPLIED: <u>168 LB.IN</u> SPECIAL TOOLS: <table border="0"> <tr> <td>DESCRIPTION</td> <td>SERIAL NO OR TC NO</td> <td>CALIBRATION DATE DUE</td> </tr> <tr> <td><u>TQ WRENCH</u></td> <td><u>CTE 341</u></td> <td><u>31/12/23</u></td> </tr> </table> - TORQUE THE NUTS (12) TORQUE VALUE REQUIRED: <u>26.55 IN.LB</u> TORQUE VALUE APPLIED: <u>26.0 IN.LB</u> SPECIAL TOOLS: <table border="0"> <tr> <td>DESCRIPTION</td> <td>SERIAL NO OR TC NO</td> <td>CALIBRATION DATE DUE</td> </tr> <tr> <td><u>TQ WRENCH</u></td> <td><u>CTE 351</u></td> <td><u>29/05/24</u></td> </tr> </table>	DESCRIPTION	SERIAL NO OR TC NO	CALIBRATION DATE DUE	<u>TQ WRENCH</u>	<u>CTE 351</u>	<u>24/5/24</u>	DESCRIPTION	SERIAL NO OR TC NO	CALIBRATION DATE DUE	<u>TQ WRENCH</u>	<u>CTE 341</u>	<u>31/12/23</u>	DESCRIPTION	SERIAL NO OR TC NO	CALIBRATION DATE DUE	<u>TQ WRENCH</u>	<u>CTE 351</u>	<u>29/05/24</u>	<i>[Signature]</i>	<i>[Signature]</i>	24/8/23
DESCRIPTION	SERIAL NO OR TC NO	CALIBRATION DATE DUE																				
<u>TQ WRENCH</u>	<u>CTE 351</u>	<u>24/5/24</u>																				
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REGISTRATION: M70-01	#1 ENGINE: 24223	REFER WORKPACK		WORKPACK REF: M70-01-3868
BASE/FACILITY: APMM WMSA	#2 ENGINE: 24125	REFER WORKPACK		AJL REF NO.: REFER WORKPACK
DATE IN: REFER WORKPACK OUT: REFER WORKPACK			NG / N1 NF / N2	SHEET: 4 OF 5

Reason for raising: SB 80.00.03 REV 1 - STARTER GENERATOR NO.1 DUE FOR OVERHAUL TO BE CARRIED OUT IN ACCORDANCE WITH SB 80.00.03 REV 1 ACCOMPLISHMENT INSTRUCTIONS.
 Raised by and date: HAMIZAH 25/07/2023
 Other requirements/information: N/A
P/N: 524-031 S/N: 5226 DUE AT: 4335.1 FH // 23/05/2027

Item	Description	Technician	* Eng. CRS	Date						
	- TORQUE THE NUT (14) TORQUE VALUE REQUIRED: <u>88.52 IN.LB</u> TORQUE VALUE APPLIED: <u>88.0 IN.LB</u> SPECIAL TOOLS: <table border="1"> <tr> <th>DESCRIPTION</th> <th>SERIAL NO OR TC NO</th> <th>CALIBRATION DATE DUE</th> </tr> <tr> <td><u>TOR WRENCH</u></td> <td><u>CTE 341</u></td> <td><u>31/12/23</u></td> </tr> </table> REMARKS: <u>CARRIED OUT, FOUND SATISFACTORY</u>	DESCRIPTION	SERIAL NO OR TC NO	CALIBRATION DATE DUE	<u>TOR WRENCH</u>	<u>CTE 341</u>	<u>31/12/23</u>	<u>[Signature]</u>	<u>[Signature]</u> GAM M053 DGTA	<u>24/9/23</u>
DESCRIPTION	SERIAL NO OR TC NO	CALIBRATION DATE DUE								
<u>TOR WRENCH</u>	<u>CTE 341</u>	<u>31/12/23</u>								
6	INSTALLATION OF THE ENGINE FIXED COWLING REFERENCE: MET 53-50-00-402 REMARKS: <u>CARRIED OUT FOUND SATISFACTORY</u>	<u>[Signature]</u>	<u>[Signature]</u> GAM M048 DGTA	<u>24/8/23</u>						

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REGISTRATION: M70-01	#1 ENGINE: 24223	REFER WORKPACK		WORKPACK REF: M70-01-3868
BASE/FACILITY: APMM WMSA	#2 ENGINE: 24125	REFER WORKPACK		AJL REF NO.: REFER WORKPACK
DATE IN: REFER WORKPACK OUT: REFER WORKPACK		NG / N1	NF / N2	SHEET: 5 OF 5
Reason for raising: SB 80.00.03 REV 1 - STARTER GENERATOR NO.1 DUE FOR OVERHAUL TO BE CARRIED OUT IN ACCORDANCE WITH SB 80.00.03 REV 1 ACCOMPLISHMENT INSTRUCTIONS. P/N: 524-031 S/N: 5226 DUE AT: 4335.1 FH // 23/05/2027			Raised by and date: HAMIZAH 25/07/2023	Other requirements/information: N/A

Item	Description	Technician	* Eng. CRS	Date
7	INSTALLATION OF THE ENGINE REMOVABLE COWLING REFERENCE: MET 53-50-00-402 REMARKS: CARRIED OUT FOUND SATISFACTORY.			24/8/23
8	PERFORM A FUNCTIONAL TEST OF THE STARTER GENERATOR (FLM) REFERENCE: MET 80-10-01-401 REMARKS: EGR CARRIED OUT, FOUND SATISFACTORY REFER AJL NO: 00202			24/8/23
	SPECIAL TOOLS DESCRIPTION SERIAL NO CALIBRATION DATE/DUE <u>MULTIMETER</u> <u>CTE 128</u> <u>29/9/2023</u> RESULT: SATISFACTORY			

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Delivery address
 Airbus Helicopters Malaysia Sdn Bhd
 (formerly EUROCOPTER MALAYSIA SDN BHD)
 Helicopter Centre
 Malaysia International Aerospace Centre
 (MIAC)
 SULTAN ABDUL AZIZ SHAH AIRPORT
 47200 SUBANG - SELANGOR
 Malaysia

Invoice address
 Company
 AIRBUS HELICOPTERS MALAYSIA SDN BHD
 HELICOPTER CENTRE
 MALAYSIA INTERNATIONAL AEROSPACE
 CENTRE (MIAC)
 SULTAN ABDUL AZIZ SHAH AIRPORT
 47200 SUBANG - SELANGOR
 Malaysia

Statement of conformity

CoC No/ Delivery Creation Date:
 853114680 / 22.05.2023
Our AH Contract:

Customer Number :
 55009791
Your Contact :
 Mickael PUTOT
Telephone :
 00 33 4 42 85 28 66
Fax :
 00 33 4 42 85 22 05
E-mail :
 mickael.putot.external@airbus.com

All the parts listed herein have been manufactured and inspected in accordance with all the technical applicable specifications, drawings, standards and rules, and have been kept in an airworthy condition according to Airbus Helicopters procedures and quality system.

Your order / Order Creation Date:
 GAM 3231218 / 22.05.2023
Our AH Order:
 4583191


Item	Quantity	Code	Designation Ordered reference Delivered reference NATO code Customer reference
10	2	BG	O-RING 3,6X12-23B7
10		M	3,6X12-23B7 5331-14-390-8242

Standard part
 Date of manufacture : 31.03.2022

CERTIFICATION CLAUSE

Nous déclarons que la fourniture citée est conforme aux exigences du contrat et que, après vérifications et essais, elle répond en tout point aux exigences spécifiées, aux normes et règlements applicables, sauf exceptions, réserves ou dérogations énumérées dans la présente déclaration de conformité.


We hereby declare, barring exceptions, reservations, or exemptions listed in this statement of conformity, that the listed supplies comply with the contract requirements and that, after completion of testing and verification, they completely satisfy all specified requirements, and applicable standards and regulations.

DATE-NAME AND VISA	Waiver - Concessions	DATE-STAMP-NAME AND VISA
PLANT Name : DO Aian-Yu-Lun Title : Quality Inspection Date : 22 May 2023 Authorised signature : 		

SERVICEABLE



GalaxyAerospace 
maintenance • repair • overhaul

ITEM ID:	11858		
DESCRIPTION:	ORING		
PART NO:	3,6X12-23B7	QTY:	2.00
SERIAL NO:	N/A	BIN:	K-D-01-01
CONDITION:	NE	LOCATION:	AS365 RACK
TSN:	N/A	TSO:	N/A
SHELF DUE / EXP DATE:	31/03/2028		
JOB ID:	3912	PO ID:	SIGN: 
GIN / ID. NO:	GIN570	APPROVAL:	

GAM/E-005 Rev 2 (01/21)

SERVICEABLE



DESCRIPTION : STARTER GENERATOR		QTY: 01
PART NO. : 524-031		
SERIAL NO. : 179		
STATUS: OVH / REPAIR / MOD / CAL / TEST / NEW / COMSUMABLE / GSE		
TSN : 1092.77 Hrs		TSO : 1092.77 Hrs
SHELF DUE / EXP DATE :		
INSPECTED BY : LOKMAN		GIN / REF :
SIGN :		DATE : 24/8/23
		R 000672

GAM/E-005 Rev.1

CANNIBALIZATION



REF. NO: R 000672		
PART NO: 524-031	SERIAL NO: 179	
DESCRIPTION: STARTER GENERATOR		
TSN	TSR	TSO
1092.77 Hrs		1092.77 Hrs
REMOVE FROM AIRCRAFT		
TYPE	REGISTRATION	SERIAL NO
AS365 N3	M70-03	6741
AIRFRAME HRS AND CYCLE AT REMOVAL		REMOVAL DATE
4448.0 6724		24/8/23
NAME: LOKMAN		
SIGN & STAMP		DATE 24/8/23
INSTALLED TO AIRCRAFT		
TYPE	REGISTRATION	SERIAL NO
AS365 N3	M70-01	6723
AIRFRAME HRS AND CYCLE AT INSTALLATION		INSTALLATION DATE
4326.3 6780		24/8/23
NOTE: ITEM REMOVED TO SERVICE A/C M70-01 DUE TO STARTER GENERATOR DUE FOR OVERHAUL		
SPECIAL INSTRUCTION:		
NAME: LOKMAN		
SIGN & STAMP		DATE 24/8/23

*Item removed from serviceable aircraft or component are rendered serviceable and fit for release to service unless found otherwise