

GENERAL SERVICE LETTER

SUPPORT AND SERVICE DIVISION
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JFE/JMG/BB

General Service Letter no. 3109/23

**Subject: All engines
Life-Limited Part - Return to an approved repair center in
case of end of service life**

Dear Sir or Madam,

Engines manufactured by Safran Helicopter Engines include Life Limited Parts (LLP) whose in-service life limits are mentioned in the "Airworthiness Limitations" sections in the Maintenance Manual chapters 04 or 05-10, as appropriate to the engine variants.

The purpose of this General Service Letter is to remind you that any LLP which has reached its service life limit must be returned to an approved Repair Center for inspection. This inspection meets the requirements of the Airworthiness Authorities.

For greater efficiency, a dedicated process has been set up to deal with these end-of-life parts. The repair center selected for this inspection is the Centre Excellence Réparation Pièces et Composants (CERPC) at Safran Helicopter Engines Tarnos.

To do this, you will need to send a "Repair Request" type order to your usual Safran Helicopter Engines Front Office contact via E-form (Enginelife Customer Portal account) or other approved method. A Return of Material Autorisation (RMA) will then be sent to you to accompany the return of the part.

This order must include the following information:

- Reason for return: Time expired
- Work to be carried out: Health inspection only (Non-destructive Tests)
- Original engine (family, variant and version)
- Part counters (CSN, TSN, creep)

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Please note:

- Standard exchange flow is not allowed for these parts.
- Safran Helicopter Engines will cover the inspection costs. The shipping costs of the part will be according to the general conditions of sale or contract in force.

Please contact your usual Safran Helicopter Engines Front Office for further details on return procedures.

The part will be scrapped by Safran Helicopter Engines at the end of this inspection process. If you wish the scrapped part to be returned to you, the document 007504 (ENR1331), upon request to your Front Office, must be sent with the order. The absence of this document will be considered as a transfer of ownership to Safran Helicopter Engines. The Safran Helicopter Engines Approved Repair Center may then physically discard the part.

Should you require any additional information, please do not hesitate to contact your Front Office.
Yours faithfully,



J.F. ESCURET
Technical Support Department