() INCREMENTAL CHANGE

Release Notification Date: 11/22/2023

SPM 70-80-02 CONSUMABLE PRODUCTS - ANTI-SEIZE COMPOUNDS, LUBRICANTS, OILS

DISCLAIMER

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HIGHLIGHTS

<u>HIGHLIGHT</u> <u>REFERENCE</u>	DESCRIPTION OF CHANGE
tk70-80-02-800-801	Technical Change: Changed information for consumable C02-038.
tk70-80-02-800-801	Technical Change: Changed information for consumable C02-026.
tk70-80-02-800-801	Technical Change: Changed information for consumable C02-019.

TASK 70-80-02-800-801

prohibited.

1. General.

Ref No.	Consumable Name / Remarks	Supplier
C02-001 Comp	ound, Anti-Seize (AMS 2518)	
	NOTE: C02-058 may be used as a one way alternative to assure graphite purity	
	Braycoat 655	
	Obsolete: Replaced by C02-001 or C02-058	
	Fel-Pro-C601	
	Deleted: Replaced by Loctite Graphite 50	
	Loctite Graphite 50	
	Deleted	
	Nyco GA47	Nyco SA
	Royco 44	Anderol Specialty Lubricants, a Division of Chemtura Corporation
te Printed: 2023 //29	GE PROPRIETARY INFORMATION - Not to be used, disclosed without the express written consent of GE. Technical data is concontrolled; transfer of this data to a Non-US Person, without US	nsidered ITAR and/or EAR Page

C	/0-80-02-015 SPM /0-80-02 CONSUMABLE PRODUCTS - ANTI-SEIZE CO	MPOUNDS, LUBRICAN I
	Shell compound No 8	
	Obsolete	
	C02-002 Compound, Anti-Seize	
	Ease-Off 990	
	Obsolete: Replaced by C02-001 or C02-058	
	C02-003 Lubricant, Sprayable Air Drying	
	NOTE: This is not the same product as the Dow Corning 321 Dry Film Lubricant (Aerosol) that is available in the USA.	
	Molykote D 321 R	Fournier
	Molykote D 321 R	Dow Corning France SA
	Molykote D 321 R	Dow Corning Europe SA
	C02-004 Lubricant, Sprayable Air Drying	
	Sandstrom 26A	
	Deleted: Replaced by Sandstrom 27A	
	Sandstrom 27A MoS2 Base and Corrosion Inhibitor (GE Spec. A50TF192 Class B)	Sandstrom Products Co.
	Deleted: Contained Chlorine	
	NOTE: Replaced by Tiolube 75/75 Water base (GE Spec. A50TF192 Class B)	
	Surfkote A-1625 MoS2 Base MIL-L-23398 (GE Spec. A50TF192 Class A)	
	Obsolete	
	Tiolube 70 organic solvent base dry film lubricant (GE Spec. A50TF192 Class B)	Tiodize Co., Inc.
	Deleted: Contained Chlorine	
	NOTE: Replaced by Tiolube 75/75 Water base (GE Spec. A50TF192 Class B)	
	Tiolube 75/75 Water base, dry film lubricant (GE Spec. A50TF192 Class B)	Tiodize Co., Inc.
	ZIP-D-5460NS MoS2 Colloidal Suspension (GE Spec. A50TF192 Class C)	Zip-Chem Products
	C02-005 Lubricant, Solid Dry Film	
	Everlube 811 or MIL-L-81329 equivalent	Everlube Products
	Molykote X-15	
	Deleted	
	C02-006 Lubricant	
	Esnalube 382	Everlube Products
	C02-007 Assembly Fluid (GE Spec A50TF92)	
	Ultrachem Assembly Fluid No. 1	Ultrachem, Inc.
	C02-008 Petroleum Jelly	
	Petrolatum VV-P-236 Deleted: Duplicate Entry. See C02-033	
	C02-009 Lubricant	
	Molykote Type Z	Dow Corning Corp.
	C02-010 Lubricant, Dryfilm	
	Spray Mix Type I	Drilube Co.
	C02-011 Graphite, Powdered	
	Dixon No. 635 C02-012 Grease	Dixon Ticonderoga

	Aeroshell-7, MIL-G-23827	
	Deleted: Replaced by C02-016	
C02-013 Lubric	ant, O-Ring and Assembly Fluid	
	Acryloid HF825	
	Deleted	
	Royco HF825	Anderol Specialty Lubricants, a Division of Chemtura Corporation
C02-014 Grease	e, Molybdenum Disulfide (MIL-G-21164)	
	Aeroshell Grease 17	
	Obsolete	
	Aeroshell Grease 64	Shell Oil Products U.S.
	NOTE: Formerly Aeroshell Grease 33MS. Product name change by vendor.	
	M-Everlube 211-G	LPS Laboratories, Inc.
	Royco 64	Anderol Specialty Lubricants, a Division of Chemtura Corporation
C02-015 Grease	e, Molybdenum Disulfide (MIL-G-21164)	
	M-Everlube 211-G	
	Deleted: Replaced by C02-014	
	e (MIL-PRF-23827)	
	NOTE: Do not mix Type I and Type II material together. Proper cleaning must be applied to remove the old grease when changing to a different type.	
	Aeroshell Grease 33 (MIL-PRF-23827 Type I)	Shell Oil Products U.S.
	Aeroshell Grease 7 (MIL-PRF-23827 Type II)	Equilon Enterprise
	Aeroshell Grease 7 (MIL-PRF-23827 Type II)	Shell Oil Products U.S.
	Castrol Aeroplex AI (MIL-PRF-23827 Type II)	Castrol Industrial North American Inc.
	Exxon 827	
	Obsolete	
	Exxon S114EP	
	Obsolete	
	Royco 27 (MIL-PRF-23827 Type I)	Anderol Specialty Lubricants, a Division of Chemtura Corporation
	Royco 27A	
	Obsolete: Replaced by Royco 27	
	NOTE: Product ID numbering change by Vendor	
C02.017 Grass	e, General Purpose (MIL-PRF-81322)	
	Exxon 322	
	Obsolete: Replaced by Royco 22CF	
	Royco 22	
	Obsolete: Replaced by Royco 22CF	
	Royco 22CF	Anderol Specialty Lubricants, a Division of
	R0y00 2201	Chemtura Corporation
C02-018 Oil, Pe	C C	
	WD-40	WD-40 Company
	ngine Lubricating (GE Spec. D50TF1)	
	Oil, Engine Lubricating	Local Purchase
	NOTE: For approved oil brands and suppliers for use in the engine lubrication system, refer to below process	
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documents:	
For CF6, GEnx, and GE90, refer to SB 79-0001. For CF34-3, refer to SB 79-0025 (CF34-1A/-3A/-3A2), SB 79-0024 (CF34-3A1/-3B), and SB 79-0023 (CF34-3A1/3B1). For CF34-8C, refer to SB 79-0009. For CF34-8E and CF34-10E, refer to SB 79-0004. For CF34-10A, refer to SB 79-0001. For Passport 20, refer to the Component Maintenance Manual for list of approved brands and suppliers for use in the starter.	
C02-020 Oil, Lubricating High Temp Silicone base with MoS2 (DOD-L-25681)	
Royco 81MS	Anderol Specialty Lubricants, a Division of Chemtura Corporation
C02-021 Oil, Grade 1010 (MIL-PRF-6081)	
Aeroshell Turbine Oil 2	Equilon Enterprise
Aeroshell Turbine Oil 2	Shell Oil Products U.S.
Brayco 460	Castrol Industrial North American Inc.
Hydrocol Jet	Delta Petroleum Inc.
Royco 481	Anderol Specialty Lubricants, a Division of Chemtura Corporation
Windsor L-110	Fuchs Lubricants Co.
C02-022 Fluid, Silicone (GE Spec. SF96)	
3-10 CS Viscosity	Momentive Performance Materials
NOTE: Formerly manufactured by GE Company, Silicone Products Division	
C02-023 Oil, Engine Lubricating (MIL-PRF-23699)	
Oil, Engine Lubricating (MIL-PRF-23699)	Local Purchase
NOTE: For approved oil brands and suppliers for use in the engine lubrication system, refer to below process documents:	
For CF6, GEnx, and GE90, refer to SB 79-0001. For CF34-3, refer to SB 79-0025 (CF34-1A/-3A/-3A2), SB 79-0024 (CF34-3A1/-3B), and SB 79-0023 (CF34-3A1/3B1). For CF34-8C, refer to SB 79-0009. For CF34-8E and CF34-10E, refer to SB 79-0004. For CF34-10A, refer to SB 79-0001. For Passport 20, refer to SB 79-0001. See the Component Maintenance Manual for list of approved brands and suppliers for use in the starter.	
C02-024 Preservative Soft Film (MIL-C-11796)	
Class 3 AMS 3079	Local Purchase
C02-025 Oil, Preservation (MIL-C-6529C Type III)	
Aeroshell Fluid 2T	Equilon Enterprise
Brayco 483	Castrol Industrial North American Inc.
Royco 483	Anderol Specialty Lubricants, a Division of Chemtura Corporation
Wadis 24	Socomore
Wadis 24/60	Socomore
Ardrox 396/1 E8	Chemetall GmbH
C02-026 Oil, Penetrating (A-A-50493)	
Approved alternatives are C02-039 and C02-053	
L1 Liquid Wrench, Industrial Grade	
Deleted	
Liquid Wrench Industrial Heavy Duty Penetrating Solvent	
Obsolete	
C02-027 Lubricant, Solid Film (Heat Cured) (GE Spec. A50TF147 Class A or C)	
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Molydag 254N	Acheson Colloids Co.
NOTE: Contains Inorganic Lead Compounds and Antimony Troxide	
Molydag 254	Acheson Colloids Co.
NOTE: Contains Inorganic Lead Compounds and Antimony Troxide	
C02-028 Coating, Colloidal Graphite	
Dag Dispersion No. 154	Acheson Colloids Co.
Dag Dispersion No. 99	
Obsolete: Replaced by Dag Dispersion No. 154	
C02-029 Coating, Colloidal Graphite	
Dag Dispersion No. 200	Acheson Colloids Co.
C02-030 Coating, Colloidal Graphite	
Dag Dispersion No. 213	Acheson Colloids Co.
C02-031 Lubricant, Silicone Grease	
G-300	
Obsolete: Replaced by Versilube G-321	
Versilube G-321	Foam Seal/Novagard
C02-032 Anti-Seize Compound, High Temp	roun beur tovagard
Loctite C5-A Copper	Henkel Loctite Industrial Products Division
C02-033 Petrolatum, Soft (Fed Spec. VV-P-236)	Henker Electice Industrial Freducts Division
Petrolatum VV-P-236	Local Purchase
White Fonoline	Ruger Chemical Co.
White Fonoline	Sonneborn, Inc.
C02-034 Grease, G 392	Someborn, me.
Grease, G 392	
Obsolete: Repair requirement no longer exists	
C02-035 Lubricant, Anti-Seize Graphite/Molydisulfide Formkote T-50	Everlube Products
Tioform LF 22	Lubri-Film Div.
	Luon-Film Div.
C02-036 Lubricant, Anti-Seize Compound	
Fel-Pro C5A	
Deleted: Duplicate Entry. See C02-032	
C02-037 Lubricant, Grease (MIL-G-81827)	
Mobil 29	
Obsolete: Replaced by C02-044	
C02-038 Oil, Lubricating	
SAE 20W-20	Local Purchase
C02-039 Oil, Penetrating	
Approved alternatives are C02-026 and C02-053	
Dag 2404	Acheson Colloids Co.
C02-040 Lubricant	
Microfinish	Champions Choice, Inc.
C02-041 Grease, Hi-Temp	
Royco No. 201	
Obsolete: Replaced by Royco C 201	
Royco C 201	Anderol, Inc.
C02-042 Airoilene Oil	

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Cosmoline 1104Houghton InternationalTectyl 275Ashland Chemical Inc.		Castrol Industrial North American Inc.	
Tectyl 275 Ashland Chemical Inc.	•		
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F ⁱ	errocoat 364AC	Quaker Chemical Corp.
F	errocoat 366	Quaker Chemical Corp.
C02-056 Inhibitor	r, In-Process	
C	oolad 1020	
О	bsolete: Replaced by Immunol 1228	
Ir	nmunol 1228	Harry Miller Corp.
S	odium Nitrite (1%) Commercial Quality	Local Purchase
S	teelgard 1301DC	Harry Miller Corp.
C02-057 Lubrica	nt, Solid Dry Film	
Ν	Iolykote 3400A	Dow Corning Corp.
C02-058 Compor	Ind, Thread Lubricating (GE Spec. A50TF201 Class A)	
Ν	NOTE: C02-079 is an alternate for C02-058 for threaded fasteners 0.250 inch diameter and greater when applied per 70-43-28.	
А	lternative: C02-001	
А	cheson GP460	Acheson Colloids Co.
C02-059 Oil, Wat		
	urco 5442WD	
С	bsolete	
v	alvoline Tectyl 894 (MIL-C-16173 Type 3)	Ashland Chemical Inc.
	ize and Lubricating Lithium Base Compound (GE Spec	
N	ever-Seez Regular Grade	Bostik, Inc. (International Sales)
N	ever-Seez Regular Grade	Bostik, Inc. (Domestic Sales)
N	ever-Seez Regular Grade	
C02-061 Anti-Sei	ize Compound	
Ν	NOTE: Anti-Seize and Lubricating Compound, C02-071 (Never- Seez Pure Nickel Special) is the preferred alternate for C02-061.	
Ν	lagnesium Hydroxide plus Water	Local Purchase
	NOTE: Refer to solution sheet 70-00-99-801-196, Solution S1196 for proper mixing instructions.	
Ν	Iilk-of-Magnesia (unflavored)	Local Purchase
	NOTE: Must use the unflavored version of the pharmaceutical milk of magnesia to prevent sugar contamination.	
C02-062 Grease,	Low Temperature Silicone With Lithium Soap	
	ow Corning. 33 Extreme Low Temperature Grease	Dow Corning Corp.
	Iollykote 33	Dow Corning Corp.
C02-063 Oil, Pres		G - · 1 ·
	rdrox 311	Chemetall Oakite / Division of Chemeta GmbH
C02-064 Oil, Wat	ter Displacing	
А	quasorb	Turco Products, Inc. Subsidiary of Henk Surface Technologies
	rdrox 3962 bsolete: Replaced by Ardrox 3968	
	rdrox 3968	Chemetall Oakite / Division of Chemetal GmbH
	rdrox 3962 HF	Chemetall Oakite / Division of Chemetal

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	GmbH
Cee-Bee WDO	McGean-Rohco, Inc., Cee-Bee Division
C02-065 Lubricant, Solid Film (Heat Cured) (GE Spec. A50TF305 Class A)	
Everlube 853	Everlube Products
Surf-kote LOB-1800G	Hohman Plating and Mfg., Inc.
C02-066 Lubricant, Graphite Varnish	
D180	Acheson Colloids Co.
C02-067 Lubricant, Solid Film (Heat Cured) (GE Spec. A50TF170)	
Dag 143	
Obsolete:	
C02-068 Lubricant, MoS2 Dry Film, Heat Cured D85 TER	
Deleted: Replaced by D85 TER A	
D85 TER A	Acheson Colloids Co.
C02-069 Lubricant, MoS2 Solid Lubricant	
Molykote M-77	Dow Corning Corp.
Molykote U-n (Available in Europe Only)	Dow Corning Corp. (France)
C02-070 Conductive Grease	
Brisol-ox	Labinal Division, Systeme Aeronautique
SGB/2GX	Electrolube
C02-071 Anti-Seize and Lubricating Compound, (GE Spec. D6Y28C1 or A50TF198)	
Never-Seez Pure Nickel Special Grade	Bostik, Inc.
NOTE: International Sales.	
Never-Seez Pure Nickel Special Grade	Fastenal
Never-Seez Pure Nickel Special Grade	ORS NASCO
Never-Seez Pure Nickel Special Grade	Ellsworth Adhesives
NOTE: For EU sales recommended suppliers are Fastenal, ORS NASCO and Ellsworth Adhesives.	
C02-072 Corrosion Inhibitor, In Process	
MagChem Corrotek	MagChem
C02-073 Oil, Honing	5
IC-9	Argent Ltd.
MV-30	Sunnen Products Co.
C02-074 Tapping Fluid (Non-Chlorinated)	
Trim Tap NC	Master Chemical Co.
Trim Tap NC Heavy	Master Chemical Co.
C02-075 Fluid, Hydraulic	
Skydrol 500B-4	Solutia Inc.
C02-076 Lubricant, Rubber	
P-80	International Products Corporation (UK)
P-80	International Products Corporation (USA)
C02-077 Oil, Lubricating	
Tri-Flow Superior Lubricant	Sherwin-Williams, Inc.
NOTE: This product contains zinc	
C02-078 Lubricant, Assembly Paste	
NOTE: C02-085 may be used as an approved one way alternate	
whenever this consumable is specified.	
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	Molykote G-n Paste (USA), (GE Spec. A50TF313, Class C)	Aerospace International Materials (AIM)
C02-079 Lubricant, Liquid Thread (GE Spec A50TF310 Class A)		- ` ` /
	NOTE: C02-079 is an alternate for C02-058 for threaded fasteners 0.250 inch diameter and greater when applied per 70-43-28.	
(Cal Lube 7030	Calvary Industries, Inc.
	ant, Silicone Spray	Carvary industries, inc.
	All Purpose Silicone Spray P/N S00206	Krylon Products Group, the Specialty Div. of Sherwin-Williams Co.
C02-081 Lubrica	ant, Metalworking Semi-Paste	
1	Anchorlube G-771	Anchor Chemical Company
C02-082 Lubrica	ant, Solid Dry Film	
- -	Г8Е	Tiodize Co., Inc.
C02-083 Lubrica	ant, Solid Dry Film	
I	2 37	Dow Corning Corp.
I	Deleted: Replaced by C02-097	
C02-084 Oil, Pre	eservation (MIL-C-16173 Grade 2 Class I)	
I	LPS-3	LPS Laboratories, Inc.
C02-085 Lubrica	ant, Assembly Paste	
ľ	Molykote G Rapid Plus (GE Spec. A50TF313, Class E)	Dow Corning Corp.
C02-086 Lubrica	ant, Solid Dry Film	
I	Everlube 967	Everlube Products
C02-087 Oil, Pre	eservation, Ultra-Thin Film	
1	Ardrox 3961	Chemetall Oakite / Division of Chemetall GmbH
C02-088 Lubrica	ant, Solid Dry Film (GE Spec. A50TF306 Class A) Everlube 9002	Everlube Products
C02-089 Lubrica	ant, Sprayable Air Drying	
I	Molykote 321 Dry Film Lubricant	Dow Corning Corp.
	duct is not approved alternative to C02-003. Solvent in this may damage the RTV seals on fan blades.	
C02-090 Lubrica	ant, O-Ring	
1	Novagard G662	Novagard Solutions
C02-091 Oil, Gr	ade 1005 (MIL-PRF-6081)	
S	SENT-6081-5	Sentinel Canada
C02-092 Inhibito	pr, In-Process	
1	Ardrox 3705	Chemetall Oakite / Division of Chemetall GmbH
C02-093 Lubrica	ant, Solid Dry Film (GE Spec. A50TF313 Class D)	
I	Lubri-Bond A	Everlube Products
C02-094 Lubrica	ant, Dry Film Lubricant (GE Spec. A50TF313 Class A, B)	
I	Perma-Slik RMAC	Everlube Products
C02-095 Lubrica	ant, Anti-Seize Compound	
S	Silver Goop	Swagelok
C02-096 Grease	, Thrust Reverser	
(Grease, Thrust Reverser	Local Purchase
	NOTE: For the approved grease brands and suppliers for use in thrust reverser hardware, refer to the Component Maintenance Manual.	
C02-097 Lubrica	ant, Anti-Seize Compound (GE Spec D6Y31C2)	
- -	Гiolube T8E-H	Tiodize Co.
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C02-098 PTFE, Dry Film Lubricant BONDERITE L-GP D 148A C02-099 Bonderite L-GP D85-1 Ter A Aero NOTE: Product must be applied

Henkel Corporation Henkel Corporation

NOTE: Product must be applied per manufacturer's instructions.

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