

HELICOPTER ENGINES

TURBOSHAFT

**ARRIUS 2**

**F**

**MAINTENANCE SPARE PARTS  
CATALOG**

**No. X 319 L6 700 2**

**Original issue: Jan. 20/1997  
Update No. 45: Apr. 15/2023**



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**LETTER**

This covering letter is not part of the MAINTENANCE SPARE PARTS CATALOG.  
Do not keep it on the MAINTENANCE SPARE PARTS CATALOG.

**Bordes, Apr. 15/2023**

**Dear Sir / Madam,**

**The *ARRIUS 2 F MAINTENANCE SPARE PARTS CATALOG No. X 319 L6 700 2* has been subject to normal update No. 45 on Apr. 15/2023.**

**A description of the update (description, pages to be removed or inserted) is provided below.**

**We remain at your disposal for any further information you may require. Very truly yours**

**Technical Publications**

<b>Task Number</b>	<b>Description</b>	<b>Pages to be removed</b>	<b>Pages to be inserted</b>
TITLE PAGE	Integration	ALL	1
LIST OF EFFECTIVE PRELIMINARY PAGES	Integration	ALL	1 - 2
LIST OF CHAPTERS BY CHAPTER NO.	Integration	ALL	1 - 2
LIST OF CHAPTERS BY TITLE	Integration	ALL	1 - 2
LAP - 00	Integration	ALL	1 to 2
00-00-40 - NUMERICAL INDEX OF SAFRAN HELICOPTER ENGINES PART NUMBERS	Integration	ALL	1 to 20
00-00-41 - ALPHANUMERICAL INDEX OF MANUFACTURER PART NUMBERS	Integration	ALL	1 to 12
00-00-42 - NUMERICAL INDEX OF NATO PART NUMBERS	Integration	ALL	1 to 18
00-00-43 - LIST OF MANUFACTURER CODES	Integration	ALL	1 to 4
LAP - 79	Integration	ALL	1 to 2
79-29-00-02	Integration	ALL	0 to 1



### COMPONENTS FROM AIRCRAFT INVOLVED IN ACCIDENTS

During an aircraft accident, the engine components can be subjected to damage which alters their resistance or performance characteristics. These components must be repaired by an approved entity or discarded.

In no cases, shall these components involved in accidents must be used again as is.

The use of an accidented component can affect the engine operation in flight.

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## LIST OF EFFECTIVE PRELIMINARY PAGES

<u>Title</u>	<u>Pages</u>	<u>Date</u>
TITLE PAGE	* 1	Apr. 15/2023
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LIST OF EFFECTIVE PRELIMINARY PAGES	* 1 - 2	Apr. 15/2023
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## LIST OF CHAPTERS BY CHAPTER NO.

**NOTE:** Each chapter begins with a list of effective pages.

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80	STARTING	Apr. 15/2020	40

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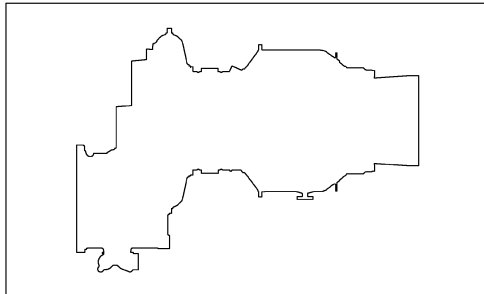
**NOTE:** Each chapter begins with a list of effective pages.

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ACCESSORIES GEARS	72-11-20
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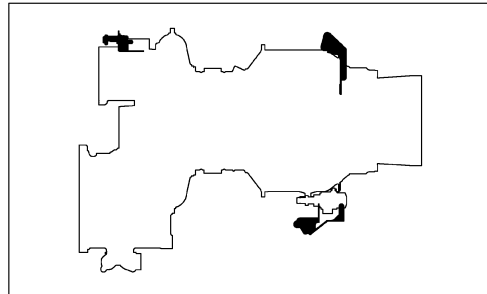
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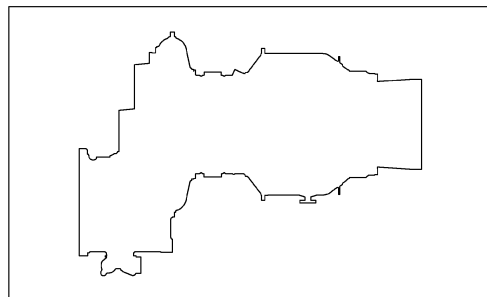
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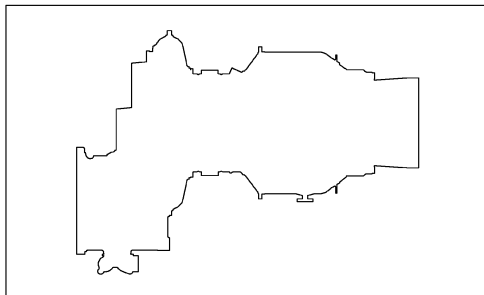
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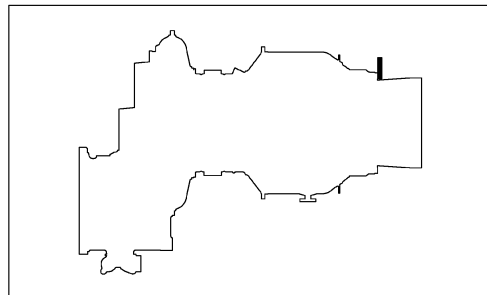
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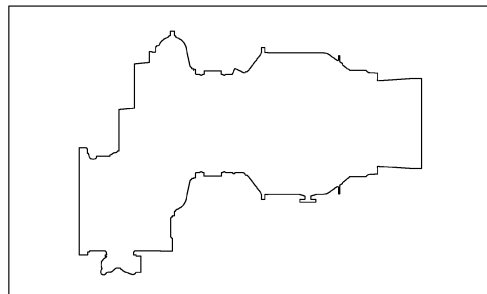
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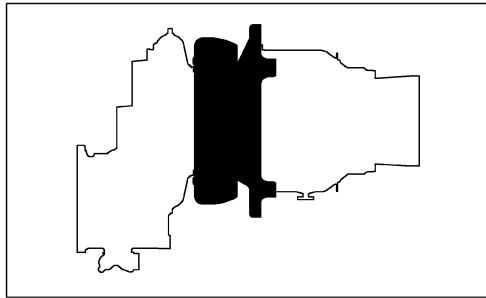
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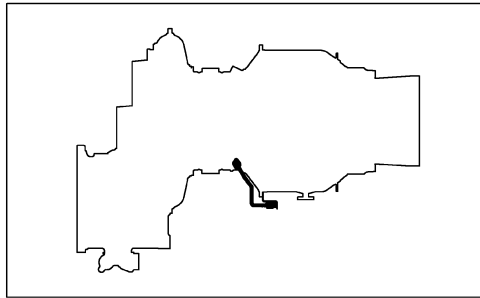
# TURBOMECA ARRIUS 2 F

## MAINTENANCE SPARE PARTS CATALOG



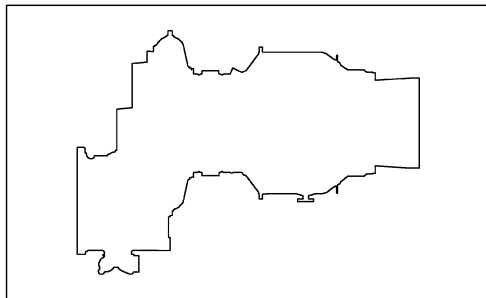
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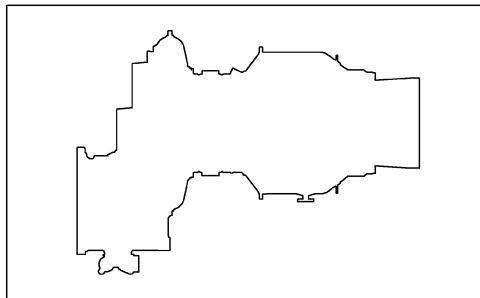
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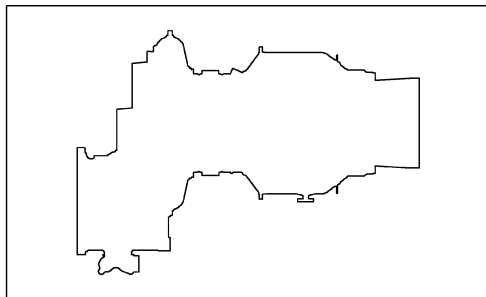
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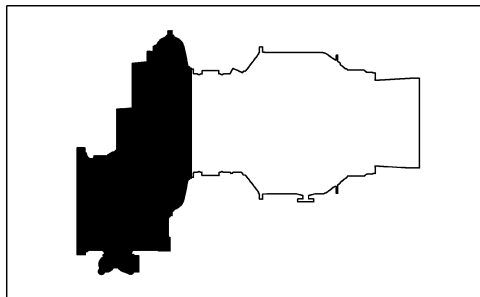
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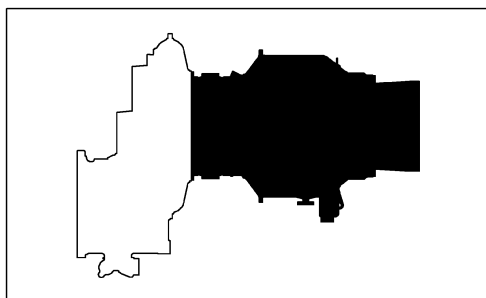
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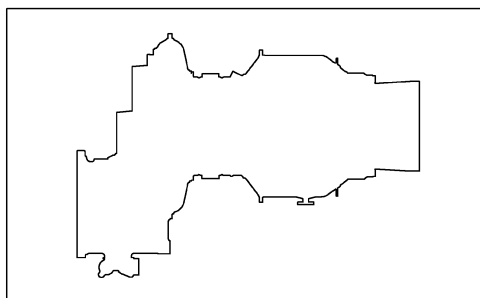
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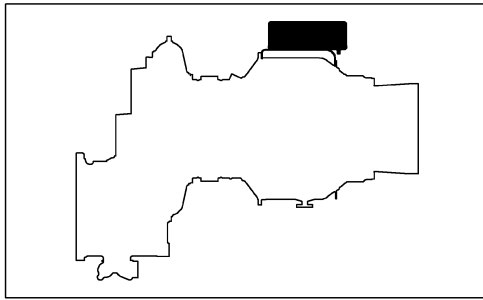
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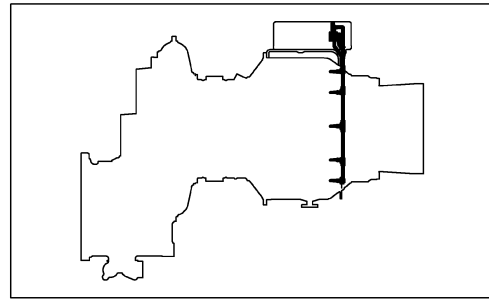
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## MAINTENANCE SPARE PARTS CATALOG



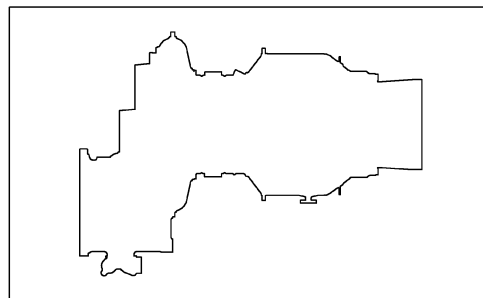
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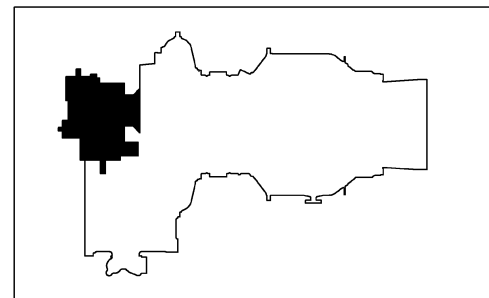
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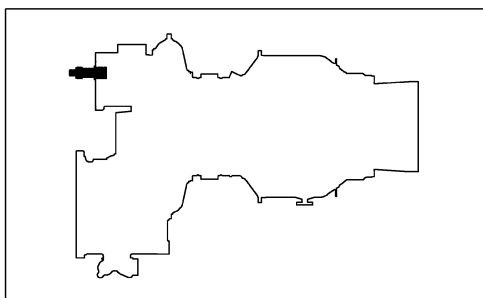
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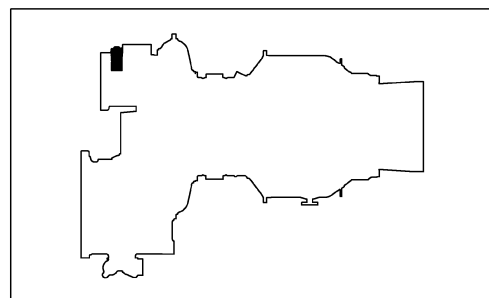
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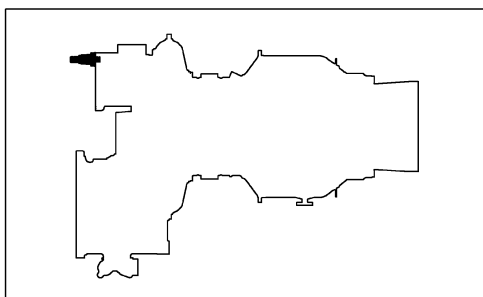
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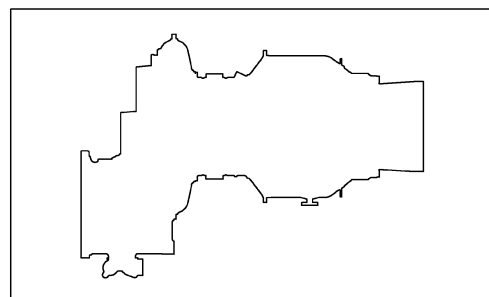
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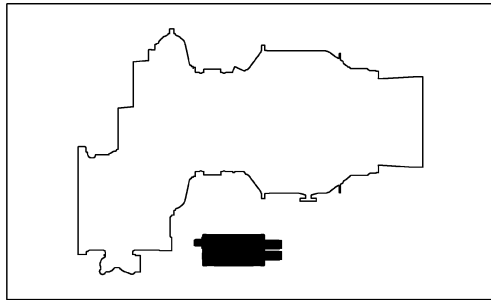
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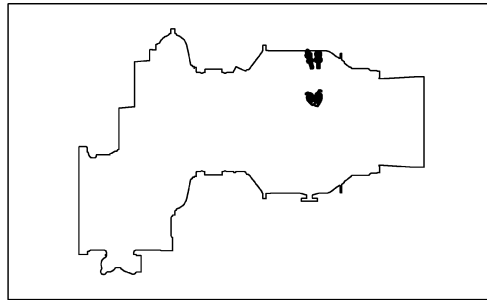
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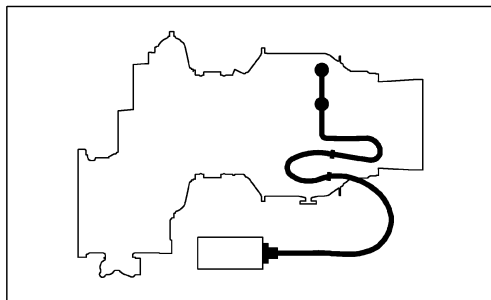
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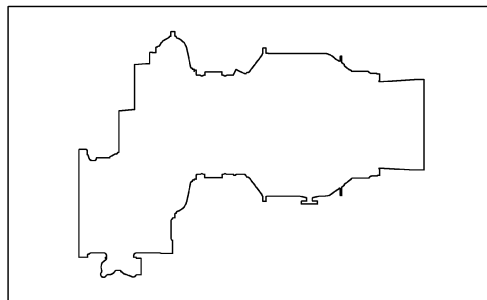
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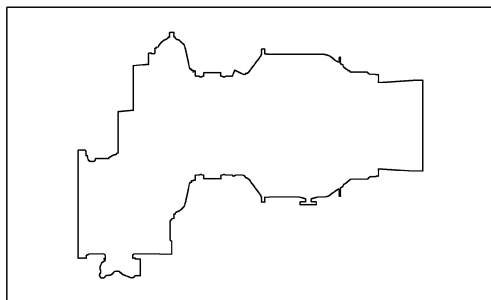
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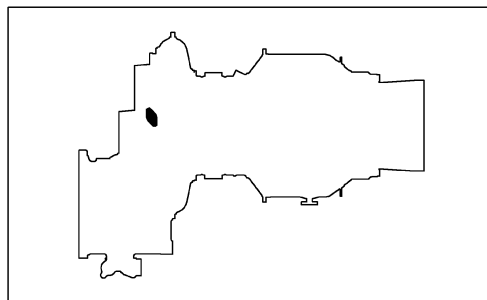
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75-00-00



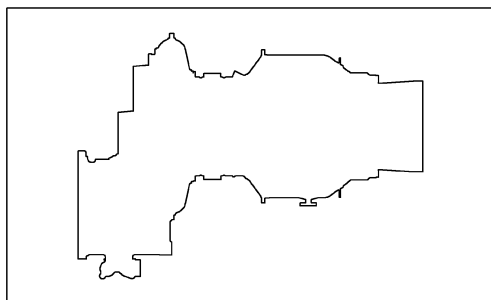
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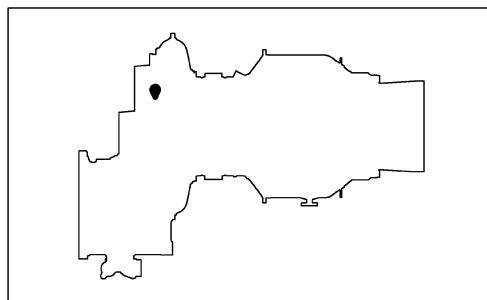
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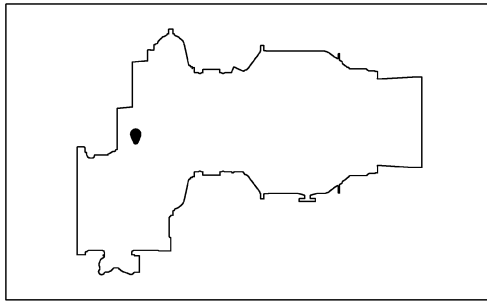


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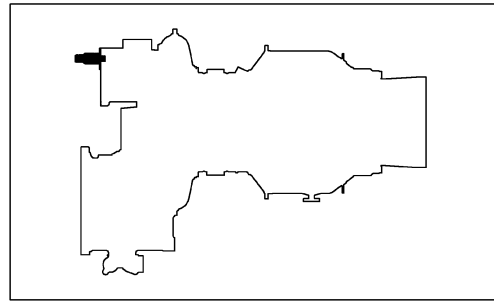
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## MAINTENANCE SPARE PARTS CATALOG



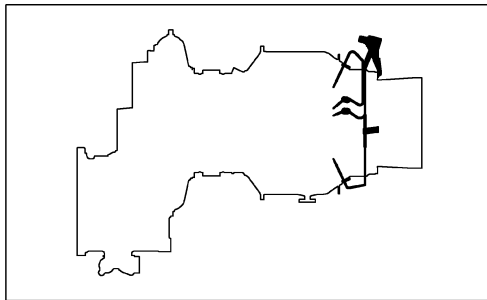
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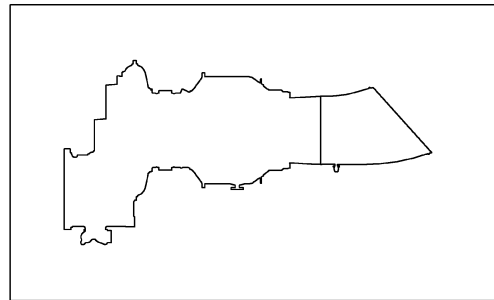
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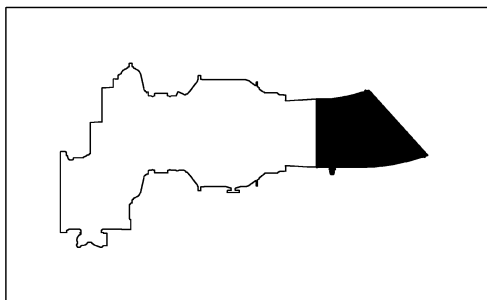
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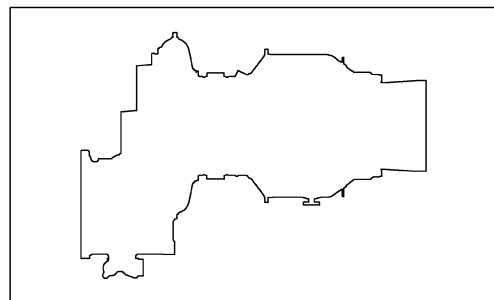
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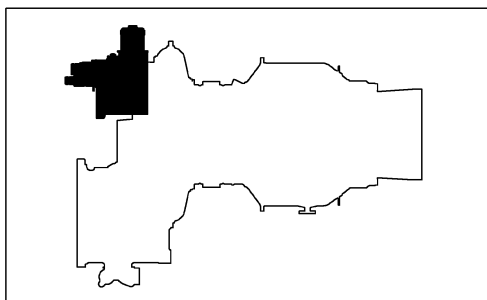
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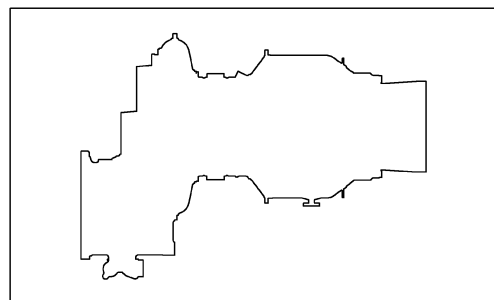
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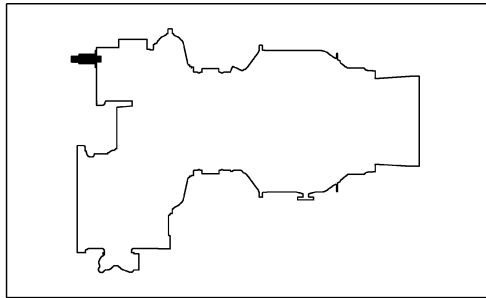
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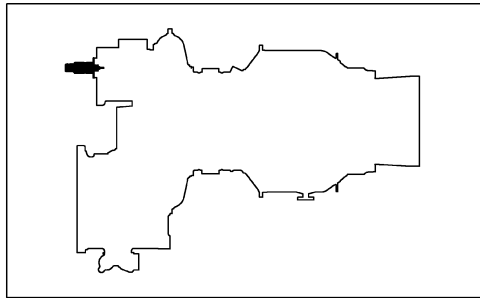
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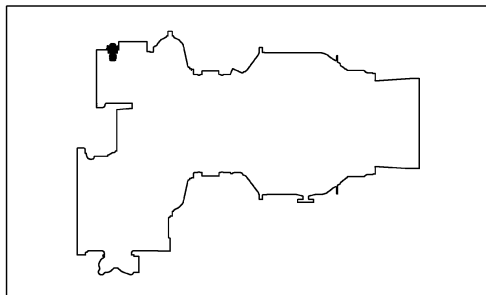
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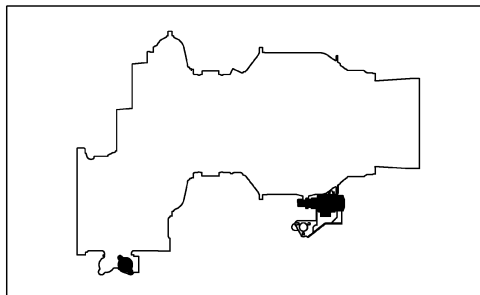
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79-33-00



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00-00-13	LIST OF ADDITIONAL DOCUMENTATION	1 - 2	Aug. 30/2011
00-00-40	NUMERICAL INDEX OF SAFRAN HELICOPTER ENGINES PART NUMBERS	* 1 - 20	Apr. 15/2023
00-00-41	ALPHANUMERICAL INDEX OF MANUFACTURER PART NUMBERS	* 1 - 12	Apr. 15/2023
00-00-42	NUMERICAL INDEX OF NATO PART NUMBERS	* 1 - 18	Apr. 15/2023
00-00-43	LIST OF MANUFACTURER CODES	* 1 - 4	Apr. 15/2023

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## INTRODUCTION

### 1. GENERAL

**CAUTION: THE INFORMATION IN THIS MANUAL IS SAFRAN HELICOPTER ENGINES PROPERTY. IT SHALL NOT BE COMMUNICATED TO A THIRD PARTY, NOR SHALL IT BE USED FOR ANY OTHER PURPOSES WITHOUT SAFRAN HELICOPTER ENGINES PRIOR WRITTEN AUTHORIZATION.**

This document complements the Maintenance Manual.

The writing of this document obeys the directives of "ATA Specification No. 100" Revision No. 35.

The purpose of the Maintenance Spare Parts Catalog is to locate and identify the equipment/ accessories and parts which are liable to be replaced by operators.

The document is divided into different chapters, example:

Chapter 00	Introduction
Chapter 26	Fire protection
Chapter 71	Power plant
Chapter 72	Engine
Chapter 73	Fuel
Chapter 74	Ignition
Chapter 75	Air
Chapter 77	Engine indicating
Chapter 78	Exhaust
Chapter 79	Lubrication
Chapter 80	Starting

A chapter deals with a system.

A system is an assembly of some related components, which are connected for a specified function.

The chapters are divided into sections which show the breakdown of a system into sub-systems.

A section is subdivided into subjects which are the equipment of the system or of the sub-system.

Each chapter begins with a List of Effective Pages (LEP) followed by a Table of Contents.

The following are indicated at the bottom of the list of effective pages:

- the number of the chapter to which it belongs,
- a page number,
- a date of effectivity, either the date of the first issue, or the date of the last update.

### 2. UPDATE OF MAINTENANCE SPARE PARTS CATALOG

The Maintenance Spare Parts Catalog is updated by normal updates.

Normal updates are distributed periodically and are printed on white paper.

A Normal Update incorporation sheet allows for better follow-up of these updates.

In the paper version or in PDF version, text and illustrations which have been modified are indicated by a line drawn in the left-hand margin.

In the electronic version (IETP), the text which has been modified appears on a blue-grey background. The illustrations which have been modified are indicated by a letter R that appears in front of the illustration title (left low part of the consultation screen).

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### MAINTENANCE SPARE PARTS CATALOG USER GUIDE

#### 1. USE OF THE MAINTENANCE SPARE PARTS CATALOG

The Maintenance Spare Parts Catalog allows parts to be identified in several ways.

##### A. By the function of the part

Refer to the list of chapters (breakdown of the Maintenance Spare Parts Catalog) to determine the sub-assembly to which the part concerned belongs.

##### B. By visualizing the part without knowing its part number

According to the shape of the component, refer to the illustrated figures which cross-refer to the corresponding parts list.

##### C. By the part number

Refer to:

- (1) The numerical index of Safran Helicopter Engines part numbers, which specifies:
  - The NATO code number and the Manufacturer part number when the article is not manufactured by Safran Helicopter Engines
  - The NATO part number
  - The chapter, section, subject, figure, item number and quantity.
- (2) The alphanumerical index of Manufacturer part numbers, which specifies:
  - The Manufacturer NATO code number and the Safran Helicopter Engines part number
  - the NATO part number,
  - the chapter, section, subject, figure, item number and quantity.
- (1) The numerical index of NATO part numbers, which specifies:
  - The Safran Helicopter Engines part number
  - The NATO code number and the Manufacturer part number when the article is not manufactured by Safran Helicopter Engines
  - the chapter, section, subject, figure, item number and quantity.

#### 2. LIST OF SPARE PARTS

##### A. Breakdown

The Maintenance Spare Parts Catalog is divided into chapters, sections and subjects (identified by three sets of two digits separated with a dash), each of which contains a certain number of figures.

E.g.: 26-11-00

- 26: Chapter
- 11: Section
- 00: Subject

The figures are always printed on the reverse side of the sheets and the corresponding parts list in front of the following sheet.

Each chapter begins with:

- a list of effective pages
- a table of contents
- a section title page.

### B. Lists of Chapters

Refer to the detailed lists of chapters in the preliminary pages.

### C. Layout of the parts list

Refer to Figure 1

The different columns of a parts list are in the following order:

1st column	Figure number and item number
2nd column	Part number
3rd column	Airline Stock Number (not used)
4th column	Description
5th column	Effectivity
6th column	Quantity per assembly

#### (1) Figure number and item number

Each illustration is given a figure number starting at 01 and increasing in chronological order.

Each illustration can be divided into several sheets.

When it is necessary to insert additional figures, alphabetical indices from A to Z (excluding I and O) are added to the original illustration.

An item number is allocated to all parts appearing in the detailed parts list. The numbers start from 001 and increase to 999 in sequences of ten or in other sequences (the sequence chosen is at the discretion of the author according to the complexity of the assembly) to allow additional items to be inserted.

Alternative parts have the same item number as the initial part and are given an index.

To follow changes in the modification standard of parts or assemblies, items are given an index from A to Z (excluding I and O).

Items which are not illustrated are identified by a dash in front of the item number.

#### (2) Part Number

This column contains the original Manufacturer part number for the part.

All parts that have not been designed by Safran Helicopter Engines are assigned an equivalent part number which is indicated in the description column (4).

If the Manufacturer part number is made up of more than 15 characters, the equivalent Safran Helicopter Engines part number appears in this column. In this case, the Manufacturer code and part number are placed after the description of the item.

This codification, which is associated with the data in the effectivity column (see para. 2.C. 5), makes it possible to know the basic parts of the assembly identified in Figure 01 - Item Number 001, or to know which assembly the basic parts belong to (Figure 01 - Item Number 001).

#### (3) Airline Stock Number

Not used.

#### (4) Description

This column gives the description of each item and shows the relationship between the different elements.

The descriptions of the components making up an assembly are indented one tab to the right in relation to the position of the description of the assembly concerned (see diagram below).

### GENERAL ASSEMBLY

. Parts making up the general assembly

. Assembly

. Assembly attaching parts

\* \* \*

.. Parts making up the assembly

.. Sub-assembly

.. Sub-assembly attaching parts

\* \* \*

... Parts making up the sub-assembly

... Subdivision of the sub-assembly

... Attaching parts of the subdivision of the sub-assembly

\* \* \*

.... Basic parts

The description of the item may be followed by:

- the NATO Manufacturer code (see list 00-00-43). If the code is not known, a temporary code ending in the letter "T" is allocated
- The equivalent Safran Helicopter Engines part number in brackets, if the article was not designed by Safran Helicopter Engines
- a cross-reference indicating the chapter numbers, figures, item numbers where this same item is illustrated
- any alternative,
- the modification standard,
- An information to display dependencies with other parts: PART OF ITEM(S) comment or USE WITH ITEM(S) comment. USE WITH ITEM(S). Refer to "Part dependencies" in paragraph 2.D.
- The indication "NON PROCURABLE" which means that this part number cannot be procured for the variant concerned. The use of the remaining stock for this part is authorized
- The indication "NON PROCURABLE" replaces the description and means that the item does not concern the engine variant of the catalog. This item can be applicable to other engine variants, according to the indications of the catalogue concerned.

In both cases, the indication DELETED replaces the description:

- Indication DELETED and part number displayed in the "PART NUMBER" column: means that the stocks for this part number must no longer be used for the variant concerned. The P/N installed on the engine can still be used as long as a maintenance action (SB, Noria, etc.) does not cause its replacement. ( Refer to Figure 2)
- Indication DELETED and if no part number is displayed in the "PART NUMBER" column: means that the part concerned has never been installed. It is a correction of an error in the catalogs. This indication is only displayed in the issue on which the error was corrected and will no longer be displayed on the next issue ( Refer to Figure 2).

### (5) Effectivity

The interchangeability of parts in relation to the main assembly is identified by lower case letters. Refer to "Part dependencies" in paragraph 2.D.

The list of lower case letters that identify higher assemblies are all enumerated.

However, when this list includes numbers of letters, ".." abbreviation is used:

- "a..z" means all letters between "a" and "z";
- "aa..az" means all letters between "aa" and "az", etc.

This code is only valid for the assembly dealt with in the corresponding figure.

### (6) Quantity

This column indicates the quantity of parts required per assembly.

The quantity of items described by the indication "ATTACHING PARTS" is given for one attached assembly.

If the same assembly or the same part appears in several figures, the quantity is only given in the first parts list. "RF" ("for reference") is indicated in subsequent parts lists.

For an element whose quantity is to be established as required (e.g.: Section cut lengthwise, etc.), the quantity is replaced by the indication "AR" ("as required").

# TURBOMECA ARRIUS 2 F

## MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
01 -001	5971210000		INSTALLATION OF HOISTING - ATTACHEMENT POINTS REFER TO CHAP.71-04-00 FIG.01 ITEM -010		RF
2-C-1 030	MH951-100-100		BALL JOINT - VF92111 (9560126240)	a	2
050	0301527030		FRONT STAND ASSY PRE TU 082 (AE 37335)	b	1
2-C-4 -050A	0301537770		FRONT STAND ASSY POST TU 082 (AE 37335)	c	1
2-C-4 -050B	0301547170		PRE ACR (AE 40126) FRONT STAND ASSY POST ACR (AE 40126)	d	1
2-C-4 -050C	0301547510		PRE ACR (AE 42653) FRONT STAND ASSY POST ACR (AE 40653)		1
2-C-2 052	22145CM050018E		ATTACHING PARTS SCREW - VF0111 (9806051825)	a	2
2-C-2 054	9740050022		PRE TU 082 (AE 37335) WASHER	a	2
2-C-4 -056	9866050026		PRE TU 082 (AE 37335) NUT	a	2
2-C-4 -056A	9866205026		PRE ACR (AE 33850) NUT 9866205026 IS THE TURBOMECA PART NUMBER FOR: VF0111 - 22526-050 V16005 - EN2906-050 POST ACR (AE 33850)	a	2
2-C-4 -058	221258C050016L		PRE TU 082 (AE 37335) SCREW - VF0111 (9801051614) POST TU 082 (AE 37335)	b,c,d	6
2-C-4 -058A	22145CM050018E		PRE TU 082 (AE 37335 AVT 6) SCREW - VF0111 (9806051625) POST TU 082 (AE 37335 AVT 6)	b,c,d	6
2-C-4 058B	22145CM050018E		PRE TU 107 (AE 39166) SCREW - VF0111 (9806051625) POST TU 107 (AE 39166) ...	b,c,d	4
2-C-4 -100	0301510540		FITTING PRE TU 024 (AE 34281)		2
2-C-4 100A	0301520820		FITTING POST TU 024 (AE 34281)		2
2-C-4 102	0000023840		ATTACHING PARTS SCREW		7
2-C-4 104	22236CM070038F		SCREW - VF0111 (9826070385)		2
2-C-4 106	9994070024		WASHER		7
2-C-4 -108	9866070026		NUT		9

- ITEM NOT ILLUSTRATED

The information in this manual is subject to the warning given on the information page.

72-11-00

Fig. 01 Page 1  
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Figure 1

# TURBOMECA ARRIUS 2 F

## MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
01					
100	0319738340		. HALF-MANIFOLD,LEFT-HAND,FUEL,ASSY REPAIRABLE PRE TF 083 (AE 90584)		1
2-C-4 -100A	0319730420		. HALF-MANIFOLD,LEFT-HAND,FUEL,ASSY POST TF 083 (AE 90584) REFER TO CMM 73-15-01 FOR DETAILS		1
I 110			DELETED		
120	46012A00710		. PARKING,PREFORMED - VF0111 (9794410071)		1
130	0319731190		. SEAL NON PROCURABLE PRE TF85 (AE 94983)		9
-130A	0319730680		. SEAL POST TF85 (AE 94983)		9
150	EN3686050020		. SCREW - VI9005 (9836405020)		2
2-C-4 152	9866205026		. NUT 9866205026 IS THE TURBOMECA PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050		2
I 180	0319738350		DELETED		
-180A	0319730440		. PIPE,INJECTOR,PREFERRED,ASSY ALTERNATE ITEM 180		1
-180B	0319730440		. PIPE,INJECTOR,PREFERRED,ASSY POST TF 083 (AE 90584) REFER TO CMM 73-15-01 FOR DETAILS		1
182	880060-70		. . CIRCLIP - VF0349 (9560142690)		1
184	0319307380		. . FILTER ASSY		1

Figure 2



### D. Part dependencies

Dependencies are used to define which parts only fit with others.

There are three ways to define part dependencies according to the Bill of Material level of the implied parts.

- (1) Lower characters used in the Effectivity column

Used only for item 001 of a given figure.

For Item 001: for each index, a lower character is set in the Effectivity column ("a" for 001 blank, "b" for 001A, "c" for 001B, etc.).

For components of Item 001: read the corresponding lower character(s) in Effectivity column and find the corresponding higher assembly to identify the part dependencies.

Refer to Figure 3

# TURBOMECA ARRIUS 2 F

## MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
01		1234567			
-001	0319107610		CASING FRONT REDUCTION GEAR PRE TU 14 (AE 39704)	a	RF
-001A	0319108040		CASING FRONT REDUCTION GEAR POST TU 14 (AE 39704)	b	RF
-001B	0319108220		CASING FRONT REDUCTION GEAR POST TU 38 (AE 40615)	c	RF
-001C	0319108510		CASING FRONT REDUCTION GEAR POST TU 38 (AE 40615)	d	RF
-001D	0319108540		CASING FRONT REDUCTION GEAR POST TU 74A (AE 43676)	e	RF
-001E	0319108760		CASING FRONT REDUCTION GEAR POST TU 88A (AE 45085) BECOMES ITEM 001F	f	RF
-001F	0319108970		CASING FRONT REDUCTION GEAR POST TU 88A (AE 45085)	g	RF
-001G	731910851A		RETROFIT ITEM 001D CASING FRONT REDUCTION GEAR POST TU 88A (AE 45085)	h	RF
020	SME081CM08-2296		REFER TO CHAP. 72-11-00 FIG.02 ITEM 180		4
030	SME071CM07-2085		. STUD-V83324 (9560142890)		5
040	2319101440		. SHRUNK	a.b.c.d	1
040A	2319102720		PRE TU 74A (AE 43676) SHRUNK POST TU 74A (AE 43676)	e.f.g.h	1

In this example, item 040 can be only used with items 001, 001A, 001B and 001C.  
It means component number 2319101440 can be only used with assembly number 0319107610, 0319108040, 0319108220 or 0319108510.

Effectivity example

Figure 3

(2) Comment "PART OF ITEM(S)"

Case of dependencies between item assembly, with an item number different of 001, and its direct components.

Usage:

PART OF ITEM(S) comment is located in Description column or Effectivity column.

PART OF ITEM(S) comment is followed by item number index list.

This comment means the Item component can only be used with listed Item(s) assembly.

Refer to Figure 4

# TURBOMECA ARRIUS 2 F

## MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
01			1234567		
230	800A14SP		.SEAL ASSY SEALOL - VF0562 (9561336414) PRE TU 06 (AE 38998)		1
230A	950693		.SEAL ASSY SEALOL - VF0562 (9561336414) POST TU 06 (AE 38998)		1
230B	71075-1		.MAGNETIC SEAL - V04171 (9560115450)		1
240	380047KA		ALTERNATE ITEM 230 .PACKING, PREFORMED - VF0235 (9520010895) PART OF ITEMS 230 230A		1

USE ONLY WITH

In this example, item 240 can be only used with items 230 and 230A.  
It means component number 380047KA can be only used with assembly number 800A14SP or 950693.

PART OF ITEM(S) example

Figure 4

(3) Comment "USE WITH ITEM(S)"

Case of dependencies between 2 items at the same level in Bill of Material.

Dependent items can be located on the same figure or in different figures.

Usage:

USE WITH ITEM(S) comment is located in Description column or Effectivity column.

USE WITH ITEM(S) comment is followed by item number index list.

This comment means the Item can only be used with listed item(s).

Refer to Figure 5

# TURBOMECA ARRIUS 2 F

## MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
		1234567			
-060	9609000383		BEARING 9609000383 IS THE TURBOMECA PART NUMBER FOR: VF0771 - SNUL25/20RH35A- PRE TU 76 (AE 43155)		1
060A	9609000411		BEARING 9609000411 IS THE TURBOMECA PART NUMBER FOR: VF0771 - SNUL25/20RH35A-S/BI POST TU 76 (AE 43155) USE WITH ITEMS 070 070A 070B		1
-060B	9609000588		BEARING DELTA DIMENSION 9609000588 IS THE TURBOMECA PART NUMBER FOR: VF0771 - SNUL25/2301-05RH35A-S/BI POST ACR (AE 88845) USE WITH ITEMS 070C 070AD 070E		1
-065	960000383		BEARING 9609000383 IS THE TURBOMECA PART NUMBER FOR: VF0771 - SNUL25/20-05RH35A- PRE TU 76 (AE 43155)		1
065A	9609000411		BEARING 9609000411 IS THE TURBOMECA PART NUMBER FOR: VF0771 - SNUL25/20RH35A-S/BI POST TU 76 (AE 43155)		1
-065B	9609000588		BEARING DELTA DIMENSION 9609000588 IS THE TURBOMECA PART NUMBER FOR: VF0771 - SNUL25/2301-05RH35A-S/BI POST ACR (AE 88845) USE WITH ITEMS 070C 070AD 070E		1
-070	0319107740		GEAR DRIVING ASSY PRE ACR (AE 38416) POST ACR (AE 88845) BECOMES ITEM 070C		1
-070A	0319107970		GEAR DRIVING ASSY POST ACR (AE 38416) PRE ACR (AE 39462) POST ACR (AE 88845) BECOMES ITEM 070D		1
070B	0319108190		GEAR DRIVING ASSY POST ACR (AE 39462) POST ACR (AE 88845) BECOMES ITEM 070E		1

USE ONLY WITH

In this example, item 060A can be only used with items 070, 070A and 070B.  
It means component number 9609000411 can be only used with number 0319107740, 0319107970 or 0319108190.

USE WITH ITEM(S) example

Figure 5

### 3. PAGE NUMBERING

In each identified chapter (see List of chapters), the pages are numbered in relation to the figure number:

Eg.:

26-11-00 Chapter - Section - Subject

Fig 01 Figure No.

Page 0 Page number  
0) always corresponds to the illustration  
1)  
2) corresponds to the parts list pages  
3)  
etc.

### 4. UPDATE

In the paper version or in PDF version, text and illustrations which have been modified are indicated by a line drawn in the left-hand margin.

In the electronic version (IETP), the text which has been modified appears on a blue-grey background. The illustrations which have been modified are indicated by a letter R that appears in front of the illustration title (left low part of the consultation screen).

### 5. LIST OF ABBREVIATIONS

ACR	AMENDMENT WITH CHANGE OF PART NUMBER
AE	CHANGE ADVICE
AR	AS REQUIRED
ASSY	ASSEMBLY
AVT	AMENDMENT
CHAP.	CHAPTER
CMM	COMPONENT MAINTENANCE MANUAL
EFFECT.	EFFECTIVITY
FIG.	FIGURE
HE	HIGH ENERGY
HP	HIGH PRESSURE
INST.	INSTALLATION
LEP	LIST OF EFFECTIVE PAGES
LP	LOW PRESSURE
No.	NUMBER
P/N.	PART NUMBER
PT	POWER TURBINE
QTY	QUANTITY
RF	FOR REFERENCE
SB	SERVICE BULLETIN
TOC	TABLE OF CONTENTS
TU	IDENTIFIES A SAFRAN HELICOPTER ENGINES MODIFICATION (e.g.: TU 010A)

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### LIST OF ADDITIONAL DOCUMENTATION

MAINTENANCE SPARE PARTS CATALOG No. X 319 L6 700 2 is one document dealing with ARRIUS 2 F .  
The additional documents required for engine maintenance implementation are as follows:

<i>Description</i>	<i>References of manuals</i>
Maintenance Manual	X 319 L6 301 2

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# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

MAINTENANCE SPARE PARTS CATALOG

### NUMERICAL INDEX OF SAFRAN HELICOPTER ENGINES PART NUMBERS

SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
0000020110			5305145817085		71-65-00	01	140	4
0000025820			5306144493025		72-11-30	01	283	3
0000025820			5306144493025		79-29-00	01	162A	3
0000026120			5307144407777		71-51-00	01	018	1
0000026120			5307144407777		72-11-30	01	015	1
0000026350			5340145229685		73-19-00	01	208	1
0000026490			5305145229686		71-65-00	01	108	AD
0000026490			5305145229686		71-65-00	01	200	4
0000026640			5305145067039		73-14-00	01	050	4
0000026640			5305145067039		79-24-05	01	052	3
0000026970			5305145229687		79-21-00	01	014	1
0000052560			5310145229688		72-00-00	01	080	1
0000080860			5310145534406		72-42-20	01	090	5
0000080990			5310145740480		72-42-20	01	090A	5
0000130710			5325144677615		71-65-00	01	112	AD
0000130710			5325144677615		71-65-00	01	160	4
0000130710			5325144677615		71-65-00	01	220	4
0000130830			5325145229689		79-29-00	01	020	1
0000130850			5325145781115		71-71-01	01	010	1
0000130940			5325145229690		72-11-00	01	420A	1
0000130950			5365145229691		79-29-00	01	020A	1
0000130960			5365145229692		79-29-00	01	020B	1
0000171750			5365145534416		72-42-00	01	070A	2
0000190420	VF1699	01325164009	4730145229693		79-29-00	01	025	1
0000230850			5330143790851		72-42-20	01	220	2
0000230850			5330143790851		74-21-10	01	150	2
0000252540			4730144002462		73-23-06	01	190	1
0000267000			4730145229694		79-29-00	01	022	1
0000372240			4730145229696		79-29-00	01	160	1
0000380250			4730145229698		73-23-06	01	130	1
0000390200					72-11-30	01	400	1
0000404590			5365143137351		73-23-06	15	260	1
0000404600			5365143137352		73-23-06	15	270	1
0000404610			5365143137353		73-23-06	15	280	1
0000404620			5365143137354		73-23-06	15	290	1
0000405620			5310142933781		73-23-06	15	360	1
0000405630			5310142933782		73-23-06	15	370	1
0000405640			5365142933783		73-23-06	15	380	1
0000412860					72-11-30	01	024	1
0000460080			4730145562546		72-42-20	01	660	1
0000508880			5360145557835		73-23-06	15	210	1
0000520190			5305145562557		72-42-20	01	662	2
0000600310					72-42-20	01	490	2
0000600310					72-42-20	01	490C	1
0000600340					72-42-20	01	490A	2
0000600340					72-42-20	01	490B	1
0084100010			5975143287970		26-12-01	01	340	3
0084100020			5975143287971		26-12-01	01	320	3
0164040450			4730145558224		73-23-06	15	230	1
0164042460			3040144002475		73-23-06	05	620	1
0164042470			5325144002476		73-23-06	05	610	1
0164042470			5325144002476		73-23-06	13	010	1

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
0164043050			3040144002477		73-23-06	13	020	1
0164242090			5365145557704		73-23-06	15	450	1
0164242100			5315145558512		73-23-06	15	470	1
0164242810			3110145557771		73-23-06	15	430	1
0164243500			3040145557927		73-23-06	05	620A	1
0164243520			3040145557825		73-23-06	13	020A	1
0164247810			2915143826757		73-23-06	14	400	1
0164347300			2915145997337		73-23-06	15	550A	1
0164447140			2915145997339		73-23-06	15	550B	1
0164447240			2915145997340		73-23-06	15	550	1
0164447460			2915145558075		73-23-06	15	550C	1
0174318040			2995145229699		79-24-05	01	370	1
0177987010			2925145780716		72-42-00	01	010	1
0177987020			5998145249861		77-09-01	01	050A	1
0177987030			5998145209136		72-42-00	01	010A	1
0177987090			5998145780417		77-09-01	01	050B	1
0180760160			5310144707560		72-11-00	01	360	1
0249970080			5342140400209		73-23-00	01	026	2
0249977000			5340143287944		73-23-00	01	020	1
0292102040			2840144746183		72-11-30	01	220	1
0292104110			3010144334946		72-11-20	01	090	1
0292680370			4820145843318		71-71-01	01	100	1
0292680530			4820145780421		71-71-01	01	030	1
0292680560			5360145780984		71-71-01	01	020	1
0292680650			4820145780464		71-71-01	01	040A	1
0292687250			4820145067042		71-71-00	01	200	1
0292760130			5365145067045		72-42-05	01	080	2
0292760130			5365145067045		77-21-00	01	038	AD
0292760130			5365145067045		77-21-00	01	038A	4
0294747000			6150143494398		72-42-00	01	030	1
0301502420			4730143950480		73-23-06	01	210	1
0301502420			4730143950480		73-23-06	01	250	1
0319008000			2840145197220		71-00-00	01	001	1
0319018000			2840145190239		71-00-00	01	100	1
0319110010			4320145508177		79-24-05	01	250A	1
0319110100			5310145784628		79-24-05	01	102	1
0319110100			5310145784628		79-24-05	01	152	1
0319110270					79-24-05	01	400	1
0319110940			5310145229700		72-11-30	01	060	1
0319111960			4320145560150		79-24-05	01	250	1
0319112510					72-11-30	01	028	1
0319115040			2995145229701		79-24-05	01	050	1
0319117040			2840145229702		72-11-30	01	010	1
0319117260			1615145229703		72-00-00	01	020	1
0319140080			5365145229704		79-24-05	01	100	1
0319140220					79-24-05	01	100A	1
0319141660			5360145560119		79-24-05	01	230	1
0319141700			3040145783694		79-24-05	01	210	1
0319141780			5340145560155		79-24-05	01	280	1
0319141930			5365145560110		79-24-05	01	210A	1
0319150010			2840145229721		79-21-00	01	010C	1
0319150020			2840145229722		79-21-00	01	010B	1
0319150060			3040145811258		79-24-05	01	070B	1
0319150090					79-24-05	01	150A	1
0319150120			2840145229705		72-11-00	01	110	1

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
0319150130			5340145229706		72-11-00	01	150	1
0319150210			2840145229707		72-11-00	01	310	1
0319150220			5340145229708		72-11-00	01	250	1
0319150240			5340145229709		79-24-05	01	090	1
0319150380					72-11-30	01	280	1
0319150440			2840145229710		72-11-00	01	210	1
0319150450			3130145229711		72-11-00	01	060A	1
0319150540			2995145229712		79-24-05	01	630	1
0319150550			5365145229713		79-24-05	01	150	1
0319150610			2840145229714		72-11-00	01	110A	1
0319150620			2840145229715		72-11-00	01	310A	1
0319150630			2840145229716		72-11-00	01	210A	1
0319150640			2915145510037		72-11-30	01	200	1
0319150660			2995145229717		79-24-05	01	010A	1
0319150670			3130145229718		72-11-00	01	060	1
0319150750			6680145229719		72-11-00	01	470	1
0319150760			6680145229720		72-11-00	01	470A	1
0319150970			2840145639126		72-11-00	01	200B	AD
0319150970			2840145639126		72-11-00	01	210B	1
0319150980			5330145291248		72-11-00	01	100B	AD
0319150980			5330145291248		72-11-00	01	110B	1
0319150990			5365145291250		72-11-00	01	165	1
0319151000			1560145287715		72-11-00	01	060B	1
0319151050					72-11-00	01	310B	1
0319151070			5365145493242		72-11-00	01	165A	1
0319151140			5330145485436		72-11-00	01	110C	1
0319151150					72-11-00	01	310C	1
0319151160					72-11-00	01	210C	1
0319151170					72-11-00	01	470B	1
0319151230					72-11-00	01	210D	1
0319155010			2840145229721		79-21-00	01	010	1
0319155040			2840145229722		79-21-00	01	010A	1
0319155050			2995145229723		79-24-05	01	050A	1
0319157120			2995145229724		79-24-05	01	010	1
0319157160			3040145231148		79-24-05	01	070	1
0319157200			3040145209137		79-24-05	01	070A	1
0319157230			2840145229725		72-11-00	01	100	1
0319157240			2840145229726		72-11-00	01	200	1
0319157250			2840145229727		72-11-00	01	300	1
0319157260			2840145229728		72-11-00	01	100A	1
0319157270			2840145229729		72-11-00	01	300A	1
0319157280			2840145229730		72-11-00	01	200A	1
0319157300					72-11-30	01	360	1
0319157370			6680145229733		72-11-00	01	450	1
0319157380			6680145229734		72-11-00	01	450A	1
0319157550					72-11-30	01	010A	1
0319157550					72-11-30	01	010B	1
0319157620					72-11-00	01	450B	1
0319157630					72-11-30	01	010C	1
0319212790			5340145783572		72-00-00	01	110	1
0319218080			2840145930346		72-42-10	01	520	2
0319218430			2840145797619		72-42-20	01	500B	1
0319250360			5340145229735		72-42-00	01	170	2
0319250460			5340145346961		72-42-00	01	170A	2
0319257200					72-42-20	01	500	1

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
0319257210			2840145797623		72-42-20	01	500A	1
0319300140			5360145534838		73-15-03	01	040	1
0319301030			2915145534328		73-15-03	01	050	1
0319301060			2915145534721		73-15-03	01	060	1
0319301180			5330145067069		72-42-20	01	190	2
0319301180			5330145067069		74-21-10	01	050	4
0319301650			2915145784608		73-15-03	01	080	1
0319301720			2915145229736		74-21-10	01	070	2
0319301730			2925145229737		72-42-20	01	210	2
0319307380			4130144564529		73-15-03	01	030	1
0319307830			4730146024891		73-15-03	01	010	1
0319307840			2915145067068		74-21-10	01	030	1
0319307840			2915145067068		74-21-10	01	040	1
0319310130					72-42-20	01	505A	2
0319311580					72-42-20	01	505	2
0319317810			2925145229738		74-00-00	01	020	1
0319411150					72-42-20	01	040	1
0319411220			2840145560267		72-42-20	01	050	1
0319411880			2840145560278		72-42-20	01	040A	1
0319417080			2840145229739		72-42-20	01	030	1
0319417960			2840145560291		72-42-20	01	030A	1
0319457040					72-42-20	01	100	1
0319457050					72-42-20	01	100A	1
0319602140			5340145229740		71-41-00	01	010	1
0319602820			5340145560286		71-41-00	01	010A	1
0319700020			5340145229741		71-66-00	01	200	1
0319707100			4730145229742		71-66-00	01	170	1
0319707110			2915145229743		71-66-00	01	150	1
0319707120			2840145229744		71-66-00	01	100	1
0319710250					71-65-00	01	010C	1
0319710260					71-65-00	01	050C	1
0319710280					71-65-00	01	100C	1
0319710300			2840145951780		71-65-00	01	050E	1
0319710300			2840145951780		71-65-00	01	100E	1
0319712010			5310145229745		71-65-00	01	110	AD
0319712010			5310145229745		71-65-00	01	150	4
0319712010			5310145229745		71-65-00	01	210	4
0319712750			2840145558925		75-29-00	01	030	1
0319712890			2840145722578		71-31-00	01	050	4
0319718150			2915145229747		75-29-00	01	100	1
0319718630			2915145229748		75-29-00	01	010	1
0319718640			1680145229749		71-65-00	01	010	1
0319718650			1680145229750		71-65-00	01	050	1
0319718660			1680145229751		71-65-00	01	100	1
0319719140			2945145558942		71-65-00	01	010A	1
0319719150			2945145558945		71-65-00	01	050A	1
0319719160			2945145558948		71-65-00	01	100A	1
0319719180			2915145339758		75-29-00	01	010A	1
0319719360			2945145558943		71-65-00	01	010B	1
0319719370			2945145558946		71-65-00	01	050B	1
0319719380			2945145558949		71-65-00	01	100B	1
0319719440			1680145817087		71-65-00	01	010D	1
0319719450			1680145817088		71-65-00	01	050D	1
0319719460			1680145817089		71-65-00	01	100D	1
0319727690			5340145229752		72-42-20	01	100	1

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
0319727700			5340145229753		79-38-00	01	100	1
0319727930			2915145229754		79-29-00	01	110	1
0319727940			2915145229755		79-29-00	01	240	1
0319727950			2915145229756		79-29-00	01	300	1
0319728040			2915145229757		79-29-00	01	060	1
0319728050			2915145229758		79-29-00	01	010	1
0319728090			2915145229759		79-29-00	01	350	1
0319728130			2915145229760		79-29-00	01	010A	1
0319730300			2915145229773		71-71-00	01	050A	1
0319730320			2915145722653		73-19-00	01	150A	1
0319730340					73-23-06	01	040E	1
0319730390					73-14-00	01	020A	1
0319730410			2915145778548		73-15-00	01	070A	1
0319730420			2915145778550		73-15-00	01	100A	1
0319730440			2915145778545		73-15-00	01	180A	1
0319730440			2915145778545		73-15-00	01	180B	1
0319730680			5330145870823		73-15-00	01	130A	9
0319730680			5330145870823		73-15-00	01	190A	1
0319731190			5330145229761		73-15-00	01	130	9
0319731190			5330145229761		73-15-00	01	190	1
0319731220			4820145229762		73-14-00	01	020	1
0319731760			4730145229763		71-71-00	01	190	1
0319732060			2840145229764		73-23-06	01	020	1
0319732530			2840145229765		73-23-06	01	020A	1
0319737470			2915145229766		73-19-00	01	350	1
0319737860			2915145229767		71-71-00	01	330	1
0319737890			5340145229768		73-14-00	01	120	1
0319738010			2915145229769		73-19-00	01	330	1
0319738030			2915145229770		73-19-00	01	050	1
0319738040			2915145229771		73-19-00	01	100	1
0319738050			2915145229772		73-19-00	01	200	1
0319738080			2915145229773		71-71-00	01	050	1
0319738090			2915145229774		71-71-00	01	140	1
0319738100			2915145229775		71-71-00	01	100	1
0319738110			2915145229776		71-71-00	01	120	1
0319738120			2915145229777		71-71-00	01	300	1
0319738140			5340145229778		71-71-00	01	280	1
0319738210			2915145229779		73-19-00	01	150	1
0319738330			2915145229780		73-15-00	01	070	1
0319738340			2915145229781		73-15-00	01	100	1
0319738350			2915145229782		73-15-00	01	180	AD
0319738380			5340145229783		73-15-00	01	010	1
0319738410			2915145229784		71-71-00	01	250	1
0319738530			2915145229785		71-71-00	01	010	1
0319738540			2915145229786		73-19-00	01	010	1
0319738550			5340145229787		73-14-00	01	150	1
0319738640			2840145229788		73-23-06	01	040	1
0319738740			2840145229789		73-23-06	01	040A	1
0319738840			2840145229790		73-23-06	01	040B	1
0319739130					73-23-06	01	040D	1
0319739180					73-23-06	01	040C	1
0319750050			5940144407786		72-11-05	01	040	1
0319761450			2840145229791		77-11-00	01	100	2
0319761460			5340145229792		26-11-00	01	250	1
0319767180			5340144182210		71-51-00	01	038	1

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
0319767180			5340144182210		74-24-10	01	050	6
0319767180			5340144182210		74-24-10	01	050A	5
0319767570			5340145229793		26-11-00	01	150	1
0319767710			5340145229794		26-11-00	01	050	1
0319767850			6150145209138		26-12-00	01	010	1
0319767900			5340145067071		71-51-00	01	040	1
0319767910			6150145209139		71-51-00	01	010	1
0319767990			5340145229795		72-42-00	01	050	1
0319768190					26-11-00	01	150A	1
0319768250			6150145339759		26-12-00	01	010A	1
0319768290					26-11-00	01	150B	1
0319772340			5340144182214		26-12-00	01	014	3
0319772340			5340144182214		26-12-00	01	014A	5
0319773520			5365144776263		26-12-00	01	012	3
0319773520			5365144776263		26-12-00	01	012A	5
0319773700			2840145229796		72-42-05	01	070	2
0319773700			2840145229796		77-21-00	01	036	AD
0319774030			5975145551683		26-12-00	01	012B	5
0319780030					72-11-00	01	480A	2
0319780180			5340145229797		71-21-00	01	010	1
0319780190			5340145229798		72-11-00	01	480	2
0319787050			5340145229799		72-42-00	01	130	1
0319870020			2915145492489		73-23-00	01	010AG	1
0319870030			2915145562964		73-23-00	01	010AH	1
0319870040			2915145492488		73-23-00	01	010AJ	1
0319870050					73-23-00	01	010AK	1
0319870060					73-23-00	01	010AM	1
0319870070					73-23-00	01	010AN	1
0319870080					73-23-00	01	010AL	1
0319870090			2915145724290		73-23-00	01	010AP	1
0319870100			2915145762865		73-23-00	01	010AS	1
0319878000			2915145408145		73-23-00	01	010V	1
0319878010			2915145516678		73-23-00	01	010AB	1
0319878020			2915145453527		73-23-00	01	010AC	1
0319878030			2915145403016		73-23-00	01	010W	1
0319878040			2915145449792		73-23-00	01	010X	1
0319878050			2915145449790		73-23-00	01	010Y	1
0319878060					73-23-00	01	010AA	1
0319878070					73-23-00	01	010Z	1
0319878080			2915145462428		73-23-00	01	010AD	1
0319878090					73-23-00	01	010AE	1
0319878100					73-23-00	01	010AF	1
0319922100					73-23-06	12	040J	1
0319922110					73-23-06	01	400AJ	1
0319922180					73-23-06	01	400AM	1
0319922270			2915145807031		73-23-00	01	010AQ	1
0319922300			2915145807022		73-23-00	01	010AR	1
0319922310					73-23-06	01	010AL	1
0319922340					73-23-06	01	400AN	1
0319922380					73-23-06	01	010AP	1
0319922390			2915145732521		73-23-00	01	010AT	1
0319925260					73-23-06	01	400	1
0319925320					73-23-06	01	400A	1
0319925340					73-23-06	01	400B	1
0319925460					73-23-06	01	400C	1



# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
0319925480					73-23-06	01	400D	1
0319925530					73-23-06	01	400H	1
0319925540					73-23-06	01	400G	1
0319925620					73-23-06	01	400N	1
0319925730					73-23-06	01	400P	1
0319925760					73-23-06	01	400Q	1
0319925800					73-23-06	01	400W	1
0319926040			2915145234092		73-23-06	01	010	1
0319926080					73-23-06	01	010A	1
0319926090			2915145234094		73-23-06	01	010B	1
0319926100			2915145234095		73-23-06	01	010C	1
0319926170					73-23-06	01	010D	1
0319926190					73-23-06	01	010E	1
0319926240					73-23-06	01	010J	1
0319926250					73-23-06	01	010H	1
0319926430					73-23-06	01	010P	1
0319926460					73-23-06	01	010Q	1
0319926500					73-23-06	01	010W	1
0319927310					73-23-06	12	040	1
0319927350			5365145234096		73-23-06	01	080	1
0319927410					73-23-06	12	040A	1
0319927430					73-23-06	12	040B	1
0319927490					73-23-06	12	040D	1
0319927520					73-23-06	14	400A	1
0319927560					73-23-06	12	040C	1
0319927600					73-23-06	12	040F	1
0319928220			2915145229801		73-23-00	01	010	1
0319928250			2915145229802		73-23-00	01	010A	1
0319928290			2915145229803		73-23-00	01	010B	1
0319928300			2915145229804		73-23-00	01	010C	1
0319928320			2915145229805		73-23-00	01	010D	1
0319928540			2915145291252		73-23-00	01	010E	1
0319928560			2915145278769		73-23-00	01	010F	1
0319928580			2915145399437		73-23-00	01	010G	1
0319928590			2915145290552		73-23-00	01	010H	1
0319928630					73-23-00	01	010Q	1
0319928640			2915145399436		73-23-00	01	010K	1
0319928650			2915145374372		73-23-00	01	010J	1
0319928680			2915145813843		73-23-00	01	010L	1
0319928710			2915145290563		73-23-00	01	010M	1
0319928720					73-23-00	01	010N	1
0319928730			2915145291251		73-23-00	01	010P	1
0319928900			2915145356429		73-23-00	01	010R	1
0319928910					73-23-00	01	010S	1
0319928920			2915145356430		73-23-00	01	010T	1
0319928930			2915145405906		73-23-00	01	010U	1
0319938000			2840145234098		72-00-00	01	010	1
0319955130					73-14-05	01	005	1
0319955140					73-14-05	01	005A	1
0319955150					73-14-05	01	005B	1
0319955290					73-14-05	01	005D	1
0319955380			4820145405907		73-14-05	01	005C	1
0319958150			4820145229806		73-14-00	01	100	1
0319958160			4820145209140		73-14-00	01	100A	1
0319958240			4820145453528		73-14-00	01	100C	1

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
0319958300			4820145405907		73-14-00	01	100B	1
0319987020			2840145229807		71-91-00	01	010	1
0319990080			2840145743264		71-31-00	01	010A	1
0319997190					72-11-05	01	050	1
0319997290			2840145229808		78-11-00	01	010	1
0319997300			5340145229809		79-29-00	01	360	1
0319998240					71-31-00	01	010	1
0319998250					71-31-00	01	020	1
0322770440			5340145249862		77-09-01	01	010	1
0322777300			5998145780418		77-09-01	01	050	1
0390760060			5325144704112		26-12-00	01	014B	5
0400410010	VU1653	AS12811	5340142933960		71-71-00	01	128	2
0400410010	VU1653	AS12811	5340142933960		73-19-00	01	212	2
0400410010	VU1653	AS12811	5340142933960		75-29-00	01	022	1
0400410020	VU1653	AS12812	5340143388782		71-71-00	01	258	1
0400410020	VU1653	AS12812	5340143388782		73-19-00	01	222	2
0400410050	VU1653	AS12815	5340143388785		73-19-00	01	232	1
0400420010	VU1653	AS12841	5340142933961		71-71-00	01	126	2
0400420010	VU1653	AS12841	5340142933961		73-19-00	01	210	2
0400420010	VU1653	AS12841	5340142933961		75-29-00	01	020	1
0400420020	VU1653	AS12842	5340143388786		71-71-00	01	256	1
0400420020	VU1653	AS12842	5340143388786		73-19-00	01	220	2
0400420050	VU1653	AS12845	5340143388789		73-19-00	01	230	1
0400430060	VU1653	AS12872	5970142933962		71-71-00	01	130	2
0400430060	VU1653	AS12872	5970142933962		73-19-00	01	214	2
0400430060	VU1653	AS12872	5970142933962		75-29-00	01	024	1
0400430080	VU1653	AS12874	5970143114657		71-71-00	01	260	1
0400430080	VU1653	AS12874	5970143114657		73-19-00	01	224	2
0400430160	VU1653	AS12894	5970143379439		73-19-00	01	234	1
70EM018000			2840145229810		72-00-00	01	200	1
70EM028000			2840145229811		72-00-00	01	250	1
70EM028030			2840145282955		72-00-00	01	250A	1
70EM028040			2840145890087		72-00-00	01	250B	1
7319150131			5310145287712		72-11-00	01	150A	1
7319150132					72-11-00	01	150B	1
7319150133					72-11-00	01	150C	1
7319150134					72-11-00	01	150D	1
7319150135					72-11-00	01	150E	1
8000263900			1730144516086		71-91-00	01	070	1
8816228000			5340144493034		71-91-00	01	040	1
8816446000			5340144357748		71-91-00	01	050	1
8816678000			5340145048275		71-91-00	01	190	AD
8816680000			5340145780397		71-91-00	01	190A	1
8817506000			1730144407781		71-91-00	01	020	1
8819832000			5310145558967		71-91-00	01	030	AD
9421003400	VF5496	HE3201A	2925145784934		74-11-10	01	010C	1
9520010656	VF0559	CH0203103411000	4330143749569		73-23-06	14	460	1
9520010701	VF1976	10004L	4030143081289		72-11-00	01	408	1
9520010702	VF1976	56740	4010143728224		72-11-00	01	406	1
9520010703	VF1976	81727	5315143502874		72-11-00	01	404	1
9520010704	VF0559	01470000101599A	3110143795183		73-23-06	14	482	1
9520011520	VF9211	4910	2995145228519		79-38-00	01	024A	1
9520011520	VF9211	4910	2995145228519		79-38-00	01	074A	1
9520011545	VF9211	4920-2	2995145228521		79-38-00	01	020A	1
9520011545	VF9211	4920-2	2995145228521		79-38-00	01	070A	1

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### MAINTENANCE SPARE PARTS CATALOG

SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
9520011596	VF0684	BM1010200-2	2995145228524		79-38-00	01	020	1
9520011596	VF0684	BM1010200-2	2995145228524		79-38-00	01	070	1
9520011597	VF0684	BM1010100-1	2995145228526		79-38-00	01	024	1
9520011597	VF0684	BM1010100-1	2995145228526		79-38-00	01	074	1
9520011598	VFA3W9	BR.1037100	5342145228515		79-29-00	02	010	1
9520011608	VFA3W9	BR1044	5342145228517		72-11-00	01	400A	1
9520011611	VF0684	BR1044200	5340145221470		72-11-00	01	406A	1
9520011642	VFA3W9	BM1030100			79-38-00	01	024B	1
9520011642	VFA3W9	BM1030100			79-38-00	01	074B	1
9520011643	VFA3W9	BM1030200	5365146053926		79-38-00	01	020B	1
9520011643	VFA3W9	BM1030200	5365146053926		79-38-00	01	070B	1
9520011645	VFA3W9	BR1091100			79-29-00	02	010A	1
9520011650	VFA3W9	BR1092	5342145559000		72-11-00	01	400B	1
9520011817	VF0559	PAO 1583 A	5340145488822		73-33-00	01	034	1
9520011817	VF0559	PAO 1583 A	5340145488822		79-34-00	01	034	1
9520011818	VF0559	AJ-0187701780EAO	5331144430196		73-33-00	01	036	1
9520011818	VF0559	AJ-0187701780EAO	5331144430196		79-34-00	01	036	1
9520011819	VF0559	07550200106559A	5365145462545		73-33-00	01	030	1
9520011819	VF0559	07550200106559A	5365145462545		79-34-00	01	030	1
9520011820	VF0559	07550200105559A	5365145462546		73-33-00	01	032	1
9520011820	VF0559	07550200105559A	5365145462546		79-34-00	01	032	1
9520011824	VF0559	JA02054A			73-33-00	01	038	1
9520011825	VF0559	JAO2055A	2945145784941		79-34-00	01	038	1
9550001900	VF0559	JAO3499A	2945145582986		73-31-00	01	010A	1
9550163882	VF0286	RNF3000-24/8-6	5970144704078		71-51-00	01	046	AR
9550163892	VF0286	RNF3000-24/8-9	5970144380660		71-51-00	01	024	AR
9550165760	VF1976	1409-000	6695145209141		77-11-00	01	010	1
9550165760	VF1976	1409-000	6695145209141		77-12-00	01	010	1
9550166270	VF0559	CH0846101432N00	2915145209142		79-24-05	01	130	1
9550166650	VF6840	SC1821	2925145067138		74-21-10	01	100	1
9550166650	VF6840	SC1821	2925145067138		74-21-10	01	110	1
9550166660	V11583	CH34593	2925145242931		74-21-10	01	100A	1
9550166660	V11583	CH34593	2925145242931		74-21-10	01	110A	1
9550170040	V98505	8585-1	5930014779822		79-31-00	01	010	1
9550170270	V24735	TC48700	2995145250236		77-21-00	01	010	1
9550170280	V98505	12927	5930014779195		73-34-00	01	010	1
9550170290	V98505	8600	5930014779194		75-41-00	01	010	1
9550170360	VF2276	CZ556V3	6685145209143		77-15-00	01	010	1
9550170370	VF2276	CZH55V3	6685145209144		79-33-00	01	010	1
9550171530	VF6840	CLB23100	2925145209145		74-24-10	01	010	1
9550171530	VF6840	CLB23100	2925145209145		74-24-10	01	020	1
9550171740	VF9211	4900-2	2995145228520		79-38-00	01	010A	1
9550171740	VF9211	4900-2	2995145228520		79-38-00	01	050A	1
9550172880	VF0559	JA00706A	2945145209146		73-31-00	01	010	1
9550172910	VFA3W9	BM1010-4	2995145209147		79-38-00	01	010	1
9550172910	VFA3W9	BM1010-4	2995145209147		79-38-00	01	050	1
9550173220	VF6840	HE931	2925145209148		74-11-10	01	010	1
9550173440	VF2805	EV5649-0-03	4810145561644		73-14-05	01	010	1
9550175680	VF2276	TC338-00	6685145209149		77-21-00	01	010A	1
9550175810	VF6840	VIT7100040	6680145488559		77-11-00	01	010C	1
9550175810	VF6840	VIT7100040	6680145488559		77-12-00	01	010C	1
9550177120	VF2276	TC338-01			77-21-00	01	010B	1
9550177190	VFA3W9	BM1030	5945145513261		79-38-00	01	010B	1
9550177190	VFA3W9	BM1030	5945145513261		79-38-00	01	050B	1
9550177390	VF1976	1604-300	6680145342774		77-11-00	01	010A	1

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SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
9550177390	VF1976	1604-300	6680145342774		77-12-00	01	010A	1
9550177580	VF7917	TCH01-K10-100	2995145339760		77-21-00	01	010C	1
9550177750	V34345	APT-189A-145G			79-33-00	01	010A	1
9550177760	VF6840	HE 932	2925145571981		74-11-10	01	010A	1
9550178070	VF5496	HE 3200 amdt e	2925145550280		74-11-10	01	010B	1
9550178342	VF0286	TFE-R-1/2-X-4FT	5970145559001		71-71-00	01	102	1
9550179070	VF2805	EV 5649-0-04	4810145405908		73-14-05	01	010A	1
9550179190	VF1976	1604300-01	6680145424087		77-11-00	01	010B	1
9550179190	VF1976	1604300-01	6680145424087		77-12-00	01	010B	1
9550179690	VF2805	EV5649-0-05	4810145561679		73-14-05	01	010B	1
9550180120	VF2805	EV5649-1-00	4810145696520		73-14-05	01	010C	1
9550753420	VF7917	TCD34-K20-000	6150146053928		77-21-00	01	010D	1
9553240150	VF0286	321897	5940143401627		26-12-01	01	330	6
9560004100	VF0562	1009509	5330145952536		72-11-00	01	242	1
9560004100	VF0562	1009509	5330145952536		72-11-00	01	332	1
9560114640	VF0224	5JSFR50005	5310145227128		71-65-00	01	132	3
9560114640	VF0224	5JSFR50005	5310145227128		73-14-00	01	252	4
9560116010	V04171	021-517	5330010435206		72-11-00	01	222	1
9560116010	V04171	021-517	5330010435206		72-11-00	01	322	1
9560116020	V04171	026-517	5330010435209		72-11-00	01	224	1
9560116020	V04171	026-517	5330010435209		72-11-00	01	324	1
9560117610	VF0215	9560117610	5340143298280		75-29-00	01	040	1
9560117610	VF0355	58 0 171 002	5340143298280		75-29-00	01	040	1
9560119150	VF6728	TYH24M	5975001113208		71-51-00	01	060	5
9560121000	VF1976	10270-12	2590143388957		72-11-00	01	400	1
9560121010	VF1976	10052H	5325142134111		72-11-00	01	420	1
9560121020	VF0229	56X47 EP 2,5	5330142134103		72-11-00	01	402	1
9560121020	VF0235	56X47 EP 2,5	5330142134103		72-11-00	01	402	1
9560121020	VF1976	56X47 EP 2,5	5330142134103		72-11-00	01	402	1
9560128730	VF0224	5080LATE10CMK-BD	5340144839462		72-42-24	01	020	4
9560137950	VF0559	01470000000NN9A	2915143993292		73-23-06	14	480	1
9560139520	VF0215	69392004	4730140431918		71-66-00	01	110	1
9560139810	VF0220	356-005	4710143760595		72-42-00	01	070	2
9560140190	VF0220	535-700	5340144182236		72-42-00	01	076	4
9560140190	VF0220	E1E2283-02	5340144182236		72-42-00	01	076	4
9560155420	VF6603	DIN933M5X16	5305144427466		71-91-00	01	180	2
9560156830	VF0384	BA9X18X6-75FKM585	5330145556072		73-23-06	15	310	1
9560158080	VF1976	10052/25-01	4730144707589		72-11-00	01	430	1
9560158670	VF0224	5CR6189	5310145070280		71-65-00	01	062	2
9560158670	VF0224	5CR6189	5310145070280		71-65-00	01	062A	AD
9560158670	VF0224	5CR6189	5310145070280		71-65-00	01	064	4
9560158670	VF0224	5CR6189	5310145070280		71-65-00	01	230	4
9560158670	VF0224	5CR6189	5310145070280		72-42-00	01	122	2
9560158680	VF0224	5CR6348	5310145227129		72-42-00	01	120	2
9560158950	VF0355	580-181-020	5340144704084		71-51-00	01	042	2
9560158950	VF0355	580-181-020	5340144704084		71-51-00	01	042A	1
9560158950	VF0355	580-181-020	5340144704084		71-51-00	01	042B	2
9560159750	VD8090	SB60	5325121788910		72-11-30	01	050	1
9560160160	VF9088	SE55015-0450-5K	3040145231101		72-11-30	01	070	1
9560160170	VF9088	05039D5300A64C8	5331145231100		72-11-30	01	080	1
9560160490	V075B2	K-011	5331145231096		79-29-00	01	050A	1
9560163080	V11815	CHERRYLOCK-CR2662-	5320010916942		73-23-06	01	060	2
9560163960	VK1209	A17761-203-2	2810145560285		72-42-20	01	060	2
9560166210	VF0215	9560166210	5340145227408		71-51-00	01	044	1
9560166230	VF0215	9560166230	5340144844261		71-51-00	01	020	3

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SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
9560166330	VF0224	CR6183-3	5340145186521		71-65-00	01	058	2
9560166330	VF0224	CR6183-3	5340145186521		71-65-00	01	058A	4
9560166330	VF0224	CR6183-3	5340145186521		71-65-00	01	104	4
9560166330	VF0224	CR6183-3	5340145186521		72-42-00	01	120A	2
9560166340	VF0224	CR6184-3D	5365145263608		71-65-00	01	056	2
9560166340	VF0224	CR6184-3D	5365145263608		71-65-00	01	056A	4
9560166340	VF0224	CR6184-3D	5365145263608		71-65-00	01	102	4
9560166900	VF0224	DOA11S	5365145572256		72-42-00	01	124	2
9560167330	VF0559	CA00594A	2915145209150		79-24-05	01	180	1
9560167480	VF9088	TPZHA10033T251V	5330145067063		72-11-00	01	120	1
9560167490	VF9088	TPZHA10034T251V	5330145067062		72-11-00	01	220	1
9560167490	VF9088	TPZHA10034T251V	5330145067062		72-11-00	01	320	1
9560167500	VF0559	JA00707A	2945145209151		73-33-00	01	010	1
9560167840	VFA3W9	BR1037	5342145228518		79-29-00	01	400	1
9560168040	VF0559	JA00875A	2945145209152		79-34-00	01	010	1
9560168120	VFA3W9	VO1021001	5330145234085		72-11-00	01	472A	1
9560168300	VF0559	RA00913A	4330145234089		72-11-00	01	430A	1
9560168380	VF0355	580-181-060	5340145227130		71-51-00	01	022	1
9560168550	VF0684	BR1044111	5330145221468		72-11-00	01	402A	1
9560169690	VF9088	TPZHA10048T251V	5330145231105		72-11-00	01	120A	1
9560169700	VF9088	TPZHA10049T251V	5330145209153		72-11-00	01	220A	1
9560169700	VF9088	TPZHA10049T251V	5330145209153		72-11-00	01	320A	1
9560170480	V04171	96096-1	5330145246324		72-11-00	01	120B	1
9560170490	V04171	98086-1	5330145246325		72-11-00	01	220B	1
9560170490	V04171	98086-1	5330145246325		72-11-00	01	320B	1
9560170630	VFA3W9	BR1091	5340145629979		79-29-00	01	400A	1
9560171290	VF0559	RA01667A	4730145560260		72-11-00	01	430B	1
9560173050	VFA3W9	30001691	5331145280609		72-11-00	01	472B	1
9560173680	V04171	131-517	5331001675119		72-11-00	01	122	1
9560173690	V04171	136-517			72-11-00	01	124	1
9560175220	VF9756	BT1.5I-M39	5975145556081		71-51-00	01	060A	5
9560176560	VF0562	1009700-0	5330145633306		72-11-00	01	330	AD
9560176620	VF0562	1010000-0			72-11-00	01	240	1
9560176730	VF0562	1009700			72-11-00	01	330A	1
9562810520	VF0215	12AX100BS	4730142329782		73-23-00	01	024	1
9562811300	VF0215	21F6	5340144112406		71-51-00	01	043	1
9564090030	VF0224	5SMR2205	5310142722264		73-14-00	01	256	4
9580111240	VF9211	B432M Amdt B	6350143703561		26-11-00	01	100	1
9580111240	VF9211	B432M Amdt B	6350143703561		26-11-00	01	200	1
9583820080	VF9211	B232M Amdt B	6350143703562		26-11-00	01	010	1
9601590901	VD8897	609YP63	3110145898801		73-23-06	15	300	1
9601590901	VF0234	609T65K825	3110145898801		73-23-06	15	300	1
9601590901	VF0272	609/C3	3110145898801		73-23-06	15	300	1
9601590901	V70854	D609/603509	3110145898801		73-23-06	15	300	1
9660036206	VF0562	3-6B002AF6	5330143228416		73-23-06	15	350	1
9681501803			5331144008195		73-23-06	14	470B	2
9681802071			5331145228791		73-19-00	01	030	AD
9681802071			5331145228791		73-19-00	01	040A	1
9681806501			5331145067066		79-24-05	01	040	1
9681807301			5331145228793		72-11-00	01	140	1
9681809601			5331145228792		72-11-30	01	030	1
9681823601			5331145228794		72-00-00	01	150	1
9681824301			5331145785317		72-00-00	01	150A	1
9682000652			5331143919906		73-23-06	15	220	2
9682000654			5331143441834		73-23-06	15	220A	1

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SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
9682000805			5331143154156		73-23-06	01	180A	1
9682000805			5331143154156		73-23-06	01	220A	1
9682000805			5331143154156		73-23-06	01	260A	1
9682000992			5331144595398		73-23-06	01	140A	1
9682000992			5331144595398		73-23-06	01	200A	1
9682001720					73-23-06	14	470A	2
9682001952			5331143957059		73-23-00	01	070	1
9682002003			5331143790644		73-19-00	01	040B	1
9682002003			5331143790644		73-23-06	15	390	1
9682002005			5331142729101		73-23-06	15	390A	1
9682002253			5331143790645		73-23-06	15	410	1
9682002254			5331142970508		73-23-06	15	410A	1
9682002402			5331143790646		72-11-30	01	250	1
9682002602			5331144191006		72-11-30	01	250A	1
9682002702			5331144008205		73-23-06	14	510	1
9682002704			5331142640050		73-23-06	14	510A	1
9682004402			5331145774331		73-23-06	17	190A	1
9682004403			5331143919896		72-11-30	01	180	1
9682004403			5331143919896		73-23-00	01	080	AD
9682004403			5331143919896		73-23-06	17	190	1
9683202360			5331145722576		73-23-06	14	500A	1
9728050803	VI9005	EN2944-050075	5325145348349		71-71-00	01	290	1
9728050803	VI9005	EN2944-050075	5325145348349		73-15-00	01	014	1
9728050803	VI9005	EN2944-050075	5325145348349		79-24-05	01	106	1
9728050803	VI9005	EN2944-050075	5325145348349		79-24-05	01	156	1
9728050803	VI9005	EN2944-050075	5325145348349		79-29-00	01	362	1
9728050804	VI9005	EN2944-050100	5325144128967		72-42-10	01	530	6
9728050804	VI9005	EN2944-050100	5325144128967		73-23-06	01	100	3
9728050804	VI9005	EN2944-050100	5325144128967		79-24-05	01	030	2
9728050804	VI9005	EN2944-050100	5325144128967		79-38-00	01	130	6
9729105081	VI9005	EN3542-050081	5325145797731		72-42-21	01	016	8
9729105082	VI9005	EN3542-050063	5325123891779		71-66-00	01	172	1
9729105082	VI9005	EN3542-050063	5325123891779		72-42-21	01	015	56
9729105082	VI9005	EN3542-050063	5325123891779		72-42-21	01	015A	54
9729105082	VI9005	EN3542-050063	5325123891779		72-42-21	01	015B	46
9740050022			5365143072042		73-23-06	14	404	2
9740050022			5365143072042		74-21-10	01	020	4
9744009200			5325144261111		73-23-06	15	250	1
9745008005			5325140400494		72-11-20	01	100	1
9745010005			5325142280894		79-24-03	01	330	1
9752008044			5330140100897		73-23-06	13	620	1
9752010044			5330140100904		71-66-00	01	120	1
9752100080			5330140323858		73-15-03	01	020	1
9789161500			5340142131077		71-91-00	01	100	1
9789181500			5340140101190		71-91-00	01	090	1
9789181500			5340140101190		71-91-00	01	120	1
9789400070	VF6069	U7ROUGE	5340143478640		71-91-00	01	080	1
9789400070	VF6069	U7ROUGE	5340143478640		71-91-00	01	110	1
9789400070	VF6069	U7ROUGE	5340143478640		71-91-00	01	130	1
9789400070	VF6069	U7ROUGE	5340143478640		71-91-00	01	170	2
9789400180	VF6069	U18ROUGE	5340144318018		71-91-00	01	160	1
9789400300	VF6069	U30ROUGE	5340123926753		71-91-00	01	118	AD
9789400300	VF6069	U30ROUGE	5340123926753		71-91-00	01	200	1
9794080203			5331143790652		73-23-06	01	180	1
9794080203			5331143790652		73-23-06	01	220	1

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
9794080203			5331143790652		73-23-06	01	260	1
9794099203			5331143957062		73-23-06	01	140	1
9794099203			5331143957062		73-23-06	01	200	1
9794150253			5331143480559		79-29-00	01	330	AD
9794150253			5331143480559		79-29-00	01	380A	1
9794172203			5331143914142		73-23-06	14	470	2
9794236323			5331143957144		73-23-06	14	500	1
9794410056	VF0111	46012A00560	5331144191015		71-71-00	01	030	1
9794410056	VF0111	46012A00560	5331144191015		72-11-30	01	026	1
9794410056	VF0111	46012A00560	5331144191015		73-15-00	01	110	1
9794410056	VF0111	46012A00560	5331144191015		73-19-00	01	380	1
9794410056	VF0111	46012A00560	5331144191015		75-29-00	01	130	1
9794410056	VF0111	46012A00560	5331144191015		75-41-00	01	050	1
9794410060	VF0111	46012A00600	5331144819116		79-24-05	01	640	2
9794410063	VF0111	46012A00630	5331144677664		73-19-00	01	250	1
9794410063	VF0111	46012A00630	5331144677664		73-23-06	15	460	1
9794410069	VF0111	46012A00690	5331144290275		73-19-00	01	170	1
9794410069	VF0111	46012A00690	5331144290275		73-19-00	01	180A	1
9794410071	VF0111	46012A00710	5331144677665		71-71-00	01	160	1
9794410071	VF0111	46012A00710	5331144677665		73-15-00	01	120	1
9794410071	VF0111	46012A00710	5331144677665		73-15-00	01	200	1
9794410071	VF0111	46012A00710	5331144677665		73-19-00	01	390	1
9794410075	VF0111	46012A00750	5331144191016		71-66-00	01	030	1
9794410075	VF0111	46012A00750	5331144191016		71-66-00	01	180	1
9794410075	VF0111	46012A00750	5331144191016		75-29-00	01	060	1
9794410075	VF0111	46012A00750	5331144191016		79-29-00	01	040	1
9794410075	VF0111	46012A00750	5331144191016		79-29-00	01	050	1
9794410075	VF0111	46012A00750	5331144191016		79-29-00	01	140	1
9794410080	VF0111	46012A00800	5331144290276		71-71-00	01	270	1
9794410080	VF0111	46012A00800	5331144290276		72-00-00	01	160	1
9794410080	VF0111	46012A00800	5331144290276		73-19-00	01	080	1
9794410080	VF0111	46012A00800	5331144290276		73-19-00	01	130	1
9794410088	VF0111	46012A00875	5331144677666		72-00-00	01	060	1
9794410090	VF0111	46012A00900	5331144677667		72-00-00	01	170	1
9794410090	VF0111	46012A00900	5331144677667		73-34-00	01	050	1
9794410090	VF0111	46012A00900	5331144677667		77-15-00	01	050	1
9794410090	VF0111	46012A00900	5331144677667		79-29-00	02	020A	1
9794410090	VF0111	46012A00900	5331144677667		79-38-00	01	022B	1
9794410090	VF0111	46012A00900	5331144677667		79-38-00	01	072B	1
9794410095	VF0111	46012A00950	5331144191017		73-19-00	01	170A	1
9794410095	VF0111	46012A00950	5331144191017		73-19-00	01	180	1
9794410095	VF0111	46012A00950	5331144191017		79-29-00	01	080	1
9794410095	VF0111	46012A00950	5331144191017		79-29-00	01	130	1
9794410095	VF0111	46012A00950	5331144191017		79-31-00	01	050	1
9794410100	VF0111	46012A01000	5331144290277		79-33-00	01	050	1
9794410106	VF0111	46012A01060	5331144677668		73-14-05	01	030	1
9794410112	VF0111	46012A01120	5331144290278		72-11-30	01	040	2
9794410118	VF0111	46012A01180	5331144290279		73-14-05	01	040	1
9794410125	VF0111	46012A01250	5331144677669		72-00-00	01	180	1
9794410125	VF0111	46012A01250	5331144677669		73-19-00	01	030A	1
9794410125	VF0111	46012A01250	5331144677669		73-19-00	01	040	AD
9794410125	VF0111	46012A01250	5331144677669		79-24-05	01	420	1
9794410125	VF0111	46012A01250	5331144677669		79-29-00	01	180	1
9794410125	VF0111	46012A01250	5331144677669		79-34-00	01	050	1
9794410140	VF0111	46012A01400	5331144435923		72-11-30	01	300	1

# SAFRAN HELICOPTER ENGINES

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### MAINTENANCE SPARE PARTS CATALOG

SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
9794410140	VF0111	46012A01400	5331144435923		73-14-05	01	050	1
9794410140	VF0111	46012A01400	5331144435923		77-11-00	01	050	1
9794410140	VF0111	46012A01400	5331144435923		77-11-00	01	150	2
9794410140	VF0111	46012A01400	5331144435923		77-12-00	01	050	1
9794410140	VF0111	46012A01400	5331144435923		79-24-05	01	260	1
9794410140	VF0111	46012A01400	5331144435923		79-29-00	01	260	2
9794410150	VF0111	46012A01500	5331144191018		79-24-05	01	220	1
9794410150	VF0111	46012A01500	5331144191018		79-24-05	01	380	1
9794410150	VF0111	46012A01500	5331144191018		79-29-00	01	330A	1
9794410150	VF0111	46012A01500	5331144191018		79-29-00	01	380	AD
9794410160	VF0111	46012A01600	5331144677670		79-29-00	02	020	1
9794410160	VF0111	46012A01600	5331144677670		79-38-00	01	022	1
9794410160	VF0111	46012A01600	5331144677670		79-38-00	01	072	1
9794410170	VF0111	46012A01700	5331145067152		72-00-00	01	170A	1
9794410170	VF0111	46012A01700	5331145067152		72-11-30	01	410	2
9794410180	VF0111	46012A01800	5331144677671		73-33-00	01	036A	1
9794410180	VF0111	46012A01800	5331144677671		79-34-00	01	036A	1
9794410190	VF0111	46012A01900	5331144191019		79-34-00	01	060	1
9794410212	VF0111	46012A02120	5331144290280		73-33-00	01	060	1
9794410212	VF0111	46012A02120	5331144290280		79-24-05	01	270	1
9794410224	VF0111	46012A02240	5331144290281		73-31-00	01	060	1
9794410236	VF0111	46012A02360	5331144364441		73-31-00	01	050	1
9794410236	VF0111	46012A02360	5331144364441		73-33-00	01	050	1
9794410236	VF0111	46012A02360	5331144364441		79-29-00	01	430	1
9794410236	VF0111	46012A02360	5331144364441		79-38-00	01	030	1
9794410236	VF0111	46012A02360	5331144364441		79-38-00	01	080	1
9794410300	VF0111	46012A03000	5331145067154		72-11-00	01	180	1
9794410300	VF0111	46012A03000	5331145067154		72-11-00	01	270	1
9794410345	VF0111	46012A03450	5331145090901		72-00-00	01	050	1
9794410355	VF0111	46012A03550	5331144677674		72-11-00	01	280	1
9794410365	VF0111	46012A03650	5331144695964		72-11-00	01	290	1
9794410450	VF0111	46012A04500	5331144695967		72-11-30	01	180A	1
9794410475	VF0111	46012A04750	5331144695968		72-11-00	01	230	1
9794410500	VF0111	46012A05000	5331144191020		72-11-30	01	380	1
9794410630	VF0111	46012A06300	5331144677676		72-11-00	01	130	1
9794410750	VF0111	46012A07500	5331144677678		72-11-00	01	160	3
9794410750	VF0111	46012A07500	5331144677678		72-11-00	01	160A	1
9794420060	VF0111	46012B00600	5331145560152		79-24-05	01	240	1
9794420080	VF0111	46012B00800	5331145228795		79-38-00	01	022A	1
9794420080	VF0111	46012B00800	5331145228795		79-38-00	01	072A	1
9794420475	VF0111	46012B04750	5331145067157		79-24-05	01	110	1
9794420475	VF0111	46012B04750	5331145067157		79-24-05	01	160	1
9794420530	VF0111	46012B05300	5331144710938		79-24-05	01	120	1
9794420530	VF0111	46012B05300	5331144710938		79-24-05	01	170	1
9794421000	VF0111	46012B10000	5331145228796		79-21-00	01	050	1
9794430236	VF0111	46012C02360	5331144290285		79-24-05	01	140	1
9794430236	VF0111	46012C02360	5331144290285		79-24-05	01	190	1
9794710063			5331145249961		73-23-06	15	460A	1
9806051425	VF0111	22145CM050014E	5305143678290		72-11-30	01	240A	3
9824051225	VF0111	22236CM050012E	5305143388858		72-11-00	01	350A	1
9824051425	VF0111	22236CM050014E	5305143388859		72-11-00	01	190A	3
9824051425	VF0111	22236CM050014E	5305143388859		72-11-30	01	013A	6
9824051425	VF0111	22236CM050014E	5305143388859		72-11-30	01	013C	5
9824051425	VF0111	22236CM050014E	5305143388859		72-11-30	01	366A	2
9824051625	VF0111	22236CM050016E	5305143388878		72-00-00	01	022A	3



# SAFRAN HELICOPTER ENGINES

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### MAINTENANCE SPARE PARTS CATALOG

SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
9824051625	VF0111	22236CM050016E	5305143388878		72-00-00	01	100	30
9824051625	VF0111	22236CM050016E	5305143388878		72-11-00	01	253A	2
9824051825	VF0111	22236CM050018E	5305143437963		72-11-00	01	070A	3
9824052025	VF0111	22236CM050020E	5305143437962		72-11-05	01	030A	11
9824052025	VF0111	22236CM050020E	5305143437962		72-11-30	01	160A	6
9824052025	VF0111	22236CM050020E	5305143437962		72-11-30	01	160C	6
9824052025	VF0111	22236CM050020E	5305143437962		79-21-00	01	012A	4
9824052425	VF0111	22236CM050024E	5305144202426		72-11-05	01	020A	25
9824052625	VF0111	22236CM050026E	5305143437965		72-11-00	01	483A	2
9824054225	VF0111	22236CM050042E	5305143437964		72-11-30	01	363A	1
9836005010	VI9005	EN2928-050010	5306145207002		72-42-20	01	160A	4
9836005012	VI9005	EN2928-050012	5306144191024		72-42-20	01	160C	4
9836005012	VI9005	EN2928-050012	5306144191024		74-21-10	01	010A	4
9836005012	VI9005	EN2928-050012	5306144191024		78-11-00	01	012A	4
9836005012	VI9005	EN2928-050012	5306144191024		79-24-05	01	104	1
9836005012	VI9005	EN2928-050012	5306144191024		79-24-05	01	154	1
9836005014	VI9005	EN2928-050014	5306144192201		72-42-00	01	172	1
9836005014	VI9005	EN2928-050014	5306144192201		72-42-05	01	072	2
9836005014	VI9005	EN2928-050014	5306144192201		72-42-20	01	010	15
9836005014	VI9005	EN2928-050014	5306144192201		74-21-10	01	090A	4
9836005014	VI9005	EN2928-050014	5306144192201		77-21-00	01	030	4
9836005018	VI9005	EN2928-050018	5306144737423		71-21-00	01	012	2
9836005018	VI9005	EN2928-050018	5306144737423		71-71-00	01	132	4
9836005018	VI9005	EN2928-050018	5306144737423		72-42-00	01	172A	1
9836005018	VI9005	EN2928-050018	5306144737423		72-42-05	01	072A	2
9836005018	VI9005	EN2928-050018	5306144737423		77-21-00	01	030A	AD
9836005018	VI9005	EN2928-050018	5306144737423		77-21-00	01	030B	4
9836005018	VI9005	EN2928-050018	5306144737423		77-21-00	01	040	3
9836005018	VI9005	EN2928-050018	5306144737423		77-21-00	01	040A	2
9836005022	VI9005	EN2928-050022	5306145227127		71-41-00	01	020	3
9836205014	VI9005	EN2926-050014	5306144191026		73-34-00	01	020B	2
9836205014	VI9005	EN2926-050014	5306144191026		77-11-00	01	012	1
9836205014	VI9005	EN2926-050014	5306144191026		77-11-00	01	102	1
9836205014	VI9005	EN2926-050014	5306144191026		77-12-00	01	012	1
9836205014	VI9005	EN2926-050014	5306144191026		79-29-00	01	402	2
9836205014	VI9005	EN2926-050014	5306144191026		79-38-00	01	012	2
9836205018	VI9005	EN2926-050018	5306144191028		72-11-00	01	070B	3
9836405010	VI9005	EN3686050010	5306144695977		71-31-00	01	070	6
9836405010	VI9005	EN3686050010	5306144695977		71-31-00	01	110	2
9836405010	VI9005	EN3686050010	5306144695977		71-65-00	01	074	2
9836405010	VI9005	EN3686050010	5306144695977		71-66-00	01	152	1
9836405010	VI9005	EN3686050010	5306144695977		72-42-20	01	160	4
9836405010	VI9005	EN3686050010	5306144695977		73-23-06	01	048	1
9836405012	VI9005	EN3686050012	5306144695978		26-11-00	01	052	2
9836405012	VI9005	EN3686050012	5306144695978		71-71-00	01	124	1
9836405012	VI9005	EN3686050012	5306144695978		71-71-00	01	202	2
9836405012	VI9005	EN3686050012	5306144695978		72-11-00	01	350	1
9836405012	VI9005	EN3686050012	5306144695978		72-42-20	01	160B	4
9836405012	VI9005	EN3686050012	5306144695978		73-14-00	01	010	1
9836405012	VI9005	EN3686050012	5306144695978		73-19-00	01	014	2
9836405012	VI9005	EN3686050012	5306144695978		73-19-00	01	206	1
9836405012	VI9005	EN3686050012	5306144695978		73-23-06	01	082	3
9836405012	VI9005	EN3686050012	5306144695978		74-21-10	01	010	4
9836405012	VI9005	EN3686050012	5306144695978		75-29-00	01	012	2
9836405012	VI9005	EN3686050012	5306144695978		75-29-00	01	016	1

# SAFRAN HELICOPTER ENGINES

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### MAINTENANCE SPARE PARTS CATALOG

SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
9836405012	VI9005	EN3686050012	5306144695978		75-29-00	01	152	4
9836405012	VI9005	EN3686050012	5306144695978		75-29-00	01	152A	2
9836405012	VI9005	EN3686050012	5306144695978		75-29-00	01	202	2
9836405012	VI9005	EN3686050012	5306144695978		75-41-00	01	012	2
9836405012	VI9005	EN3686050012	5306144695978		78-11-00	01	012	4
9836405012	VI9005	EN3686050012	5306144695978		79-29-00	01	244	3
9836405012	VI9005	EN3686050012	5306144695978		79-29-00	01	352	1
9836405014	VI9005	EN3686050014	5306144677687		26-11-00	01	012	3
9836405014	VI9005	EN3686050014	5306144677687		26-11-00	01	102	3
9836405014	VI9005	EN3686050014	5306144677687		26-11-00	01	202	3
9836405014	VI9005	EN3686050014	5306144677687		71-31-00	01	090	10
9836405014	VI9005	EN3686050014	5306144677687		71-71-00	01	124A	1
9836405014	VI9005	EN3686050014	5306144677687		71-71-00	01	254	1
9836405014	VI9005	EN3686050014	5306144677687		72-11-00	01	190	3
9836405014	VI9005	EN3686050014	5306144677687		72-11-30	01	013	6
9836405014	VI9005	EN3686050014	5306144677687		72-11-30	01	013B	5
9836405014	VI9005	EN3686050014	5306144677687		72-11-30	01	366	2
9836405014	VI9005	EN3686050014	5306144677687		72-42-10	01	510	2
9836405014	VI9005	EN3686050014	5306144677687		73-14-00	01	210	2
9836405014	VI9005	EN3686050014	5306144677687		73-14-05	01	012B	2
9836405014	VI9005	EN3686050014	5306144677687		73-19-00	01	014A	2
9836405014	VI9005	EN3686050014	5306144677687		73-19-00	01	154	2
9836405014	VI9005	EN3686050014	5306144677687		73-31-00	01	020	2
9836405014	VI9005	EN3686050014	5306144677687		73-33-00	01	020	2
9836405014	VI9005	EN3686050014	5306144677687		73-34-00	01	020	2
9836405014	VI9005	EN3686050014	5306144677687		77-15-00	01	012	2
9836405014	VI9005	EN3686050014	5306144677687		79-24-05	01	012	3
9836405014	VI9005	EN3686050014	5306144677687		79-29-00	01	302C	2
9836405014	VI9005	EN3686050014	5306144677687		79-31-00	01	020	1
9836405014	VI9005	EN3686050014	5306144677687		79-31-00	01	020A	2
9836405014	VI9005	EN3686050014	5306144677687		79-33-00	01	020	2
9836405014	VI9005	EN3686050014	5306144677687		79-34-00	01	020	2
9836405014	VI9005	EN3686050014	5306144677687		79-38-00	01	052	2
9836405014	VI9005	EN3686050014	5306144677687		79-38-00	01	102A	2
9836405016	VI9005	EN3686050016	5306144695979		71-66-00	01	012	2
9836405016	VI9005	EN3686050016	5306144695979		71-66-00	01	154	2
9836405016	VI9005	EN3686050016	5306144695979		71-71-00	01	012	2
9836405016	VI9005	EN3686050016	5306144695979		71-71-00	01	144	2
9836405016	VI9005	EN3686050016	5306144695979		71-71-00	01	252A	2
9836405016	VI9005	EN3686050016	5306144695979		72-00-00	01	022	3
9836405016	VI9005	EN3686050016	5306144695979		72-00-00	01	100A	28
9836405016	VI9005	EN3686050016	5306144695979		72-11-00	01	253	2
9836405016	VI9005	EN3686050016	5306144695979		72-11-30	01	160D	6
9836405016	VI9005	EN3686050016	5306144695979		72-42-00	01	132	4
9836405016	VI9005	EN3686050016	5306144695979		73-19-00	01	012	AD
9836405016	VI9005	EN3686050016	5306144695979		73-19-00	01	012B	2
9836405016	VI9005	EN3686050016	5306144695979		73-19-00	01	052	2
9836405016	VI9005	EN3686050016	5306144695979		73-19-00	01	102	2
9836405016	VI9005	EN3686050016	5306144695979		73-19-00	01	152	4
9836405016	VI9005	EN3686050016	5306144695979		73-19-00	01	152A	2
9836405016	VI9005	EN3686050016	5306144695979		73-19-00	01	202	2
9836405016	VI9005	EN3686050016	5306144695979		74-21-10	01	090	AD
9836405016	VI9005	EN3686050016	5306144695979		75-29-00	01	014	2
9836405016	VI9005	EN3686050016	5306144695979		75-29-00	01	102	2
9836405016	VI9005	EN3686050016	5306144695979		79-24-05	01	080	1

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
9836405016	VI9005	EN3686050016	5306144695979		79-24-05	01	402	1
9836405016	VI9005	EN3686050016	5306144695979		79-29-00	01	012	2
9836405016	VI9005	EN3686050016	5306144695979		79-29-00	01	062	2
9836405016	VI9005	EN3686050016	5306144695979		79-29-00	01	112	2
9836405016	VI9005	EN3686050016	5306144695979		79-29-00	01	114	2
9836405016	VI9005	EN3686050016	5306144695979		79-29-00	01	162	3
9836405016	VI9005	EN3686050016	5306144695979		79-29-00	01	242	2
9836405016	VI9005	EN3686050016	5306144695979		79-29-00	01	302	2
9836405016	VI9005	EN3686050016	5306144695979		79-29-00	01	302B	2
9836405016	VI9005	EN3686050016	5306144695979		79-38-00	01	052A	2
9836405016	VI9005	EN3686050016	5306144695979		79-38-00	01	102	2
9836405018	VI9005	EN3686050018	5306144695980		71-31-00	01	060	4
9836405018	VI9005	EN3686050018	5306144695980		71-51-00	01	048	1
9836405018	VI9005	EN3686050018	5306144695980		71-66-00	01	202	2
9836405018	VI9005	EN3686050018	5306144695980		71-71-00	01	252	2
9836405018	VI9005	EN3686050018	5306144695980		71-71-00	01	284	1
9836405018	VI9005	EN3686050018	5306144695980		72-00-00	01	105	2
9836405018	VI9005	EN3686050018	5306144695980		72-11-00	01	070	3
9836405018	VI9005	EN3686050018	5306144695980		72-11-00	01	453	8
9836405018	VI9005	EN3686050018	5306144695980		72-11-30	01	160B	6
9836405018	VI9005	EN3686050018	5306144695980		73-14-00	01	200A	1
9836405018	VI9005	EN3686050018	5306144695980		73-15-00	01	012	1
9836405018	VI9005	EN3686050018	5306144695980		73-34-00	01	020A	2
9836405018	VI9005	EN3686050018	5306144695980		74-24-10	01	070	1
9836405018	VI9005	EN3686050018	5306144695980		75-29-00	01	026	1
9836405018	VI9005	EN3686050018	5306144695980		77-09-01	01	012	2
9836405018	VI9005	EN3686050018	5306144695980		79-24-05	01	200	1
9836405018	VI9005	EN3686050018	5306144695980		79-29-00	01	302A	2
9836405018	VI9005	EN3686050018	5306144695980		79-33-00	01	020A	2
9836405018	VI9005	EN3686050018	5306144695980		79-38-00	01	102B	2
9836405020	VI9005	EN3686050020	5306144695981		71-31-00	01	060A	4
9836405020	VI9005	EN3686050020	5306144695981		71-31-00	01	080	4
9836405020	VI9005	EN3686050020	5306144695981		71-51-00	01	032	3
9836405020	VI9005	EN3686050020	5306144695981		71-51-00	01	032A	2
9836405020	VI9005	EN3686050020	5306144695981		72-11-05	01	030	11
9836405020	VI9005	EN3686050020	5306144695981		72-11-30	01	160	6
9836405020	VI9005	EN3686050020	5306144695981		73-14-00	01	200	2
9836405020	VI9005	EN3686050020	5306144695981		73-15-00	01	150	2
9836405020	VI9005	EN3686050020	5306144695981		74-24-10	01	060	1
9836405020	VI9005	EN3686050020	5306144695981		75-29-00	01	026A	1
9836405020	VI9005	EN3686050020	5306144695981		79-21-00	01	012	4
9836405022	VI9005	EN3686050022	5306144707600		71-41-00	01	020A	3
9836405022	VI9005	EN3686050022	5306144707600		72-42-00	01	012	2
9836405024	VI9005	EN3686050024	5306144710939		72-11-05	01	020	25
9836405024	VI9005	EN3686050024	5306144710939		72-42-00	01	012A	2
9836405026	VI9005	EN3686050026	5306144695982		72-11-00	01	483	2
9836405028	VI9005	EN3686050028	5306144707601		73-19-00	01	012A	AD
9836405028	VI9005	EN3686050028	5306144707601		73-19-00	01	102A	2
9836405030	VI9005	EN3686050030	5306144695983		73-19-00	01	300A	2
9836405034	VI9005	EN3686050034	5306144695984		73-15-00	01	040	2
9836405034	VI9005	EN3686050034	5306144695984		73-19-00	01	300	2
9836405040	VI9005	EN3686050040	5306144695986		73-15-00	01	040A	2
9836405042	VI9005	EN3686050042	5306144695987		72-11-30	01	363	1
9836406018	VI9005	EN3686060018			72-11-00	01	070C	3
9836605014	VI9005	EN3687-050014	5306145488334		72-11-30	01	240	3

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
9836605014	VI9005	EN3687-050014	5306145488334		73-23-06	14	402	2
9836605018	VI9005	EN3687-050018	5306145488335		72-00-00	01	105A	2
9837105012	VI9005	EN3912-050012	5305146013360		72-11-00	01	350B	1
9837205014			5305145545829		73-14-05	01	012A	2
9847200800	VF0111	22294CE020008E	5305143925896		77-09-01	01	030	2
9848105018	VI9005	EN3636-050018	5305145779172		79-24-05	01	200A	1
9848501229	VF0111	22296CF050012E	5305143180101		73-23-06	15	200	4
9848501429	VF0111	22296CF050014E	5305143537114		73-14-05	01	012	2
9866205025	VI9005	EN 2907-050	5310143790844		72-11-30	01	022	1
9866205026	VF0111	22526-050	5310143737064		26-11-00	01	014	3
9866205026	VI9005	EN2906-050	5310143737064		26-11-00	01	014	3
9866205026	VF0111	22526-050	5310143737064		26-11-00	01	104	3
9866205026	VI9005	EN2906-050	5310143737064		26-11-00	01	104	3
9866205026	VF0111	22526-050	5310143737064		26-11-00	01	204	3
9866205026	VI9005	EN2906-050	5310143737064		26-11-00	01	204	3
9866205026	VF0111	22526-050	5310143737064		71-31-00	01	130	8
9866205026	VI9005	EN2906-050	5310143737064		71-31-00	01	130	8
9866205026	VF0111	22526-050	5310143737064		71-41-00	01	030	3
9866205026	VI9005	EN2906-050	5310143737064		71-41-00	01	030	3
9866205026	VF0111	22526-050	5310143737064		71-51-00	01	012A	1
9866205026	VI9005	EN2906-050	5310143737064		71-51-00	01	012A	1
9866205026	VF0111	22526-050	5310143737064		71-51-00	01	030	3
9866205026	VI9005	EN2906-050	5310143737064		71-51-00	01	030	3
9866205026	VF0111	22526-050	5310143737064		71-66-00	01	204	2
9866205026	VI9005	EN2906-050	5310143737064		71-66-00	01	204	2
9866205026	VF0111	22526-050	5310143737064		71-71-00	01	122	1
9866205026	VI9005	EN2906-050	5310143737064		71-71-00	01	122	1
9866205026	VF0111	22526-050	5310143737064		71-71-00	01	142	AD
9866205026	VI9005	EN2906-050	5310143737064		71-71-00	01	142	AD
9866205026	VF0111	22526-050	5310143737064		71-71-00	01	282	2
9866205026	VI9005	EN2906-050	5310143737064		71-71-00	01	282	2
9866205026	VF0111	22526-050	5310143737064		71-71-00	01	282A	1
9866205026	VI9005	EN2906-050	5310143737064		71-71-00	01	282A	1
9866205026	VF0111	22526-050	5310143737064		72-11-00	01	486	2
9866205026	VI9005	EN2906-050	5310143737064		72-11-00	01	486	2
9866205026	VF0111	22526-050	5310143737064		72-11-05	01	010	25
9866205026	VI9005	EN2906-050	5310143737064		72-11-05	01	010	25
9866205026	VF0111	22526-050	5310143737064		72-42-00	01	014	2
9866205026	VI9005	EN2906-050	5310143737064		72-42-00	01	014	2
9866205026	VF0111	22526-050	5310143737064		72-42-00	01	052	2
9866205026	VI9005	EN2906-050	5310143737064		72-42-00	01	052	2
9866205026	VF0111	22526-050	5310143737064		72-42-00	01	102	1
9866205026	VI9005	EN2906-050	5310143737064		72-42-00	01	102	1
9866205026	VF0111	22526-050	5310143737064		72-42-00	01	134	4
9866205026	VI9005	EN2906-050	5310143737064		72-42-00	01	134	4
9866205026	VF0111	22526-050	5310143737064		72-42-20	01	460	1
9866205026	VI9005	EN2906-050	5310143737064		72-42-20	01	460	1
9866205026	VF0111	22526-050	5310143737064		73-15-00	01	042	18
9866205026	VI9005	EN2906-050	5310143737064		73-15-00	01	042	18
9866205026	VF0111	22526-050	5310143737064		73-15-00	01	152	2
9866205026	VI9005	EN2906-050	5310143737064		73-15-00	01	152	2
9866205026	VF0111	22526-050	5310143737064		73-19-00	01	204	3
9866205026	VI9005	EN2906-050	5310143737064		73-19-00	01	204	3
9866205026	VF0111	22526-050	5310143737064		73-23-06	01	022	2
9866205026	VI9005	EN2906-050	5310143737064		73-23-06	01	022	2

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
	CODE	P/N						
9866205026	VF0111	22526-050	5310143737064		73-23-06	01	022A	1
9866205026	VI9005	EN2906-050	5310143737064		73-23-06	01	022A	1
9866205026	VF0111	22526-050	5310143737064		73-23-06	01	042	1
9866205026	VI9005	EN2906-050	5310143737064		73-23-06	01	042	1
9866205026	VF0111	22526-050	5310143737064		74-24-10	01	080	1
9866205026	VI9005	EN2906-050	5310143737064		74-24-10	01	080	1
9866205026	VF0111	22526-050	5310143737064		75-29-00	01	018	1
9866205026	VI9005	EN2906-050	5310143737064		75-29-00	01	018	1
9866205026	VF0111	22526-050	5310143737064		75-29-00	01	028	1
9866205026	VI9005	EN2906-050	5310143737064		75-29-00	01	028	1
9866208025	VI9005	EN2907-080	5310144191033		80-11-00	01	010	4
9867201000			5310143957071		73-23-06	01	230	1
9867201000			5310143957071		73-23-06	01	270	1
9867201200			5310143739666		73-23-06	01	150	1
9867500400	VI9005	EN3377-040	5310144856886		73-23-06	01	044	1
9867700050	VI9005	EN3240-050	5310145023608		71-31-00	01	120	4
9867700050	VI9005	EN3240-050	5310145023608		71-51-00	01	012	1
9867700050	VI9005	EN3240-050	5310145023608		73-23-06	01	046	1
9880300030	VI9005	EN3295-030	5310145227126		72-11-00	01	050	1
9880500030	VI9005	EN4396-030	5310145228264		72-11-00	01	050A	1
9907425015	V81349	AS3305-04	5325145774145		72-42-21	01	017	4
9908012081	V05AY8	AS3209-141	5331145223929		72-11-00	01	472	1
9932307060			4730143653264		73-23-06	01	110	1
9933200800			4730145228790		71-71-00	01	180	1
9936500600			4730145228263		73-23-06	01	170	1
9943800080			4730144857998		71-66-00	01	010	1
9945000060			5330144677689		75-29-00	01	050	1
9945000060			5330144677689		75-29-00	01	230	1
9945000120			5330144677691		71-71-00	01	230	1
9945000140			5330145228262		72-42-20	01	670	1
9945000140			5330145228262		75-29-00	01	180	2
9945000140			5330145228262		75-29-00	01	180A	1
9945300060			4730144704177		75-29-00	01	200	1
9945300140			4730145228261		75-29-00	01	150	2
9961240521	VF0111	21217CA2405	5320143497329		72-42-24	01	010	8
9961240621	VF0111	21217CA2406	5320143078869		71-65-00	01	130	6
9961240821	VF0111	21217CA2408	5320143437961		73-14-00	01	254	16
9975050024	VF0111	23112CF050	5310142828691		72-11-30	01	170	6
9975080024			5310143197048		80-11-00	01	020	4
9994050024			5365143180082		71-31-00	01	100	10
9998060021	VF0111	23350CA060	5310142425241		73-23-00	01	022	1
TM0133G001					71-91-00	01	150	1
TM1226G001					71-91-00	01	120A	1

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ALPHANUMERICAL INDEX OF MANUFACTURER PART NUMBERS

MANUFACTURER		SAFRAN HELICOPTER ENGINES P/N	NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
P/N	CODE							
01325164009	VF1699	0000190420	4730145229693		79-29-00	01	025	1
0147000000NN9A	VF0559	9560137950	2915143993292		73-23-06	14	480	1
01470000101599A	VF0559	9520010704	3110143795183		73-23-06	14	482	1
021-517	V04171	9560116010			72-11-00	01	222	1
021-517	V04171	9560116010			72-11-00	01	322	1
026-517	V04171	9560116020			72-11-00	01	224	1
026-517	V04171	9560116020			72-11-00	01	324	1
05039D5300A64C8	VF9088	9560160170	5331145231100		72-11-30	01	080	1
07550200105559A	VF0559	9520011820	5365145462546		73-33-00	01	032	1
07550200105559A	VF0559	9520011820	5365145462546		79-34-00	01	032	1
07550200106559A	VF0559	9520011819	5365145462545		73-33-00	01	030	1
07550200106559A	VF0559	9520011819	5365145462545		79-34-00	01	030	1
10004L	VF1976	9520010701	4030143081289		72-11-00	01	408	1
10052/25-01	VF1976	9560158080	4730144707589		72-11-00	01	430	1
10052H	VF1976	9560121010	5325142134111		72-11-00	01	420	1
1009509	VF0562	9560004100	5330145952536		72-11-00	01	242	1
1009509	VF0562	9560004100	5330145952536		72-11-00	01	332	1
1009700	VF0562	9560176730			72-11-00	01	330A	1
1009700-0	VF0562	9560176560	5330145633306		72-11-00	01	330	AD
1010000-0	VF0562	9560176620			72-11-00	01	240	1
10270-12	VF1976	9560121000	2590143388957		72-11-00	01	400	1
12927	V98505	9550170280			73-34-00	01	010	1
12AX100BS	VF0215	9562810520	4730142329782		73-23-00	01	024	1
131-517	V04171	9560173680	5331001675119		72-11-00	01	122	1
136-517	V04171	9560173690			72-11-00	01	124	1
1409-000	VF1976	9550165760	6695145209141		77-11-00	01	010	1
1409-000	VF1976	9550165760	6695145209141		77-12-00	01	010	1
1604-300	VF1976	9550177390	6680145342774		77-11-00	01	010A	1
1604-300	VF1976	9550177390	6680145342774		77-12-00	01	010A	1
1604300-01	VF1976	9550179190	6680145424087		77-11-00	01	010B	1
1604300-01	VF1976	9550179190	6680145424087		77-12-00	01	010B	1
21217CA2405	VF0111	9961240521	5320143497329		72-42-24	01	010	8
21217CA2406	VF0111	9961240621	5320143078869		71-65-00	01	130	6
21217CA2408	VF0111	9961240821	5320143437961		73-14-00	01	254	16
21F6	VF0215	9562811300	5340144112406		71-51-00	01	043	1
22145CM050014E	VF0111	9806051425	5305143678290		72-11-30	01	240A	3
22236CM050012E	VF0111	9824051225	5305143388858		72-11-00	01	350A	1
22236CM050014E	VF0111	9824051425	5305143388859		72-11-00	01	190A	3
22236CM050014E	VF0111	9824051425	5305143388859		72-11-30	01	013A	6
22236CM050014E	VF0111	9824051425	5305143388859		72-11-30	01	013C	5
22236CM050014E	VF0111	9824051425	5305143388859		72-11-30	01	366A	2
22236CM050016E	VF0111	9824051625	5305143388878		72-00-00	01	022A	3
22236CM050016E	VF0111	9824051625	5305143388878		72-00-00	01	100	30
22236CM050016E	VF0111	9824051625	5305143388878		72-11-00	01	253A	2
22236CM050018E	VF0111	9824051825	5305143437963		72-11-00	01	070A	3
22236CM050020E	VF0111	9824052025	5305143437962		72-11-05	01	030A	11
22236CM050020E	VF0111	9824052025	5305143437962		72-11-30	01	160A	6
22236CM050020E	VF0111	9824052025	5305143437962		72-11-30	01	160C	6
22236CM050020E	VF0111	9824052025	5305143437962		79-21-00	01	012A	4
22236CM050024E	VF0111	9824052425	5305144202426		72-11-05	01	020A	25
22236CM050026E	VF0111	9824052625	5305143437965		72-11-00	01	483A	2
22236CM050042E	VF0111	9824054225	5305143437964		72-11-30	01	363A	1

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### MAINTENANCE SPARE PARTS CATALOG

MANUFACTURER		SAFRAN HELICOPTER ENGINES P/N	NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
P/N	CODE							
22294CE020008E	VF0111	9847200800	5305143925896		77-09-01	01	030	2
22296CF050012E	VF0111	9848501229	5305143180101		73-23-06	15	200	4
22296CF050014E	VF0111	9848501429	5305143537114		73-14-05	01	012	2
22526-050	VF0111	9866205026	5310143737064		26-11-00	01	014	3
22526-050	VF0111	9866205026	5310143737064		26-11-00	01	104	3
22526-050	VF0111	9866205026	5310143737064		26-11-00	01	204	3
22526-050	VF0111	9866205026	5310143737064		71-31-00	01	130	8
22526-050	VF0111	9866205026	5310143737064		71-41-00	01	030	3
22526-050	VF0111	9866205026	5310143737064		71-51-00	01	012A	1
22526-050	VF0111	9866205026	5310143737064		71-51-00	01	030	3
22526-050	VF0111	9866205026	5310143737064		71-66-00	01	204	2
22526-050	VF0111	9866205026	5310143737064		71-71-00	01	122	1
22526-050	VF0111	9866205026	5310143737064		71-71-00	01	142	AD
22526-050	VF0111	9866205026	5310143737064		71-71-00	01	282	2
22526-050	VF0111	9866205026	5310143737064		71-71-00	01	282A	1
22526-050	VF0111	9866205026	5310143737064		72-11-00	01	486	2
22526-050	VF0111	9866205026	5310143737064		72-11-05	01	010	25
22526-050	VF0111	9866205026	5310143737064		72-42-00	01	014	2
22526-050	VF0111	9866205026	5310143737064		72-42-00	01	052	2
22526-050	VF0111	9866205026	5310143737064		72-42-00	01	102	1
22526-050	VF0111	9866205026	5310143737064		72-42-00	01	134	4
22526-050	VF0111	9866205026	5310143737064		72-42-20	01	460	1
22526-050	VF0111	9866205026	5310143737064		73-15-00	01	042	18
22526-050	VF0111	9866205026	5310143737064		73-15-00	01	152	2
22526-050	VF0111	9866205026	5310143737064		73-19-00	01	204	3
22526-050	VF0111	9866205026	5310143737064		73-23-06	01	022	2
22526-050	VF0111	9866205026	5310143737064		73-23-06	01	022A	1
22526-050	VF0111	9866205026	5310143737064		73-23-06	01	042	1
22526-050	VF0111	9866205026	5310143737064		74-24-10	01	080	1
22526-050	VF0111	9866205026	5310143737064		75-29-00	01	018	1
22526-050	VF0111	9866205026	5310143737064		75-29-00	01	028	1
23112CF050	VF0111	9975050024	5310142828691		72-11-30	01	170	6
23350CA060	VF0111	9998060021	5310142425241		73-23-00	01	022	1
3-6B002AF6	VF0562	9660036206	5330143228416		73-23-06	15	350	1
30001691	VFA3W9	9560173050	5331145280609		72-11-00	01	472B	1
321897	VF0286	9553240150	5940143401627		26-12-01	01	330	6
356-005	VF0220	9560139810	4710143760595		72-42-00	01	070	2
46012A00560	VF0111	9794410056	5331144191015		71-71-00	01	030	1
46012A00560	VF0111	9794410056	5331144191015		72-11-30	01	026	1
46012A00560	VF0111	9794410056	5331144191015		73-15-00	01	110	1
46012A00560	VF0111	9794410056	5331144191015		73-19-00	01	380	1
46012A00560	VF0111	9794410056	5331144191015		75-29-00	01	130	1
46012A00560	VF0111	9794410056	5331144191015		75-41-00	01	050	1
46012A00600	VF0111	9794410060	5331144819116		79-24-05	01	640	2
46012A00630	VF0111	9794410063	5331144677664		73-19-00	01	250	1
46012A00630	VF0111	9794410063	5331144677664		73-23-06	15	460	1
46012A00690	VF0111	9794410069	5331144290275		73-19-00	01	170	1
46012A00690	VF0111	9794410069	5331144290275		73-19-00	01	180A	1
46012A00710	VF0111	9794410071	5331144677665		71-71-00	01	160	1
46012A00710	VF0111	9794410071	5331144677665		73-15-00	01	120	1
46012A00710	VF0111	9794410071	5331144677665		73-15-00	01	200	1
46012A00710	VF0111	9794410071	5331144677665		73-19-00	01	390	1
46012A00750	VF0111	9794410075	5331144191016		71-66-00	01	030	1
46012A00750	VF0111	9794410075	5331144191016		71-66-00	01	180	1
46012A00750	VF0111	9794410075	5331144191016		75-29-00	01	060	1

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MANUFACTURER		SAFRAN HELICOPTER ENGINES P/N	NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
P/N	CODE							
46012A00750	VF0111	9794410075	5331144191016		79-29-00	01	040	1
46012A00750	VF0111	9794410075	5331144191016		79-29-00	01	050	1
46012A00750	VF0111	9794410075	5331144191016		79-29-00	01	140	1
46012A00800	VF0111	9794410080	5331144290276		71-71-00	01	270	1
46012A00800	VF0111	9794410080	5331144290276		72-00-00	01	160	1
46012A00800	VF0111	9794410080	5331144290276		73-19-00	01	080	1
46012A00800	VF0111	9794410080	5331144290276		73-19-00	01	130	1
46012A00875	VF0111	9794410088	5331144677666		72-00-00	01	060	1
46012A00900	VF0111	9794410090	5331144677667		72-00-00	01	170	1
46012A00900	VF0111	9794410090	5331144677667		73-34-00	01	050	1
46012A00900	VF0111	9794410090	5331144677667		77-15-00	01	050	1
46012A00900	VF0111	9794410090	5331144677667		79-29-00	02	020A	1
46012A00900	VF0111	9794410090	5331144677667		79-38-00	01	022B	1
46012A00900	VF0111	9794410090	5331144677667		79-38-00	01	072B	1
46012A00950	VF0111	9794410095	5331144191017		73-19-00	01	170A	1
46012A00950	VF0111	9794410095	5331144191017		73-19-00	01	180	1
46012A00950	VF0111	9794410095	5331144191017		79-29-00	01	080	1
46012A00950	VF0111	9794410095	5331144191017		79-29-00	01	130	1
46012A00950	VF0111	9794410095	5331144191017		79-31-00	01	050	1
46012A01000	VF0111	9794410100	5331144290277		79-33-00	01	050	1
46012A01060	VF0111	9794410106	5331144677668		73-14-05	01	030	1
46012A01120	VF0111	9794410112	5331144290278		72-11-30	01	040	2
46012A01180	VF0111	9794410118	5331144290279		73-14-05	01	040	1
46012A01250	VF0111	9794410125	5331144677669		72-00-00	01	180	1
46012A01250	VF0111	9794410125	5331144677669		73-19-00	01	030A	1
46012A01250	VF0111	9794410125	5331144677669		73-19-00	01	040	AD
46012A01250	VF0111	9794410125	5331144677669		79-24-05	01	420	1
46012A01250	VF0111	9794410125	5331144677669		79-29-00	01	180	1
46012A01250	VF0111	9794410125	5331144677669		79-34-00	01	050	1
46012A01400	VF0111	9794410140	5331144435923		72-11-30	01	300	1
46012A01400	VF0111	9794410140	5331144435923		73-14-05	01	050	1
46012A01400	VF0111	9794410140	5331144435923		77-11-00	01	050	1
46012A01400	VF0111	9794410140	5331144435923		77-11-00	01	150	2
46012A01400	VF0111	9794410140	5331144435923		77-12-00	01	050	1
46012A01400	VF0111	9794410140	5331144435923		79-24-05	01	260	1
46012A01400	VF0111	9794410140	5331144435923		79-29-00	01	260	2
46012A01500	VF0111	9794410150	5331144191018		79-24-05	01	220	1
46012A01500	VF0111	9794410150	5331144191018		79-24-05	01	380	1
46012A01500	VF0111	9794410150	5331144191018		79-29-00	01	330A	1
46012A01500	VF0111	9794410150	5331144191018		79-29-00	01	380	AD
46012A01600	VF0111	9794410160	5331144677670		79-29-00	02	020	1
46012A01600	VF0111	9794410160	5331144677670		79-38-00	01	022	1
46012A01600	VF0111	9794410160	5331144677670		79-38-00	01	072	1
46012A01700	VF0111	9794410170	5331145067152		72-00-00	01	170A	1
46012A01700	VF0111	9794410170	5331145067152		72-11-30	01	410	2
46012A01800	VF0111	9794410180	5331144677671		73-33-00	01	036A	1
46012A01800	VF0111	9794410180	5331144677671		79-34-00	01	036A	1
46012A01900	VF0111	9794410190	5331144191019		79-34-00	01	060	1
46012A02120	VF0111	9794410212	5331144290280		73-33-00	01	060	1
46012A02120	VF0111	9794410212	5331144290280		79-24-05	01	270	1
46012A02240	VF0111	9794410224	5331144290281		73-31-00	01	060	1
46012A02360	VF0111	9794410236	5331144364441		73-31-00	01	050	1
46012A02360	VF0111	9794410236	5331144364441		73-33-00	01	050	1
46012A02360	VF0111	9794410236	5331144364441		79-29-00	01	430	1
46012A02360	VF0111	9794410236	5331144364441		79-38-00	01	030	1

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MANUFACTURER		SAFRAN HELICOPTER ENGINES P/N	NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
P/N	CODE							
46012A02360	VF0111	9794410236	5331144364441		79-38-00	01	080	1
46012A03000	VF0111	9794410300	5331145067154		72-11-00	01	180	1
46012A03000	VF0111	9794410300	5331145067154		72-11-00	01	270	1
46012A03450	VF0111	9794410345	5331145090901		72-00-00	01	050	1
46012A03550	VF0111	9794410355	5331144677674		72-11-00	01	280	1
46012A03650	VF0111	9794410365	5331144695964		72-11-00	01	290	1
46012A04500	VF0111	9794410450	5331144695967		72-11-30	01	180A	1
46012A04750	VF0111	9794410475	5331144695968		72-11-00	01	230	1
46012A05000	VF0111	9794410500	5331144191020		72-11-30	01	380	1
46012A06300	VF0111	9794410630	5331144677676		72-11-00	01	130	1
46012A07500	VF0111	9794410750	5331144677678		72-11-00	01	160	3
46012A07500	VF0111	9794410750	5331144677678		72-11-00	01	160A	1
46012B00600	VF0111	9794420060	5331145560152		79-24-05	01	240	1
46012B00800	VF0111	9794420080	5331145228795		79-38-00	01	022A	1
46012B00800	VF0111	9794420080	5331145228795		79-38-00	01	072A	1
46012B04750	VF0111	9794420475	5331145067157		79-24-05	01	110	1
46012B04750	VF0111	9794420475	5331145067157		79-24-05	01	160	1
46012B05300	VF0111	9794420530	5331144710938		79-24-05	01	120	1
46012B05300	VF0111	9794420530	5331144710938		79-24-05	01	170	1
46012B10000	VF0111	9794421000	5331145228796		79-21-00	01	050	1
46012C02360	VF0111	9794430236	5331144290285		79-24-05	01	140	1
46012C02360	VF0111	9794430236	5331144290285		79-24-05	01	190	1
4900-2	VF9211	9550171740	2995145228520		79-38-00	01	010A	1
4900-2	VF9211	9550171740	2995145228520		79-38-00	01	050A	1
4910	VF9211	9520011520	2995145228519		79-38-00	01	024A	1
4910	VF9211	9520011520	2995145228519		79-38-00	01	074A	1
4920-2	VF9211	9520011545	2995145228521		79-38-00	01	020A	1
4920-2	VF9211	9520011545	2995145228521		79-38-00	01	070A	1
5080LATE10CMK-BD	VF0224	9560128730	5340144839462		72-42-24	01	020	4
535-700	VF0220	9560140190	5340144182236		72-42-00	01	076	4
56740	VF1976	9520010702	4010143728224		72-11-00	01	406	1
56X47 EP 2,5	VF0229	9560121020	5330142134103		72-11-00	01	402	1
56X47 EP 2,5	VF0235	9560121020	5330142134103		72-11-00	01	402	1
56X47 EP 2,5	VF1976	9560121020	5330142134103		72-11-00	01	402	1
58 0 171 002	VF0355	9560117610			75-29-00	01	040	1
580-181-020	VF0355	9560158950	5340144704084		71-51-00	01	042	2
580-181-020	VF0355	9560158950	5340144704084		71-51-00	01	042A	1
580-181-020	VF0355	9560158950	5340144704084		71-51-00	01	042B	2
580-181-060	VF0355	9560168380	5340145227130		71-51-00	01	022	1
5CR6189	VF0224	9560158670	5310145070280		71-65-00	01	062	2
5CR6189	VF0224	9560158670	5310145070280		71-65-00	01	062A	AD
5CR6189	VF0224	9560158670	5310145070280		71-65-00	01	064	4
5CR6189	VF0224	9560158670	5310145070280		71-65-00	01	230	4
5CR6189	VF0224	9560158670	5310145070280		72-42-00	01	122	2
5CR6348	VF0224	9560158680	5310145227129		72-42-00	01	120	2
5JSFR50005	VF0224	9560114640	5310145227128		71-65-00	01	132	3
5JSFR50005	VF0224	9560114640	5310145227128		73-14-00	01	252	4
5SMR2205	VF0224	9564090030	5310142722264		73-14-00	01	256	4
609/C3	VF0272	9601590901			73-23-06	15	300	1
609T65K825	VF0234	9601590901			73-23-06	15	300	1
609YP63	VD8897	9601590901	3110145898801		73-23-06	15	300	1
69392004	VF0215	9560139520	4730140431918		71-66-00	01	110	1
81727	VF1976	9520010703	5315143502874		72-11-00	01	404	1
8585-1	V98505	9550170040			79-31-00	01	010	1
8600	V98505	9550170290			75-41-00	01	010	1

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MANUFACTURER		SAFRAN HELICOPTER ENGINES P/N	NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
P/N	CODE							
9560117610	VF0215	9560117610	5340143298280		75-29-00	01	040	1
9560166210	VF0215	9560166210	5340145227408		71-51-00	01	044	1
9560166230	VF0215	9560166230	5340144844261		71-51-00	01	020	3
96096-1	V04171	9560170480			72-11-00	01	120B	1
98086-1	V04171	9560170490			72-11-00	01	220B	1
98086-1	V04171	9560170490			72-11-00	01	320B	1
A17761-203-2	VK1209	9560163960	2810145560285		72-42-20	01	060	2
AJ-0187701780EAO	VF0559	9520011818	5331144430196		73-33-00	01	036	1
AJ-0187701780EAO	VF0559	9520011818	5331144430196		79-34-00	01	036	1
APT-189A-145G	V34345	9550177750			79-33-00	01	010A	1
AS12811	VU1653	0400410010	5340142933960		71-71-00	01	128	2
AS12811	VU1653	0400410010	5340142933960		73-19-00	01	212	2
AS12811	VU1653	0400410010	5340142933960		75-29-00	01	022	1
AS12812	VU1653	0400410020	5340143388782		71-71-00	01	258	1
AS12812	VU1653	0400410020	5340143388782		73-19-00	01	222	2
AS12815	VU1653	0400410050	5340143388785		73-19-00	01	232	1
AS12841	VU1653	0400420010	5340142933961		71-71-00	01	126	2
AS12841	VU1653	0400420010	5340142933961		73-19-00	01	210	2
AS12841	VU1653	0400420010	5340142933961		75-29-00	01	020	1
AS12842	VU1653	0400420020	5340143388786		71-71-00	01	256	1
AS12842	VU1653	0400420020	5340143388786		73-19-00	01	220	2
AS12845	VU1653	0400420050	5340143388789		73-19-00	01	230	1
AS12872	VU1653	0400430060	5970142933962		71-71-00	01	130	2
AS12872	VU1653	0400430060	5970142933962		73-19-00	01	214	2
AS12872	VU1653	0400430060	5970142933962		75-29-00	01	024	1
AS12874	VU1653	0400430080	5970143114657		71-71-00	01	260	1
AS12874	VU1653	0400430080	5970143114657		73-19-00	01	224	2
AS12894	VU1653	0400430160	5970143379439		73-19-00	01	234	1
AS3209-141	V05AY8	9908012081	5331145223929		72-11-00	01	472	1
AS3305-04	V81349	9907425015	5325145774145		72-42-21	01	017	4
B232M Amdt B	VF9211	9583820080	6350143703562		26-11-00	01	010	1
B432M Amdt B	VF9211	9580111240	6350143703561		26-11-00	01	100	1
B432M Amdt B	VF9211	9580111240	6350143703561		26-11-00	01	200	1
BA9X18X6-75FKM585	VF0384	9560156830	5330145556072		73-23-06	15	310	1
BM1010-4	VFA3W9	9550172910	2995145209147		79-38-00	01	010	1
BM1010-4	VFA3W9	9550172910	2995145209147		79-38-00	01	050	1
BM1010100-1	VF0684	9520011597	2995145228526		79-38-00	01	024	1
BM1010100-1	VF0684	9520011597	2995145228526		79-38-00	01	074	1
BM1010200-2	VF0684	9520011596	2995145228524		79-38-00	01	020	1
BM1010200-2	VF0684	9520011596	2995145228524		79-38-00	01	070	1
BM1030	VFA3W9	9550177190	5945145513261		79-38-00	01	010B	1
BM1030	VFA3W9	9550177190	5945145513261		79-38-00	01	050B	1
BM1030100	VFA3W9	9520011642			79-38-00	01	024B	1
BM1030100	VFA3W9	9520011642			79-38-00	01	074B	1
BM1030200	VFA3W9	9520011643	5365146053926		79-38-00	01	020B	1
BM1030200	VFA3W9	9520011643	5365146053926		79-38-00	01	070B	1
BR.1037100	VFA3W9	9520011598	5342145228515		79-29-00	02	010	1
BR1037	VFA3W9	9560167840	5342145228518		79-29-00	01	400	1
BR1044	VFA3W9	9520011608	5342145228517		72-11-00	01	400A	1
BR1044111	VF0684	9560168550	5330145221468		72-11-00	01	402A	1
BR1044200	VF0684	9520011611	5340145221470		72-11-00	01	406A	1
BR1091	VFA3W9	9560170630	5340145629979		79-29-00	01	400A	1
BR1091100	VFA3W9	9520011645			79-29-00	02	010A	1
BR1092	VFA3W9	9520011650	5342145559000		72-11-00	01	400B	1
BT1.5I-M39	VF9756	9560175220	5975145556081		71-51-00	01	060A	5

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MANUFACTURER		SAFRAN HELICOPTER ENGINES P/N	NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
P/N	CODE							
CA00594A	VF0559	9560167330	2915145209150		79-24-05	01	180	1
CH0203103411000	VF0559	9520010656	4330143749569		73-23-06	14	460	1
CH0846101432N00	VF0559	9550166270	2915145209142		79-24-05	01	130	1
CH34593	V11583	9550166660			74-21-10	01	100A	1
CH34593	V11583	9550166660			74-21-10	01	110A	1
CHERRYLOCK-CR2662-	V11815	9560163080			73-23-06	01	060	2
CLB23100	VF6840	9550171530	2925145209145		74-24-10	01	010	1
CLB23100	VF6840	9550171530	2925145209145		74-24-10	01	020	1
CR6183-3	VF0224	9560166330	5340145186521		71-65-00	01	058	2
CR6183-3	VF0224	9560166330	5340145186521		71-65-00	01	058A	4
CR6183-3	VF0224	9560166330	5340145186521		71-65-00	01	104	4
CR6183-3	VF0224	9560166330	5340145186521		72-42-00	01	120A	2
CR6184-3D	VF0224	9560166340	5365145263608		71-65-00	01	056	2
CR6184-3D	VF0224	9560166340	5365145263608		71-65-00	01	056A	4
CR6184-3D	VF0224	9560166340	5365145263608		71-65-00	01	102	4
CZ556V3	VF2276	9550170360	6685145209143		77-15-00	01	010	1
CZH55V3	VF2276	9550170370	6685145209144		79-33-00	01	010	1
D609/603509	V70854	9601590901			73-23-06	15	300	1
DIN933M5X16	VF6603	9560155420	5305144427466		71-91-00	01	180	2
DOA11S	VF0224	9560166900	5365145572256		72-42-00	01	124	2
E1E2283-02	VF0220	9560140190			72-42-00	01	076	4
EN 2907-050	VI9005	9866205025	5310143790844		72-11-30	01	022	1
EN2906-050	VI9005	9866205026			26-11-00	01	014	3
EN2906-050	VI9005	9866205026			26-11-00	01	104	3
EN2906-050	VI9005	9866205026			26-11-00	01	204	3
EN2906-050	VI9005	9866205026			71-31-00	01	130	8
EN2906-050	VI9005	9866205026			71-41-00	01	030	3
EN2906-050	VI9005	9866205026			71-51-00	01	012A	1
EN2906-050	VI9005	9866205026			71-51-00	01	030	3
EN2906-050	VI9005	9866205026			71-66-00	01	204	2
EN2906-050	VI9005	9866205026			71-71-00	01	122	1
EN2906-050	VI9005	9866205026			71-71-00	01	142	AD
EN2906-050	VI9005	9866205026			71-71-00	01	282	2
EN2906-050	VI9005	9866205026			71-71-00	01	282A	1
EN2906-050	VI9005	9866205026			72-11-00	01	486	2
EN2906-050	VI9005	9866205026			72-11-05	01	010	25
EN2906-050	VI9005	9866205026			72-42-00	01	014	2
EN2906-050	VI9005	9866205026			72-42-00	01	052	2
EN2906-050	VI9005	9866205026			72-42-00	01	102	1
EN2906-050	VI9005	9866205026			72-42-00	01	134	4
EN2906-050	VI9005	9866205026			72-42-20	01	460	1
EN2906-050	VI9005	9866205026			73-15-00	01	042	18
EN2906-050	VI9005	9866205026			73-15-00	01	152	2
EN2906-050	VI9005	9866205026			73-19-00	01	204	3
EN2906-050	VI9005	9866205026			73-23-06	01	022	2
EN2906-050	VI9005	9866205026			73-23-06	01	022A	1
EN2906-050	VI9005	9866205026			73-23-06	01	042	1
EN2906-050	VI9005	9866205026			74-24-10	01	080	1
EN2906-050	VI9005	9866205026			75-29-00	01	018	1
EN2906-050	VI9005	9866205026			75-29-00	01	028	1
EN2907-080	VI9005	9866208025	5310144191033		80-11-00	01	010	4
EN2926-050014	VI9005	9836205014	5306144191026		73-34-00	01	020B	2
EN2926-050014	VI9005	9836205014	5306144191026		77-11-00	01	012	1
EN2926-050014	VI9005	9836205014	5306144191026		77-11-00	01	102	1
EN2926-050014	VI9005	9836205014	5306144191026		77-12-00	01	012	1

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MANUFACTURER		SAFRAN HELICOPTER ENGINES P/N	NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
P/N	CODE							
EN2926-050014	VI9005	9836205014	5306144191026		79-29-00	01	402	2
EN2926-050014	VI9005	9836205014	5306144191026		79-38-00	01	012	2
EN2926-050018	VI9005	9836205018	5306144191028		72-11-00	01	070B	3
EN2928-050010	VI9005	9836005010	5306145207002		72-42-20	01	160A	4
EN2928-050012	VI9005	9836005012	5306144191024		72-42-20	01	160C	4
EN2928-050012	VI9005	9836005012	5306144191024		74-21-10	01	010A	4
EN2928-050012	VI9005	9836005012	5306144191024		78-11-00	01	012A	4
EN2928-050012	VI9005	9836005012	5306144191024		79-24-05	01	104	1
EN2928-050012	VI9005	9836005012	5306144191024		79-24-05	01	154	1
EN2928-050014	VI9005	9836005014	5306144192201		72-42-00	01	172	1
EN2928-050014	VI9005	9836005014	5306144192201		72-42-05	01	072	2
EN2928-050014	VI9005	9836005014	5306144192201		72-42-20	01	010	15
EN2928-050014	VI9005	9836005014	5306144192201		74-21-10	01	090A	4
EN2928-050014	VI9005	9836005014	5306144192201		77-21-00	01	030	4
EN2928-050018	VI9005	9836005018	5306144737423		71-21-00	01	012	2
EN2928-050018	VI9005	9836005018	5306144737423		71-71-00	01	132	4
EN2928-050018	VI9005	9836005018	5306144737423		72-42-00	01	172A	1
EN2928-050018	VI9005	9836005018	5306144737423		72-42-05	01	072A	2
EN2928-050018	VI9005	9836005018	5306144737423		77-21-00	01	030A	AD
EN2928-050018	VI9005	9836005018	5306144737423		77-21-00	01	030B	4
EN2928-050018	VI9005	9836005018	5306144737423		77-21-00	01	040	3
EN2928-050018	VI9005	9836005018	5306144737423		77-21-00	01	040A	2
EN2928-050022	VI9005	9836005022	5306145227127		71-41-00	01	020	3
EN2944-050075	VI9005	9728050803	5325145348349		71-71-00	01	290	1
EN2944-050075	VI9005	9728050803	5325145348349		73-15-00	01	014	1
EN2944-050075	VI9005	9728050803	5325145348349		79-24-05	01	106	1
EN2944-050075	VI9005	9728050803	5325145348349		79-24-05	01	156	1
EN2944-050075	VI9005	9728050803	5325145348349		79-29-00	01	362	1
EN2944-050100	VI9005	9728050804	5325144128967		72-42-10	01	530	6
EN2944-050100	VI9005	9728050804	5325144128967		73-23-06	01	100	3
EN2944-050100	VI9005	9728050804	5325144128967		79-24-05	01	030	2
EN2944-050100	VI9005	9728050804	5325144128967		79-38-00	01	130	6
EN3240-050	VI9005	9867700050	5310145023608		71-31-00	01	120	4
EN3240-050	VI9005	9867700050	5310145023608		71-51-00	01	012	1
EN3240-050	VI9005	9867700050	5310145023608		73-23-06	01	046	1
EN3295-030	VI9005	9880300030	5310145227126		72-11-00	01	050	1
EN3377-040	VI9005	9867500400	5310144856886		73-23-06	01	044	1
EN3542-050063	VI9005	9729105082	5325123891779		71-66-00	01	172	1
EN3542-050063	VI9005	9729105082	5325123891779		72-42-21	01	015	56
EN3542-050063	VI9005	9729105082	5325123891779		72-42-21	01	015A	54
EN3542-050063	VI9005	9729105082	5325123891779		72-42-21	01	015B	46
EN3542-050081	VI9005	9729105081	5325145797731		72-42-21	01	016	8
EN3636-050018	VI9005	9848105018	5305145779172		79-24-05	01	200A	1
EN3686050010	VI9005	9836405010	5306144695977		71-31-00	01	070	6
EN3686050010	VI9005	9836405010	5306144695977		71-31-00	01	110	2
EN3686050010	VI9005	9836405010	5306144695977		71-65-00	01	074	2
EN3686050010	VI9005	9836405010	5306144695977		71-66-00	01	152	1
EN3686050010	VI9005	9836405010	5306144695977		72-42-20	01	160	4
EN3686050010	VI9005	9836405010	5306144695977		73-23-06	01	048	1
EN3686050012	VI9005	9836405012	5306144695978		26-11-00	01	052	2
EN3686050012	VI9005	9836405012	5306144695978		71-71-00	01	124	1
EN3686050012	VI9005	9836405012	5306144695978		71-71-00	01	202	2
EN3686050012	VI9005	9836405012	5306144695978		72-11-00	01	350	1
EN3686050012	VI9005	9836405012	5306144695978		72-42-20	01	160B	4
EN3686050012	VI9005	9836405012	5306144695978		73-14-00	01	010	1

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MANUFACTURER		SAFRAN HELICOPTER ENGINES P/N	NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
P/N	CODE							
EN3686050012	VI9005	9836405012	5306144695978		73-19-00	01	014	2
EN3686050012	VI9005	9836405012	5306144695978		73-19-00	01	206	1
EN3686050012	VI9005	9836405012	5306144695978		73-23-06	01	082	3
EN3686050012	VI9005	9836405012	5306144695978		74-21-10	01	010	4
EN3686050012	VI9005	9836405012	5306144695978		75-29-00	01	012	2
EN3686050012	VI9005	9836405012	5306144695978		75-29-00	01	016	1
EN3686050012	VI9005	9836405012	5306144695978		75-29-00	01	152	4
EN3686050012	VI9005	9836405012	5306144695978		75-29-00	01	152A	2
EN3686050012	VI9005	9836405012	5306144695978		75-29-00	01	202	2
EN3686050012	VI9005	9836405012	5306144695978		75-41-00	01	012	2
EN3686050012	VI9005	9836405012	5306144695978		78-11-00	01	012	4
EN3686050012	VI9005	9836405012	5306144695978		79-29-00	01	244	3
EN3686050012	VI9005	9836405012	5306144695978		79-29-00	01	352	1
EN3686050014	VI9005	9836405014	5306144677687		26-11-00	01	012	3
EN3686050014	VI9005	9836405014	5306144677687		26-11-00	01	102	3
EN3686050014	VI9005	9836405014	5306144677687		26-11-00	01	202	3
EN3686050014	VI9005	9836405014	5306144677687		71-31-00	01	090	10
EN3686050014	VI9005	9836405014	5306144677687		71-71-00	01	124A	1
EN3686050014	VI9005	9836405014	5306144677687		71-71-00	01	254	1
EN3686050014	VI9005	9836405014	5306144677687		72-11-00	01	190	3
EN3686050014	VI9005	9836405014	5306144677687		72-11-30	01	013	6
EN3686050014	VI9005	9836405014	5306144677687		72-11-30	01	013B	5
EN3686050014	VI9005	9836405014	5306144677687		72-11-30	01	366	2
EN3686050014	VI9005	9836405014	5306144677687		72-42-10	01	510	2
EN3686050014	VI9005	9836405014	5306144677687		73-14-00	01	210	2
EN3686050014	VI9005	9836405014	5306144677687		73-14-05	01	012B	2
EN3686050014	VI9005	9836405014	5306144677687		73-19-00	01	014A	2
EN3686050014	VI9005	9836405014	5306144677687		73-19-00	01	154	2
EN3686050014	VI9005	9836405014	5306144677687		73-31-00	01	020	2
EN3686050014	VI9005	9836405014	5306144677687		73-33-00	01	020	2
EN3686050014	VI9005	9836405014	5306144677687		73-34-00	01	020	2
EN3686050014	VI9005	9836405014	5306144677687		77-15-00	01	012	2
EN3686050014	VI9005	9836405014	5306144677687		79-24-05	01	012	3
EN3686050014	VI9005	9836405014	5306144677687		79-29-00	01	302C	2
EN3686050014	VI9005	9836405014	5306144677687		79-31-00	01	020	1
EN3686050014	VI9005	9836405014	5306144677687		79-31-00	01	020A	2
EN3686050014	VI9005	9836405014	5306144677687		79-33-00	01	020	2
EN3686050014	VI9005	9836405014	5306144677687		79-34-00	01	020	2
EN3686050014	VI9005	9836405014	5306144677687		79-38-00	01	052	2
EN3686050014	VI9005	9836405014	5306144677687		79-38-00	01	102A	2
EN3686050016	VI9005	9836405016	5306144695979		71-66-00	01	012	2
EN3686050016	VI9005	9836405016	5306144695979		71-66-00	01	154	2
EN3686050016	VI9005	9836405016	5306144695979		71-71-00	01	012	2
EN3686050016	VI9005	9836405016	5306144695979		71-71-00	01	144	2
EN3686050016	VI9005	9836405016	5306144695979		71-71-00	01	252A	2
EN3686050016	VI9005	9836405016	5306144695979		72-00-00	01	022	3
EN3686050016	VI9005	9836405016	5306144695979		72-00-00	01	100A	28
EN3686050016	VI9005	9836405016	5306144695979		72-11-00	01	253	2
EN3686050016	VI9005	9836405016	5306144695979		72-11-30	01	160D	6
EN3686050016	VI9005	9836405016	5306144695979		72-42-00	01	132	4
EN3686050016	VI9005	9836405016	5306144695979		73-19-00	01	012	AD
EN3686050016	VI9005	9836405016	5306144695979		73-19-00	01	012B	2
EN3686050016	VI9005	9836405016	5306144695979		73-19-00	01	052	2
EN3686050016	VI9005	9836405016	5306144695979		73-19-00	01	102	2
EN3686050016	VI9005	9836405016	5306144695979		73-19-00	01	152	4

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MANUFACTURER		SAFRAN HELICOPTER ENGINES P/N	NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
P/N	CODE							
EN3686050016	VI9005	9836405016	5306144695979		73-19-00	01	152A	2
EN3686050016	VI9005	9836405016	5306144695979		73-19-00	01	202	2
EN3686050016	VI9005	9836405016	5306144695979		74-21-10	01	090	AD
EN3686050016	VI9005	9836405016	5306144695979		75-29-00	01	014	2
EN3686050016	VI9005	9836405016	5306144695979		75-29-00	01	102	2
EN3686050016	VI9005	9836405016	5306144695979		79-24-05	01	080	1
EN3686050016	VI9005	9836405016	5306144695979		79-24-05	01	402	1
EN3686050016	VI9005	9836405016	5306144695979		79-29-00	01	012	2
EN3686050016	VI9005	9836405016	5306144695979		79-29-00	01	062	2
EN3686050016	VI9005	9836405016	5306144695979		79-29-00	01	112	2
EN3686050016	VI9005	9836405016	5306144695979		79-29-00	01	114	2
EN3686050016	VI9005	9836405016	5306144695979		79-29-00	01	162	3
EN3686050016	VI9005	9836405016	5306144695979		79-29-00	01	242	2
EN3686050016	VI9005	9836405016	5306144695979		79-29-00	01	302	2
EN3686050016	VI9005	9836405016	5306144695979		79-29-00	01	302B	2
EN3686050016	VI9005	9836405016	5306144695979		79-38-00	01	052A	2
EN3686050016	VI9005	9836405016	5306144695979		79-38-00	01	102	2
EN3686050018	VI9005	9836405018	5306144695980		71-31-00	01	060	4
EN3686050018	VI9005	9836405018	5306144695980		71-51-00	01	048	1
EN3686050018	VI9005	9836405018	5306144695980		71-66-00	01	202	2
EN3686050018	VI9005	9836405018	5306144695980		71-71-00	01	252	2
EN3686050018	VI9005	9836405018	5306144695980		71-71-00	01	284	1
EN3686050018	VI9005	9836405018	5306144695980		72-00-00	01	105	2
EN3686050018	VI9005	9836405018	5306144695980		72-11-00	01	070	3
EN3686050018	VI9005	9836405018	5306144695980		72-11-00	01	453	8
EN3686050018	VI9005	9836405018	5306144695980		72-11-30	01	160B	6
EN3686050018	VI9005	9836405018	5306144695980		73-14-00	01	200A	1
EN3686050018	VI9005	9836405018	5306144695980		73-15-00	01	012	1
EN3686050018	VI9005	9836405018	5306144695980		73-34-00	01	020A	2
EN3686050018	VI9005	9836405018	5306144695980		74-24-10	01	070	1
EN3686050018	VI9005	9836405018	5306144695980		75-29-00	01	026	1
EN3686050018	VI9005	9836405018	5306144695980		77-09-01	01	012	2
EN3686050018	VI9005	9836405018	5306144695980		79-24-05	01	200	1
EN3686050018	VI9005	9836405018	5306144695980		79-29-00	01	302A	2
EN3686050018	VI9005	9836405018	5306144695980		79-33-00	01	020A	2
EN3686050018	VI9005	9836405018	5306144695980		79-38-00	01	102B	2
EN3686050020	VI9005	9836405020	5306144695981		71-31-00	01	060A	4
EN3686050020	VI9005	9836405020	5306144695981		71-31-00	01	080	4
EN3686050020	VI9005	9836405020	5306144695981		71-51-00	01	032	3
EN3686050020	VI9005	9836405020	5306144695981		71-51-00	01	032A	2
EN3686050020	VI9005	9836405020	5306144695981		72-11-05	01	030	11
EN3686050020	VI9005	9836405020	5306144695981		72-11-30	01	160	6
EN3686050020	VI9005	9836405020	5306144695981		73-14-00	01	200	2
EN3686050020	VI9005	9836405020	5306144695981		73-15-00	01	150	2
EN3686050020	VI9005	9836405020	5306144695981		74-24-10	01	060	1
EN3686050020	VI9005	9836405020	5306144695981		75-29-00	01	026A	1
EN3686050020	VI9005	9836405020	5306144695981		79-21-00	01	012	4
EN3686050022	VI9005	9836405022	5306144707600		71-41-00	01	020A	3
EN3686050022	VI9005	9836405022	5306144707600		72-42-00	01	012	2
EN3686050024	VI9005	9836405024	5306144710939		72-11-05	01	020	25
EN3686050024	VI9005	9836405024	5306144710939		72-42-00	01	012A	2
EN3686050026	VI9005	9836405026	5306144695982		72-11-00	01	483	2
EN3686050028	VI9005	9836405028	5306144707601		73-19-00	01	012A	AD
EN3686050028	VI9005	9836405028	5306144707601		73-19-00	01	102A	2
EN3686050030	VI9005	9836405030	5306144695983		73-19-00	01	300A	2

# SAFRAN HELICOPTER ENGINES

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MANUFACTURER		SAFRAN HELICOPTER ENGINES P/N	NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
P/N	CODE							
EN3686050034	VI9005	9836405034	5306144695984		73-15-00	01	040	2
EN3686050034	VI9005	9836405034	5306144695984		73-19-00	01	300	2
EN3686050040	VI9005	9836405040	5306144695986		73-15-00	01	040A	2
EN3686050042	VI9005	9836405042	5306144695987		72-11-30	01	363	1
EN3686060018	VI9005	9836406018			72-11-00	01	070C	3
EN3687-050014	VI9005	9836605014	5306145488334		72-11-30	01	240	3
EN3687-050014	VI9005	9836605014	5306145488334		73-23-06	14	402	2
EN3687-050018	VI9005	9836605018	5306145488335		72-00-00	01	105A	2
EN3912-050012	VI9005	9837105012	5305146013360		72-11-00	01	350B	1
EN4396-030	VI9005	9880500030	5310145228264		72-11-00	01	050A	1
EV 5649-0-04	VF2805	9550179070	4810145405908		73-14-05	01	010A	1
EV5649-0-03	VF2805	9550173440	4810145561644		73-14-05	01	010	1
EV5649-0-05	VF2805	9550179690	4810145561679		73-14-05	01	010B	1
EV5649-1-00	VF2805	9550180120	4810145696520		73-14-05	01	010C	1
HE 3200 amdt e	VF5496	9550178070	2925145550280		74-11-10	01	010B	1
HE 932	VF6840	9550177760	2925145571981		74-11-10	01	010A	1
HE3201A	VF5496	9421003400	2925145784934		74-11-10	01	010C	1
HE931	VF6840	9550173220	2925145209148		74-11-10	01	010	1
JA00706A	VF0559	9550172880	2945145209146		73-31-00	01	010	1
JA00707A	VF0559	9560167500	2945145209151		73-33-00	01	010	1
JA00875A	VF0559	9560168040	2945145209152		79-34-00	01	010	1
JA02054A	VF0559	9520011824			73-33-00	01	038	1
JA02055A	VF0559	9520011825	2945145784941		79-34-00	01	038	1
JA03499A	VF0559	9550001900	2945145582986		73-31-00	01	010A	1
K-011	V075B2	9560160490	5331145231096		79-29-00	01	050A	1
PAO 1583 A	VF0559	9520011817	5340145488822		73-33-00	01	034	1
PAO 1583 A	VF0559	9520011817	5340145488822		79-34-00	01	034	1
RA00913A	VF0559	9560168300	4330145234089		72-11-00	01	430A	1
RA01667A	VF0559	9560171290	4730145560260		72-11-00	01	430B	1
RNF3000-24/8-6	VF0286	9550163882	5970144704078		71-51-00	01	046	AR
RNF3000-24/8-9	VF0286	9550163892	5970144380660		71-51-00	01	024	AR
SB60	VD8090	9560159750	5325121788910		72-11-30	01	050	1
SC1821	VF6840	9550166650	2925145067138		74-21-10	01	100	1
SC1821	VF6840	9550166650	2925145067138		74-21-10	01	110	1
SE55015-0450-5K	VF9088	9560160160	3040145231101		72-11-30	01	070	1
TC338-00	VF2276	9550175680	6685145209149		77-21-00	01	010A	1
TC338-01	VF2276	9550177120			77-21-00	01	010B	1
TC48700	V24735	9550170270	2995145250236		77-21-00	01	010	1
TCD34-K20-000	VF7917	9550753420	6150146053928		77-21-00	01	010D	1
TCH01-K10-100	VF7917	9550177580	2995145339760		77-21-00	01	010C	1
TFE-R-1/2-X-4FT	VF0286	9550178342	5970145559001		71-71-00	01	102	1
TPZHA10033T251V	VF9088	9560167480	5330145067063		72-11-00	01	120	1
TPZHA10034T251V	VF9088	9560167490	5330145067062		72-11-00	01	220	1
TPZHA10034T251V	VF9088	9560167490	5330145067062		72-11-00	01	320	1
TPZHA10048T251V	VF9088	9560169690	5330145231105		72-11-00	01	120A	1
TPZHA10049T251V	VF9088	9560169700	5330145209153		72-11-00	01	220A	1
TPZHA10049T251V	VF9088	9560169700	5330145209153		72-11-00	01	320A	1
TYH24M	VF6728	9560119150	5975001113208		71-51-00	01	060	5
U18ROUGE	VF6069	9789400180	5340144318018		71-91-00	01	160	1
U30ROUGE	VF6069	9789400300	5340123926753		71-91-00	01	118	AD
U30ROUGE	VF6069	9789400300	5340123926753		71-91-00	01	200	1
U7ROUGE	VF6069	9789400070	5340143478640		71-91-00	01	080	1
U7ROUGE	VF6069	9789400070	5340143478640		71-91-00	01	110	1
U7ROUGE	VF6069	9789400070	5340143478640		71-91-00	01	130	1
U7ROUGE	VF6069	9789400070	5340143478640		71-91-00	01	170	2

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### MAINTENANCE SPARE PARTS CATALOG

MANUFACTURER		SAFRAN HELICOPTER ENGINES P/N	NATO P/N	AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
P/N	CODE							
VIT7100040	VF6840	9550175810	6680145488559		77-11-00	01	010C	1
VIT7100040	VF6840	9550175810	6680145488559		77-12-00	01	010C	1
VO1021001	VFA3W9	9560168120	5330145234085		72-11-00	01	472A	1

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NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
1560145287715	0319151000				72-11-00	01	060B	1
1615145229703	0319117260				72-00-00	01	020	1
1680145229749	0319718640				71-65-00	01	010	1
1680145229750	0319718650				71-65-00	01	050	1
1680145229751	0319718660				71-65-00	01	100	1
1680145817087	0319719440				71-65-00	01	010D	1
1680145817088	0319719450				71-65-00	01	050D	1
1680145817089	0319719460				71-65-00	01	100D	1
1730144407781	8817506000				71-91-00	01	020	1
1730144516086	8000263900				71-91-00	01	070	1
2590143388957	9560121000	VF1976	10270-12		72-11-00	01	400	1
2810145560285	9560163960	VK1209	A17761-203-2		72-42-20	01	060	2
2840144746183	0292102040				72-11-30	01	220	1
2840145190239	0319018000				71-00-00	01	100	1
2840145197220	0319008000				71-00-00	01	001	1
2840145229702	0319117040				72-11-30	01	010	1
2840145229705	0319150120				72-11-00	01	110	1
2840145229707	0319150210				72-11-00	01	310	1
2840145229710	0319150440				72-11-00	01	210	1
2840145229714	0319150610				72-11-00	01	110A	1
2840145229715	0319150620				72-11-00	01	310A	1
2840145229716	0319150630				72-11-00	01	210A	1
2840145229721	0319155010				79-21-00	01	010	1
2840145229721	0319150010				79-21-00	01	010C	1
2840145229722	0319155040				79-21-00	01	010A	1
2840145229722	0319150020				79-21-00	01	010B	1
2840145229725	0319157230				72-11-00	01	100	1
2840145229726	0319157240				72-11-00	01	200	1
2840145229727	0319157250				72-11-00	01	300	1
2840145229728	0319157260				72-11-00	01	100A	1
2840145229729	0319157270				72-11-00	01	300A	1
2840145229730	0319157280				72-11-00	01	200A	1
2840145229739	0319417080				72-42-20	01	030	1
2840145229744	0319707120				71-66-00	01	100	1
2840145229764	0319732060				73-23-06	01	020	1
2840145229765	0319732530				73-23-06	01	020A	1
2840145229788	0319738640				73-23-06	01	040	1
2840145229789	0319738740				73-23-06	01	040A	1
2840145229790	0319738840				73-23-06	01	040B	1
2840145229791	0319761450				77-11-00	01	100	2
2840145229796	0319773700				72-42-05	01	070	2
2840145229796	0319773700				77-21-00	01	036	AD
2840145229807	0319987020				71-91-00	01	010	1
2840145229808	0319997290				78-11-00	01	010	1
2840145229810	70EM018000				72-00-00	01	200	1
2840145229811	70EM028000				72-00-00	01	250	1
2840145234098	0319938000				72-00-00	01	010	1
2840145282955	70EM028030				72-00-00	01	250A	1
2840145558925	0319712750				75-29-00	01	030	1
2840145560267	0319411220				72-42-20	01	050	1
2840145560278	0319411880				72-42-20	01	040A	1
2840145560291	0319417960				72-42-20	01	030A	1
2840145639126	0319150970				72-11-00	01	200B	AD

# SAFRAN HELICOPTER ENGINES

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### MAINTENANCE SPARE PARTS CATALOG

NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
2840145639126	0319150970				72-11-00	01	210B	1
2840145722578	0319712890				71-31-00	01	050	4
2840145743264	0319990080				71-31-00	01	010A	1
2840145797619	0319218430				72-42-20	01	500B	1
2840145797623	0319257210				72-42-20	01	500A	1
2840145890087	70EM028040				72-00-00	01	250B	1
2840145930346	0319218080				72-42-10	01	520	2
2840145951780	0319710300				71-65-00	01	050E	1
2840145951780	0319710300				71-65-00	01	100E	1
2915143826757	0164247810				73-23-06	14	400	1
2915143993292	9560137950	VF0559	01470000000NN9A		73-23-06	14	480	1
2915145067068	0319307840				74-21-10	01	030	1
2915145067068	0319307840				74-21-10	01	040	1
2915145209142	9550166270	VF0559	CH0846101432N00		79-24-05	01	130	1
2915145209150	9560167330	VF0559	CA00594A		79-24-05	01	180	1
2915145229736	0319301720				74-21-10	01	070	2
2915145229743	0319707110				71-66-00	01	150	1
2915145229747	0319718150				75-29-00	01	100	1
2915145229748	0319718630				75-29-00	01	010	1
2915145229754	0319727930				79-29-00	01	110	1
2915145229755	0319727940				79-29-00	01	240	1
2915145229756	0319727950				79-29-00	01	300	1
2915145229757	0319728040				79-29-00	01	060	1
2915145229758	0319728050				79-29-00	01	010	1
2915145229759	0319728090				79-29-00	01	350	1
2915145229760	0319728130				79-29-00	01	010A	1
2915145229766	0319737470				73-19-00	01	350	1
2915145229767	0319737860				71-71-00	01	330	1
2915145229769	0319738010				73-19-00	01	330	1
2915145229770	0319738030				73-19-00	01	050	1
2915145229771	0319738040				73-19-00	01	100	1
2915145229772	0319738050				73-19-00	01	200	1
2915145229773	0319738080				71-71-00	01	050	1
2915145229773	0319730300				71-71-00	01	050A	1
2915145229774	0319738090				71-71-00	01	140	1
2915145229775	0319738100				71-71-00	01	100	1
2915145229776	0319738110				71-71-00	01	120	1
2915145229777	0319738120				71-71-00	01	300	1
2915145229779	0319738210				73-19-00	01	150	1
2915145229780	0319738330				73-15-00	01	070	1
2915145229781	0319738340				73-15-00	01	100	1
2915145229782	0319738350				73-15-00	01	180	AD
2915145229784	0319738410				71-71-00	01	250	1
2915145229785	0319738530				71-71-00	01	010	1
2915145229786	0319738540				73-19-00	01	010	1
2915145229801	0319928220				73-23-00	01	010	1
2915145229802	0319928250				73-23-00	01	010A	1
2915145229803	0319928290				73-23-00	01	010B	1
2915145229804	0319928300				73-23-00	01	010C	1
2915145229805	0319928320				73-23-00	01	010D	1
2915145234092	0319926040				73-23-06	01	010	1
2915145234094	0319926090				73-23-06	01	010B	1
2915145234095	0319926100				73-23-06	01	010C	1
2915145278769	0319928560				73-23-00	01	010F	1
2915145290552	0319928590				73-23-00	01	010H	1

# SAFRAN HELICOPTER ENGINES

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### MAINTENANCE SPARE PARTS CATALOG

NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
2915145290563	0319928710				73-23-00	01	010M	1
2915145291251	0319928730				73-23-00	01	010P	1
2915145291252	0319928540				73-23-00	01	010E	1
2915145339758	0319719180				75-29-00	01	010A	1
2915145356429	0319928900				73-23-00	01	010R	1
2915145356430	0319928920				73-23-00	01	010T	1
2915145374372	0319928650				73-23-00	01	010J	1
2915145399436	0319928640				73-23-00	01	010K	1
2915145399437	0319928580				73-23-00	01	010G	1
2915145403016	0319878030				73-23-00	01	010W	1
2915145405906	0319928930				73-23-00	01	010U	1
2915145408145	0319878000				73-23-00	01	010V	1
2915145449790	0319878050				73-23-00	01	010Y	1
2915145449792	0319878040				73-23-00	01	010X	1
2915145453527	0319878020				73-23-00	01	010AC	1
2915145462428	0319878080				73-23-00	01	010AD	1
2915145492488	0319870040				73-23-00	01	010AJ	1
2915145492489	0319870020				73-23-00	01	010AG	1
2915145510037	0319150640				72-11-30	01	200	1
2915145516678	0319878010				73-23-00	01	010AB	1
2915145534328	0319301030				73-15-03	01	050	1
2915145534721	0319301060				73-15-03	01	060	1
2915145558075	0164447460				73-23-06	15	550C	1
2915145562964	0319870030				73-23-00	01	010AH	1
2915145722653	0319730320				73-19-00	01	150A	1
2915145724290	0319870090				73-23-00	01	010AP	1
2915145732521	0319922390				73-23-00	01	010AT	1
2915145762865	0319870100				73-23-00	01	010AS	1
2915145778545	0319730440				73-15-00	01	180A	1
2915145778545	0319730440				73-15-00	01	180B	1
2915145778548	0319730410				73-15-00	01	070A	1
2915145778550	0319730420				73-15-00	01	100A	1
2915145784608	0319301650				73-15-03	01	080	1
2915145807022	0319922300				73-23-00	01	010AR	1
2915145807031	0319922270				73-23-00	01	010AQ	1
2915145813843	0319928680				73-23-00	01	010L	1
2915145997337	0164347300				73-23-06	15	550A	1
2915145997339	0164447140				73-23-06	15	550B	1
2915145997340	0164447240				73-23-06	15	550	1
2925145067138	9550166650	VF6840	SC1821		74-21-10	01	100	1
2925145067138	9550166650	VF6840	SC1821		74-21-10	01	110	1
2925145209145	9550171530	VF6840	CLB23100		74-24-10	01	010	1
2925145209145	9550171530	VF6840	CLB23100		74-24-10	01	020	1
2925145209148	9550173220	VF6840	HE931		74-11-10	01	010	1
2925145229737	0319301730				72-42-20	01	210	2
2925145229738	0319317810				74-00-00	01	020	1
2925145242931	9550166660	V11583	CH34593		74-21-10	01	100A	1
2925145242931	9550166660	V11583	CH34593		74-21-10	01	110A	1
2925145550280	9550178070	VF5496	HE 3200 amdt e		74-11-10	01	010B	1
2925145571981	9550177760	VF6840	HE 932		74-11-10	01	010A	1
2925145780716	0177987010				72-42-00	01	010	1
2925145784934	9421003400	VF5496	HE3201A		74-11-10	01	010C	1
2945145209146	9550172880	VF0559	JA00706A		73-31-00	01	010	1
2945145209151	9560167500	VF0559	JA00707A		73-33-00	01	010	1
2945145209152	9560168040	VF0559	JA00875A		79-34-00	01	010	1

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
2945145558942	0319719140				71-65-00	01	010A	1
2945145558943	0319719360				71-65-00	01	010B	1
2945145558945	0319719150				71-65-00	01	050A	1
2945145558946	0319719370				71-65-00	01	050B	1
2945145558948	0319719160				71-65-00	01	100A	1
2945145558949	0319719380				71-65-00	01	100B	1
2945145582986	9550001900	VF0559	JAO3499A		73-31-00	01	010A	1
2945145784941	9520011825	VF0559	JAO2055A		79-34-00	01	038	1
2995145209147	9550172910	VFA3W9	BM1010-4		79-38-00	01	010	1
2995145209147	9550172910	VFA3W9	BM1010-4		79-38-00	01	050	1
2995145228519	9520011520	VF9211	4910		79-38-00	01	024A	1
2995145228519	9520011520	VF9211	4910		79-38-00	01	074A	1
2995145228520	9550171740	VF9211	4900-2		79-38-00	01	010A	1
2995145228520	9550171740	VF9211	4900-2		79-38-00	01	050A	1
2995145228521	9520011545	VF9211	4920-2		79-38-00	01	020A	1
2995145228521	9520011545	VF9211	4920-2		79-38-00	01	070A	1
2995145228524	9520011596	VF0684	BM1010200-2		79-38-00	01	020	1
2995145228524	9520011596	VF0684	BM1010200-2		79-38-00	01	070	1
2995145228526	9520011597	VF0684	BM1010100-1		79-38-00	01	024	1
2995145228526	9520011597	VF0684	BM1010100-1		79-38-00	01	074	1
2995145229699	0174318040				79-24-05	01	370	1
2995145229701	0319115040				79-24-05	01	050	1
2995145229712	0319150540				79-24-05	01	630	1
2995145229717	0319150660				79-24-05	01	010A	1
2995145229723	0319155050				79-24-05	01	050A	1
2995145229724	0319157120				79-24-05	01	010	1
2995145250236	9550170270	V24735	TC48700		77-21-00	01	010	1
2995145339760	9550177580	VF7917	TCH01-K10-100		77-21-00	01	010C	1
3010144334946	0292104110				72-11-20	01	090	1
3040144002475	0164042460				73-23-06	05	620	1
3040144002477	0164043050				73-23-06	13	020	1
3040145209137	0319157200				79-24-05	01	070A	1
3040145231101	9560160160	VF9088	SE55015-0450-5K		72-11-30	01	070	1
3040145231148	0319157160				79-24-05	01	070	1
3040145557825	0164243520				73-23-06	13	020A	1
3040145557927	0164243500				73-23-06	05	620A	1
3040145783694	0319141700				79-24-05	01	210	1
3040145811258	0319150060				79-24-05	01	070B	1
3110143795183	9520010704	VF0559	01470000101599A		73-23-06	14	482	1
3110145557771	0164242810				73-23-06	15	430	1
3110145898801	9601590901	VD8897	609YP63		73-23-06	15	300	1
3110145898801	9601590901	VF0234	609T65K825		73-23-06	15	300	1
3110145898801	9601590901	VF0272	609/C3		73-23-06	15	300	1
3110145898801	9601590901	V70854	D609/603509		73-23-06	15	300	1
3130145229711	0319150450				72-11-00	01	060A	1
3130145229718	0319150670				72-11-00	01	060	1
4010143728224	9520010702	VF1976	56740		72-11-00	01	406	1
4030143081289	9520010701	VF1976	10004L		72-11-00	01	408	1
4130144564529	0319307380				73-15-03	01	030	1
4320145508177	0319110010				79-24-05	01	250A	1
4320145560150	0319111960				79-24-05	01	250	1
4330143749569	9520010656	VF0559	CH0203103411000		73-23-06	14	460	1
4330145234089	9560168300	VF0559	RA00913A		72-11-00	01	430A	1
4710143760595	9560139810	VF0220	356-005		72-42-00	01	070	2
4730140431918	9560139520	VF0215	69392004		71-66-00	01	110	1

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### MAINTENANCE SPARE PARTS CATALOG

NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
4730142329782	9562810520	VF0215	12AX100BS		73-23-00	01	024	1
4730143653264	9932307060				73-23-06	01	110	1
4730143950480	0301502420				73-23-06	01	210	1
4730143950480	0301502420				73-23-06	01	250	1
4730144002462	0000252540				73-23-06	01	190	1
4730144704177	9945300060				75-29-00	01	200	1
4730144707589	9560158080	VF1976	10052/25-01		72-11-00	01	430	1
4730144857998	9943800080				71-66-00	01	010	1
4730145228261	9945300140				75-29-00	01	150	2
4730145228263	9936500600				73-23-06	01	170	1
4730145228790	9933200800				71-71-00	01	180	1
4730145229693	0000190420	VF1699	01325164009		79-29-00	01	025	1
4730145229694	0000267000				79-29-00	01	022	1
4730145229696	0000372240				79-29-00	01	160	1
4730145229698	0000380250				73-23-06	01	130	1
4730145229742	0319707100				71-66-00	01	170	1
4730145229763	0319731760				71-71-00	01	190	1
4730145558224	0164040450				73-23-06	15	230	1
4730145560260	9560171290	VF0559	RA01667A		72-11-00	01	430B	1
4730145562546	0000460080				72-42-20	01	660	1
4730146024891	0319307830				73-15-03	01	010	1
4810145405908	9550179070	VF2805	EV 5649-0-04		73-14-05	01	010A	1
4810145561644	9550173440	VF2805	EV5649-0-03		73-14-05	01	010	1
4810145561679	9550179690	VF2805	EV5649-0-05		73-14-05	01	010B	1
4810145696520	9550180120	VF2805	EV5649-1-00		73-14-05	01	010C	1
4820145067042	0292687250				71-71-00	01	200	1
4820145209140	0319958160				73-14-00	01	100A	1
4820145229762	0319731220				73-14-00	01	020	1
4820145229806	0319958150				73-14-00	01	100	1
4820145405907	0319958300				73-14-00	01	100B	1
4820145405907	0319955380				73-14-05	01	005C	1
4820145453528	0319958240				73-14-00	01	100C	1
4820145780421	0292680530				71-71-01	01	030	1
4820145780464	0292680650				71-71-01	01	040A	1
4820145843318	0292680370				71-71-01	01	100	1
5305143180101	9848501229	VF0111	22296CF050012E		73-23-06	15	200	4
5305143388858	9824051225	VF0111	22236CM050012E		72-11-00	01	350A	1
5305143388859	9824051425	VF0111	22236CM050014E		72-11-00	01	190A	3
5305143388859	9824051425	VF0111	22236CM050014E		72-11-30	01	013A	6
5305143388859	9824051425	VF0111	22236CM050014E		72-11-30	01	013C	5
5305143388859	9824051425	VF0111	22236CM050014E		72-11-30	01	366A	2
5305143388878	9824051625	VF0111	22236CM050016E		72-00-00	01	022A	3
5305143388878	9824051625	VF0111	22236CM050016E		72-00-00	01	100	30
5305143388878	9824051625	VF0111	22236CM050016E		72-11-00	01	253A	2
5305143437962	9824052025	VF0111	22236CM050020E		72-11-05	01	030A	11
5305143437962	9824052025	VF0111	22236CM050020E		72-11-30	01	160A	6
5305143437962	9824052025	VF0111	22236CM050020E		72-11-30	01	160C	6
5305143437962	9824052025	VF0111	22236CM050020E		79-21-00	01	012A	4
5305143437963	9824051825	VF0111	22236CM050018E		72-11-00	01	070A	3
5305143437964	9824054225	VF0111	22236CM050042E		72-11-30	01	363A	1
5305143437965	9824052625	VF0111	22236CM050026E		72-11-00	01	483A	2
5305143537114	9848501429	VF0111	22296CF050014E		73-14-05	01	012	2
5305143678290	9806051425	VF0111	22145CM050014E		72-11-30	01	240A	3
5305143925896	9847200800	VF0111	22294CE020008E		77-09-01	01	030	2
5305144202426	9824052425	VF0111	22236CM050024E		72-11-05	01	020A	25

# SAFRAN HELICOPTER ENGINES

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### MAINTENANCE SPARE PARTS CATALOG

NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
5305144427466	9560155420	VF6603	DIN933M5X16		71-91-00	01	180	2
5305145067039	0000026640				73-14-00	01	050	4
5305145067039	0000026640				79-24-05	01	052	3
5305145229686	0000026490				71-65-00	01	108	AD
5305145229686	0000026490				71-65-00	01	200	4
5305145229687	0000026970				79-21-00	01	014	1
5305145545829	9837205014				73-14-05	01	012A	2
5305145562557	0000520190				72-42-20	01	662	2
5305145779172	9848105018	VI9005	EN3636-050018		79-24-05	01	200A	1
5305145817085	0000020110				71-65-00	01	140	4
5305146013360	9837105012	VI9005	EN3912-050012		72-11-00	01	350B	1
5306144191024	9836005012	VI9005	EN2928-050012		72-42-20	01	160C	4
5306144191024	9836005012	VI9005	EN2928-050012		74-21-10	01	010A	4
5306144191024	9836005012	VI9005	EN2928-050012		78-11-00	01	012A	4
5306144191024	9836005012	VI9005	EN2928-050012		79-24-05	01	104	1
5306144191024	9836005012	VI9005	EN2928-050012		79-24-05	01	154	1
5306144191026	9836205014	VI9005	EN2926-050014		73-34-00	01	020B	2
5306144191026	9836205014	VI9005	EN2926-050014		77-11-00	01	012	1
5306144191026	9836205014	VI9005	EN2926-050014		77-11-00	01	102	1
5306144191026	9836205014	VI9005	EN2926-050014		77-12-00	01	012	1
5306144191026	9836205014	VI9005	EN2926-050014		79-29-00	01	402	2
5306144191026	9836205014	VI9005	EN2926-050014		79-38-00	01	012	2
5306144191028	9836205018	VI9005	EN2926-050018		72-11-00	01	070B	3
5306144192201	9836005014	VI9005	EN2928-050014		72-42-00	01	172	1
5306144192201	9836005014	VI9005	EN2928-050014		72-42-05	01	072	2
5306144192201	9836005014	VI9005	EN2928-050014		72-42-20	01	010	15
5306144192201	9836005014	VI9005	EN2928-050014		74-21-10	01	090A	4
5306144192201	9836005014	VI9005	EN2928-050014		77-21-00	01	030	4
5306144493025	0000025820				72-11-30	01	283	3
5306144493025	0000025820				79-29-00	01	162A	3
5306144677687	9836405014	VI9005	EN3686050014		26-11-00	01	012	3
5306144677687	9836405014	VI9005	EN3686050014		26-11-00	01	102	3
5306144677687	9836405014	VI9005	EN3686050014		26-11-00	01	202	3
5306144677687	9836405014	VI9005	EN3686050014		71-31-00	01	090	10
5306144677687	9836405014	VI9005	EN3686050014		71-71-00	01	124A	1
5306144677687	9836405014	VI9005	EN3686050014		71-71-00	01	254	1
5306144677687	9836405014	VI9005	EN3686050014		72-11-00	01	190	3
5306144677687	9836405014	VI9005	EN3686050014		72-11-30	01	013	6
5306144677687	9836405014	VI9005	EN3686050014		72-11-30	01	013B	5
5306144677687	9836405014	VI9005	EN3686050014		72-11-30	01	366	2
5306144677687	9836405014	VI9005	EN3686050014		72-42-10	01	510	2
5306144677687	9836405014	VI9005	EN3686050014		73-14-00	01	210	2
5306144677687	9836405014	VI9005	EN3686050014		73-14-05	01	012B	2
5306144677687	9836405014	VI9005	EN3686050014		73-19-00	01	014A	2
5306144677687	9836405014	VI9005	EN3686050014		73-19-00	01	154	2
5306144677687	9836405014	VI9005	EN3686050014		73-31-00	01	020	2
5306144677687	9836405014	VI9005	EN3686050014		73-33-00	01	020	2
5306144677687	9836405014	VI9005	EN3686050014		73-34-00	01	020	2
5306144677687	9836405014	VI9005	EN3686050014		77-15-00	01	012	2
5306144677687	9836405014	VI9005	EN3686050014		79-24-05	01	012	3
5306144677687	9836405014	VI9005	EN3686050014		79-29-00	01	302C	2
5306144677687	9836405014	VI9005	EN3686050014		79-31-00	01	020	1
5306144677687	9836405014	VI9005	EN3686050014		79-31-00	01	020A	2
5306144677687	9836405014	VI9005	EN3686050014		79-33-00	01	020	2
5306144677687	9836405014	VI9005	EN3686050014		79-34-00	01	020	2



# SAFRAN HELICOPTER ENGINES

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### MAINTENANCE SPARE PARTS CATALOG

NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
5306144677687	9836405014	VI9005	EN3686050014		79-38-00	01	052	2
5306144677687	9836405014	VI9005	EN3686050014		79-38-00	01	102A	2
5306144695977	9836405010	VI9005	EN3686050010		71-31-00	01	070	6
5306144695977	9836405010	VI9005	EN3686050010		71-31-00	01	110	2
5306144695977	9836405010	VI9005	EN3686050010		71-65-00	01	074	2
5306144695977	9836405010	VI9005	EN3686050010		71-66-00	01	152	1
5306144695977	9836405010	VI9005	EN3686050010		72-42-20	01	160	4
5306144695977	9836405010	VI9005	EN3686050010		73-23-06	01	048	1
5306144695978	9836405012	VI9005	EN3686050012		26-11-00	01	052	2
5306144695978	9836405012	VI9005	EN3686050012		71-71-00	01	124	1
5306144695978	9836405012	VI9005	EN3686050012		71-71-00	01	202	2
5306144695978	9836405012	VI9005	EN3686050012		72-11-00	01	350	1
5306144695978	9836405012	VI9005	EN3686050012		72-42-20	01	160B	4
5306144695978	9836405012	VI9005	EN3686050012		73-14-00	01	010	1
5306144695978	9836405012	VI9005	EN3686050012		73-19-00	01	014	2
5306144695978	9836405012	VI9005	EN3686050012		73-19-00	01	206	1
5306144695978	9836405012	VI9005	EN3686050012		73-23-06	01	082	3
5306144695978	9836405012	VI9005	EN3686050012		74-21-10	01	010	4
5306144695978	9836405012	VI9005	EN3686050012		75-29-00	01	012	2
5306144695978	9836405012	VI9005	EN3686050012		75-29-00	01	016	1
5306144695978	9836405012	VI9005	EN3686050012		75-29-00	01	152	4
5306144695978	9836405012	VI9005	EN3686050012		75-29-00	01	152A	2
5306144695978	9836405012	VI9005	EN3686050012		75-29-00	01	202	2
5306144695978	9836405012	VI9005	EN3686050012		75-41-00	01	012	2
5306144695978	9836405012	VI9005	EN3686050012		78-11-00	01	012	4
5306144695978	9836405012	VI9005	EN3686050012		79-29-00	01	244	3
5306144695978	9836405012	VI9005	EN3686050012		79-29-00	01	352	1
5306144695979	9836405016	VI9005	EN3686050016		71-66-00	01	012	2
5306144695979	9836405016	VI9005	EN3686050016		71-66-00	01	154	2
5306144695979	9836405016	VI9005	EN3686050016		71-71-00	01	012	2
5306144695979	9836405016	VI9005	EN3686050016		71-71-00	01	144	2
5306144695979	9836405016	VI9005	EN3686050016		71-71-00	01	252A	2
5306144695979	9836405016	VI9005	EN3686050016		72-00-00	01	022	3
5306144695979	9836405016	VI9005	EN3686050016		72-00-00	01	100A	28
5306144695979	9836405016	VI9005	EN3686050016		72-11-00	01	253	2
5306144695979	9836405016	VI9005	EN3686050016		72-11-30	01	160D	6
5306144695979	9836405016	VI9005	EN3686050016		72-42-00	01	132	4
5306144695979	9836405016	VI9005	EN3686050016		73-19-00	01	012	AD
5306144695979	9836405016	VI9005	EN3686050016		73-19-00	01	012B	2
5306144695979	9836405016	VI9005	EN3686050016		73-19-00	01	052	2
5306144695979	9836405016	VI9005	EN3686050016		73-19-00	01	102	2
5306144695979	9836405016	VI9005	EN3686050016		73-19-00	01	152	4
5306144695979	9836405016	VI9005	EN3686050016		73-19-00	01	152A	2
5306144695979	9836405016	VI9005	EN3686050016		73-19-00	01	202	2
5306144695979	9836405016	VI9005	EN3686050016		74-21-10	01	090	AD
5306144695979	9836405016	VI9005	EN3686050016		75-29-00	01	014	2
5306144695979	9836405016	VI9005	EN3686050016		75-29-00	01	102	2
5306144695979	9836405016	VI9005	EN3686050016		79-24-05	01	080	1
5306144695979	9836405016	VI9005	EN3686050016		79-24-05	01	402	1
5306144695979	9836405016	VI9005	EN3686050016		79-29-00	01	012	2
5306144695979	9836405016	VI9005	EN3686050016		79-29-00	01	062	2
5306144695979	9836405016	VI9005	EN3686050016		79-29-00	01	112	2
5306144695979	9836405016	VI9005	EN3686050016		79-29-00	01	114	2
5306144695979	9836405016	VI9005	EN3686050016		79-29-00	01	162	3
5306144695979	9836405016	VI9005	EN3686050016		79-29-00	01	242	2

# SAFRAN HELICOPTER ENGINES

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### MAINTENANCE SPARE PARTS CATALOG

NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
5306144695979	9836405016	VI9005	EN3686050016		79-29-00	01	302	2
5306144695979	9836405016	VI9005	EN3686050016		79-29-00	01	302B	2
5306144695979	9836405016	VI9005	EN3686050016		79-38-00	01	052A	2
5306144695979	9836405016	VI9005	EN3686050016		79-38-00	01	102	2
5306144695980	9836405018	VI9005	EN3686050018		71-31-00	01	060	4
5306144695980	9836405018	VI9005	EN3686050018		71-51-00	01	048	1
5306144695980	9836405018	VI9005	EN3686050018		71-66-00	01	202	2
5306144695980	9836405018	VI9005	EN3686050018		71-71-00	01	252	2
5306144695980	9836405018	VI9005	EN3686050018		71-71-00	01	284	1
5306144695980	9836405018	VI9005	EN3686050018		72-00-00	01	105	2
5306144695980	9836405018	VI9005	EN3686050018		72-11-00	01	070	3
5306144695980	9836405018	VI9005	EN3686050018		72-11-00	01	453	8
5306144695980	9836405018	VI9005	EN3686050018		72-11-30	01	160B	6
5306144695980	9836405018	VI9005	EN3686050018		73-14-00	01	200A	1
5306144695980	9836405018	VI9005	EN3686050018		73-15-00	01	012	1
5306144695980	9836405018	VI9005	EN3686050018		73-34-00	01	020A	2
5306144695980	9836405018	VI9005	EN3686050018		74-24-10	01	070	1
5306144695980	9836405018	VI9005	EN3686050018		75-29-00	01	026	1
5306144695980	9836405018	VI9005	EN3686050018		77-09-01	01	012	2
5306144695980	9836405018	VI9005	EN3686050018		79-24-05	01	200	1
5306144695980	9836405018	VI9005	EN3686050018		79-29-00	01	302A	2
5306144695980	9836405018	VI9005	EN3686050018		79-33-00	01	020A	2
5306144695980	9836405018	VI9005	EN3686050018		79-38-00	01	102B	2
5306144695981	9836405020	VI9005	EN3686050020		71-31-00	01	060A	4
5306144695981	9836405020	VI9005	EN3686050020		71-31-00	01	080	4
5306144695981	9836405020	VI9005	EN3686050020		71-51-00	01	032	3
5306144695981	9836405020	VI9005	EN3686050020		71-51-00	01	032A	2
5306144695981	9836405020	VI9005	EN3686050020		72-11-05	01	030	11
5306144695981	9836405020	VI9005	EN3686050020		72-11-30	01	160	6
5306144695981	9836405020	VI9005	EN3686050020		73-14-00	01	200	2
5306144695981	9836405020	VI9005	EN3686050020		73-15-00	01	150	2
5306144695981	9836405020	VI9005	EN3686050020		74-24-10	01	060	1
5306144695981	9836405020	VI9005	EN3686050020		75-29-00	01	026A	1
5306144695981	9836405020	VI9005	EN3686050020		79-21-00	01	012	4
5306144695982	9836405026	VI9005	EN3686050026		72-11-00	01	483	2
5306144695983	9836405030	VI9005	EN3686050030		73-19-00	01	300A	2
5306144695984	9836405034	VI9005	EN3686050034		73-15-00	01	040	2
5306144695984	9836405034	VI9005	EN3686050034		73-19-00	01	300	2
5306144695986	9836405040	VI9005	EN3686050040		73-15-00	01	040A	2
5306144695987	9836405042	VI9005	EN3686050042		72-11-30	01	363	1
5306144707600	9836405022	VI9005	EN3686050022		71-41-00	01	020A	3
5306144707600	9836405022	VI9005	EN3686050022		72-42-00	01	012	2
5306144707601	9836405028	VI9005	EN3686050028		73-19-00	01	012A	AD
5306144707601	9836405028	VI9005	EN3686050028		73-19-00	01	102A	2
5306144710939	9836405024	VI9005	EN3686050024		72-11-05	01	020	25
5306144710939	9836405024	VI9005	EN3686050024		72-42-00	01	012A	2
5306144737423	9836005018	VI9005	EN2928-050018		71-21-00	01	012	2
5306144737423	9836005018	VI9005	EN2928-050018		71-71-00	01	132	4
5306144737423	9836005018	VI9005	EN2928-050018		72-42-00	01	172A	1
5306144737423	9836005018	VI9005	EN2928-050018		72-42-05	01	072A	2
5306144737423	9836005018	VI9005	EN2928-050018		77-21-00	01	030A	AD
5306144737423	9836005018	VI9005	EN2928-050018		77-21-00	01	030B	4
5306144737423	9836005018	VI9005	EN2928-050018		77-21-00	01	040	3
5306144737423	9836005018	VI9005	EN2928-050018		77-21-00	01	040A	2
5306145207002	9836005010	VI9005	EN2928-050010		72-42-20	01	160A	4

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NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
5306145227127	9836005022	VI9005	EN2928-050022		71-41-00	01	020	3
5306145488334	9836605014	VI9005	EN3687-050014		72-11-30	01	240	3
5306145488334	9836605014	VI9005	EN3687-050014		73-23-06	14	402	2
5306145488335	9836605018	VI9005	EN3687-050018		72-00-00	01	105A	2
5307144407777	0000026120				71-51-00	01	018	1
5307144407777	0000026120				72-11-30	01	015	1
5310142425241	9998060021	VF0111	23350CA060		73-23-00	01	022	1
5310142722264	9564090030	VF0224	5SMR2205		73-14-00	01	256	4
5310142828691	9975050024	VF0111	23112CF050		72-11-30	01	170	6
5310142933781	0000405620				73-23-06	15	360	1
5310142933782	0000405630				73-23-06	15	370	1
5310143197048	9975080024				80-11-00	01	020	4
5310143737064	9866205026	VF0111	22526-050		26-11-00	01	014	3
5310143737064	9866205026	VI9005	EN2906-050		26-11-00	01	014	3
5310143737064	9866205026	VF0111	22526-050		26-11-00	01	104	3
5310143737064	9866205026	VI9005	EN2906-050		26-11-00	01	104	3
5310143737064	9866205026	VF0111	22526-050		26-11-00	01	204	3
5310143737064	9866205026	VI9005	EN2906-050		26-11-00	01	204	3
5310143737064	9866205026	VF0111	22526-050		71-31-00	01	130	8
5310143737064	9866205026	VI9005	EN2906-050		71-31-00	01	130	8
5310143737064	9866205026	VF0111	22526-050		71-41-00	01	030	3
5310143737064	9866205026	VI9005	EN2906-050		71-41-00	01	030	3
5310143737064	9866205026	VF0111	22526-050		71-51-00	01	012A	1
5310143737064	9866205026	VI9005	EN2906-050		71-51-00	01	012A	1
5310143737064	9866205026	VF0111	22526-050		71-51-00	01	030	3
5310143737064	9866205026	VI9005	EN2906-050		71-51-00	01	030	3
5310143737064	9866205026	VF0111	22526-050		71-66-00	01	204	2
5310143737064	9866205026	VI9005	EN2906-050		71-66-00	01	204	2
5310143737064	9866205026	VF0111	22526-050		71-71-00	01	122	1
5310143737064	9866205026	VI9005	EN2906-050		71-71-00	01	122	1
5310143737064	9866205026	VF0111	22526-050		71-71-00	01	142	AD
5310143737064	9866205026	VI9005	EN2906-050		71-71-00	01	142	AD
5310143737064	9866205026	VF0111	22526-050		71-71-00	01	282	2
5310143737064	9866205026	VI9005	EN2906-050		71-71-00	01	282	2
5310143737064	9866205026	VF0111	22526-050		71-71-00	01	282A	1
5310143737064	9866205026	VI9005	EN2906-050		71-71-00	01	282A	1
5310143737064	9866205026	VF0111	22526-050		72-11-00	01	486	2
5310143737064	9866205026	VI9005	EN2906-050		72-11-00	01	486	2
5310143737064	9866205026	VF0111	22526-050		72-11-05	01	010	25
5310143737064	9866205026	VI9005	EN2906-050		72-11-05	01	010	25
5310143737064	9866205026	VF0111	22526-050		72-42-00	01	014	2
5310143737064	9866205026	VI9005	EN2906-050		72-42-00	01	014	2
5310143737064	9866205026	VF0111	22526-050		72-42-00	01	052	2
5310143737064	9866205026	VI9005	EN2906-050		72-42-00	01	052	2
5310143737064	9866205026	VF0111	22526-050		72-42-00	01	102	1
5310143737064	9866205026	VI9005	EN2906-050		72-42-00	01	102	1
5310143737064	9866205026	VF0111	22526-050		72-42-00	01	134	4
5310143737064	9866205026	VI9005	EN2906-050		72-42-00	01	134	4
5310143737064	9866205026	VF0111	22526-050		72-42-20	01	460	1
5310143737064	9866205026	VI9005	EN2906-050		72-42-20	01	460	1
5310143737064	9866205026	VF0111	22526-050		73-15-00	01	042	18
5310143737064	9866205026	VI9005	EN2906-050		73-15-00	01	042	18
5310143737064	9866205026	VF0111	22526-050		73-15-00	01	152	2
5310143737064	9866205026	VI9005	EN2906-050		73-15-00	01	152	2
5310143737064	9866205026	VF0111	22526-050		73-19-00	01	204	3

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NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
5310143737064	9866205026	VI9005	EN2906-050		73-19-00	01	204	3
5310143737064	9866205026	VF0111	22526-050		73-23-06	01	022	2
5310143737064	9866205026	VI9005	EN2906-050		73-23-06	01	022	2
5310143737064	9866205026	VF0111	22526-050		73-23-06	01	022A	1
5310143737064	9866205026	VI9005	EN2906-050		73-23-06	01	022A	1
5310143737064	9866205026	VF0111	22526-050		73-23-06	01	042	1
5310143737064	9866205026	VI9005	EN2906-050		73-23-06	01	042	1
5310143737064	9866205026	VF0111	22526-050		74-24-10	01	080	1
5310143737064	9866205026	VI9005	EN2906-050		74-24-10	01	080	1
5310143737064	9866205026	VF0111	22526-050		75-29-00	01	018	1
5310143737064	9866205026	VI9005	EN2906-050		75-29-00	01	018	1
5310143737064	9866205026	VF0111	22526-050		75-29-00	01	028	1
5310143737064	9866205026	VI9005	EN2906-050		75-29-00	01	028	1
5310143739666	9867201200				73-23-06	01	150	1
5310143790844	9866205025	VI9005	EN 2907-050		72-11-30	01	022	1
5310143957071	9867201000				73-23-06	01	230	1
5310143957071	9867201000				73-23-06	01	270	1
5310144191033	9866208025	VI9005	EN2907-080		80-11-00	01	010	4
5310144707560	0180760160				72-11-00	01	360	1
5310144856886	9867500400	VI9005	EN3377-040		73-23-06	01	044	1
5310145023608	9867700050	VI9005	EN3240-050		71-31-00	01	120	4
5310145023608	9867700050	VI9005	EN3240-050		71-51-00	01	012	1
5310145023608	9867700050	VI9005	EN3240-050		73-23-06	01	046	1
5310145070280	9560158670	VF0224	5CR6189		71-65-00	01	062	2
5310145070280	9560158670	VF0224	5CR6189		71-65-00	01	062A	AD
5310145070280	9560158670	VF0224	5CR6189		71-65-00	01	064	4
5310145070280	9560158670	VF0224	5CR6189		71-65-00	01	230	4
5310145070280	9560158670	VF0224	5CR6189		72-42-00	01	122	2
5310145227126	9880300030	VI9005	EN3295-030		72-11-00	01	050	1
5310145227128	9560114640	VF0224	5JSFR50005		71-65-00	01	132	3
5310145227128	9560114640	VF0224	5JSFR50005		73-14-00	01	252	4
5310145227129	9560158680	VF0224	5CR6348		72-42-00	01	120	2
5310145228264	9880500030	VI9005	EN4396-030		72-11-00	01	050A	1
5310145229688	0000052560				72-00-00	01	080	1
5310145229700	0319110940				72-11-30	01	060	1
5310145229745	0319712010				71-65-00	01	110	AD
5310145229745	0319712010				71-65-00	01	150	4
5310145229745	0319712010				71-65-00	01	210	4
5310145287712	7319150131				72-11-00	01	150A	1
5310145534406	0000080860				72-42-20	01	090	5
5310145558967	8819832000				71-91-00	01	030	AD
5310145740480	0000080990				72-42-20	01	090A	5
5310145784628	0319110100				79-24-05	01	102	1
5310145784628	0319110100				79-24-05	01	152	1
5315143502874	9520010703	VF1976	81727		72-11-00	01	404	1
5315145558512	0164242100				73-23-06	15	470	1
5320010916942	9560163080	V11815	CHERRYLOCK-CR2662-		73-23-06	01	060	2
5320143078869	9961240621	VF0111	21217CA2406		71-65-00	01	130	6
5320143437961	9961240821	VF0111	21217CA2408		73-14-00	01	254	16
5320143497329	9961240521	VF0111	21217CA2405		72-42-24	01	010	8
5325121788910	9560159750	VD8090	SB60		72-11-30	01	050	1
5325123891779	9729105082	VI9005	EN3542-050063		71-66-00	01	172	1
5325123891779	9729105082	VI9005	EN3542-050063		72-42-21	01	015	56
5325123891779	9729105082	VI9005	EN3542-050063		72-42-21	01	015A	54
5325123891779	9729105082	VI9005	EN3542-050063		72-42-21	01	015B	46

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NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
5325140400494	9745008005				72-11-20	01	100	1
5325142134111	9560121010	VF1976	10052H		72-11-00	01	420	1
5325142280894	9745010005				79-24-03	01	330	1
5325144002476	0164042470				73-23-06	05	610	1
5325144002476	0164042470				73-23-06	13	010	1
5325144128967	9728050804	VI9005	EN2944-050100		72-42-10	01	530	6
5325144128967	9728050804	VI9005	EN2944-050100		73-23-06	01	100	3
5325144128967	9728050804	VI9005	EN2944-050100		79-24-05	01	030	2
5325144128967	9728050804	VI9005	EN2944-050100		79-38-00	01	130	6
5325144261111	9744009200				73-23-06	15	250	1
5325144677615	0000130710				71-65-00	01	112	AD
5325144677615	0000130710				71-65-00	01	160	4
5325144677615	0000130710				71-65-00	01	220	4
5325144704112	0390760060				26-12-00	01	014B	5
5325145229689	0000130830				79-29-00	01	020	1
5325145229690	0000130940				72-11-00	01	420A	1
5325145348349	9728050803	VI9005	EN2944-050075		71-71-00	01	290	1
5325145348349	9728050803	VI9005	EN2944-050075		73-15-00	01	014	1
5325145348349	9728050803	VI9005	EN2944-050075		79-24-05	01	106	1
5325145348349	9728050803	VI9005	EN2944-050075		79-24-05	01	156	1
5325145348349	9728050803	VI9005	EN2944-050075		79-29-00	01	362	1
5325145774145	9907425015	V81349	AS3305-04		72-42-21	01	017	4
5325145781115	0000130850				71-71-01	01	010	1
5325145797731	9729105081	VI9005	EN3542-050081		72-42-21	01	016	8
5330010435206	9560116010	V04171	021-517		72-11-00	01	222	1
5330010435206	9560116010	V04171	021-517		72-11-00	01	322	1
5330010435209	9560116020	V04171	026-517		72-11-00	01	224	1
5330010435209	9560116020	V04171	026-517		72-11-00	01	324	1
5330140100897	9752008044				73-23-06	13	620	1
5330140100904	9752010044				71-66-00	01	120	1
5330140323858	9752100080				73-15-03	01	020	1
5330142134103	9560121020	VF0229	56X47 EP 2,5		72-11-00	01	402	1
5330142134103	9560121020	VF0235	56X47 EP 2,5		72-11-00	01	402	1
5330142134103	9560121020	VF1976	56X47 EP 2,5		72-11-00	01	402	1
5330143228416	9660036206	VF0562	3-6B002AF6		73-23-06	15	350	1
5330143790851	0000230850				72-42-20	01	220	2
5330143790851	0000230850				74-21-10	01	150	2
5330144677689	9945000060				75-29-00	01	050	1
5330144677689	9945000060				75-29-00	01	230	1
5330144677691	9945000120				71-71-00	01	230	1
5330145067062	9560167490	VF9088	TPZHA10034T251V		72-11-00	01	220	1
5330145067062	9560167490	VF9088	TPZHA10034T251V		72-11-00	01	320	1
5330145067063	9560167480	VF9088	TPZHA10033T251V		72-11-00	01	120	1
5330145067069	0319301180				72-42-20	01	190	2
5330145067069	0319301180				74-21-10	01	050	4
5330145209153	9560169700	VF9088	TPZHA10049T251V		72-11-00	01	220A	1
5330145209153	9560169700	VF9088	TPZHA10049T251V		72-11-00	01	320A	1
5330145221468	9560168550	VF0684	BR1044111		72-11-00	01	402A	1
5330145228262	9945000140				72-42-20	01	670	1
5330145228262	9945000140				75-29-00	01	180	2
5330145228262	9945000140				75-29-00	01	180A	1
5330145229761	0319731190				73-15-00	01	130	9
5330145229761	0319731190				73-15-00	01	190	1
5330145231105	9560169690	VF9088	TPZHA10048T251V		72-11-00	01	120A	1
5330145234085	9560168120	VFA3W9	VO1021001		72-11-00	01	472A	1

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NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
5330145246324	9560170480	V04171	96096-1		72-11-00	01	120B	1
5330145246325	9560170490	V04171	98086-1		72-11-00	01	220B	1
5330145246325	9560170490	V04171	98086-1		72-11-00	01	320B	1
5330145291248	0319150980				72-11-00	01	100B	AD
5330145291248	0319150980				72-11-00	01	110B	1
5330145485436	0319151140				72-11-00	01	110C	1
5330145556072	9560156830	VF0384	BA9X18X6-75FKM585		73-23-06	15	310	1
5330145633306	9560176560	VF0562	1009700-0		72-11-00	01	330	AD
5330145870823	0319730680				73-15-00	01	130A	9
5330145870823	0319730680				73-15-00	01	190A	1
5330145952536	9560004100	VF0562	1009509		72-11-00	01	242	1
5330145952536	9560004100	VF0562	1009509		72-11-00	01	332	1
5331001675119	9560173680	V04171	131-517		72-11-00	01	122	1
5331142640050	9682002704				73-23-06	14	510A	1
5331142729101	9682002005				73-23-06	15	390A	1
5331142970508	9682002254				73-23-06	15	410A	1
5331143154156	9682000805				73-23-06	01	180A	1
5331143154156	9682000805				73-23-06	01	220A	1
5331143154156	9682000805				73-23-06	01	260A	1
5331143441834	9682000654				73-23-06	15	220A	1
5331143480559	9794150253				79-29-00	01	330	AD
5331143480559	9794150253				79-29-00	01	380A	1
5331143790644	9682002003				73-19-00	01	040B	1
5331143790644	9682002003				73-23-06	15	390	1
5331143790645	9682002253				73-23-06	15	410	1
5331143790646	9682002402				72-11-30	01	250	1
5331143790652	9794080203				73-23-06	01	180	1
5331143790652	9794080203				73-23-06	01	220	1
5331143790652	9794080203				73-23-06	01	260	1
5331143914142	9794172203				73-23-06	14	470	2
5331143919896	9682004403				72-11-30	01	180	1
5331143919896	9682004403				73-23-00	01	080	AD
5331143919896	9682004403				73-23-06	17	190	1
5331143919906	9682000652				73-23-06	15	220	2
5331143957059	9682001952				73-23-00	01	070	1
5331143957062	9794099203				73-23-06	01	140	1
5331143957062	9794099203				73-23-06	01	200	1
5331143957144	9794236323				73-23-06	14	500	1
5331144008195	9681501803				73-23-06	14	470B	2
5331144008205	9682002702				73-23-06	14	510	1
5331144191006	9682002602				72-11-30	01	250A	1
5331144191015	9794410056	VF0111	46012A00560		71-71-00	01	030	1
5331144191015	9794410056	VF0111	46012A00560		72-11-30	01	026	1
5331144191015	9794410056	VF0111	46012A00560		73-15-00	01	110	1
5331144191015	9794410056	VF0111	46012A00560		73-19-00	01	380	1
5331144191015	9794410056	VF0111	46012A00560		75-29-00	01	130	1
5331144191015	9794410056	VF0111	46012A00560		75-41-00	01	050	1
5331144191016	9794410075	VF0111	46012A00750		71-66-00	01	030	1
5331144191016	9794410075	VF0111	46012A00750		71-66-00	01	180	1
5331144191016	9794410075	VF0111	46012A00750		75-29-00	01	060	1
5331144191016	9794410075	VF0111	46012A00750		79-29-00	01	040	1
5331144191016	9794410075	VF0111	46012A00750		79-29-00	01	050	1
5331144191016	9794410075	VF0111	46012A00750		79-29-00	01	140	1
5331144191017	9794410095	VF0111	46012A00950		73-19-00	01	170A	1
5331144191017	9794410095	VF0111	46012A00950		73-19-00	01	180	1

# SAFRAN HELICOPTER ENGINES

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### MAINTENANCE SPARE PARTS CATALOG

NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
5331144191017	9794410095	VF0111	46012A00950		79-29-00	01	080	1
5331144191017	9794410095	VF0111	46012A00950		79-29-00	01	130	1
5331144191017	9794410095	VF0111	46012A00950		79-31-00	01	050	1
5331144191018	9794410150	VF0111	46012A01500		79-24-05	01	220	1
5331144191018	9794410150	VF0111	46012A01500		79-24-05	01	380	1
5331144191018	9794410150	VF0111	46012A01500		79-29-00	01	330A	1
5331144191018	9794410150	VF0111	46012A01500		79-29-00	01	380	AD
5331144191019	9794410190	VF0111	46012A01900		79-34-00	01	060	1
5331144191020	9794410500	VF0111	46012A05000		72-11-30	01	380	1
5331144290275	9794410069	VF0111	46012A00690		73-19-00	01	170	1
5331144290275	9794410069	VF0111	46012A00690		73-19-00	01	180A	1
5331144290276	9794410080	VF0111	46012A00800		71-71-00	01	270	1
5331144290276	9794410080	VF0111	46012A00800		72-00-00	01	160	1
5331144290276	9794410080	VF0111	46012A00800		73-19-00	01	080	1
5331144290276	9794410080	VF0111	46012A00800		73-19-00	01	130	1
5331144290277	9794410100	VF0111	46012A01000		79-33-00	01	050	1
5331144290278	9794410112	VF0111	46012A01120		72-11-30	01	040	2
5331144290279	9794410118	VF0111	46012A01180		73-14-05	01	040	1
5331144290280	9794410212	VF0111	46012A02120		73-33-00	01	060	1
5331144290280	9794410212	VF0111	46012A02120		79-24-05	01	270	1
5331144290281	9794410224	VF0111	46012A02240		73-31-00	01	060	1
5331144290285	9794430236	VF0111	46012C02360		79-24-05	01	140	1
5331144290285	9794430236	VF0111	46012C02360		79-24-05	01	190	1
5331144364441	9794410236	VF0111	46012A02360		73-31-00	01	050	1
5331144364441	9794410236	VF0111	46012A02360		73-33-00	01	050	1
5331144364441	9794410236	VF0111	46012A02360		79-29-00	01	430	1
5331144364441	9794410236	VF0111	46012A02360		79-38-00	01	030	1
5331144364441	9794410236	VF0111	46012A02360		79-38-00	01	080	1
5331144430196	9520011818	VF0559	AJ-0187701780EAO		73-33-00	01	036	1
5331144430196	9520011818	VF0559	AJ-0187701780EAO		79-34-00	01	036	1
5331144435923	9794410140	VF0111	46012A01400		72-11-30	01	300	1
5331144435923	9794410140	VF0111	46012A01400		73-14-05	01	050	1
5331144435923	9794410140	VF0111	46012A01400		77-11-00	01	050	1
5331144435923	9794410140	VF0111	46012A01400		77-11-00	01	150	2
5331144435923	9794410140	VF0111	46012A01400		77-12-00	01	050	1
5331144435923	9794410140	VF0111	46012A01400		79-24-05	01	260	1
5331144435923	9794410140	VF0111	46012A01400		79-29-00	01	260	2
5331144595398	9682000992				73-23-06	01	140A	1
5331144595398	9682000992				73-23-06	01	200A	1
5331144677664	9794410063	VF0111	46012A00630		73-19-00	01	250	1
5331144677664	9794410063	VF0111	46012A00630		73-23-06	15	460	1
5331144677665	9794410071	VF0111	46012A00710		71-71-00	01	160	1
5331144677665	9794410071	VF0111	46012A00710		73-15-00	01	120	1
5331144677665	9794410071	VF0111	46012A00710		73-15-00	01	200	1
5331144677665	9794410071	VF0111	46012A00710		73-19-00	01	390	1
5331144677666	9794410088	VF0111	46012A00875		72-00-00	01	060	1
5331144677667	9794410090	VF0111	46012A00900		72-00-00	01	170	1
5331144677667	9794410090	VF0111	46012A00900		73-34-00	01	050	1
5331144677667	9794410090	VF0111	46012A00900		77-15-00	01	050	1
5331144677667	9794410090	VF0111	46012A00900		79-29-00	02	020A	1
5331144677667	9794410090	VF0111	46012A00900		79-38-00	01	022B	1
5331144677667	9794410090	VF0111	46012A00900		79-38-00	01	072B	1
5331144677668	9794410106	VF0111	46012A01060		73-14-05	01	030	1
5331144677669	9794410125	VF0111	46012A01250		72-00-00	01	180	1
5331144677669	9794410125	VF0111	46012A01250		73-19-00	01	030A	1

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### MAINTENANCE SPARE PARTS CATALOG

NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
5331144677669	9794410125	VF0111	46012A01250		73-19-00	01	040	AD
5331144677669	9794410125	VF0111	46012A01250		79-24-05	01	420	1
5331144677669	9794410125	VF0111	46012A01250		79-29-00	01	180	1
5331144677669	9794410125	VF0111	46012A01250		79-34-00	01	050	1
5331144677670	9794410160	VF0111	46012A01600		79-29-00	02	020	1
5331144677670	9794410160	VF0111	46012A01600		79-38-00	01	022	1
5331144677670	9794410160	VF0111	46012A01600		79-38-00	01	072	1
5331144677671	9794410180	VF0111	46012A01800		73-33-00	01	036A	1
5331144677671	9794410180	VF0111	46012A01800		79-34-00	01	036A	1
5331144677674	9794410355	VF0111	46012A03550		72-11-00	01	280	1
5331144677676	9794410630	VF0111	46012A06300		72-11-00	01	130	1
5331144677678	9794410750	VF0111	46012A07500		72-11-00	01	160	3
5331144677678	9794410750	VF0111	46012A07500		72-11-00	01	160A	1
5331144695964	9794410365	VF0111	46012A03650		72-11-00	01	290	1
5331144695967	9794410450	VF0111	46012A04500		72-11-30	01	180A	1
5331144695968	9794410475	VF0111	46012A04750		72-11-00	01	230	1
5331144710938	9794420530	VF0111	46012B05300		79-24-05	01	120	1
5331144710938	9794420530	VF0111	46012B05300		79-24-05	01	170	1
5331144819116	9794410060	VF0111	46012A00600		79-24-05	01	640	2
5331145067066	9681806501				79-24-05	01	040	1
5331145067152	9794410170	VF0111	46012A01700		72-00-00	01	170A	1
5331145067152	9794410170	VF0111	46012A01700		72-11-30	01	410	2
5331145067154	9794410300	VF0111	46012A03000		72-11-00	01	180	1
5331145067154	9794410300	VF0111	46012A03000		72-11-00	01	270	1
5331145067157	9794420475	VF0111	46012B04750		79-24-05	01	110	1
5331145067157	9794420475	VF0111	46012B04750		79-24-05	01	160	1
5331145090901	9794410345	VF0111	46012A03450		72-00-00	01	050	1
5331145223929	9908012081	V05AY8	AS3209-141		72-11-00	01	472	1
5331145228791	9681802071				73-19-00	01	030	AD
5331145228791	9681802071				73-19-00	01	040A	1
5331145228792	9681809601				72-11-30	01	030	1
5331145228793	9681807301				72-11-00	01	140	1
5331145228794	9681823601				72-00-00	01	150	1
5331145228795	9794420080	VF0111	46012B00800		79-38-00	01	022A	1
5331145228795	9794420080	VF0111	46012B00800		79-38-00	01	072A	1
5331145228796	9794421000	VF0111	46012B10000		79-21-00	01	050	1
5331145231096	9560160490	V075B2	K-011		79-29-00	01	050A	1
5331145231100	9560160170	VF9088	05039D5300A64C8		72-11-30	01	080	1
5331145249961	9794710063				73-23-06	15	460A	1
5331145280609	9560173050	VFA3W9	30001691		72-11-00	01	472B	1
5331145560152	9794420060	VF0111	46012B00600		79-24-05	01	240	1
5331145722576	9683202360				73-23-06	14	500A	1
5331145774331	9682004402				73-23-06	17	190A	1
5331145785317	9681824301				72-00-00	01	150A	1
5340123926753	9789400300	VF6069	U30ROUGE		71-91-00	01	118	AD
5340123926753	9789400300	VF6069	U30ROUGE		71-91-00	01	200	1
5340140101190	9789181500				71-91-00	01	090	1
5340140101190	9789181500				71-91-00	01	120	1
5340142131077	9789161500				71-91-00	01	100	1
5340142933960	0400410010	VU1653	AS12811		71-71-00	01	128	2
5340142933960	0400410010	VU1653	AS12811		73-19-00	01	212	2
5340142933960	0400410010	VU1653	AS12811		75-29-00	01	022	1
5340142933961	0400420010	VU1653	AS12841		71-71-00	01	126	2
5340142933961	0400420010	VU1653	AS12841		73-19-00	01	210	2
5340142933961	0400420010	VU1653	AS12841		75-29-00	01	020	1

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NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
5340143287944	0249977000				73-23-00	01	020	1
5340143298280	9560117610	VF0215	9560117610		75-29-00	01	040	1
5340143298280	9560117610	VF0355	58 0 171 002		75-29-00	01	040	1
5340143388782	0400410020	VU1653	AS12812		71-71-00	01	258	1
5340143388782	0400410020	VU1653	AS12812		73-19-00	01	222	2
5340143388785	0400410050	VU1653	AS12815		73-19-00	01	232	1
5340143388786	0400420020	VU1653	AS12842		71-71-00	01	256	1
5340143388786	0400420020	VU1653	AS12842		73-19-00	01	220	2
5340143388789	0400420050	VU1653	AS12845		73-19-00	01	230	1
5340143478640	9789400070	VF6069	U7ROUGE		71-91-00	01	080	1
5340143478640	9789400070	VF6069	U7ROUGE		71-91-00	01	110	1
5340143478640	9789400070	VF6069	U7ROUGE		71-91-00	01	130	1
5340143478640	9789400070	VF6069	U7ROUGE		71-91-00	01	170	2
5340144112406	9562811300	VF0215	21F6		71-51-00	01	043	1
5340144182210	0319767180				71-51-00	01	038	1
5340144182210	0319767180				74-24-10	01	050	6
5340144182210	0319767180				74-24-10	01	050A	5
5340144182214	0319772340				26-12-00	01	014	3
5340144182214	0319772340				26-12-00	01	014A	5
5340144182236	9560140190	VF0220	535-700		72-42-00	01	076	4
5340144182236	9560140190	VF0220	E1E2283-02		72-42-00	01	076	4
5340144318018	9789400180	VF6069	U18ROUGE		71-91-00	01	160	1
5340144357748	8816446000				71-91-00	01	050	1
5340144493034	8816228000				71-91-00	01	040	1
5340144704084	9560158950	VF0355	580-181-020		71-51-00	01	042	2
5340144704084	9560158950	VF0355	580-181-020		71-51-00	01	042A	1
5340144704084	9560158950	VF0355	580-181-020		71-51-00	01	042B	2
5340144839462	9560128730	VF0224	5080LATE10CMK-BD		72-42-24	01	020	4
5340144844261	9560166230	VF0215	9560166230		71-51-00	01	020	3
5340145048275	8816678000				71-91-00	01	190	AD
5340145067071	0319767900				71-51-00	01	040	1
5340145186521	9560166330	VF0224	CR6183-3		71-65-00	01	058	2
5340145186521	9560166330	VF0224	CR6183-3		71-65-00	01	058A	4
5340145186521	9560166330	VF0224	CR6183-3		71-65-00	01	104	4
5340145186521	9560166330	VF0224	CR6183-3		72-42-00	01	120A	2
5340145221470	9520011611	VF0684	BR1044200		72-11-00	01	406A	1
5340145227130	9560168380	VF0355	580-181-060		71-51-00	01	022	1
5340145227408	9560166210	VF0215	9560166210		71-51-00	01	044	1
5340145229685	0000026350				73-19-00	01	208	1
5340145229706	0319150130				72-11-00	01	150	1
5340145229708	0319150220				72-11-00	01	250	1
5340145229709	0319150240				79-24-05	01	090	1
5340145229735	0319250360				72-42-00	01	170	2
5340145229740	0319602140				71-41-00	01	010	1
5340145229741	0319700020				71-66-00	01	200	1
5340145229752	0319727690				72-42-00	01	100	1
5340145229753	0319727700				79-38-00	01	100	1
5340145229768	0319737890				73-14-00	01	120	1
5340145229778	0319738140				71-71-00	01	280	1
5340145229783	0319738380				73-15-00	01	010	1
5340145229787	0319738550				73-14-00	01	150	1
5340145229792	0319761460				26-11-00	01	250	1
5340145229793	0319767570				26-11-00	01	150	1
5340145229794	0319767710				26-11-00	01	050	1
5340145229795	0319767990				72-42-00	01	050	1

# SAFRAN HELICOPTER ENGINES

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### MAINTENANCE SPARE PARTS CATALOG

NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
5340145229797	0319780180				71-21-00	01	010	1
5340145229798	0319780190				72-11-00	01	480	2
5340145229799	0319787050				72-42-00	01	130	1
5340145229809	0319997300				79-29-00	01	360	1
5340145249862	0322770440				77-09-01	01	010	1
5340145346961	0319250460				72-42-00	01	170A	2
5340145488822	9520011817	VF0559	PAO 1583 A		73-33-00	01	034	1
5340145488822	9520011817	VF0559	PAO 1583 A		79-34-00	01	034	1
5340145560155	0319141780				79-24-05	01	280	1
5340145560286	0319602820				71-41-00	01	010A	1
5340145629979	9560170630	VFA3W9	BR1091		79-29-00	01	400A	1
5340145780397	8816680000				71-91-00	01	190A	1
5340145783572	0319212790				72-00-00	01	110	1
5342140400209	0249970080				73-23-00	01	026	2
5342145228515	9520011598	VFA3W9	BR.1037100		79-29-00	02	010	1
5342145228517	9520011608	VFA3W9	BR1044		72-11-00	01	400A	1
5342145228518	9560167840	VFA3W9	BR1037		79-29-00	01	400	1
5342145559000	9520011650	VFA3W9	BR1092		72-11-00	01	400B	1
5360145534838	0319300140				73-15-03	01	040	1
5360145557835	0000508880				73-23-06	15	210	1
5360145560119	0319141660				79-24-05	01	230	1
5360145780984	0292680560				71-71-01	01	020	1
5365142933783	0000405640				73-23-06	15	380	1
5365143072042	9740050022				73-23-06	14	404	2
5365143072042	9740050022				74-21-10	01	020	4
5365143137351	0000404590				73-23-06	15	260	1
5365143137352	0000404600				73-23-06	15	270	1
5365143137353	0000404610				73-23-06	15	280	1
5365143137354	0000404620				73-23-06	15	290	1
5365143180082	9994050024				71-31-00	01	100	10
5365144776263	0319773520				26-12-00	01	012	3
5365144776263	0319773520				26-12-00	01	012A	5
5365145067045	0292760130				72-42-05	01	080	2
5365145067045	0292760130				77-21-00	01	038	AD
5365145067045	0292760130				77-21-00	01	038A	4
5365145229691	0000130950				79-29-00	01	020A	1
5365145229692	0000130960				79-29-00	01	020B	1
5365145229704	0319140080				79-24-05	01	100	1
5365145229713	0319150550				79-24-05	01	150	1
5365145234096	0319927350				73-23-06	01	080	1
5365145263608	9560166340	VF0224	CR6184-3D		71-65-00	01	056	2
5365145263608	9560166340	VF0224	CR6184-3D		71-65-00	01	056A	4
5365145263608	9560166340	VF0224	CR6184-3D		71-65-00	01	102	4
5365145291250	0319150990				72-11-00	01	165	1
5365145462545	9520011819	VF0559	07550200106559A		73-33-00	01	030	1
5365145462545	9520011819	VF0559	07550200106559A		79-34-00	01	030	1
5365145462546	9520011820	VF0559	07550200105559A		73-33-00	01	032	1
5365145462546	9520011820	VF0559	07550200105559A		79-34-00	01	032	1
5365145493242	0319151070				72-11-00	01	165A	1
5365145534416	0000171750				72-42-00	01	070A	2
5365145557704	0164242090				73-23-06	15	450	1
5365145560110	0319141930				79-24-05	01	210A	1
5365145572256	9560166900	VF0224	DOA11S		72-42-00	01	124	2
5365146053926	9520011643	VFA3W9	BM1030200		79-38-00	01	020B	1
5365146053926	9520011643	VFA3W9	BM1030200		79-38-00	01	070B	1

Numerical index of NATO part numbers

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# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

NATO P/N	SAFRAN HELICOPTER ENGINES P/N	MANUFACTURER		AIRLINE STOCK No.	CHAP. SECTION SUBJECT	FIG.	ITEM	QTY
		CODE	P/N					
5930014779194	9550170290	V98505	8600		75-41-00	01	010	1
5930014779195	9550170280	V98505	12927		73-34-00	01	010	1
5930014779822	9550170040	V98505	8585-1		79-31-00	01	010	1
5940143401627	9553240150	VF0286	321897		26-12-01	01	330	6
5940144407786	0319750050				72-11-05	01	040	1
5945145513261	9550177190	VFA3W9	BM1030		79-38-00	01	010B	1
5945145513261	9550177190	VFA3W9	BM1030		79-38-00	01	050B	1
5970142933962	0400430060	VU1653	AS12872		71-71-00	01	130	2
5970142933962	0400430060	VU1653	AS12872		73-19-00	01	214	2
5970142933962	0400430060	VU1653	AS12872		75-29-00	01	024	1
5970143114657	0400430080	VU1653	AS12874		71-71-00	01	260	1
5970143114657	0400430080	VU1653	AS12874		73-19-00	01	224	2
5970143379439	0400430160	VU1653	AS12894		73-19-00	01	234	1
5970144380660	9550163892	VF0286	RNF3000-24/8-9		71-51-00	01	024	AR
5970144704078	9550163882	VF0286	RNF3000-24/8-6		71-51-00	01	046	AR
5970145559001	9550178342	VF0286	TFE-R-1/2-X-4FT		71-71-00	01	102	1
5975001113208	9560119150	VF6728	TYH24M		71-51-00	01	060	5
5975143287970	0084100010				26-12-01	01	340	3
5975143287971	0084100020				26-12-01	01	320	3
5975145551683	0319774030				26-12-00	01	012B	5
5975145556081	9560175220	VF9756	BT1.5I-M39		71-51-00	01	060A	5
5998145209136	0177987030				72-42-00	01	010A	1
5998145249861	0177987020				77-09-01	01	050A	1
5998145780417	0177987090				77-09-01	01	050B	1
5998145780418	0322777300				77-09-01	01	050	1
6150143494398	0294747000				72-42-00	01	030	1
6150145209138	0319767850				26-12-00	01	010	1
6150145209139	0319767910				71-51-00	01	010	1
6150145339759	0319768250				26-12-00	01	010A	1
6150146053928	9550753420	VF7917	TCD34-K20-000		77-21-00	01	010D	1
6350143703561	9580111240	VF9211	B432M Amdt B		26-11-00	01	100	1
6350143703561	9580111240	VF9211	B432M Amdt B		26-11-00	01	200	1
6350143703562	9583820080	VF9211	B232M Amdt B		26-11-00	01	010	1
6680145229719	0319150750				72-11-00	01	470	1
6680145229720	0319150760				72-11-00	01	470A	1
6680145229733	0319157370				72-11-00	01	450	1
6680145229734	0319157380				72-11-00	01	450A	1
6680145342774	9550177390	VF1976	1604-300		77-11-00	01	010A	1
6680145342774	9550177390	VF1976	1604-300		77-12-00	01	010A	1
6680145424087	9550179190	VF1976	1604300-01		77-11-00	01	010B	1
6680145424087	9550179190	VF1976	1604300-01		77-12-00	01	010B	1
6680145488559	9550175810	VF6840	VIT7100040		77-11-00	01	010C	1
6680145488559	9550175810	VF6840	VIT7100040		77-12-00	01	010C	1
6685145209143	9550170360	VF2276	CZ556V3		77-15-00	01	010	1
6685145209144	9550170370	VF2276	CZH55V3		79-33-00	01	010	1
6685145209149	9550175680	VF2276	TC338-00		77-21-00	01	010A	1
6695145209141	9550165760	VF1976	1409-000		77-11-00	01	010	1
6695145209141	9550165760	VF1976	1409-000		77-12-00	01	010	1

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## LIST OF MANUFACTURER CODES

CODE	MANUFACTURER
04171	MAGNETIC SEAL CORP. 365 MARKET ST-02885-2636 WARREN-RI-UNITED STATES
05AY8	SAE INC -15096-0001 WARRENDALE-PA-UNITED STATES
075B2	DUPONT PERFORMANCE ELASTOMERS L.L.C. 300 BELLEVUE PKWY STE 300-19809-3719 WILMINGTON-DE-UNITED STATES
11583	CHAMPION SPARK PLUG CO AVIATION PRODUCTS DIV -29601 GREENVILLE-SC-UNITED STATES
11815	SPS TECHNOLOGIES, LLC DBA CHERRY AEROSPACE DIV 1224 E WARNER AVE-92705-5414 SANTA ANA-CA-UNITED STATES
24735	SEMCO INSTRUMENTS, INC. DBA HARCOSEMCO 186 CEDAR ST-06405-6011 BRANFORD-CT-UNITED STATES
34345	KULITE SEMICONDUCTOR PRODUCTS, INC ONE WILLOW TREE RD-07605-2239 LEONIA-NJ-UNITED STATES
70854	BARDEN CORPORATION, THE DIV BARDEN PRECISION BEARINGS DIVISION 200 PARK AVE-06810-7553 DANBURY-CT-UNITED STATES
81349	MILITARY SPECIFICATIONS PROMULGATED BY MILITARY DEPARTMENTS/AGENCIES UNDER AUTHORITY OF DEFENSE STANDARDIZATION MANUAL 4120 3-M - --UNITED STATES
98505	HYDRA-ELECTRIC COMPANY 3151 KENWOOD ST-91505-1041 BURBANK-CA-UNITED STATES
D8090	SEEGER-ORBIS GMBH & CO. OHG WIESBADENER STR. 243-61462 KOENIGSTEIN IM TAUNUS--GERMANY
D8897	GMN PAUL MUELLER INDUSTRIE GMBH & CO. KG AEUSZERE BAYREUTHER STR. 230-90411 NUERNBERG--GERMANY
F0111	BUREAU NORMALISATION AERONAUTIQUE ESPACE 199 RUE JEAN JACQUES ROUSSEAU-92130 ISSY LES MOULINEAUX--FRANCE
F0215	ESPA 2 RUE BALZAC-75008 PARIS 8--FRANCE
F0220	PAULSTRA SNC 2 RUE BALZAC-75008 PARIS 8--FRANCE
F0224	ARCONIC FIXATIONS SIMMONDS SAS 9 RUE DES CRESSONNIERES-72110 SAINT COSME EN VAIRAIS--FRANCE
F0229	LE JOINT FRANCAIS 2 RUE BALZAC-75008 PARIS 8--FRANCE
F0234	A.D.R 3 CHE DES PRES-77810 THOMERY--FRANCE
F0235	TRELLEBORG SEALING SOLUTIONS CONDE RUE DES LEOPARDS-14110 CONDE EN NORMANDIE--FRANCE
F0272	SKF FRANCE 34 AV DES TROIS PEUPLES-78180 MONTIGNY LE BRETONNEUX--FRANCE

CODE	MANUFACTURER
F0286	TYCO ELECTRONICS FRANCE SAS 1 RUE AMPERE-95300 PONTOISE--FRANCE
F0355	ETABLISSEMENTS CAILLAU 64 BD JEAN JAURES-41200 ROMORANTIN LANTHENAY--FRANCE
F0384	FREUDENBERG SEALING TECHNOLOGIES RUE DE L ETOILE DE LANGRES-52200 LANGRES--FRANCE
F0559	SAFRAN FILTRATION SYSTEMS 6 RUE MARYSE BASTIE-87800 NEXON--FRANCE
F0562	EATON SAS - COIGNIERES 2 RUE LAVOISIER-78310 COIGNIERES--FRANCE
F0684	ROBINDUS (ATELIERS) SA RUE D'EGREVILLE-77140 NEMOURS--FRANCE
F1699	BOLLHOFF OTALU SA RTE D APREMONT-73490 LA RAVOIRE--FRANCE
F1976	SAFRAN AEROSYSTEMS HYDRAULICS RTE DE JALLANS-28200 CHATEAUDUN--FRANCE
F2276	AUXITROL SA 5 ALL CHARLES PATHE-18000 BOURGES--FRANCE
F2805	CIRCOR FRANCE 28 AV CLARA-94420 LE PLESSIS TREVISE--FRANCE
F5496	AEVA 8 CHE DE L'ETANG-16730 FLEAC--FRANCE
F6069	PLASTIQUES POPPELMANN FRANCE 3 RUE ROBERT SCHUMAN-68170 RIXHEIM--FRANCE
F6603	SKIFFY 280 RUE DE LA BELLE ETOILE-95700 ROISSY EN FRANCE--FRANCE
F6728	THOMAS & BETTS NETHERLANDS RUE OOSTEINDE 3-2991 BARENDRECHT - PAYS BAS--FRANCE
F6840	MEGGITT (FRANCE) RUE DU BOIS RENAUD-16730 FLEAC--FRANCE
F7917	THERMOCOAX RUE LA VALLEE-61430 ATHIS DE L'ORNE--FRANCE
F9088	TRELLEBORG SEALING SOLUTIONS FRANCE 38 RUE JEAN MERMOZ-78600 MAISONS LAFFITTE--FRANCE
F9211	L'HOTELLIER SAS 4 RUE HENRI POINCARE-92160 ANTONY--FRANCE
F9756	PANDUIT EEIG 2 BD DES ILES-92130 ISSY LES MOULINEAUX--FRANCE
FA3W9	SAFRAN AEROSYSTEMS FLUID AV DU MONT SAINT SEBASTIEN-77111 SOIGNOLLES EN BRIE--FRANCE
I9005	AEROSPACE AND DEFENCE INDUSTRIES ASSOCIATION OF EUROPE- STANDARDIZATION (ASD-STAN) RUE MONTOYER 10-B-1000 BRUXELLES--BELGIUM
K1209	CROSS MANUFACTURING CO MIDFORD ROAD COMBE DOWN-BA2 5RR BATH--UNITED KINGDOM

<i>CODE</i>	<i>MANUFACTURER</i>
U1653	SOCIETY OF BRITISH AEROSPACE COMPANIES LTD (SBAC) SALAMANCA SQUARE, 9 ALBERT EMBANKMENT-SE1 7SP LONDON--UNITED KINGDOM

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## CHAPTER 26 - LIST OF EFFECTIVE PAGES

<u>Chapter Section Subject</u>	<u>Figure</u>	<u>Title</u>	<u>Pages</u>	<u>Date</u>
26		LIST OF EFFECTIVE PAGES	* 1 - 2	Oct. 15/2022
26		TABLE OF CONTENTS	1 - 2	Apr. 15/2020
26-00-00	TITLE	PROTECTION, FIRE	1	Aug. 30/2011
26-00-00	01	PROTECTION,FIRE	0	Apr. 15/2020
26-00-00	01		1	Apr. 15/2020
26-10-00	TITLE	DETECTION, FIRE	1	Aug. 30/2011
26-11-00	01	DETECTORS,FIRE	* 0	Oct. 15/2022
26-11-00	01		* 1	Oct. 15/2022
26-12-00	01-1/2	HARNESS,FIRE DETECTION	0	Apr. 15/2020
26-12-00	BLANK		0	Apr. 15/2020
26-12-00	01-2/2		0	Apr. 15/2020
26-12-00	01		1	Apr. 15/2020
26-12-01	01	HARNESS P101, FIRE DETECTION	0	Apr. 15/2020
26-12-01	01		1	Apr. 15/2020

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## CHAPTER 26 - TABLE OF CONTENTS

<u>Title</u>	<u>Chapter Section Subject</u>	<u>Figure</u>
<b>PROTECTION, FIRE</b>	<b>26-00-00</b>	
PROTECTION, FIRE	26-00-00	01
<b>DETECTION, FIRE</b>	<b>26-10-00</b>	
DETECTORS, FIRE	26-11-00	01
HARNESS, FIRE DETECTION	26-12-00	01
<b>I</b> HARNESS P101, FIRE DETECTION	26-12-01	01

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# DETAILED PART LIST

## PROTECTION, FIRE

**26-00-00**

FIGURE NOT ILLUSTRATED

PROTECTION,FIRE  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		PROTECTION, FIRE NON PROCURABLE REFER TO CHAP. 71-00-00 FIG.01 ITEM 010		RF
-010	-		. INST., DETECTORS, FIRE NON PROCURABLE REFER TO CHAP.26-11-00 FOR DETAILS		1
-020	-		. INST., HARNESS, FIRE DETECTION NON PROCURABLE REFER TO CHAP.26-12-00 FOR DETAILS		1

- ITEM NOT ILLUSTRATED

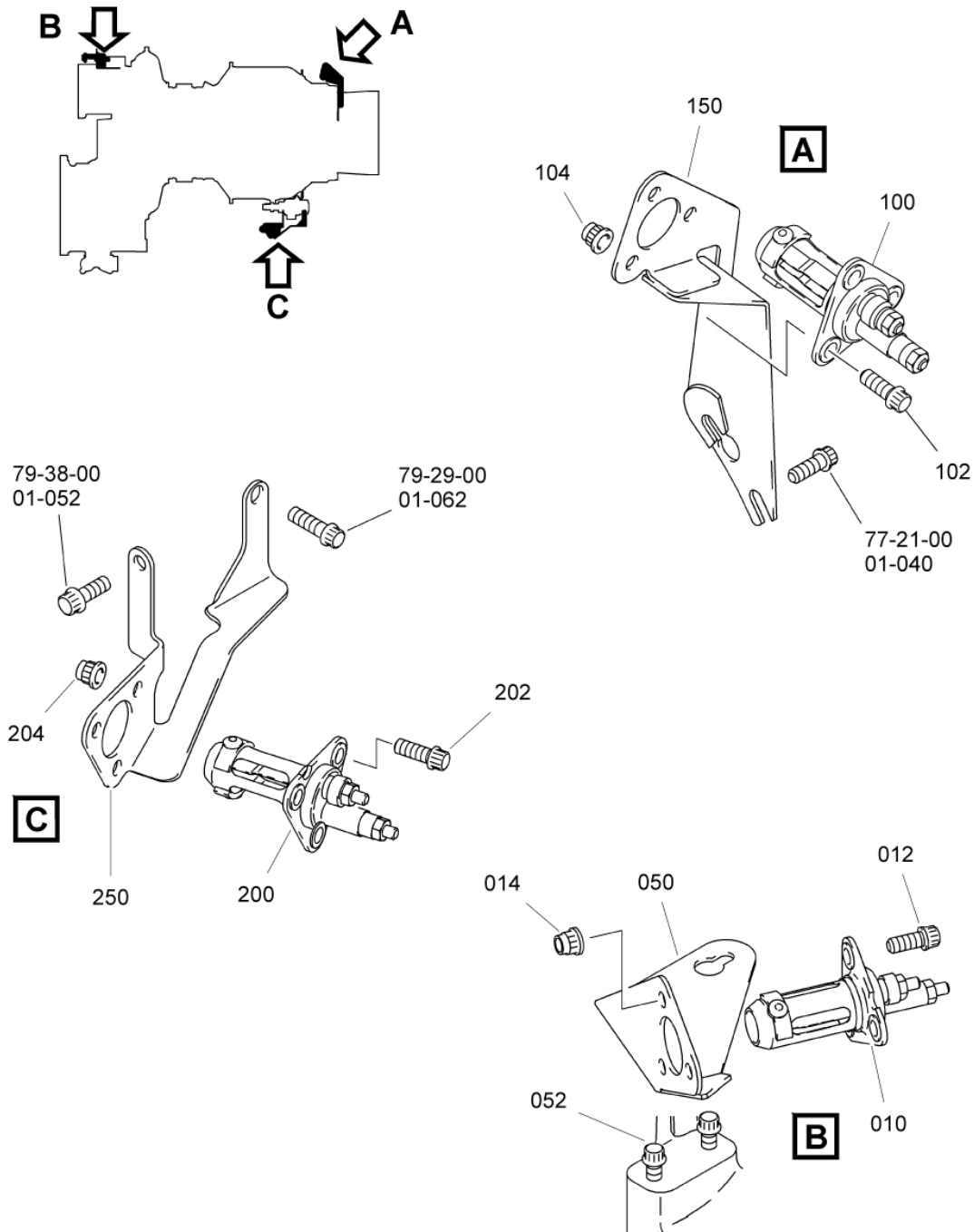




# DETAILED PART LIST

## DETECTION, FIRE

**26-10-00**



INST.,DETECTORS,FIRE  
Figure 01

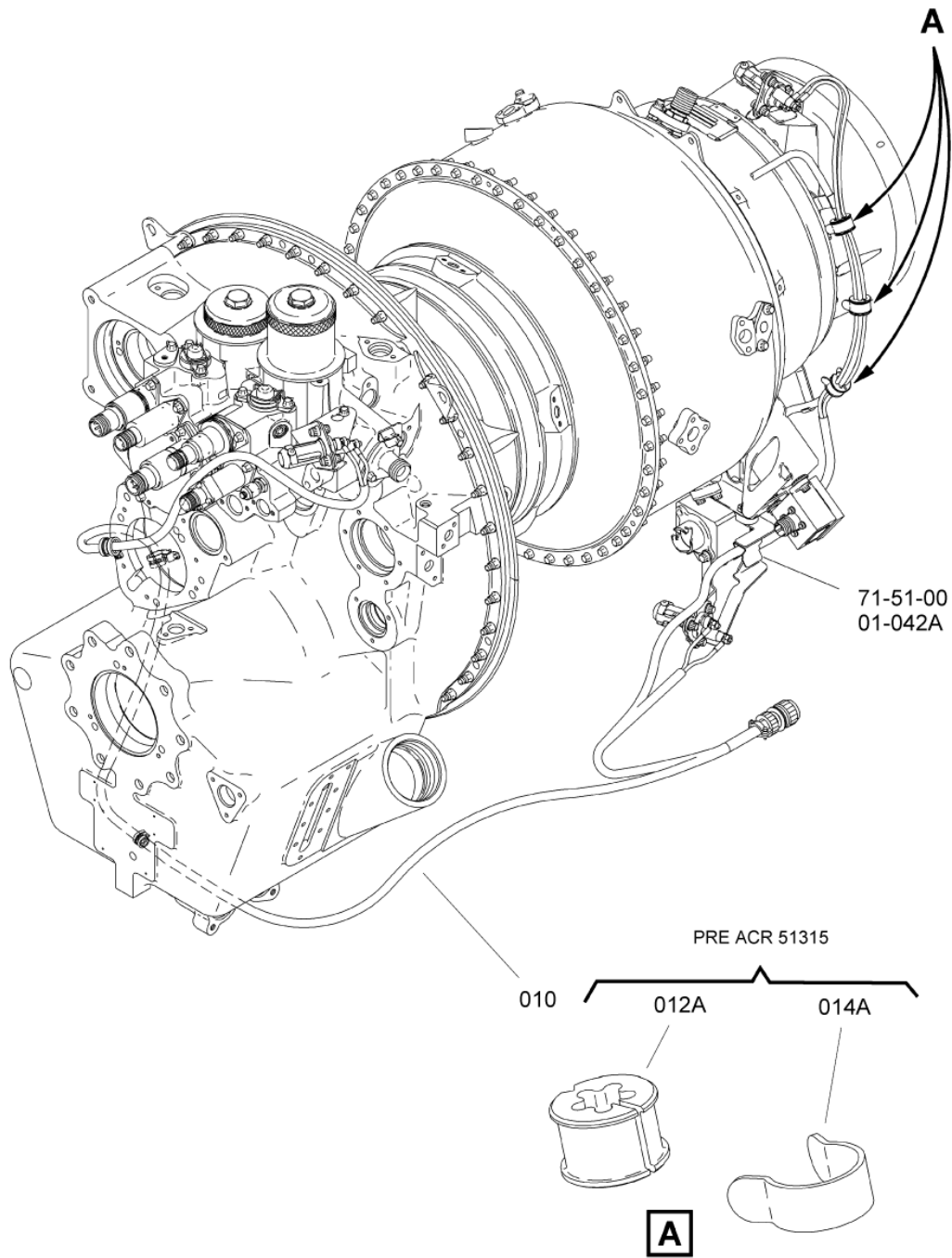
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

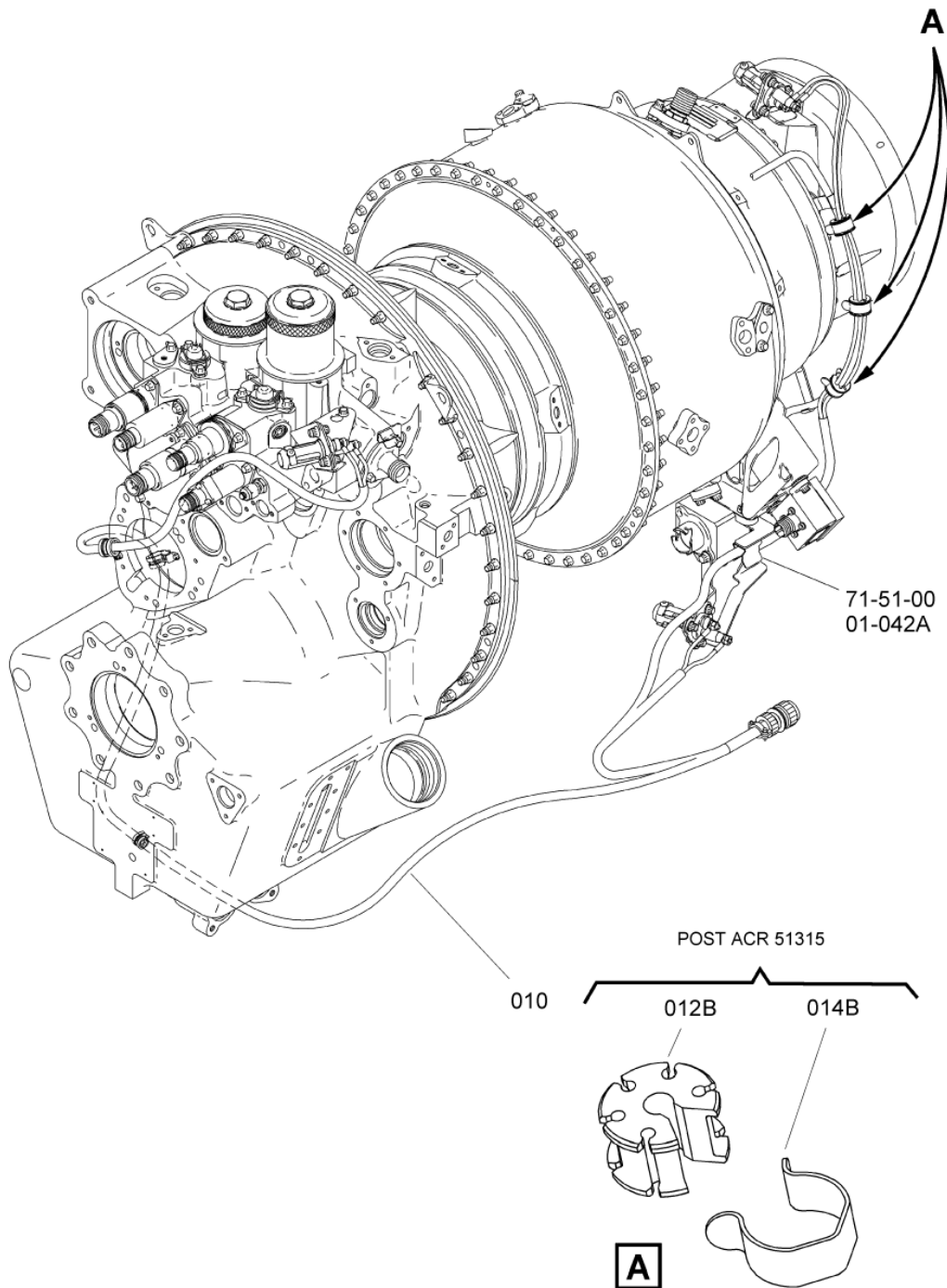
FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.,DETECTORS,FIRE NON PROCURABLE REFER TO CHAP. 26-00-00 FIG.01 ITEM 010		RF
010	B232M Amdt B		. DETECTOR, FIRE - VF9211 (9583820080) NON REPAIRABLE		1
012	EN3686050014		ATTACHING PARTS . SCREW - VI9005 (9836405014)		3
014	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 ***		3
050	0319767710		. SUPPORT, FIRE DETECTOR		1
052	EN3686050012		ATTACHING PARTS . SCREW - VI9005 (9836405012) ***		2
100	B432M Amdt B		. DETECTOR, FIRE - VF9211 (9580111240) NON REPAIRABLE		1
102	EN3686050014		ATTACHING PARTS . SCREW - VI9005 (9836405014)		3
104	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 ***		3
150	0319767570		. SUPPORT, FIRE DETECTOR PRE TF 018A (AE 46904) POST TF 018A (AE 46904 AVT 1) BECOMES ITEM 150B		1
-150A	0319768190		. SUPPORT, FIRE DETECTOR POST TF 018A (AE 46904) POST TF 018A (AE 46904 AVT 1) BECOMES ITEM 150B		1
-150B	0319768290		. SUPPORT, FIRE DETECTOR POST TF 018A (AE 46904 AVT 1) RETROFIT ITEMS 150 150A		1
200	B432M Amdt B		. DETECTOR, FIRE - VF9211 (9580111240) NON REPAIRABLE		1
202	EN3686050014		ATTACHING PARTS . SCREW - VI9005 (9836405014)		3
204	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 ***		3
250	0319761460		. SUPPORT, FIRE DETECTOR		1

- ITEM NOT ILLUSTRATED



INST., HARNESS, FIRE DETECTION  
Figure 01 (Sheet 1/2)

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INST., HARNESS, FIRE DETECTION  
Figure 01 (Sheet 2/2)

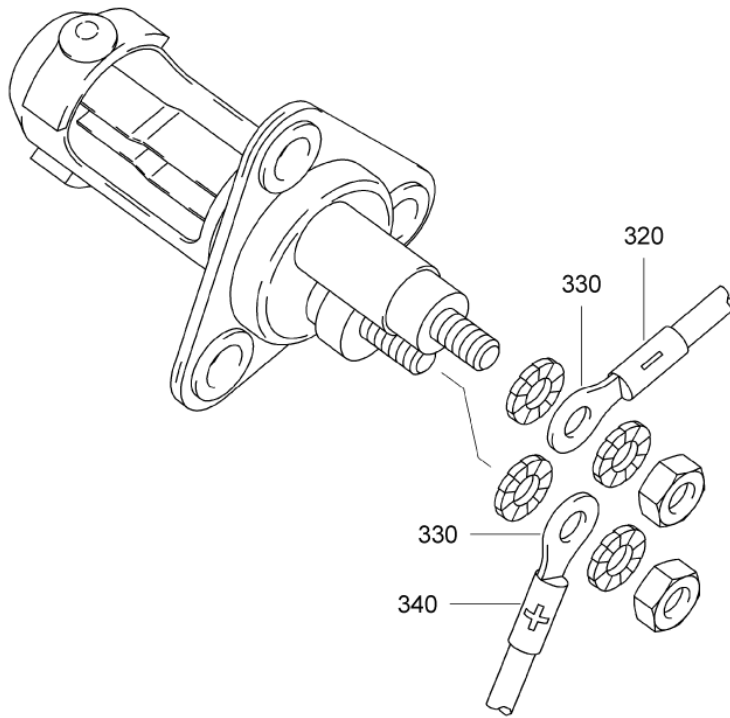
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.,HARNES,FIRE DETECTION NON PROCURABLE REFER TO CHAP. 26-00-00 FIG.01 ITEM 020		RF
010	0319767850		. HARNES P101, FIRE DETECTION REPAIRABLE PRE TF 033A (AE 48385)		1
-010A	0319768250		. HARNES P101, FIRE DETECTION REPAIRABLE POST TF 033A (AE 48385) REFER TO CHAP.26-12-01 FOR DETAILS		1
			ATTACHING PARTS		
-012	0319773520		. SLEEVE PRE TF 018A (AE 46904)		3
012A	0319773520		. SLEEVE PRE ACR (AE 51315) POST TF 018A (AE 46904)		5
012B	0319774030		. SLEEVE POST ACR (AE 51315)		5
-014	0319772340		. CLIP PRE TF 018A (AE 46904)		3
014A	0319772340		. CLIP POST TF 018A (AE 46904) PRE ACR (AE 51315)		5
014B	0390760060		. CLIP POST ACR (AE 51315) ***		5

- ITEM NOT ILLUSTRATED



HARNESS P101, FIRE DETECTION  
Figure 01



FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	0319767850		HARNES P101, FIRE DETECTION PRE TF 033A (AE 48385)	a	RF
-001A	0319768250		HARNES P101, FIRE DETECTION POST TF 033A (AE 48385) REFER TO CHAP. 26-12-00 FIG.01 ITEM 010	b	RF
320	0084100020		. SLEEVE, IDENTIFICATION		3
330	321897		. LUG, TERMINAL - VF0286 (9553240150)		6
340	0084100010		. SLEEVE, IDENTIFICATION		3

- ITEM NOT ILLUSTRATED



## CHAPTER 71 - LIST OF EFFECTIVE PAGES

<u>Chapter Section Subject</u>	<u>Figure</u>	<u>Title</u>	<u>Pages</u>	<u>Date</u>
71		LIST OF EFFECTIVE PAGES	* 1 - 2	Oct. 15/2022
71		TABLE OF CONTENTS	1 - 2	Aug. 30/2011
71-00-00	TITLE	POWER PLANT	1	Aug. 30/2011
71-00-00	01	ARRIUS 2F,DRESSED ENGINE	0	Apr. 15/2020
71-00-00	01		1	Apr. 15/2020
71-01-00	01	SYSTEM,GENERAL	0	Apr. 15/2020
71-01-00	01		1	Apr. 15/2020
71-20-00	TITLE	MOUNTS	1	Aug. 30/2011
71-21-00	01	HOISTING,ATTACHING	0	Apr. 15/2020
71-21-00	01		1	Apr. 15/2020
71-30-00	TITLE	FIRESEALS	1	Aug. 30/2011
71-31-00	01	FIREWALL	0	Apr. 15/2022
71-31-00	01		1	Apr. 15/2022
71-40-00	TITLE	ATTACH FITTINGS	1	Aug. 30/2011
71-41-00	01	SUPPORTS	0	Apr. 15/2020
71-41-00	01		1	Apr. 15/2020
71-50-00	TITLE	ELECTRICAL HARNESSSES	1	Aug. 30/2011
71-51-00	01	ELECTRIC HARNESSSES	0	Apr. 15/2022
71-51-00	01		1	Apr. 15/2022
71-60-00	TITLE	AIR INTAKES	1	Aug. 30/2011
71-65-00	01	GRID,AIR INTAKE	* 0	Oct. 15/2022
71-65-00	01		* 1 - 3	Oct. 15/2022
71-66-00	01-1/2	COMPRESSOR WASHING UNIT	0	Apr. 15/2020
71-66-00	BLANK		0	Apr. 15/2020
71-66-00	01-2/2		0	Apr. 15/2020
71-66-00	01		1	Apr. 15/2020

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<u>Chapter Section Subject</u>	<u>Figure</u>	<u>Title</u>	<u>Pages</u>	<u>Date</u>
71-70-00	TITLE	ENGINE DRAINS	1	Aug. 30/2011
71-71-00	01	PIPES,DRAIN	0	Oct. 15/2021
71-71-00	01		1 - 3	Oct. 15/2021
71-71-01	01	VALVE ASSY,DRAIN	0	Apr. 15/2022
71-71-01	01		1	Apr. 15/2022
71-90-00	TITLE	BLANKS	1	Aug. 30/2011
71-91-00	01-1/2	BLANKS	0	Apr. 15/2020
71-91-00	BLANK		0	Apr. 15/2020
71-91-00	01-2/2		0	Apr. 15/2020
71-91-00	01		1	Apr. 15/2020

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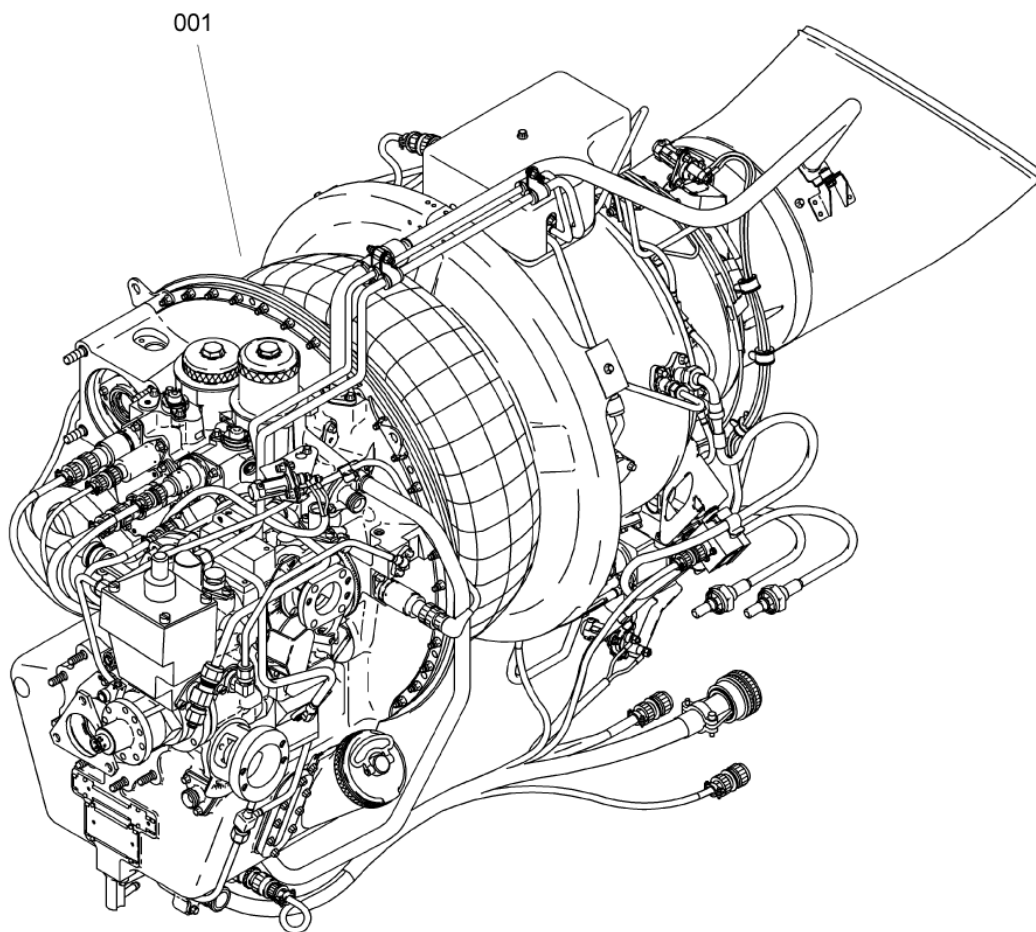
<u>Title</u>	<u>Chapter Section Subject</u>	<u>Figure</u>
<b>POWER PLANT</b>	<b>71-00-00</b>	
ARRIUS 2F,DRESSED ENGINE	71-00-00	01
SYSTEM,GENERAL	71-01-00	01
<b>MOUNTS</b>	<b>71-20-00</b>	
HOISTING,ATTACHING	71-21-00	01
<b>FIRESEALS</b>	<b>71-30-00</b>	
FIREWALL	71-31-00	01
<b>ATTACH FITTINGS</b>	<b>71-40-00</b>	
SUPPORTS	71-41-00	01
<b>ELECTRICAL HARNESSSES</b>	<b>71-50-00</b>	
ELECTRIC HARNESSSES	71-51-00	01
<b>AIR INTAKES</b>	<b>71-60-00</b>	
GRID,AIR INTAKE	71-65-00	01
COMPRESSOR WASHING UNIT	71-66-00	01
<b>ENGINE DRAINS</b>	<b>71-70-00</b>	
PIPES,DRAIN	71-71-00	01
VALVE ASSY,DRAIN	71-71-01	01
<b>BLANKS</b>	<b>71-90-00</b>	
BLANKS	71-91-00	01

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# DETAILED PART LIST

## POWER PLANT

### 71-00-00



ARRIUS 2F, DRESSED ENGINE  
Figure 01



# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	0319008000		ARRIUS 2F,DRESSED ENGINE		1
-010	-		. PROTECTION, FIRE NON PROCURABLE REFER TO CHAP.26-00-00 FOR DETAILS		1
-020	-		. SYSTEM, GENERAL NON PROCURABLE REFER TO CHAP.71-01-00 FOR DETAILS		1
-030	-		. SYSTEM, FUEL NON PROCURABLE REFER TO CHAP.73-00-00 FOR DETAILS		1
-040	-		. SYSTEM, IGNITION NON PROCURABLE REFER TO CHAP.74-00-00 FOR DETAILS		1
-050	-		. SYSTEM, AIR NON PROCURABLE REFER TO CHAP.75-00-00 FOR DETAILS		1
-060	-		. SYSTEM, MEASUREMENT AND INDICATING NON PROCURABLE REFER TO CHAP.77-00-00 FOR DETAILS		1
-070	-		. SYSTEM, EXHAUST NON PROCURABLE REFER TO CHAP.78-00-00 FOR DETAILS		1
-080	-		. SYSTEM, OIL NON PROCURABLE REFER TO CHAP.79-00-00 FOR DETAILS		1
-090	-		. SYSTEM, STARTING NON PROCURABLE REFER TO CHAP.80-00-00 FOR DETAILS		1
-100	0319018000		. ENGINE, UNDRESSED NON PROCURABLE REFER TO CHAP.72-00-00 FOR DETAILS		1

- ITEM NOT ILLUSTRATED

FIGURE NOT ILLUSTRATED

SYSTEM,GENERAL  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		SYSTEM,GENERAL NON PROCURABLE REFER TO CHAP. 71-00-00 FIG.01 ITEM 020		RF
-010	-		. INST., HOISTING-ATTACHING NON PROCURABLE REFER TO CHAP.71-21-00 FOR DETAILS		1
-015	-		. INST., FIREWALL NON PROCURABLE REFER TO CHAP.71-31-00 FOR DETAILS		1
-020	-		. INST., SUPPORTS NON PROCURABLE REFER TO CHAP.71-41-00 FOR DETAILS		1
-030	-		. INST., ELECTRIC HARNESSSES NON PROCURABLE REFER TO CHAP.71-51-00 FOR DETAILS		1
-040	-		. INST., GUARD, AIR INTAKE NON PROCURABLE REFER TO CHAP.71-65-00 FOR DETAILS		1
-050	-		. INST., COMPRESSOR WASHING UNIT NON PROCURABLE REFER TO CHAP.71-66-00 FOR DETAILS		1
-060	-		. INST., PIPES, DRAIN NON PROCURABLE REFER TO CHAP.71-71-00 FOR DETAILS		1
-070	-		. INST., BLANKS NON PROCURABLE REFER TO CHAP.71-91-00 FOR DETAILS		1

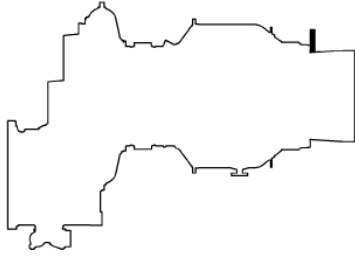
- ITEM NOT ILLUSTRATED



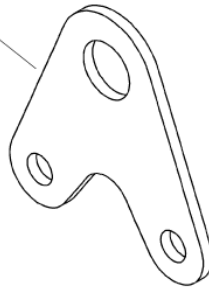
# DETAILED PART LIST

## MOUNTS

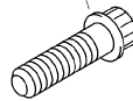
### 71-20-00



010



012



INST.,HOISTING,ATTACHING  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		INST.,HOISTING,ATTACHING NON PROCURABLE REFER TO CHAP. 71-01-00 FIG.01 ITEM 010		RF
010	0319780180		. RING, LIFTING		1
012	EN2928-050018		ATTACHING PARTS . SCREW - VI9005 (9836005018) ***		2

- ITEM NOT ILLUSTRATED

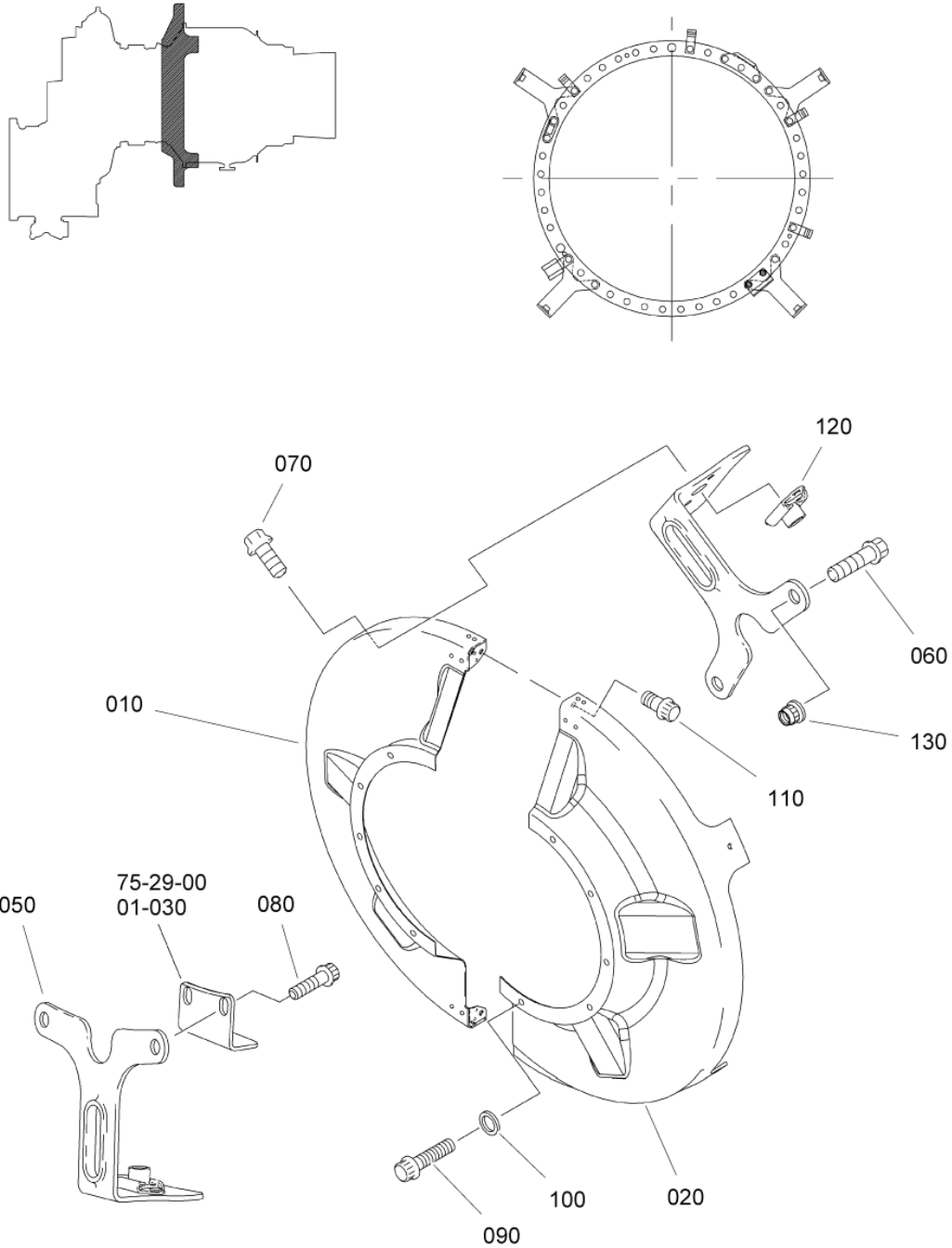




# DETAILED PART LIST

## FIRESEALS

### 71-30-00



INST.,FIREWALL  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.,FIREWALL NON PROCURABLE REFER TO CHAP. 71-01-00 FIG.01 ITEM 015		RF
010	0319998240		. HALF FIREWALL, REAR , RIGHT PRE TF 080 (AE 71804) POST TF 025A (AE 47504)		1
-010A	0319990080		. HALF FIREWALL, REAR , RIGHT POST TF 080 (AE 71804)		1
020	0319998250		. HALF FIREWALL, REAR , RIGHT POST TF 025A (AE 47504)		1
			ATTACHING PARTS		
050	0319712890		. SUPPORT POST TF 025A (AE 47504)		4
060	EN3686050018		. SCREW - VI9005 (9836405018) PRE ACR (AE 50290)		4
-060A	EN3686050020		. SCREW - VI9005 (9836405020) POST ACR (AE 50290)		4
-070	EN3686050010		. SCREW - VI9005 (9836405010) POST TF 025A (AE 47504)		6
080	EN3686050020		. SCREW - VI9005 (9836405020) POST TF 025A (AE 47504)		4
090	EN3686050014		. SCREW - VI9005 (9836405014) POST TF 025A (AE 47504)		10
100	9994050024		. WASHER POST TF 025A (AE 47504)		10
110	EN3686050010		. SCREW - VI9005 (9836405010) POST TF 025A (AE 47504)		2
120	EN3240-050		. NUT - VI9005 (9867700050) POST TF 025A (AE 47504)		4
130	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 POST TF 025A (AE 47504) ***		8

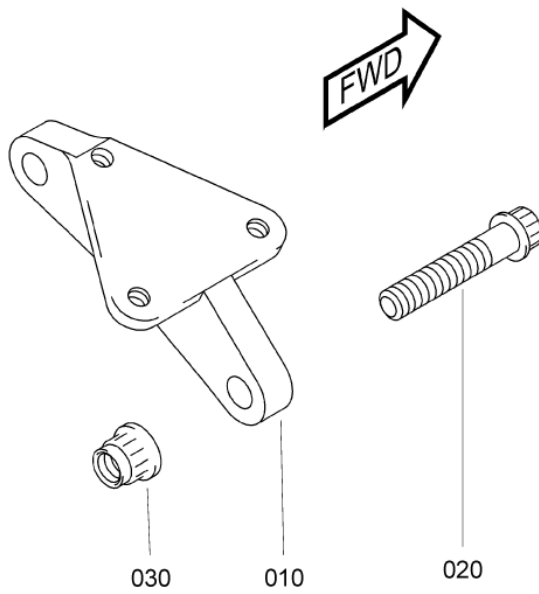
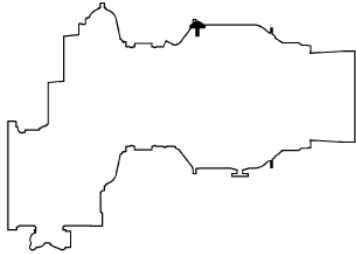
- ITEM NOT ILLUSTRATED



# DETAILED PART LIST

# ATTACH FITTINGS

**71-40-00**



INST.,SUPPORTS  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		INST.SUPPORTS NON PROCURABLE REFER TO CHAP. 71-01-00 FIG.01 ITEM 020		RF
010	0319602140		. SUPPORT, PICK-UP PRE ACR (AE 50364)		1
-010A	0319602820		. SUPPORT, PICK-UP POST ACR (AE 50364)		1
020	EN2928-050022		ATTACHING PARTS . SCREW - VI9005 (9836005022)		3
-020A	EN3686050022		. SCREW - VI9005 (9836405022) POST ACR (AE 51168)		3
030	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 ***		3

- ITEM NOT ILLUSTRATED

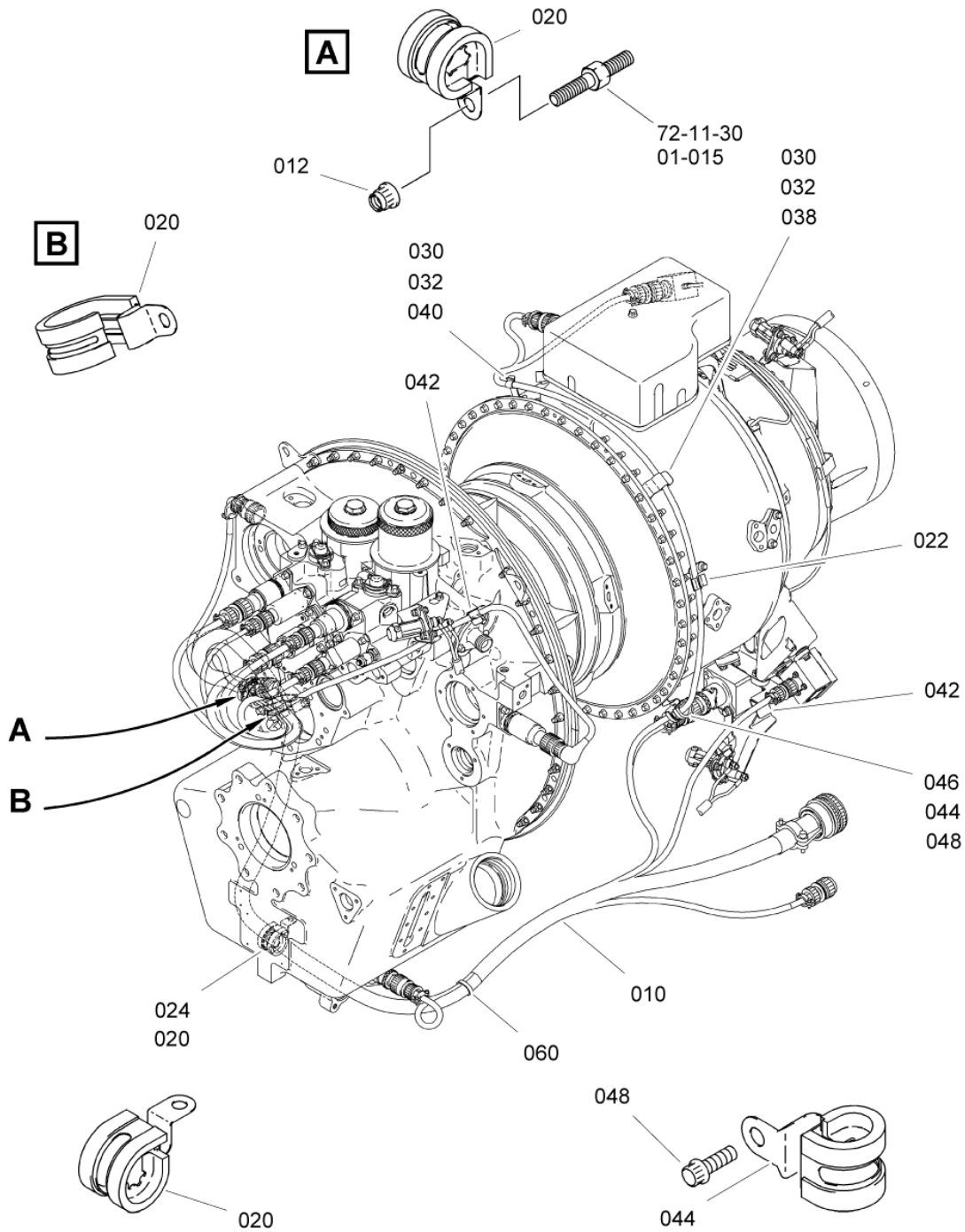




## DETAILED PART LIST

## ELECTRICAL HARNESSSES

**71-50-00**



INST.,ELECTRIC HARNESSES  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.,ELECTRIC HARNESSSES NON PROCURABLE REFER TO CHAP. 71-01-00 FIG.01 ITEM 030		RF
010	0319767910		. HARNESS,CONTROL AND MONITORING REPAIRABLE		1
012	EN3240-050		ATTACHING PARTS . NUT - VI9005 (9867700050) PRE ACR (AE 45155)		1
-012A	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 POST ACR (AE 45155)		1
-018	0000026120		. SCREW, TAIL PRE ACR (AE 47039)		1
020	9560166230		. CLAMP - VF0215 (9560166230)		3
022	580-181-060		. CLIP - VF0355 (9560168380)		1
024	RNF3000-24/8-9		. SHEATH, WHITE - VF0286 (9550163892)		AR
030	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 PRE ACR (AE 47354)		3
032	EN3686050020		. SCREW - VI9005 (9836405020) PRE ACR (AE 47354)		3
-032A	EN3686050020		. SCREW - VI9005 (9836405020) POST ACR (AE 47354)		2
038	0319767180		. CLIP POST ACR (AE 45155)		1
040	0319767900		. CLIP		1
042	580-181-020		. CLAMP - VF0355 (9560158950) PRE ACR (AE 45578)		2
-042A	580-181-020		. CLAMP - VF0355 (9560158950) PRE ACR (AE 47354) POST ACR (AE 45578)		1
-042B	580-181-020		. CLAMP - VF0355 (9560158950) POST ACR (AE 47354)		2
-043	21F6		. CLAMP - VF0215 (9562811300) PRE ACR (AE 47354)		1
044	9560166210		. CLAMP - VF0215 (9560166210)		1
046	RNF3000-24/8-6		. SHEATH, BLUE - VF0286 (9550163882)		AR
048	EN3686050018		. SCREW - VI9005 (9836405018) POST ACR (AE 47354)		1
060	TYH24M		. CLAMP - VF6728 (9560119150) POST ACR (AE 47096)		5
-060A	BT1.5I-M39		. CLAMP - VF9756 (9560175220) ALTERNATE ITEM 060 ***		5

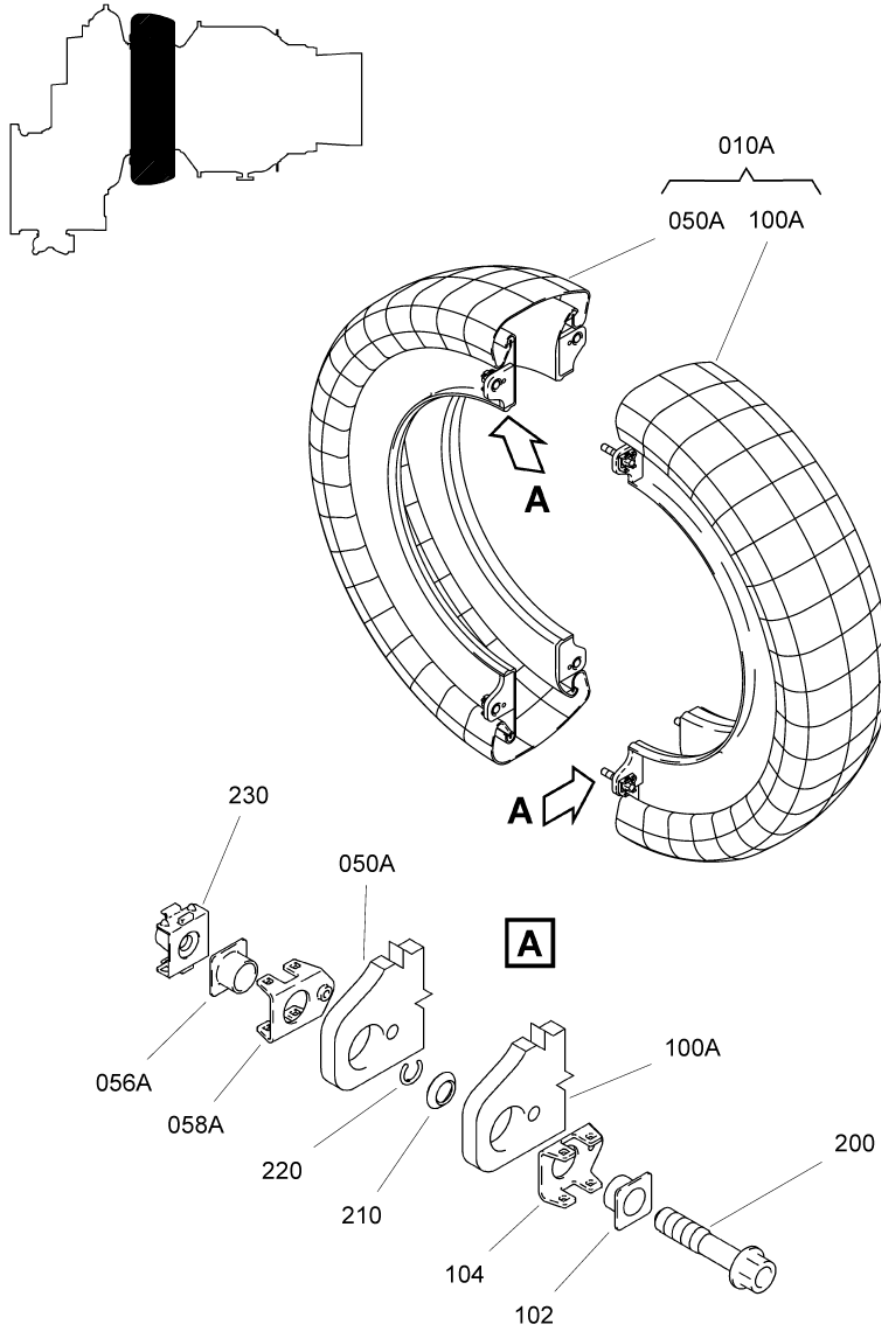
- ITEM NOT ILLUSTRATED



# DETAILED PART LIST

## AIR INTAKES

### 71-60-00



INST.,GRID,AIR INTAKE  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST. GRID, AIR INTAKE NON PROCURABLE REFER TO CHAP. 71-01-00 FIG.01 ITEM 040		RF
-010	0319718640		. LIP, AIR INTAKE REPAIRABLE POST TF 059A (AE 51002) BECOMES ITEM 010C PRE TF 025A (AE 47504)		1
010A	0319719140		. LIP, AIR INTAKE REPAIRABLE POST TF 025A (AE 47504) POST TF 059A BECOMES ITEM 010B PRE TF 059A (AE 51002)		1
-010B	0319719360		. LIP, AIR INTAKE REPAIRABLE POST TF 059A (AE 51002) POST TF 059A (AE 51002) RETROFIT ITEM 010A PRE ACR (AE 93283)		1
-010C	0319710250		. LIP, AIR INTAKE POST TF 059A (AE 51002) RETROFIT ITEM 010		1
-010D	0319719440		. LIP, AIR INTAKE REPAIRABLE POST ACR (AE 93283) PRE TF89 (AE 107340) ALTERNATE ITEM 010B		1
-010E	-		. LIP, AIR INTAKE NON PROCURABLE POST TF89 (AE 107340)		1
-012	EN3686050014		ATTACHING PARTS . SCREW - VI9005 (9836405014) PRE TF 025A (AE 47504) ***		RF
-050	0319718650		. . HALF GRID, RIGHT REPAIRABLE PRE TF25A (AE 47504) PRE TF59A (AE 51002) PART OF ITEM 010		1
050A	0319719150		. . HALF GRID, RIGHT REPAIRABLE POST TF25A (AE 47504) PRE TF59A (AE 51002) PART OF ITEM 010A		1
-050B	0319719370		. . HALF GRID, RIGHT REPAIRABLE PRE ACR (AE 93283) POST TF59A (AE 51002) PART OF ITEM 010B		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-050C	0319710260		. . HALF GRID, RIGHT POST TF59A (AE 51002) PART OF ITEM 010C		1
-050D	0319719450		. . HALF GRID, RIGHT REPAIRABLE POST ACR (AE 93283) PRE TF89 (AE 107340) PART OF ITEM 010D		1
-050E	0319710300		. . HALF GRID POST TF89 (AE 107340)		1
-056	CR6184-3D		. . . SLEEVE - VF0224 (9560166340) PART OF ITEM 050		2
056A	CR6184-3D		. . . SLEEVE - VF0224 (9560166340) PART OF ITEMS 050A 050B 050D		4
-058	CR6183-3		. . . HOUSING - VF0224 (9560166330) PART OF ITEM 050		2
058A	CR6183-3		. . . HOUSING - VF0224 (9560166330) PART OF ITEMS 050A 050B 050D		4
-062	5CR6189		. . . KIT, NUT - VF0224 (9560158670) PRE TF 025A (AE 47504)		2
-062A	5CR6189		DELETED - VF0224 (9560158670)		
-064	5CR6189		. . . KIT, NUT - VF0224 (9560158670) POST ACR (AE 93283) PRE ACR (AE 118752) PART OF ITEM 050D		4
-074	EN3686050010		. . . SCREW - VI9005 (9836405010) PART OF ITEM 050		2
-100	0319718660		. . HALF GRID, LEFT REPAIRABLE PRE TF25A (AE 47504) PRE TF59A (AE 51002) PART OF ITEM 010		1
100A	0319719160		. . HALF GRID, LEFT REPAIRABLE POST TF25A (AE 47504) PRE TF59A (AE 51002) PART OF ITEM 010A		1
-100B	0319719380		. . HALF GRID, LEFT REPAIRABLE PRE ACR (AE 93283) POST TF59A (AE 51002) PART OF ITEM 010B		1
-100C	0319710280		. . HALF GRID, LEFT POST TF59A (AE 51002) PART OF ITEM 010C		1
-100D	0319719460		. . HALF GRID, LEFT POST ACR (AE 93283) PRE TF89 (AE 107340) PART OF ITEM 010D		1

- ITEM NOT ILLUSTRATED



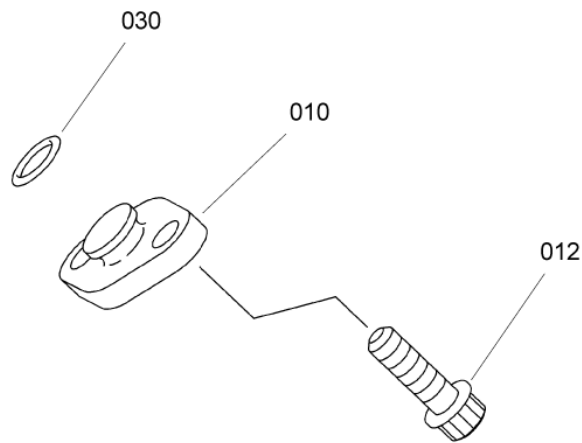
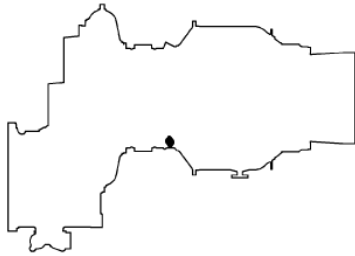
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

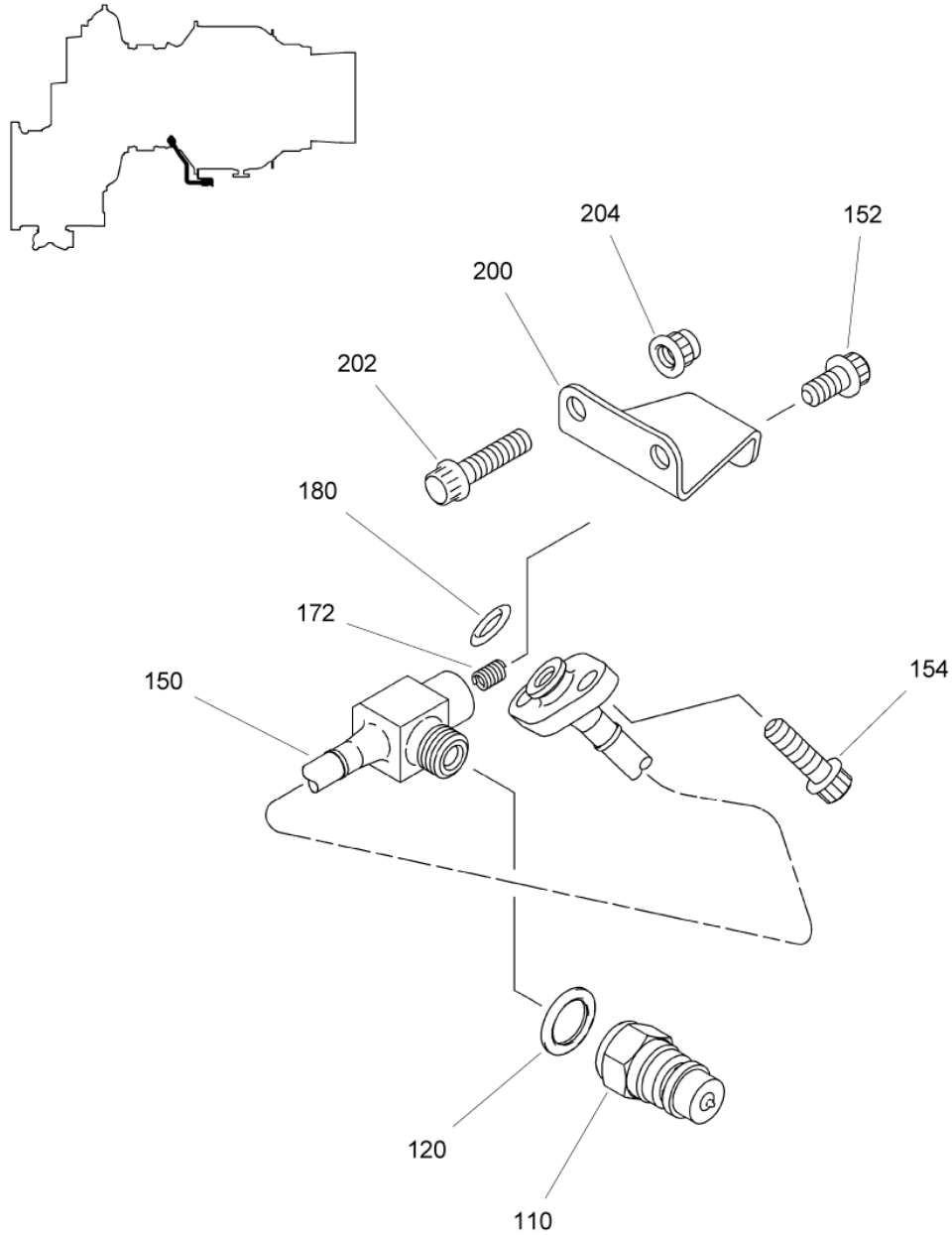
FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-100E	0319710300		. . HALF GRID POST TF89 (AE 107340)		1
102	CR6184-3D		. . . SLEEVE - VF0224 (9560166340)		4
104	CR6183-3		. . . HOUSING - VF0224 (9560166330)		4
-108	0000026490		DELETED		
-110	0319712010		DELETED		
-112	0000130710		DELETED		
-120	0319718100		. SUPPORT, EQUIPPED PRE TF 025A (AE 47504)		RF
			ATTACHING PARTS		
-122	EN3686050018		. SCREW - VI9005 (9836405018) PRE TF 015A (AE 47227)		RF
-122A	EN3686050018		. SCREW - VI9005 (9836405018) POST TF 015A (AE 47227) ***		RF
-130	21217CA2406		. . RIVET - VF0111 (9961240621) PRE ACR (AE 50122)		6
-132	5JSFR50005		. . ANCHOR NUT - VF0224 (9560114640) PRE ACR (AE 50122)		3
-140	0000020110		. . . SCREW POST ACR (AE 93283) PRE ACR (AE 118752) PART OF ITEM 100D		4
-150	0319712010		. . . WASHER POST ACR (AE 93283) PRE ACR (AE 118752) PART OF ITEM 100D		4
-160	0000130710		. . . RING, RETAINING POST ACR (AE 93283) PRE ACR (AE 118752) PART OF ITEM 100D		4
200	0000026490		. . SCREW POST ACR (AE 118752)		4
210	0319712010		. . WASHER POST ACR (AE 118752) USE WITH ITEM 010B		4
220	0000130710		. . RING, RETAINING POST ACR (AE 118752) USE WITH ITEM 010B		4
230	5CR6189		. . KIT, NUT - VF0224 (9560158670) POST TF 025A (AE 47504) POST ACR (AE 118752) USE WITH ITEMS 010A 010B		4

- ITEM NOT ILLUSTRATED



INST.,COMPRESSOR WASHING UNIT  
Figure 01 (Sheet 1/2)

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INST.,COMPRESSOR WASHING UNIT  
Figure 01 (Sheet 2/2)

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.,COMPRESSOR WASHING UNIT NON PROCURABLE REFER TO CHAP. 71-01-00 FIG.01 ITEM 050		RF
010	9943800080		. BLANK		1
012	EN3686050016		ATTACHING PARTS . SCREW - VI9005 (9836405016) ***		2
030	46012A00750		. PACKING, PREFORMED - VF0111 (9794410075)		1
-100	0319707120		. UNIT, COMPRESSOR WASHING OPTIONAL		1
110	69392004		. . UNION - VF0215 (9560139520)		1
120	9752010044		. . SEAL		1
150	0319707110		. . PIPE, AIR		1
152	EN3686050010		ATTACHING PARTS . . SCREW - VI9005 (9836405010)		1
154	EN3686050016		. . SCREW - VI9005 (9836405016) ***		2
-170	0319707100		. . . UNION ASSY, 3 WAY NON PROCURABLE		1
172	EN3542-050063		. . . . THREAD, INSERT - VI9005 (9729105082)		1
180	46012A00750		. . PACKING, PREFORMED - VF0111 (9794410075)		1
200	0319700020		. . BRACKET		1
202	EN3686050018		ATTACHING PARTS . . SCREW - VI9005 (9836405018)		2
204	9866205026		. . NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 ***		2

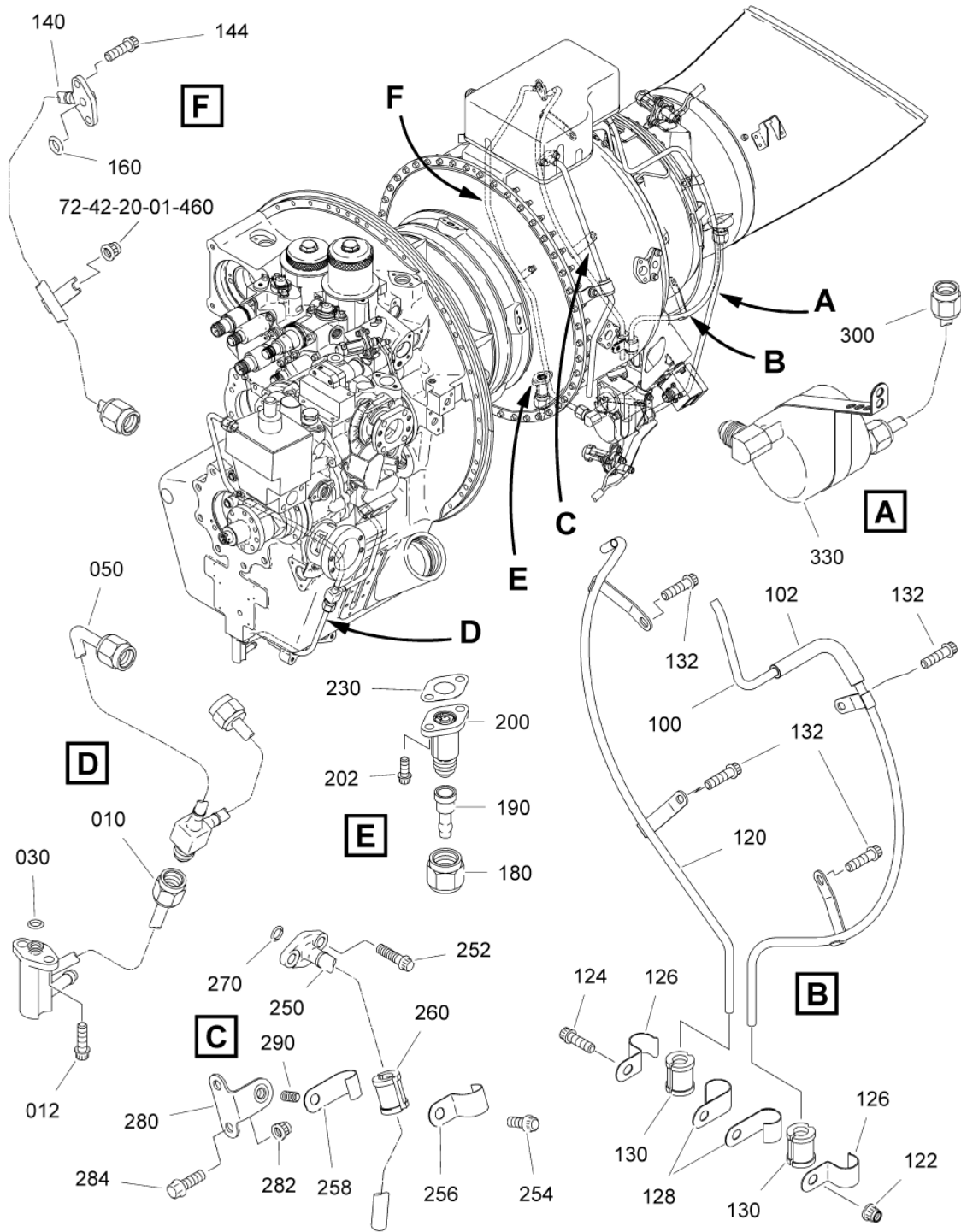
- ITEM NOT ILLUSTRATED



# DETAILED PART LIST

## ENGINE DRAINS

**71-70-00**



INST.,PIPES,DRAIN  
Figure 01



# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.,PIPES,DRAIN NON PROCURABLE REFER TO CHAP. 71-01-00 FIG.01 ITEM 060		RF
010	0319738530		. PIPE, DRAIN, POWER DRIVE		1
012	EN3686050016		ATTACHING PARTS . SCREW - VI9005 (9836405016) ***		2
030	46012A00560		. PACKING, PREFORMED - VF0111 (9794410056)		1
050	0319738080		. PIPE, DRAIN, FCU PRE TF 077 (AE 64964)		1
-050A	0319730300		. PIPE, DRAIN, FCU POST TF 077 (AE 64964)		1
100	0319738100		. PIPE, HALF MANIFOLD, DRAIN, LEFT		1
102	TFE-R-1/2-X-4FT		. . SHEATH, HEAT SHRINKABLE - VF0286 (9550178342)		1
120	0319738110		. PIPE, HALF MANIFOLD, DRAIN, RIGHT		1
122	9866205026		ATTACHING PARTS . NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050		1
124	EN3686050012		. SCREW - VI9005 (9836405012) PRE ACR (AE 70856)		1
-124A	EN3686050014		. SCREW - VI9005 (9836405014) POST ACR (AE 70856)		1
126	AS12841		. HALF CLAMP, OUTER - VU1653 (0400420010)		2
128	AS12811		. HALF CLAMP, INNER - VU1653 (0400410010)		2
130	AS12872		. SLEEVE - VU1653 (0400430060)		2
132	EN2928-050018		. SCREW - VI9005 (9836005018) ***		4
140	0319738090		. PIPE, DRAINING, P3-P0		1
-142	9866205026		ATTACHING PARTS DELETED 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050		
144	EN3686050016		. SCREW - VI9005 (9836405016) ***		2
160	46012A00710		. PACKING, PREFORMED - VF0111 (9794410071)		1
180	9933200800		. NUT, UNION		1
190	0319731760		. END		1
200	0292687250		. COMBUSTION CHAMBER DRAIN VALVE ASSY NON REPAIRABLE REFER TO CHAP.71-71-01 FOR DETAILS		1
202	EN3686050012		ATTACHING PARTS . SCREW - VI9005 (9836405012) ***		2

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

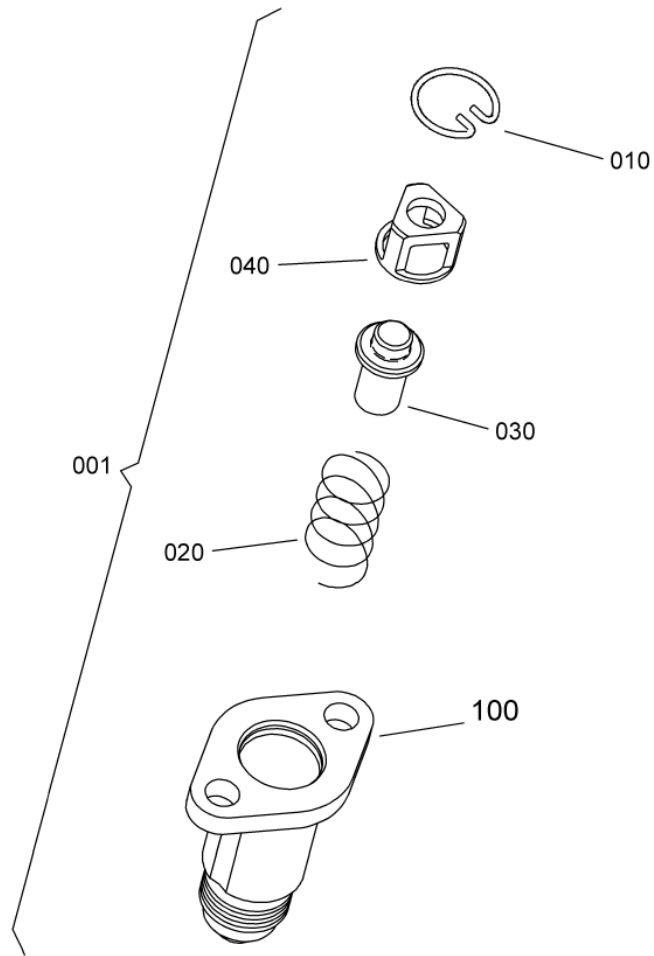
## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
230	9945000120		. GASKET, CORRUJOINT		1
250	0319738410		. PIPE, RETURN, TANK		1
			ATTACHING PARTS		
252	EN3686050018		. SCREW - VI9005 (9836405018) PRE TF 015A (AE 47227)		2
-252A	EN3686050016		. SCREW - VI9005 (9836405016) POST TF 015A (AE 47227)		2
254	EN3686050014		. SCREW - VI9005 (9836405014)		1
256	AS12842		. HALF CLAMP, OUTER - VU1653 (0400420020)		1
258	AS12812		. HALF CLAMP, INNER - VU1653 (0400410020)		1
260	AS12874		. SLEEVE - VU1653 (0400430080) ***		1
270	46012A00800		. PACKING, PREFORMED - VF0111 (9794410080)		1
280	0319738140		. SUPPORT, EQUIPPED		1
			ATTACHING PARTS		
282	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 PRE TF 015A (AE 47227)		2
-282A	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 POST TF 015A (AE 47227)		1
284	EN3686050018		. SCREW - VI9005 (9836405018) POST TF 015A (AE 47227) ***		1
290	EN2944-050075		. . THREAD, INSERT - VI9005 (9728050803)		1
300	0319738120		. PIPE, DRAIN, COLLECTOR, EXHAUST PIPE		1
330	0319737860		. COLLECTOR, ASSY		1

- ITEM NOT ILLUSTRATED

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VALVE ASSY,DRAIN  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	0292687250		VALVE ASSY,DRAIN REFER TO CHAP. 71-71-00 FIG.01 ITEM 200	a	RF
010	0000130850		. RING,RETAINING		1
020	0292680560		. SPRING		1
030	0292680530		. NEEDLE,VALVE		1
-040A	0292680650		. SLEEVE POST ACR (AE 46738)		1
100	0292680370		. BODY,VALVE NON REPAIRABLE NON PROCURABLE		1

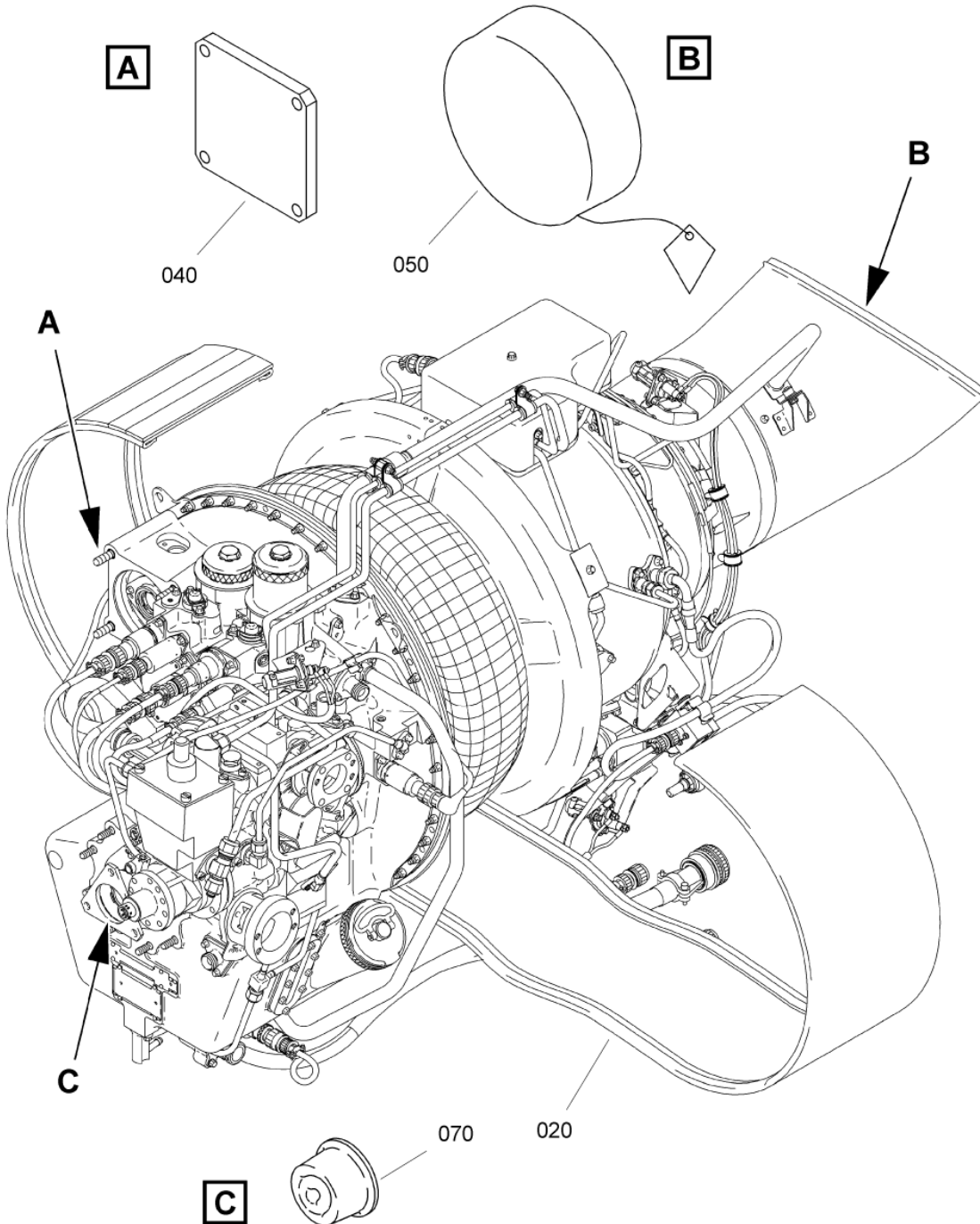
- ITEM NOT ILLUSTRATED



# DETAILED PART LIST

## BLANKS

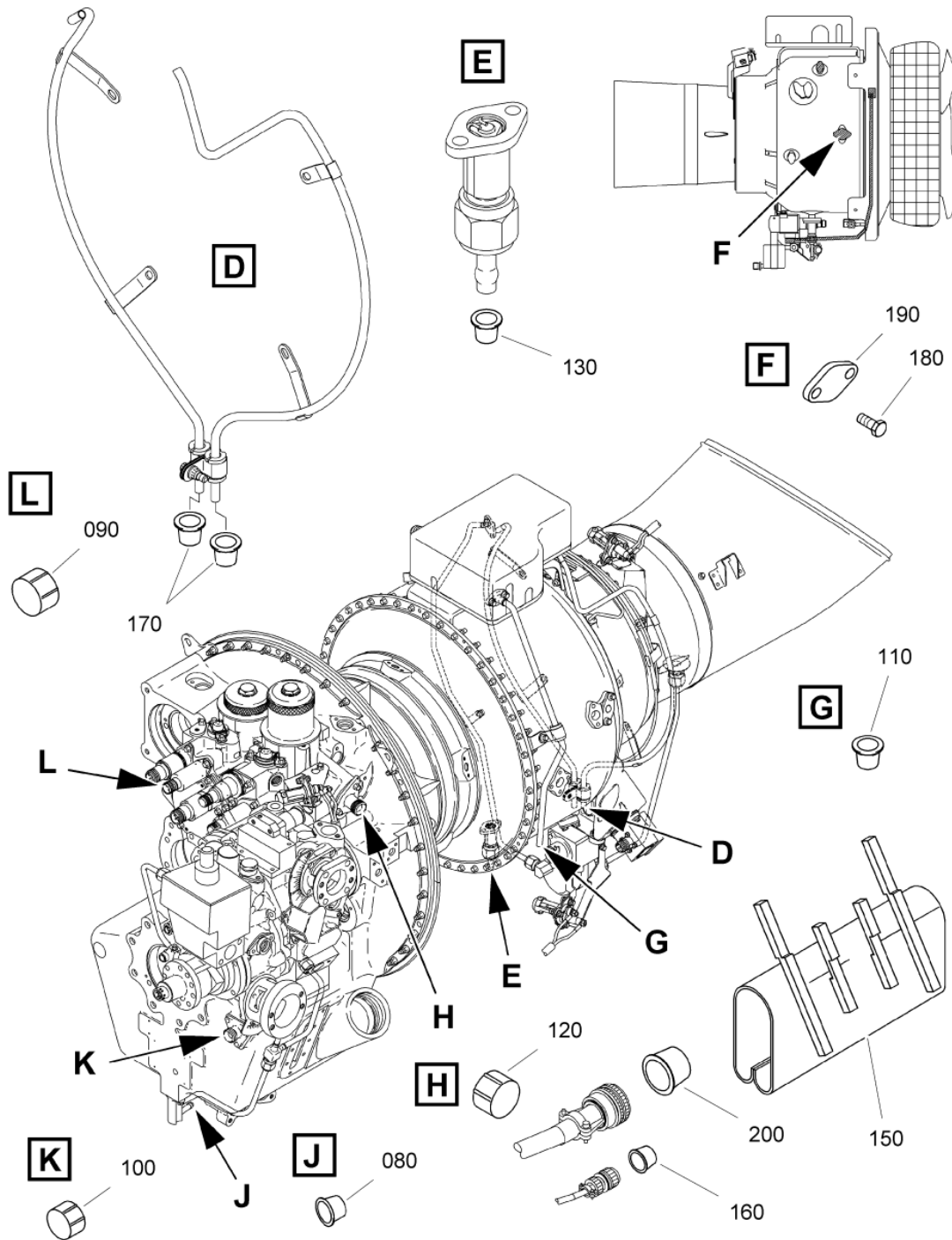
### 71-90-00



INST.,BLANKS  
Figure 01 (Sheet 1/2)



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INST.,BLANKS  
Figure 01 (Sheet 2/2)

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST. BLANKS NON PROCURABLE REFER TO CHAP. 71-01-00 FIG.01 ITEM 070		RF
-010	0319987020		. KIT, BLANKS		1
020	8817506000		. . BLANK		1
-030	8819832000		DELETED		
040	8816228000		. . BLANK		1
050	8816446000		. . BLANK, EXHAUST PIPE		1
070	8000263900		. . BLANK		1
080	U7ROUGE		. . BLANK - VF6069 (9789400070)		1
090	9789181500		. . BLANK		1
100	9789161500		. . BLANK		1
110	U7ROUGE		. . BLANK - VF6069 (9789400070)		1
-118	U30ROUGE		DELETED - VF6069 (9789400300)		
120	9789181500		. . BLANK PRE ACR (AE 49178)		1
-120A	TM1226G001		. . BLANK POST ACR (AE 49178)		1
130	U7ROUGE		. . BLANK - VF6069 (9789400070)		1
150	TM0133G001		. . SHEATH		1
160	U18ROUGE		. . PLUG - VF6069 (9789400180)		1
170	U7ROUGE		. . BLANK - VF6069 (9789400070)		2
180	DIN933M5X16		. . SCREW - VF6603 (9560155420)		2
190	8816678000		DELETED		
-190A	8816680000		. . BLANK		1
200	U30ROUGE		. . BLANK - VF6069 (9789400300)		1

- ITEM NOT ILLUSTRATED



## CHAPTER 72 - LIST OF EFFECTIVE PAGES

<u>Chapter Section Subject</u>	<u>Figure</u>	<u>Title</u>	<u>Pages</u>	<u>Date</u>
72		LIST OF EFFECTIVE PAGES	* 1 - 2	Apr. 15/2022
72		TABLE OF CONTENTS	1 - 2	Oct. 30/2018
72-00-00	TITLE	ENGINE	1	Aug. 30/2011
72-00-00	01	ENGINE,UNDRESSED	0	Apr. 15/2020
72-00-00	01		1	Apr. 15/2020
72-10-00	TITLE	REDUCTION GEAR	1	Aug. 30/2011
72-11-00	01-1/4	MODULE,REDUCTION GEAR	0	Apr. 15/2020
72-11-00	BLANK		0	Apr. 15/2020
72-11-00	01-2/4		0	Apr. 15/2020
72-11-00	BLANK		0	Apr. 15/2020
72-11-00	01-3/4		0	Apr. 15/2020
72-11-00	BLANK		0	Apr. 15/2020
72-11-00	01-4/4		0	Apr. 15/2020
72-11-00	01		1 - 7	Apr. 15/2020
72-11-05	01	MODULE,REDUCTION GEAR,UNDRESSED	0	Apr. 15/2020
72-11-05	01		1	Apr. 15/2020
72-11-20	01	ACCESSORIES GEARS	0	Apr. 15/2020
72-11-20	01		1	Apr. 15/2020
72-11-30	01-1/3	CASING ASSY,FRONT,EQUIPPED	0	Apr. 15/2020
72-11-30	BLANK		0	Apr. 15/2020
72-11-30	01-2/3		0	Apr. 15/2020
72-11-30	BLANK		0	Apr. 15/2020
72-11-30	01-3/3		0	Apr. 15/2020
72-11-30	01		1 - 3	Apr. 15/2020
72-40-00	TITLE	COMBUSTION	1	Aug. 30/2011
72-42-00	01	MODULE,GAS GENERATOR	0	Apr. 15/2021

\* Page modified following update No. 43

<u>Chapter Section Subject</u>	<u>Figure</u>	<u>Title</u>	<u>Pages</u>	<u>Date</u>
72-42-00	01		1 - 3	Apr. 15/2021
72-42-05	01	MODULE,GAS GENERATOR,UNDRESSED	0	Apr. 15/2020
72-42-05	01		1	Apr. 15/2020
72-42-10	01	SUB,MOD	0	Apr. 15/2020
72-42-10	01		1	Apr. 15/2020
72-42-20	01-1/2	SUB/MOD. CASING/BEARING/PT	0	Apr. 15/2020
72-42-20	BLANK		0	Apr. 15/2020
72-42-20	01-2/2		0	Apr. 15/2020
72-42-20	01		1 - 3	Apr. 15/2020
72-42-21	01	CASING,TURBINE,ASSY	* 0	Apr. 15/2022
72-42-21	01		* 1	Apr. 15/2022
72-42-24	01	DIFFUSER,EXHAUST,ASSY	0	Oct. 15/2019
72-42-24	01		1	Oct. 15/2019

\* Page modified following update No. 43

## CHAPTER 72 - TABLE OF CONTENTS

<u>Title</u>	<u>Chapter Section Subject</u>	<u>Figure</u>
<b>ENGINE</b>	<b>72-00-00</b>	
ENGINE,UNDRESSED	72-00-00	01
<b>REDUCTION GEAR</b>	<b>72-10-00</b>	
MODULE,REDUCTION GEAR	72-11-00	01
MODULE,REDUCTION GEAR,UNDRESSED	72-11-05	01
ACCESSORIES GEARS	72-11-20	01
CASING ASSY,FRONT,EQUIPPED	72-11-30	01
<b>COMBUSTION</b>	<b>72-40-00</b>	
MODULE,GAS GENERATOR	72-42-00	01
MODULE,GAS GENERATOR,UNDRESSED	72-42-05	01
SUB,MOD	72-42-10	01
SUB/MOD. CASING/BEARING/PT	72-42-20	01
CASING,TURBINE,ASSY	72-42-21	01
I DIFFUSER,EXHAUST,ASSY	72-42-24	01

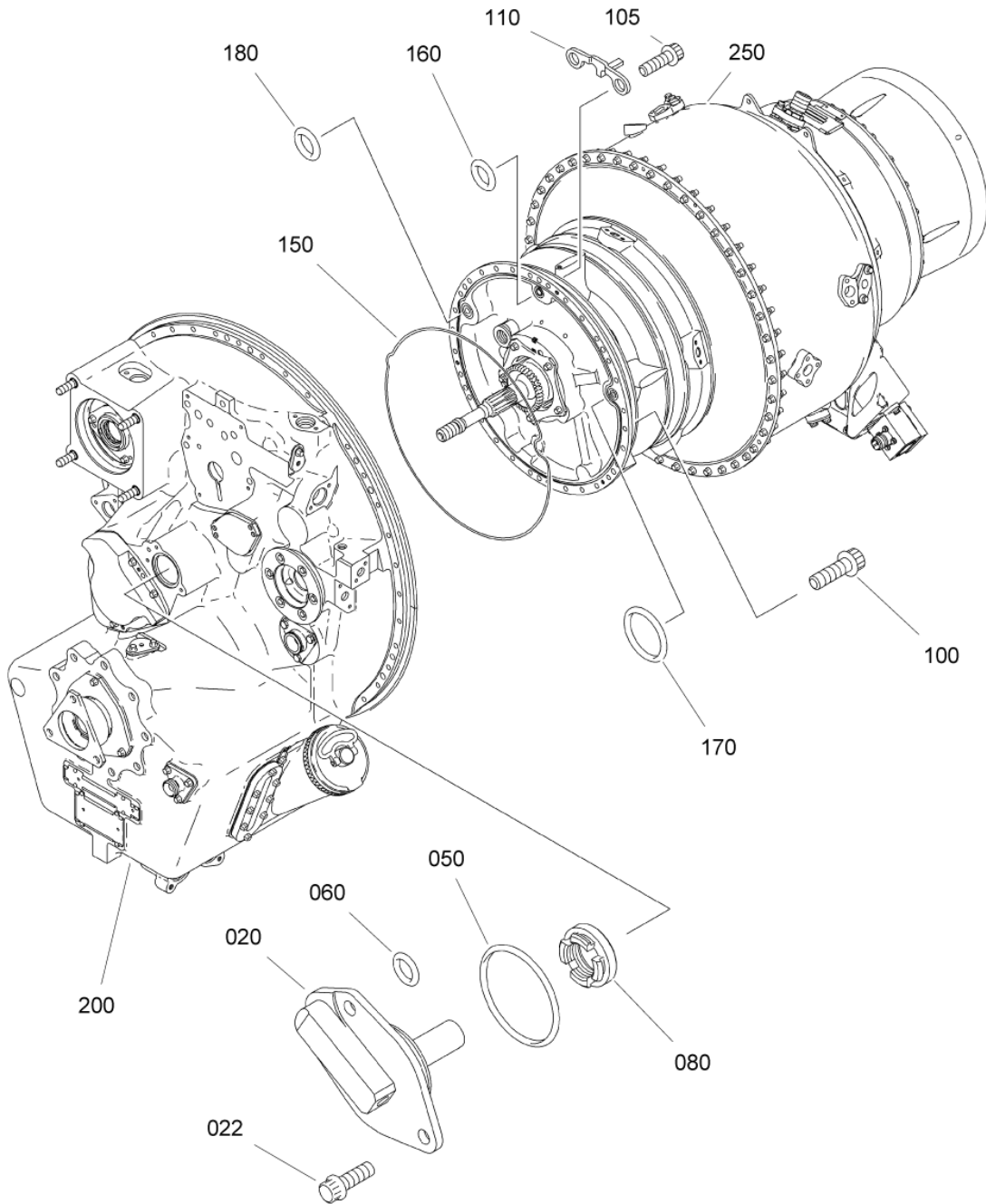
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# DETAILED PART LIST

## ENGINE

### 72-00-00



ENGINE,UNDRESSED  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	0319018000		ENGINE,UNDRESSED NON PROCURABLE REFER TO CHAP. 71-00-00 FIG.01 ITEM 100		RF
-010	0319938000		. ASSEMBLY PARTS, INTERMODULAR M01/M02 NON PROCURABLE		1
020	0319117260		. COVER, JET		1
022	EN3686050016		ATTACHING PARTS . SCREW - VI9005 (9836405016)		3
-022A	22236CM050016E		. SCREW - VF0111 (9824051625) ALTERNATE ITEM 022 ***		3
050	46012A03450		. PACKING, PREFORMED - VF0111 (9794410345)		1
060	46012A00875		. PACKING, PREFORMED - VF0111 (9794410088)		1
080	0000052560		. NUT		1
100	22236CM050016E		. SCREW - VF0111 (9824051625) PRE TF 025A (AE 47504)		30
-100A	EN3686050016		. SCREW - VI9005 (9836405016) POST TF 025A (AE 47504)		28
105	EN3686050018		. SCREW - VI9005 (9836405018) PRE TF 025A (AE 47504 AVT 1) POST TF 025A (AE 47504)		2
-105A	EN3687-050018		. SCREW - VI9005 (9836605018) POST TF 025A (AE 47504 AVT 1)		2
110	0319212790		. DOWEL, POSITIONING POST TF 025A (AE 47504)		1
150	9681823601		. PACKING, PREFORMED PRE TF 029A (AE 47733 AVT 1)		1
-150A	9681824301		. PACKING, PREFORMED POST TF 029A (AE 47733 AVT 1)		1
160	46012A00800		. PACKING, PREFORMED - VF0111 (9794410080)		1
170	46012A00900		. PACKING, PREFORMED - VF0111 (9794410090) PRE TF 029A (AE 47733 AVT 1)		1
-170A	46012A01700		. PACKING, PREFORMED - VF0111 (9794410170) POST TF 029A (AE 47733 AVT 1)		1
180	46012A01250		. PACKING, PREFORMED - VF0111 (9794410125)		1
200	70EM018000		. MODULE, REDUCTION GEARBOX REFER TO CHAP.72-11-00 FOR DETAILS		1
250	70EM028000		. MODULE, GAS GENERATOR PRE TF 025A (AE 47504)		1
-250A	70EM028030		. MODULE, GAS GENERATOR PRE TF 029A (AE 47733 AVT 1) POST TF 025A (AE 47504)		1
-250B	70EM028040		. MODULE, GAS GENERATOR POST TF 029A (AE 47733 AVT 1) REFER TO CHAP.72-42-00 FOR DETAILS		1

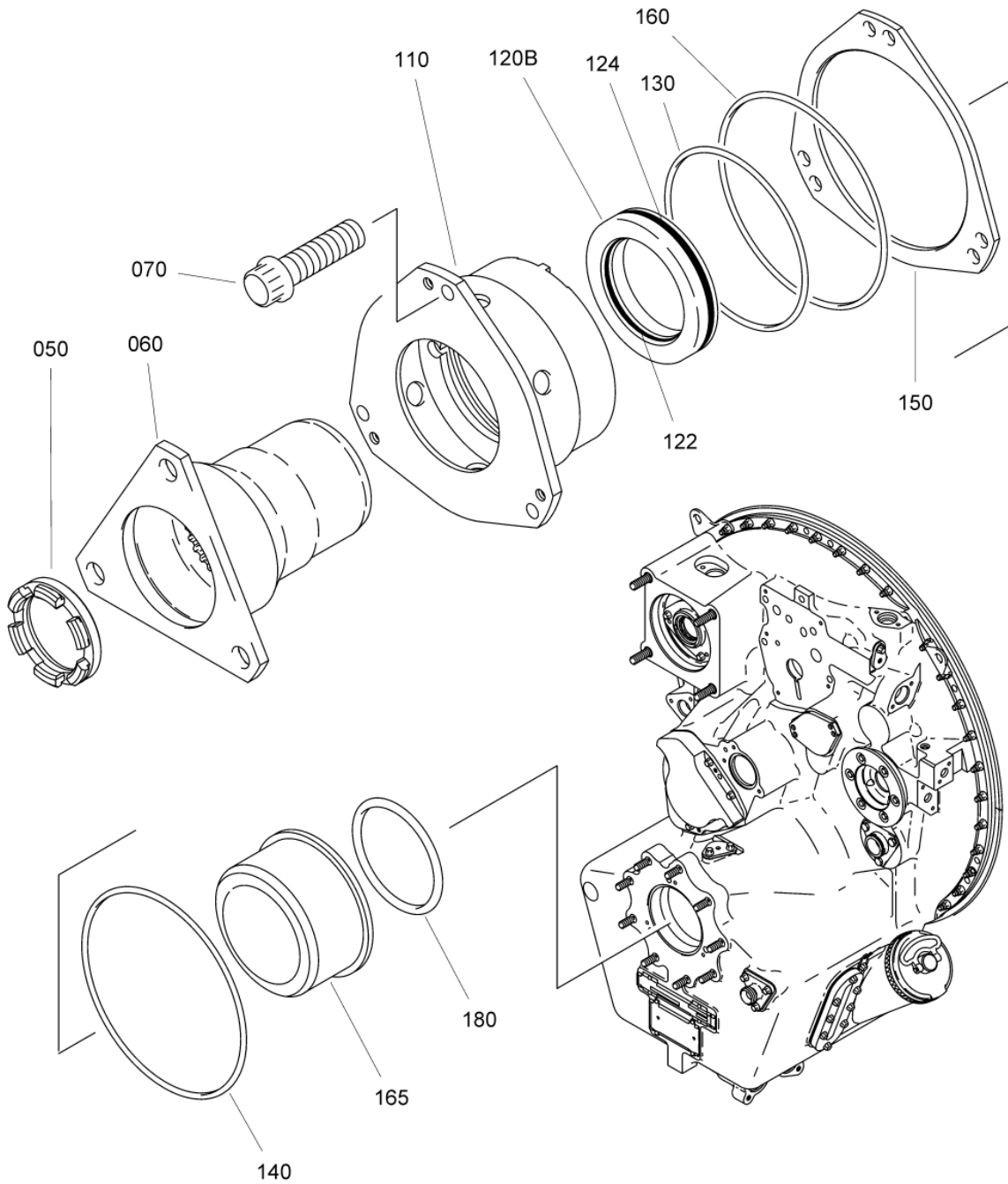
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# DETAILED PART LIST

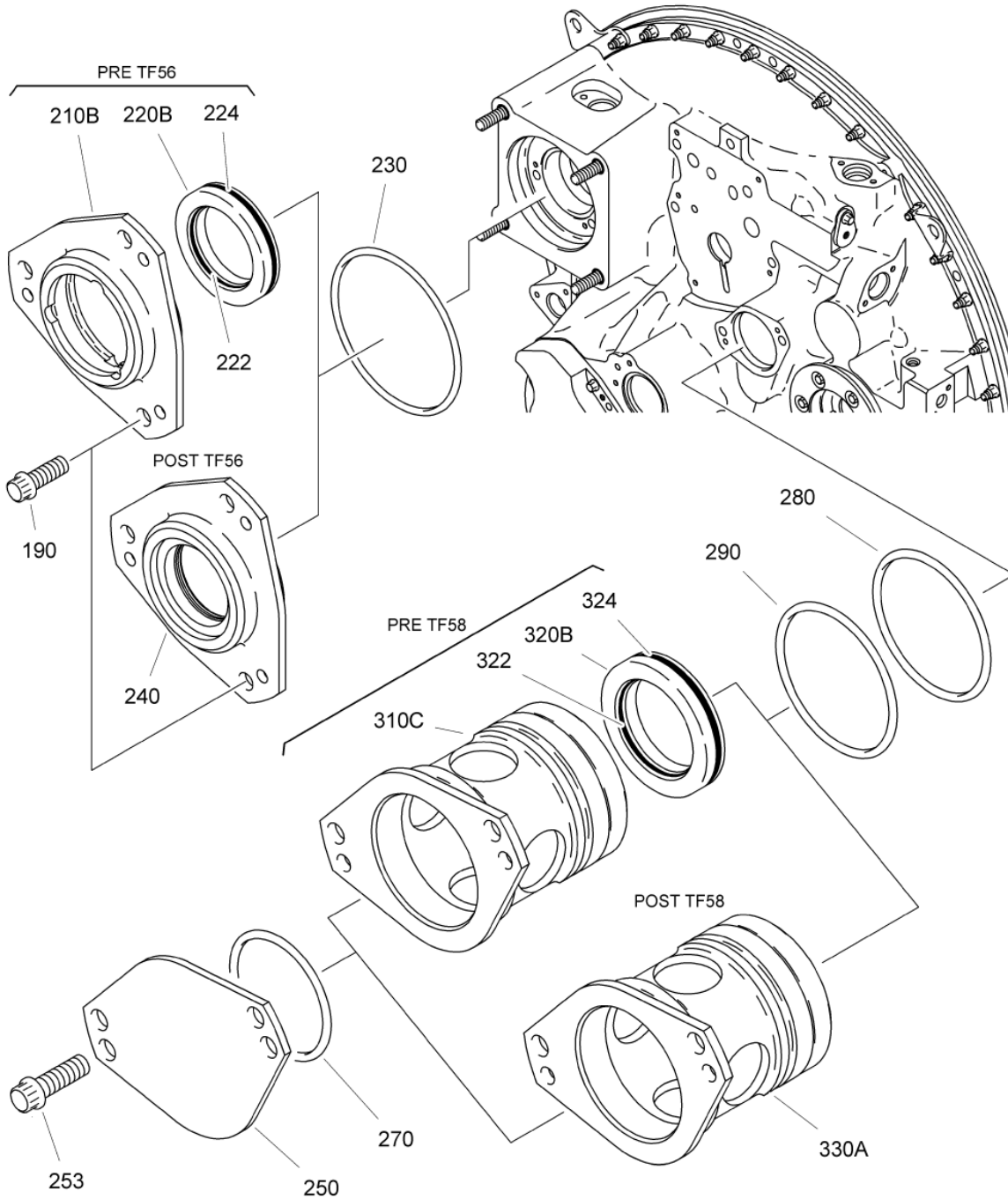
## REDUCTION GEAR

**72-10-00**



MODULE, REDUCTION GEAR  
Figure 01 (Sheet 1/4)

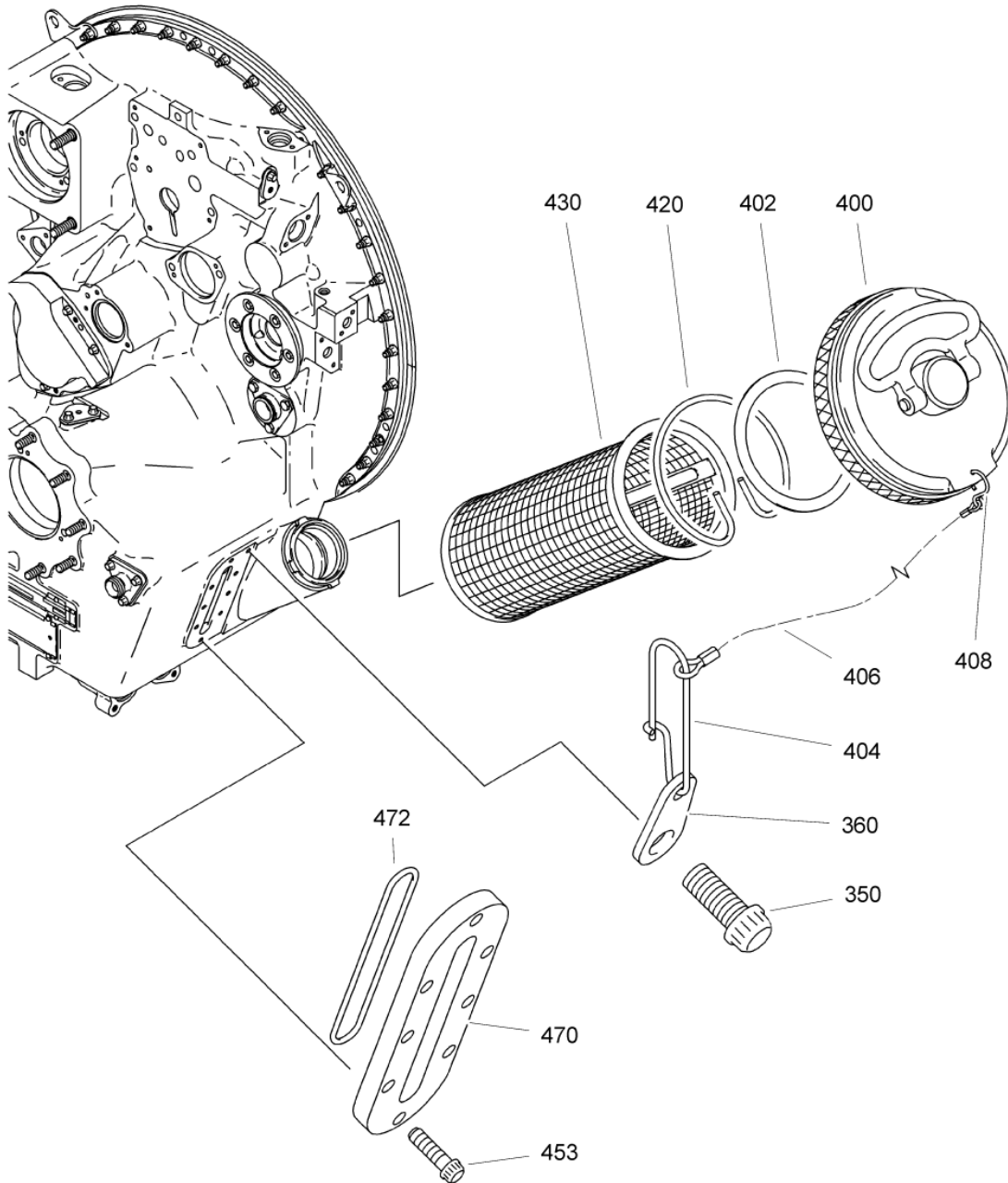
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MODULE, REDUCTION GEAR  
Figure 01 (Sheet 2/4)

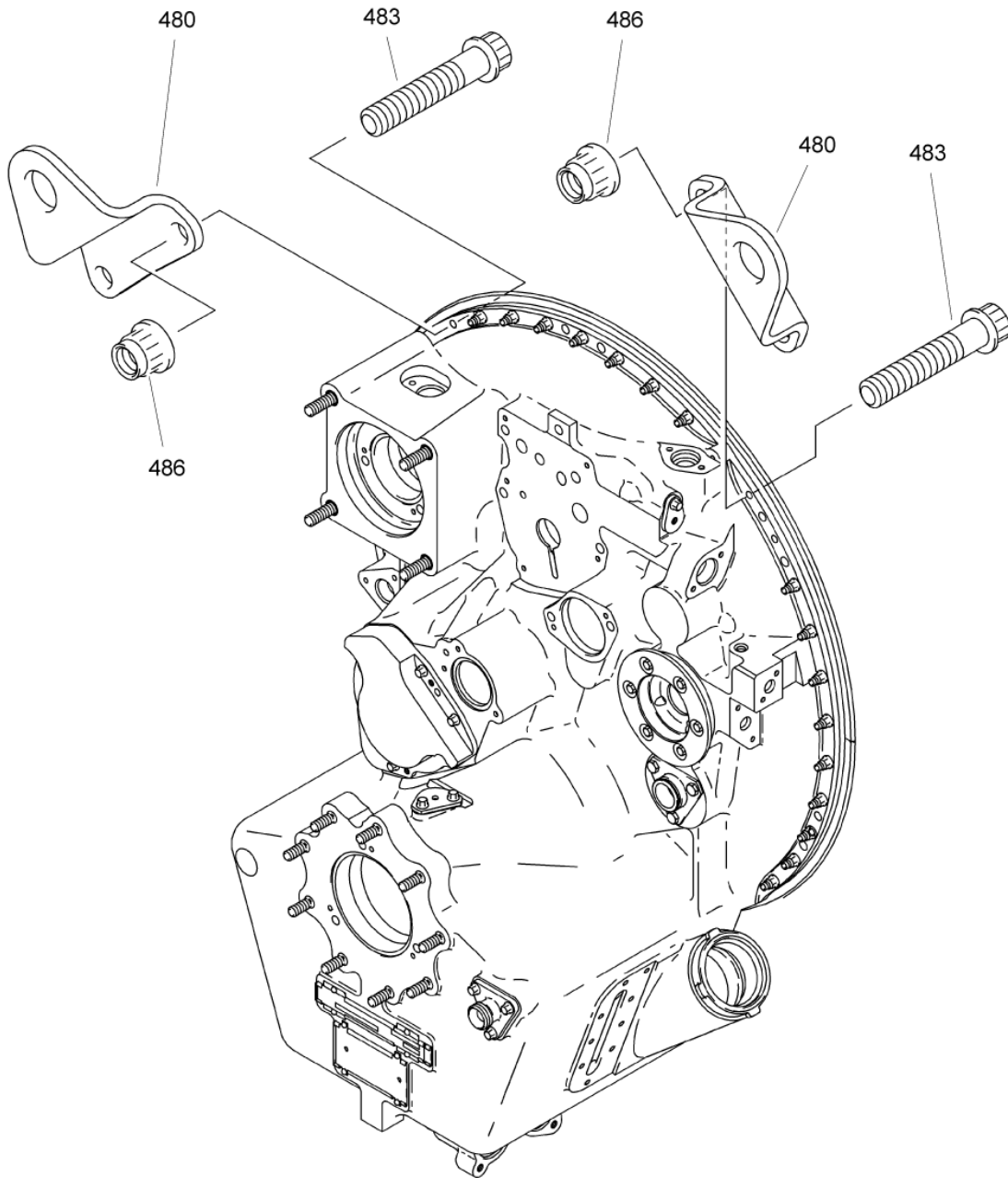


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MODULE, REDUCTION GEAR  
Figure 01 (Sheet 3/4)

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MODULE, REDUCTION GEAR  
Figure 01 (Sheet 4/4)

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	70EM018000		MODULE,REDUCTION GEAR REFER TO CHAP. 72-00-00 FIG.01 ITEM 200		RF
050	EN3295-030		. NUT - VI9005 (9880300030) PRE ACR (AE 44689)		1
-050A	EN4396-030		. NUT - VI9005 (9880500030) ALTERNATE ITEM 050		1
060	0319150670		. FLANGE, SPLINED POST TF 010A BECOMES ITEM 060B PRE TF 010A (AE 46881)		1
-060A	0319150450		. FLANGE, SPLINED PRE TF 010A (AE 46881)		1
-060B	0319151000		. FLANGE, SPLINED POST TF 010A (AE 46881) RETROFIT ITEM 060		1
070	EN3686050018		. SCREW - VI9005 (9836405018)		3
-070A	22236CM050018E		. SCREW - VF0111 (9824051825) ALTERNATE ITEM 070		3
-070B	EN2926-050018		. SCREW - VI9005 (9836205018) PRE ACR (AE 119346) ALTERNATE ITEM 070A		3
-070C	EN3686060018		. SCREW - VI9005 (9836406018) POST ACR (AE 119346)		3
-100	0319157230		. CAGE PRE ACR (AE 45932)		1
-100A	0319157260		. CAGE PRE TF 010A (AE 46881)		1
-100B	0319150980		DELETED		
-100C	-		. CAGE NON PROCURABLE POST TF 010A (AE 46881)		1
-110	0319150120		. . CAGE, SEAL HOLDER PRE ACR (AE 45932) PART OF ITEM 100		1
-110A	0319150610		. . CAGE, SEAL HOLDER PRE TF 010A (AE 46881) PART OF ITEM 100A		1
110B	0319150980		. . CAGE, SEAL HOLDER POST TF 010A (AE 46881) PRE ACR (AE 49441) PART OF ITEM 100C		1
-110C	0319151140		. . CAGE, SEAL HOLDER POST ACR (AE 49441) PART OF ITEM 100C		1
-120	TPZHA10033T251V		. . SEAL, POWER ,VARILIP B - VF9088 (9560167480) PRE ACR (AE 45932) PART OF ITEM 100		1
-120A	TPZHA10048T251V		. . SEAL, POWER ,VARILIP B - VF9088 (9560169690) PRE TF 010A (AE 46881) POST ACR (AE 45932) PART OF ITEM 100A		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
120B	96096-1		. . SEAL, POWER ,MAGNETIC - V04171 (9560170480) POST TF 010A (AE 46881) PART OF ITEM 100C		1
122	131-517		. . .PACKING, PREFORMED - V04171 (9560173680) PART OF ITEM 120B		1
124	136-517		. . .PACKING, PREFORMED - V04171 (9560173690) PART OF ITEM 120B		1
130	46012A06300		. PACKING, PREFORMED - VF0111 (9794410630)		1
140	9681807301		. PACKING, PREFORMED		1
150	0319150130		. WASHER, ADJUSTING SELECTED PART		1
-150A	7319150131		. WASHER, ADJUSTING POST TF 010A (AE 46881 AVT 1) SELECTED PART		1
-150B	7319150132		. WASHER, ADJUSTING POST TF 010A (AE 46881 AVT 1) SELECTED PART		1
-150C	7319150133		. WASHER, ADJUSTING POST TF 010A (AE 46881 AVT 1) SELECTED PART		1
-150D	7319150134		. WASHER, ADJUSTING POST TF 010A (AE 46881 AVT 1) SELECTED PART		1
-150E	7319150135		. WASHER, ADJUSTING POST TF 010A (AE 46881 AVT 1) SELECTED PART		1
160	46012A07500		. PACKING, PREFORMED - VF0111 (9794410750) PRE ACR (AE 45493)		3
-160A	46012A07500		. PACKING, PREFORMED - VF0111 (9794410750) POST ACR (AE 45493)		1
165	0319150990		. SPACER POST TF 010A (AE 46881) PRE TF 026A (AE 47157)		1
-165A	0319151070		. SPACER POST TF 026A (AE 47157)		1
180	46012A03000		. PACKING, PREFORMED - VF0111 (9794410300) POST TF 026A (AE 47157)		1
190	EN3686050014		. SCREW - V19005 (9836405014)		3
-190A	22236CM050014E		. SCREW - VF0111 (9824051425) ALTERNATE ITEM 190		3
-200	0319157240		. CAGE PRE ACR (AE 45932)		1
-200A	0319157280		. CAGE PRE TF 056 (AE 15297) PRE TF 009A (AE 46867)		1
-200B	0319150970		DELETED		
-200C	-		. CAGE NON PROCURABLE PRE TF 056 (AE 15297) POST TF 009A (AE 46867)		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-210	0319150440		. . CAGE, SEAL-HOLDER, STARTER PRE ACR (AE 45932) PART OF ITEM 200		1
-210A	0319150630		. . CAGE, SEAL-HOLDER, STARTER PRE TF 009A (AE 46867) PART OF ITEM 200A		1
210B	0319150970		. . CAGE, SEAL-HOLDER, STARTER POST TF 009A (AE 46867) PRE ACR (AE 49441) PART OF ITEM 200C		1
-210C	0319151160		. . CAGE, SEAL-HOLDER, STARTER PRE ACR (AE 51742) POST ACR (AE 49441) PART OF ITEM 200C		1
-210D	0319151230		. . CAGE, SEAL-HOLDER, STARTER POST ACR (AE 51742) PRE TF 056 (AE 15297) PART OF ITEM 200C		1
-220	TPZHA10034T251V		. . SEAL, STARTER ,VARILIP B - VF9088 (9560167490) PRE ACR (AE 45932) PART OF ITEM 200		1
-220A	TPZHA10049T251V		. . SEAL, STARTER ,VARILIP B - VF9088 (9560169700) POST ACR (AE 45932) PRE TF 009A (AE 46867) PART OF ITEM 200A		1
220B	98086-1		. . SEAL, STARTER ,MAGNETIC - V04171 (9560170490) POST TF 009A (AE 46867) PRE TF 056 (AE 15297) PART OF ITEM 200C		1
222	021-517		. . . PACKING, PREFORMED - V04171 (9560116010) PART OF ITEM 220B		1
224	026-517		. . . PACKING, PREFORMED - V04171 (9560116020) PART OF ITEM 220B		1
230	46012A04750		. PACKING, PREFORMED - VF0111 (9794410475)		1
240	1010000-0		. SEAL, MAGNETIC, BEARING - VF0562 (9560176620) POST TF 056 (AE 15297)		1
242	1009509		. . PREINFLATED O'RING - VF0562 (9560004100) POST ACR (AE 111494)		1
250	0319150220		. BLANK		1
			ATTACHING PARTS		
253	EN3686050016		. SCREW - VI9005 (9836405016)		2
-253A	22236CM050016E		. SCREW - VF0111 (9824051625) ALTERNATE ITEM 253 ***		2
270	46012A03000		. PACKING, PREFORMED - VF0111 (9794410300)		1
280	46012A03550		. PACKING, PREFORMED - VF0111 (9794410355)		1
290	46012A03650		. PACKING, PREFORMED - VF0111 (9794410365)		1
-300	0319157250		. CAGE PRE ACR (AE 45932)		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-300A	0319157270		. CAGE PRE TF 014A (AE 46958)		1
-300B	-		. CAGE NON PROCURABLE POST TF 014A (AE 46958) POST ACR (AE 87527) PRE TF 058 (AE 81093)		1
-310	0319150210		. . CAGE, SEAL HOLDER PRE ACR (AE 45932) PART OF ITEM 300		1
-310A	0319150620		. . CAGE, SEAL HOLDER PRE TF 014A (AE 46958) PART OF ITEM 300A		1
-310B	0319151050		. . CAGE, SEAL HOLDER POST TF 014A (AE 46958) PRE ACR (AE 49441) PART OF ITEM 300B		1
310C	0319151150		. . CAGE, SEAL HOLDER PRE TF 058 (AE 81093) POST ACR (AE 49441) PART OF ITEM 300B		1
-320	TPZHA10034T251V		. . SEAL, BREATHER ,VARILIP B - VF9088 (9560167490) PRE ACR (AE 45932) PART OF ITEM 300		1
-320A	TPZHA10049T251V		. . SEAL, BREATHER ,VARILIP B - VF9088 (9560169700) PRE TF 014A (AE 46958) POST ACR (AE 45932) PART OF ITEM 300A		1
320B	98086-1		. . SEAL, BREATHER ,MAGNETIC - V04171 (9560170490) PRE TF 058 (AE 81093) POST TF 014A (AE 46958) PART OF ITEM 300B		1
322	021-517		. . . PACKING, PREFORMED - V04171 (9560116010) PART OF ITEM 320B		1
324	026-517		. . . PACKING, PREFORMED - V04171 (9560116020) PART OF ITEM 320B		1
-330	1009700-0		DELETED - VF0562 (9560176560)		
330A	1009700		. MAGNETIC LIFT SEAL ASSY - VF0562 (9560176730) POST TF 058 (AE 81093)		1
332	1009509		. . PREINFLATED O'RING - VF0562 (9560004100) POST ACR (AE 111494)		1
350	EN3686050012		. SCREW - V19005 (9836405012) PRE ACR (AE 51062)		1
-350A	22236CM050012E		. SCREW - VF0111 (9824051225) PRE ACR (AE 51062) ALTERNATE ITEM 350		1
-350B	EN3912-050012		. SCREW - V19005 (9837105012) POST ACR (AE 51062)		1
360	0180760160		. WASHER, RETAINING		1

- ITEM NOT ILLUSTRATED



# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
400	10270-12		. CAP ASSY, FILLING - VF1976 (9560121000) PRE ACR (AE 47467)		1
-400A	BR1044		. CAP ASSY, FILLING - VFA3W9 (9520011608) ALTERNATE ITEM 400		1
-400B	BR1092		. CAP ASSY, FILLING - VFA3W9 (9520011650) POST ACR (AE 47467)		1
402	9560121020		. . GASKET 9560121020 IS THE SAFRAN HE PART NUMBER FOR: VF0229 - 56X47 EP 2,5 VF0235 - 56X47 EP 2,5 VF1976 - 56X47 EP 2,5 PART OF ITEM 400		1
-402A	BR1044111		. . GASKET - VF0684 (9560168550) POST ACR (AE 48072) PART OF ITEMS 400A 400B		1
404	81727		. . PIN - VF1976 (9520010703) PRE ACR (AE 47467) PART OF ITEM 400		1
406	56740		. . CABLE - VF1976 (9520010702) PART OF ITEM 400		1
-406A	BR1044200		. . CABLE - VF0684 (9520011611) POST ACR (AE 48072) PART OF ITEMS 400A 400B		1
408	10004L		. . HOOK - VF1976 (9520010701) PART OF ITEM 400		1
420	10052H		. RING, RETAINING - VF1976 (9560121010) PRE ACR (AE 45695)		1
-420A	0000130940		. RING, RETAINING POST ACR (AE 45695)		1
430	10052/25-01		. STRAINER, FILLING - VF1976 (9560158080) PRE ACR (AE 50177)		1
-430A	RA00913A		. STRAINER, FILLING - VF0559 (9560168300) PRE ACR (AE 50177) ALTERNATE ITEM 430		1
-430B	RA01667A		. STRAINER, FILLING - VF0559 (9560171290) POST ACR (AE 50177)		1
-450	0319157370		. SIGHT GLASS ASSY, OIL		1
-450A	0319157380		. SIGHT GLASS ASSY, OIL PRE ACR (AE 49721) ALTERNATE ITEM 450		1
-450B	0319157620		. SIGHT GLASS ASSY, OIL POST ACR (AE 50163)		1
453	EN3686050018		ATTACHING PARTS . SCREW - VI9005 (9836405018) ***		8
470	0319150750		. . SIGHT GLASS, OIL PART OF ITEM 450		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

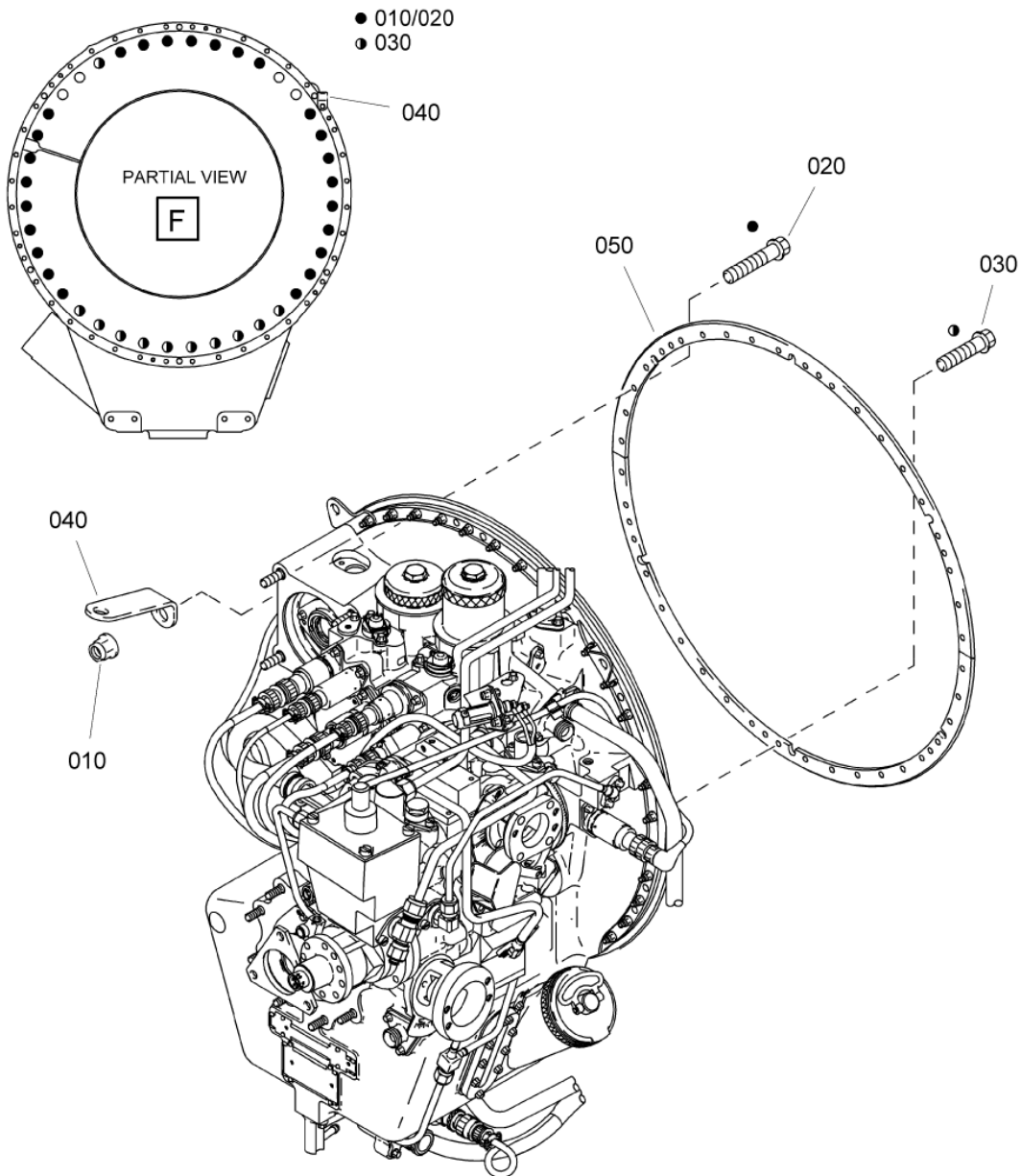
## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-470A	0319150760		. . SIGHT GLASS, OIL NON PROCURABLE PRE ACR (AE 49721) PART OF ITEM 450A		1
-470B	0319151170		. . SIGHT GLASS, OIL POST ACR (AE 50163) PART OF ITEM 450B		1
472	AS3209-141		. . PACKING, PREFORMED - V05AY8 (9908012081) PART OF ITEM 450		1
-472A	VO1021001		. . PACKING, PREFORMED - VFA3W9 (9560168120) PRE ACR (AE 49721) PART OF ITEM 450A		1
-472B	30001691		. . PACKING, PREFORMED - VFA3W9 (9560173050) POST ACR (AE 50163) PART OF ITEM 450B		1
480	0319780190		. PLATE, HOISTING PLATE,HOISTING PRE ACR (AE 98663)		2
-480A	0319780030		. PLATE, HOISTING LIFTING LUG POST ACR (AE 98663) ALTERNATE ITEM 480		2
			ATTACHING PARTS		
483	EN3686050026		. SCREW - V19005 (9836405026)		2
-483A	22236CM050026E		. SCREW - VF0111 (9824052625) ALTERNATE ITEM 483		2
486	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 V19005 - EN2906-050 ***		2
-600	-		. MODULE, REDUCTION GEARBOX, UNDRRESSED NON PROCURABLE REFER TO CHAP.72-11-05 FOR DETAILS		1

- ITEM NOT ILLUSTRATED

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MODULE,REDUCTION GEAR,UNDRESSED  
Figure 01

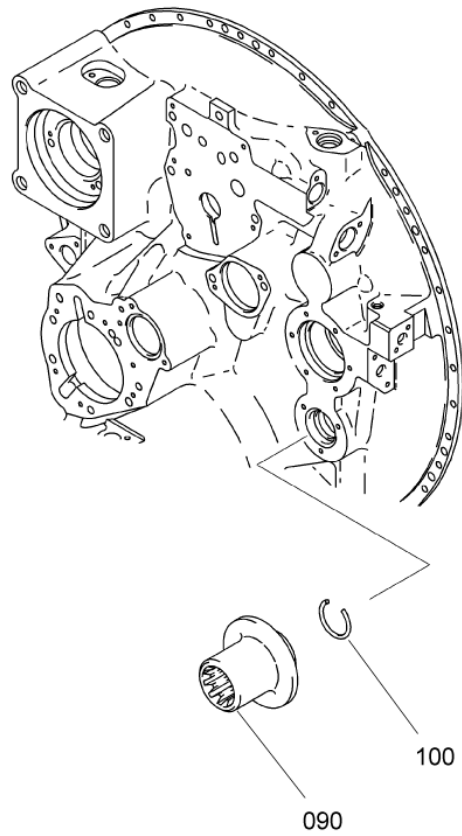
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		MODULE,REDUCTION GEAR,UNDRESSED NON PROCURABLE REFER TO CHAP. 72-11-00 FIG.01 ITEM 600		RF
010	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050		25
020	EN3686050024		. SCREW - VI9005 (9836405024)		25
-020A	22236CM050024E		. SCREW - VF0111 (9824052425) ALTERNATE ITEM 020		25
030	EN3686050020		. SCREW - VI9005 (9836405020)		11
-030A	22236CM050020E		. SCREW - VF0111 (9824052025) ALTERNATE ITEM 030		11
040	0319750050		. LUG, GROUNDING		1
050	0319997190		. FIREWALL ASSY, FRONT		1
-350	-		. INST., ACCESSORIES GEARS NON PROCURABLE REFER TO CHAP.72-11-20 FOR DETAILS		1
-400	-		. REDUCTION GEARBOX CASING ASSY, FRONT, EQUIPPED NON PROCURABLE REFER TO CHAP.72-11-30 FOR DETAILS		1

- ITEM NOT ILLUSTRATED



INST.,ACCESSORIES GEARS  
Figure 01

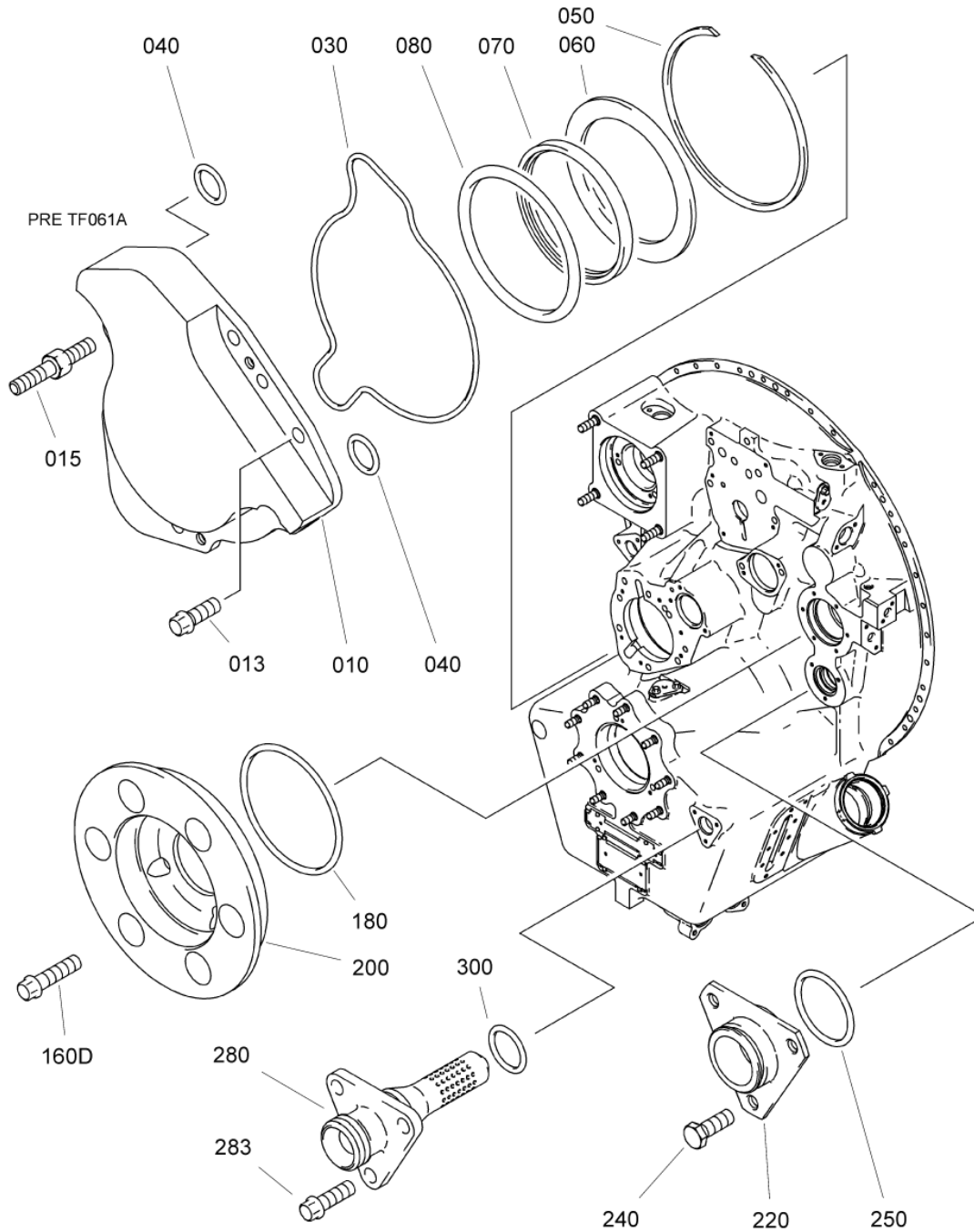
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		INST.,ACCESSORIES GEARS NON PROCURABLE REFER TO CHAP. 72-11-05 FIG.01 ITEM 350		RF
090	0292104110		. SLEEVE		1
100	9745008005		. RING, RETAINING		1

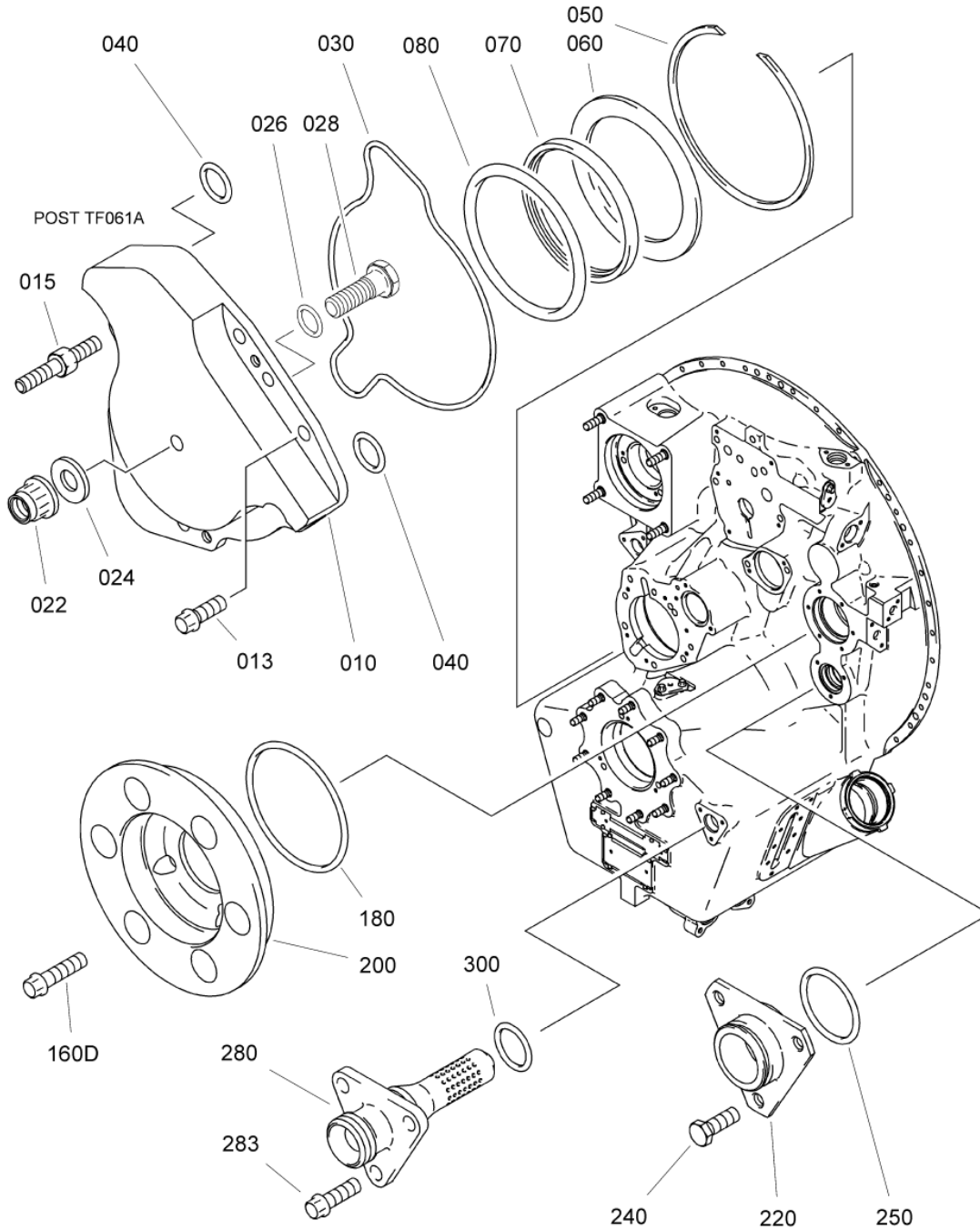
- ITEM NOT ILLUSTRATED



CASING ASSY,FRONT,EQUIPPED  
Figure 01 (Sheet 1/3)

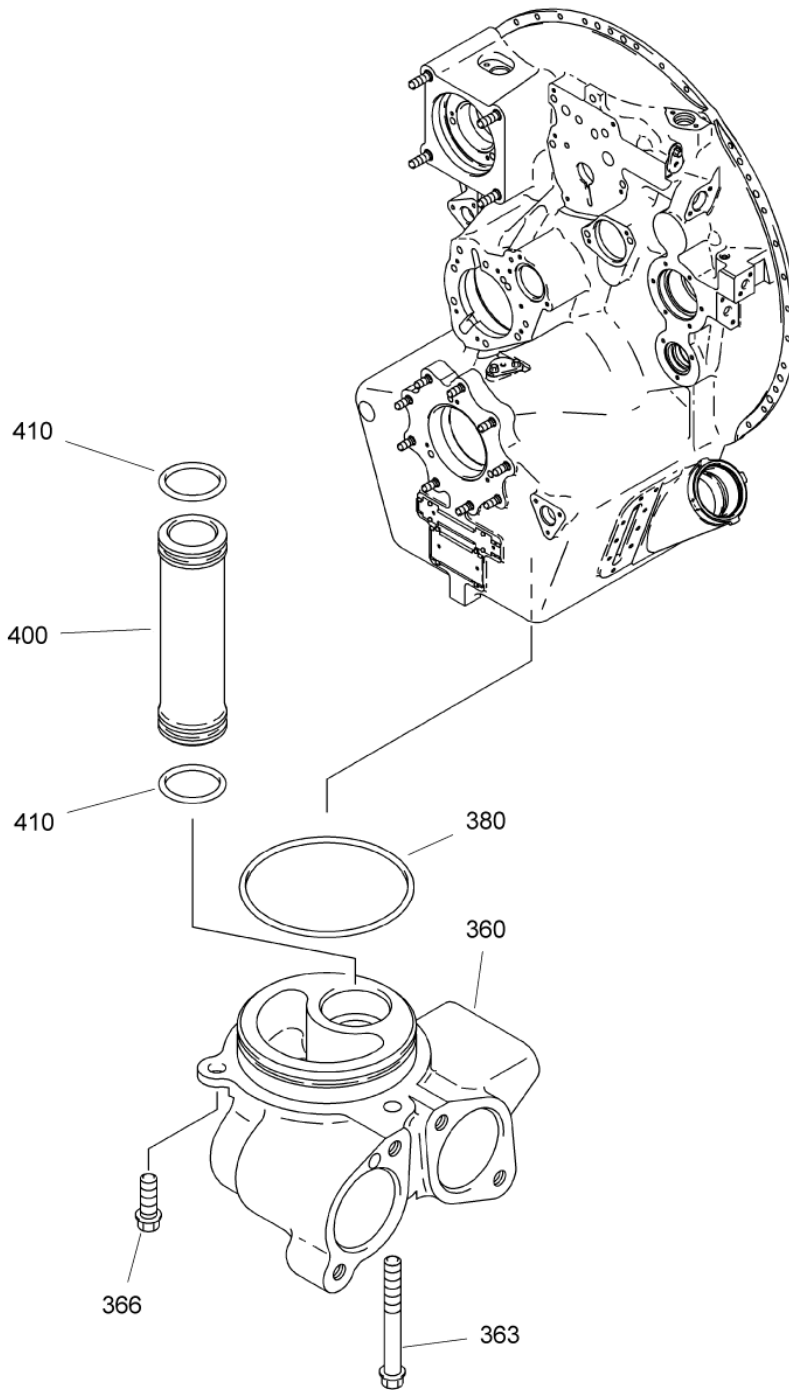


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CASING ASSY,FRONT,EQUIPPED  
Figure 01 (Sheet 2/3)

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CASING ASSY,FRONT,EQUIPPED  
Figure 01 (Sheet 3/3)

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		CASING ASSY,FRONT,EQUIPPED NON PROCURABLE REFER TO CHAP. 72-11-05 FIG.01 ITEM 400		RF
010	0319117040		. COVER, ASSY POST TF 031A BECOMES ITEM 010B PRE TF 031A (AE 48006)		1
-010A	0319157550		. COVER, ASSY POST TF 061A BECOMES ITEM 010C ALTERNATE ITEM 010		1
-010B	0319157550		. COVER, ASSY POST TF 061A BECOMES ITEM 010C POST TF 031A (AE 48006) POST TF 031A (AE 48006) RETROFIT ITEM 010		1
-010C	0319157630		. COVER, ASSY POST TF 061A (AE 51089) RETROFIT ITEM 010B POST TF 061A (AE 51089) RETROFIT ITEM 010A		1
			ATTACHING PARTS		
013	EN3686050014		. SCREW - VI9005 (9836405014) PRE ACR (AE 47039)		6
-013A	22236CM050014E		. SCREW - VF0111 (9824051425) PRE ACR (AE 47039) ALTERNATE ITEM 013		6
-013B	EN3686050014		. SCREW - VI9005 (9836405014) POST ACR (AE 47039)		5
-013C	22236CM050014E		. SCREW - VF0111 (9824051425) POST ACR (AE 47039) ALTERNATE ITEM 013B		5
015	0000026120		. SCREW, TAIL POST ACR (AE 47039) ***		1
022	EN 2907-050		. NUT - VI9005 (9866205025) POST TF 061A (AE 51089)		1
024	0000412860		. WASHER POST TF 061A (AE 51089)		1
026	46012A00560		. PACKING, PREFORMED - VF0111 (9794410056) POST TF 061A (AE 51089)		1
028	0319112510		. SCREW POST TF 061A (AE 51089)		1
030	9681809601		. PACKING, PREFORMED		1
040	46012A01120		. PACKING, PREFORMED - VF0111 (9794410112)		2
050	SB60		. SEGMENT, LOCKING - VD8090 (9560159750)		1
060	0319110940		. WASHER		1
070	SE55015-0450-5K		. SEAL, STEPSEAL - VF9088 (9560160160)		1
080	05039D5300A64C8		. PACKING, PREFORMED - VF9088 (9560160170) POST ACR (AE 49635)		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-160	EN3686050020		. SCREW - VI9005 (9836405020) PRE ACR (AE 47927)		6
-160A	22236CM050020E		. SCREW - VF0111 (9824052025) ALTERNATE ITEM 160		6
-160B	EN3686050018		. SCREW - VI9005 (9836405018) POST ACR (AE 47927) PRE TF 060A (AE 51038)		6
-160C	22236CM050020E		. SCREW - VF0111 (9824052025) PRE TF 060A (AE 51038)		6
160D	EN3686050016		. SCREW - VI9005 (9836405016) POST TF 060A (AE 51038)		6
-170	23112CF050		. WASHER - VF0111 (9975050024) PRE TF 060A (AE 51038)		6
180	9682004403		. PACKING, PREFORMED PRE ACR (AE 46573)		1
-180A	46012A04500		. PACKING, PREFORMED - VF0111 (9794410450) POST ACR (AE 46573)		1
200	0319150640		. ADAPTOR, FCU		1
220	0292102040		. CAGE		1
			ATTACHING PARTS		
240	EN3687-050014		. SCREW - VI9005 (9836605014)		3
-240A	22145CM050014E		. SCREW - VF0111 (9806051425) ALTERNATE ITEM 240 ***		3
250	9682002402		. PACKING, PREFORMED PRE ACR (AE 45493)		1
-250A	9682002602		. PACKING, PREFORMED POST ACR (AE 45493)		1
280	0319150380		. DUCT, OIL RETURN		1
			ATTACHING PARTS		
283	0000025820		. SCREW ***		3
300	46012A01400		. PACKING, PREFORMED - VF0111 (9794410140)		1
360	0319157300		. UNIT, DRAINING		1
			ATTACHING PARTS		
363	EN3686050042		. SCREW - VI9005 (9836405042)		1
-363A	22236CM050042E		. SCREW - VF0111 (9824054225) ALTERNATE ITEM 363		1
366	EN3686050014		. SCREW - VI9005 (9836405014)		2
-366A	22236CM050014E		. SCREW - VF0111 (9824051425) ALTERNATE ITEM 366 ***		2
380	46012A05000		. PACKING, PREFORMED - VF0111 (9794410500)		1
400	0000390200		. DUCT		1
410	46012A01700		. PACKING, PREFORMED - VF0111 (9794410170)		2

- ITEM NOT ILLUSTRATED

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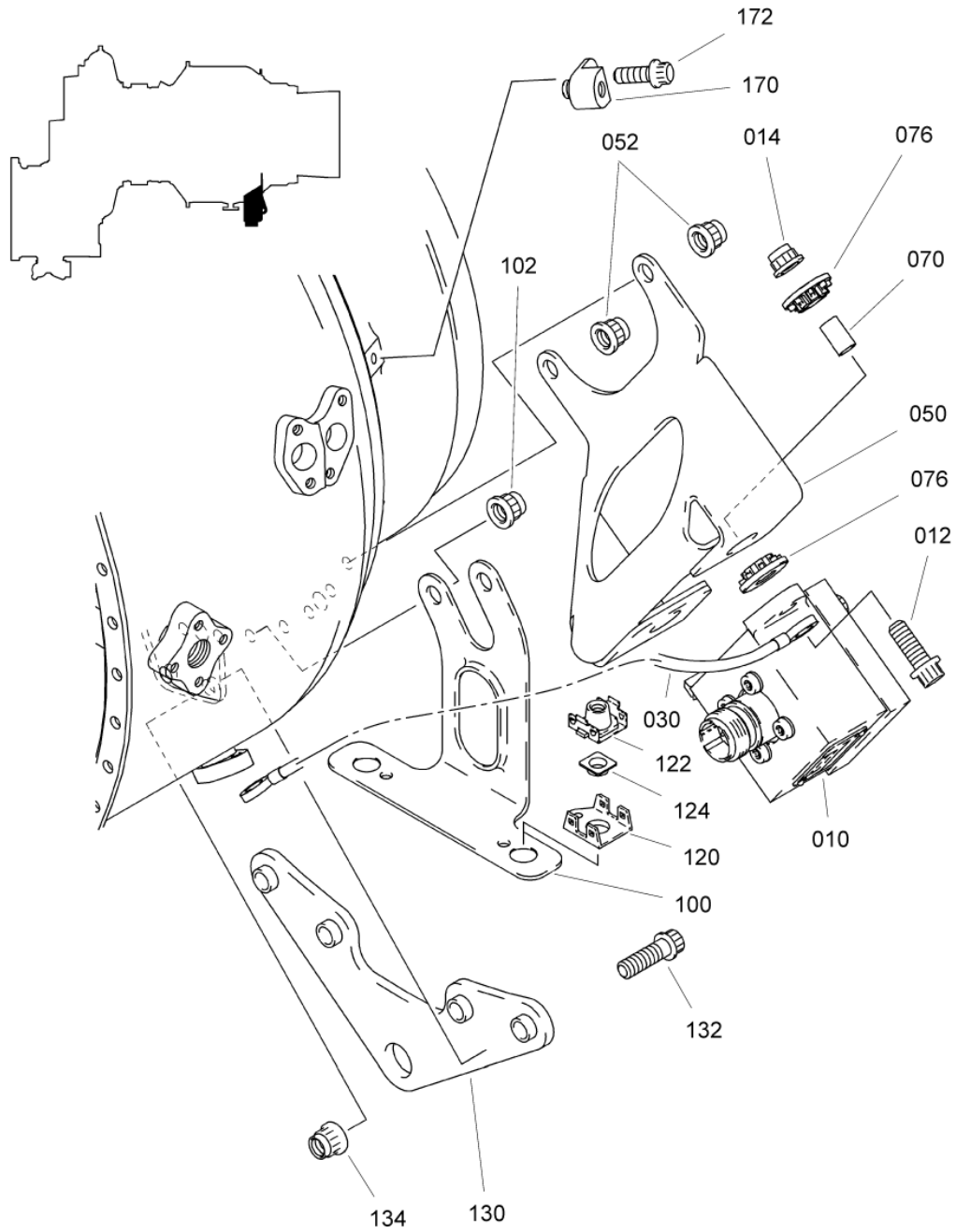




# DETAILED PART LIST

## COMBUSTION

### 72-40-00



MODULE,GAS GENERATOR  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	70EM028000		MODULE,GAS GENERATOR PRE TF 025A (AE 47504)	a	RF
-001A	70EM028030		MODULE,GAS GENERATOR PRE TF 029A (AE 47733 AVT 1) POST TF 025A (AE 47504)	b	RF
-001B	70EM028040		MODULE,GAS GENERATOR POST TF 029A (AE 47733 AVT 1) REFER TO CHAP. 72-00-00 FIG.01 ITEM 250	c	RF
010	0177987010		. CONFORMATION BOX, T4,5 REPAIRABLE		1
-010A	0177987030		. CONFORMATION BOX, T4,5 REPAIRABLE ALTERNATE ITEM 010 REFER TO CHAP.77-09-01 FOR DETAILS		1
012	EN3686050022		ATTACHING PARTS . SCREW - VI9005 (9836405022) PRE ACR (AE 51580)		2
-012A	EN3686050024		. SCREW - VI9005 (9836405024) POST ACR (AE 51580)		2
014	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 ***		2
030	0294747000		. BONDING BRAID POST ACR (AE 45582)		1
050	0319767990		. SUPPORT ASSY, T4-5		1
052	9866205026		ATTACHING PARTS . NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 ***		2
070	356-005		. . SPACER - VF0220 (9560139810) PRE ACR (AE 51131)		2
-070A	0000171750		. . SPACER POST ACR (AE 51131)		2
076	9560140190		. . DAMPER 9560140190 IS THE SAFRAN HE PART NUMBER FOR: VF0220 - 535-700 VF0220 - E1E2283-02		4
100	0319727690		. BRACKET ASSY		1
102	9866205026		ATTACHING PARTS . NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 ***		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

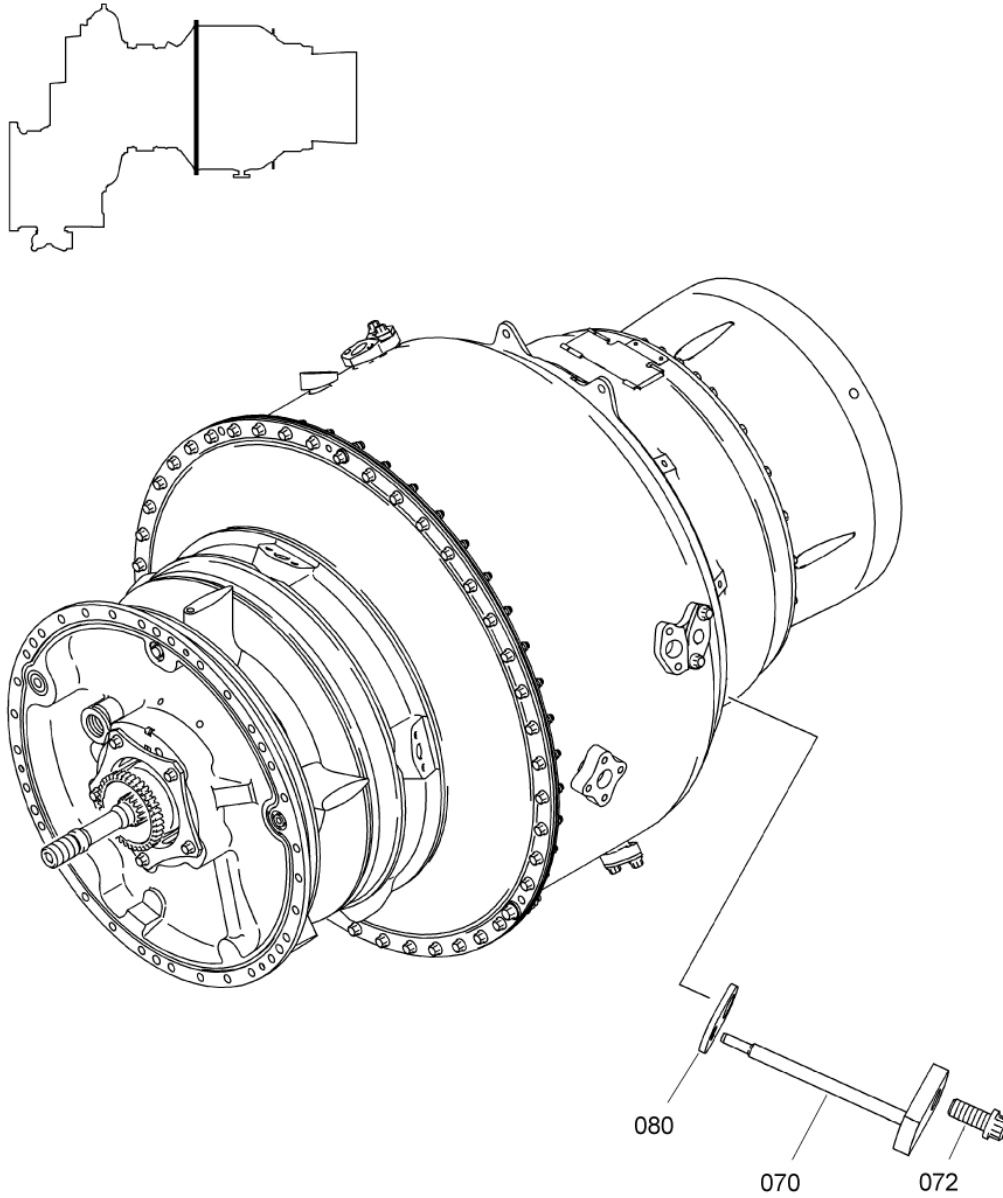
## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
120	5CR6348		. . HOUSING - VF0224 (9560158680) PRE ACR (AE 52614)		2
-120A	CR6183-3		. . HOUSING - VF0224 (9560166330) POST ACR (AE 52614)		2
122	5CR6189		. . KIT, NUT - VF0224 (9560158670)		2
124	DOA11S		. . SLEEVE - VF0224 (9560166900) POST ACR (AE 52614)		2
130	0319787050		. FERRULE ASSY		1
			ATTACHING PARTS		
132	EN3686050016		. SCREW - VI9005 (9836405016)		4
134	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 ***		4
170	0319250360		. BLANK PRE TF 030A (AE 47469)		2
-170A	0319250460		. BLANK POST TF 030A (AE 47469)		2
			ATTACHING PARTS		
172	EN2928-050014		. SCREW - VI9005 (9836005014) PRE TF 030A (AE 47469)		1
-172A	EN2928-050018		. SCREW - VI9005 (9836005018) POST TF 030A (AE 47469) ***		1
-200	-		. MODULE, GAS GENERATOR, UNDRESSED NON PROCURABLE REFER TO CHAP.72-42-05 FOR DETAILS		1

- ITEM NOT ILLUSTRATED

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MODULE, GAS GENERATOR, UNDRESSED  
Figure 01

# SAFRAN HELICOPTER ENGINES

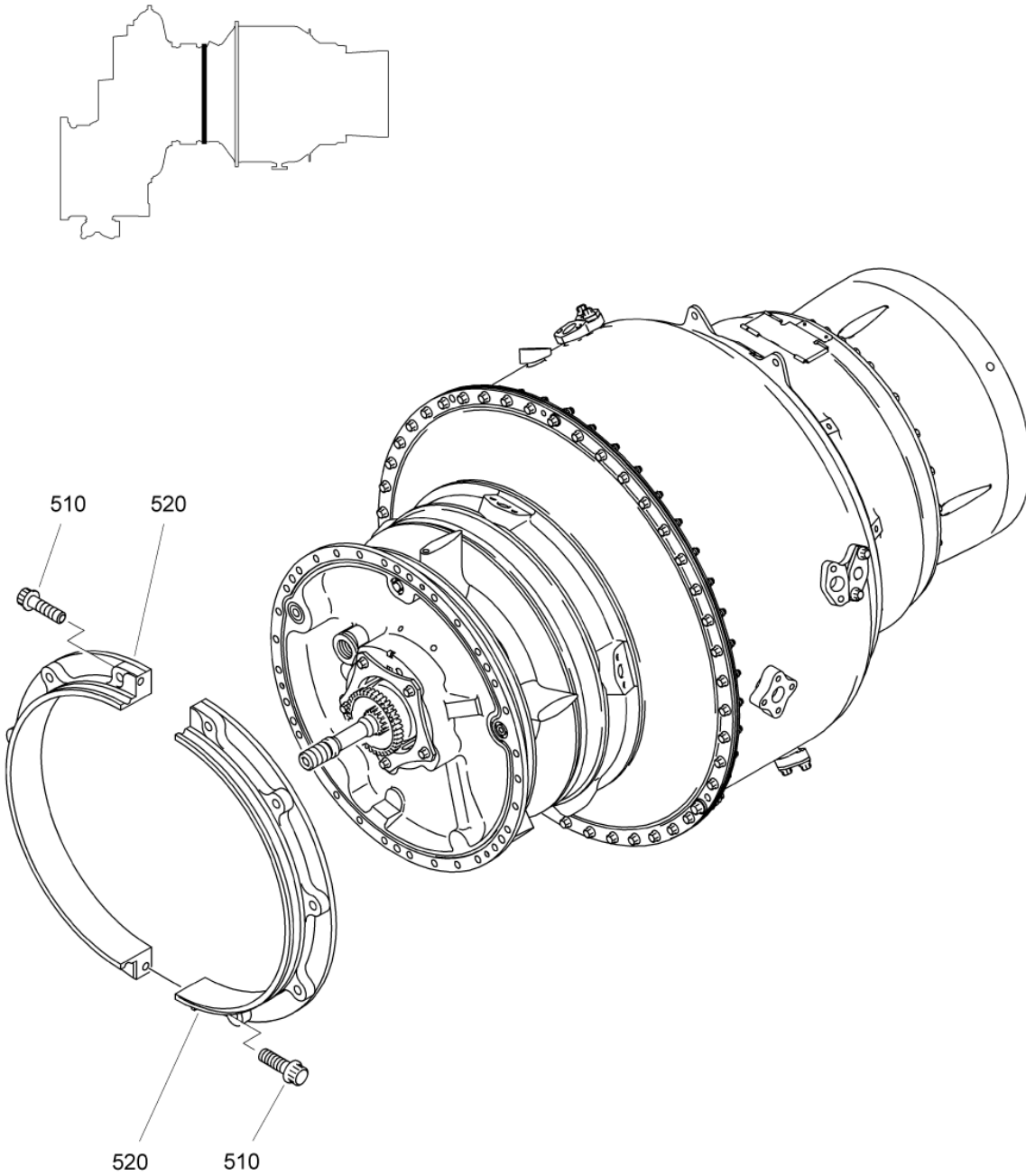
## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		MODULE,GAS GENERATOR,UNDRESSED NON PROCURABLE REFER TO CHAP. 72-42-00 FIG.01 ITEM 200		RF
070	0319773700		. BLANK PRE TF 046A (AE 49688)		2
072	EN2928-050014		ATTACHING PARTS . SCREW - VI9005 (9836005014) PRE ACR (AE 48643)		2
-072A	EN2928-050018		. SCREW - VI9005 (9836005018) POST ACR (AE 48643) PRE TF 046A (AE 49688) ***		2
080	0292760130		. SPACER PRE TF 046A (AE 49688)		2
-100	-		. SUB/MOD., CASING/HP TURBINE NON PROCURABLE REFER TO CHAP.72-42-10 FOR DETAILS		1
-150	-		. SUB/MOD. CASING/BEARING/PT NON PROCURABLE REFER TO CHAP.72-42-20 FOR DETAILS		1

- ITEM NOT ILLUSTRATED

ARRIUS 2 F



SUB,MOD  
Figure 01



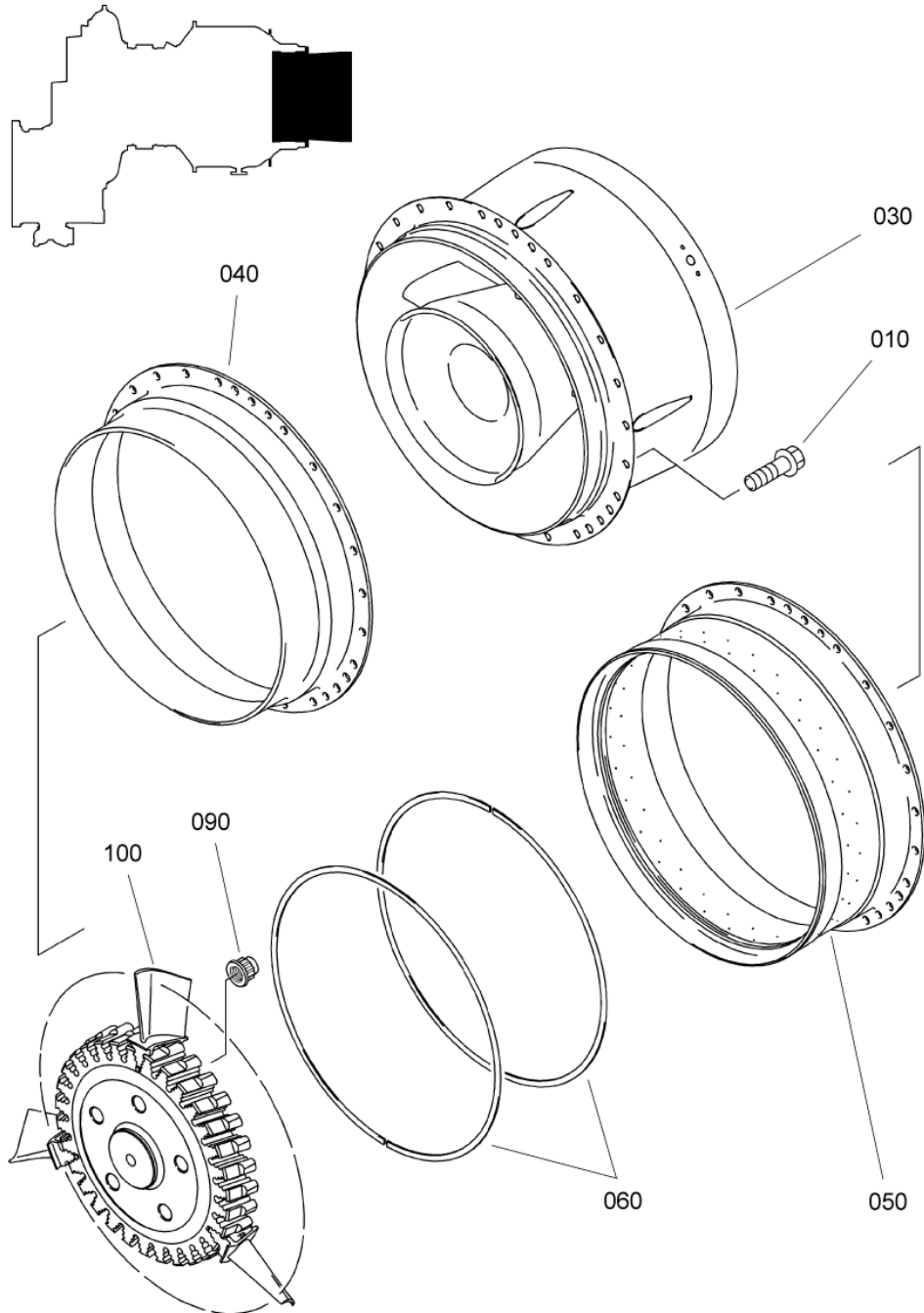
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

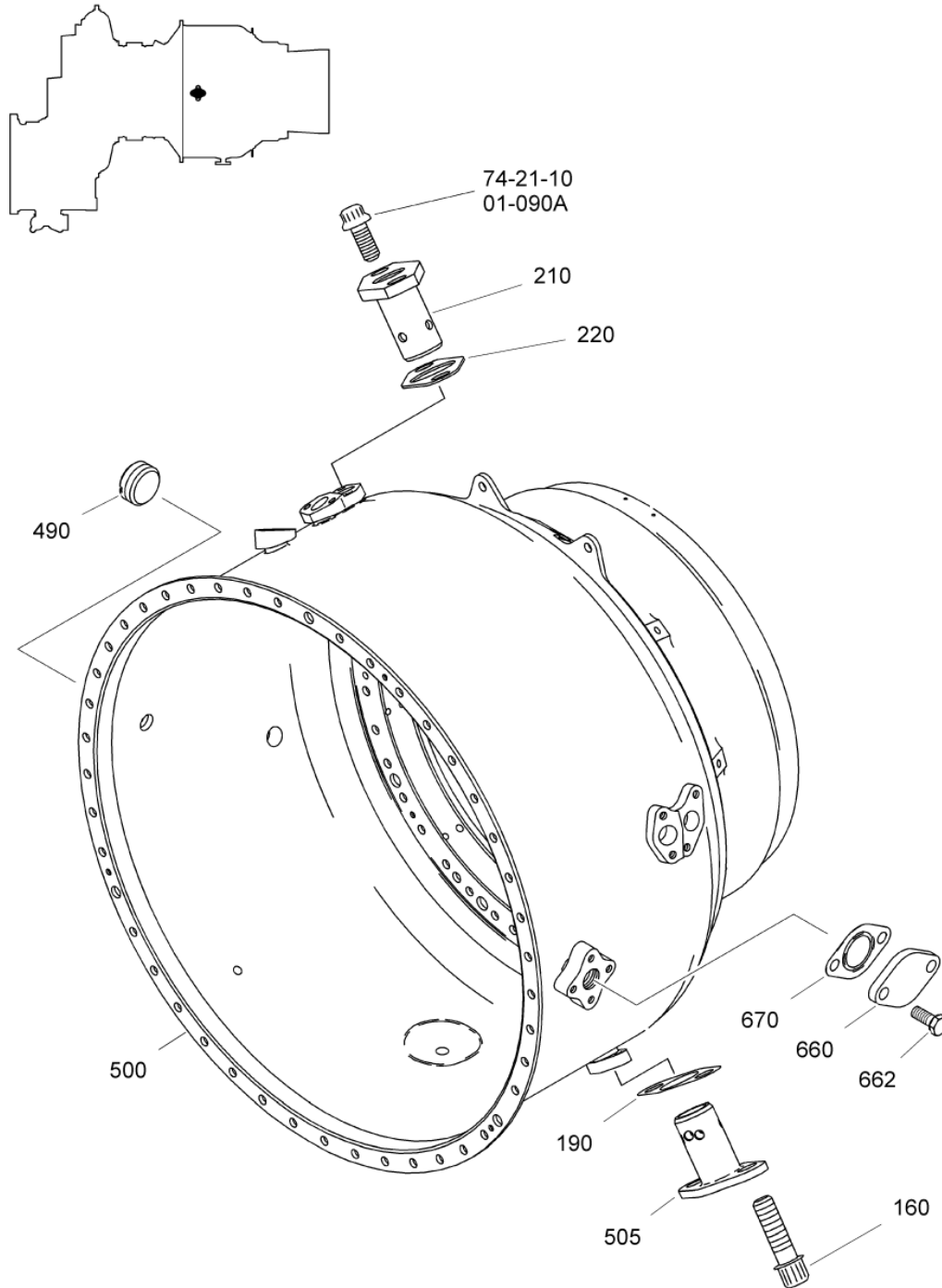
FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		SUB,MOD NON PROCURABLE REFER TO CHAP. 72-42-05 FIG.01 ITEM 100		RF
510	EN3686050014		. SCREW - VI9005 (9836405014) POST TF 025A (AE 47504) PRE TF 029A (AE 47733)		2
520	0319218080		. HALF FLANGE, HOLDER POST TF 025A (AE 47504) PRE TF 029A (AE 47733)		2
-530	EN2944-050100		. . THREAD, INSERT - VI9005 (9728050804)		6

- ITEM NOT ILLUSTRATED



SUB/MOD. CASING/BEARING/PT  
Figure 01 (Sheet 1/2)

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SUB/MOD. CASING/BEARING/PT  
Figure 01 (Sheet 2/2)

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		SUB/MOD. CASING/BEARING/PT NON PROCURABLE REFER TO CHAP. 72-42-05 FIG.01 ITEM 150		RF
010	EN2928-050014		. SCREW - VI9005 (9836005014)		15
030	0319417080		. DIFFUSER ASSY, EXHAUST REPAIRABLE PRE ACR (AE 47101)		1
-030A	0319417960		. DIFFUSER ASSY, EXHAUST REPAIRABLE POST ACR (AE 47101) REFER TO CHAP.72-42-24 FOR DETAILS		1
040	0319411150		. RING, POWER TURBINE POST TF 022A BECOMES ITEM 040A PRE TF 022A (AE 47599)		1
-040A	0319411880		. RING, POWER TURBINE POST TF 022A (AE 47599) RETROFIT ITEM 040		1
050	0319411220		. FERRULE, COOLING		1
060	A17761-203-2		. SEGMENT - VK1209 (9560163960)		2
090	0000080860		. NUT POST TF 045A BECOMES ITEM 090A PRE TF 045A (AE 48847)		5
-090A	0000080990		. NUT POST TF 045A (AE 48847) RETROFIT ITEM 090		5
100	0319457040		. WHEEL ASSY, POWER TURBINE PRE ACR (AE 47061)		1
-100A	0319457050		. WHEEL ASSY, POWER TURBINE POST ACR (AE 47061)		1
160	EN3686050010		. SCREW - VI9005 (9836405010) PRE ACR (AE 51035)		4
-160A	EN2928-050010		. SCREW - VI9005 (9836005010) PRE ACR (AE 51035)		4
-160B	EN3686050012		. SCREW - VI9005 (9836405012) POST ACR (AE 51035)		4
-160C	EN2928-050012		. SCREW - VI9005 (9836005012) POST ACR (AE 51035)		4
190	0319301180		. SEAL		2
210	0319301730		. SLEEVE, IGNITER		2
220	0000230850		. SEAL		2
460	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050		1
490	0000600310		. JET PRE ACR (AE 45262)		2
-490A	0000600340		. JET POST ACR (AE 45262) PRE TF 008A (AE 46957)		2

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

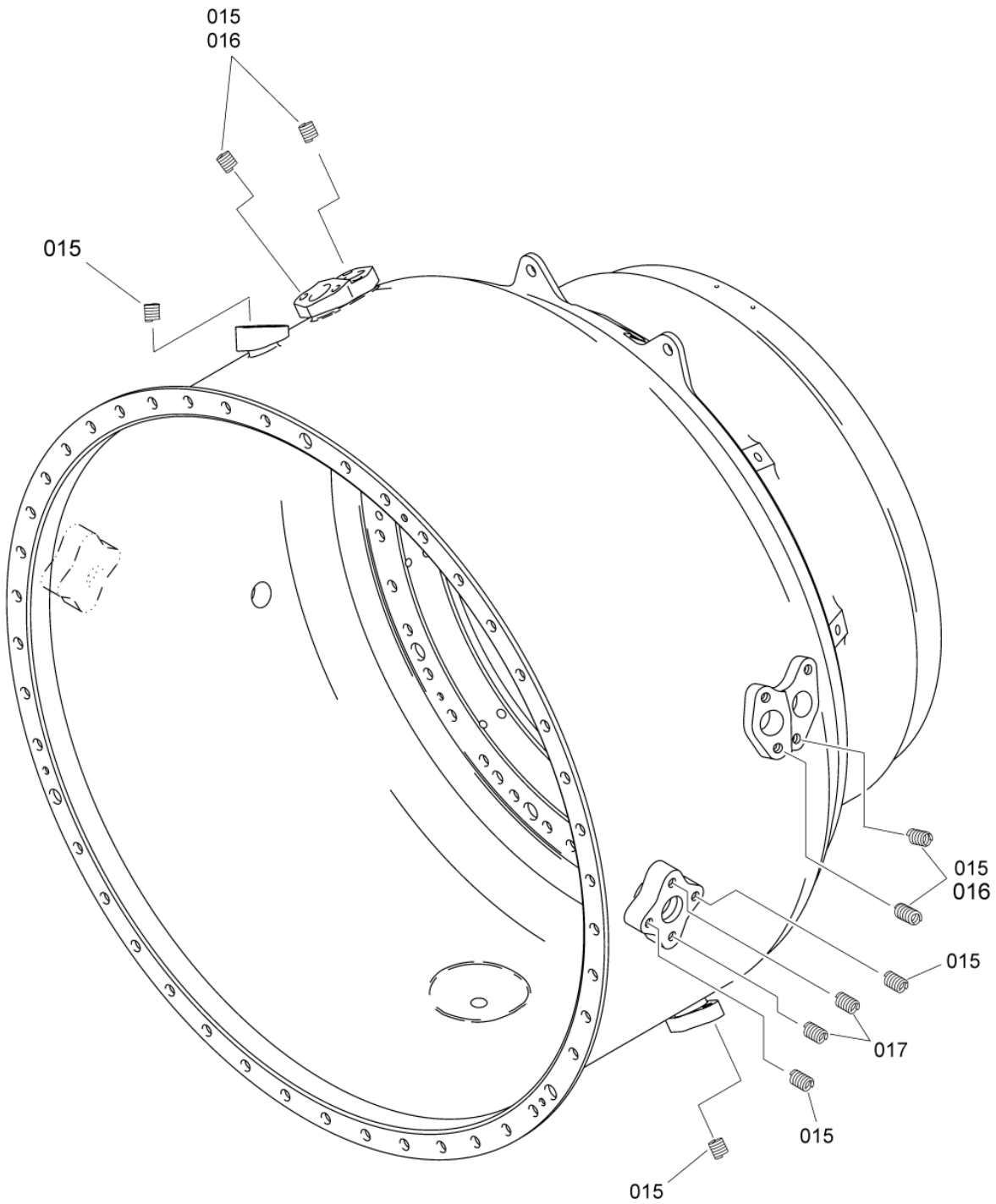
## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-490B	0000600340		. JET PRE TF 020A (AE 47642) POST TF 008A (AE 46957)		1
-490C	0000600310		. JET POST TF 020A (AE 47642)		1
500	0319257200		. CASING ASSY, TURBINE NON PROCURABLE PRE ACR (AE 46073)		1
-500A	0319257210		. CASING ASSY, TURBINE NON PROCURABLE PRE TF 046A (AE 49688) ALTERNATE ITEM 500		1
-500B	0319218430		. CASING ASSY, TURBINE NON PROCURABLE POST TF 046A (AE 49688) REFER TO CHAP.72-42-21 FOR DETAILS		1
505	0319311580		. PIN, ATTACHING USE WITH ITEMS 500A 500B		2
-505A	0319310130		. PIN, ATTACHING USE WITH ITEM 500		2
660	0000460080		. BLANK POST TF 008A (AE 46957)		1
662	0000520190		. SCREW POST TF 008A (AE 46957)		2
670	9945000140		. GASKET, CORRUJOINT POST TF 008A (AE 46957)		1

- ITEM NOT ILLUSTRATED

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CASING, TURBINE, ASSY  
Figure 01



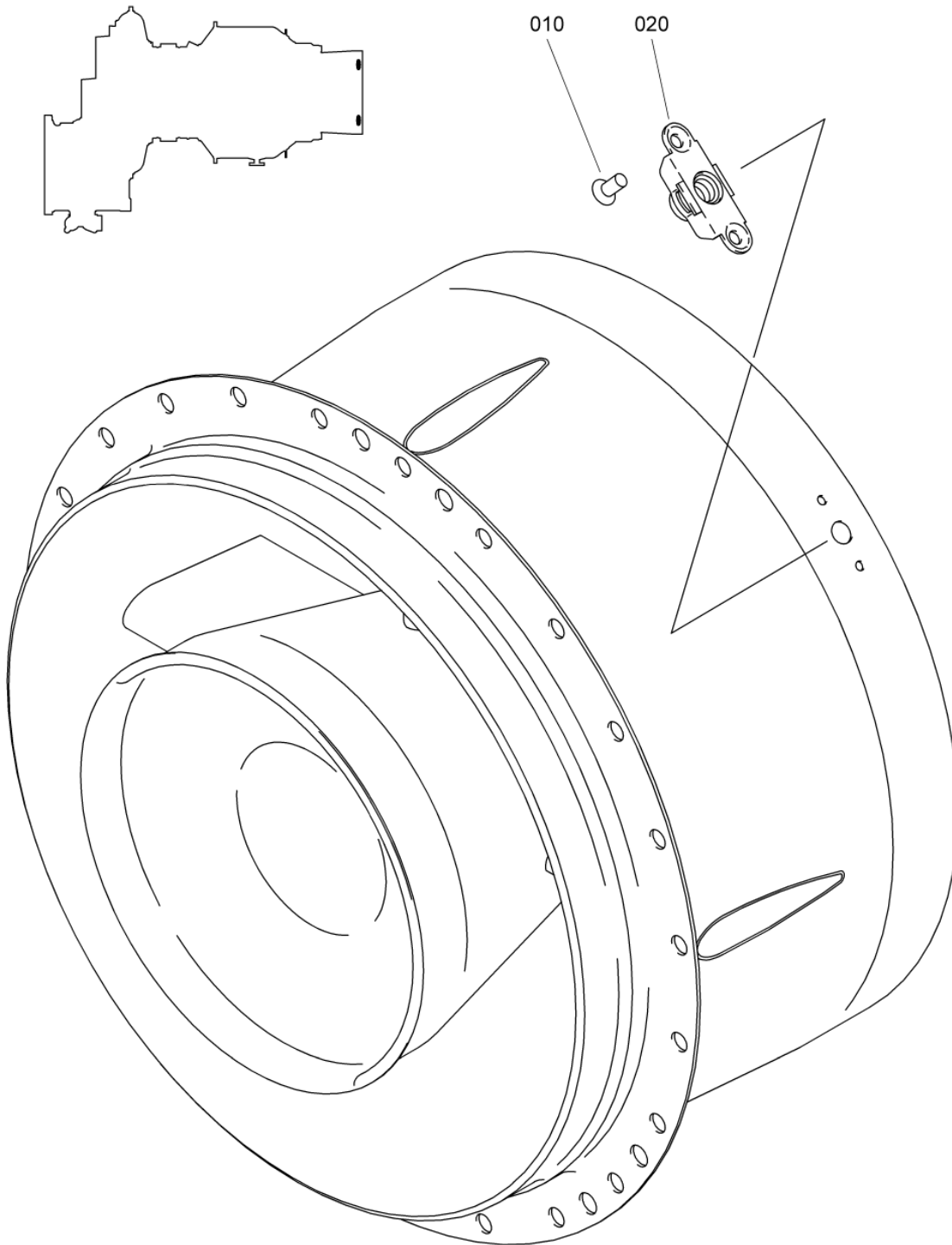
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	0319257200		CASING,TURBINE,ASSY NON PROCURABLE PRE ACR (AE 46073)	a	RF
-001A	0319257210		CASING,TURBINE,ASSY NON PROCURABLE PRE TF 046A (AE 49688) ALTERNATE ITEM 001	b	RF
-001B	0319218430		CASING,TURBINE,ASSY NON PROCURABLE POST TF 046A (AE 49688) REFER TO CHAP. 72-42-20 FIG.01 ITEM 500	c	RF
015	EN3542-050063		. THREAD, INSERT - VI9005 (9729105082) PRE TF 046A (AE 49688)		56
-015A	EN3542-050063		. THREAD, INSERT - VI9005 (9729105082) PRE ACR (AE 50579) POST TF 046A (AE 49688)		54
-015B	EN3542-050063		. THREAD, INSERT - VI9005 (9729105082) POST ACR (AE 50579)		46
016	EN3542-050081		. THREAD, INSERT - VI9005 (9729105081) POST ACR (AE 50579)		8
017	AS3305-04		. THREAD, INSERT - V81349 (9907425015)		4

- ITEM NOT ILLUSTRATED



DIFFUSER, EXHAUST, ASSY  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	0319417080		DIFFUSER,EXHAUST,ASSY REPAIRABLE PRE ACR (AE 47101)	a	RF
-001A	0319417960		DIFFUSER,EXHAUST,ASSY REPAIRABLE POST ACR (AE 47101) REFER TO CHAP. 72-42-20 FIG.01 ITEM 030	b	RF
010	21217CA2405		. RIVET - VF0111 (9961240521)		8
020	9560128730		. ANCHOR NUT 9560128730 IS THE SAFRAN HE PART NUMBER FOR: VF0224 - 5080LATE10CMK-BD		4

- ITEM NOT ILLUSTRATED



## CHAPTER 73 - LIST OF EFFECTIVE PAGES

<u>Chapter Section Subject</u>	<u>Figure</u>	<u>Title</u>	<u>Pages</u>	<u>Date</u>
73		LIST OF EFFECTIVE PAGES	* 1 - 2	Apr. 15/2022
73		TABLE OF CONTENTS	1 - 2	Apr. 15/2020
73-00-00	TITLE	SYSTEM, FUEL	1	Aug. 30/2011
73-00-00	01	SYSTEM,FUEL	0	Apr. 15/2020
73-00-00	01		1	Apr. 15/2020
73-10-00	TITLE	DISTRIBUTION	1	Aug. 30/2011
73-14-00	01	VALVE ASSY,ADJUSTED	0	Apr. 15/2020
73-14-00	01		1	Apr. 15/2020
73-14-05	01-1/2	VALVE ASSY,ADJUSTED	0	Apr. 15/2020
73-14-05	BLANK		0	Apr. 15/2020
73-14-05	01-2/2		0	Apr. 15/2020
73-14-05	01		1 - 3	Apr. 15/2020
73-15-00	01	MANIFOLD,INJECTOR	0	Apr. 15/2020
73-15-00	01		1 - 3	Apr. 15/2020
73-15-03	01	INJECTOR ASSY	0	Apr. 15/2020
73-15-03	01		1	Apr. 15/2020
73-19-00	01	PIPES,FUEL	0	Apr. 15/2021
73-19-00	01		1 - 3	Apr. 15/2021
73-20-00	TITLE	CONTROLLING	1	Aug. 30/2011
73-23-00	01-1/3	PUMP AND METERING VALVE ASSY,ADJUSTED	0	Apr. 15/2020
73-23-00	BLANK		0	Apr. 15/2020
73-23-00	01-2/3		0	Apr. 15/2020
73-23-00	BLANK		0	Apr. 15/2020
73-23-00	01-3/3		0	Apr. 15/2020
73-23-00	01		1 - 5	Apr. 15/2020

\* Page modified following update No. 43

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

<u>Chapter Section Subject</u>	<u>Figure</u>	<u>Title</u>	<u>Pages</u>	<u>Date</u>
73-23-06	01-1/2	FUEL CONTROL UNIT,ADJUSTED	* 0	Apr. 15/2022
73-23-06	BLANK		* 0	Apr. 15/2022
73-23-06	01-2/2		* 0	Apr. 15/2022
73-23-06	01		* 1 - 17	Apr. 15/2022
73-23-06	02	FUEL CONTROL UNIT,UNDRESSED	0	Apr. 15/2020
73-23-06	02		1 - 5	Apr. 15/2020
73-23-06	03	COVER ASSY,EQUIPPED	0	Apr. 15/2020
73-23-06	03		1	Apr. 15/2020
73-23-06	05	METERING-LEVER-CAM	0	Apr. 15/2020
73-23-06	05		1	Apr. 15/2020
73-23-06	12	BODY ASSY,PUMP,EQUIPPED	0	Apr. 15/2020
73-23-06	12		1 - 3	Apr. 15/2020
73-23-06	13	FUEL COK-PRESS. BALANCING UNIT	0	Apr. 15/2020
73-23-06	13		1	Apr. 15/2020
73-23-06	14	CONSTANT DELTA P-FILTER	0	Apr. 15/2020
73-23-06	14		1	Apr. 15/2020
73-23-06	15	LEVER AND NFT FLYWEIGHT ASSY	0	Apr. 15/2020
73-23-06	15		1 - 3	Apr. 15/2020
73-23-06	17	PUMP ASSY,FUEL	0	Apr. 15/2020
73-23-06	17		1	Apr. 15/2020
73-30-00	TITLE	INDICATING	1	Aug. 30/2011
73-31-00	01	PRESSURE SWITCH, PRE-BLOCKAGE, FUEL FILTER	0	Apr. 15/2020
73-31-00	01		1	Apr. 15/2020
73-33-00	01	VISUAL INDIC.,FUEL FILTER BLOCKAGE	0	Apr. 15/2020
73-33-00	01		1	Apr. 15/2020
73-34-00	01	SWITCH,FUEL LOW PRESSURE	0	Apr. 15/2020
73-34-00	01		1	Apr. 15/2020

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## CHAPTER 73 - TABLE OF CONTENTS

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SYSTEM,FUEL	73-00-00	01
<b>DISTRIBUTION</b>	<b>73-10-00</b>	
VALVE ASSY,ADJUSTED	73-14-00	01
VALVE ASSY,ADJUSTED	73-14-05	01
MANIFOLD,INJECTOR	73-15-00	01
INJECTOR ASSY	73-15-03	01
PIPES,FUEL	73-19-00	01
<b>CONTROLLING</b>	<b>73-20-00</b>	
PUMP AND METERING VALVE ASSY,ADJUSTED	73-23-00	01
FUEL CONTROL UNIT,ADJUSTED	73-23-06	01
FUEL CONTROL UNIT,UNDRESSED	73-23-06	02
COVER ASSY,EQUIPPED	73-23-06	03
METERING-LEVER-CAM	73-23-06	05
BODY ASSY,PUMP,EQUIPPED	73-23-06	12
FUEL COK-PRESS. BALANCING UNIT	73-23-06	13
CONSTANT DELTA P-FILTER	73-23-06	14
LEVER AND NFT FLYWEIGHT ASSY	73-23-06	15
PUMP ASSY,FUEL	73-23-06	17
<b>INDICATING</b>	<b>73-30-00</b>	
PRESSURE SWITCH, PRE-BLOCKAGE, FUEL FILTER	73-31-00	01
VISUAL INDIC.,FUEL FILTER BLOCKAGE	73-33-00	01
SWITCH,FUEL LOW PRESSURE	73-34-00	01

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# DETAILED PART LIST

## SYSTEM, FUEL

**73-00-00**

FIGURE NOT ILLUSTRATED

SYSTEM,FUEL  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		SYSTEM,FUEL NON PROCURABLE REFER TO CHAP. 71-00-00 FIG.01 ITEM 030		RF
-010	-		. INST., VALVE ASSY, ADJUSTED NON PROCURABLE REFER TO CHAP.73-14-00 FOR DETAILS		1
-020	-		. INST. MANIFOLD, INJECTOR NON PROCURABLE REFER TO CHAP.73-15-00 FOR DETAILS		1
-040	-		. INST., PIPES, FUEL NON PROCURABLE REFER TO CHAP.73-19-00 FOR DETAILS		1
-060	-		. INST., PUMP AND METERING VALVE ASSY, ADJUSTED NON PROCURABLE REFER TO CHAP.73-23-00 FOR DETAILS		1
-070	-		. INST. PRESSURE SWITCH, PRE-BLOCKAGE, FUEL FILTER NON PROCURABLE REFER TO CHAP.73-31-00 FOR DETAILS		1
-080	-		. INST., VISUAL INDIC., FUEL FILTER BLOCKAGE NON PROCURABLE REFER TO CHAP.73-33-00 FOR DETAILS		1
-090	-		. INST., SWITCH, FUEL LOW PRESSURE NON PROCURABLE REFER TO CHAP.73-34-00 FOR DETAILS		1

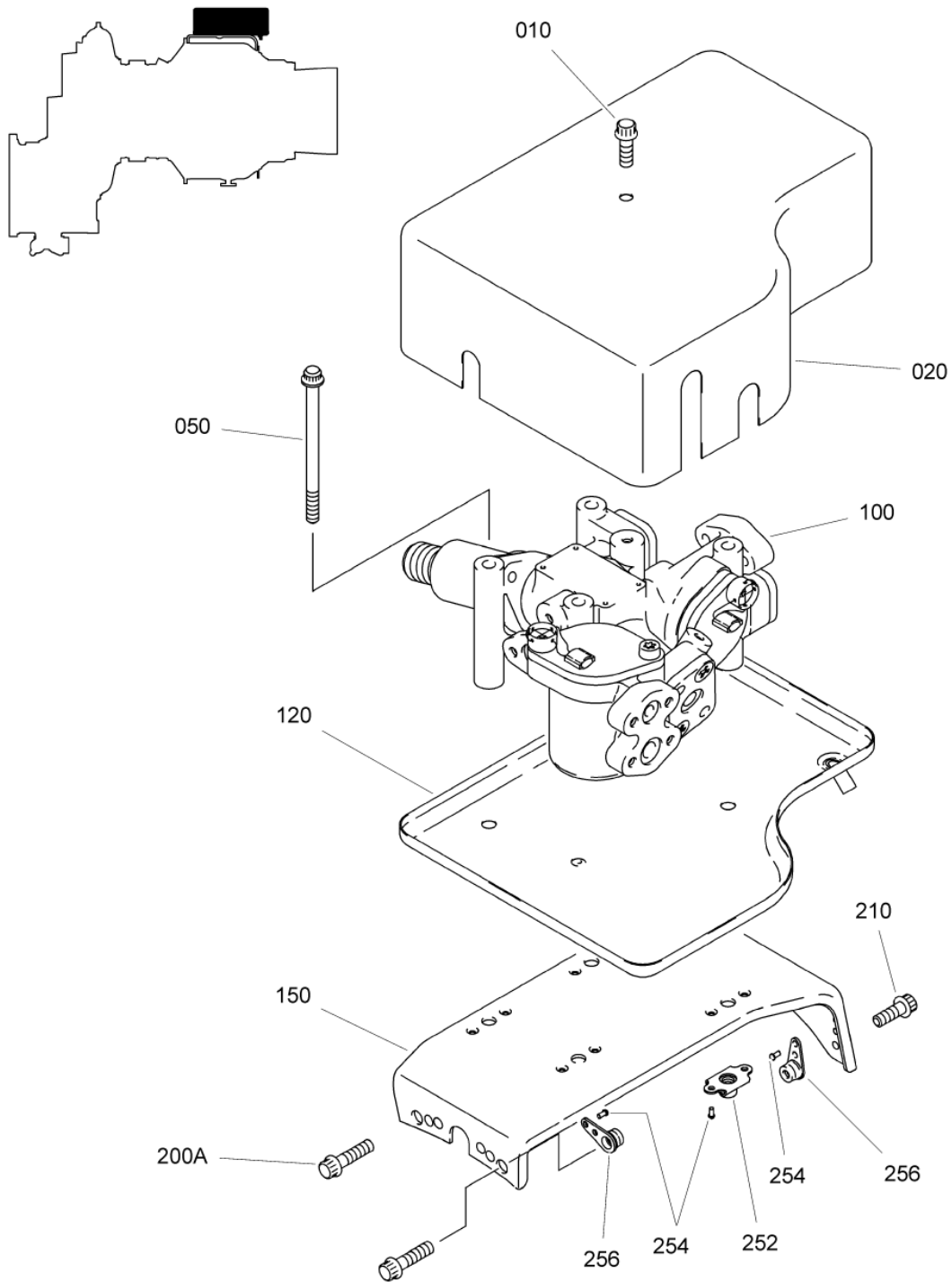
- ITEM NOT ILLUSTRATED



# DETAILED PART LIST

# DISTRIBUTION

**73-10-00**



INST., VALVE ASSY, ADJUSTED  
Figure 01

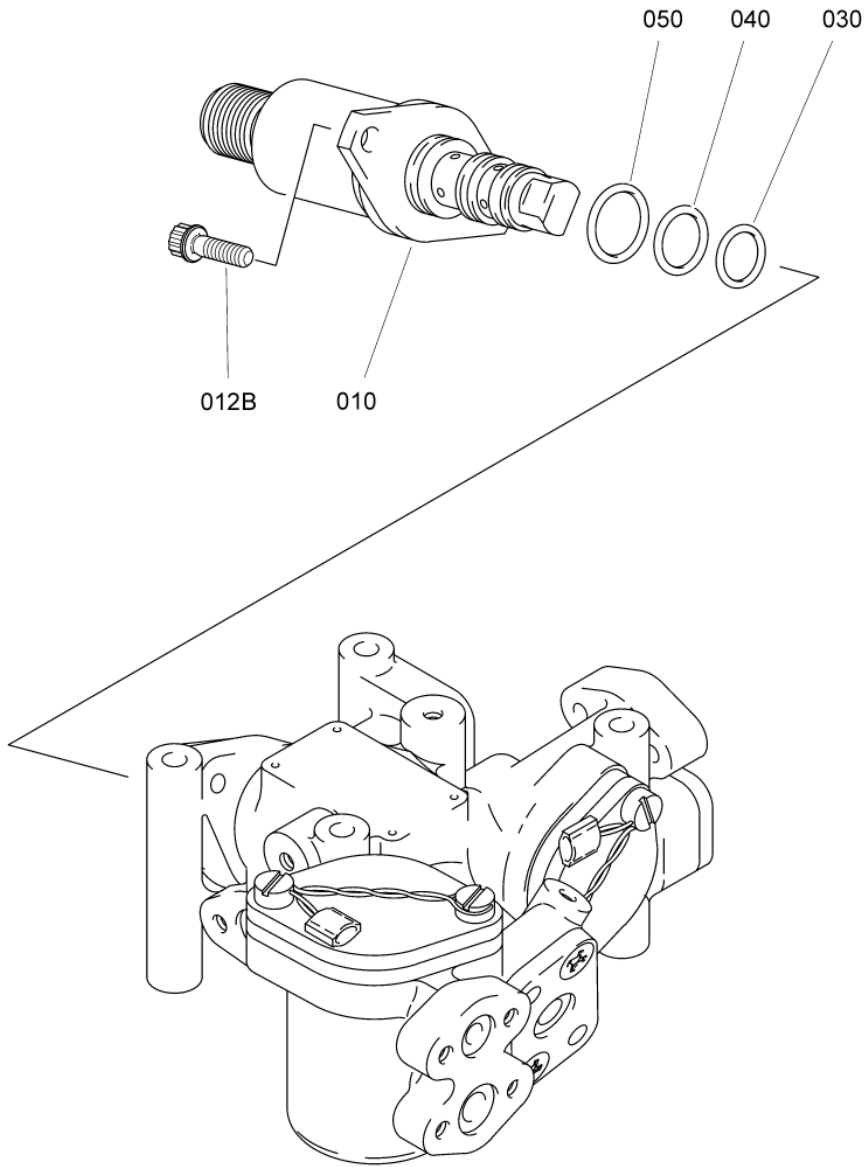
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.,VALVE ASSY,ADJUSTED NON PROCURABLE REFER TO CHAP. 73-00-00 FIG.01 ITEM 010		RF
010	EN3686050012		. SCREW - VI9005 (9836405012)		1
020	0319731220		. COVER POST TF 081 (AE 81373) BECOMES ITEM 020A PRE TF 081 (AE 81373)		1
-020A	0319730390		. COVER POST TF 081 (AE 81373) RETROFIT ITEM 020 POST TF 081 (AE 81373)		1
050	0000026640		. SCREW		4
100	0319958150		. VALVE ASSY, ADJUSTED REPAIRABLE PRE TF 002 (AE 45290)		1
-100A	0319958160		. VALVE ASSY, ADJUSTED REPAIRABLE POST TF 002 (AE 45290) PRE TF 054 (AE 50134)		1
-100B	0319958300		. VALVE ASSY, ADJUSTED REPAIRABLE PRE TF 37A (AE 48491) POST TF 054 (AE 50134)		1
-100C	0319958240		. VALVE ASSY, ADJUSTED REPAIRABLE POST TF 37A (AE 48491) REFER TO CHAP.73-14-05 FOR DETAILS		1
120	0319737890		. BOX ASSY, BOTTOM		1
150	0319738550		. PLATE ASSY, INTERMEDIATE		1
			ATTACHING PARTS		
-200	EN3686050020		. SCREW - VI9005 (9836405020) PRE ACR (AE 47354)		2
200A	EN3686050018		. SCREW - VI9005 (9836405018) POST ACR (AE 47354)		1
210	EN3686050014		. SCREW - VI9005 (9836405014) ***		2
252	5JSFR50005		. . ANCHOR NUT - VF0224 (9560114640)		4
254	21217CA2408		. . RIVET - VF0111 (9961240821)		16
256	5SMR2205		. . ANCHOR NUT - VF0224 (9564090030)		4

- ITEM NOT ILLUSTRATED



VALVE ASSY,ADJUSTED  
Figure 01 (Sheet 1/2)



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# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	0319958150		VALVE ASSY,ADJUSTED REPAIRABLE PRE TF 002 (AE 45290)	a	RF
-001A	0319958160		VALVE ASSY,ADJUSTED REPAIRABLE POST TF 002 (AE 45290) PRE TF 054 (AE 50134)	b	RF
-001B	0319958300		VALVE ASSY,ADJUSTED REPAIRABLE PRE TF 37A (AE 48491) POST TF 054 (AE 50134)	c	RF
-001C	0319958240		VALVE ASSY,ADJUSTED REPAIRABLE POST TF 37A (AE 48491) REFER TO CHAP. 73-14-00 FIG.01 ITEM 100	d	RF
-005	0319955130		. VALVE ASSY NON PROCURABLE PRE TF 002 (AE 45290)	a	1
-005A	0319955140		. VALVE ASSY NON PROCURABLE PRE ACR (AE 46164) POST TF 002 (AE 45290)	b	1
-005B	0319955150		. VALVE ASSY NON PROCURABLE POST ACR (AE 46164) PRE TF 054 (AE 50134)	b	1
-005C	0319955380		. VALVE ASSY NON PROCURABLE PRE TF 37A (AE 48491) POST TF 054 (AE 50134)	c	1
-005D	0319955290		. VALVE ASSY NON PROCURABLE POST TF 37A (AE 48491)	d	1
010	EV5649-0-03		. . SOLENOID VALVE, START - VF2805 (9550173440) NON PROCURABLE PART OF ITEMS 005 005A 005B		1
-010A	EV 5649-0-04		. . SOLENOID VALVE, START - VF2805 (9550179070) NON PROCURABLE PRE ACR (AE 50838) PART OF ITEM 005C		1
-010B	EV5649-0-05		. . SOLENOID VALVE, START - VF2805 (9550179690) NON PROCURABLE PRE ACR (AE 68739) POST ACR (AE 50838) PART OF ITEMS 005C 005D		1
-010C	EV5649-1-00		. . SOLENOID VALVE, START - VF2805 (9550180120) POST ACR (AE 68739) PART OF ITEMS 005C 005D		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

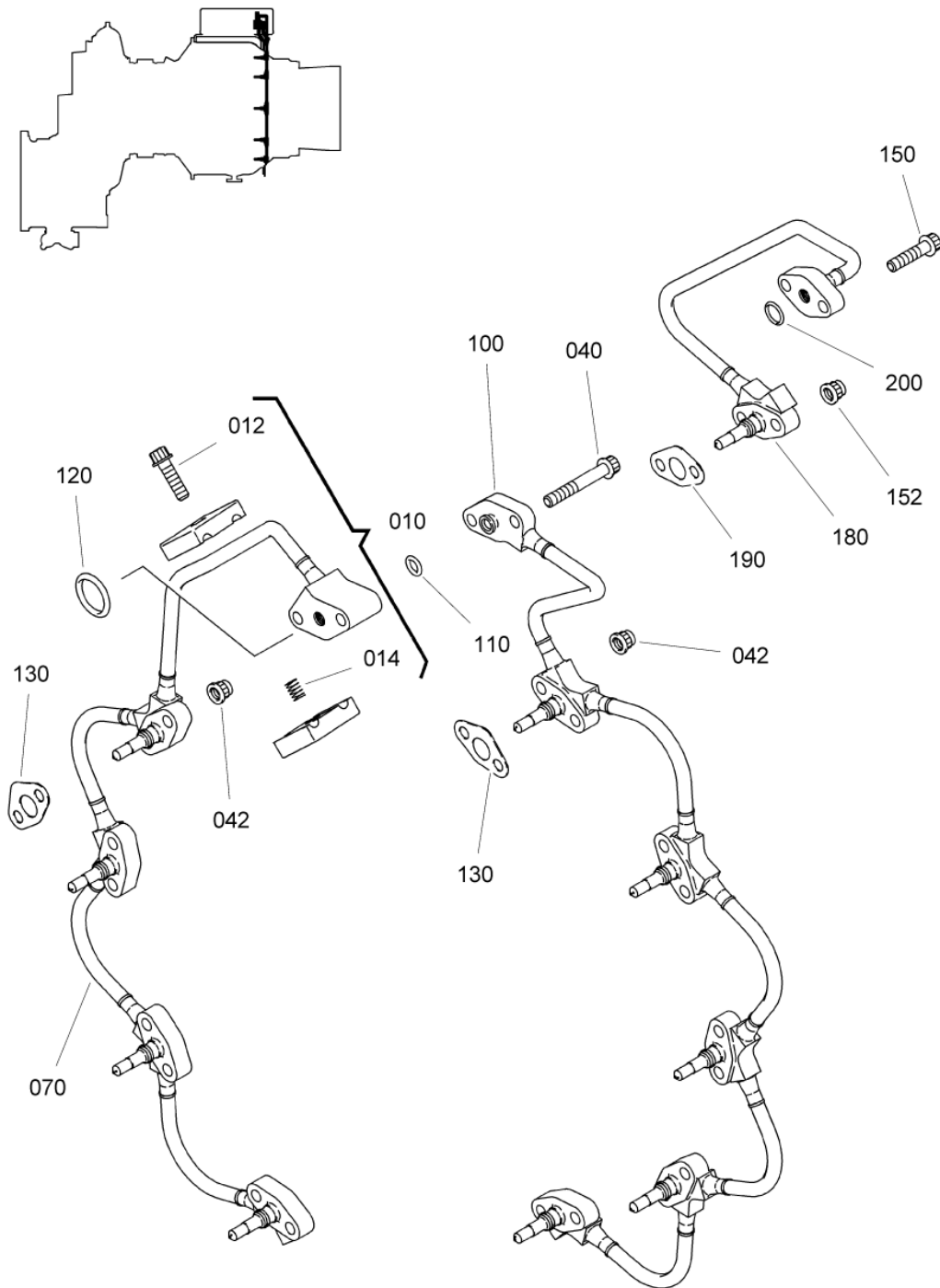
### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01			ATTACHING PARTS		
-012	22296CF050014E		. . SCREW - VF0111 (9848501429) NON PROCURABLE		2
-012A	9837205014		. . SCREW NON PROCURABLE PRE ACR (AE 103532)		2
012B	EN3686050014		. . SCREW - VI9005 (9836405014) POST ACR (AE 103532)		2
030	46012A01060		. . PACKING, PREFORMED - VF0111 (9794410106)		1
040	46012A01180		. . PACKING, PREFORMED - VF0111 (9794410118)		1
050	46012A01400		. . PACKING, PREFORMED - VF0111 (9794410140) ***		1

- ITEM NOT ILLUSTRATED

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ARRIUS 2 F



INST. MANIFOLD, INJECTOR  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST. MANIFOLD, INJECTOR NON PROCURABLE REFER TO CHAP. 73-00-00 FIG.01 ITEM 020		RF
010	0319738380		. STIRRUP		1
012	EN3686050018		. . SCREW - VI9005 (9836405018)		1
014	EN2944-050075		. . THREAD, INSERT - VI9005 (9728050803)		1
040	EN3686050034		. SCREW - VI9005 (9836405034) PRE ACR (AE 47388)		2
-040A	EN3686050040		. SCREW - VI9005 (9836405040) POST ACR (AE 47388)		2
042	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050		18
070	0319738330		. HALF-MANIFOLD, RIGHT-HAND, FUEL, ASSY REPAIRABLE PRE TF 083 (AE 90584)		1
-070A	0319730410		. HALF-MANIFOLD, RIGHT-HAND, FUEL, ASSY REPAIRABLE POST TF 083 (AE 90584)		1
100	0319738340		. HALF-MANIFOLD, LEFT-HAND, FUEL, ASSY REPAIRABLE PRE TF 083 (AE 90584)		1
-100A	0319730420		. HALF-MANIFOLD, LEFT-HAND, FUEL, ASSY REPAIRABLE POST TF 083 (AE 90584)		1
110	46012A00560		. PACKING, PREFORMED - VF0111 (9794410056)		1
120	46012A00710		. PACKING, PREFORMED - VF0111 (9794410071)		1
130	0319731190		. SEAL NON PROCURABLE PRE TF85 (AE 94983)		9
-130A	0319730680		. SEAL POST TF85 (AE 94983)		9
150	EN3686050020		. SCREW - VI9005 (9836405020)		2
152	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050		2
180	0319738350		DELETED		
-180A	0319730440		. PIPE ASSY, MAIN INJECTOR, REPAIRABLE ALTERNATE ITEM 180		1
-180B	0319730440		. PIPE ASSY, MAIN INJECTOR, REPAIRABLE POST TF 083 (AE 90584)		1
190	0319731190		. SEAL NON PROCURABLE PRE TF85 (AE 94983)		1
-190A	0319730680		. SEAL POST TF85 (AE 94983)		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

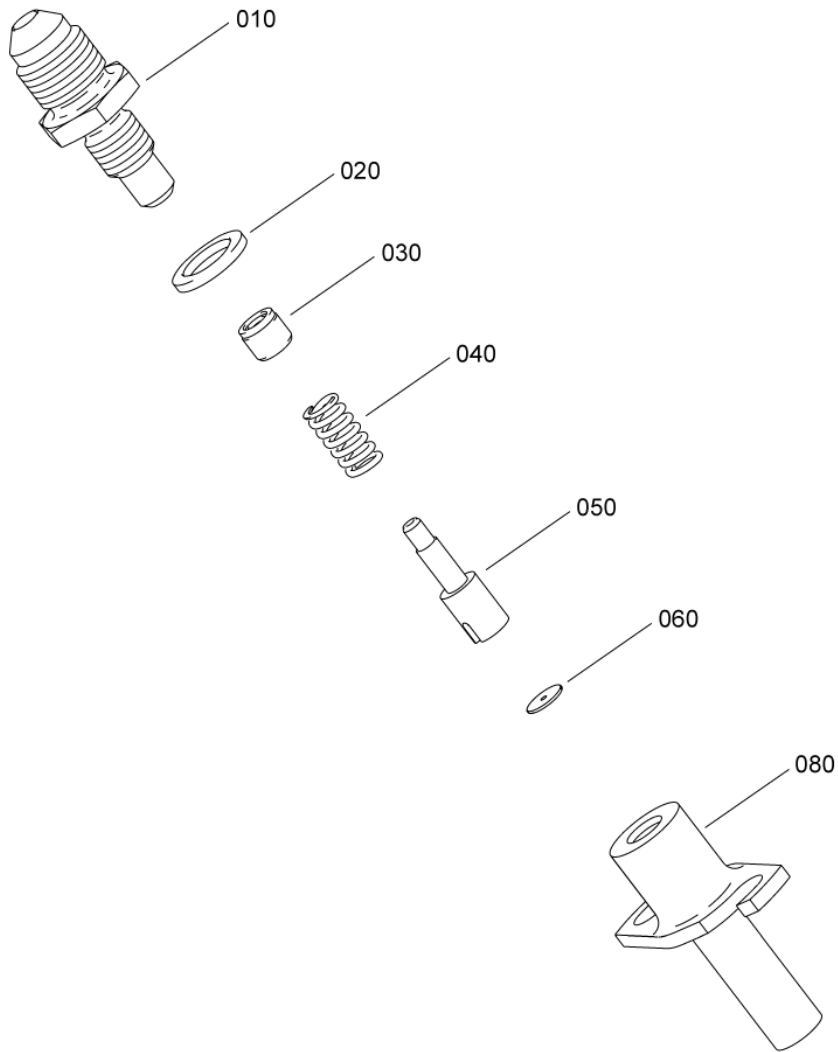
### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 200	46012A00710		. PACKING, PREFORMED - VF0111 (9794410071)		1

- ITEM NOT ILLUSTRATED



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INJECTOR ASSY  
Figure 01

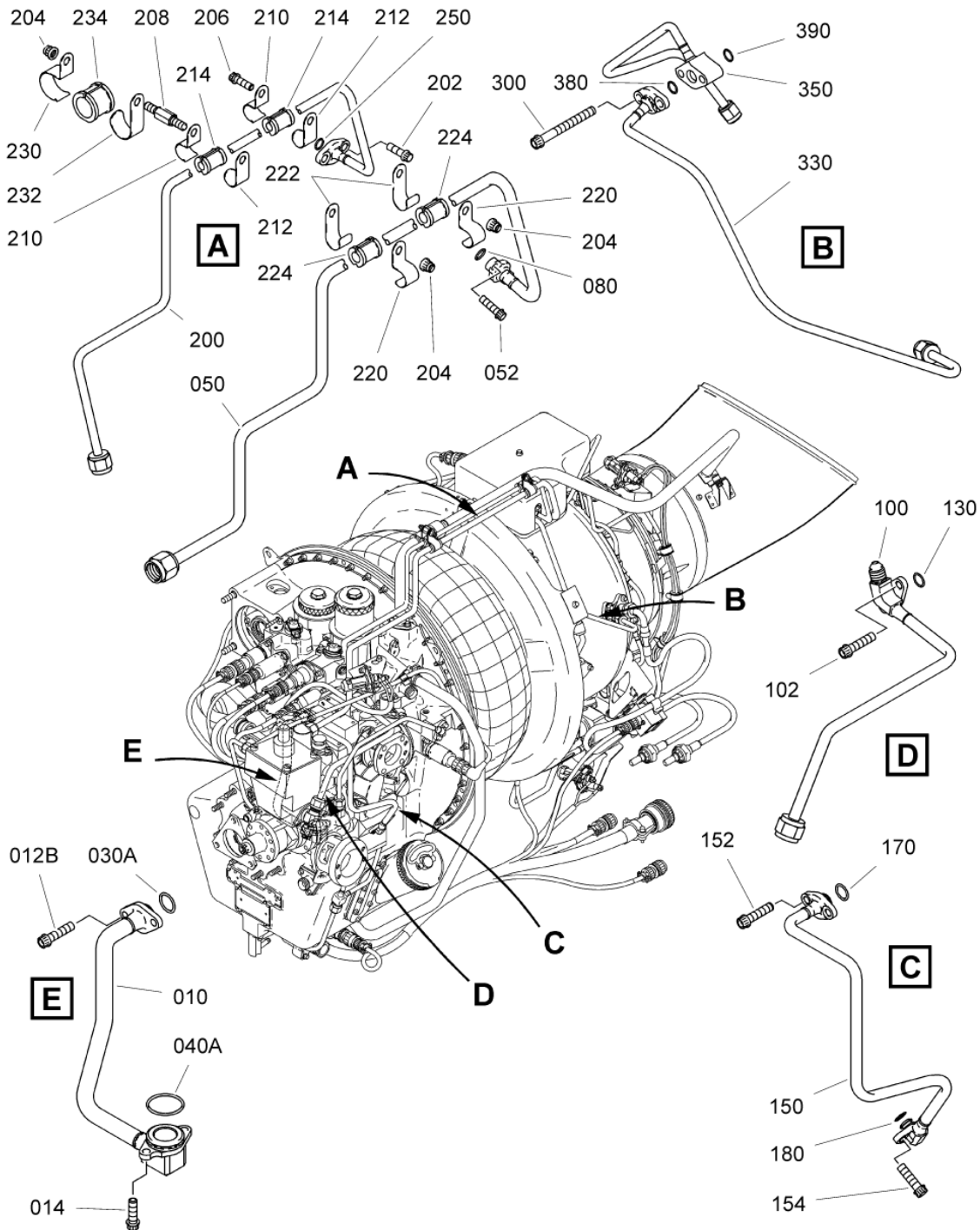
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	0319307840		INJECTOR ASSY REFER TO CHAP. 74-21-10 FIG.01 ITEM 040 REFER TO CHAP. 74-21-10 FIG.01 ITEM 030		RF
010	0319307830		. NIPPLE		1
020	9752100080		. SEAL		1
030	0319307380		. FILTER ASSY		1
040	0319300140		. SPRING		1
050	0319301030		. DUCT		1
060	0319301060		. CHIP		1
080	0319301650		. BODY,INJECTOR		1

- ITEM NOT ILLUSTRATED



INST., PIPES, FUEL  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.,PIPES,FUEL NON PROCURABLE REFER TO CHAP. 73-00-00 FIG.01 ITEM 040		RF
010	0319738540		. PIPE, LUBRICATION DEVICE, FCU		1
			ATTACHING PARTS		
-012	EN3686050016		DELETED - VI9005 (9836405016)		
-012A	EN3686050028		DELETED - VI9005 (9836405028)		
012B	EN3686050016		. SCREW - VI9005 (9836405016)		2
014	EN3686050012		. SCREW - VI9005 (9836405012) PRE ACR (AE 50290)		2
-014A	EN3686050014		. SCREW - VI9005 (9836405014) POST ACR (AE 50290) ***		2
-030	9681802071		DELETED		
030A	46012A01250		. PACKING, PREFORMED - VF0111 (9794410125)		1
-040	46012A01250		DELETED - VF0111 (9794410125)		
040A	9681802071		. PACKING, PREFORMED PRE ACR (AE 50561)		1
-040B	9682002003		. PACKING, PREFORMED POST ACR (AE 50561)		1
050	0319738030		. PIPE, INJECTOR/VALVE		1
			ATTACHING PARTS		
052	EN3686050016		. SCREW - VI9005 (9836405016) ***		2
080	46012A00800		. PACKING, PREFORMED - VF0111 (9794410080)		1
100	0319738040		. PIPE, FUEL, PRESSURE, PUMP		1
			ATTACHING PARTS		
102	EN3686050016		. SCREW - VI9005 (9836405016) PRE ACR (AE 50290)		2
-102A	EN3686050028		. SCREW - VI9005 (9836405028) POST ACR (AE 50290)		2
130	46012A00800		. PACKING, PREFORMED - VF0111 (9794410080) ***		1
150	0319738210		. PIPE, FUEL, RETURN, PRESSURE DELTA P PRE TF 077 (AE 64964)		1
-150A	0319730320		. PIPE, FUEL, RETURN, PRESSURE DELTA P POST TF 077 (AE 64964)		1
			ATTACHING PARTS		
152	EN3686050016		. SCREW - VI9005 (9836405016) PRE ACR (AE 47923)		4
-152A	EN3686050016		. SCREW - VI9005 (9836405016) POST ACR (AE 47923)		2
154	EN3686050014		. SCREW - VI9005 (9836405014) POST ACR (AE 47923) ***		2

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
170	46012A00690		. PACKING, PREFORMED - VF0111 (9794410069) PRE ACR (AE 49861)		1
-170A	46012A00950		. PACKING, PREFORMED - VF0111 (9794410095) POST ACR (AE 49861)		1
180	46012A00950		. PACKING, PREFORMED - VF0111 (9794410095) PRE ACR (AE 49861)		1
-180A	46012A00690		. PACKING, PREFORMED - VF0111 (9794410069) POST ACR (AE 49861)		1
200	0319738050		. PIPE, FUEL, SUPPLY, VALVE		1
			ATTACHING PARTS		
202	EN3686050016		. SCREW - VI9005 (9836405016)		2
204	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050		3
206	EN3686050012		. SCREW - VI9005 (9836405012)		1
208	0000026350		. SCREW, TAIL		1
210	AS12841		. HALF CLAMP, OUTER - VU1653 (0400420010)		2
212	AS12811		. HALF CLAMP, INNER - VU1653 (0400410010)		2
214	AS12872		. SLEEVE - VU1653 (0400430060)		2
220	AS12842		. HALF CLAMP, OUTER - VU1653 (0400420020)		2
222	AS12812		. HALF CLAMP, INNER - VU1653 (0400410020)		2
224	AS12874		. SLEEVE - VU1653 (0400430080)		2
230	AS12845		. HALF CLAMP, OUTER - VU1653 (0400420050)		1
232	AS12815		. HALF CLAMP, INNER - VU1653 (0400410050)		1
234	AS12894		. SLEEVE - VU1653 (0400430160) ***		1
250	46012A00630		. PACKING, PREFORMED - VF0111 (9794410063)		1
300	EN3686050034		. SCREW - VI9005 (9836405034) PRE ACR (AE 47388)		2
-300A	EN3686050030		. SCREW - VI9005 (9836405030) POST ACR (AE 47388)		2
330	0319738010		. PIPE, SUPPLY, INJECTOR, LEFT		1
350	0319737470		. PIPE, SUPPLY, INJECTOR, RIGHT		1
380	46012A00560		. PACKING, PREFORMED - VF0111 (9794410056)		1
390	46012A00710		. PACKING, PREFORMED - VF0111 (9794410071)		1

- ITEM NOT ILLUSTRATED

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# DETAILED PART LIST

## CONTROLLING

### 73-20-00



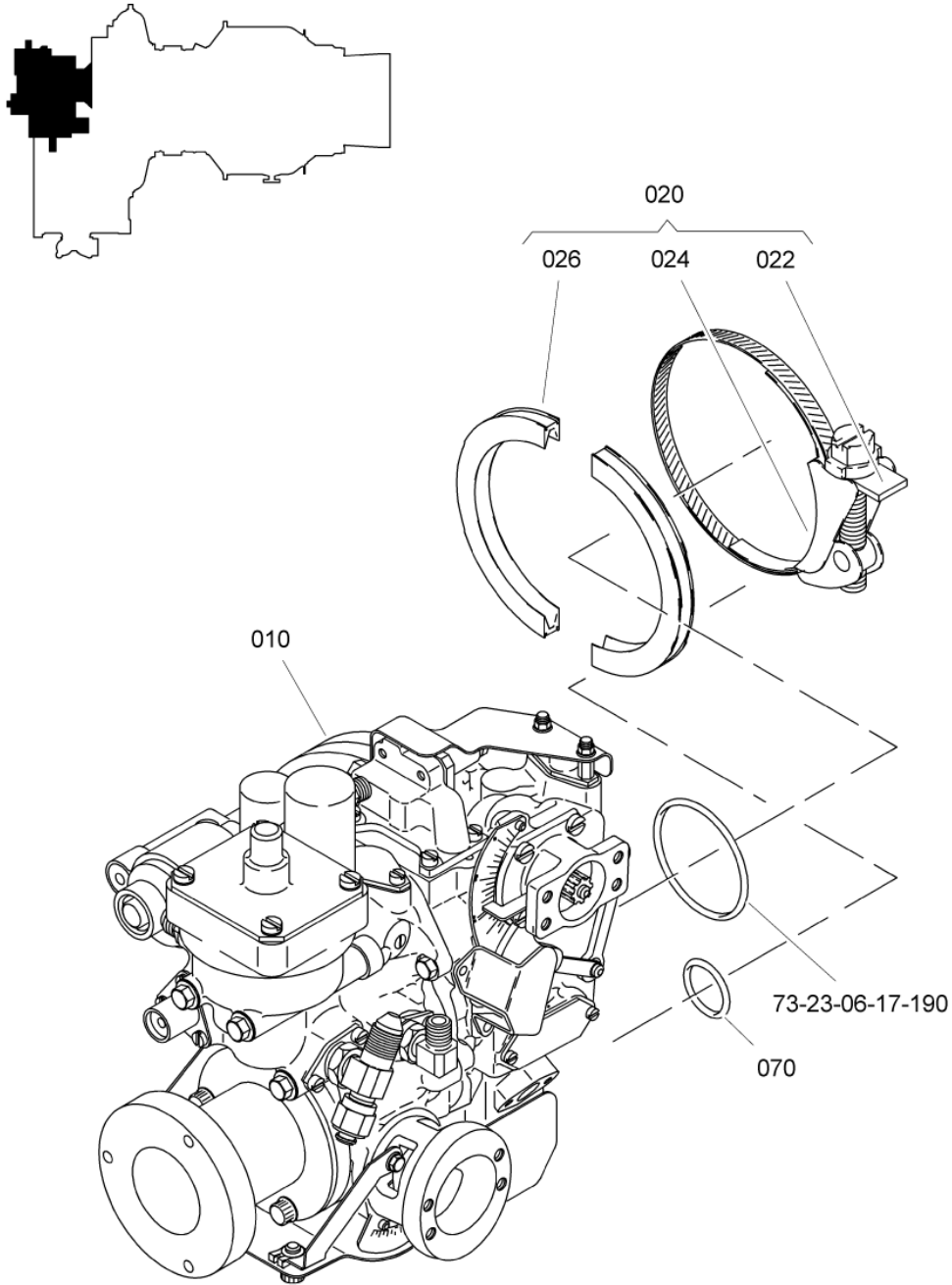
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TABLEAU D'EVOLUTION DES REFERENCES / TABLE OF P/N EVOLUTIONS / TABELLE FÜR TKZ - EVOLUTION

ITEM	P/N	TF 002	TF 004	TF 005	TF 006	TF 017	TF 024A	TF 028	TF 038A	TF 039	TF 051A	TF 050A	TF 055	TF 077	TF 066
010AN	0319870070	X	X	X	X	X	X			X	X		X		
010AP	0319870090	X	X	X	X	X	X	X	X	X	X	X	X	X	
010AQ	0319922270	X	X	X	X	X	X			X	X		X		
010AR	0319922300	X	X	X	X	X	X		X	X	X		X	X	
010AS	0319870100	X	X	X	X	X	X	X	X	X	X	X	X	X	X
010AT	0319922390	X	X	X	X	X	X		X	X	X		X	X	

INST.,PUMP AND METERING VALVE ASSY,ADJUSTED  
Figure 01 (Sheet 2/3)

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INST.,PUMP AND METERING VALVE ASSY,ADJUSTED  
Figure 01 (Sheet 3/3)

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.PUMP AND METERING VALVE ASSY,ADJUSTED NON PROCURABLE REFER TO CHAP. 73-00-00 FIG.01 ITEM 060		RF
010	0319928220		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE PRE TF 002 (AE 45290)		1
-010A	0319928250		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE PRE TF 004 (AE 45800) POST TF 017 BECOMES ITEM 010AF POST TF 002 (AE 45290)		1
-010B	0319928290		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 004 (AE 45800) PRE TF 005 (AE 45615)		1
-010C	0319928300		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 017 BECOMES ITEM 010G PRE TF 006 (AE 46254) POST TF 005 (AE 45615)		1
-010D	0319928320		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE PRE TF 017 (AE 47869) POST TF 006 (AE 46254)		1
-010E	0319928540		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 017 (AE 47869) PRE TF 024A (AE 47870)		1
-010F	0319928560		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 038A BECOMES ITEM 010AD POST TF 024A (AE 47870) POST TF 038A BECOMES ITEM 010P PRE TF 028 (AE 47104) POST TF 055 BECOMES ITEM 010AN POST TF 051A AND POST TF 050A BECOMES ITEM 010AD POST TF 039 AND POST TF 051A BECOMES ITEM 010AN POST TF 039 BECOMES ITEM 010AD		1
-010G	0319928580		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 017 (AE 47869 AVT 1) RETROFIT ITEM 010C POST TF 024A BECOMES ITEM 010H		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -010H	0319928590		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 038A BECOMES ITEM 010M POST TF 039 AND POST TF 055 BECOMES ITEM 010AM POST TF 028 BECOMES ITEM 010L POST TF 051A BECOMES ITEM 010AM POST TF 024A (AE 47870 AVT 1) RETROFIT ITEM 010G		1
-010J	0319928650		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 028 (AE 47104) PRE TF 038A (AE 46971)		1
-010K	0319928640		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE PRE TF 039 (AE 49017) POST TF 038A (AE 46971)		1
-010L	0319928680		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 028 (AE 47104 AVT 1) RETROFIT ITEM 010H POST TF 038A BECOMES ITEM 010N		1
-010M	0319928710		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 039 BECOMES ITEM 010R POST TF 038A (AE 46971 AVT 1) RETROFIT ITEM 010H		1
-010N	0319928720		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 039 BECOMES ITEM 010S POST TF 038A (AE 46971 AVT 1) RETROFIT ITEM 010L		1
-010P	0319928730		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 039 BECOMES ITEM 010T POST TF 038A (AE 46971 AVT 1) RETROFIT ITEM 010F		1
-010Q	0319928630		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 039 (AE 49017) PRE TF 051A (AE 50313)		1
-010R	0319928900		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 050A BECOMES ITEM 010AA POST TF 051A BECOMES ITEM 010Y POST TF 039 (AE 49017 AVT 1) RETROFIT ITEM 010M		1

- ITEM NOT ILLUSTRATED



# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-010S	0319928910		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 051A BECOMES ITEM 010X POST TF 039 (AE 49017 AVT 1) RETROFIT ITEM 010N POST TF 050A BECOMES ITEM 010Z		1
-010T	0319928920		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 039 (AE 49017 AVT 1) RETROFIT ITEM 010P POST TF 051A BECOMES ITEM 010W		1
-010U	0319928930		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 055 BECOMES ITEM 010AC PRE TF 050A (AE 50161) POST TF 051A (AE 50313)		1
-010V	0319878000		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE PRE TF 055 (AE 50904) POST TF 050A (AE 50161)		1
-010W	0319878030		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 055 BECOMES ITEM 010AG POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 010T		1
-010X	0319878040		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 055 BECOMES ITEM 010AJ POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 010S		1
-010Y	0319878050		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 055 BECOMES ITEM 010AK POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 010R		1
-010Z	0319878070		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 050A (AE 50161 AVT 1) RETROFIT ITEM 010S POST TF 055 BECOMES ITEM 010AE		1
-010AA	0319878060		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 055 BECOMES ITEM 010AL POST TF 050A (AE 50161 AVT 1) RETROFIT ITEM 010R		1
-010AB	0319878010		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE PRE TF 077 (AE 64964) POST TF 055 (AE 50904)		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-010AC	0319878020		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 055 (AE 50904) RETROFIT ITEM 010U		1
-010AD	0319878080		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 039 (AE 49017) AND POST TF 051A (AE 50313 AVT 1) AND POST TF 038A (AE 46971) RETROFIT ITEM 010F POST TF 055 BECOMES ITEM 010AH POST TF 050A (AE 50161 AVT 1) RETROFIT ITEM 010F		1
-010AE	0319878090		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 055 (AE 50904) RETROFIT ITEM 010Z		1
-010AF	0319878100		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 017 (AE 47869) RETROFIT ITEM 010A		1
-010AG	0319870020		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 077 (AE 64964) BECOMES ITEM 010AR POST TF 055 (AE 50904) RETROFIT ITEM 010W		1
-010AH	0319870030		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 055 (AE 50904) RETROFIT ITEM 010AD		1
-010AJ	0319870040		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 055 (AE 50904) RETROFIT ITEM 010X		1
-010AK	0319870050		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 055 (AE 50904) RETROFIT ITEM 010Y		1
-010AL	0319870080		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 055 (AE 50904) RETROFIT ITEM 010AA		1
-010AM	0319870060		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 039 (AE 49017 AVT 1) AND POST TF 051A (AE 50313 AVT 1) AND POST TF 055 (AE 50904) RETROFIT ITEM 010H		1

- ITEM NOT ILLUSTRATED

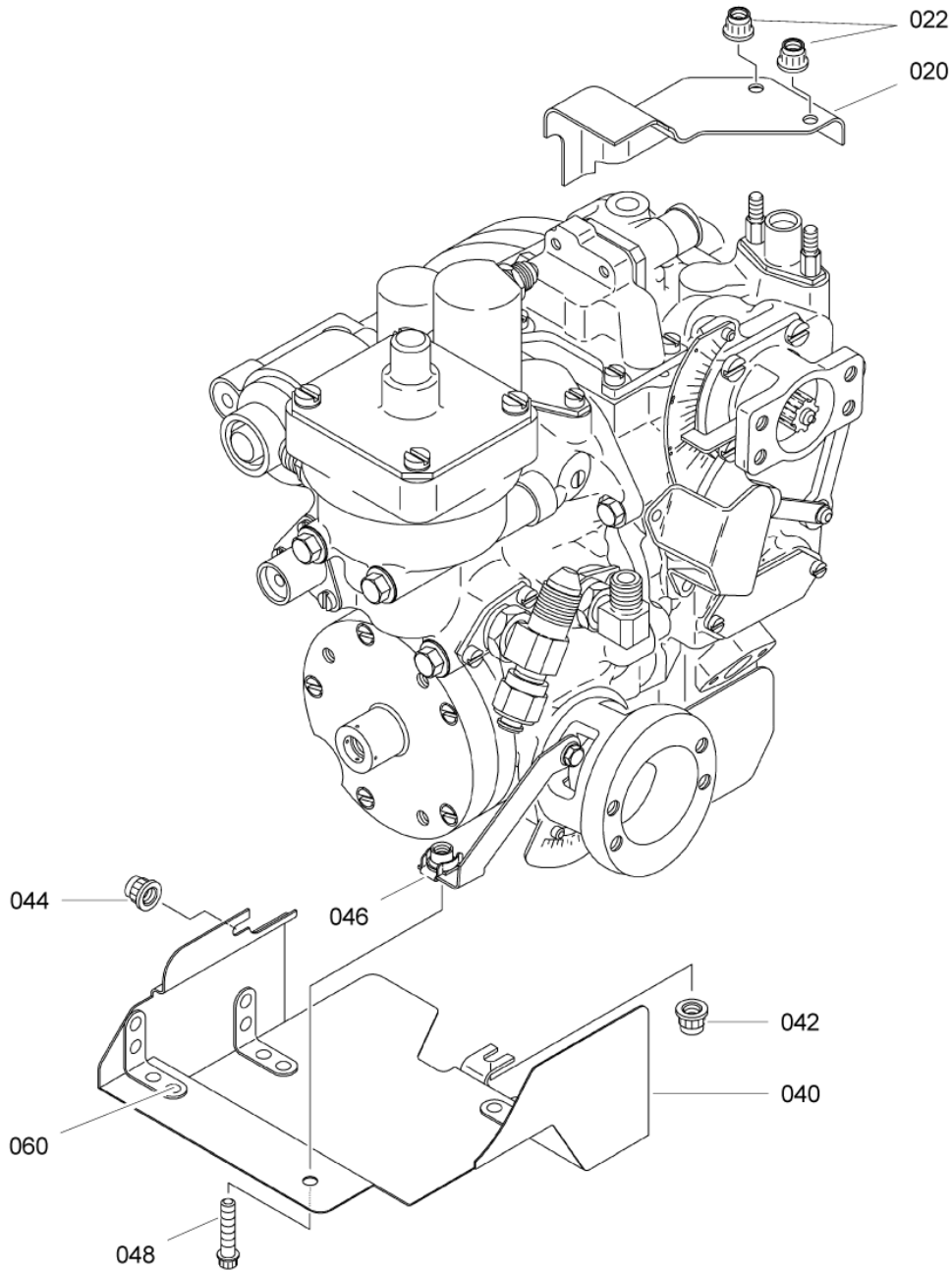
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

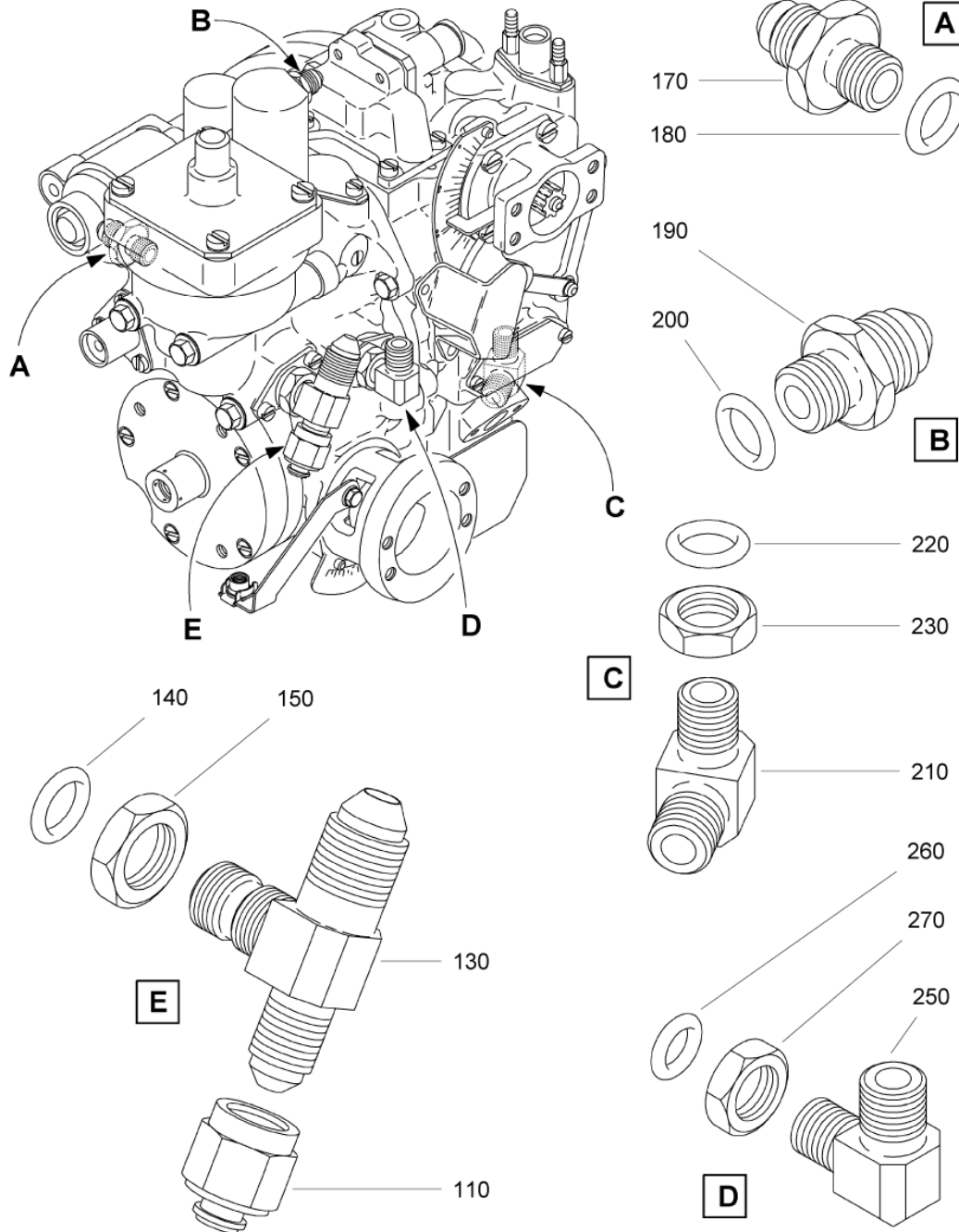
FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-010AN	0319870070		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 039 (AE 49017 AVT 1) RETROFIT ITEM 010F POST TF 077 (AE 64964) BECOMES ITEM 010AQ POST TF 055 (AE 50904) AND POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 010F		1
-010AP	0319870090		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE PRE TF 066 (AE 20669) POST TF 077 (AE 64964)		1
-010AQ	0319922270		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 077 (AE 64964) RETROFIT ITEM 010AN		1
-010AR	0319922300		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 066 (AE 20669) BECOMES ITEM 010AT POST TF 077 (AE 64964) RETROFIT ITEM 010AG		1
-010AS	0319870100		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 066 (AE 20669)		1
-010AT	0319922390		. FUEL CONTROL UNIT, ADJUSTED REPAIRABLE POST TF 066 (AE 20669) RETROFIT ITEM 010AR REFER TO CHAP.73-23-06 FOR DETAILS		1
			ATTACHING PARTS		
020	0249977000		. COLLAR ASSY		1
022	23350CA060		. . LOCK - VF0111 (9998060021)		1
024	12AX100BS		. . CLAMP - VF0215 (9562810520)		1
026	0249970080		. . HALF CLAMP ***		2
070	9682001952		. PACKING, PREFORMED		1
-080	9682004403		DELETED		

- ITEM NOT ILLUSTRATED



FUEL CONTROL UNIT,ADJUSTED  
Figure 01 (Sheet 1/2)

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FUEL CONTROL UNIT,ADJUSTED  
Figure 01 (Sheet 2/2)

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	0319928220		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE PRE TF 002 (AE 45290)	a	RF
-001A	0319928250		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE PRE TF 004 (AE 45800) POST TF 017 BECOMES ITEM 001AF POST TF 002 (AE 45290)	b	RF
-001B	0319928290		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 004 (AE 45800) PRE TF 005 (AE 45615)	c	RF
-001C	0319928300		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 017 BECOMES ITEM 001G PRE TF 006 (AE 46254) POST TF 005 (AE 45615)	d	RF
-001D	0319928320		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE PRE TF 017 (AE 47869) POST TF 006 (AE 46254)	e	RF
-001E	0319928540		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 017 (AE 47869) PRE TF 024A (AE 47870)	f	RF
-001F	0319928560		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 038A BECOMES ITEM 001AD POST TF 024A (AE 47870) POST TF 038A BECOMES ITEM 001P PRE TF 028 (AE 47104) POST TF 055 BECOMES ITEM 001AN POST TF 051A AND POST TF 050A BECOMES ITEM 001AD POST TF 039 AND POST TF 051A BECOMES ITEM 001AN POST TF 039 BECOMES ITEM 001AD	g	RF
-001G	0319928580		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 017 (AE 47869 AVT 1) RETROFIT ITEM 001C POST TF 024A BECOMES ITEM 001H	h	RF
-001H	0319928590		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 038A BECOMES ITEM 001M POST TF 039 AND POST TF 055 BECOMES ITEM 001AM POST TF 028 BECOMES ITEM 001L POST TF 051A BECOMES ITEM 001AM POST TF 024A (AE 47870 AVT 1) RETROFIT ITEM 001G	i	RF

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001J	0319928650		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 028 (AE 47104) PRE TF 038A (AE 46971)	j	RF
-001K	0319928640		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE PRE TF 039 (AE 49017) POST TF 038A (AE 46971)	k	RF
-001L	0319928680		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 028 (AE 47104 AVT 1) RETROFIT ITEM 001H POST TF 038A BECOMES ITEM 001N	l	RF
-001M	0319928710		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 039 BECOMES ITEM 001R POST TF 038A (AE 46971 AVT 1) RETROFIT ITEM 001H	m	RF
-001N	0319928720		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 039 BECOMES ITEM 001S POST TF 038A (AE 46971 AVT 1) RETROFIT ITEM 001L	n	RF
-001P	0319928730		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 039 BECOMES ITEM 001T POST TF 038A (AE 46971 AVT 1) RETROFIT ITEM 001F	o	RF
-001Q	0319928630		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 039 (AE 49017) PRE TF 051A (AE 50313)	p	RF
-001R	0319928900		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 050A BECOMES ITEM 001AA POST TF 051A BECOMES ITEM 001Y POST TF 039 (AE 49017 AVT 1) RETROFIT ITEM 001M	q	RF
-001S	0319928910		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 051A BECOMES ITEM 001X POST TF 039 (AE 49017 AVT 1) RETROFIT ITEM 001N POST TF 050A BECOMES ITEM 001Z	r	RF
-001T	0319928920		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 039 (AE 49017 AVT 1) RETROFIT ITEM 001P POST TF 051A BECOMES ITEM 001W	s	RF

- ITEM NOT ILLUSTRATED



# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001U	0319928930		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 055 BECOMES ITEM 001AC PRE TF 050A (AE 50161) POST TF 051A (AE 50313)	t	RF
-001V	0319878000		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE PRE TF 055 (AE 50904) POST TF 050A (AE 50161)	u	RF
-001W	0319878030		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 055 BECOMES ITEM 001AG POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 001T	v	RF
-001X	0319878040		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 055 BECOMES ITEM 001AJ POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 001S	w	RF
-001Y	0319878050		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 055 BECOMES ITEM 001AK POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 001R	x	RF
-001Z	0319878070		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 050A (AE 50161 AVT 1) RETROFIT ITEM 001S POST TF 055 BECOMES ITEM 001AE	y	RF
-001AA	0319878060		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 055 BECOMES ITEM 001AL POST TF 050A (AE 50161 AVT 1) RETROFIT ITEM 001R	z	RF
-001AB	0319878010		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE PRE TF 077 (AE 64964) POST TF 055 (AE 50904)	aa	RF
-001AC	0319878020		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 055 (AE 50904) RETROFIT ITEM 001U	ab	RF
-001AD	0319878080		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 039 (AE 49017) AND POST TF 051A (AE 50313 AVT 1) AND POST TF 038A (AE 46971) RETROFIT ITEM 001F POST TF 055 BECOMES ITEM 001AH POST TF 050A (AE 50161 AVT 1) RETROFIT ITEM 001F	ac	RF

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001AE	0319878090		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 055 (AE 50904) RETROFIT ITEM 001Z	ad	RF
-001AF	0319878100		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 017 (AE 47869) RETROFIT ITEM 001A	ae	RF
-001AG	0319870020		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 077 (AE 64964) BECOMES ITEM 001AR POST TF 055 (AE 50904) RETROFIT ITEM 001W	af	RF
-001AH	0319870030		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 055 (AE 50904) RETROFIT ITEM 001AD	ag	RF
-001AJ	0319870040		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 055 (AE 50904) RETROFIT ITEM 001X	ah	RF
-001AK	0319870050		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 055 (AE 50904) RETROFIT ITEM 001Y	ai	RF
-001AL	0319870080		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 055 (AE 50904) RETROFIT ITEM 001AA	aj	RF
-001AM	0319870060		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 039 (AE 49017 AVT 1) AND POST TF 051A (AE 50313 AVT 1) AND POST TF 055 (AE 50904) RETROFIT ITEM 001H	ak	RF
-001AN	0319870070		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 039 (AE 49017 AVT 1) RETROFIT ITEM 001F POST TF 077 (AE 64964) BECOMES ITEM 001AQ POST TF 055 (AE 50904) AND POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 001F	al	RF
-001AP	0319870090		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE PRE TF 066 (AE 20669) POST TF 077 (AE 64964)	am	RF
-001AQ	0319922270		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 077 (AE 64964) RETROFIT ITEM 001AN	an	RF

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001AR	0319922300		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 066 (AE 20669) BECOMES ITEM 001AT POST TF 077 (AE 64964) RETROFIT ITEM 001AG	ao	RF
-001AS	0319870100		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 066 (AE 20669)	ap	RF
-001AT	0319922390		FUEL CONTROL UNIT,ADJUSTED REPAIRABLE POST TF 066 (AE 20669) RETROFIT ITEM 001AR	aq	RF
-010	0319926040		REFER TO CHAP. 73-23-00 FIG.01 ITEM 010 . FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 017 BECOMES ITEM 010AA PRE TF 004 (AE 45800)	a, b	1
-010A	0319926080		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE PRE TF 005 (AE 45615) POST TF 004 (AE 45800)	c	1
-010B	0319926090		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE PRE TF 006 (AE 46254) POST TF 017 BECOMES ITEM 010F POST TF 005 (AE 45615)	d	1
-010C	0319926100		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 006 (AE 46254) PRE TF 017 (AE 47869)	e	1
-010D	0319926170		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE PRE TF 024A (AE 47870) POST TF 017 (AE 47869)	f	1
-010E	0319926190		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE PRE TF 028 (AE 47104) POST TF 038A BECOMES ITEM 010N POST TF 024A (AE 47870) POST TF 038A BECOMES ITEM 010Y POST TF 055 BECOMES ITEM 010AH POST TF 051A AND POST TF 050A BECOMES ITEM 010Y POST TF 039 AND POST TF 051A BECOMES ITEM 010AH POST TF 039 BECOMES ITEM 010Y		1
-010F	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 024A BECOMES ITEM 010G POST TF 017 (AE 47869 AVT 1) RETROFIT ITEM 010B	h	1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -010G	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 028 BECOMES ITEM 010K POST TF 038A BECOMES ITEM 010L POST TF 055 AND POST TF 039 AND POST TF 051A BECOMES ITEM 010AG POST TF 024A (AE 47870 AVT 1) RETROFIT ITEM 010F	i	1
-010H	0319926250		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE PRE TF 038A (AE 46971) POST TF 028 (AE 47104)	j	1
-010J	0319926240		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 038A (AE 46971) PRE TF 051A (AE 50313)	k, p	1
-010K	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 028 (AE 47104 AVT 1) RETROFIT ITEM 010G POST TF 038A BECOMES ITEM 010M	l	1
-010L	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 051A BECOMES ITEM 010T POST TF 038A (AE 46971 AVT 1) RETROFIT ITEM 010G POST TF 050A BECOMES ITEM 010V	m, q	1
-010M	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 051A BECOMES ITEM 010S POST TF 038A (AE 46971 AVT 1) RETROFIT ITEM 010K POST TF 050A BECOMES ITEM 010U	n, r	1
-010N	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 038A (AE 46971 AVT 1) RETROFIT ITEM 010E POST TF 051A BECOMES ITEM 010R	o, s	1
-010P	0319926430		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 055 BECOMES ITEM 010X PRE TF 050A (AE 50161) POST TF 051A (AE 50313)	t	1
-010Q	0319926460		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE PRE TF 055 (AE 50904) POST TF 050A (AE 50161)	u	1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION 1 2 3 4 5 6 7	EFFECT	QTY
01 -010R	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 055 BECOMES ITEM 010AB POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 010N	v	1
-010S	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 010M	w	1
-010T	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 010L POST TF 055 BECOMES ITEM 010AD	x	1
-010U	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 055 BECOMES ITEM 010AE POST TF 050A (AE 50161 AVT 1) RETROFIT ITEM 010M	y	1
-010V	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 050A (AE 50161 AVT 1) RETROFIT ITEM 010L POST TF 055 BECOMES ITEM 010AF	z	1
-010W	0319926500		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 055 (AE 50904) PRE TF 077 (AE 64964) PRE ACR (AE 51502)	aa	1
-010X	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 010P	ab	1
-010Y	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 038A (AE 46971) AND POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 010E POST TF 055 BECOMES ITEM 010AC POST TF 050A (AE 50161 AVT 1) AND POST TF 039 (AE 49017) RETROFIT ITEM 010E	ac	1
-010Z	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 010U	ad	1
-010AA	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 017 (AE 47869) RETROFIT ITEM 010	ae	1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -010AB	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 010R POST TF 077 (AE 64964) BECOMES ITEM 010AL	af	1
-010AC	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 010Y	ag	1
-010AD	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 010S	ah	1
-010AE	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 010T	ai	1
-010AF	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 010V	aj	1
-010AG	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 039 (AE 49017 AVT 1) AND POST TF 051A (AE 50313 AVT 1) AND POST TF 055 (AE 50904) RETROFIT ITEM 010G	ak	1
-010AH	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 039 (AE 49017 AVT 1) RETROFIT ITEM 010E POST TF 077 (AE 64964) BECOMES ITEM 010AK POST TF 055 (AE 50904) AND POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 010E	al	1
-010AJ	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE PRE ACR (AE 70747) POST TF 077 (AE 64964)	am	1
-010AK	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 077 (AE 64964) RETROFIT ITEM 010AH	an	1
-010AL	0319922310		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 066 (AE 20669) BECOMES ITEM 010AP POST TF 077 (AE 64964) RETROFIT ITEM 010AB	ao	1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -010AM	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE PRE TF 066 (AE 20669) POST ACR (AE 70747)	am	1
-010AN	-		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 066 (AE 20669)	ap	1
-010AP	0319922380		. FUEL CONTROL UNIT, EQUIPPED NON PROCURABLE POST TF 066 (AE 20669) RETROFIT ITEM 010AL	aq	1
020	0319732060		. . SHIELD, TOP PRE TF 006 (AE 46254) PART OF ITEMS 010 010A 010B 010F 010G 010K 010L 010M 010S 010T 010U 010V 010Z 010AA 010AD 010AE 010AF 010AG		1
-020A	0319732530		. . SHIELD, TOP POST TF 006 (AE 46254) PART OF ITEMS 010C 010D 010E 010H 010J 010N 010P 010Q 010R 010W 010X 010Y 010AB 010AC 010AH 010AJ 010AK 010AL		1
022	9866205026		ATTACHING PARTS . . NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 PRE TF 077 (AE 64964)		2
-022A	9866205026		. . NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 POST TF 077 (AE 64964) ***		1
040	0319738640		. . SHIELD, BOTTOM POST AE 45399 BECOMES ITEM 040A PRE ACR (AE 45399) PART OF ITEMS 010 010A 010B 010F 010G 010K 010L 010M 010S 010T 010U 010V 010Z 010AA 010AD 010AE 010AF 010AG		1
-040A	0319738740		. . SHIELD, BOTTOM POST ACR (AE 45399) RETROFIT ITEM 040 PRE TF 006 (AE 46254) PART OF ITEMS 010 010A 010B 010F 010G 010K 010L 010M 010S 010T 010U 010V 010Z 010AA 010AD 010AE 010AF 010AG		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -040B	0319738840		. . SHIELD, BOTTOM POST TF 006 BECOMES ITEM 040D PRE TF 006 (AE 46254 AVT 1) POST TF 006 (AE 46254) PART OF ITEMS 010C 010D 010E 010H 010J 010N 010P 010Q 010R 010W 010X 010Y 010AB 010AC 010AH		1
-040C	0319739180		. . SHIELD, BOTTOM PRE TF 077 (AE 64964) POST TF 006 (AE 46254 AVT 1) PART OF ITEMS 010C 010D 010E 010H 010J 010N 010P 010Q 010R 010W 010X 010Y 010AB 010AC 010AH		1
-040D	0319739130		. . SHIELD, BOTTOM POST TF 006 (AE 46254 AVT 1) RETROFIT ITEM 040B PART OF ITEMS 010C 010D 010E 010H 010J 010N 010P 010Q 010R 010W 010X 010Y 010AB 010AC 010AH		1
-040E	0319730340		. . SHIELD, BOTTOM POST TF 077 (AE 64964) PART OF ITEMS 010AJ 010AK 010AL		1
042	9866205026		ATTACHING PARTS . . NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 PRE TF 077 (AE 64694)		1
044	EN3377-040		. . NUT - VI9005 (9867500400)		1
046	EN3240-050		. . NUT - VI9005 (9867700050)		1
048	EN3686050010		. . SCREW - VI9005 (9836405010) ***		1
060	9560163080		. . RIVET 9560163080 IS THE SAFRAN HE PART NUMBER FOR: V11815 - CHERRYLOCK-CR2662- PART OF ITEMS 040 040A		2
-080	0319927350		. . SPACER ASSY PRE TF 005 (AE 45615) PART OF ITEMS 010 010A		1
-082	EN3686050012		ATTACHING PARTS . . SCREW - VI9005 (9836405012) PRE TF 005 (AE 45615) PART OF ITEMS 010 010A ***		3
-100	EN2944-050100		. . . THREAD, INSERT - VI9005 (9728050804)		3
110	9932307060		. . PLUG ASSY, AN		1
130	0000380250		. . UNION, 3 WAY		1
140	9794099203		. . PACKING, PREFORMED PRE ACR (AE 69357)		1
-140A	9682000992		. . PACKING, PREFORMED POST ACR (AE 69357)		1

- ITEM NOT ILLUSTRATED



# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
150	9867201200		. . NUT		1
170	9936500600		. . NIPPLE		1
180	9794080203		. . PACKING, PREFORMED PRE ACR (AE 69357)		1
-180A	9682000805		. . PACKING, PREFORMED POST ACR (AE 69357)		1
190	0000252540		. . NIPPLE		1
200	9794099203		. . PACKING, PREFORMED PRE ACR (AE 69357)		1
-200A	9682000992		. . PACKING, PREFORMED POST ACR (AE 69357)		1
210	0301502420		. . UNION		1
220	9794080203		. . PACKING, PREFORMED PRE ACR (AE 69357)		1
-220A	9682000805		. . PACKING, PREFORMED POST ACR (AE 69357)		1
230	9867201000		. . NUT		1
250	0301502420		. . UNION		1
260	9794080203		. . PACKING, PREFORMED PRE ACR (AE 69357)		1
-260A	9682000805		. . PACKING, PREFORMED POST ACR (AE 69357)		1
270	9867201000		. . NUT		1
-400	0319925260		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 017 BECOMES ITEM 400AA PRE TF 004 (AE 45800) PART OF ITEM 010		1
-400A	0319925320		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 017 BECOMES ITEM 400E PRE TF 006 (AE 46254) POST TF 004 (AE 45800) PART OF ITEMS 010A 010B		1
-400B	0319925340		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE PRE TF 017 (AE 47869) POST TF 006 (AE 46254) PART OF ITEM 010C		1
-400C	0319925460		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 017 (AE 47869) PRE TF 024A (AE 47870) PART OF ITEM 010D		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -400D	0319925480		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 024A (AE 47870) PRE TF 028 (AE 47104) POST TF 038A BECOMES ITEM 400M POST TF 038A BECOMES ITEM 400Y POST TF 055 BECOMES ITEM 400AH POST TF 051A AND POST TF 050A BECOMES ITEM 400Y POST TF 039 AND POST TF 051A BECOMES ITEM 400AH POST TF 039 BECOMES ITEM 400Y PART OF ITEM 010E		1
-400E	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 017 (AE 47869 AVT 1) RETROFIT ITEM 400A POST TF 024A BECOMES ITEM 400F PART OF ITEM 010F		1
-400F	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 039 BECOMES ITEM 400AG POST TF 024A (AE 47870 AVT 1) RETROFIT ITEM 400E POST TF 038A BECOMES ITEM 400K POST TF 051A AND POST TF 055 BECOMES ITEM 400AG POST TF 028 BECOMES ITEM 400J PART OF ITEM 010G		1
-400G	0319925540		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 028 (AE 47104) PRE TF 038A (AE 46971) PART OF ITEM 010H		1
-400H	0319925530		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE PRE ACR (AE 49733) POST TF 038A (AE 46971) PART OF ITEM 010J		1
-400J	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 038A BECOMES ITEM 400L POST TF 028 (AE 47104 AVT 1) RETROFIT ITEM 400F PART OF ITEM 010K		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -400K	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 050A BECOMES ITEM 400V POST TF 038A (AE 46971 AVT 1) RETROFIT ITEM 400F POST TF 051A BECOMES ITEM 400T PART OF ITEM 010L		1
-400L	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 051A BECOMES ITEM 400S POST TF 038A (AE 46971 AVT 1) RETROFIT ITEM 400J POST TF 050A BECOMES ITEM 400U PART OF ITEM 010M		1
-400M	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 051A BECOMES ITEM 400R POST TF 038A (AE 46971 AVT 1) RETROFIT ITEM 400D PART OF ITEM 010N		1
-400N	0319925620		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE PRE TF 051A (AE 50313) POST ACR (AE 49733) PART OF ITEM 010J		1
-400P	0319925730		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 051A (AE 50313) POST TF 055 BECOMES ITEM 400X PRE TF 050A (AE 50161) PART OF ITEM 010P		1
-400Q	0319925760		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 050A (AE 50161) PRE TF 055 (AE 50904) PART OF ITEM 010Q		1
-400R	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 400M POST TF 055 BECOMES ITEM 400AB PART OF ITEM 010R		1
-400S	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 400L POST TF 055 BECOMES ITEM 400AD PART OF ITEM 010S		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -400T	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 400K POST TF 055 BECOMES ITEM 400AE PART OF ITEM 010T		1
-400U	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 050A (AE 50161 AVT 1) RETROFIT ITEM 400L POST TF 055 BECOMES ITEM 400Z PART OF ITEM 010U		1
-400V	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 055 BECOMES ITEM 400AF POST TF 050A (AE 50161 AVT 1) RETROFIT ITEM 400K PART OF ITEM 010V		1
-400W	0319925800		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE PRE TF 077 (AE 64964) POST TF 055 (AE 50904) PART OF ITEM 010W		1
-400X	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 400P PART OF ITEM 010X		1
-400Y	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 039 (AE 49017) AND POST TF 038A (AE 46971) RETROFIT ITEM 400D POST TF 055 BECOMES ITEM 400AC POST TF 050A (AE 50161 AVT 1) AND POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 400D PART OF ITEM 010Y		1
-400Z	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 400U PART OF ITEM 010Z		1
-400AA	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 017 (AE 47869) RETROFIT ITEM 400 PART OF ITEM 010AA		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -400AB	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 077 (AE 64964) BECOMES ITEM 400AL POST TF 055 (AE 50904) RETROFIT ITEM 400R PART OF ITEM 010AB		1
-400AC	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 400Y PART OF ITEM 010AC		1
-400AD	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 400S PART OF ITEM 010AD		1
-400AE	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 400T PART OF ITEM 010AE		1
-400AF	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 400V PART OF ITEM 010AF		1
-400AG	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 051A (AE 50313 AVT 1) AND POST TF 055 (AE 50904) AND POST TF 039 (AE 49017 AVT 1) RETROFIT ITEM 400F PART OF ITEM 010AG		1
-400AH	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 400D POST TF 077 (AE 64964) BECOMES ITEM 400AK POST TF 039 (AE 49017 AVT 1) AND POST TF 055 (AE 50904) RETROFIT ITEM 400D PART OF ITEM 010AH		1
-400AJ	0319922110		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE PRE ACR (AE 70747) POST TF 077 (AE 64964) PART OF ITEM 010AJ		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -400AK	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 077 (AE 64964) RETROFIT ITEM 400AH PART OF ITEM 010AK		1
-400AL	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 066 (AE 20669) BECOMES ITEM 400AP POST TF 077 (AE 64964) RETROFIT ITEM 400AB PART OF ITEM 010AL		1
-400AM	0319922180		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE PRE TF 066 (AE 20669) POST ACR (AE 70747) PART OF ITEM 010AM		1
-400AN	0319922340		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 066 (AE 20669) PART OF ITEM 010AN		1
-400AP	-		. . FUEL CONTROL UNIT, UNDRESSED NON PROCURABLE POST TF 066 (AE 20669) RETROFIT ITEM 400AL PART OF ITEM 010AP REFER TO FIG.02 FOR DETAILS		1

- ITEM NOT ILLUSTRATED

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FIGURE NOT ILLUSTRATED

FUEL CONTROL UNIT,UNDRESSED  
Figure 02



# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
02					
-001	0319925260		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 017 BECOMES ITEM 001AA PRE TF 004 (AE 45800)	a	RF
-001A	0319925320		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 017 BECOMES ITEM 001E PRE TF 006 (AE 46254) POST TF 004 (AE 45800)	b	RF
-001B	0319925340		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE PRE TF 017 (AE 47869) POST TF 006 (AE 46254)	c	RF
-001C	0319925460		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 017 (AE 47869) PRE TF 024A (AE 47870)	d	RF
-001D	0319925480		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 024A (AE 47870) PRE TF 028 (AE 47104) POST TF 038A BECOMES ITEM 001M POST TF 038A BECOMES ITEM 001Y POST TF 055 BECOMES ITEM 001AH POST TF 051A AND POST TF 050A BECOMES ITEM 001Y POST TF 039 AND POST TF 051A BECOMES ITEM 001AH POST TF 039 BECOMES ITEM 001Y	e	RF
-001E	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 017 (AE 47869 AVT 1) RETROFIT ITEM 001A POST TF 024A BECOMES ITEM 001F	f	RF
-001F	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 039 BECOMES ITEM 001AG POST TF 024A (AE 47870 AVT 1) RETROFIT ITEM 001E POST TF 038A BECOMES ITEM 001K POST TF 051A AND POST TF 055 BECOMES ITEM 001AG POST TF 028 BECOMES ITEM 001J	g	RF
-001G	0319925540		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 028 (AE 47104) PRE TF 038A (AE 46971)	h	RF
-001H	0319925530		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE PRE ACR (AE 49733) POST TF 038A (AE 46971)	i	RF

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
02 -001J	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 038A BECOMES ITEM 001L POST TF 028 (AE 47104 AVT 1) RETROFIT ITEM 001F	j	RF
-001K	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 050A BECOMES ITEM 001V POST TF 038A (AE 46971 AVT 1) RETROFIT ITEM 001F	k	RF
-001L	-		POST TF 051A BECOMES ITEM 001T FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 051A BECOMES ITEM 001S POST TF 038A (AE 46971 AVT 1) RETROFIT ITEM 001J	l	RF
-001M	-		POST TF 050A BECOMES ITEM 001U FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 051A BECOMES ITEM 001R POST TF 038A (AE 46971 AVT 1) RETROFIT ITEM 001D	m	RF
-001N	0319925620		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE PRE TF 051A (AE 50313) POST ACR (AE 49733)	n	RF
-001P	0319925730		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 051A (AE 50313) POST TF 055 BECOMES ITEM 001X PRE TF 050A (AE 50161)	o	RF
-001Q	0319925760		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 050A (AE 50161) PRE TF 055 (AE 50904)	p	RF
-001R	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 001M	q	RF
-001S	-		POST TF 055 BECOMES ITEM 001AB FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 001L	r	RF
-001T	-		POST TF 055 BECOMES ITEM 001AD FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 001K POST TF 055 BECOMES ITEM 001AE	s	RF

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
02 -001U	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 050A (AE 50161 AVT 1) RETROFIT ITEM 001L	t	RF
-001V	-		POST TF 055 BECOMES ITEM 001Z FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 055 BECOMES ITEM 001AF POST TF 050A (AE 50161 AVT 1) RETROFIT ITEM 001K	u	RF
-001W	0319925800		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE PRE TF 077 (AE 64964) POST TF 055 (AE 50904)	v	RF
-001X	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 001P	w	RF
-001Y	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 039 (AE 49017) AND POST TF 038A (AE 46971) RETROFIT ITEM 001D POST TF 055 BECOMES ITEM 001AC POST TF 050A (AE 50161 AVT 1) AND POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 001D	x	RF
-001Z	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 001U	y	RF
-001AA	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 017 (AE 47869) RETROFIT ITEM 001	z	RF
-001AB	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 077 (AE 64964) BECOMES ITEM 001AL POST TF 055 (AE 50904) RETROFIT ITEM 001R	aa	RF
-001AC	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 001Y	ab	RF
-001AD	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 001S	ac	RF

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
02					
-001AE	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 001T	ad	RF
-001AF	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 055 (AE 50904) RETROFIT ITEM 001V	ae	RF
-001AG	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 051A (AE 50313 AVT 1) AND POST TF 055 (AE 50904) AND POST TF 039 (AE 49017 AVT 1) RETROFIT ITEM 001F	af	RF
-001AH	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 051A (AE 50313 AVT 1) RETROFIT ITEM 001D POST TF 077 (AE 64964) BECOMES ITEM 001AK POST TF 039 (AE 49017 AVT 1) AND POST TF 055 (AE 50904) RETROFIT ITEM 001D	ag	RF
-001AJ	0319922110		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE PRE ACR (AE 70747) POST TF 077 (AE 64964)	ah	RF
-001AK	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 077 (AE 64964) RETROFIT ITEM 001AH	ai	RF
-001AL	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 066 (AE 20669) BECOMES ITEM 001AP POST TF 077 (AE 64964) RETROFIT ITEM 001AB	aj	RF
-001AM	0319922180		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE PRE TF 066 (AE 20669) POST ACR (AE 70747)	ak	RF
-001AN	0319922340		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 066 (AE 20669)	al	RF
-001AP	-		FUEL CONTROL UNIT,UNDRESSED NON PROCURABLE POST TF 066 (AE 20669) RETROFIT ITEM 001AL REFER TO FIG. 01 ITEM 400	am	RF
-200	-		. COVER ASSY, EQUIPPED NON PROCURABLE PRE TF 004 (AE 45800)	a, z	1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
02 -200A	-		. COVER ASSY, EQUIPPED NON PROCURABLE PRE TF 006 (AE 46254) POST TF 028 BECOMES ITEM 200D POST TF 004 (AE 45800)	b, f, g, k, s, u, ad, ae, af	1
-200B	-		. COVER ASSY, EQUIPPED NON PROCURABLE PRE TF 028 (AE 47104) POST TF 006 (AE 46254)	c, d, e, q, x, aa, ab, ag, ai, aj	1
-200C	-		. COVER ASSY, EQUIPPED NON PROCURABLE POST TF 028 (AE 47104)	h, i, l, n, o, p, r, t, v, w, y, ac, ah	1
-200D	-		. COVER ASSY, EQUIPPED NON PROCURABLE POST TF 028 (AE 47104 AVT 1) RETROFIT ITEM 200A REFER TO FIG.03 FOR DETAILS	j, m	1
-550	-		. BODY ASSY, PUMP, EQUIPPED NON PROCURABLE REFER TO FIG.12 FOR DETAILS		1

- ITEM NOT ILLUSTRATED

FIGURE NOT ILLUSTRATED

COVER ASSY,EQUIPPED  
Figure 03

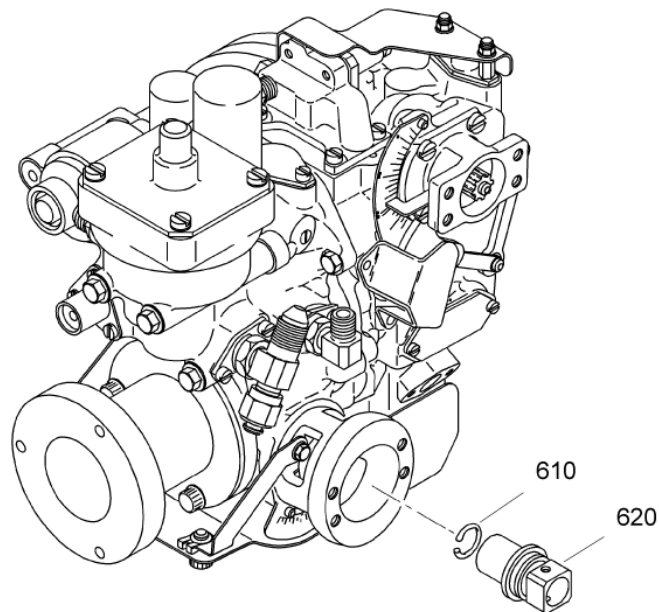
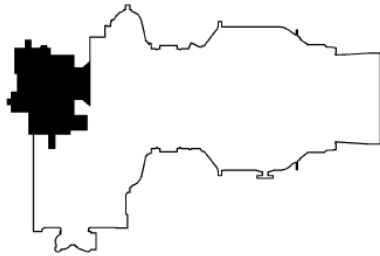
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
03 -001	-		COVER ASSY,EQUIPPED NON PROCURABLE PRE TF 004 (AE 45800)	a	RF
-001A	-		COVER ASSY,EQUIPPED NON PROCURABLE PRE TF 006 (AE 46254) POST TF 028 BECOMES ITEM 001D POST TF 004 (AE 45800)	b	RF
-001B	-		COVER ASSY,EQUIPPED NON PROCURABLE PRE TF 028 (AE 47104) POST TF 006 (AE 46254)	c	RF
-001C	-		COVER ASSY,EQUIPPED NON PROCURABLE POST TF 028 (AE 47104)	d	RF
-001D	-		COVER ASSY,EQUIPPED NON PROCURABLE POST TF 028 (AE 47104 AVT 1) RETROFIT ITEM 001A REFER TO FIG. 02 ITEM 200	e	RF
-020	-		. INST., METERING-LEVER-CAM NON PROCURABLE PRE TF 004 (AE 45800)	a	1
-020A	-		. INST., METERING-LEVER-CAM NON PROCURABLE POST TF 028 BECOMES ITEM 020D PRE TF 006 (AE 46254) POST TF 004 (AE 45800)	b	1
-020B	-		. INST., METERING-LEVER-CAM NON PROCURABLE PRE TF 028 (AE 47104) POST TF 006 (AE 46254)	c	1
-020C	-		. INST., METERING-LEVER-CAM NON PROCURABLE POST TF 028 (AE 47104)	d	1
-020D	-		. INST., METERING-LEVER-CAM NON PROCURABLE POST TF 028 (AE 47104 AVT 1) RETROFIT ITEM 020A REFER TO FIG.05 FOR DETAILS	e	1

- ITEM NOT ILLUSTRATED



INST.,METERING-LEVER-CAM  
Figure 05



# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
05					
-001	-		INST.,METERING-LEVER-CAM NON PROCURABLE PRE TF 004 (AE 45800)	a	RF
-001A	-		INST.,METERING-LEVER-CAM NON PROCURABLE POST TF 028 BECOMES ITEM 001D PRE TF 006 (AE 46254) POST TF 004 (AE 45800)	b	RF
-001B	-		INST.,METERING-LEVER-CAM NON PROCURABLE PRE TF 028 (AE 47104) POST TF 006 (AE 46254)	c	RF
-001C	-		INST.,METERING-LEVER-CAM NON PROCURABLE POST TF 028 (AE 47104)	d	RF
-001D	-		INST.,METERING-LEVER-CAM NON PROCURABLE POST TF 028 (AE 47104 AVT 1) RETROFIT ITEM 001A REFER TO FIG. 03 ITEM 020	e	RF
610	0164042470		. RING, RETAINING		1
620	0164042460		. SHAFT, DRIVE PRE ACR (AE 62882)		1
-620A	0164243500		. SHAFT, DRIVE POST ACR (AE 62882)		1

- ITEM NOT ILLUSTRATED

FIGURE NOT ILLUSTRATED

BODY ASSY,PUMP,EQUIPPED  
Figure 12

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
12 -001	-		BODY ASSY,PUMP,EQUIPPED NON PROCURABLE REFER TO FIG. 02 ITEM 550		RF
-010	-		. INST., FUEL COK-PRESS. BALANCING UNIT NON PROCURABLE REFER TO FIG.13 FOR DETAILS		1
-020	-		. INST., CONSTANT DELTA P-FILTER NON PROCURABLE REFER TO FIG.14 FOR DETAILS		1
-030	-		. INST., LEVER AND NFT FLYWEIGHT ASSY NON PROCURABLE REFER TO FIG.15 FOR DETAILS		1
-040	0319927310		. PUMP ASSY, FUEL NON PROCURABLE PRE TF 006 (AE 46254) POST TF 038A BECOMES ITEM 040G POST TF 028 BECOMES ITEM 040E		1
-040A	0319927410		. PUMP ASSY, FUEL NON PROCURABLE PRE ACR (AE 46234) POST TF 006 (AE 46254)		1
-040B	0319927430		. PUMP ASSY, FUEL NON PROCURABLE POST ACR (AE 46234) POST TF 038A BECOMES ITEM 040F PRE TF 028 (AE 47104)		1
-040C	0319927560		. PUMP ASSY, FUEL NON PROCURABLE POST TF 028 (AE 47104) PRE TF 038A (AE 46971)		1
-040D	0319927490		. PUMP ASSY, FUEL NON PROCURABLE PRE TF 077 (AE 64964) POST TF 038A (AE 46971)		1
-040E	-		. PUMP ASSY, FUEL NON PROCURABLE POST TF 038A BECOMES ITEM 040H POST TF 028 (AE 47104 AVT 1) RETROFIT ITEM 040		1
-040F	0319927600		. PUMP ASSY, FUEL NON PROCURABLE POST TF 038A (AE 46971 AVT 2) RETROFIT ITEM 040B		1
-040G	-		. PUMP ASSY, FUEL NON PROCURABLE POST TF 038A (AE 46971 AVT 2) RETROFIT ITEM 040		1
-040H	-		. PUMP ASSY, FUEL NON PROCURABLE POST TF 038A (AE 46971 AVT 2) RETROFIT ITEM 040E		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

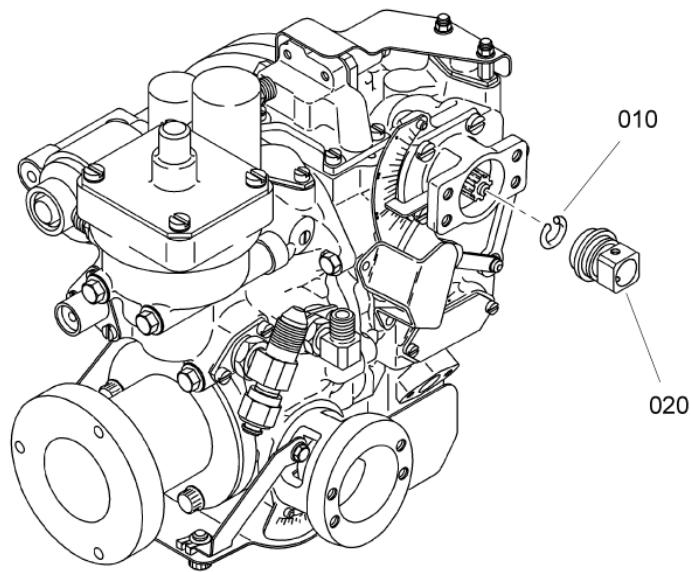
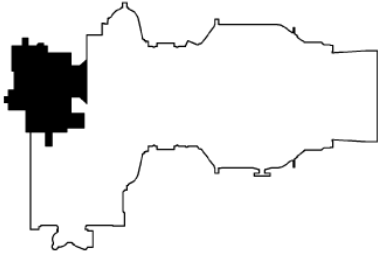
## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION 1 2 3 4 5 6 7	EFFECT	QTY
12 -040J	0319922100		. PUMP ASSY, FUEL NON PROCURABLE POST TF 077 (AE 64964) REFER TO FIG.17 FOR DETAILS		1

- ITEM NOT ILLUSTRATED

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INST.,FUEL COK-PRESS. BALANCING UNIT  
Figure 13

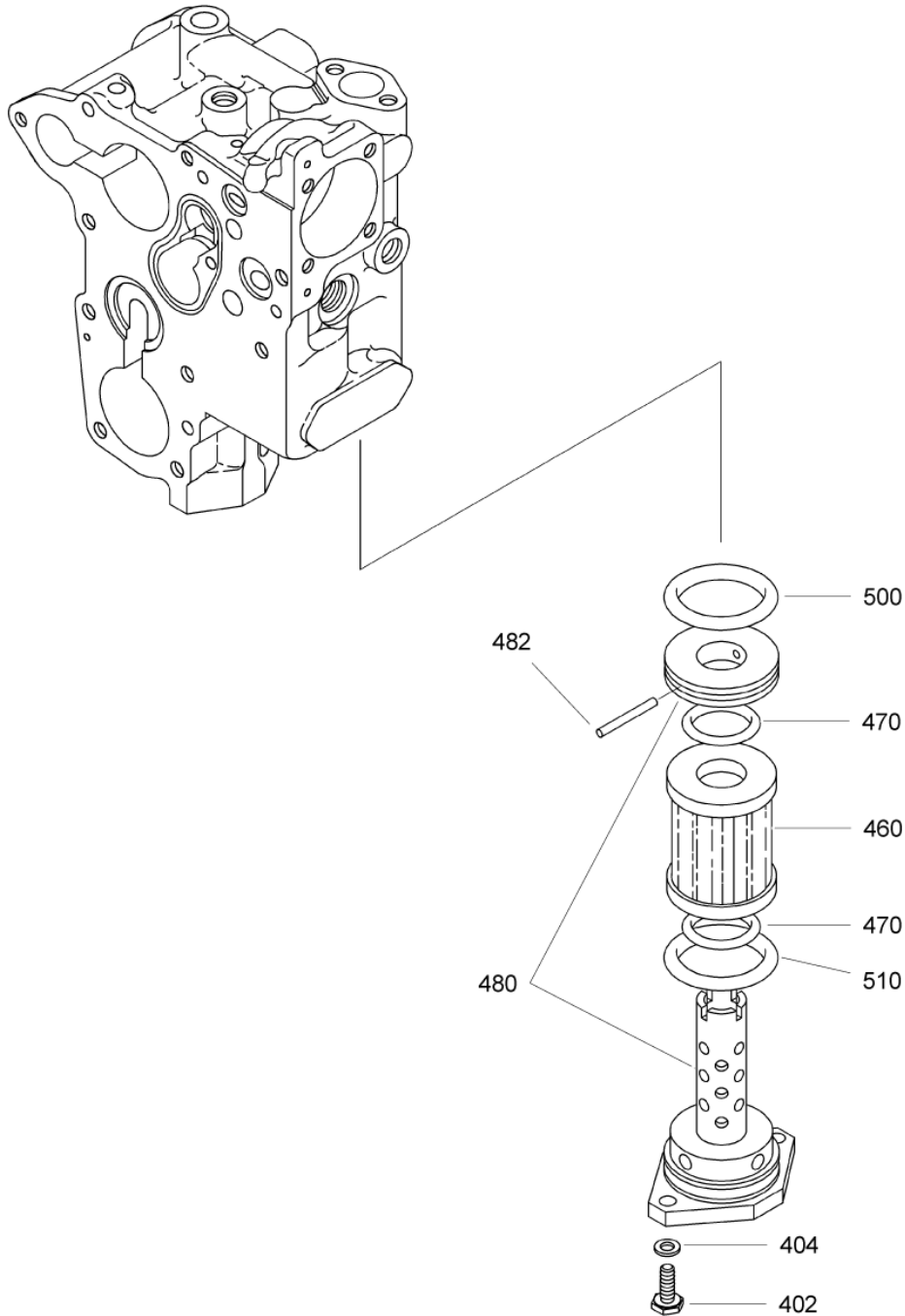
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
13 -001	-		INST.,FUEL COK-PRESS. BALANCING UNIT NON PROCURABLE REFER TO FIG. 12 ITEM 010		RF
010	0164042470		. RING, RETAINING		1
020	0164043050		. SHAFT, DRIVE PRE ACR (AE 62882)		1
-020A	0164243520		. SHAFT, DRIVE POST ACR (AE 62882)		1
620	9752008044		. SEAL		1

- ITEM NOT ILLUSTRATED



INST.,CONSTANT DELTA P-FILTER  
Figure 14



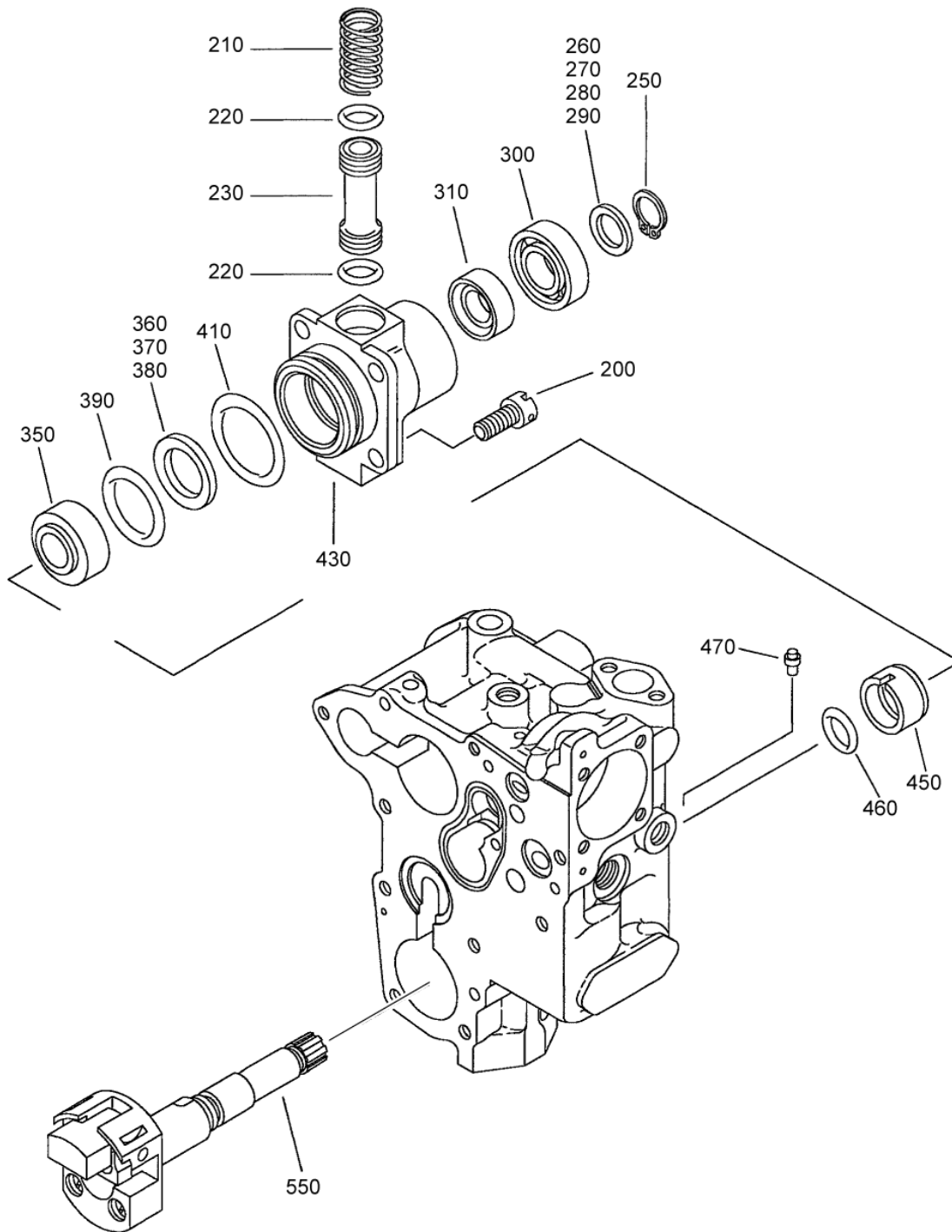
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
14					
-001	-		INST.,CONSTANT DELTA P-FILTER NON PROCURABLE REFER TO FIG. 12 ITEM 020		RF
-400	0164247810		. FILTER ASSY PRE TF 028 (AE 47104)		1
-400A	0319927520		. FILTER ASSY POST TF 028 (AE 47104)		1
			ATTACHING PARTS		
402	EN3687-050014		. SCREW - VI9005 (9836605014)		2
404	9740050022		. WASHER ***		2
460	CH0203103411000		. . ELEMENT, FILTERING - VF0559 (9520010656)		1
470	9794172203		. . PACKING, PREFORMED PART OF ITEM 400		2
-470A	9682001720		. . PACKING, PREFORMED PRE ACR (AE 52590) PART OF ITEM 400A		2
-470B	9681501803		. . PACKING, PREFORMED POST ACR (AE 52590)		2
480	01470000000NN9A		. . SUPPORT - VF0559 (9560137950)		1
482	01470000101599A		. . . PIN - VF0559 (9520010704)		1
500	9794236323		. PACKING, PREFORMED PRE TF 028 (AE 47104)		1
-500A	9683202360		. PACKING, PREFORMED POST TF 028 (AE 47104)		1
510	9682002702		. PACKING, PREFORMED PRE TF 028 (AE 47104)		1
-510A	9682002704		. PACKING, PREFORMED POST TF 028 (AE 47104)		1

- ITEM NOT ILLUSTRATED



INST., LEVER AND NFT FLYWEIGHT ASSY  
Figure 15

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
15					
-001	-		INST., LEVER AND NFT FLYWEIGHT ASSY NON PROCURABLE REFER TO FIG. 12 ITEM 030		RF
200	22296CF050012E		. SCREW - VF0111 (9848501229) NON PROCURABLE		4
210	0000508880		. SPRING NON PROCURABLE		1
220	9682000652		. PACKING, PREFORMED PRE TF 028 (AE 47104)		2
-220A	9682000654		. PACKING, PREFORMED POST TF 028 (AE 47104)		1
230	0164040450		. UNION NON PROCURABLE		1
250	9744009200		. CIRCLIP		1
260	0000404590		. WASHER, ADJUSTING SELECTED PART		1
270	0000404600		. WASHER, ADJUSTING SELECTED PART		1
280	0000404610		. WASHER, ADJUSTING SELECTED PART		1
290	0000404620		. WASHER, ADJUSTING SELECTED PART		1
300	9601590901		. BEARING 9601590901 IS THE SAFRAN HE PART NUMBER FOR: VD8897 - 609YP63 VF0234 - 609T65K825 VF0272 - 609/C3 V70854 - D609/603509		1
310	9560156830		. RING 9560156830 IS THE SAFRAN HE PART NUMBER FOR: VF0384 - BA9X18X6-75FKM585		1
350	3-6B002AF6		. SEAL - VF0562 (9660036206)		1
360	0000405620		. WASHER, ADJUSTING SELECTED PART		1
370	0000405630		. WASHER, ADJUSTING SELECTED PART		1
380	0000405640		. WASHER, ADJUSTING SELECTED PART		1
390	9682002003		. PACKING, PREFORMED PRE TF 028 (AE 47104)		1
-390A	9682002005		. PACKING, PREFORMED POST TF 028 (AE 47104)		1
410	9682002253		. PACKING, PREFORMED PRE TF 028 (AE 47104)		1
-410A	9682002254		. PACKING, PREFORMED POST TF 028 (AE 47104)		1
430	0164242810		. HOUSING		1
450	0164242090		. RING, FRICTION		1
460	46012A00630		. PACKING, PREFORMED - VF0111 (9794410063) PRE TF 028 (AE 47104)		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

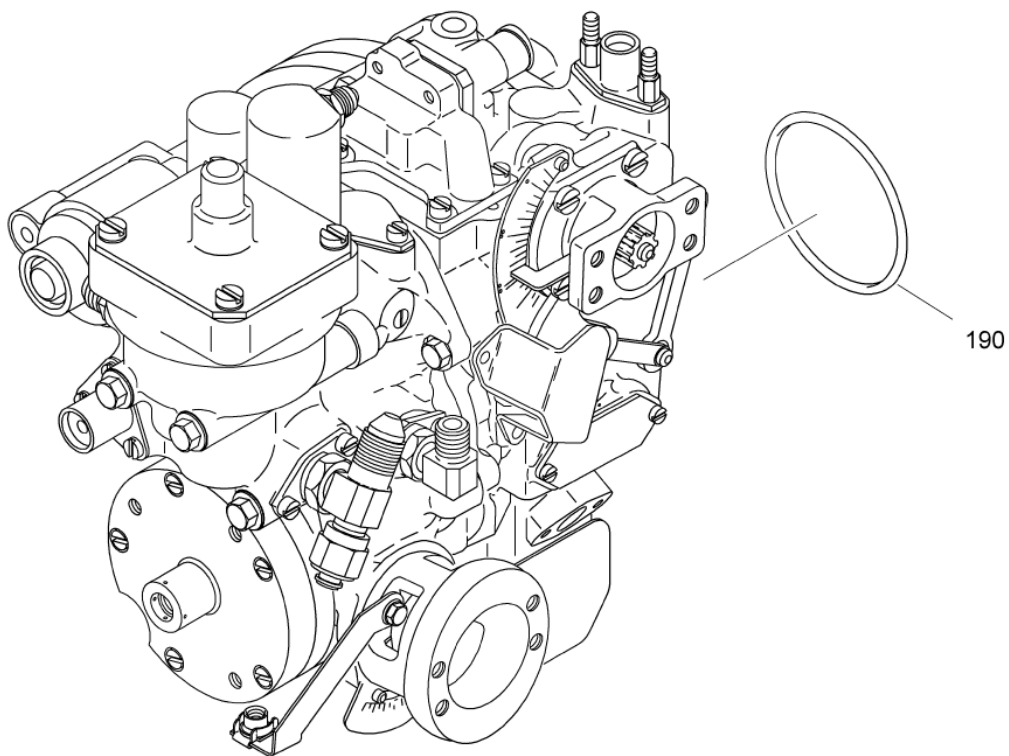
## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
15					
-460A	9794710063		. PACKING, PREFORMED POST TF 028 (AE 47104)		1
470	0164242100		. KEY		1
550	0164447240		. FLYWEIGHT ASSY NON PROCURABLE PRE TF 050A (AE 50161)		1
-550A	0164347300		. FLYWEIGHT ASSY NON PROCURABLE PRE ACR (AE 45287) ALTERNATE ITEM 550		1
-550B	0164447140		. FLYWEIGHT ASSY NON PROCURABLE PRE ACR (AE 46733) POST ACR (AE 45287) ALTERNATE ITEM 550A		1
-550C	0164447460		. FLYWEIGHT ASSY NON PROCURABLE POST TF 050A (AE 50161)		1

- ITEM NOT ILLUSTRATED

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PUMP ASSY,FUEL  
Figure 17

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
17 -001	0319927310		PUMP ASSY,FUEL NON PROCURABLE PRE TF 006 (AE 46254) POST TF 038A BECOMES ITEM 001G POST TF 028 BECOMES ITEM 001E	a	RF
-001A	0319927410		PUMP ASSY,FUEL NON PROCURABLE PRE ACR (AE 46234) POST TF 006 (AE 46254)	b	RF
-001B	0319927430		PUMP ASSY,FUEL NON PROCURABLE POST ACR (AE 46234) POST TF 038A BECOMES ITEM 001F PRE TF 028 (AE 47104)	c	RF
-001C	0319927560		PUMP ASSY,FUEL NON PROCURABLE POST TF 028 (AE 47104) PRE TF 038A (AE 46971)	d	RF
-001D	0319927490		PUMP ASSY,FUEL NON PROCURABLE PRE TF 077 (AE 64964) POST TF 038A (AE 46971)	e	RF
-001E	-		PUMP ASSY,FUEL NON PROCURABLE POST TF 038A BECOMES ITEM 001H POST TF 028 (AE 47104 AVT 1) RETROFIT ITEM 001	f	RF
-001F	0319927600		PUMP ASSY,FUEL NON PROCURABLE POST TF 038A (AE 46971 AVT 2) RETROFIT ITEM 001B	g	RF
-001G	-		PUMP ASSY,FUEL NON PROCURABLE POST TF 038A (AE 46971 AVT 2) RETROFIT ITEM 001	h	RF
-001H	-		PUMP ASSY,FUEL NON PROCURABLE POST TF 038A (AE 46971 AVT 2) RETROFIT ITEM 001E	i	RF
-001J	0319922100		PUMP ASSY,FUEL NON PROCURABLE POST TF 077 (AE 64964) REFER TO FIG. 12 ITEM 040	j	RF
190	9682004403		. PACKING, PREFORMED PRE TF 028 (AE 47104)	a, b, c, g, h	1
-190A	9682004402		. PACKING, PREFORMED POST TF 028 (AE 47104)	d, e, f, i, j	1

- ITEM NOT ILLUSTRATED

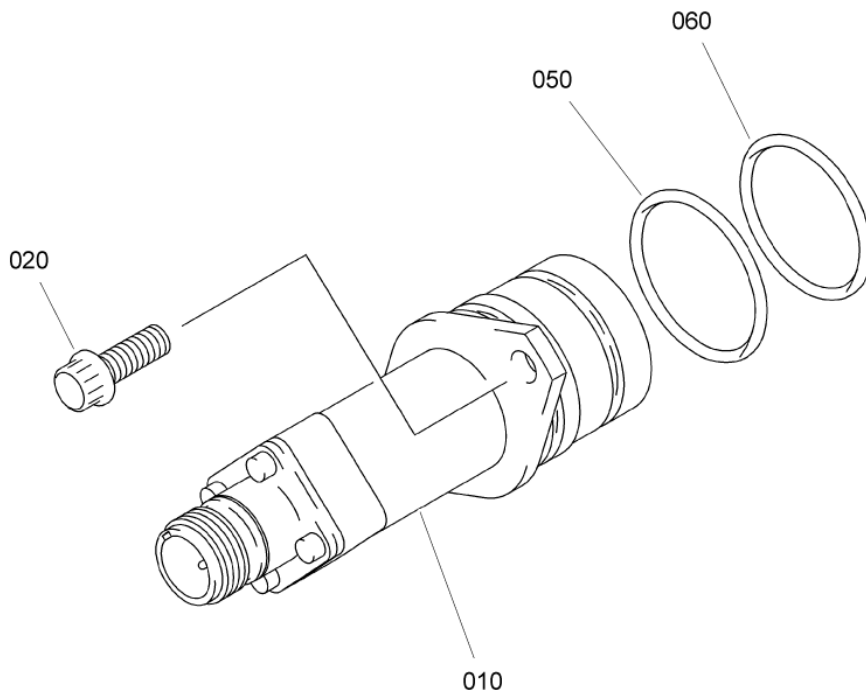
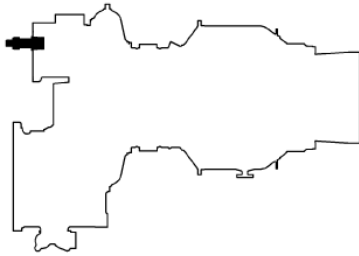




# DETAILED PART LIST

## INDICATING

### 73-30-00



INST. PRESSURE SWITCH, PRE-BLOCKAGE, FUEL FILTER  
Figure 01

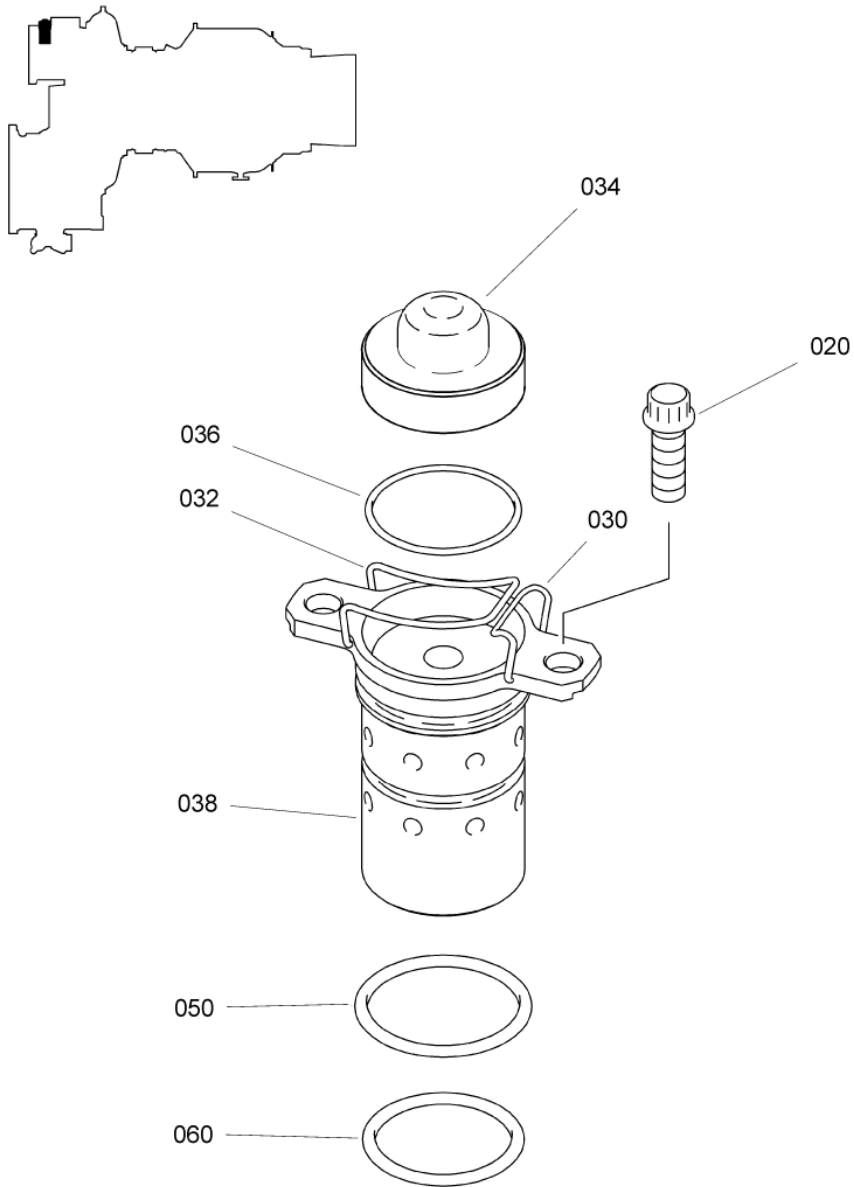
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		INST. PRESSURE SWITCH, PRE-BLOCKAGE, FUEL FILTER NON PROCURABLE REFER TO CHAP. 73-00-00 FIG.01 ITEM 070		RF
010	JA00706A		. PRESSURE SWITCH, PRE-BLOCKAGE, FUEL FILTER - VF0559 (9550172880) NON REPAIRABLE PRE ACR (AE 62568)		1
-010A	JAO3499A		. PRESSURE SWITCH, PRE-BLOCKAGE, FUEL FILTER - VF0559 (9550001900) POST ACR (AE 62568)		1
020	EN3686050014		ATTACHING PARTS . SCREW - VI9005 (9836405014) ***		2
050	46012A02360		. PACKING, PREFORMED - VF0111 (9794410236)		1
060	46012A02240		. PACKING, PREFORMED - VF0111 (9794410224)		1

- ITEM NOT ILLUSTRATED



INST.,VISUAL INDIC.,FUEL FILTER BLOCKAGE  
Figure 01

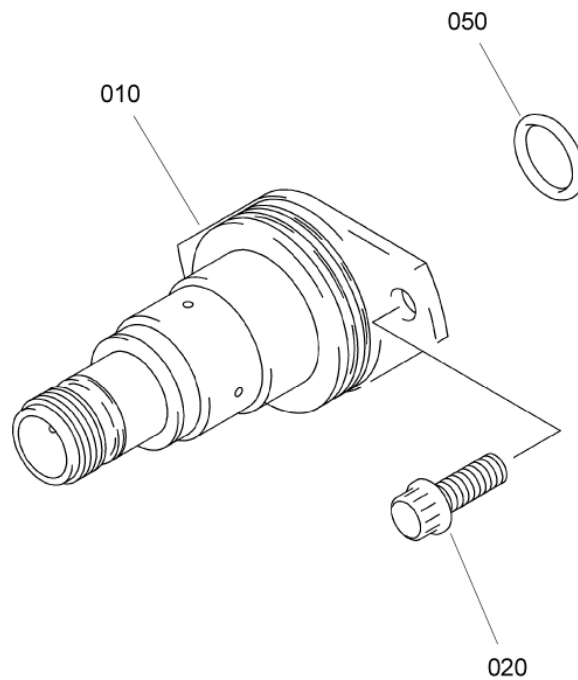
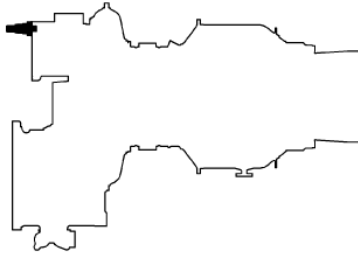
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		INST.,VISUAL INDIC.,FUEL FILTER BLOCKAGE NON PROCURABLE REFER TO CHAP. 73-00-00 FIG.01 ITEM 080		RF
-010	JA00707A		. INDICATOR, VISUAL, BLOCKAGE, FILTER - VF0559 (9560167500) NON REPAIRABLE  ATTACHING PARTS		1
020	EN3686050014		. SCREW - VI9005 (9836405014) ***		2
030	07550200106559A		. . HOOK - VF0559 (9520011819) POST ACR (AE 49392)		1
032	07550200105559A		. . RING, RETAINING - VF0559 (9520011820) POST ACR (AE 49392)		1
034	PAO 1583 A		. . COVER, TRANSPARENT - VF0559 (9520011817) POST ACR (AE 49392)		1
036	9520011818		. . PACKING, PREFORMED 9520011818 IS THE SAFRAN HE PART NUMBER FOR: VF0559 - AJ-0187701780EAO POST ACR (AE 49392)		1
-036A	46012A01800		. . PACKING, PREFORMED - VF0111 (9794410180) POST ACR (AE 49392)		1
038	JA02054A		. . INDICATOR, VISUAL, BLOCKAGE - VF0559 (9520011824) POST ACR (AE 49392)		1
050	46012A02360		. PACKING, PREFORMED - VF0111 (9794410236)		1
060	46012A02120		. PACKING, PREFORMED - VF0111 (9794410212)		1

- ITEM NOT ILLUSTRATED



INST.,SWITCH,FUEL LOW PRESSURE  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		INST. SWITCH, FUEL LOW PRESSURE NON PROCURABLE REFER TO CHAP. 73-00-00 FIG.01 ITEM 090		RF
010	12927		. SWITCH, LOW FUEL PRESSURE - V98505 (9550170280) NON REPAIRABLE		1
020	EN3686050014		ATTACHING PARTS . SCREW - VI9005 (9836405014) PRE ACR (AE 47354)		2
-020A	EN3686050018		. SCREW - VI9005 (9836405018) PRE ACR (AE 48298) POST ACR (AE 47354)		2
-020B	EN2926-050014		. SCREW - VI9005 (9836205014) POST ACR (AE 48298) ***		2
050	46012A00900		. PACKING, PREFORMED - VF0111 (9794410090)		1

- ITEM NOT ILLUSTRATED





## CHAPTER 74 - LIST OF EFFECTIVE PAGES

<u>Chapter Section Subject</u>	<u>Figure</u>	<u>Title</u>	<u>Pages</u>	<u>Date</u>
74		LIST OF EFFECTIVE PAGES	* 1 - 2	Apr. 15/2020
74		TABLE OF CONTENTS	1 - 2	Aug. 30/2011
74-00-00	TITLE	SYSTEM, IGNITION	1	Aug. 30/2011
74-00-00	01	SYSTEM,IGNITION	* 0	Apr. 15/2020
74-00-00	01		* 1	Apr. 15/2020
74-10-00	TITLE	ELECTRICAL POWER SUPPLY	1	Aug. 30/2011
74-11-10	01	BOX,IGNITION	* 0	Apr. 15/2020
74-11-10	01		* 1	Apr. 15/2020
74-20-00	TITLE	DISTRIBUTION	1	Aug. 30/2011
74-21-10	01	DEVICE,IGNITION	* 0	Apr. 15/2020
74-21-10	01		* 1	Apr. 15/2020
74-24-10	01	CABLES,IGNITION	* 0	Apr. 15/2020
74-24-10	01		* 1	Apr. 15/2020

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### CHAPTER 74 - TABLE OF CONTENTS

<u>Title</u>	<u>Chapter Section Subject</u>	<u>Figure</u>
<b>SYSTEM, IGNITION</b>	<b>74-00-00</b>	
SYSTEM,IGNITION	74-00-00	01
<b>ELECTRICAL POWER SUPPLY</b>	<b>74-10-00</b>	
BOX,IGNITION	74-11-10	01
<b>DISTRIBUTION</b>	<b>74-20-00</b>	
DEVICE,IGNITION	74-21-10	01
CABLES,IGNITION	74-24-10	01

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# DETAILED PART LIST

## SYSTEM, IGNITION

**74-00-00**

FIGURE NOT ILLUSTRATED

SYSTEM,IGNITION  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		SYSTEM,IGNITION NON PROCURABLE REFER TO CHAP. 71-00-00 FIG.01 ITEM 040		RF
-010	-		. INST., BOX, IGNITION NON PROCURABLE REFER TO CHAP.74-11-10 FOR DETAILS		1
-020	0319317810		. DEVICE, IGNITION NON PROCURABLE REFER TO CHAP.74-21-10 FOR DETAILS		1
-030	-		. INST., CABLES, IGNITION NON PROCURABLE REFER TO CHAP.74-24-10 FOR DETAILS		1

- ITEM NOT ILLUSTRATED

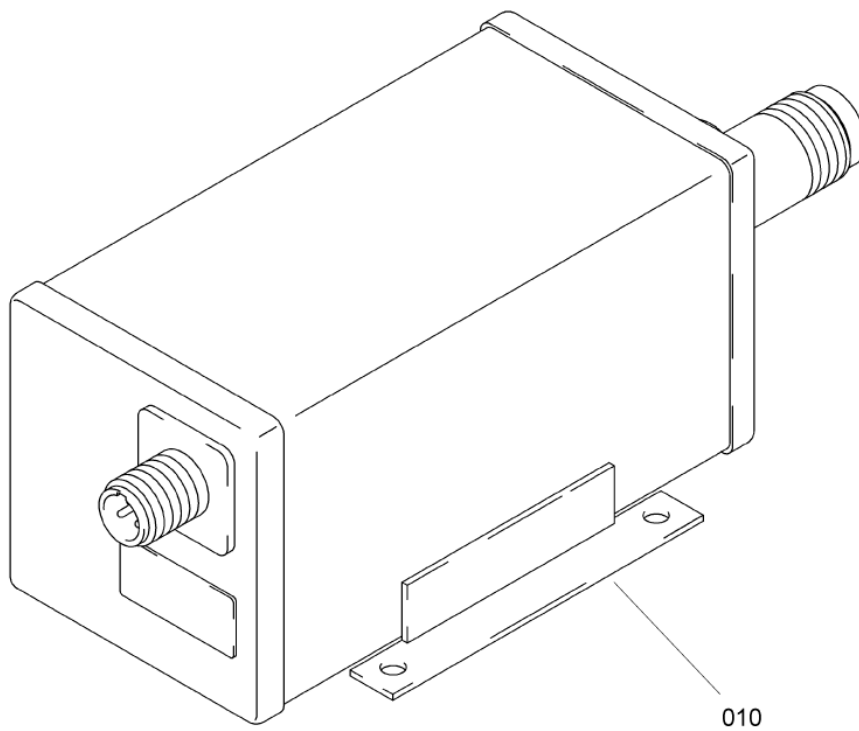
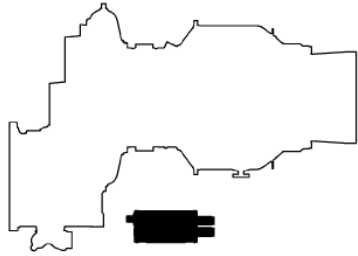




## DETAILED PART LIST

## ELECTRICAL POWER SUPPLY

**74-10-00**



INST.,BOX,IGNITION  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.BOX,IGNITION NON PROCURABLE REFER TO CHAP. 74-00-00 FIG.01 ITEM 010		RF
010	HE931		. IGNITION UNIT - VF6840 (9550173220) NON REPAIRABLE PRE ACR (AE 48022)		1
-010A	HE 932		. IGNITION UNIT - VF6840 (9550177760) NON REPAIRABLE PRE ACR (AE 51566) POST ACR (AE 48022)		1
-010B	HE 3200 amdt e		. IGNITION UNIT - VF5496 (9550178070) NON REPAIRABLE POST ACR (AE 51566)		1
-010C	HE3201A		. IGNITION UNIT - VF5496 (9421003400) NON REPAIRABLE POST ACR (AE 93571) ALTERNATE ITEM 010B		1

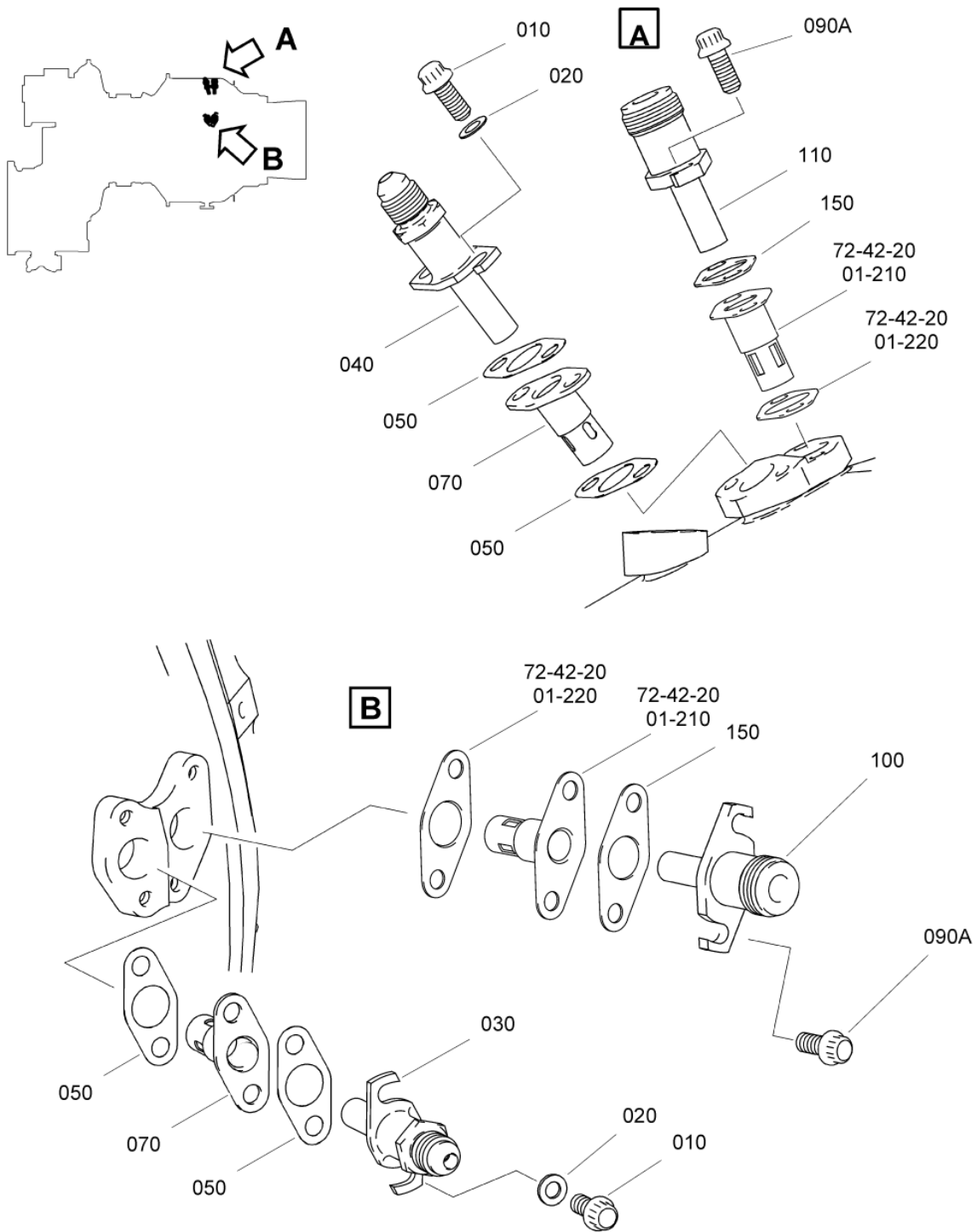
- ITEM NOT ILLUSTRATED



# DETAILED PART LIST

# DISTRIBUTION

**74-20-00**



DEVICE,IGNITION  
Figure 01

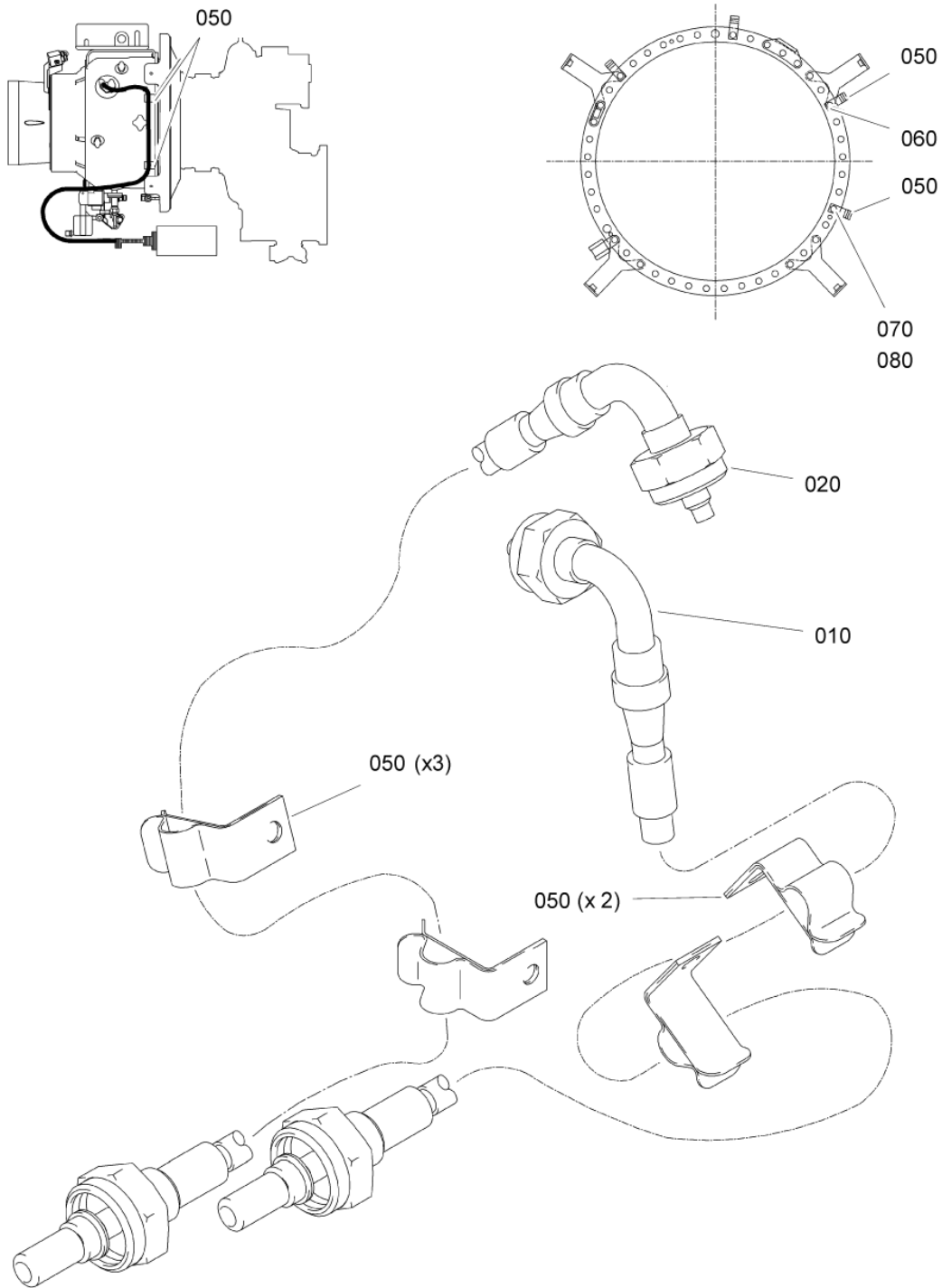
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	0319317810		DEVICE,IGNITION NON PROCURABLE REFER TO CHAP. 74-00-00 FIG.01 ITEM 020		RF
010	EN3686050012		. SCREW - VI9005 (9836405012) PRE ACR (AE 45096)		4
-010A	EN2928-050012		. SCREW - VI9005 (9836005012) POST ACR (AE 45096)		4
020	9740050022		. WASHER		4
030	0319307840		. INJECTOR ASSY REPAIRABLE REFER TO CHAP.73-15-03 FOR DETAILS		1
040	0319307840		. INJECTOR ASSY REPAIRABLE REFER TO CHAP.73-15-03 FOR DETAILS		1
050	0319301180		. SEAL		4
070	0319301720		. SLEEVE, INJECTOR		2
-090	EN3686050016		DELETED - VI9005 (9836405016)		
090A	EN2928-050014		. SCREW - VI9005 (9836005014) POST ACR (AE 45096)		4
100	SC1821		. IGNITER - VF6840 (9550166650) NON REPAIRABLE		1
-100A	CH34593		. IGNITER - V11583 (9550166660) NON REPAIRABLE ALTERNATE ITEM 100		1
110	SC1821		. IGNITER - VF6840 (9550166650) NON REPAIRABLE		1
-110A	CH34593		. IGNITER - V11583 (9550166660) NON REPAIRABLE ALTERNATE ITEM 110		1
150	0000230850		. SEAL		2

- ITEM NOT ILLUSTRATED



INST.,CABLES,IGNITION  
Figure 01



# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.,CABLES,IGNITION NON PROCURABLE REFER TO CHAP. 74-00-00 FIG.01 ITEM 030		RF
010	CLB23100		. CABLE , IGNITION - VF6840 (9550171530) NON REPAIRABLE		1
020	CLB23100		. CABLE , IGNITION - VF6840 (9550171530) NON REPAIRABLE		1
			ATTACHING PARTS		
050	0319767180		. CLIP PRE ACR (AE 45155)		6
-050A	0319767180		. CLIP POST ACR (AE 45155)		5
060	EN3686050020		. SCREW - VI9005 (9836405020) POST ACR (AE 47354)		1
070	EN3686050018		. SCREW - VI9005 (9836405018) POST ACR (AE 47354)		1
080	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 POST ACR (AE 47354) ***		1

- ITEM NOT ILLUSTRATED



## CHAPTER 75 - LIST OF EFFECTIVE PAGES

<u>Chapter Section Subject</u>	<u>Figure</u>	<u>Title</u>	<u>Pages</u>	<u>Date</u>
75		LIST OF EFFECTIVE PAGES	* 1 - 2	Oct. 15/2022
75		TABLE OF CONTENTS	1 - 2	Aug. 30/2011
75-00-00	TITLE	SYSTEM, AIR	1	Aug. 30/2011
75-00-00	01	SYSTEM,AIR	0	Apr. 15/2020
75-00-00	01		1	Apr. 15/2020
75-20-00	TITLE	COOLING	1	Aug. 30/2011
75-29-00	01	PIPES,AIR	* 0	Oct. 15/2022
75-29-00	01		* 1 - 3	Oct. 15/2022
75-40-00	TITLE	INDICATING	1	Aug. 30/2011
75-41-00	01	TRANSMITTER,P3 PRESSURE	0	Apr. 15/2020
75-41-00	01		1	Apr. 15/2020

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### CHAPTER 75 - TABLE OF CONTENTS

<u>Title</u>	<u>Chapter Section Subject</u>	<u>Figure</u>
<b>SYSTEM, AIR</b>	<b>75-00-00</b>	
SYSTEM,AIR	75-00-00	01
<b>COOLING</b>	<b>75-20-00</b>	
PIPES,AIR	75-29-00	01
<b>INDICATING</b>	<b>75-40-00</b>	
TRANSMITTER,P3 PRESSURE	75-41-00	01

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# DETAILED PART LIST

## SYSTEM, AIR

### 75-00-00

FIGURE NOT ILLUSTRATED

SYSTEM,AIR  
Figure 01



# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		SYSTEM,AIR NON PROCURABLE REFER TO CHAP. 71-00-00 FIG.01 ITEM 050		RF
-010	-		. INST., PIPES, AIR NON PROCURABLE REFER TO CHAP.75-29-00 FOR DETAILS		1
-020	-		. INST., TRANSMITTER, P3 PRESSURE NON PROCURABLE REFER TO CHAP.75-41-00 FOR DETAILS		1

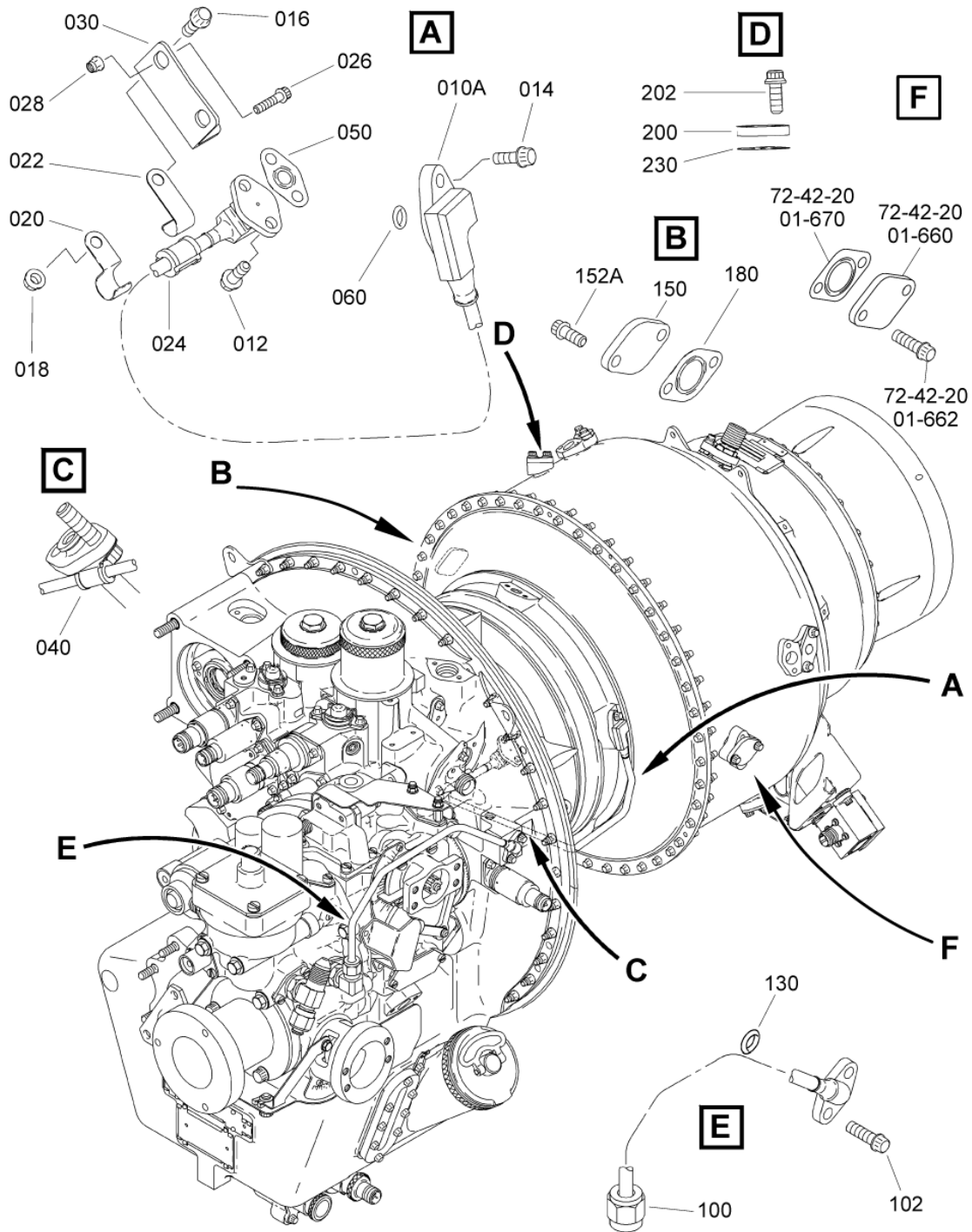
- ITEM NOT ILLUSTRATED



# DETAILED PART LIST

## COOLING

### 75-20-00



INST., PIPES, AIR  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.,PIPES,AIR NON PROCURABLE REFER TO CHAP. 75-00-00 FIG.01 ITEM 010		RF
-010	0319718630		. PIPE, AIR, P3 PRE TF 015A (AE 47227)		1
010A	0319719180		. PIPE, AIR, P3 POST TF 015A (AE 47227)		1
			ATTACHING PARTS		
012	EN3686050012		. SCREW - VI9005 (9836405012)		2
014	EN3686050016		. SCREW - VI9005 (9836405016)		2
016	EN3686050012		. SCREW - VI9005 (9836405012) POST TF 015A (AE 47227)		1
018	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 POST TF 015A (AE 47227)		1
020	AS12841		. HALF CLAMP, OUTER - VU1653 (0400420010) POST TF 015A (AE 47227)		1
022	AS12811		. HALF CLAMP, INNER - VU1653 (0400410010) POST TF 015A (AE 47227)		1
024	AS12872		. SLEEVE - VU1653 (0400430060) POST TF 015A (AE 47227)		1
026	EN3686050018		. SCREW - VI9005 (9836405018) PRE ACR (AE 70856) POST TF 015A (AE 47227)		1
-026A	EN3686050020		. SCREW - VI9005 (9836405020) POST ACR (AE 70856)		1
028	9866205026		. NUT 9866205026 IS THE SAFRAN HE PART NUMBER FOR: VF0111 - 22526-050 VI9005 - EN2906-050 POST TF 015A (AE 47227)		1
030	0319712750		. BRACKET POST TF 015A (AE 47227)		1
040	9560117610		. CLAMP 9560117610 IS THE SAFRAN HE PART NUMBER FOR: VF0215 - 9560117610 VF0355 - 58 0 171 002 POST TF 016 (AE 47396) ***		1
050	9945000060		. GASKET, CORRUJOINT		1
060	46012A00750		. PACKING, PREFORMED - VF0111 (9794410075)		1
100	0319718150		. PIPE, AIR		1
			ATTACHING PARTS		
102	EN3686050016		. SCREW - VI9005 (9836405016) ***		2
130	46012A00560		. PACKING, PREFORMED - VF0111 (9794410056)		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
150	9945300140		. BLANK PRE TF 008A (AE 46957)		2
-152	EN3686050012		. SCREW - V19005 (9836405012) PRE TF8A (AE 46957)		4
152A	EN3686050012		. SCREW - V19005 (9836405012) POST TF8A (AE 46957)		2
-180	9945000140		. GASKET, CORRUIJOINT PRE TF8A (AE 46957)		2
180A	9945000140		. GASKET, CORRUIJOINT POST TF8A (AE 46957)		1
200	9945300060		. BLANK		1
202	EN3686050012		ATTACHING PARTS . SCREW - V19005 (9836405012) ***		2
230	9945000060		. GASKET, CORRUIJOINT		1

- ITEM NOT ILLUSTRATED

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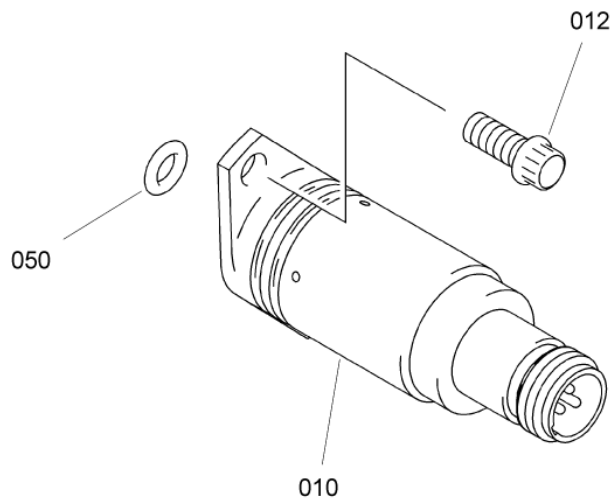
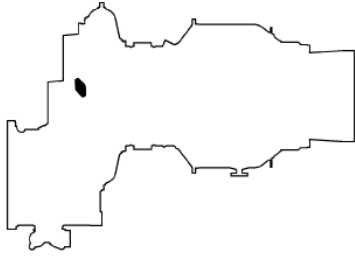




# DETAILED PART LIST

## INDICATING

### 75-40-00



INST., TRANSMITTER, P3 PRESSURE  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		INST., TRANSMITTER, P3 PRESSURE NON PROCURABLE REFER TO CHAP. 75-00-00 FIG.01 ITEM 020		RF
010	8600		. PRESSURE-SWITCH, P3 AIR - V98505 (9550170290) NON REPAIRABLE		1
012	EN3686050012		ATTACHING PARTS . SCREW - VI9005 (9836405012) ***		2
050	46012A00560		. PACKING, PREFORMED - VF0111 (9794410056)		1

- ITEM NOT ILLUSTRATED



## CHAPTER 77 - LIST OF EFFECTIVE PAGES

<u>Chapter Section Subject</u>	<u>Figure</u>	<u>Title</u>	<u>Pages</u>	<u>Date</u>
77		LIST OF EFFECTIVE PAGES	* 1 - 2	Oct. 15/2021
77		TABLE OF CONTENTS	1 - 2	Oct. 15/2019
77-00-00	TITLE	ENGINE INDICATING	1	Aug. 30/2011
77-00-00	01	SYSTEM,ENGINE INDICATING	0	Apr. 15/2020
77-00-00	01		1	Apr. 15/2020
77-09-01	01	BOX,CONFORMATION, T4.5	0	Oct. 15/2019
77-09-01	01		1	Oct. 15/2019
77-10-00	TITLE	POWER	1	Aug. 30/2011
77-11-00	01	SENSOR,N1	0	Apr. 15/2020
77-11-00	01		1	Apr. 15/2020
77-12-00	01	SENSOR,N2	0	Apr. 15/2020
77-12-00	01		1	Apr. 15/2020
77-15-00	01	TRANSMITTER TORQUE	0	Apr. 15/2020
77-15-00	01		1	Apr. 15/2020
77-20-00	TITLE	TEMPERATURE	1	Aug. 30/2011
77-21-00	01-1/2	HARNES,PYROMETRIC	* 0	Oct. 15/2021
77-21-00	BLANK		* 0	Oct. 15/2021
77-21-00	01-2/2		* 0	Oct. 15/2021
77-21-00	01		* 1	Oct. 15/2021

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## CHAPTER 77 - TABLE OF CONTENTS

<u>Title</u>	<u>Chapter Section Subject</u>	<u>Figure</u>
<b>ENGINE INDICATING</b>	<b>77-00-00</b>	
SYSTEM,ENGINE INDICATING	77-00-00	01
BOX,CONFORMATION, T4.5	77-09-01	01
<b>POWER</b>	<b>77-10-00</b>	
SENSOR,N1	77-11-00	01
SENSOR,N2	77-12-00	01
TRANSMITTER TORQUE	77-15-00	01
<b>TEMPERATURE</b>	<b>77-20-00</b>	
HARNES,PYROMETRIC	77-21-00	01

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# DETAILED PART LIST

## ENGINE INDICATING

**77-00-00**

FIGURE NOT ILLUSTRATED

SYSTEM,ENGINE INDICATING  
Figure 01

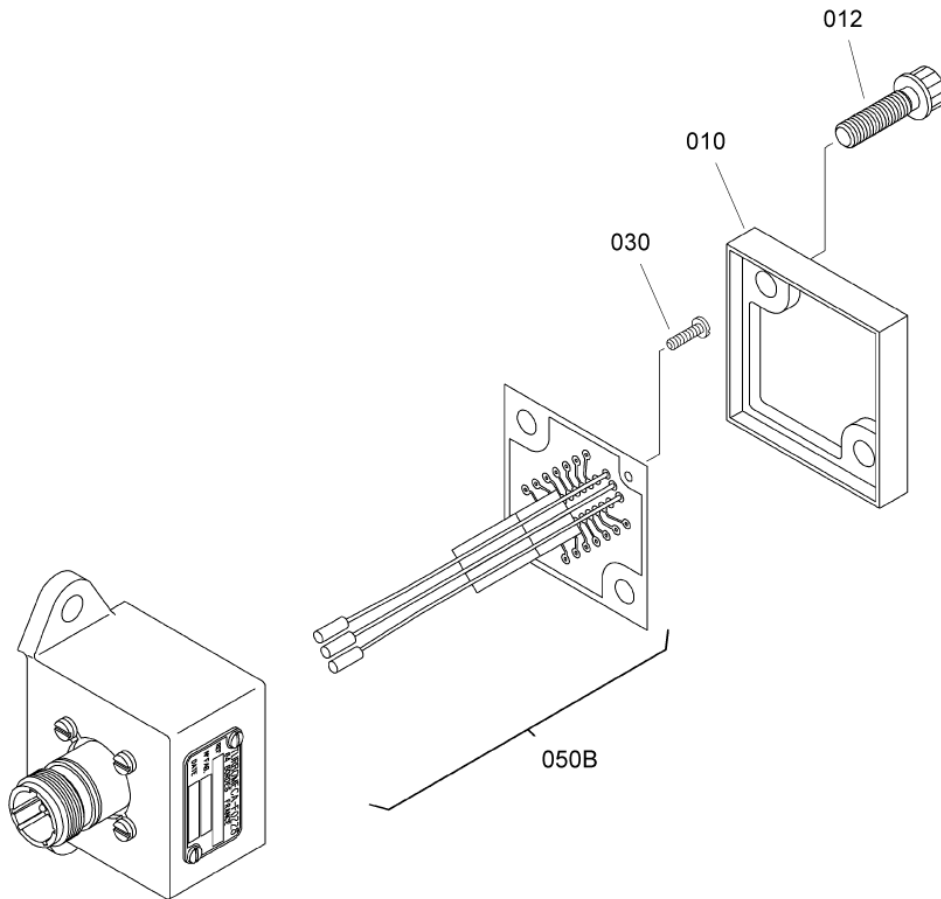
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		SYSTEM,ENGINE INDICATING NON PROCURABLE REFER TO CHAP. 71-00-00 FIG.01 ITEM 060		RF
-010	-		. INST., SENSOR, N1 NON PROCURABLE REFER TO CHAP.77-11-00 FOR DETAILS		1
-020	-		. INST., SENSOR, N2 NON PROCURABLE REFER TO CHAP.77-12-00 FOR DETAILS		1
-030	-		. INST. TRANSMITTER TORQUE NON PROCURABLE REFER TO CHAP.77-15-00 FOR DETAILS		1
-040	-		. INST., HARNESS, PYROMETRIC NON PROCURABLE REFER TO CHAP.77-21-00 FOR DETAILS		1

- ITEM NOT ILLUSTRATED



BOX, CONFORMATION, T4.5  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	0177987010		BOX, CONFORMATION, T4.5 REPAIRABLE	a	RF
-001A	0177987030		BOX, CONFORMATION, T4.5 REPAIRABLE REFER TO CHAP. 72-42-00 FIG.01 ITEM 010	b	RF
010	0322770440		. COVER		1
012	EN3686050018		ATTACHING PARTS . SCREW - VI9005 (9836405018) ***		2
030	22294CE020008E		. SCREW - VF0111 (9847200800)		2
-050	0322777300		. CARD, EQUIPPED	a	1
-050A	0177987020		. CARD, EQUIPPED PRE ACR (AE 48641)	b	1
050B	0177987090		. CARD, EQUIPPED POST ACR (AE 48641)	b	1

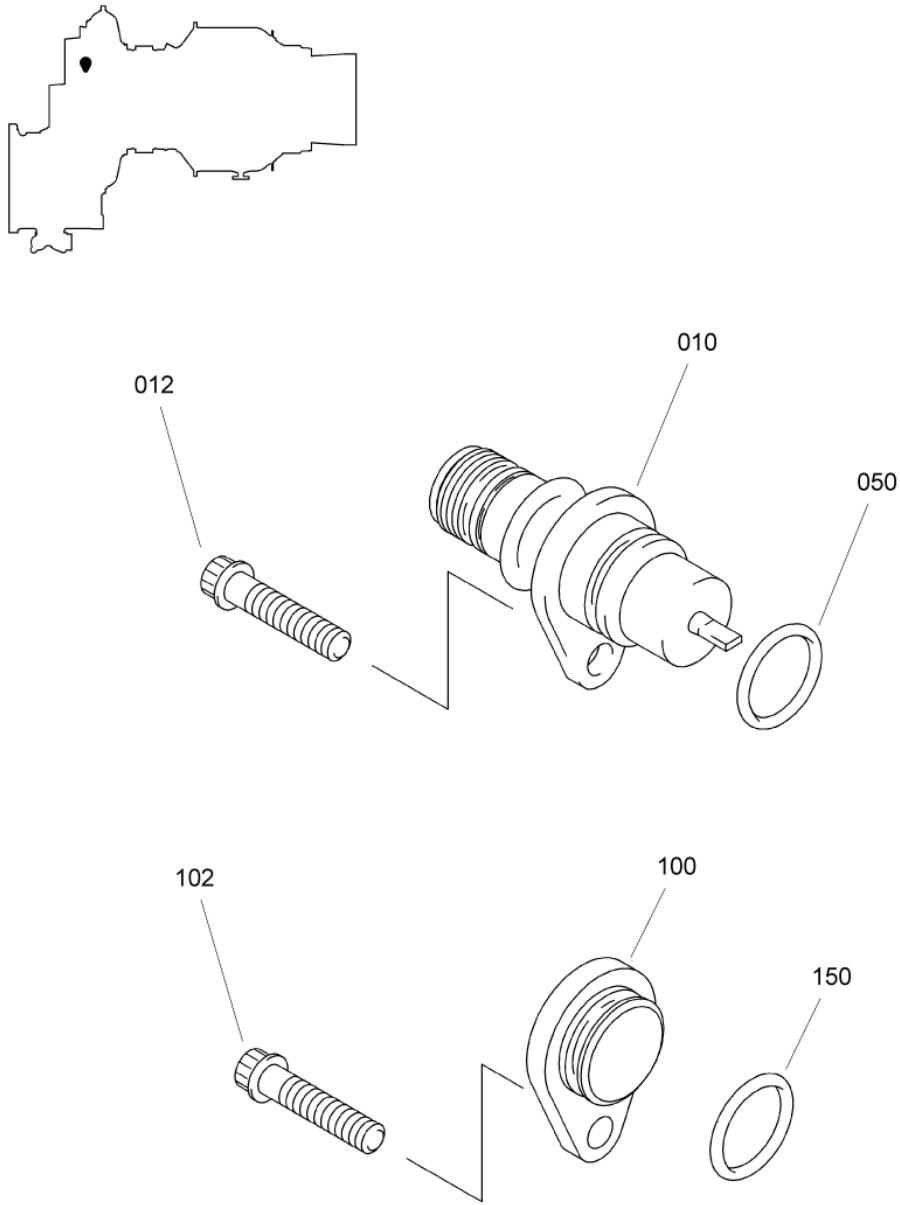
- ITEM NOT ILLUSTRATED



# DETAILED PART LIST

## POWER

### 77-10-00



INST.,SENSOR,N1  
Figure 01



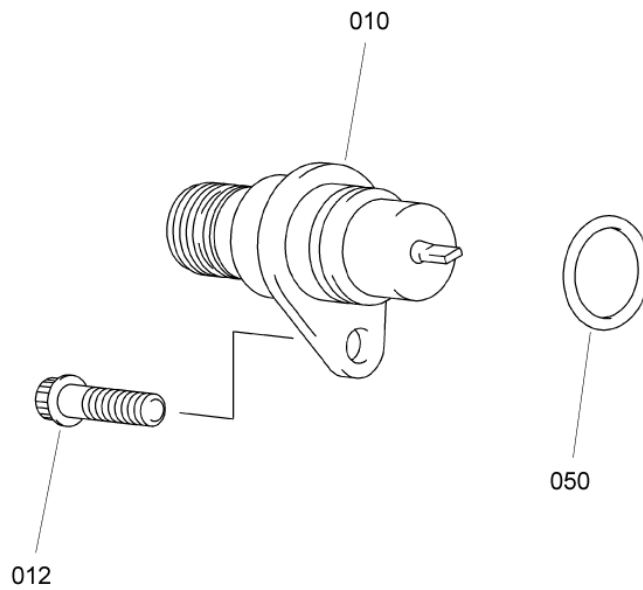
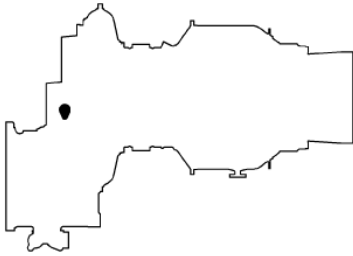
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		INST.SENSOR,N1 NON PROCURABLE REFER TO CHAP. 77-00-00 FIG.01 ITEM 010		RF
010	1409-000		. SENSOR, SPEED - VF1976 (9550165760) NON REPAIRABLE PRE ACR (AE 47358) PRE ACR (AE 47162 AVT 1)		1
-010A	1604-300		. SENSOR, SPEED - VF1976 (9550177390) NON REPAIRABLE POST ACR (AE 47162 AVT 1) PRE ACR (AE 50610) POST ACR (AE 47358) ALTERNATE ITEM 010		1
-010B	1604300-01		. SENSOR, SPEED - VF1976 (9550179190) NON REPAIRABLE POST ACR (AE 50610)		1
-010C	VIT7100040		. SENSOR, SPEED - VF6840 (9550175810) NON REPAIRABLE POST ACR (AE 47162 AVT 1) POST ACR (AE 47162)		1
012	EN2926-050014		ATTACHING PARTS . SCREW - VI9005 (9836205014) ***		1
050	46012A01400		. PACKING, PREFORMED - VF0111 (9794410140)		1
100	0319761450		. BLANK		2
102	EN2926-050014		ATTACHING PARTS . SCREW - VI9005 (9836205014) ***		1
150	46012A01400		. PACKING, PREFORMED - VF0111 (9794410140)		2

- ITEM NOT ILLUSTRATED



INST.,SENSOR,N2  
Figure 01

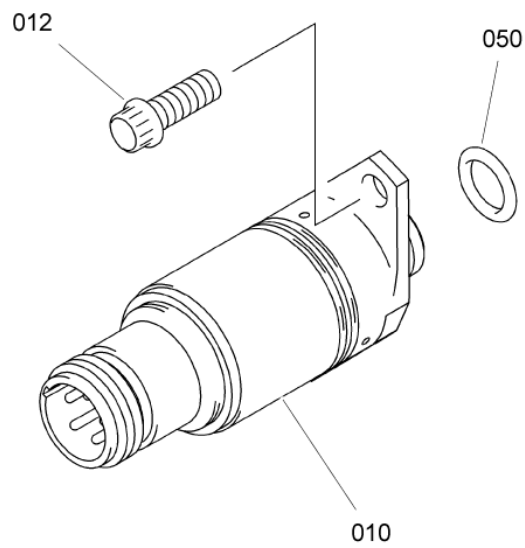
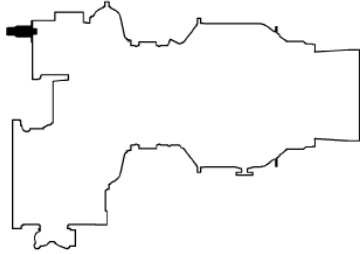
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.SENSOR,N2 NON PROCURABLE REFER TO CHAP. 77-00-00 FIG.01 ITEM 020		RF
010	1409-000		. SENSOR, SPEED - VF1976 (9550165760) NON REPAIRABLE PRE ACR (AE 47358) PRE ACR (AE 47162 AVT 1)		1
-010A	1604-300		. SENSOR, SPEED - VF1976 (9550177390) NON REPAIRABLE POST ACR (AE 47162 AVT 1) PRE ACR (AE 50610) POST ACR (AE 47358) ALTERNATE ITEM 010		1
-010B	1604300-01		. SENSOR, SPEED - VF1976 (9550179190) NON REPAIRABLE POST ACR (AE 50610)		1
-010C	VIT7100040		. SENSOR, SPEED - VF6840 (9550175810) NON REPAIRABLE POST ACR (AE 47162) POST ACR (AE 47162 AVT 1)		1
012	EN2926-050014		ATTACHING PARTS . SCREW - VI9005 (9836205014) ***		1
050	46012A01400		. PACKING, PREFORMED - VF0111 (9794410140)		1

- ITEM NOT ILLUSTRATED



INST. TRANSMITTER TORQUE  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		INST. TRANSMITTER TORQUE NON PROCURABLE REFER TO CHAP. 77-00-00 FIG.01 ITEM 030		RF
010	CZ556V3		. TRANSMITTER, TORQUEMETER PRESSURE - VF2276 (9550170360) NON REPAIRABLE		1
012	EN3686050014		ATTACHING PARTS . SCREW - VI9005 (9836405014) ***		2
050	46012A00900		. PACKING, PREFORMED - VF0111 (9794410090)		1

- ITEM NOT ILLUSTRATED

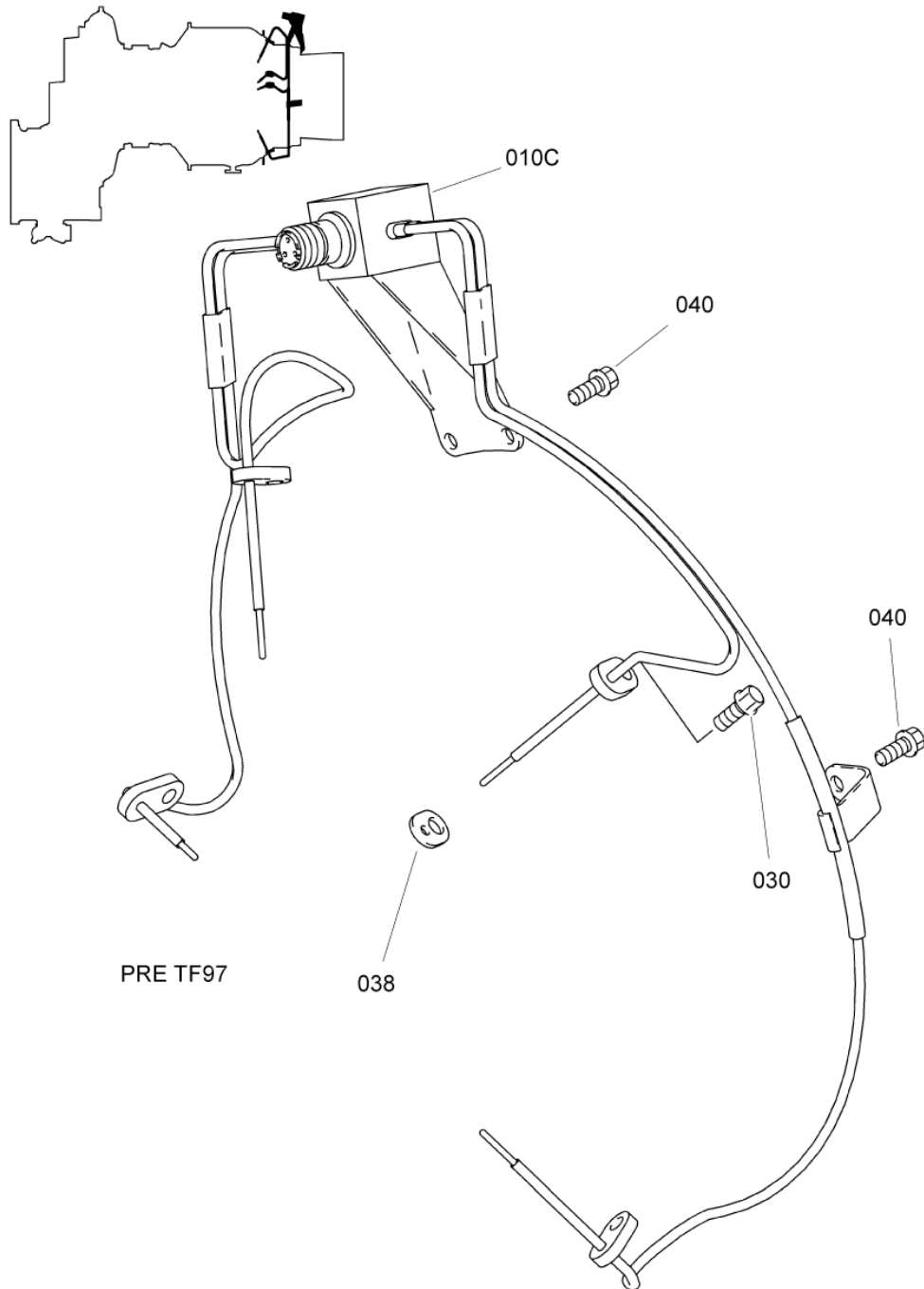


# DETAILED PART LIST

## TEMPERATURE

### 77-20-00

ARRIUS 2 F

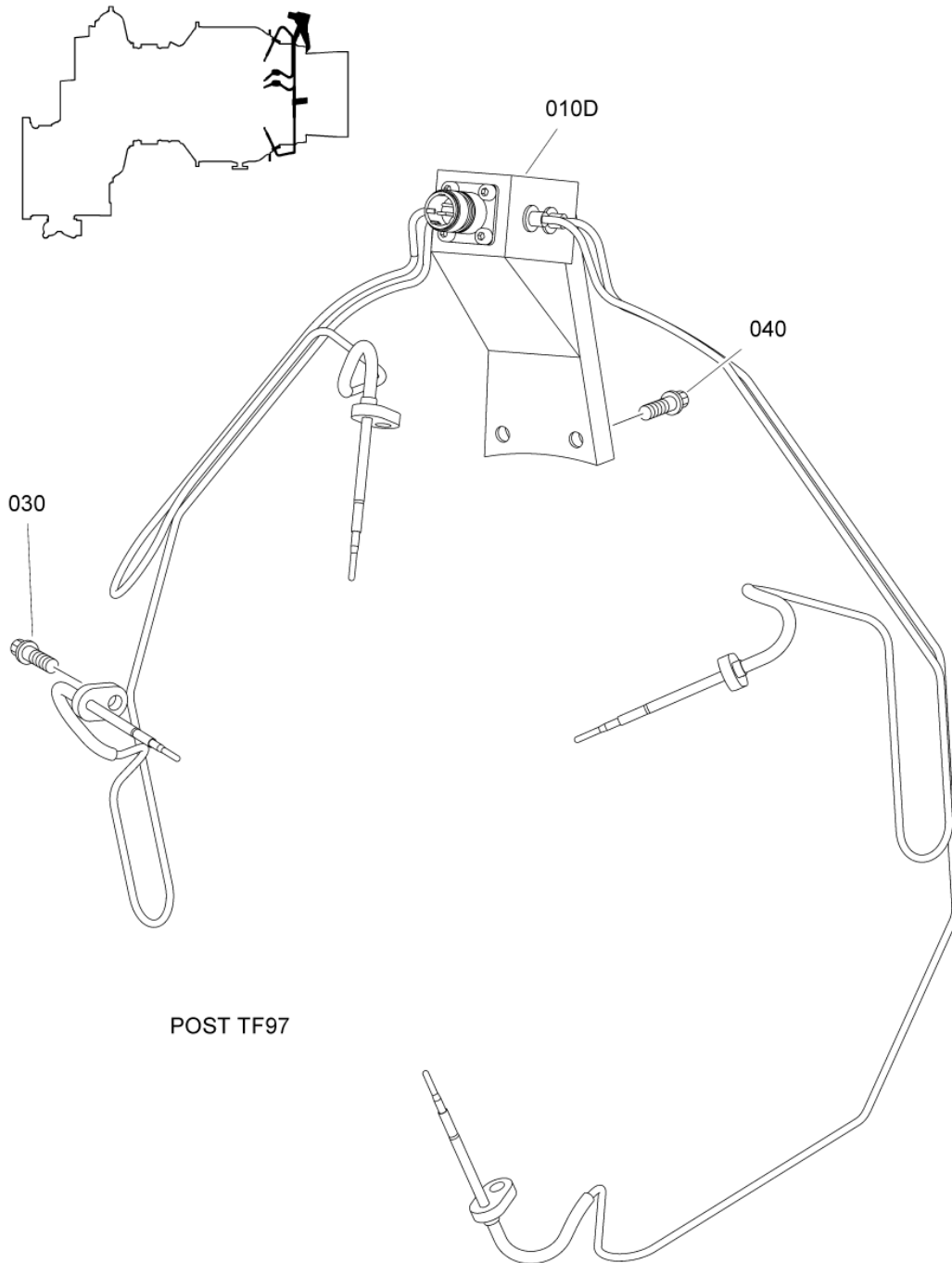


INST., HARNESS, PYROMETRIC  
Figure 01 (Sheet 1/2)



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ARRIUS 2 F



INST.,HARNESS,PYROMETRIC  
Figure 01 (Sheet 2/2)

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.,HARNES,PYROMETRIC NON PROCURABLE REFER TO CHAP. 77-00-00 FIG.01 ITEM 040		RF
-010	TC48700		. HARNES, PYROMETRIC - V24735 (9550170270) NON REPAIRABLE NON PROCURABLE PRE TF 018A (AE 46904) PRE ACR (AE 45686)		1
-010A	TC338-00		. HARNES, PYROMETRIC - VF2276 (9550175680) NON REPAIRABLE NON PROCURABLE POST ACR (AE 45686) PRE TF 018A (AE 46904)		1
-010B	TC338-01		. HARNES, PYROMETRIC - VF2276 (9550177120) NON REPAIRABLE NON PROCURABLE POST TF 018A (AE 46904) PRE TF97 (AE 119338)		1
010C	TCH01-K10-100		. HARNES, PYROMETRIC - VF7917 (9550177580) NON REPAIRABLE NON PROCURABLE POST ACR (AE 48286) PRE TF97 (AE 119338) ALTERNATE ITEM 010B		1
010D	TCD34-K20-000		. HARNES, PYROMETRIC - VF7917 (9550753420) NON REPAIRABLE POST TF97 (AE 119338)		1
030	EN2928-050014		ATTACHING PARTS . SCREW - VI9005 (9836005014) PRE ACR (AE 48643)		4
-030A	EN2928-050018		DELETED - VI9005 (9836005018)		
-030B	EN2928-050018		. SCREW - VI9005 (9836005018) POST ACR (AE 48643)		4
-036	0319773700		DELETED		
-038	0292760130		DELETED		
-038A	0292760130		. SPACER PRE TF97 (AE 119338)		4
040	EN2928-050018		. SCREW - VI9005 (9836005018) PRE TF 018A (AE 46904)		3
-040A	EN2928-050018		. SCREW - VI9005 (9836005018) POST TF 018A (AE 46904) ***		2

- ITEM NOT ILLUSTRATED



## CHAPTER 78 - LIST OF EFFECTIVE PAGES

<u>Chapter Section Subject</u>	<u>Figure</u>	<u>Title</u>	<u>Pages</u>	<u>Date</u>
78		LIST OF EFFECTIVE PAGES	* 1 - 2	Apr. 15/2020
78		TABLE OF CONTENTS	1 - 2	Aug. 30/2011
78-00-00	TITLE	SYSTEM,EXHAUST	1	Aug. 30/2011
78-00-00	01	SYSTEM,EXHAUST	* 0	Apr. 15/2020
78-00-00	01		* 1	Apr. 15/2020
78-10-00	TITLE	EXHAUST PIPE	1	Aug. 30/2011
78-11-00	01	PIPE,EXHAUST	* 0	Apr. 15/2020
78-11-00	01		* 1	Apr. 15/2020

\* Page modified following update No. 40

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### CHAPTER 78 - TABLE OF CONTENTS

<u>Title</u>	<u>Chapter Section Subject</u>	<u>Figure</u>
<b>SYSTEM,EXHAUST</b>	<b>78-00-00</b>	
SYSTEM,EXHAUST	78-00-00	01
<b>EXHAUST PIPE</b>	<b>78-10-00</b>	
PIPE,EXHAUST	78-11-00	01

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# DETAILED PART LIST

## SYSTEM, EXHAUST

**78-00-00**

FIGURE NOT ILLUSTRATED

SYSTEM,EXHAUST  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		SYSTEM,EXHAUST NON PROCURABLE REFER TO CHAP. 71-00-00 FIG.01 ITEM 070		RF
-010	-		. INST., PIPE, EXHAUST NON PROCURABLE REFER TO CHAP.78-11-00 FOR DETAILS		1

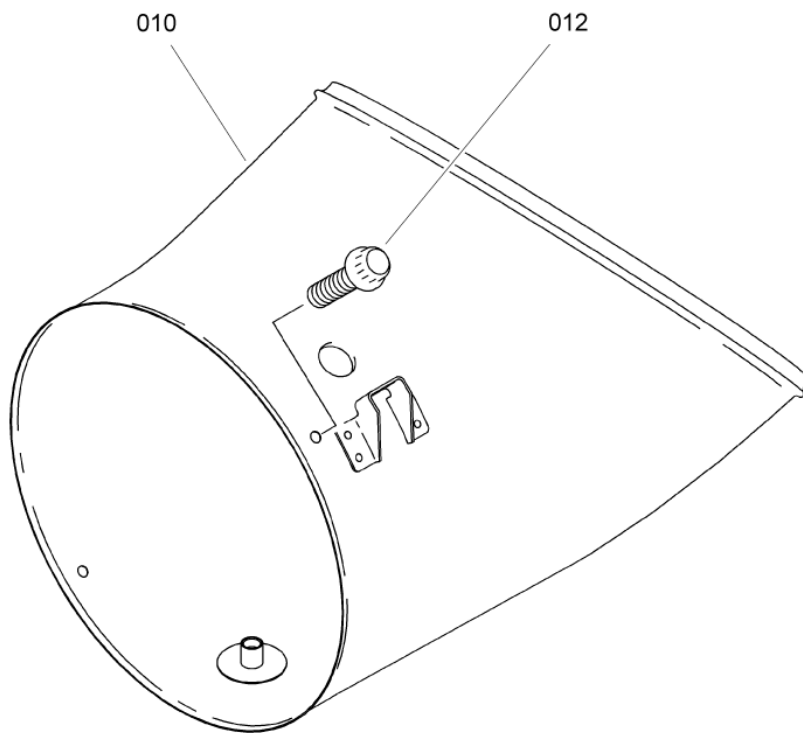
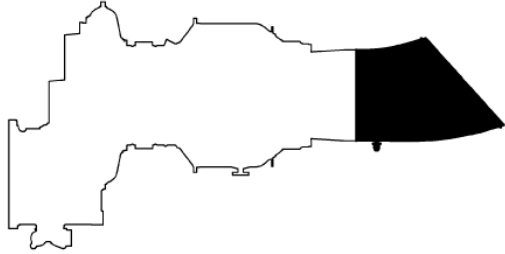
- ITEM NOT ILLUSTRATED



## DETAILED PART LIST

### EXHAUST PIPE

**78-10-00**



INST.,PIPE,EXHAUST  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		INST.,PIPE,EXHAUST NON PROCURABLE REFER TO CHAP. 78-00-00 FIG.01 ITEM 010		RF
010	0319997290		. PIPE, EXHAUST REPAIRABLE		1
012	EN3686050012		ATTACHING PARTS . SCREW - VI9005 (9836405012) PRE ACR (AE 45924)		4
-012A	EN2928-050012		. SCREW - VI9005 (9836005012) POST ACR (AE 45924) ***		4

- ITEM NOT ILLUSTRATED





## CHAPTER 79 - LIST OF EFFECTIVE PAGES

<u>Chapter Section Subject</u>	<u>Figure</u>	<u>Title</u>	<u>Pages</u>	<u>Date</u>
79		LIST OF EFFECTIVE PAGES	* 1 - 2	Apr. 15/2023
79		TABLE OF CONTENTS	1 - 2	Oct. 15/2019
79-00-00	TITLE	SYSTEM, OIL	1	Aug. 30/2011
79-00-00	01	SYSTEM,OIL	0	Apr. 15/2020
79-00-00	01		1	Apr. 15/2020
79-20-00	TITLE	DISTRIBUTION	1	Aug. 30/2011
79-21-00	01	DEVICE,LUBRICATION	0	Apr. 15/2020
79-21-00	01		1	Apr. 15/2020
79-24-03	01	PUMP,OIL	0	Aug. 30/2011
79-24-03	01		1	Aug. 30/2011
79-24-05	01-1/4	DEVICE,LUBRICATION	0	Apr. 15/2022
79-24-05	BLANK		0	Apr. 15/2022
79-24-05	01-2/4		0	Apr. 15/2022
79-24-05	BLANK		0	Apr. 15/2022
79-24-05	01-3/4		0	Apr. 15/2022
79-24-05	BLANK		0	Apr. 15/2022
79-24-05	01-4/4		0	Apr. 15/2022
79-24-05	01		1 - 3	Apr. 15/2022
79-29-00	01	PIPES,OIL	0	Apr. 15/2021
79-29-00	01		1 - 3	Apr. 15/2021
79-29-00	02	PLUG	* 0	Apr. 15/2023
79-29-00	02		* 1	Apr. 15/2023
79-30-00	TITLE	INDICATING	1	Aug. 30/2011
79-31-00	01	SWITCH,LOW OIL PRESSURE	0	Apr. 15/2020
79-31-00	01		1	Apr. 15/2020

\* Page modified following update No. 45

<u>Chapter Section Subject</u>	<u>Figure</u>	<u>Title</u>	<u>Pages</u>	<u>Date</u>
79-33-00	01	TRANSMITTER, OIL PRESSURE AND TEMPERATURE	0	Apr. 15/2021
79-33-00	01		1	Apr. 15/2021
79-34-00	01	VISUAL INDIC.,OIL PRE-BLOCKAGE	0	Apr. 15/2020
79-34-00	01		1	Apr. 15/2020
79-38-00	01	PLUGS,ELECTRIC MAGNETIC	0	Apr. 15/2022
79-38-00	01		1 - 3	Apr. 15/2022

\* Page modified following update No. 45

## CHAPTER 79 - TABLE OF CONTENTS

<u>Title</u>	<u>Chapter Section Subject</u>	<u>Figure</u>
<b>SYSTEM, OIL</b>	<b>79-00-00</b>	
SYSTEM,OIL	79-00-00	01
<b>DISTRIBUTION</b>	<b>79-20-00</b>	
DEVICE,LUBRICATION	79-21-00	01
PUMP,OIL	79-24-03	01
DEVICE,LUBRICATION	79-24-05	01
PIPES,OIL	79-29-00	01
PLUG	79-29-00	02
<b>INDICATING</b>	<b>79-30-00</b>	
SWITCH,LOW OIL PRESSURE	79-31-00	01
<b>I</b> TRANSMITTER, OIL PRESSURE AND TEMPERATURE	79-33-00	01
VISUAL INDIC.,OIL PRE-BLOCKAGE	79-34-00	01
PLUGS,ELECTRIC MAGNETIC	79-38-00	01

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# DETAILED PART LIST

## SYSTEM, OIL

**79-00-00**

FIGURE NOT ILLUSTRATED

SYSTEM,OIL  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		SYSTEM,OIL NON PROCURABLE REFER TO CHAP. 71-00-00 FIG.01 ITEM 080		RF
-010	-		. INST. DEVICE, LUBRICATION NON PROCURABLE REFER TO CHAP.79-21-00 FOR DETAILS		1
-020	-		. INST., PIPES, OIL NON PROCURABLE REFER TO CHAP.79-29-00 FOR DETAILS		1
-030	-		. INST., SWITCH, LOW OIL PRESSURE NON PROCURABLE REFER TO CHAP.79-31-00 FOR DETAILS		1
-040	-		. INST. TRANSMITTER, OIL PRESSURE AND TEMPERATURE NON PROCURABLE REFER TO CHAP.79-33-00 FOR DETAILS		1
-050	-		. INST., VISUAL INDIC., OIL PRE-BLOCKAGE NON PROCURABLE REFER TO CHAP.79-34-00 FOR DETAILS		1
-070	-		. INST., ELECTRICAL MAGNETIC PLUG NON PROCURABLE REFER TO CHAP.79-38-00 FOR DETAILS		1

- ITEM NOT ILLUSTRATED

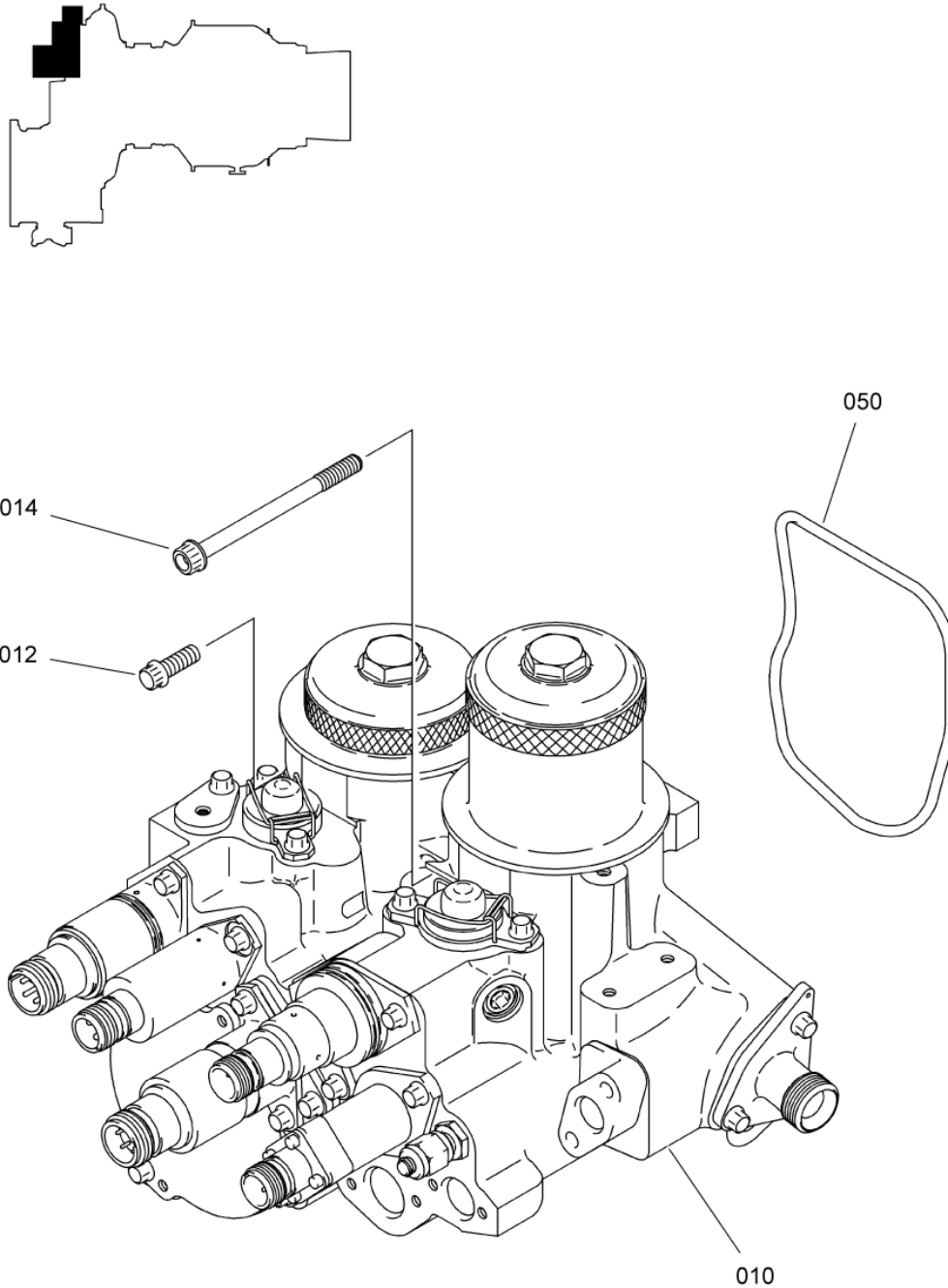




# DETAILED PART LIST

# DISTRIBUTION

**79-20-00**



INST. DEVICE,LUBRICATION  
Figure 01

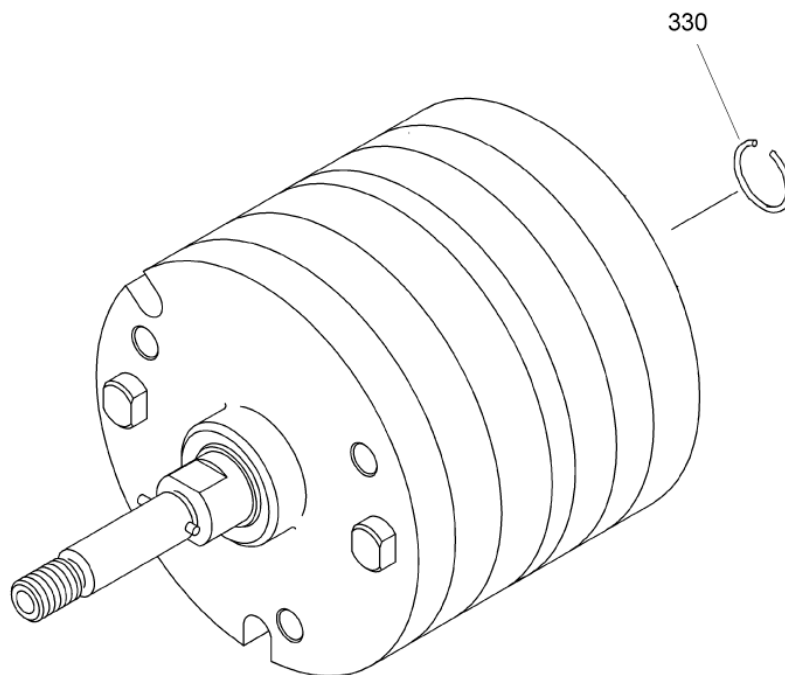
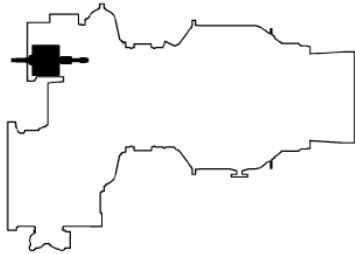
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST. DEVICE,LUBRICATION NON PROCURABLE REFER TO CHAP. 79-00-00 FIG.01 ITEM 010		RF
010	0319155010		. DEVICE, LUBRICATION REPAIRABLE POST TF 075 (AE 63678) BECOMES ITEM 010C		1
-010A	0319155040		. DEVICE, LUBRICATION REPAIRABLE POST TF 075 (AE 63678) BECOMES ITEM 010B		1
-010B	0319150020		. DEVICE, LUBRICATION REPAIRABLE POST TF 075 (AE 63678)		1
-010C	0319150010		RETROFIT ITEM 010A . DEVICE, LUBRICATION REPAIRABLE POST TF 075 (AE 63678) RETROFIT ITEM 010 REFER TO CHAP.79-24-05 FOR DETAILS		1
012	EN3686050020		ATTACHING PARTS . SCREW - VI9005 (9836405020)		4
-012A	22236CM050020E		. SCREW - VF0111 (9824052025) ALTERNATE ITEM 012		4
014	0000026970		. SCREW ***		1
050	46012B10000		. PACKING, PREFORMED - VF0111 (9794421000)		1

- ITEM NOT ILLUSTRATED



PUMP,OIL  
Figure 01

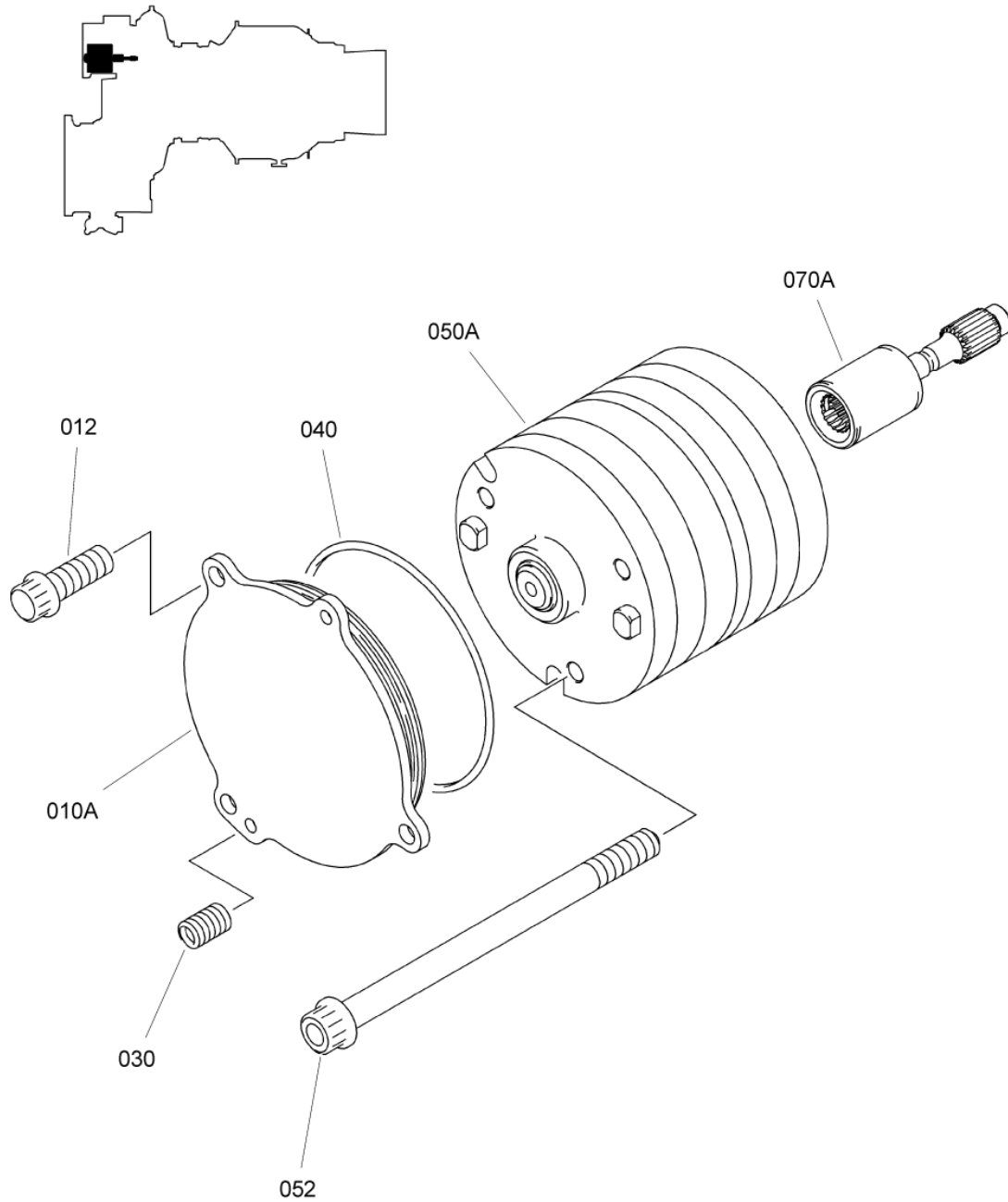
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

MAINTENANCE SPARE PARTS CATALOG

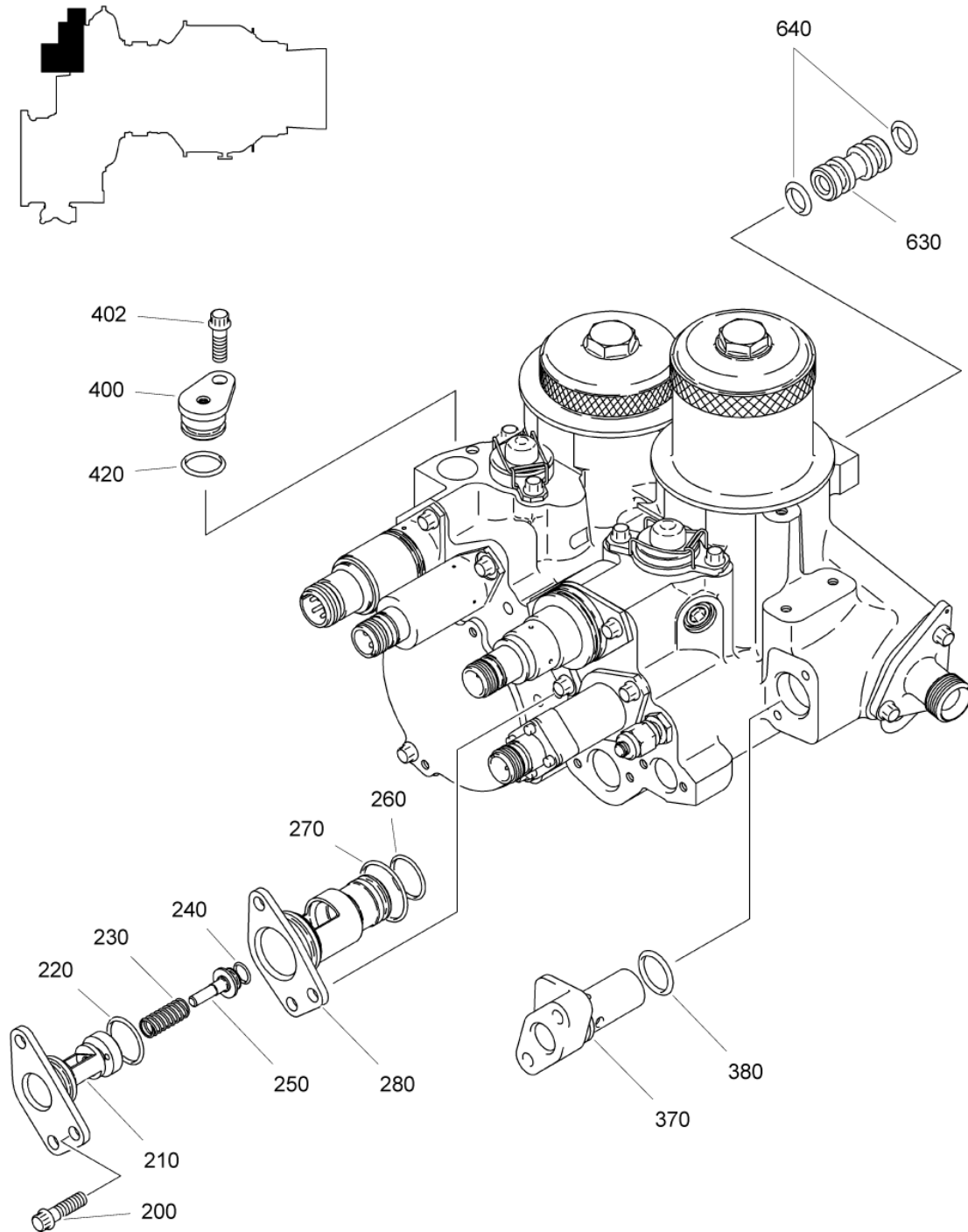
FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	0319115040		PUMP,OIL		RF
330	9745010005		REFER TO CHAP. 79-24-05 FIG.01 ITEM 050 . RING,RETAINING		1

- ITEM NOT ILLUSTRATED



DEVICE,LUBRICATION  
Figure 01 (Sheet 1/4)

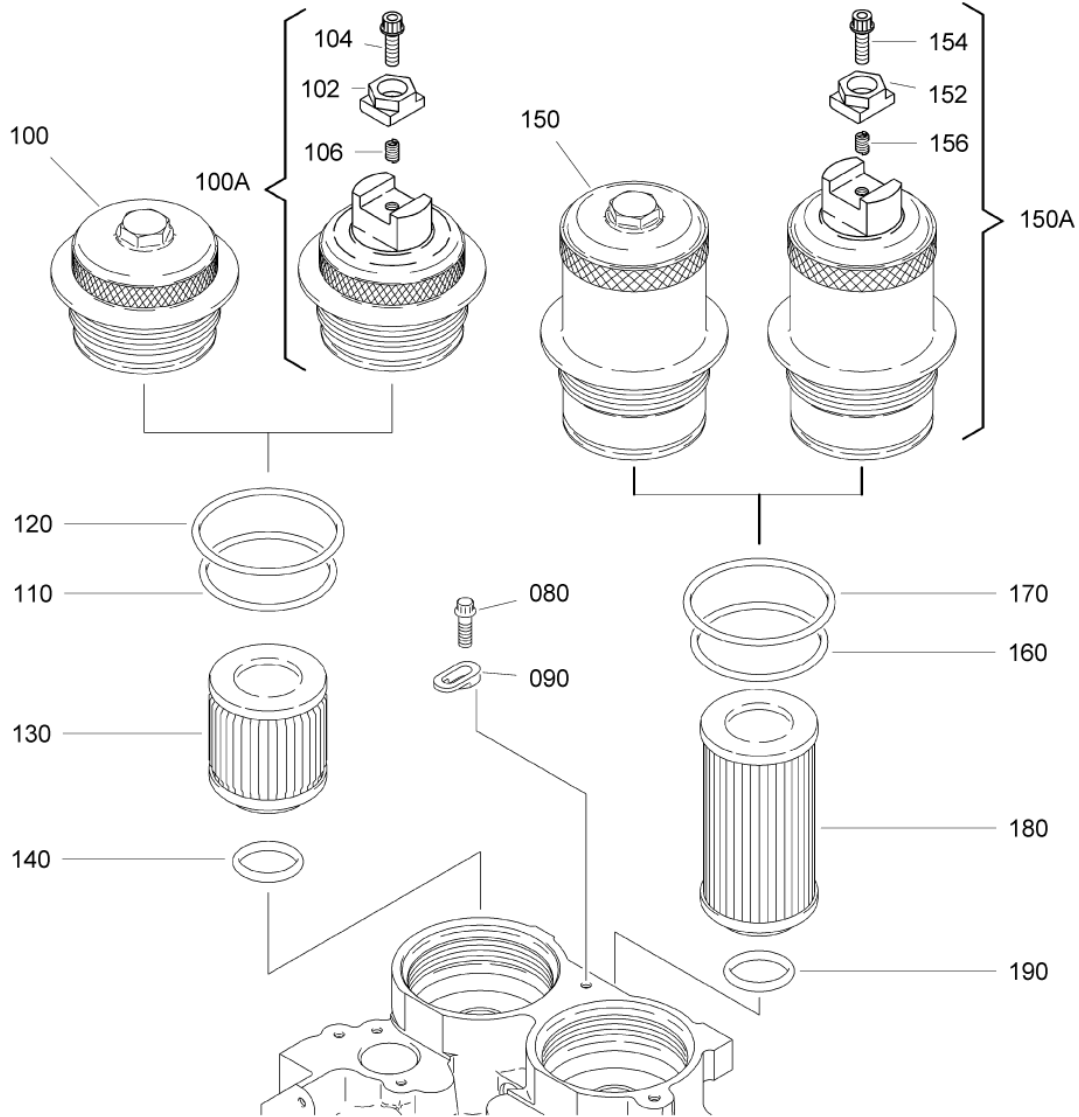
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DEVICE,LUBRICATION  
Figure 01 (Sheet 2/4)



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DEVICE,LUBRICATION  
Figure 01 (Sheet 3/4)

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# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	0319155010		DEVICE,LUBRICATION REPAIRABLE POST TF 075 (AE 63678) BECOMES ITEM 001C	a	RF
-001A	0319155040		DEVICE,LUBRICATION REPAIRABLE POST TF 075 (AE 63678) BECOMES ITEM 001B	b	RF
-001B	0319150020		DEVICE,LUBRICATION REPAIRABLE POST TF 075 (AE 63678)	c	RF
-001C	0319150010		RETROFIT ITEM 001A DEVICE,LUBRICATION REPAIRABLE POST TF 075 (AE 63678) RETROFIT ITEM 001 REFER TO CHAP. 79-21-00 FIG.01 ITEM 010	d	RF
-010	0319157120		. COVER	a, d	1
010A	0319150660		. COVER	b, c	1
012	EN3686050014		ATTACHING PARTS . SCREW - VI9005 (9836405014) ***		3
030	EN2944-050100		. . THREAD, INSERT - VI9005 (9728050804)		2
040	9681806501		. PACKING, PREFORMED		1
-050	0319115040		. PUMP, OIL REPAIRABLE REFER TO CHAP.79-24-03 FOR DETAILS	a, d	1
050A	0319155050		. PUMP, OIL REPAIRABLE	b, c	1
052	0000026640		ATTACHING PARTS . SCREW ***		3
-070	0319157160		. DRIVER, PUMP NON PROCURABLE	a, d	1
070A	0319157200		. DRIVER, PUMP PRE ACR (AE 64168)	b, c	1
-070B	0319150060		. DRIVER, PUMP POST ACR (AE 64168)	c	1
080	EN3686050016		. SCREW - VI9005 (9836405016)		1
090	0319150240		. STOP		1
100	0319140080		. COVER PRE ACR (AE 68941)		1
100A	0319140220		. COVER POST ACR (AE 68941)		1
102	0319110100		. . DRIVER POST ACR (AE 68941) PART OF ITEM 100A		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
104	EN2928-050012		ATTACHING PARTS . . SCREW - VI9005 (9836005012) POST ACR (AE 68941) PART OF ITEM 100A ***		1
106	EN2944-050075		. . THREAD, INSERT - VI9005 (9728050803) POST ACR (AE 68941) PART OF ITEM 100A		1
110	46012B04750		. PACKING, PREFORMED - VF0111 (9794420475)		1
120	46012B05300		. PACKING, PREFORMED - VF0111 (9794420530)		1
130	CH0846101432N00		. ELEMENT, FILTERING - VF0559 (9550166270)		1
140	46012C02360		. PACKING, PREFORMED - VF0111 (9794430236)		1
150	0319150550		. COVER PRE ACR (AE 68941)		1
150A	0319150090		. COVER POST ACR (AE 68941)		1
152	0319110100		. DRIVER POST ACR (AE 68941)		1
154	EN2928-050012		ATTACHING PARTS . . SCREW - VI9005 (9836005012) POST ACR (AE 68941) ***		1
156	EN2944-050075		. . THREAD, INSERT - VI9005 (9728050803) POST ACR (AE 68941) PART OF ITEM 150A		1
160	46012B04750		. PACKING, PREFORMED - VF0111 (9794420475)		1
170	46012B05300		. PACKING, PREFORMED - VF0111 (9794420530)		1
180	CA00594A		. ELEMENT, FILTERING - VF0559 (9560167330)		1
190	46012C02360		. PACKING, PREFORMED - VF0111 (9794430236)		1
200	EN3686050018		. SCREW - VI9005 (9836405018)		1
-200A	EN3636-050018		. SCREW - VI9005 (9848105018) ALTERNATE ITEM 200		1
210	0319141700		. GUIDE	a, d	1
-210A	0319141930		. GUIDE	b, c	1
220	46012A01500		. PACKING, PREFORMED - VF0111 (9794410150)		1
230	0319141660		. SPRING		1
240	46012B00600		. PACKING, PREFORMED - VF0111 (9794420060) PRE TF 075 (AE 63678)		1
250	0319111960		. PISTON PRE TF 075 (AE 63678)		1
250A	0319110010		. PISTON POST TF 075 (AE 63678)		1
260	46012A01400		. PACKING, PREFORMED - VF0111 (9794410140)		1
270	46012A02120		. PACKING, PREFORMED - VF0111 (9794410212)		1
280	0319141780		. SLEEVE		1
370	0174318040		. ASTATIC VALVE, ADJUSTED		1
380	46012A01500		. PACKING, PREFORMED - VF0111 (9794410150)		1

- ITEM NOT ILLUSTRATED

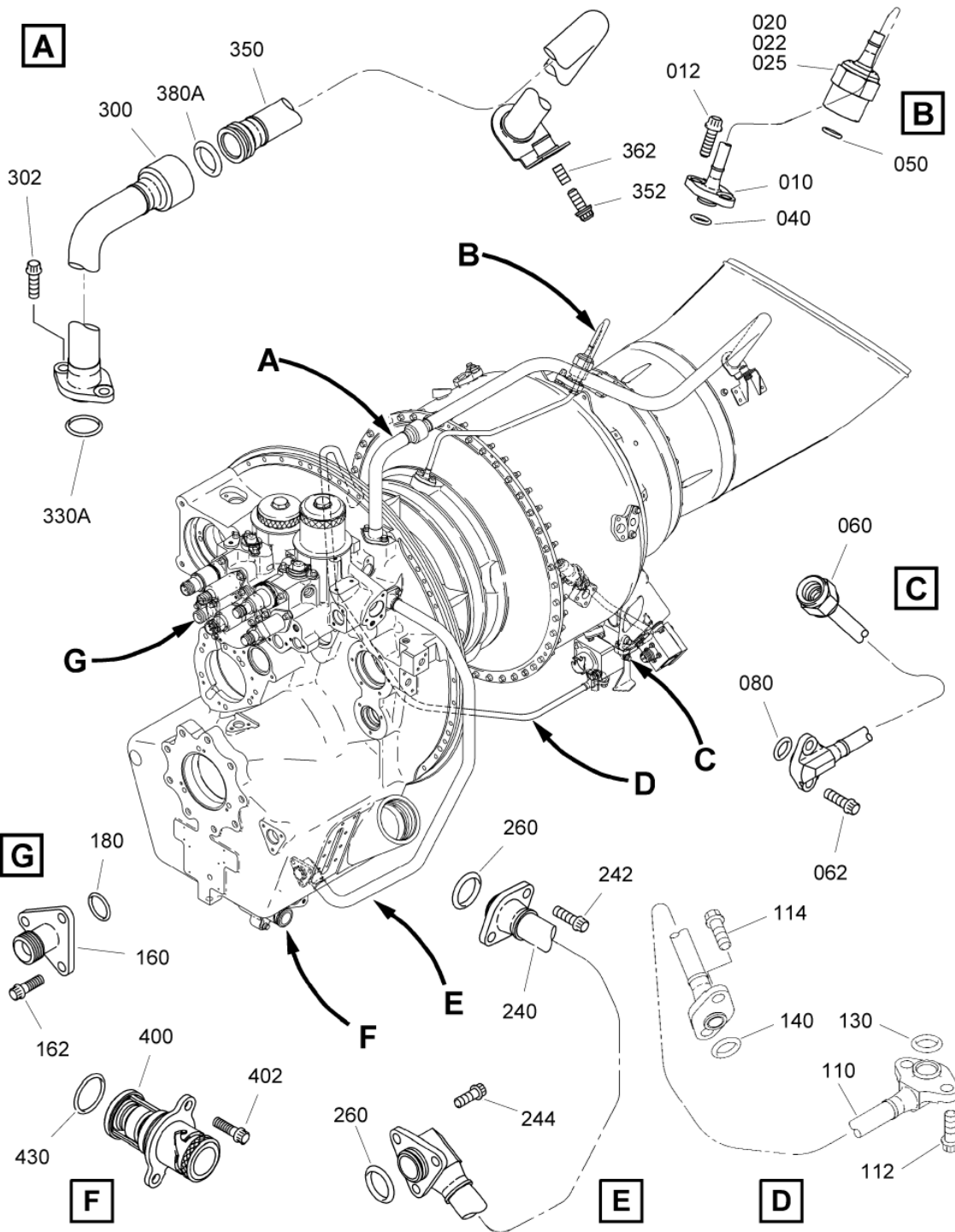
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 400	0319110270		. PLUG		1
			ATTACHING PARTS		
402	EN3686050016		. SCREW - VI9005 (9836405016) ***		1
420	46012A01250		. PACKING, PREFORMED - VF0111 (9794410125)		1
630	0319150540		. DUCT		1
640	46012A00600		. PACKING, PREFORMED - VF0111 (9794410060)		2

- ITEM NOT ILLUSTRATED



INST., PIPES, OIL  
Figure 01



# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.,PIPES,OIL NON PROCURABLE REFER TO CHAP. 79-00-00 FIG.01 ITEM 020		RF
010	0319728050		. PIPE, SUPPLY, OIL, REAR BEARING PRE ACR (AE 45644)		1
-010A	0319728130		. PIPE, SUPPLY, OIL, REAR BEARING POST ACR (AE 45644)		1
			ATTACHING PARTS		
012	EN3686050016		. SCREW - VI9005 (9836405016) ***		2
020	0000130830		. . RING, RETAINING PART OF ITEM 010		1
-020A	0000130950		. . RING, RETAINING PRE ACR (AE 46645) PART OF ITEM 010A		1
-020B	0000130960		. . RING, RETAINING POST ACR (AE 46645) PART OF ITEM 010A		1
022	0000267000		. . NUT, UNION, EQUIPPED		1
025	01325164009		. . . THREAD, INSERT - VF1699 (0000190420)		1
040	46012A00750		. PACKING, PREFORMED - VF0111 (9794410075)		1
050	46012A00750		. PACKING, PREFORMED - VF0111 (9794410075)		1
-050A	K-011		. PACKING, PREFORMED - V075B2 (9560160490) PRE ACR (AE 69125) ALTERNATE ITEM 050		1
060	0319728040		. PIPE, SCAVENGE, OIL, REAR BEARING		1
			ATTACHING PARTS		
062	EN3686050016		. SCREW - VI9005 (9836405016) ***		2
080	46012A00950		. PACKING, PREFORMED - VF0111 (9794410095)		1
110	0319727930		. PIPE, SCAVENGE, OIL, REAR BEARING		1
			ATTACHING PARTS		
112	EN3686050016		. SCREW - VI9005 (9836405016)		2
114	EN3686050016		. SCREW - VI9005 (9836405016) ***		2
130	46012A00950		. PACKING, PREFORMED - VF0111 (9794410095)		1
140	46012A00750		. PACKING, PREFORMED - VF0111 (9794410075)		1
160	0000372240		. UNION, OIL OUTLET		1
			ATTACHING PARTS		
162	EN3686050016		. SCREW - VI9005 (9836405016) PRE ACR (AE 45587)		3
-162A	0000025820		. SCREW POST ACR (AE 45587) ***		3
180	46012A01250		. PACKING, PREFORMED - VF0111 (9794410125)		1
240	0319727940		. PIPE, SUPPLY, DEVICE, LUBRICATION		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

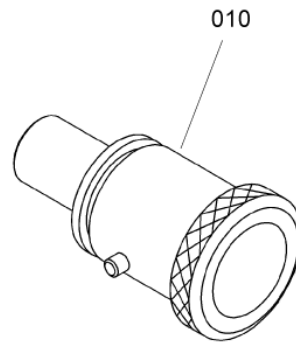
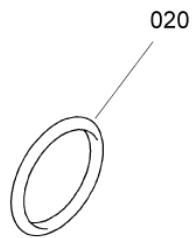
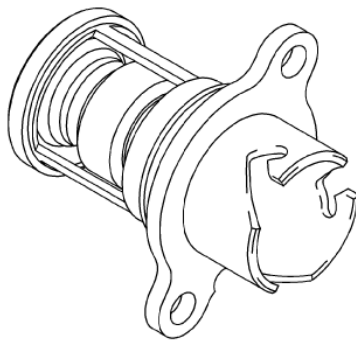
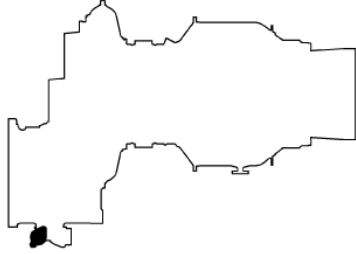
## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01			ATTACHING PARTS		
242	EN3686050016		. SCREW - VI9005 (9836405016)		2
244	EN3686050012		. SCREW - VI9005 (9836405012) ***		3
260	46012A01400		. PACKING, PREFORMED - VF0111 (9794410140)		2
300	0319727950		. PIPE,BREATHING,REDUCTION GEARBOX		1
302	EN3686050016		ATTACHING PARTS . SCREW - VI9005 (9836405016) PRE ACR (AE 47354)		2
-302A	EN3686050018		. SCREW - VI9005 (9836405018) PRE ACR (AE 50290) POST ACR (AE 47354)		2
-302B	EN3686050016		. SCREW - VI9005 (9836405016) POST ACR (AE 50290) PRE ACR (AE 88332)		2
-302C	EN3686050014		. SCREW - VI9005 (9836405014) POST ACR (AE 88332) ***		2
-330	9794150253		DELETED		
330A	46012A01500		. PACKING, PREFORMED - VF0111 (9794410150)		1
350	0319728090		. PIPE,BREATHING,REDUCTION GEARBOX		1
352	EN3686050012		ATTACHING PARTS . SCREW - VI9005 (9836405012) ***		1
-360	0319997300		. BRACKET ASSY NON PROCURABLE		1
362	EN2944-050075		. . . THREAD, INSERT - VI9005 (9728050803)		1
-380	46012A01500		DELETED - VF0111 (9794410150)		
380A	9794150253		. PACKING, PREFORMED		1
400	BR1037		. PLUG ASSY, DRAIN - VFA3W9 (9560167840) NON REPAIRABLE PRE TF 035A (AE 45626)		1
-400A	BR1091		. PLUG ASSY, DRAIN - VFA3W9 (9560170630) NON REPAIRABLE POST TF 035A (AE 45626) REFER TO FIG.02 FOR DETAILS		1
402	EN2926-050014		ATTACHING PARTS . SCREW - VI9005 (9836205014) ***		2
430	46012A02360		. PACKING, PREFORMED - VF0111 (9794410236)		1

- ITEM NOT ILLUSTRATED

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PLUG  
Figure 02

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
02					
-001	BR1037		PLUG - VFA3W9 (9560167840) NON REPAIRABLE	a	RF
-001A	BR1091		PRE TF 035A (AE 45626) PLUG - VFA3W9 (9560170630) NON REPAIRABLE	b	RF
010	BR.1037100		POST TF 035A (AE 45626) REFER TO FIG. 01 ITEM 400		
-010A	BR1091100		. PLUG - VFA3W9 (9520011598)	a	1
020	46012A01600		. PLUG - VFA3W9 (9520011645)	b	1
-020A	46012A00900		. PACKING, PREFORMED - VF0111 (9794410160)	a	1
			. PACKING, PREFORMED - VF0111 (9794410090)	b	1

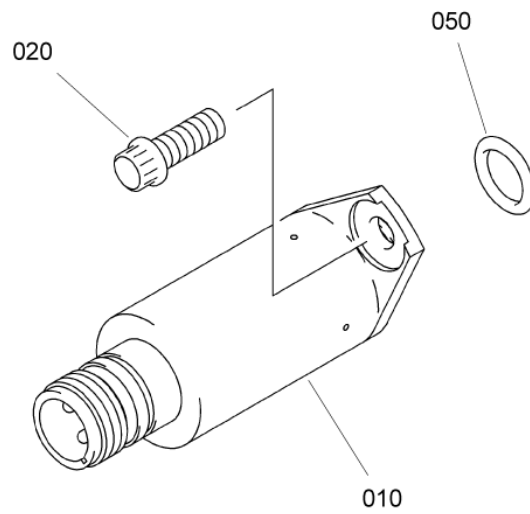
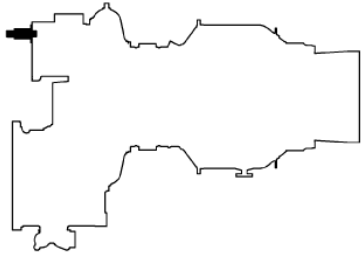
- ITEM NOT ILLUSTRATED



# DETAILED PART LIST

## INDICATING

### 79-30-00



INST.,SWITCH,LOW OIL PRESSURE  
Figure 01



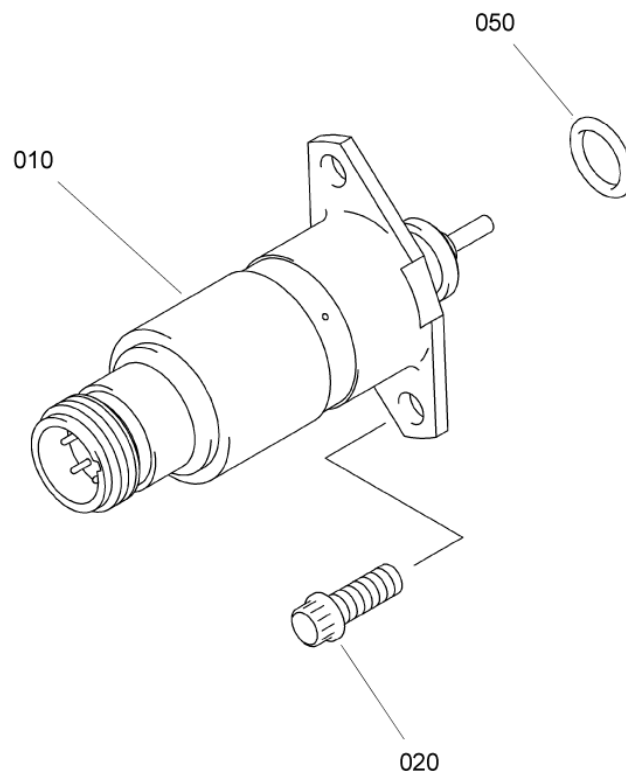
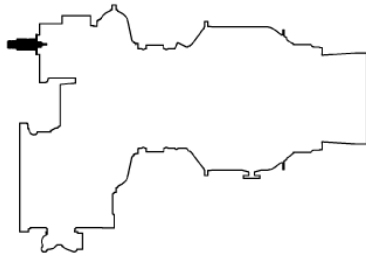
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		INST. SWITCH, LOW OIL PRESSURE NON PROCURABLE REFER TO CHAP. 79-00-00 FIG.01 ITEM 030		RF
010	8585-1		. SWITCH, LOW OIL PRESSURE - V98505 (9550170040) NON REPAIRABLE		1
020	EN3686050014		ATTACHING PARTS . SCREW - VI9005 (9836405014) PRE ACR (AE 64564)		1
-020A	EN3686050014		. SCREW - VI9005 (9836405014) POST ACR (AE 64564) ***		2
050	46012A00950		. PACKING, PREFORMED - VF0111 (9794410095)		1

- ITEM NOT ILLUSTRATED



INST. TRANSMITTER, OIL PRESSURE AND TEMPERATURE  
Figure 01

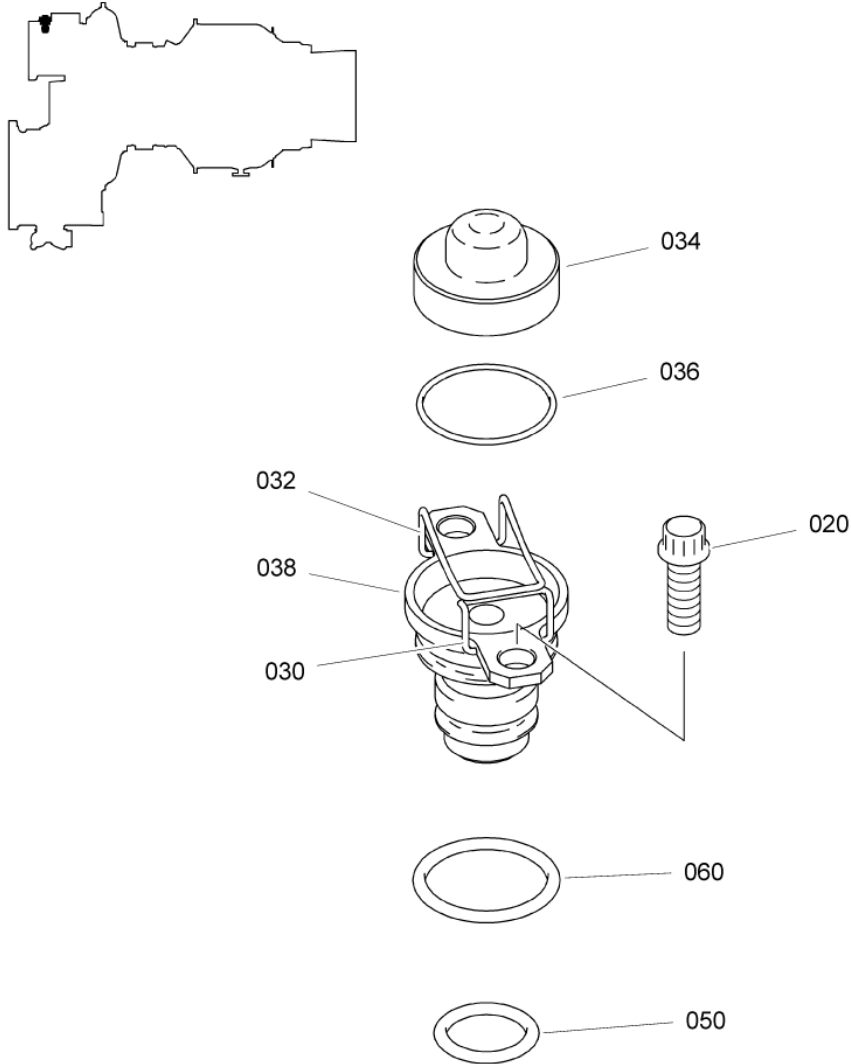
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		INST. TRANSMITTER, OIL PRESSURE AND TEMPERATURE NON PROCURABLE REFER TO CHAP. 79-00-00 FIG.01 ITEM 040		RF
010	CZH55V3		. TRANSMITTER, OIL PRESSURE AND TEMPERATURE - VF2276 (9550170370) NON REPAIRABLE		1
-010A	APT-189A-145G		. TRANSMITTER, OIL PRESSURE AND TEMPERATURE - V34345 (9550177750) NON REPAIRABLE POST ACR (AE 68829) ALTERNATE ITEM 010		1
020	EN3686050014		ATTACHING PARTS . SCREW - VI9005 (9836405014) PRE ACR (AE 48298)		2
-020A	EN3686050018		. SCREW - VI9005 (9836405018) POST ACR (AE 48298) ***		2
050	46012A01000		. PACKING, PREFORMED - VF0111 (9794410100)		1

- ITEM NOT ILLUSTRATED



INST.,VISUAL INDIC.,OIL PRE-BLOCKAGE  
Figure 01

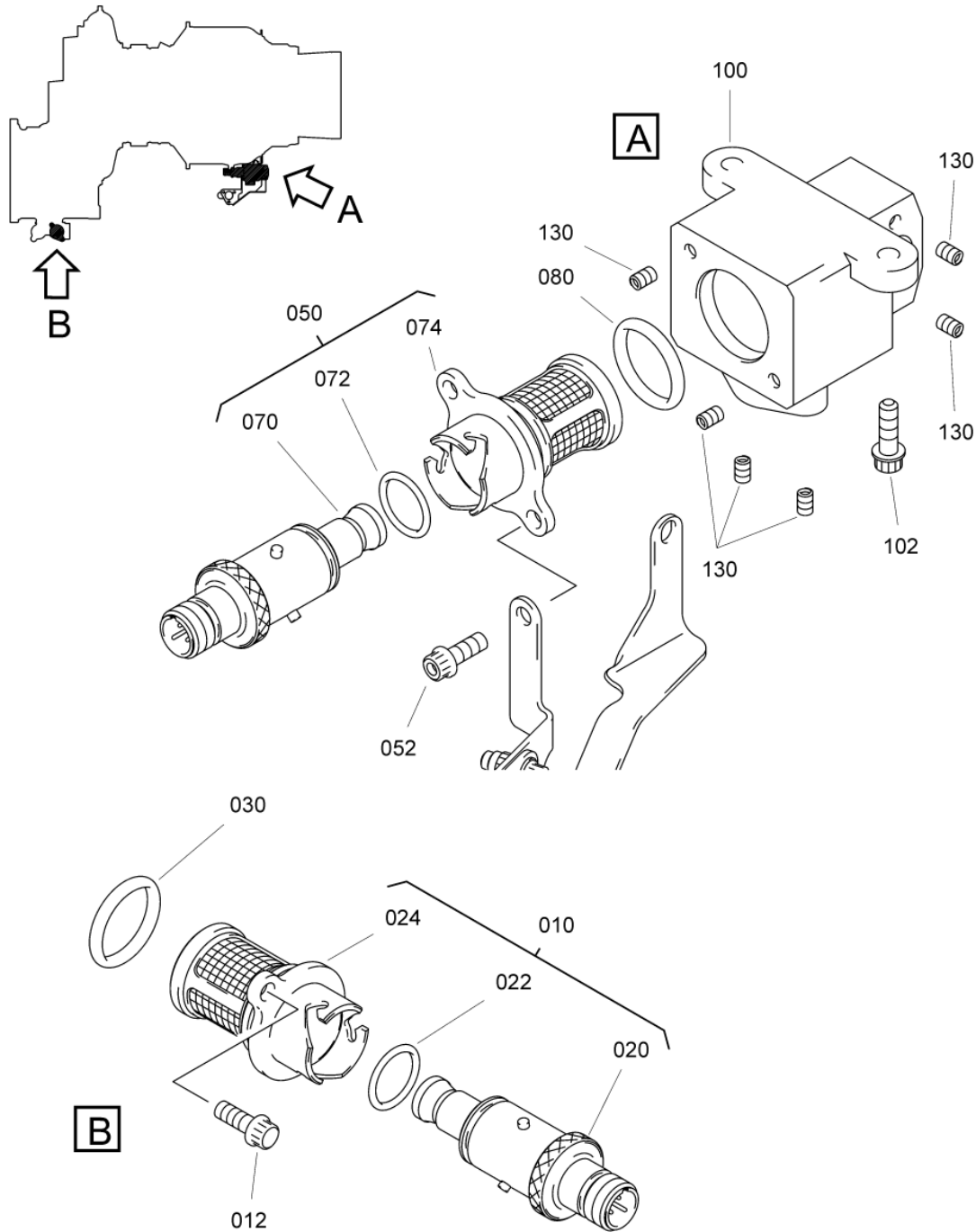
# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.,VISUAL INDIC.,OIL PRE-BLOCKAGE NON PROCURABLE REFER TO CHAP. 79-00-00 FIG.01 ITEM 050		RF
-010	JA00875A		. INDICATOR, VISUAL, PRE-BLOCKAGE, FILTER - VF0559 (9560168040) NON REPAIRABLE		1
			ATTACHING PARTS		
020	EN3686050014		. SCREW - VI9005 (9836405014) ***		2
030	07550200106559A		. . HOOK - VF0559 (9520011819) POST ACR (AE 49392)		1
032	07550200105559A		. . RING, RETAINING - VF0559 (9520011820) POST ACR (AE 49392)		1
034	PAO 1583 A		. . COVER, TRANSPARENT - VF0559 (9520011817) POST ACR (AE 49392)		1
036	9520011818		. . PACKING, PREFORMED 9520011818 IS THE SAFRAN HE PART NUMBER FOR: VF0559 - AJ-0187701780EAO POST ACR (AE 49392)		1
-036A	46012A01800		. . PACKING, PREFORMED - VF0111 (9794410180) POST ACR (AE 49392)		1
038	JAO2055A		. . INDICATOR, FILTER PRE-BLOCKAGE - VF0559 (9520011825) POST ACR (AE 49392)		1
050	46012A01250		. PACKING, PREFORMED - VF0111 (9794410125)		1
060	46012A01900		. PACKING, PREFORMED - VF0111 (9794410190)		1

- ITEM NOT ILLUSTRATED



INST.,PLUGS,ELECTRIC MAGNETIC  
Figure 01

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-001	-		INST.PLUGS,ELECTRIC MAGNETIC NON PROCURABLE REFER TO CHAP. 79-00-00 FIG.01 ITEM 070		RF
010	BM1010-4		. ELECTRICAL MAGNETIC PLUG ASSY - VFA3W9 (9550172910) NON REPAIRABLE PRE TF 034A (AE 45479)		1
-010A	4900-2		. ELECTRICAL MAGNETIC PLUG ASSY - VF9211 (9550171740) NON REPAIRABLE PRE TF 034A (AE 45479)		1
-010B	BM1030		. ELECTRICAL MAGNETIC PLUG ASSY - VFA3W9 (9550177190) NON REPAIRABLE POST TF 034A (AE 45479)		1
012	EN2926-050014		ATTACHING PARTS . SCREW - VI9005 (9836205014) ***		2
020	BM1010200-2		. . ELECTRICAL MAGNETIC HEAD - VF0684 (9520011596) PRE TF34A (AE 45479) PART OF ITEM 010		1
-020A	4920-2		. . ELECTRICAL MAGNETIC HEAD - VF9211 (9520011545) PRE TF34A (AE 45479) PART OF ITEM 010A		1
-020B	BM1030200		. . ELECTRICAL MAGNETIC HEAD - VFA3W9 (9520011643) POST TF34A (AE 45479) PART OF ITEM 010B		1
022	46012A01600		. . PACKING, PREFORMED - VF0111 (9794410160) PRE TF34A (AE 45479) PART OF ITEM 010		1
-022A	46012B00800		. . PACKING, PREFORMED - VF0111 (9794420080) PRE TF34A (AE 45479) PART OF ITEM 010A		1
-022B	46012A00900		. . PACKING, PREFORMED - VF0111 (9794410090) POST TF34A (AE 45479) PART OF ITEM 010B		1
024	BM1010100-1		. . RECEPTACLE - VF0684 (9520011597) PRE TF34A (AE 45479) PART OF ITEM 010		1
-024A	4910		. . RECEPTACLE - VF9211 (9520011520) PRE TF34A (AE 45479) PART OF ITEM 010A		1
-024B	BM1030100		. . RECEPTACLE - VFA3W9 (9520011642) POST TF34A (AE 45479) PART OF ITEM 010B		1
030	46012A02360		. PACKING, PREFORMED - VF0111 (9794410236)		1
050	BM1010-4		. ELECTRICAL MAGNETIC PLUG ASSY - VFA3W9 (9550172910) NON REPAIRABLE PRE TF 036A (AE 48784)		1

- ITEM NOT ILLUSTRATED

# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01					
-050A	4900-2		. ELECTRICAL MAGNETIC PLUG ASSY - VF9211 (9550171740) NON REPAIRABLE PRE TF 036A (AE 48784)		1
-050B	BM1030		. ELECTRICAL MAGNETIC PLUG ASSY - VFA3W9 (9550177190) NON REPAIRABLE POST TF 036A (AE 48784)		1
052	EN3686050014		ATTACHING PARTS . SCREW - V19005 (9836405014) PRE ACR (AE 50290)		2
-052A	EN3686050016		. SCREW - V19005 (9836405016) POST ACR (AE 50290) ***		2
070	BM1010200-2		. ELECTRICAL MAGNETIC HEAD - VF0684 (9520011596) PRE TF36A (AE 48784) PART OF ITEM 050		1
-070A	4920-2		. ELECTRICAL MAGNETIC HEAD - VF9211 (9520011545) PRE TF36A (AE 48784) PART OF ITEM 050A		1
-070B	BM1030200		. ELECTRICAL MAGNETIC HEAD - VFA3W9 (9520011643) POST TF36A (AE 48784) PART OF ITEM 050B		1
072	46012A01600		. PACKING, PREFORMED - VF0111 (9794410160) PRE TF36A (AE 48784) PART OF ITEM 050		1
-072A	46012B00800		. PACKING, PREFORMED - VF0111 (9794420080) PRE TF36A (AE 48784) PART OF ITEM 050A		1
-072B	46012A00900		. PACKING, PREFORMED - VF0111 (9794410090) POST TF36A (AE 48784) PART OF ITEM 050B		1
074	BM1010100-1		. RECEPTACLE - VF0684 (9520011597) PRE TF36A (AE 48784) PART OF ITEM 050		1
-074A	4910		. RECEPTACLE - VF9211 (9520011520) PRE TF36A (AE 48784) PART OF ITEM 050A		1
-074B	BM1030100		. RECEPTACLE - VFA3W9 (9520011642) POST TF36A (AE 48784) PART OF ITEM 050B		1
080	46012A02360		. PACKING, PREFORMED - VF0111 (9794410236)		1
100	0319727700		. HOLDER, MAGNETIC PLUG		1
102	EN3686050016		ATTACHING PARTS . SCREW - V19005 (9836405016) PRE ACR (AE 47354)		2
-102A	EN3686050014		. SCREW - V19005 (9836405014) PRE ACR (AE 50290) POST ACR (AE 47354)		2

- ITEM NOT ILLUSTRATED



# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -102B	EN3686050018		. SCREW - VI9005 (9836405018) POST ACR (AE 50290) ***		2
130	EN2944-050100		. . THREAD, INSERT - VI9005 (9728050804)		6

- ITEM NOT ILLUSTRATED



## CHAPTER 80 - LIST OF EFFECTIVE PAGES

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80-00-00	01		* 1	Apr. 15/2020
80-10-00	TITLE	CRANKING	1	Aug. 30/2011
80-11-00	01	STARTER	0	Aug. 30/2011
80-11-00	01		1	Aug. 30/2011

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<b>CRANKING</b>	<b>80-10-00</b>	
STARTER	80-11-00	01

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# DETAILED PART LIST

## SYSTEM.STARTING

**80-00-00**

FIGURE NOT ILLUSTRATED

SYSTEM, STARTING  
Figure 01



# SAFRAN HELICOPTER ENGINES

## ARRIUS 2 F

### MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		SYSTEM,STARTING NON PROCURABLE REFER TO CHAP. 71-00-00 FIG.01 ITEM 090		RF
-010	-		. INST., STARTER NON PROCURABLE REFER TO CHAP.80-11-00 FOR DETAILS		1

- ITEM NOT ILLUSTRATED



# **DETAILED PART LIST**

## **CRANKING**

### **80-10-00**

FIGURE NOT ILLUSTRATED

INST.,STARTER  
Figure 01

# TURBOMECA ARRIUS 2 F

## MAINTENANCE SPARE PARTS CATALOG

FIGURE ITEM	PART NUMBER	AIRL. STOCK No.	DESCRIPTION	EFFECT	QTY
			1 2 3 4 5 6 7		
01 -001	-		INST.,STARTER NON PROCURABLE REFER TO CHAP. 80-00-00 FIG.01 ITEM 010		RF
-010	EN2907-080		. NUT - VI9005 (9866208025) POST ACR (AE 45493)		4
-020	9975080024		. WASHER POST ACR (AE 45493)		4

- ITEM NOT ILLUSTRATED

