

## CHAPTER 00 - LIST OF EFFECTIVE PAGES

<u>Chapter Section Subject</u>	<u>Title</u>	<u>Pages</u>	<u>Date</u>
00	LIST OF EFFECTIVE PAGES	* 1 - 2	June 15/2024
00	TABLE OF CONTENTS	1 - 2	May 30/2010
00-00-00	INTRODUCTION	1 - 2	Dec. 30/2018
00-00-11	CATALOG USER GUIDE	1 - 6	Dec. 30/2018
00-00-13	LIST OF ADDITIONAL DOCUMENTATION	1 - 2	Nov. 30/2009
00-00-40	LIST OF TOOLS BY SAFRAN HELICOPTER ENGINES PART NUMBERS	* 1 - 12	June 15/2024
00-00-41	LIST OF TOOLS BY OT NUMBER	* 1 - 12	June 15/2024
00-00-42	LIST OF TOOLS BY TOOL NAME	* 1 - 6	June 15/2024
00-00-43	LIST OF TOOLS BY APPLICATION	* 1 - 6	June 15/2024
00-00-44	LIST OF CALIBRATION / INSPECTION REQUIREMENT BY OT NUMBER	* 1 - 2	June 15/2024
00-00-45	LIST OF SAFRAN HELICOPTER ENGINES PART NUMBER RELATIONSHIPS	* 1 - 6	June 15/2024

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<u>OT No.</u>	<u>Description</u>	<u>Pages</u>	<u>Date</u>
OT	LIST OF EFFECTIVE PAGES	* 1 - 12	June 15/2024
20 0010	TANK, PRESSURE GENERATOR	0 1	Dec. 30/2019 Dec. 30/2019
20 0020	FLOW LIMITER ASSEMBLY	0 1	Nov. 30/2009 Nov. 30/2009
20 0030	UNION, BLEED VALVE	0 1	Nov. 30/2009 Nov. 30/2009
30 0010	TUBE, OIL PRESSURE TAPPING	0 1	June 15/2019 June 15/2019
30 0020	PERMEABILITY MEASURING TOOL, ASSEMBLY	0 1	Nov. 30/2009 Nov. 30/2009
30 0040	GUIDE, BORESCOPIC	0 1	Nov. 30/2009 Nov. 30/2009
30 0050	ARINC 429 CEI-710 ADAPTOR BOARD (CONDOR ENGINEERING)	0 1	Apr. 30/2014 Apr. 30/2014
30 0060	SENSOR SUPPORT	0 1	Nov. 30/2009 Nov. 30/2009
30 0080	HARNESS	0 1	Apr. 30/2014 Apr. 30/2014
30 0090	ADAPTER HARNESS	0 1	Apr. 30/2014 Apr. 30/2014
30 0170	STRIPBOARD CUTTER	0 1	Nov. 30/2009 Nov. 30/2009
30 0190	ARINC 429 CEI-715-22 ADAPTOR BOARD (CONDOR ENGINEERING)	0 1	Apr. 30/2014 Apr. 30/2014
30 0240	OIL PRESSURE INLET	0 1	June 15/2021 June 15/2021
30 0270	SEAL PLUG	0 1	June 30/2018 June 30/2018
30 0280	BLANK	0 1	Dec. 30/2021 Dec. 30/2021

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<u>OT No.</u>	<u>Description</u>	<u>Pages</u>	<u>Date</u>
30 0290	HARNESS	0 1	Apr. 30/2014 Apr. 30/2014
30 0310	2XRS422 PCMCIA CARD	0 1	June 15/2019 June 15/2019
30 0320	RS422 PCMCIA CARD	0 1	Nov. 30/2017 Nov. 30/2017
30 0400	ARRIEL 2 FADEC B EMC101 INTERFACE SOFTWARE	0 1	Nov. 30/2017 Nov. 30/2017
30 0410	POLYBOX BC V2	0 1	Nov. 30/2017 Nov. 30/2017
30 0420	POLYBOX DOUBLE CHANNEL HARNESS	0 1	Nov. 30/2017 Nov. 30/2017
30 0430	SUPPORT	0 1	June 15/2023 June 15/2023
30 0440	TANK	0 1	June 30/2018 June 30/2018
30 0450	DRAINAGE PIPE	0 1	June 30/2018 June 30/2018
30 0460	DRAINAGE PIPE	0 1	June 30/2018 June 30/2018
30 0470	COLLECTOR AND MEASURING TOOL	0 1	June 30/2018 June 30/2018
30 0480	SUPPORT TOOL	0 1	June 30/2018 June 30/2018
30 0510	CONTROL UNIT	0 1	Dec. 30/2020 Dec. 30/2020
30 7170	EROSION GAGE	0 1	June 30/2018 June 30/2018
40 0010	CONTROL UNIT (OPEN/CLOSED CONTACT)	0 1	June 15/2021 June 15/2021
40 0020	VIBRATION MEASURING KIT	0 1	June 30/2018 June 30/2018
40 0030	MONITORING HARNESS	0 1	June 15/2021 June 15/2021
40 0040	POWER SUPPLY HARNESS	0	Apr. 30/2014

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<u>OT No.</u>	<u>Description</u>	<u>Pages</u>	<u>Date</u>
		1	Apr. 30/2014
40 0060	ADAPTER FITTING	0	Nov. 30/2009
		1	Nov. 30/2009
40 0070	ADAPTER, FITTING	0	Nov. 30/2009
		1	Nov. 30/2009
40 0080	ADAPTER, FITTING	0	Nov. 30/2009
		1	Nov. 30/2009
40 0090	ADAPTER, FITTING	0	Mar. 30/2012
		1	Mar. 30/2012
40 0100	HARNESS	0	June 15/2019
		1	June 15/2019
40 0110	TEST SET ASSEMBLY, HARNESES	0	Apr. 30/2014
		1	Apr. 30/2014
40 0140	ACCELEROMETER B&K 8324	0	June 30/2018
		1	June 30/2018
40 0150	HELICOPTER POWER SUPPLY CABLE (SMA2.03.10)	0	June 30/2018
		1	June 30/2018
40 0160	VIBRATION TEST SET ASSY	0	June 30/2018
		1	June 30/2018
40 0180	SEMIA SYNTHAM 2000.4 + PC	0	June 15/2019
		1	June 15/2019
40 0250	HARNESS	0	June 15/2019
		1	June 15/2019
40 0260	CONNECTORS, SET, FOR THE SELF-TEST	0	June 15/2019
		1	June 15/2019
40 0270	TOOL FOR LEAKAGE TEST	0	Nov. 30/2009
		1	Nov. 30/2009
40 0280	GENERATING TOOL, HYDRAULIC PRESSURE	0	June 15/2019
		1	June 15/2019
40 0290	PRESSURE GAGE, POCKET, ASSEMBLY	0	Dec. 30/2023
		1	Dec. 30/2023
40 0300	JET UNION	0	June 15/2021
		1	June 15/2021
40 0350	HARNESS TEST BOX	0	June 15/2019
		1	June 15/2019

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# SAFRAN HELICOPTER ENGINES

## ARRIEL 2 C2

### MAINTENANCE TOOLS CATALOG

<u>OT No.</u>	<u>Description</u>	<u>Pages</u>	<u>Date</u>
40 0400	HARNESS	0 1	May 30/2010 May 30/2010
40 0440	FLEXIBLE PIPE	0 1	June 15/2019 June 15/2019
40 0450	SUPPORT	0 1	June 15/2019 June 15/2019
40 0510	ADAPTER, FITTING	0 1	July 30/2012 July 30/2012
40 0520	HARNESS	0 1	Nov. 30/2011 Nov. 30/2011
40 0530	VIBRATION CHECK KIT B&K 3656-A	0 1	June 30/2018 June 30/2018
40 0540	IMPERVIOUS SUPPORT	0 1	June 15/2019 June 15/2019
40 0550	HEATING CLAMP EQUIPED	0 1	July 30/2013 July 30/2013
40 0560	ADAPTER	0 1	July 30/2013 July 30/2013
40 0570	ADAPTER	0 1	Dec. 30/2020 Dec. 30/2020
40 0610	CHECKING TOOL	0 1	June 30/2018 June 30/2018
50 0010	BASE	0 1	June 15/2019 June 15/2019
50 0020	CASTLE WRENCH	0 1	June 15/2022 June 15/2022
50 0030	MOUNTING GUIDE	0 1	May 30/2017 May 30/2017
50 3010	ASSEMBLY GUIDE	0 1	May 30/2017 May 30/2017
50 3020	FEELER GAUGE	0 1	May 30/2015 May 30/2015
50 7090	TOOL FOR INSTALLATION OF THE GEAR/BEARING	0 1	Nov. 30/2013 Nov. 30/2013
50 7110	COMPARATOR SUPPORT	0	Nov. 30/2012

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<u>OT No.</u>	<u>Description</u>	<u>Pages</u>	<u>Date</u>
		1	Nov. 30/2012
50 7250	INSTALLATION TOOL	0 1	Nov. 30/2009 Nov. 30/2009
50 7320	REAR BEARING, BEARING INNER RING, INSTALLATION TOOL	0 1	Nov. 30/2009 Nov. 30/2009
50 7340	ASSEMBLY FIXTURE	0 1	Mar. 30/2013 Mar. 30/2013
50 7370	SEGMENT HOLDING TOOL	0 1	Nov. 30/2009 Nov. 30/2009
50 7400	SEGMENT BONDING TOOL	0 1	Nov. 30/2011 Nov. 30/2011
50 7630	SEGMENT INSTALLATION TOOL	0 1	July 30/2013 July 30/2013
50 7640	POSITIONING FIXTURE	0 1	Nov. 30/2009 Nov. 30/2009
50 7680	GUIDE	0 1	Nov. 30/2009 Nov. 30/2009
50 7700	IMMOBILIZER END-FITTING	0 1	Nov. 30/2012 Nov. 30/2012
50 7800	GAGE FOR IGNITER PLUGS POSITIONING	0 1	Nov. 30/2013 Nov. 30/2013
50 8100	MEASURING TOOL	0 1	Nov. 30/2009 Nov. 30/2009
50 9550	SET OF 3 GUIDES	0 1	Dec. 30/2023 Dec. 30/2023
50 9560	SHELL ASSEMBLY	0 1	Dec. 30/2023 Dec. 30/2023
50 9570	SHELL ASSEMBLY	0 1	Dec. 30/2023 Dec. 30/2023
60 0010	DISASSEMBLY/ASSEMBLY THIMBLE SET	0 1	Nov. 30/2010 Nov. 30/2010
60 0020	GAS GENERATOR SUPPORT PLATE	0 1	May 30/2015 May 30/2015
60 0040	EXTRACTOR	0 1	Nov. 30/2013 Nov. 30/2013

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<u>OT No.</u>	<u>Description</u>	<u>Pages</u>	<u>Date</u>
60 0060	PROTECTION TUBE HOLDING TOOL	0 1	Nov. 30/2009 Nov. 30/2009
60 0080	EXTRACTOR WITH JAWS	0 1	Nov. 30/2009 Nov. 30/2009
60 0140	DRIVING WRENCH	0 1	Dec. 30/2019 Dec. 30/2019
60 0160	INSTALLATION TOOL	0 1	May 30/2015 May 30/2015
60 3020	WRENCH SET	0 1	July 30/2013 July 30/2013
60 3040	SET OF 3 EXTRACTORS	0 1	Dec. 30/2019 Dec. 30/2019
60 7010	EXTRACTORS M5 / 080, SET OF THREE	0 1	Nov. 30/2009 Nov. 30/2009
60 7050	CENTERING PIECE-IMMOBILIZER	0 1	Nov. 30/2009 Nov. 30/2009
60 7100	GUIDING STUDS, SET OF 4	0 1	June 15/2022 June 15/2022
60 7110	MAGNETIC SEAL REMOVAL/INSTALLATION TOOL	0 1	May 30/2015 May 30/2015
60 7130	SEALING RING REMOVAL-INSTALLATION TOOL	0 1	July 30/2013 July 30/2013
60 7160	WRENCH AND IMMOBILIZATION TOOL	0 1	June 15/2019 June 15/2019
60 7220	WRENCH	0 1	June 15/2019 June 15/2019
60 7250	LINKING TOOL	0 1	June 15/2019 June 15/2019
60 7330	GEAR CLAMPING TOOL	0 1	Nov. 30/2013 Nov. 30/2013
60 7380	LOOSENING/TIGHTENING TOOL ASSEMBLY FOR INLET CONE	0 1	Nov. 30/2016 Nov. 30/2016
60 7400	WRENCH	0 1	Nov. 30/2013 Nov. 30/2013
60 7420	DEOILER COVER REMOVAL TOOL	0	Nov. 30/2009

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		1	Nov. 30/2009
60 7430	SEGMENT HOLDING TOOL	0	Nov. 30/2009
		1	Nov. 30/2009
60 7520	ELONGATION/TIGHTENING TOOL	0	July 30/2013
		1	July 30/2013
60 7530	SPECIAL WRENCH	0	Nov. 30/2009
		1	Nov. 30/2009
60 7580	HOISTING BEAM	0	Nov. 30/2009
		1	Nov. 30/2009
60 7590	HYDRAULIC UNIT	0	Mar. 30/2013
		1	Mar. 30/2013
60 7660	MAGNETIC SEAL INSTALLATION/REMOVAL TOOL	0	June 15/2019
		1	June 15/2019
60 7670	WRENCH AND IMMOBILIZATION TOOL	0	June 15/2019
		1	June 15/2019
60 7810	ASSEMBLY CONE	0	Nov. 30/2016
		1	Nov. 30/2016
60 7820	ASSEMBLY CONE	0	Nov. 30/2016
		1	Nov. 30/2016
60 7830	MOUNTING CONE	0	Nov. 30/2016
		1	Nov. 30/2016
60 7840	DRIVING WRENCH	0	Nov. 30/2016
		1	Nov. 30/2016
70 0010	EXTRACTOR	0	Nov. 30/2009
		1	Nov. 30/2009
70 3010	SEAL EXTRACTOR	0	Mar. 30/2013
		1	Mar. 30/2013
70 3020	UNLOCK TOOL	0	Nov. 30/2013
		1	Nov. 30/2013
70 7070	TRIPOD (GAS GENERATOR SUPPORT)	0	Nov. 30/2011
		1	Nov. 30/2011
70 7140	REAR BEARING, BEARING INNER RING, EXTRACTOR	0	Nov. 30/2009
		1	Nov. 30/2009
70 7160	EXTRACTOR FOR POWER SHAFT BEARING	0	Nov. 30/2013
		1	Nov. 30/2013

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<u>OT No.</u>	<u>Description</u>	<u>Pages</u>	<u>Date</u>
70 7180	EXTRACTOR	0 1	Nov. 30/2009 Nov. 30/2009
80 0030	ENGINE SUPPORT MOUNT	0 1	Nov. 30/2009 Nov. 30/2009
80 0060	SUPPORT, MODULAR ASSEMBLY	0 1	June 15/2019 June 15/2019
80 0080	TUBE, DRAIN	0 1	Nov. 30/2009 Nov. 30/2009
80 0090	TUBE, DRAIN	0 1	June 15/2019 June 15/2019
80 3010	SHIPMENT CONTAINER	0 1	June 30/2018 June 30/2018
80 3020	METALLIC CONTAINER	0 1	June 30/2018 June 30/2018
80 3030	ENGINE CONTAINER	0 1	June 30/2018 June 30/2018
80 3040	SHIPMENT CONTAINER	0 1	June 30/2018 June 30/2018
80 3050	SHIPMENT CONTAINER	0 1	June 30/2018 June 30/2018
80 3060	SHIPMENT CONTAINER	0 1	June 30/2018 June 30/2018
80 3070	SHIPMENT CONTAINER	0 1	June 30/2018 June 30/2018
80 3080	SHIPMENT CONTAINER	0 1	June 30/2018 June 30/2018
80 3090	SHIPMENT CONTAINER	0 1	June 15/2019 June 15/2019
80 3100	BLANK	0 1	June 30/2018 June 30/2018
80 3110	BLANK	0 1	June 30/2018 June 30/2018
80 3130	BLANK	0 1	June 30/2018 June 30/2018
80 3140	U20 PLUG	0	Dec. 30/2023

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<u>OT No.</u>	<u>Description</u>	<u>Pages</u>	<u>Date</u>
		1	Dec. 30/2023
80 3160	BLANK	0	June 15/2022
		1	June 15/2022
80 3170	BLANK	0	June 15/2022
		1	June 15/2022
80 3180	BLANK	0	June 15/2022
		1	June 15/2022
80 3190	BLANK	0	June 15/2022
		1	June 15/2022
80 3200	BLANK	0	June 15/2022
		1	June 15/2022
80 3210	BLANK	0	June 15/2022
		1	June 15/2022
80 3220	BLANK	0	June 15/2022
		1	June 15/2022
80 3230	BLANK	0	June 15/2022
		1	June 15/2022
80 7050	WEDGE, TURBINE CASING	0	Nov. 30/2009
		1	Nov. 30/2009
80 7060	MODULE 05 C2R PACKAGING	0	May 30/2015
		1	May 30/2015
80 7070	BLANK, BLEED VALVE	0	June 30/2018
		1	June 30/2018
80 7170	PROTECTOR	0	Dec. 30/2022
		1	Dec. 30/2022
80 7250	HOISTING BEAM, TILTING	0	Dec. 30/2018
		1	Dec. 30/2018
80 7260	HANDLING DEVICE	0	June 15/2021
		1	June 15/2021
80 7330	BLANK	0	June 30/2018
		1	June 30/2018
80 7350	BLANK, LINKING TUBE JUNCTION	0	June 30/2018
		1	June 30/2018
80 7360	U8 PLUG	0	Dec. 30/2023
		1	Dec. 30/2023

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<u>OT No.</u>	<u>Description</u>	<u>Pages</u>	<u>Date</u>
80 7370	PLUG	0 1	June 30/2018 June 30/2018
80 7380	PLUG	0 1	Dec. 30/2023 Dec. 30/2023
80 7390	U29 PLUG	0 1	Dec. 30/2023 Dec. 30/2023
80 7430	BLANK	0 1	June 30/2018 June 30/2018
80 7450	PLUG	0 1	June 30/2018 June 30/2018
80 7460	PLUG	0 1	Dec. 30/2023 Dec. 30/2023
80 7470	PROTECTOR	0 1	June 30/2018 June 30/2018
80 7480	U14 PLUG	0 1	Dec. 30/2023 Dec. 30/2023
80 7490	BLANK	0 1	June 30/2018 June 30/2018
80 7500	U9 PLUG	0 1	Dec. 30/2023 Dec. 30/2023
80 7510	AIR INTAKE BLANK	0 1	June 30/2018 June 30/2018
80 7520	BLANK	0 1	Dec. 30/2021 Dec. 30/2021
80 7530	AIR BLEED VALVE BLANK	0 1	June 30/2018 June 30/2018
80 7540	U28 PLUG	0 1	Dec. 30/2023 Dec. 30/2023
80 7550	U30 PLUG	0 1	Dec. 30/2023 Dec. 30/2023
80 7560	U22 PLUG	0 1	Dec. 30/2023 Dec. 30/2023
80 7610	BLANK	0 1	Dec. 30/2020 Dec. 30/2020
80 7620	U7 PLUG	0	Dec. 30/2023

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<u>OT No.</u>	<u>Description</u>	<u>Pages</u>	<u>Date</u>
		1	Dec. 30/2023
80 7630	PLUG	0	June 30/2018
		1	June 30/2018
80 7640	BLANK	0	June 30/2018
		1	June 30/2018
80 7650	BLANK	0	Dec. 30/2023
		1	Dec. 30/2023
80 7660	BLANK	0	June 30/2018
		1	June 30/2018
80 7670	BLANK	0	June 30/2018
		1	June 30/2018
80 7680	BLANK	0	Dec. 30/2023
		1	Dec. 30/2023
80 7690	JUNCTION SPOILER	0	June 15/2019
		1	June 15/2019
80 7700	BLANK , STARTER	0	June 30/2018
		1	June 30/2018
80 7710	BLANK	0	June 30/2018
		1	June 30/2018
80 7730	U11 PLUG	0	Dec. 30/2023
		1	Dec. 30/2023
80 7740	BLANK	0	Dec. 30/2023
		1	Dec. 30/2023
80 7750	BLANK, WATER WASH CONNECTION	0	June 30/2018
		1	June 30/2018
80 7760	BLANK	0	June 30/2018
		1	June 30/2018
80 7780	BLANK	0	June 30/2018
		1	June 30/2018
80 7790	BLANK	0	June 30/2018
		1	June 30/2018
80 7800	BLANK	0	June 30/2018
		1	June 30/2018
80 7810	BLANK	0	June 30/2018
		1	June 30/2018

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<u>OT No.</u>	<u>Description</u>	<u>Pages</u>	<u>Date</u>
80 7830	U2 PLUG	0 1	Dec. 30/2023 Dec. 30/2023
80 7870	BLANK	0 1	June 30/2018 June 30/2018
80 7890	FLANGE BLANKING DN6-DN8	0 1	June 30/2018 June 30/2018
80 7900	PLUG	0 1	June 30/2018 June 30/2018
80 7910	BLANK	0 1	June 30/2018 June 30/2018
80 7930	TAPERED PLUG	0 1	June 30/2018 June 30/2018
80 7970	BLANK	0 1	June 30/2018 June 30/2018
80 7980	BLANK	0 1	June 30/2018 June 30/2018
80 7990	PROTECTOR	0 1	June 30/2018 June 30/2018
80 8020	U25 PLUG	0 1	Dec. 30/2023 Dec. 30/2023
80 8040	BLANK,POWER SHAFT	0 1	Dec. 30/2022 Dec. 30/2022
90 0010	VISCOMETER (THROUGH COMPARISON OF VISCOSITY)	0 1	May 30/2015 May 30/2015

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