

PRATT & WHITNEY CANADA
TOOL SERVICE BULLETIN

NO: PW200-26R1

Service Tool: PWC64245 Rev. B

Description: Sealing Ring Drift

Effectivity: PW206A, PW206B, PW206B2, PW206C, PW206E, PW207C, PW207D, PW207E

Subject: Sealing ring drift - Modification of

Reason:

Problem: No compression on seal ring after installation.

Cause: N/A.

Solution: Make a counterbore and taper the end of the tool.

Instruction: 1. Remove packing detail 1 from sealing ring drift detail 2 and retain (Ref. Fig. 1).

WARNING - PROPRIETARY RIGHTS & EXPORT CONTROLS NOTICE

This bulletin contains proprietary information of Pratt & Whitney Canada Corp. ("P&WC"), which P&WC provides in confidence and solely for the purposes of supporting engine certification and providing applicable information regarding the proper use, maintenance, inspection, repair, servicing and parts application of P&WC products and services, as directed therein. Neither this bulletin nor any information in it may be disclosed to others, or used for any other purpose, including, without limitation, to design, create, develop, reproduce, manufacture or derive any design, part, product, material, process, modification, configuration change or repair, or obtain FAA or other government approval to do so. Possession and use of this bulletin is also subject to the restrictions set out in P&WC's Technical Data Agreement (a copy of which may be obtained by contacting P&WC Technical Publications). The contents of this bulletin may be subject to export control laws. Unauthorized export or re-export of the bulletin, or parts thereof, is prohibited. By accepting and possessing this bulletin, you agree to be bound by the foregoing terms.

If a Government agency or department intends to disclose any information, written notice should be given to:
VP - Legal Services, Pratt & Whitney Canada Corp., 1000 Marie-Victorin (01BE5), Longueuil, Quebec J4G 1A1.

Issued: Nov 05/2002
Revised: Jan 13/2021

PWC64245
Page 1 of 3

PRATT & WHITNEY CANADA
TOOL SERVICE BULLETIN

NO: PW200-26R1

2. Rework the sealing ring drift and break sharp edges.
3. Reidentify the reworked tool to change letter "B" following existing P/N PWC64245 using the permanent marking method per MIL SPEC 130.
4. Reinstall the retained packing detail 1 on sealing ring drift detail 2.

Compliance: Required

Tool Usage: Overhaul, Line Maintenance, Heavy Maintenance

Tool Disposition: Rework per instructions.

Tool Location: 79-21-00 (Maintenance Manual) and 72-11-00 (Overhaul Manual)

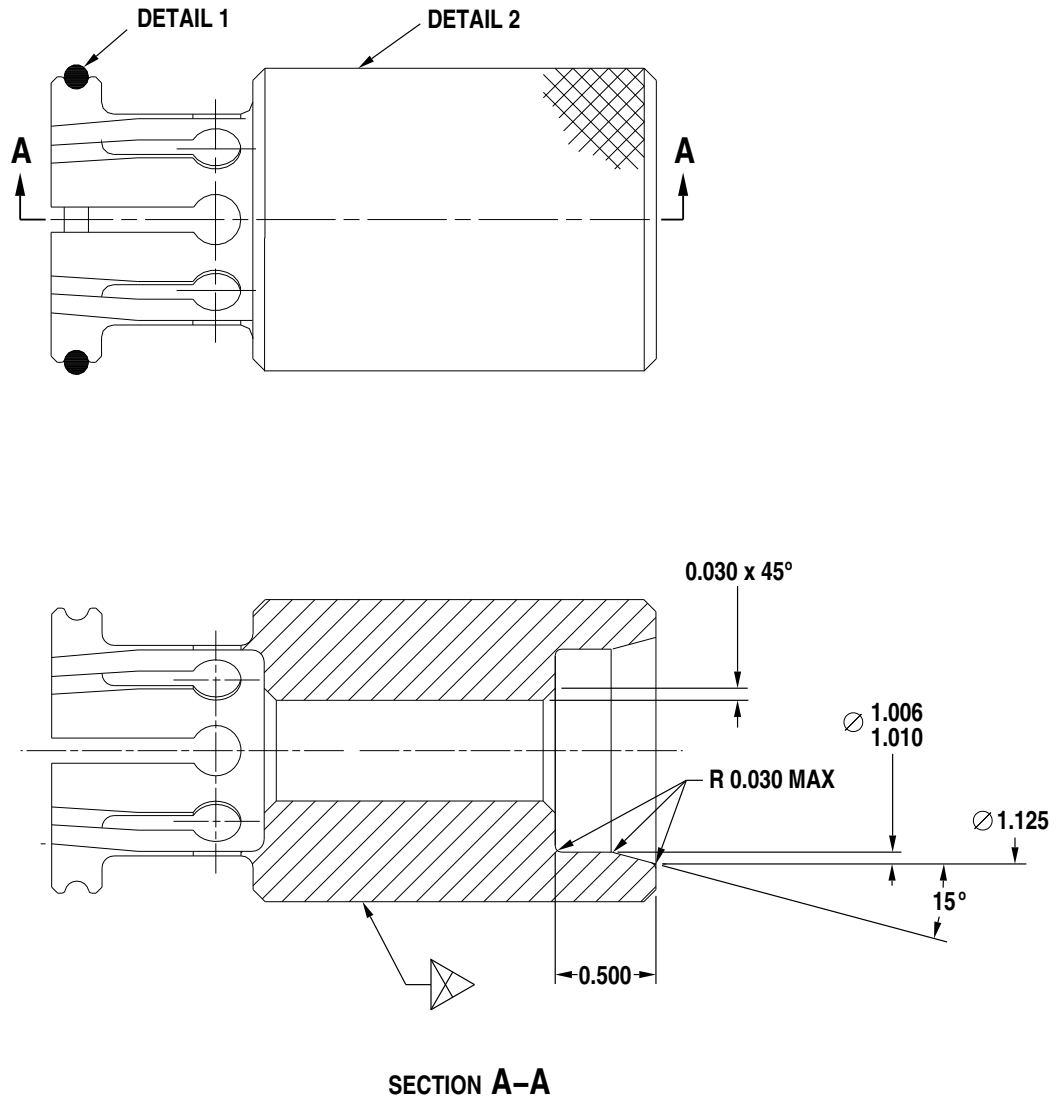
P&WC Proprietary Information. Subject to the restrictions on the first page.

Issued: Nov 05/2002
Revised: Jan 13/2021

PWC64245
Page 2 of 3

PRATT & WHITNEY CANADA
TOOL SERVICE BULLETIN

NO: PW200-26R1



C87705

Figure 1

P&WC Proprietary Information. Subject to the restrictions on the first page.

Issued: Nov 05/2002
Revised: Jan 13/2021

PWC64245
Page 3 of 3