Manual:	**Owner's Manual P/N 6A8WWNM-2-20** **(INSTALLATION MANUAL, MAINTENANCE MANUAL AND** **ILLUSTRATED PARTS BREAKDOWN)**
ISSUE DATE:	23 September 2010
Revision CY:	24 March 2023
TR-2023-001:	04 April 2023

INSTRUCTIONS

1. Before adding present change be sure that manual is valid.
   Check existing List of Effective Page of the manual to be sure that all previous revisions are inserted.
   (Do not insert this change if previous revisions not are inserted).

2. Insert this page before the LOEP.

3. Insert present change removing pages superseded and insert new pages as listed as follows:

Temporary Revision Number/ Data	Appendix/Section	Remove page	Insert page	Page Revision
*TR-2023-001 / 04 Apr. 2023	Appendix CE – Section 2	2-19	2-19	CW
	Appendix CE – Section 2	2-20	2-20	TR-2023-001
	Appendix CE – Section 2	2-25	2-25	TR-2023-001
	Appendix CE – Section 2	2-26	2-26	CW
	Appendix CE – Section 2	2-29	2-29	TR-2023-001
	Appendix CE – Section 2	2-30	2-30	TR-2023-001
	Appendix CE – Section 6	6-31 thru 6-34	6-31 thru 6-34	TR-2023-001

   * Shows the last issued Temporary Revision

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2 - 6   IFEEL RACK AND ELECTRONIC DEVICES INSTALLATION

2 - 6 - 1   IFEEL RACK GENERAL DESCRIPTION

CAUTION

Have a second operator to help you install the IFEEL rack assy.

The equipment rack shall be arranged in the storage compartment in order to contain all electronic and electrical devices. It consists of a cross beam (see Figure 2-10) with a lower shelf, placed horizontally, that shall be secured to the helicopter side panels by screws and to the Auxiliary Fuel Tank (if installed).
Electronic and electrical devices shall be installed as follows:

- The Inverter shall be installed on the shelf assy.

- A mounting support shall be secured to the shelf assy in order to fix relays, breakers, cable assy connectors and terminal boards.

- The IFEEL computer shall be installed on the shelf assy.

NOTE

The installation instructions listed here below are valid when the Auxiliary Fuel Tank Kit is installed on the helicopter, unless otherwise specified.

Equipment rack assy installation instructions are listed here below.

2 - 6 - 2   CROSS BEAM PRE-ASSEMBLY

NOTE

For ground connection of electronic and electrical equipment of the equipment rack refer to AW139-IETP standard practices.

NOTE

During this procedure, you must remove the caps from the electrical connectors. Do this immediately before you connect each electrical connector.

1. According to Leonardo Helicopters AW139 Maintenance Publication 39-A-AMP-00-X gain access to the storage compartment by opening the relevant access doors. Refer to data module 39-A-06-41-00-00A-010A-A for the list of all service doors.

2. Remove No. 8 screws and relevant washers from the auxiliary fuel tank panel (STA 6176, WL1978).

3. Only if the Auxiliary Fuel Tank P/N 3G2800F0011 is not installed, rework the aft structural provision P/N 6AB1ME229-003 according to detail B of Figure 2-10 and install angles (4) according to left and right panel assy with screws (23) and washers (24).

CAUTION

During drilling pay attention not to damage parts/components installed behind the liner. Do not overheat the skin surface.

4. Position, secure and ground the left lower support assy (1 of Figure 2-10) to the auxiliary fuel tank or according to the angle (4) with No. 4 screws (2) and relevant washers (3). Use shim (21) between support and angle if the auxiliary fuel tank is not present.

5. Position the left upper support assy (5) aligning it to the helicopter holes. Remove existing screws and washers from lateral structure.

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6. Secure and ground the left upper support assy (5) to the helicopter with four screw (6) and four washers (7) interposing shim (8).

7. Position, secure and ground the right lower support assy (9) to the auxiliary fuel tank or according to the angle (4) with No. 4 screws (10) and relevant washers (11). Use shim (21) between support and angle if the auxiliary fuel tank is not present.

8. Position the right upper support assy (12) aligning to helicopter holes. Remove existing screws and washer from lateral structure.

9. Secure and ground the right upper support assy (12) to the helicopter with four screw (13) and four washers (14) interposing shim (15).

10. Position the shelf assy (16) and the ground plate on the left upper (5) and right upper (12) supports.

11. Position the peeling shim (19) between the left upper support and the left lower support. Position angle support assy (20) onto shelf assy (16). Install screws (17) and washers (18).

12. Repeat step 11. on the right side.

13. Check that the installation has been properly performed. Remove the shelf, the angle supports (20), the screws (17) and the washers (18) in order to install electronic and electrical devices.

NOTE

IFEEL Computer (3) in Figure 2-11 is for reference only. Refer to Section 6 of this Appendix for Illustrated Parts Breakdown.

14. Align the computer (3, Figure 2-11) in its correct position according to the four inserts (2) and attach it with the four bolts (4) and the four washers (5) on plate assy (1).

15. Do related connections on IFEEL computer (3). Refer to Wiring Diagrams in Section 05.

16. Secure the breakers and relay support (30, detail C of Figure 2-10) on the plate (16) with the six screws (31) and the six washers (32).

17. Secure the TB assy (33, detail C of Figure 2-10) to the plate (16) with the four screws (34) and the four washers (35).

18. Ⓐ Secure the support assy (39) with related four washers and screws (37, 38) to the plate (16) as shown in detail C.

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12. With reference to detail A, ground and install the power supply (29) with the two screws (30) and the two washers (31). Apply related decal (32) next to the power supply.

13. Ground and install the modules (55, 56, 57, 58); for configuration code Ⓐ, ground and install also the module (59). Do as follows:

    a. Install the terminal board rail (53) with the two screws (54).

    b. Put the modules on the rail in the positions shown and install the resistor assembly.

    c. Apply related decals next to the modules.

14. Ground and install the three modules (49) with the two screws (50), the four washers (51) and the two nuts (52) on the TB assy. Apply related decals.

15. With reference to detail B, fix on pin E5 the terminals of the bonding cable P/N 6STD063-N-7-530 together with the terminals of the A.C. rack cable assy (10) and of the interface power cable assy (9) on the TB assy pin with the washers (61) and the nuts (60). Do the bonding procedure in accordance with the standard practice procedures for electrical bonding.

16. Apply E5 related decal.

17. Following same procedure as per step 15, with reference to detail B, fix on pin E4 the terminals of the bonding cable P/N 6STD063-N-7-420 together with the terminals of the rack cable assy (6), of the IFEEL power cable assy (8) and of the interface power cable assy (9) on the tb assy pin with the washers (61) and the nuts (60). Do the bonding procedure in accordance with the standard practice procedures for electrical bonding.

18. Apply E4 related decal.

19. Install E1 and E6 grounding points (refer to detail E) in the positions shown in detail A, do as follows:

    a. Ground and fix the terminals of the bonding cable P/N 6STD063-N-7-420, of the bonding cable 6STD063-N-9-480 and of the bonding cable M83413/8-F030CX with the screw (46), the washer (47) and the ground washer (48). Apply E1 decal (35).

    b. Position the terminals of the quick disconnect cable long end P/N M83413/8-F020CX, of the bonding cable 6STD063-N-7-530 and of the rack cable assy on the E6 grounding point (see detail E); for configuration code Ⓐ position also the terminal of the bonding cable 6STD063-N-4-250 with the screw (46), the washer (47) and the ground washer (48). Apply E6 decal (34).

NOTE

IFEEL Computer (3) in Figure 2-11 is for reference only. Refer to Section 6 of this Appendix for Illustrated Parts Breakdown.

20. Perform connections of P10001, P10003 and P10010 connectors on the IFEEL Computer (3) according to wiring diagrams in Section 5. Properly install decal "CMPTR" on the support (30, Figure 2-10).

21. Ⓐ Fix LIMO, FILTER, PWR, AC_OUT, TOUCH_ETH, DVD, ECS, LIGHT, CMPTR, REFR, USB, UTILITY, MON, HD-SDI, HDST breakers (refer to item 29 of Figure 2-10, detail A). Apply relevant decals. Perform relevant connections according to wiring diagrams in Section 5.

22. Ⓑ Following same procedure as per previous step, fix FILTER, PWR, AC_OUT, TOUCH_ETH, ECS, LIGHT, CMPTR, REFR, USB, UTILITY, HDST breakers. Apply relevant decals. Perform relevant connections according to wiring diagrams in Section 5.

23. Install the relay X10002 (25, Figure 2-10) and the relay X10005 (36) and apply their respective decals next to each of the two relays on the support (30).

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2 - 6 - 4   IFEEL RACK INSTALLATION INSTRUCTIONS

1.   Install the shelf (16, Figure 2-10) to the left support (5, Figure 2-10) with five screws (17) and washers (18).

2.   Fix the shelf (16) to the right support (12 of Figure 2-10) with five screws (17) and washers (18).

3.   Ⓐ Connect primary cable assy connectors P12002, P10004, P10008 to the IFEEL computer (See wiring diagrams in Section 5).

4.   Ⓑ Connect primary cable assy connectors P10004 and P10008 to the IFEEL computer (See wiring diagrams in Section 5).

5.   Connect primary cable assy connectors P10872, P10873, P2ETH, P3ETH to the Ethernet switch (See wiring diagrams in Section 5).

6.   Connect primary cable assy connectors P10015 and P10018 to J10015 and J10018 (refer to detail A of Figure 2-10) See wiring diagrams in Section 5).

7.   Connect A.C cabin cable assy connector P17101 and J17101 (refer to detail A of Figure 2-10) See wiring diagrams in Section 5).

1	Plate assy	36	"6STD051-A10016" decal
2	Insert	37	Eliminator filter
3	IFEEL computer	38	Screw
4	Screw	39	Washer
5	Washer	40	Decal
6	Coax rack cable assy	41	Support
7	ETH cable assy	42	Bonding cable
8	IFEEL power cable assy	43	Bonding cable
9	Interface power cable assy	44	Bonding cable
10	A.C: rack cable assy	45	Bonding cable
11	Inverter	46	Screw
12	Screw	47	Washer
13	Washer	48	Ground washer
14	RS485/A429 converter (RX-TX)	49	Module
15	Screw	50	Screw
16	Washer	51	Washer
17	Ethernet switch	52	Nut
18	Screw	53	Terminal module rail
19	Washer	54	Screw
20	"6STD051-P11035" decal	55	Module
21	"6STD051-A10002" decal	56	Module
22	"6STD051-A10001" decal	57	Module
23	"6STD051-P11034" decal	58	Module
24	Quick disconnect grounding	59	Module
25	Screw	60	Nut
26	Washer	61	Washer
27	"6STD051-E3" decal	62	E5 decal
28	"6STD051-A10009" decal	63	E4 decal
29	Power supply	64	Splitter CVBS
30	Screw	65	Screw
31	Washer	66	Washer
32	"6STD051-A10007" decal	67	Rack cable assy
33	"6STD051-E2" decal	68	Access point dual band
34	"6STD051-E6" decal	69	Washer
35	"6STD051-E1" decal	70	Screw

Figure 2-11 Electronic and electrical devices installation/removal (Sheet 3 of 3).

2 - 6 - 5   REQUIREMENTS AFTER JOB COMPLETION

1. Remove all the tools and the other items from the work area. Make sure that the work area is clean.

2. Perform IFEEL system functional check as described in paragraph Para. 4 - 5.

2 - 6 - 6   WEIGHT AND BALANCE

After the installation of IFEEL Entertainment configuration P/N 6AB1AD016-001, new Helicopter Empty Weight and Center of Gravity (C.G.) must be determined according to DM 39-A-08-31-00-00A-028A-A "Weighing" of Leonardo Helicopters AW139 IETP.

2 - 6 - 6 - 1   IFEEL Computer substitution

In case of substitution of IFEEL Computer (P/N reported in Table 2-3.), new Helicopter Empty Weight and Center of Gravity (C.G.) must be updated with Weight and Balance Data reported in Table 2-3. Refer to instructions reported in Section 6 of Leonardo Helicopters AW139 RFM.

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Table 2-3. IFEEL Computer Weight and Balance data

P/N	Description	Weight [Kg]	STA [mm]	BL [mm]	WL [mm]
6IFHST021-311	IFEEL Computer	9,10	6369	-340	2192
6IFHST021-323	IFEEL Computer	9,10	6369	-340	2192
6IFHST022-323	IFEEL Computer	8,64	6369	-340	2192

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6-10 0	6AB1ME428-423	A3729	CROSS BEAM MODIFICATION (For NHA see Figure 6-1)	REF	A
6-10 0	6AB1ME428-425	A3729	CROSS BEAM MODIFICATION (For NHA see Figure 6-1)	REF	B
-1	6AB1EL307-031	A3729	• CROSS BEAM ASSY EQUIPPED	1	A
-1	6AB1EL322-031	A3729	• CROSS BEAM ASSY EQUIPPED	1	B
2	6AB1EL309-031	A3729	• • RACK CABLE ASSY	1	A
2	6AB1EL324-031	A3729	• • RACK CABLE ASSY	1	B
3	6AB1EL274-057	A3729	• • ETH C/A	1	
-4	-		NOT ASSIGNED		
5	6AB1ME514-237	A3729	• • CROSS BEAM ASSY (For IPB see Figure 6-11)	1	A
5	6AB1ME514-031	A3729	• • CROSS BEAM ASSY (For IPB see Figure 6-12)	1	B
6	6IFHST021-311	A3729	• • IFEEL COMPUTER	1	A
6	6IFHST021-323	A3729	• • IFEEL COMPUTER (See NOTE 1)	1	B
6A	6IFHST022-323	A3729	• • IFEEL COMPUTER (See NOTE 1)	1	B
7	LN65022-0306		• • SCREW	8	
8	NAS1149D0363J	80205	• • WASHER	1	
9	LN9025-0310L	80205	• • WASHER	8	
10	MS21042L04	80205	• • NUT	4	
11	MS21042L06	80205	• • NUT	14	
12	6STD063-N-7-420	80205	• • BONDING CABLE	1	
13	MS21042L3	80205	• • NUT	3	
14	MS26574-1	80205	• • BREAKER	3	A
14	MS26574-1	80205	• • BREAKER	1	B
15	MS26574-10	80205	• • BREAKER	2	A
15A	MS26574-10	80205	• • BREAKER	1	B
16	MS26574-20	80205	• • BREAKER	1	
17	MS26574-3	80205	• • BREAKER	3	
18	MS26574-2	80205	• • BREAKER	3	
19	MS27039-0805	80205	• • SCREW	2	
20	MS35206-216	80205	• • SCREW	4	
21	MS35206-229	80205	• • SCREW	12	
22	MS21042L5	80205	• • NUT	2	
23	6STD051-R10001CC	A3729	• • DECAL	1	
24	MS35207-263	80205	• • SCREW	2	
25	MS51957-26	80205	• • SCREW	15	A
25	MS51957-26	80205	• • SCREW	10	B
26	NAS1149D0316J	80205	• • WASHER	6	
27	AN4-3A	80205	• • BOLT	4	
28	NAS1149D0432J	80205	• • WASHER	6	
29	NAS1149D0563J	80205	• • WASHER, FLAT	4	
30	6STD051-A10009	A3729	• • DECAL	1	
31	NAS1149DN832K	80205	• • WASHER	2	

FIGURE AND INDEX NUMBER	PART NUMBER	MFR CODE	DESCRIPTION 1 2 3 4 5 6 7	UNIT PER ASSY	USABLE ON CODE
32	NAS620A4L	80205	• • WASHER	8	
33	NAS620A6L		• • WASHER	20	
34	6STD063-N-9-480	A3729	• • BONDING CABLE	1	
35	M83413/8-F020CX		• • QUICK DISCONNECT CABLE LONG END	1	
36	6NV-ESP-001-01-01	A3729	• • SUPPORT	15	
37	6NV-ESP-001-01-03	A3729	• • SUPPORT	13	A
37	6NV-ESP-001-01-03	A3729	• • SUPPORT	11	B
38	6NV-ESP-001-01-02	A3729	• • SUPPORT	3	
39	001755-203-02		• • MODULE	1	A
39	6STD191-203	A3729	• • TERMINAL BOARD	1	B
40	001758-202-02		• • MODULE	3	A
40	6STD192-202	A3729	• • MODULE	3	B
41	6NV-EEQ-038-001	A3729	• • ELIMINATOR FILTER	1	
42	6MEQ-2350A002	A3729	• • RS485/A429 CONVERTER (RX-TX)	1	
43	6NV-EEQ-025-001	A3729	• • POWER SUPPLY	1	
44	6AB1EL274-051	A3729	• • IFEEL POWER C/A	1	
45	6AB1EL274-055	A3729	• • INTERFACE POWER C/A	1	
46	6STD051-A10008	A3729	• • DECAL	1	
47	6STD051-A10002	A3729	• • DECAL	1	
48	6STD051-AC_OUT	A3729	• • DECAL	1	
49	6STD051-CMPTR	A3729	• • DECAL	1	
50	6STD051-E6	A3729	• • DECAL	1	
51	6STD051-DVD	A3729	• • DECAL	1	A
52	6STD051-A10001	A3729	• • DECAL	1	
53	6STD051-E2	A3729	• • DECAL	1	
54	6STD051-E4	A3729	• • DECAL	1	
55	6STD051-J17101	A3729	• • DECAL	1	
56	6STD051-J10015	A3729	• • DECAL	1	
57	6STD051-J10018	A3729	• • DECAL	1	
58	6STD051-X10002	A3729	• • DECAL	1	
59	M83413/8-F015BX		• • QUICK DISCONNECT CABLE LONG END	1	A
59	M83413/8-F009BX		• • QUICK DISCONNECT CABLE LONG END	1	B
60	M83413/8-E00BX		• • QUICK DISCONNECT CABLE SHORT END	3	
61	NAS620A10L		• • WASHER	2	
62	6STD051-LIGHT	A3729	• • DECAL	1	
63	6STD051-PWR	A3729	• • DECAL	1	
64	6STD051-TB10001	A3729	• • DECAL	1	
65	6STD051-TB10002	A3729	• • DECAL	1	
66	6STD051-TB10006	A3729	• • DECAL	1	
67	6STD051-TB10004	A3729	• • DECAL	1	
68	6STD051-FILTER	A3729	• • DECAL	1	
69	6STD051-TOUCH_ETH	A3729	• • DECAL	1	
-70	6AB1EL274-053	A3729	• • A.C. RACK C/A	1	
71	6NV-EEQ-016-005	A3729	• • SWITCH ETHERNET	1	

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72	M220-D4N003		• • RELAY	1	
73	6STD051-E5	A3729	• • DECAL	1	
74	6STD051-CB10013	A3729	• • BREAKER	1	
75	SS50		• • INVERTER	1	
76	6NV-EMI-002-01-HS	A3729	• • STRAP	AR	
77	6NV-EMI-002-04-HS	A3729	• • STRAP	AR	
78	6NV-EEQ-088-001	A3729	• • SPLITTER CVBS	1	Ⓐ
79	6STD051-USB	A3729	• • DECAL	1	
80	6STD051-E3	A3729	• • DECAL	1	
81	MS35206-230		• • SCREW, MACHINE	6	
82	6STD051-CB10001	A3729	• • DECAL	1	
83	6STD051-CB10009	A3729	• • DECAL	1	
84	6STD051-CB10003	A3729	• • DECAL	1	
85	6STD051-CB10004	A3729	• • DECAL	1	
86	6STD051-CB10002	A3729	• • DECAL	1	
87	6STD051-CB10006	A3729	• • DECAL	1	
88	6STD051-TB10008	A3729	• • DECAL	1	
89	6STD051-A10007	A3729	• • DECAL	1	
90	6STD051-CB10010	A3729	• • DECAL	1	
91	6STD051-CB10011	A3729	• • DECAL	1	
92	6STD051-CB10012	A3729	• • DECAL	1	Ⓐ
93	6STD051-E1	A3729	• • DECAL	1	
94	6STD051-ECS	A3729	• • DECAL	1	
95	MS27039-4-08		• • SCREW, MACHINE	2	
96	AN970-4		• • WASHER, FLAT	2	
97	6STD051-CB10005		• • DECAL	1	Ⓐ
98	NAS1801-3-7		• • SCREW, HEX HEAD	3	
99	NAS1149DN632J		• • SCREW, MACHINE	12	
100	M83413/8-F030CX		• • QUICK DISCONNECT CABLE LONG END	1	
101	6STD051-REFR	A3729	• • DECAL	1	
102	6NV-EMI-010-002	A3729	• • BUS BAR	1	Ⓐ
102	6NV-EMI-010-002	A3729	• • BUS BAR	2	Ⓑ
103	MS35207-260		• • SCREW, MACHINE	1	Ⓐ
103A	MS35207-260		• • SCREW, MACHINE	5	Ⓑ
104	6STD051-TB10005		• • DECAL	1	
105	NAS1149D0332J		• • WASHER, FLAT	14	Ⓐ
105A	NAS1149D0332J		• • WASHER, FLAT	4	Ⓑ
106	001755-204-02		• • MODULE	1	Ⓐ
106	6STD191-204	A3729	• • TERMINAL BOARD	1	Ⓑ
107	001755-207-02		• • MODULE	2	Ⓐ
107	6STD191-207	A3729	• • TERMINAL BOARD	1	Ⓑ
108	MS35206-242		• • SCREW	2	
109	6STD051-CB10007	A3729	• • DECAL	1	
110	6STD051-CB10014	A3729	• • DECAL	1	Ⓐ
111	6STD051-MON	A3729	• • DECAL	1	Ⓐ
112	6STD051-X10005	A3729	• • DECAL	1	

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113	6STD051-TB10007	A3729	• • DECAL	1	
114	6STD051-CB10015	A3729	• • DECAL	1	A
115	6STD051-R10003LS	A3729	• • DECAL	1	A
116	6STD051-R10004AN	A3729	• • DECAL	1	
-117	6STD063-N-4-250	A3729	• • BONDING CABLE	1	A
118	MS26574-15		• • CIRCUIT BREAKER	1	
119	001755-208-02		• • MODULE	1	A
119	6STD191-208	A3729	• • TERMINAL BOARD	1	B
120	M500-D4N-003		• • RELAY	1	
-121	6STD051-CB10008	A3729	• • DECAL	1	
-122	6STD051-HDST	A3729	• • DECAL	1	
-123	6STD051-J10099	A3729	• • DECAL	1	A
124	6STD051-J13015	A3729	• • DECAL	1	
125	6STD051-LIMO	A3729	• • DECAL	1	A
-126	6STD051-R10002EF	A3729	• • DECAL	1	A
-127	6STD051-R10005AA	A3729	• • DECAL	1	A
-128	6STD051-TB10009	A3729	• • DECAL	1	A
-129	6STD051-UTILITY	A3729	• • DECAL	1	
-130	6STD063-N-7-530	A3729	• • BONDING CABLE	1	
131	MS26574-7-1/2		• • CIRCUIT BREAKER	1	A
131A	MS26574-7-1/2		• • CIRCUIT BRAKER	1	B
132	MS35207-262		• • SCREW	8	A
133	001751-105-00		• • RAIL TERMINAL MODULE	1	A
133	6STD190-104-00	A3729	• • RAIL, TERMINAL MODULE	1	B
-134	MS35207-261		• • SCREW	4	
-135	6AB1EL309-039	A3729	• • COAX IFEEL J2A C/A	1	A
-136	6AB1EL309-041	A3729	• • COAX IFEEL J2B C/A	1	A
137	6AB1EL309-043	A3729	• • COAX RACK C/A	1	A
138	6NV-EEQ-082-001	A3729	• • HD-SDI SPLITTER	1	A
139	6NV-EMI-010-003	A3729	• • BUS BAR	2	A
139	6NV-EMI-010-001	A3729	• • BUS BAR	1	B
-140	6STD051-A10010	A3729	• • DECAL	1	A
-141	6STD051-A10016	A3729	• • DECAL	1	
-142	6STD051-A10019	A3729	• • DECAL	1	A
-143	6STD051-HD-SDI	A3729	• • DECAL	1	A
-144	6STD051-J10012	A3729	• • DECAL	1	A
-145	6STD051-R10006CR	A3729	• • DECAL	1	A
-146	6STD051-R10007DE	A3729	• • DECAL	1	A
-147	6STD051-R10008TT	A3729	• • DECAL	1	A
148	MS26574-5	80205	• • CIRCUIT BREACKER	1	A
149	MS35206-229	80205	• • SCREW	12	
150	6STD051-LIGHT	A3729	• • DECAL	1	
-151	6NV-EMI-002-05-HS	A3729	• • STRAP	AR	

NOTE 1: P/N 6IFHST022-323 supersedes P/N 6IFHST021-323 for future spares and manufacturing.