

## **Temporary Maintenance Instruction TMI 139-573**

### **Rotating control installation - Slider bushing - Detailed inspection.**

#### **All AW139 Helicopters**

*The technical content of this document is approved under the authority of DOA nr. EASA.21J.005.*

*The present TMI will be evaluated for its introduction in the standard set of Technical Publication.*

*If no further notice is received, the present document expires on: October 20<sup>th</sup> 2024.*

**2023-10-20**

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**Introduction**

This TMI provides the instructions and requirements to perform the Rotating control installation - Slider bushing - Detailed inspection.

Following procedure contained in this TMI updates and supersedes the contents of the relative Data Modules inside IETP:

<b>ANNEX</b>	<b>DATA MODULE CODE</b>	<b>DATA MODULE TITLE</b>
Annex 1	39-A-64-31-00-00A-31AC-A	Rotating control installation - Slider bushing - Detailed inspection

The content of this TMI will be endorsed within the applicable Maintenance Manual at the earliest opportunity.

# Rotating control installation - Slider bushing - Detailed inspection

**Table of contents**

Refer to attached annex

**List of tables**

Refer to attached annex

**List of figures**

Refer to attached annex

***References***

Refer to attached annex

***Preliminary Requirements*****Required conditions**

Refer to attached annex

**Support equipment**

Refer to attached annex

**Supplies**

Refer to attached annex

**Spares**

Refer to attached annex

**Safety condition**

Refer to attached annex

***Procedure***

Refer to attached annex

***Requirement after job completion***

Refer to attached annex

**Rotating control installation - Slider bushing - Detailed inspection**

**Table of contents**

References ..... 1

Preliminary requirements ..... 2

Procedure ..... 3

Requirements After Job Completion ..... 5

**List of tables**

1 References ..... 1

2 Access points ..... 2

3 Zones ..... 2

4 Required Conditions ..... 2

5 Support Equipment ..... 2

6 Supplies ..... 3

7 Spares ..... 3

**List of figures**

1 Rotating control installation - Slider bushing - Detailed inspection ..... 6

**References**

*Table 1 References*

Data Module	Title
39-A-00-20-00-00A-120A-A	Helicopter safety - Pre-operation (make helicopter safe for maintenance)
39-A-64-31-00-00A-361A-B	Rotating control installation - Dimensions check
39-A-64-31-01-00A-520A-A	Pitch link - Remove procedure
39-A-64-31-01-00A-720A-A	Pitch link - Install procedure
39-A-64-31-02-00A-520A-A	Scissors - Remove procedure
39-A-64-31-02-00A-720A-A	Scissors - Install procedure
39-A-64-31-06-00A-520A-A	Slider bushing - Remove procedure

*Table 1 References*

Data Module	Title
39-A-64-31-06-00A-720A-A	Slider bushing - Install procedure

*Table 2 Access points*

Access Panel / Door Id	Data Module
No Access Point	

*Table 3 Zones*

Access Panel / Door Id	Data Module
No Zones	

## ***Preliminary Requirements***

### **Required Conditions**

*Table 4 Required Conditions*

Conditions	Data Module/Technical Publication
The helicopter must be safe for maintenance	<a href="#">39-A-00-20-00-00A-120A-A</a>

### **Support Equipment**

*Table 5 Support Equipment*

Nomenclature	Identification No.	Qty
<a href="#">Platform, right</a>	<a href="#">GG-02-00</a>	1
<a href="#">Dial gauge</a>	<a href="#">GF-54-08</a>	1
<a href="#">Extension, dial gauge</a>	<a href="#">GF-54-09</a>	1
<a href="#">Support arm, dial gauge</a>	<a href="#">GF-54-10</a>	1

## Supplies

*Table 6 Supplies*

Nomenclature	Identification No.	Qty
Safety wire	C014	AR

## Spares

*Table 7 Spares*

Nomenclature
No Spares

## Safety Conditions

No Safety Condition

### ***Procedure***

- 1 Put the [Platform, right \(GG-02-00\)](#) adjacent to the right side of the tail rotor.
- 2 Get access to the sliding control assembly (8).
- 3 Remove the parts that attach the four pitch links (1) to the sliding control assembly (8). Refer to the applicable steps of the data module [39-A-64-31-01-00A-520A-A](#).
- 4 Remove the parts that attach the two scissors (6) to the sliding control assembly (8). Refer to the applicable steps of the data module [39-A-64-31-02-00A-520A-A](#).
- 5 Cut and remove the wire that attach the boot (7) to the slider bushing (5).
- 6 Disconnect the boot (7) from the groove of the slider bushing (5).
- 7 Move the boot (7) away from the slider bushing (5).
- 8 Examine the slider bushing (5) and make sure that:
  - It is in good condition
  - It is correctly attached
  - It has no damage.
- 9 If you find any damage, replace the slider bushing (5). Refer to data modules [39-A-64-31-06-00A-520A-A](#) and [39-A-64-31-06-00A-720A-A](#).
- 10 Install the [Extension, dial gauge \(GF-54-09\)](#) on the [Dial gauge \(GF-54-08\)](#) .

- 11 Put the plunger (3) of the dial gauge (2) against the slider tube (4) in the vertical position. Hold the dial gauge (2) in that position with the [Support arm, dial gauge \(GF-54-10\)](#) .

**Note**

The correct position of the dial gauge plunger is shown in Section X-X of [Figure 1](#).

- 12 Move the sliding control assembly (8) along the vertical axis and feel the slider bushing play.
- 13 Move the sliding control assembly (8) to one side of the play and set the dial gauge (2) to "0".
- 14 Move the sliding control assembly (8) to the opposite direction and read the dial gauge (2). Record the dial gauge reading.

**Note**

The dial gauge (2) shows the total play of the slider bushing (5).

- 15 Put the plunger (3) of the dial gauge (2) against the slider tube (4) in horizontal position. Hold the dial gauge (2) in position with the support arm and the extension.
- 16 Move the sliding control assembly (8) along the horizontal axis and feel the slider bushing play.
- 17 Do [step 13](#) and [step 14](#) again and again to do a check of the play of the slider bushing (5).
- 18 Remove the dial gauge (2) with the extension and the support arm from the tail rotor.

**Note**

It is non required to disassemble the Spider and Slider assembly to do the subsequent steps.

- 19 If the measured play is more than 0.3 mm (0.012 in), do the subsequent steps. Otherwise go to the [step 20](#).

- 19.1 Remove the slider bushing (5). Refer to data module [39-A-64-31-06-00A-520A-A](#). Discard the slider bushing.

- 19.2 Install a new slider bushing (5). Refer to data module [39-A-64-31-06-00A-720A-A](#).

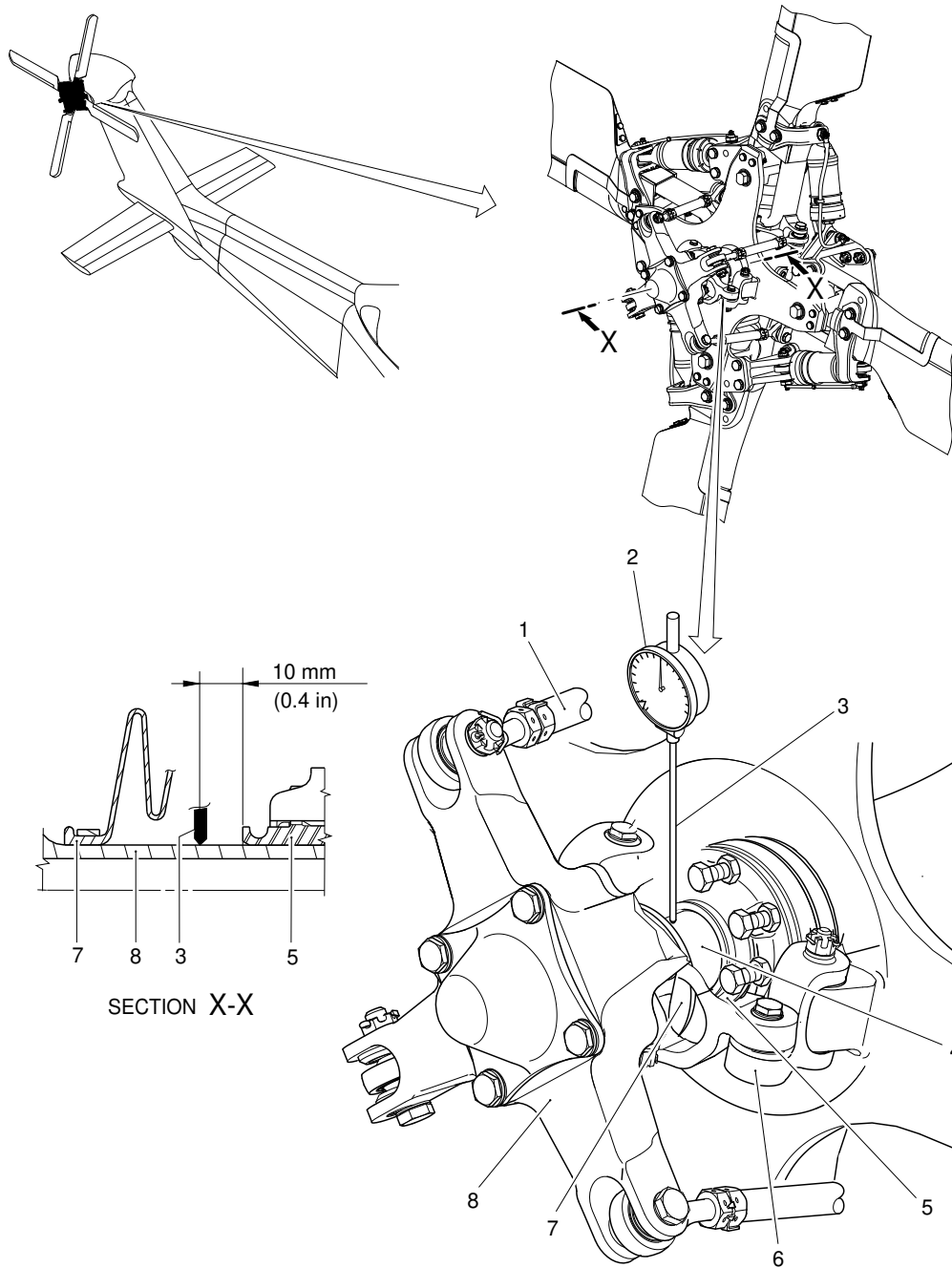
- 19.3 Do the check of the slider bushing play again. If the measured play is still more than 0.3 mm (0.012 in), do the dimension check of the Slider OD given in the applicable steps of the data module [39-A-64-31-00-00A-361A-B](#). Otherwise go to the [step 20](#).

- 20 Put the boot (7) in its position on the slider bushing (5).
- 21 Safety the boot (7) to the slider bushing (5) with the new [Safety wire \(C014\)](#) .
- 22 Install the parts that attach the two scissors (6) to the sliding control assembly (8). Refer to [39-A-64-31-02-00A-720A-A](#).
- 23 Install the parts that attach the four pitch links (1) to the sliding control assembly (8). Refer to [39-A-64-31-01-00A-720A-A](#).

***Requirements After Job Completion***

- 1 Remove all the tools and the other items from the work area. Make sure that the work area is clean.
- 2 Remove the platform from the right side of the fuselage.





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Figure 1 Rotating control installation - Slider bushing - Detailed inspection