SECTION 4

NORMAL PROCEDURES

CONTENTS

4.1	GENERAL	PAGE
	1 FUNCTIONAL LIMITATIONS	1
	2 FLIGHT PLANNING	
4.2	PRE-FLIGHT INSPECTIONS	
	1 EXTERIOR INSPECTION	1
	2 INTERIOR INSPECTION	3
4.3	STARTING PROCEDURES	
	1 PRE-STARTING CHECKLIST	1
	2 ENGINE STARTING	4
	3 POST-STARTING CHECKLIST	7
4.4	TAXIING - TAKEOFF	
	1 PRE-TAXIING CHECKLIST	1
	2 TAXIING - TAKEOFF	1
4.5	CRUISING FLIGHT	
	1 LEVEL FLIGHT	1
4.6	APPROACH - LANDING	
	1 APPROACH - LANDING	1
4.7	ENGINE AND ROTOR SHUTDOWN	
	1 ENGINE SHUTDOWN	1
	2 STORDING THE POTOR	1

FLIGHT MANUAL

SECTION 4.1

GENERAL

This section contains the helicopter operating instructions and procedures from flight planning to the safe helicopter condition after landing, going through the actual flight conditions. These procedures assume normal and standard conditions. The appropriate data of other sections are mentioned wherever applicable. The instructions and procedures covered by this section are set forth for standardization purposes; they are not applicable to all situations.

1 FUNCTIONAL LIMITATIONS

Refer to SECTION 2 for the minimum and maximum limits.

Whenever a functional limitation has been exceeded, record it in the logbook (aircraft, engine, etc.). Record the limit exceeded, the duration of exceedance, the extreme value reached and all the additional information necessary to define the required maintenance action.

NOTE FLI audio warn

IAS	Time	FLI value
45.11	> 10 s	8.8
> 45 kt	Immediate	9.1
. 45.11	> 10 s	10.1
< 45 kt	Immediate	10.3

2 FLIGHT PLANNING

Each flight must be suitably planned in order to ensure safe operation and to provide the pilot with the information he will use during flight.

Flight planning must take account of the limitations.

Make sure that the aircraft weight and CG position are correct, by proceeding as follows:

- Refer to SECTION 6 WEIGHT AND CENTER OF GRAVITY.
- · Check the fuel and oil weight, the useful load, etc.
- · Compute the total takeoff weight and that which can be predicted for landing.
- · Determine aircraft performance with respect to planned flight conditions.
- Compute CG location throughout the flight duration. If a fuel transfer is foreseen, determine the conditions in which it will be possible without exceeding CG limitations.

CAUTION

WHEN INITIAL CG LOCATION IS FORWARD, THERE IS A RISK OF EXCEEDING FORWARD LIMITATION DURING THE FLIGHT.

INITIAL CG LOCATION MUST BE ADAPTED ACCORDINGLY.

EASA APPROVED

EC 155 B

FLIGHT MANUAL

PAGE INTENTIONALLY LEFT BLANK

DGAC APPROVED

EC 155 B

4.1

Α

SECTION 4.2

PRE-FLIGHT INSPECTIONS

1 EXTERIOR INSPECTION

NOTE

- · Pay particular attention to the operations marked " * "
- · Check that area is clean and clear
- Remove the picketing equipment where applicable (covers, blade socks, mooring lines etc).
- · Perform the following checks.

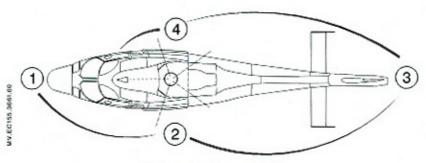


Figure 1: Exterior Inspection

STATION 1

- Transparent panels Cleanliness.
- Air intakes (MGB and engine) Check cleanliness; clean if necessary.
 On snow-covered ground, refer to
 - SECTION 4.8.*
- Pitots Condition No foreign object.

	Radome	Condition - Closed and locked.	
	Nose landing gear		
	Battery compartment door		
S	TATION 2	in Educati	
	Main blades and main	Condition - General visual check from ground level.	
	Hydraulic reservoir	Level.	
		Level (max oil consumption: 0.2 l/h).	
	Cowlings (MGB and engine)		
		Closed - Locked. Compartment door locked after checking caps.	
	L/G units	Visual examination.	
	Fire extinguisher	Pressure correct.	
•	Static ports	Condition - No foreign object.	
•	Luggage compartment	Door closed (if installed).	
	Engine exhaust nozzle	No foreign object.	
5	TATION 3		
•	Horizontal and vertical stabilizers	General condition.	
	Shrouded tail rotor	structure. Condition of blades: leading edges and root in particular.	
	Tail skid		
S	TATION 4		
	Tail gearbox cowlings	Closed and locked.	
•	Static ports	Condition - No foreign object.	
	Engine exhaust nozzle	No foreign object.	
	Fire extinguisher	Pressure correct.(If pressure gauge fitted).	
	Luggage compartment		
	L/G unit	Visual examination.	
•	Cowlings (MGB and engine)	Closed - Locked.	
		Level (max oil consumption: 0.2 l/h).	
•	Hydraulic reservoir		

EASA APPROVED

EC 155 B

Main blades and main	
TOTAL TIME	Condition - General visual check from
	ground level. Locked (if starting with battery).

2 INTERIOR INSPECTION

•		General check (condition, freight tied down, seat arrangement, etc.).
•	Fire extinguisher and first aid kit	In place (safety pin snap-wired).
•	STATIC-PRESS selector	NORM - Snap-wired.
•		Pressure > 100 bar (1450 psi). If it is less, recharge the accumulator by means of the electric pump of the
		emergency system

NOTE

If the copilot's seat is unoccupied, check that the harness is fastened.



EASA AIRWORTHINESS DIRECTIVE AD No.: 2006 - 0214 Date: 14 July 2006 No person may operate an aircraft to which an Airworthiness Directive applies, except in accordance with the requirements of that Airworthiness Directive unless otherwise sgreed with the Authority of the State of Registry. Type Approval Holder's Name: Type/Model designation(s): EUROCOPTER EC 155 TCDS Number: France 159 Foreign AD: None Supersedure: None Indicating System/Rotor Drive - Main Gear Box -ATA 31 and 63 Low Oil Pressure Warning EUROCOPTER Manufacturer: Applicability: EC 155 B and B1 Fleason: This Airworthiness Directive (AD) is issued following the discovery by EUROCOPTER that the electrical ground of the Main Gear Box (MGB) oil pressure

sensor is not done via the sensor electrical connection but via the sensor lock-wire.

The consequence of this non-compliant connection is that, in case of rupture or different positioning of the lock-wire, the MGB P caution light cannot illuminate to warn of an MGB oil pressure drop. This could lead to prolonged flight with low MGB oil pressure and then to the failure of the MGB.

The following measures are mandatory as from the effective date of this AD:

During each pre-starting checklist, follow the instructions regarding the Caution
Advisory Display (CAD) defined in section 4.3 § 1 of the referenced EC 155 Flight

EC 155 B Flight Manual, revision 13, EASA-approved on March 06, 2006. EC 155 B1 Flight Manual, revision 7, EASA-approved on March 06, 2006.

This AD is intended for flight craws.

28 July 2006.

Manual revisions

or later approved ravisions.

Effective Date:

Compliance:

Rel, Publications:

Remarks:

- If requested and appropriately substantiated the responsible EASAmanager for the related product has the authority to accept Alternative Methods of Compliance (AMOCs) for this AD.
- This AD was posted as PAD 06-122 for consultation on 09 May 2006 with a comment period until 19 May 2006. No comment was raised during consultation period.
- Enquiries regarding this AD should be addressed to Mr. M. Capacolo, AD Focal Point, Cortification Directorate, EASA, E-mail: ADs@easa.europa.eu
- For any questions concerning the technical content of the requirements in this AD, please contact: EUROCOPTER (STXI) -Aéroport de Marseille Provence 13725 Marignane Cedex - France.

Tel.: 33 (0) 4 42 85 97 97 - Fax: 33 (0) 4 42 85 99 66. E-mail: Directive technical-support@eurocopter.com



T.F.S. No. 00000285 dated January 5, 2006 EUROCOPTER - MARIGNANE - TLX 42506P

TELEX INFORMATION

AIRCRAFT: AS 365

Civil Version(s):

Military Version(s):

N1, N2, N3 F. Fi. K

AIRCRAFT: AS 565

Military Version(s): AA, MA, SA, MB, SB, UB

AIRCRAFT: SA 366

Civil Version(s):

G1 Military Version(s): GA

AIRCRAFT: EC 155

Civil Version(s):

B, B1

ATA: 64

SUBJECT: TAIL ROTOR

Double Bearing of the Tail Rotor Pitch Control Rod

PURPOSE:

The purpose of this TELEX INFORMATION which supersedes TELEX INFORMATION No. 00000283, issued on December 22, 2005, is to:

- Add versions SA 366 G1 and GA which are covered by this TELEX INFORMATION.
- Delete version AS 365 Fs which is not covered by this TELEX INFORMATION.

Dear Customer.

EUROCOPTER has received a report of loss of the tail rotor efficiency on an AS 565 MB helicopter.

According to the information received, during transition to hovering prior to the ILS landing procedure, the pilot actuated the RH yaw pedal to counteract the start of a left-hand rotation of the helicopter. It did not respond although the RH yaw pedal was against its stop, the pilot therefore decided to slam the helicopter on the ground.

After the helicopter was grounded, the pilot confirmed the loss of the tail rotor anti-torque efficiency.

Investigations carried out on the helicopter revealed binding at the control rod. The TGB was therefore removed and sent to EUROCOPTER for expert analysis.

TELEX INFO - EUROCOPTER - TELEX INFO - EUROCOPTER - TELEX INFO - EUROCOPTER



T.F.S. No. 00000285 dated January 5, 2006 EUROCOPTER - MARIGNANE - TLX 42506F

The investigations carried out at the EUROCOPTER works have revealed significant damage to the double bearing of the control rod. The lubricating oil is black and has a strong smell of burning.

In the present state of the findings and pending the results of the expert analyses, EUROCOPTER recommends that you increase the oil level in the TGB close to the MAX level and that you check the oil level during the flight-related check.

EUROCOPTER will keep you informed of the results of the ongoing investigations.



EUROCOPTER DIRECTION TECHNIQUE SUPPORT 13725 MARIGNANE CEDEX FRANCE

CIVIL VERSION(S):

B,**B**1

ALERT SERVICE BULLETIN

No. 05A011

SUBJECT: TIME LIMITS - MAINTENANCE CHECKS

Tail Rotor Blade Check

ATA: 64

REVISION No.	DATE OF APPROVAL	DATE OF ISSUE
Revision 0	Date: February 27, 2006	2006.03.01



1. PLANNING INFORMATION

1.A. EFFECTIVITY

- 1.A.1. Helicopters / Installed equipment: Helicopters fitted with tall rotor blades P/No. 365A12-0060-01 or 365A12-0070-00.
- 1.A.2. Non-installed equipment: Tail rotor blades P/No. 365A12-0060-01 or 365A12-0070-00.

1.B. ASSOCIATED REQUIREMENTS

Not applicable.

1.C. REASON

- To check that there is no slippage in order to prevent the in-flight loss of the (75 mm-diameter) stainless steel ring of the tail rotor blade sleeve.
- This ALERT SERVICE BULLETIN will form the subject of an EASA Airworthiness Directive.
- This ALERT SERVICE BULLETIN:
- . supersedes ALERT TELEX No. 05A011, issued on August 04, 2005.
- . replaces the compliance requirement at each flight-related check without exceeding 15 flying hours, in paragraph 1.E., with, compliance every 15 flying hours.

1.D. DESCRIPTION

EUROCOPTER has received a report of separation and loss of a (75 mm-diameter) stainless steel ring from a tall rotor blade sleeve, in flight. After becoming distorted, the stainless steel ring slipped along the tail rotor blade prior to embedding itself in the Fenestron duct. This resulted in heavy high-frequency vibrations. Landing was nevertheless carried out normally.

In view of the elements outlined above, EUROCOPTER renders compliance with this ALERT SERVICE BULLETIN, mandatory.



1.E. COMPLIANCE

EUROCOPTER renders compliance with this ALERT SERVICE BULLETIN, mandatory.

- 1.E.1. Compliance at the works
- 1.E.1.a. On helicopters / installed equipment: Before delivery:

On each tail rotor blade:

 comply once with paragraph 2.B.1, within 15 flying hours following receipt of this ALERT SERVICE BULLETIN, issued on the date indicated at the foot of the page,

then.

- comply with paragraph 2.B.1. every 15 flying hours.
- 1.E.1.b. Non-installed equipment: For tall rotor blades with flying hours, comply with paragraph 2.B.1. before installation on a helicopter.
- 1.E.2. Compliance in operation: By the operator,
- 1.E.2.a. On helicopters / installed equipment:

On each tail rotor blade:

 comply once with paragraph 2.8.1. within 15 flying hours following receipt of this ALERT SERVICE BULLETIN, issued on the date indicated at the foot of the page,

then,

- comply with paragraph 2.B.1. every 15 flying hours.
- 1.E.2.b. Non-installed equipment: For tail rotor blades with flying hours, comply with paragraph 2.B.1. before installation on a helicopter.

1.F. APPROVAL

Approval is limited to civil version helicopters subject to an Airworthiness Certificate.

The technical information contained in Revision 0 of this ALERT SERVICE BULLETIN No. 05A011, was approved on February 27, 2006 under the authority of EASA Design Organisation Approval No. 21J.056.



1.G. MANPOWER

Qualification: 1 mechanic. Time: Negligible.

1.H. WEIGHT AND BALANCE

Weight: Not applicable. Moment: Not applicable.

1.I. EFFECT ON ELECTRICAL LOADS

Not applicable.

1.J. SOFTWARE MODIFICATION EMBODIMENT STATE

Not applicable.

1.K. REFERENCES

Not applicable.

1.L. OTHER DOCUMENTS CONCERNED

Maintenance Programs (MSM) and Maintenance Manual (AMM).

1.M. INTERCHANGEABILITY AND MIXABILITY OF PARTS

Not applicable.



2. ACCOMPLISHMENT INSTRUCTIONS

2.A. GENERAL

Not applicable.

2.B. OPERATIONAL PROCEDURE

2.B.1. Check for absence of slippage of the stainless steel ring of the tail rotor blade sleeve

Visually check that the stainless steel ring of the tail rotor blade sleeve has not moved. Any slippage is indicated by a shift of the stainless steel ring with respect to the blade root, towards the blade tip. This shift is revealed by the fact that the stainless steel ring is located outside of the profile of the flat area of the blade root (see the example shown on the photos in Appendix 1). This shift can also be detected by running your finger over the ring-to-blade root junction.

- a) If the stainless steel ring has not moved:
 - Keep the blade in service.
- b) If the stainless steel ring has moved:
 - Replace the tail rotor blade,
 - Contact the Blades Technical Support Department in La Courneuve, for repair, by: Tel.: 33 (0)1.49.34.43.98
 Fax: 33 (0)1.49.34.41.70

2.C. IDENTIFICATION

- Record initial compliance with this ALERT SERVICE BULLETIN in the aircraft documents and on the Equipment Log Card (FME) of each tail rotor blade.
- Complete the sheet enclosed in Appendix 2 on Initial compliance with this ALERT SERVICE BULLETIN, and return the sheet to:

EUROCOPTER

Support Pales – Service à la clientèle 2 è 20 avenue Marcel Cachin 93126 La Courneuve Cedex

Tel.: 33 (0) 1.49.34.43.96 Fax: 33.(0) 1.49.34.41.70

E-mail: daniel.corbel@eurocopter.com

2.D. OPERATING AND MAINTENANCE INSTRUCTIONS

Not applicable.



3. MATERIAL INFORMATION

3.A. MATERIAL: COST - AVAILABILITY

For any information concerning kits and / or components, contact the Customer Service Sales Department of the EUROCOPTER Network.

3.B. INFORMATION CONCERNING INDUSTRIAL SUPPORT

Not applicable.

3.C. MATERIAL REQUIRED FOR EACH AIRCRAFT, ENGINE / COMPONENTS

3.C.1. Component(s):

Not applicable.

3.C.2. Materials to be ordered separately:

Not applicable.

The materials identified by an asterisk *** or required for compliance with the tasks and/or work cards listed in paragraph 1.K., can be ordered from the INTERTURBINE company, Website: http://www.itlogistics.de

Vebsite: http://www.itlogistics.de Phone: +49.41.91.809.300 AOG: +49.41.91.809.444

3.C.3. Tool(s):

Not applicable.

3.D. MATERIAL REQUIRED FOR EACH SPARE PART

Not applicable.

3.E. RE-IDENTIFIED PARTS

Not applicable.



3.F. TOOLING: COST - AVAILABILITY

Not applicable.

3.G. PROCUREMENT CONDITIONS

Order the required quantity (unless otherwise specified)

from

EUROCOPTER Etablissement de Marignane Direction VENTES Service Client S.V. 13725 MARIGNANE CEDEX FRANCE

NOTE 1

For ALERT SERVICE BULLETINS, order by: Telex: HELICOP 410 969F Fax: +33 (0)4.42.85.99.96.

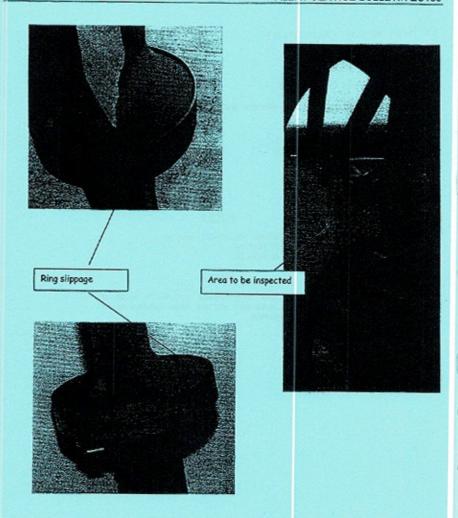
NOTE 2

On the purchase order, please specify the mode of transport, the destination and the serial numbers of the aircraft to be modified.

4. APPENDIX

2 Appendices.





Appendix 1

Approved under EASA DOA No. 21J.056.

05A011

Page 8/9 2006.03.01



Aircraft serial number:

ALERT SERVICE BULLETIN EC155

INFORMATION SHEET

of flying hours per month:		
Blade part number	Serial number	No. of flying hours

Appendix 2

SECTION 4.3

STARTING PROCEDURES

1 PRE-STARTING CHECKLIST

Check the following points:	
1. Doors	Closed and locked.
2. Seats, Yaw pedals	Adjusted.
Seatbelts and harnesses	Fastened.
4. Circuit breakers	All engaged.
5. Switches:	
- LG PUMP	NORM.
- HYD ISOL	NORM.
- SHEDBUS	AUTO.(guarded).
- RPM	
- TNG	FLT.
- NORMAL/BACKUP	
- ENG 1 and ENG 2	
- Others	
- S/B HRZ	ON - Light on.
5. BAT/ESS	
- Check: BAT	
- Voltmeter reading	Checked ≥ 23 V.
	NOTE

NOTE

When a ground power unit is plugged in:

BAT

Electrical power application starts the self-test of the engine computer.

Upon completion of the test, check:

FADEC FAIL

and [

GOV

NOTE

OAT value may not be available on the VEMD during self test of the system.

Upon self test completion, scroll to system status page and check the displayed failure message:

 TO.DISC A or B: Difference of more than 5° C between the two fadec thermal probes due to sun exposure.

Continue start up procedure. Before take off check that the temperature difference is less than 15° C, otherwise cancel take-off and refer to Maintenance Manual.

Any other message: Abort start up procedure and refer to Maintenance Manual.

EASA APPROVED

EC 155 B



NOTE

INP FAIL + any of HYD MGB AUX P GEN If on CAD Apply appropriate maintenance before start up.

SERVO

CAUTION

(OEI HI USED) IS DISPLAYED IF THE RED LIGHT ON FLI PAGE, REPORT TO MAINTENANCE PROCEDURES.

7. Brightness, PFD and ND	Adjusted.
8. Heating and ventilation controls	Off.
9. Fuel shutoff control levers	Forward and snap wired. Red light out.
10. Rotor brake control	Released, fully forward. ROTOR BRK
11. Position lights	
12. Anti-collision light	ON.
13. Emergency lighting system	Test performed, then ARM.
	NOTE
	nergency battery (after MOD 07 24C25), tandby horizon from main battery.
14. Passenger ordinance lights	ON (if passenger on board).
15. Indicator light test function	Test (to be performed on DAY position ONLY)
16. Instrument lighting	As required.
17. Vent selector	OFF.
18. Mission selector	OFF.
19. Emergency locator transmitter	
(if installed)	
20. Audio warning	ON. AUDIO IVARN
21. L/G PUMP	TEST (Do not exceed a duration of 2 min.).
	(After MOD 07-29B64 HYD)
22. Control travel / LMT	
	Centered (AP ON then OFF to use centering
	function if needed).
24. L/G PUMP	NORM.
25. TEST SERVO	When pressing the push-button, check:
	SERVO
26. TRIM FEEL	ON
27. GEN 1, 2 and ALT (if installed)	
20 EMERCENCY CUT OFF	

EASA APPROVED

EC 155 B



29. Engine fire system test Check both positions.	
FIRE (overhead panel),	
ENG FIRE (Red warning panel),	1
red light (fuel shutoff control lever) on and (instrument panel) flashing.	
_ FAIL (detection failure) on overhead panel.	
30. Cargo fire system test Check both positions	
CAR FIRE + OVERHEAT + FIRE	
+ WARN flashing.	
FAIL (detection failure) on overhead panel.	
31. Standby magnetic compass Checked. 32. Light illuminated on Red Warning Panel Check	
ENG # RH + LH P See NOTE item 36	
33. Clock	
35. Gear Down with safety pin removed.	
36. Fuel management panel:	
Test	
characteristic noise).	
 For each booster pump	
- All booster pumps	
NOTE	
If feeder tank is not full, the	
lights may come on. They will go out only when jet pumps have filled the feeder tank.	
37. Parking brake	

EASA APPROVED

EC 155 B

2 ENGINE STARTING

CAUTION

CHECK THAT CYCLIC STICK IS IN NEUTRAL POSITION AND THE COLLECTIVE PITCH LEVER LOCKED IN LOW PITCH POSITION. DO NOT MOVE THE CONTROLS IF HYDRAULIC POWER IS NOT SUPPLIED (L.G PUMP TO TEST POSITION).

If AP version permits, the following pitch of cyclic stick:	centering procedure automatically center
1. LG PUMP	TEST
2. AP	ON
3. Cyclic	Free
Centering button (upper mode release)	Pressed more than 2 s (cyclic moves to neutral position)
5. AP	OFF
6. LG PUMP	NORM

NOTE

- When OAT ≤ 0°C: In case of aborted start, when TOT > 120°C, perform a cranking operation before attempting another start.
- Engines may be started in any order.
- For OAT ≤ 0°C start up procedure is identical as § 2.1 but "FLT/IDLE/OFF" switch must be held on "IDLE" until engine oil temperature reaches;
 - 0°C for 5 cSt oil.
 - -10°C for 3 to 3.9 cSt oil.

Then select the "FLT/IDLE/OFF" switch to "FLT".

2.1 STARTING	1 ST ENGINE
--------------	------------------------

- 1. NORMAL/BACKUPNORMAL.
- 2. ENG......FLT
 - Check battery voltage: if < 17 V, stop starting sequence (battery insufficiently charged).
 - On engine concerned, on VEMD:

- OEI HI Flashes.

- Monitor the TOT and N1 numerical values.

- OEI select LO then CT

EASA APPROVED

EC 155 B



CAUTION

ABORT THE STARTING PROCEDURE BY SETTING THE ENG # SWITCH TO OFF IF:

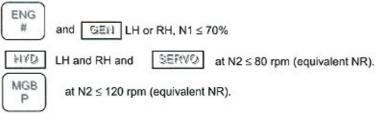
- IGNITION IS NOT EFFECTIVE AFTER 30 s.
- THE TOT NUMERICAL VALUE IS UNDERSCORED

THE ENG LIGHT IS STILL ON AT N1 = 70%

- THE ROTOR DOES NOT RUN AT N1 = 25%

FADEC FAIL

- IF FREE TURBINE SPEED POINTER MOVES BEYOND ROTOR SPEED POINTER ON TRIPLE INDICATOR (FREEWHEELING).
- · Check:



- · Audio warning sounds when NR is between 165 and 330 rpm.
- Check PRS LH or RH.
- 3. Safety device In position.

CAUTION

IN ORDER TO PREVENT OVERHEATING OF THE STARTER-GENERATOR, DO NOT ATTEMPT MORE THAN 5 CONSECUTIVE ENGINE STARTS OR CRANKING CYCLES. AFTER 5 UNSUCCESSFUL ATTEMPTS, WAIT 20 MINUTES BEFORE TRYING AGAIN.

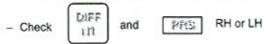
EASA APPROVED

EC 155 B

2.2 STARTING 2ND ENGINE

- · Proceed as for 2.1, except for disarming of the OEI stops.
 - Check that triple indicator pointers (NR, N2) are superimposed.
 - Check:

Check that the VEMD is switched to the AEO mode when N1 > 60%.



2.3 CRANKING

The cranking procedure can be performed for verification purposes.

Proceed as follows:

- · Check:
 - ENG #OFF.
 - AUTO/MANU or NORMAL/BACKUP......AUTO or NORMAL.
- Booster pumpsON

CAUTION

DO NOT CRANK THE ENGINE WITH THE MANUAL FUEL SHUTOFF VALVE CLOSED AS THIS COULD DAMAGE THE ENGINE FUEL PUMP.

3 POST-STARTING CHECKLIST

3.1 OVERALL CHECKS

Ground power unit Disconnected.
 Exterior lights As required.

NOTE

In some operational circumstances (clouds, dark night or others), the white strobe (if fitted) may disturb the pilot. Switch to red position if needed.

3.	Windshield wiper selector	As required.
4.	Heating/Ventilation	As required.
5.	PITOT 1, 2 and EMER PIT	ON.
6.	Tail rotor servocontrol isolation test	SERVO
7.	SERVO test	Performed.
	SERVO	Al
	Electrical parameters	THE CITE HER CHIE
9.	Chip test	Performed. ENG CHIP or MGB CHIP
10	Caution Advisory Panels	All lights out.
11	Temperature and pressure readings	
12	Engine and flight instruments	s Checked.
13	Engine fuel low pressure ser test	
	Booster pump Booster pump	

NOTE

If the copilot's seat is unoccupied, switch off the left screens.

EASA APPROVED

EC 155 B



3.2 SPECIAL CHECKS (FIRST FLIGHT OF THE DAY)

3.2.1	P2	Valve an	d Heating	System	automatic	switch-off	tes
-------	----	----------	-----------	--------	-----------	------------	-----

1.	VENT	selector	HEAT.	Ø

- 2. Heating controlAft.
- 3. Check heating systemOff.
- Engine associated with the valve to be testedIDLE# (TNG mode).
- 5. Heating controlForward: check heating system on.
- Check that the T4 temperature of the normally operating engine increases more than 10°C.

NOTE

If the T4 temperature does not increase, the P2 valve of the idling engine is probably seized in the open position. Confirm the failure by applying the same procedure with collective pitch increased.

7. SOV CUT.Press: check heating system off + + reset

NOTE

If SOV CUT test fails, automatic heating system switch off will not operate in case of engine failure

8. Perform the same check on the other engine.

3.2.2 Test of Autopilot

- Collective pitch........Unlocked.
- Hands and feet.....off.
- BEEP TRIM Check.
- APOFF

r

- TestON

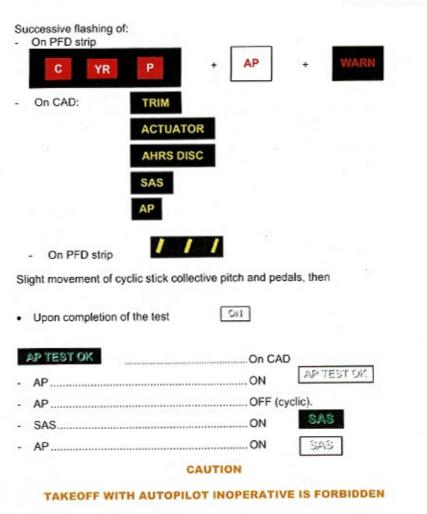
ON flashes.

OFF

APPROVED

EC 155 B





3.2.3 Miscellaneous AP failures

3.2.3.1 AP degraded

- "AP Test OK" message on CAD:

AP can normally be engaged. In flight, monitor yaw axis and push respective pedal to extinguish ...

EASA APPROVED

EC 155 B



	 No "AP Test OK" message 	on CAD	
	 Yaw trim failure 		
	On CAD	TRIM	
	On PFD	Y	
	On AP box	A trim yaw	FF
	AP can normally be eng pedal to extinguish	gaged. In flight, monitor yaw as	kis and push respective
	 Collective trim failure 	1000	
	On CAD	TRIM	
	On PFD		
	Switch off the collective 4th axis is not operative	button on overhead panel. AF	can be engaged. The
	 Minor AP failure 		
	On AP box	Test ON fla	shes.
	On PFD		
	AP can be engaged. Up	per mode can not be used. At	titude hold only.
3.2.3.2	AP inoperative		
	No "AP Test OK" message of	on CAD:	
	Pitch or roll trim failure		
	On CAD	TRIM	
	On PFD	R or P	
		A trim cyc	F
	AP must not be used(on	ly SAS function on cyclic).	
	 Loss of AP module 		AP
	On AP box	Test ON ste	eady and OFF
	On PFD		OFF
	AP cannot be engaged.		1
	 Loss of actuator 		AP
	On AP box	Test ON ste	ady and OFF
		ACTUATOR	
	On PFD	+ × on :	relevant axis.
	AP cannot be engaged.		1
EASA AP	PROVED	EC 155 B	42

A

SECTION 4.4

TAXIING - TAKEOFF

1 PRE-TAXIING CHECKLIST

1. Radioaltimeter	ON (if installed) - Tested - DH set
2. Radionavigation systems	Set and tested
3. Radiocommunication systems	Set and tested
4. Collective pitch lever	Released
5. Pressure and temperature readings	Normal
6. Warning lights	All out
7 Autoplot	ON

NOTE

· If on PFD strip

OFF	OFF	OFF

- 8. Heating and ventilation As required
- 9. Parking brake.....Released
- Nose wheel castoring lock (if option installed) ... Release (if necessary).

2 TAXIING - TAKEOFF

2.1 TAXIING

- Increase collective pitch, then move cyclic stick forward moderately to initiate lowspeed taxiing.

- Steer the aircraft with the yaw pedals and not the wheel brakes, which are normally used only to slow down and stop the aircraft.

CAUTION

- IF LMT + GONG, RECENTER THE CYCLIC STICK.
- ON GROUND, IN ORDER TO PREVENT ANY RISK OF VERTICAL OSCILLATIONS, THE TRIM LOADS MUST BE RELEASED BY DEPRESSING THE COLLECTIVE TRIM RELEASE TRIGGER WHENEVER THE COLLECTIVE LEVER IS MOVED.

EASA APPROVED

EC 155 B



2.2 TAKEOFF AND HOVERING

- . Warning and caution lightsAll out.
- Engine parametersNormal.
- HeatingSwitch off.
- . Enter hover IGE at 6 ft.

NOTE



Check:

- · All warning and caution lights out.
- Pressure and temperature readings normal.
- Take off while adjusting the collective pitch so as to maintain constant height up to 30 kt (55 km/h), then allow the aircraft to climb.
- Reduce power below MTOP before reaching 40 kt (74 km/h)

CAUTION

THE TAKEOFF PATH MUST REMAIN OUTSIDE THE HEIGHT/VELOCITY DIAGRAM DEFINED IN SECTION 2.

· Retract landing gear at Vy.

2.3 CLIMBING

The best rate of climb speed (Vy) is 80 kt (TAS).

For practical purposes, it will be assumed here that Vy(IAS) = 80 kt (148 km/h) less 1 kt per 1000 ft of altitude (3 km/h per 500 m).

HeatingAs required.

NOTE

The climb is done with about 2° bank right.

EASA APPROVED

EC 155 B



SECTION 4.5 CRUISING FLIGHT

1 LEVEL FLIGHT

1.1 CRUISING FLIGHT

- · Maximum range is obtained by flying at Vy (refer to para. 2.3 section 4.4).
- Balance fuel quantities in left and right tanks as soon as possible while respecting CG limits (Transfer pump flow ≈ 280 kg/h (617 lb/h)).

1.2 MANEUVERING

Avoid sudden maneuvers causing the load factor to be reached abruptly.

At weight > 4400 kg, do not hold turns beyond 45° bank.

NOTE

· AP upper mode operation envelopes.

IAS; HDG	Minimum engagement speed: 3 Axis operation 60 kt
	4 Axis operation 30 kt
VOR	Recommended minimum interception distance: 10 NM Minimum interception speed: 60 kt

 It is recommended to set IAS bug at desired airspeed without exceeding V_H + 5 kt.

1.3 FLYING IN TURBULENCE

Reduce IAS.

1.4 HEATING - DEMISTING - VENTILATION

NOTE

- LH control in forward position disables individual nozzle.
 (If control not fitted, individual nozzle bleeds are always available).
- Center control in forward position allows recirculation and increases heating efficiency. Prolonged use of this position on ground is not advised.
- After MOD 07 21899: closing of lower pilot and copilot diffusers increases | demisting efficiency.

1.4.1 Heating - Demisting

1. Sel	ector buttor	١	Press.
--------	--------------	---	--------

- 2. Selector HEAT.
- 3. LH control (if fitted)...... As required.
- 4. Center control...... As required.
- 6. On VEMD......

In case of ECS automatic shut off:

- On CAD...... ECS
- · Wait for automatic switch on

of P2 bleed





NOTE

On engine failure, P2 bleed is automatically switched off when exceeding the OEI continuous rating on N1. Reset the system using pushbutton on rotary selector, if needed (for N1 rating ≤ OEI continuous).

1.4.2 Ventilation

- 1. SelectorVENT.
- 2. Controls As required.

EASA APPROVED

EC 155 B

SECTION 4.6 APPROACH - LANDING

1 APPROACH - LANDING

NOTE

AP upper mode operation envelopes.

VOR.A	Recommended minimum interception distance: 5 NM	
LOC/GS	Recommended minimum interception distance: 5 NM Recommended interception angle≤ 60°	

CAUTION

ON GROUND, IN ORDER TO PREVENT ANY RISK OF VERTICAL OSCILLATIONS, THE TRIM LOADS MUST BE RELEASED BY DEPRESSING THE COLLECTIVE TRIM RELEASE TRIGGER WHENEVER THE COLLECTIVE LEVER IS MOVED.



SECTION 4.7

ENGINE AND ROTOR SHUTDOWN

1 ENGINE SHUTDOWN

 Wait for 30 s before shutting down engines. The taxiing duration can be subtracted from these 30 s.

1. Controls	Centered (use AP centering
	function if available).
2. AP	OFF
3. Collective pitch lever	Locked.
4. Pitots - Audio warning - Landing light	OFF
5. ENG 1 and ENG 2	IDLE then OFF

NOTE

6. Booster pumps......OFF

If the engine does not stop immediately (Solenoid valve failure), the FADEC will shut down the engine 5 to 6 s later. Do not pull the fuel shutoff control lever before 10 s have elapsed.

2 STOPPING THE ROTOR

CAUTION

ROTOR BRAKE APPLICATION IS PROHIBITED BEFORE ENGINE SHUTDOWN.

At NR ≤ 120 rpm.

Rotor brake	Applied
2. Radio - Radio Nav	OFF
3. S/B HRZ	OFF
When the rotor is stopped	
1. Switches	All OFF (except HYD ISOL)
2. VEMD flight report page information	Check

3. BAT/ESS...... OFF

NOTE

At shutdown, do not open the front doors before the rotor is fully stopped.

EASA APPROVED

EC 155 B

SECTION 4.8

SPECIAL OPERATING PROCEDURES

1 COLD-WEATHER OPERATIONS (-40°C < OAT < -15°C)

Helicopters fitted with extreme cold weather kit (refer to 2.3 page 3) are allowed to operate at -40°C < OAT < -15°C.

NOTE

IF AIRCRAFT IS PARKED AT AN -30°C ≤ OAT ≤ -25°C

1) Refer to Aircraft Maintenance Manual: applicable document 05-21-00-218

IF AIRCRAFT IS PARKED AT AN OAT < -30°C

- 1) Refer to Aircraft Maintenance Manual: applicable document 05-21-00-218
- 2) Remove the battery and store it in a warm place.
- 3) Fuel onboard must contain anti icing additive (refer to § 2.5p.5).

2 TAKEOFF AFTER PARKING IN FALLING SNOW

Before starting the engines, check (opening MGB cowlings if necessary) that there is no snow or ice built up inside the air intake ducts.

Carefully remove any trace of snow from the grid, around the air intakes, from the cowlings and top of fuselage

3 TAKEOFF AND LANDING ON SLOPES

3.1 TAKEOFF AND LANDING-ON-SLOPE ENVELOPE

See section 2.6 page 1

3.2 TAKEOFF

- Before takeoff:
 - Parking brakeApplied.
 - Nose wheelLocked.
- After takeoff:
 - Parking brakeReleased.

3.3 LANDING

- Before landing:
 - Parking brakeApplied.
 - Nose wheel.....Locked.
- Before fully reducing collective pitch, move cyclic stick to neutral position

to prevent



light from coming on.

EASA APPROVED

EC 155 B

4 GOVERNOR FAILURE TRAINING

CAUTION

BEFORE ACTUATING AUTO / MANU OR NORMAL / BACKUP TOGGLE, PILOT MUST CHECK THAT THERE IS NO RESOLVER DISCREPANCY ON VEMD FADEC STATUS PAGE.

1. VEMD	SCROLL TWICE.
On FADEC status page:	
2. NO RESOLVER ANNUNCIATION	CHECK.
3. VEMD	RESET.
4. AUTO/MANU or NORMAL / BACKUP	MANU or BACKUP

EASA APPROVED

EC 155 B



SECTION 4.9 ENGINE POWER AND THERMAL CHECK

1 GENERAL

The purpose of the engine power check is to determine the available power margin and thermal margin relative to the minimum guaranteed engine values.

The periodicity of this test must be in accordance with applicable operational regulations and TURBOMECA documentation.

These checks can be done in three different configurations:

On ground: Power or thermal check can be done on ground, but the stability needed is often difficult to obtain. This test has to be considered as indicative. If in doubt, a check in flight has to be done.

In cruise flight at MCP: This is the most useful test condition. The test can be done in normal twin-engine cruise flight at around 140 kt.

In OEI Training level flight: This test is considered as the reference test because it is done in single-engine condition and therefore uses high N1 and TOT. It is to be performed to confirm a bad or questionable result obtained in the twin-engine power or thermal check test.

The engine power and thermal check can be done:

Automatically by FADEC and VEMD by pressing SCROLL on VEMD, or

Manually by comparison with reference data, by entering the parameters recorded on the corresponding chart.

NOTE

- The result of the automatic power check is referenced to the 100% of each engine.
 To compare it to manual power check result, it is necessary to divide it by two.
- For the same reason in the parameters displayed by VEMD after power check, the torque has to be divided by two.

APPROVED

EC 155 B

1.1 AUTOMATIC POWER AND THERMAL CHECK PROCEDURE

- · Press the scroll button on VEMD to start the EPC.
- · Positive results are satisfactory.
- . If any result is negative, the corresponding engine may be faulty.

NOTE

The filling of the white rectangle gives an idea of the timing.

At the end of the test the VEMD displays the results of power and thermal check or one of the following messages:

- EPC NOT VALID
- : Stability was not achieved with enough accuracy. Start another EPC.
- EPC NOT AVAILABLE
- : Failure of one parameter. Do a manual check.

1.2 MANUAL POWER CHECK

The corrected torque value is determined on the corresponding chart and has to be compared with the recorded torque.

- If the recorded torque is higher than the corrected torque, the result is satisfactory.
- If the recorded torque is lower than the corrected torque, the engine may be faulty.

1.3 MANUAL THERMAL CHECK

The corrected TOT value is determined on the corresponding chart and has to be compared with the recorded TOT.

- If the corrected TOT is higher than the recorded TOT, the result is satisfactory.
- If the corrected TOT is lower than the recorded TOT, the engine may be faulty.

2 ON GROUND ENGINE POWER AND THERMAL CHECK

NOTE

- If questionable or unstable results are obtained, it is advisable to repeat the test procedure at different N1 values.
- If any result is unsatisfactory, do an in flight power check.

EASA APPROVED

EC 155 B

4.9

Α

12-16

Page 2

2.1 RECORDING CONDITIONS

The check is to be performed:

- Head the aircraft into the wind on a clear area.
- After starting both engine, set one engine to IDLE/TRAINING.
- Switch off all P2 bleed air flow.
- Raise the collective pitch lever to obtain the maximum available power (from the engine which is not in IDLE TRAINING mode) at the limit of liftoff, without allowing rotor speed to drop below 342 rpm.
- Check that the bleed valve is closed and that parameter readings are stable.
- For manual power check, record following values on the engine in TRAINING mode:

engine torque : Tq (%),
exhaust gas temperature : TOT (°C).
gas generator speed : N1 (%).
rotor speed : NR (rpm).
pressure altitude : Hp (ft).
outside air temperature : OAT (°C).

Apply the same procedure for checking the other engine.

2.2 AUTOMATIC POWER AND THERMAL CHECK

- · Press the scroll button on VEMD to start the EPC.
- · Positive results are satisfactory.
- If any result is negative, corresponding engine may be defective. A check in flight has to be performed.

2.3 MANUAL POWER CHECK

- The corrected torque value is determined on Figure 1 chart and has to be compared with the recorded torque.
 - If the recorded torque is higher than the corrected torque, the result is satisfactory.
 - If the recorded torque is lower than the corrected torque: engine may be defective.

A check in flight has to be performed.

2.4 MANUAL THERMAL CHECK

- The corrected TOT is determined by using figure 2 and has to be compared with the recorded TOT.
 - If the corrected TOT is higher than the recorded TOT, the result is satisfactory.
 - If corrected TOT is lower than the recorded TOT: engine may be defective.
 A check in flight has to be performed.

EASA APPROVED

EC 155 B



3 IN CRUISE FLIGHT ENGINE POWER AND THERMAL CHECK

3.1 RECORDING CONDITIONS

- P2 bleed air flow......Shut off.
- Stable cruise at 140 kt...... Maintain for three minutes.

NOTE

If the configuration do not allow to maintain level flight at 140 kt, it is possible to do this check at 100 kt.

- · For manual testing record the following values :
 - engine torque : Tq (%).
 - exhaust gas temperature : TOT (°C).
 - gas generator speed : N1 (%).
 - rotor speed : NR (rpm).
 - pressure altitude : Hp (ft).
 - outside air temperature : OAT (°C).
 - aircraft airspeed : IAS (kt).

3.2 AUTOMATIC POWER AND THERMAL CHECK

Stabilize level flight, switch off all P2 air bleed and press scroll button on VEMD to start the EPC.

If any result is negative, corresponding engine may be defective. A reference check in training OEI level-flight has to be performed (§4).

3.3 MANUAL POWER CHECK

Determine the corrected torque value by using Figure 4 (140 kt) or Figure 5 (100 kt). If the recorded torque is higher than the corrected torque, the result is satisfactory. If not, confirm these values by performing a reference check in training OEI level flight (§4).

3.4 MANUAL THERMAL CHECK

Determine the corrected TOT by using Figure 2 or 3.

If the corrected TOT is higher than the recorded TOT, the result is satisfactory.

If not, confirm these values by performing a reference check in training OEI level flight (§4).

2.1 RECORDING CONDITIONS

To perform the check:

- · Head the aircraft into the wind on a clear area.
- · After starting both engines, set one engine to IDLE/TRAINING.
- · Switch off all P2 bleed air flow.
- Raise the collective pitch lever to obtain the maximum available power (from the engine which is not in IDLE TRAINING mode) at the limit of liftoff, without allowing rotor speed to drop below 342 rpm.
- Check that the bleed valve is closed and that parameter readings are stable.
- For manual power check, record the following values on the engine in TRAINING | mode:

- engine torque : Tq (%),
- exhaust gas temperature : TOT (°C),
- gas generator speed : N1 (%),
- rotor speed : NR (rpm),
- pressure altitude : Hp (ft),
- outside air temperature : OAT (°C),

Apply the same procedure for checking the other engine.

2.2 AUTOMATIC POWER AND THERMAL CHECK

- Press the scroll button on the VEMD to start the EPC.
- · Positive results are satisfactory.
- If any result is negative, the corresponding engine may be faulty. A check in flight has to be performed.

2.3 MANUAL POWER CHECK

- The corrected torque value is determined using Figure 1 and has to be compared | with the recorded torque.
 - If the recorded torque is higher than the corrected torque, the result is satisfactory.
 - If the recorded torque is lower than the corrected torque, the engine may be faulty.

A check in flight has to be performed.

2.4 MANUAL THERMAL CHECK

- The corrected TOT is determined using Figure 2 and has to be compared with the recorded TOT.
 - If the corrected TOT is higher than the recorded TOT, the result is satisfactory.
 - If corrected TOT is lower than the recorded TOT, the engine may be faulty.
 A check in flight has to be performed.

EASA APPROVED

EC 155 B

3 IN CRUISE FLIGHT ENGINE POWER AND THERMAL CHECK

3.1 RECORDING CONDITIONS

- P2 bleed air flow......Shut off.
- Stable cruise at 140 kt...... Maintain for three minutes.

NOTE

If the configuration does not allow level flight at 140 kt, it is possible to do this check at 100 kt.

- · For manual testing, record the following values:
 - engine torque

: Tq (%).

exhaust gas temperature

: TOT (°C).

gas generator speed

: N1 (%).

rotor speed

: NR (rpm).

- pressure altitude

: Hp (ft).

- outside air temperature

: OAT (°C).

aircraft airspeed

: IAS (kt).

3.2 AUTOMATIC POWER AND THERMAL CHECK

Stabilize level flight, switch off all P2 air bleed and press scroll button on VEMD to start the EPC.

If any result is negative, the corresponding engine may be faulty. A reference check in OEI training level flight has to be performed (§4).

3.3 MANUAL POWER CHECK

Determine the corrected torque value using Figure 4 (140 kt) or Figure 5 (100 kt).

If the recorded torque is higher than the corrected torque, the result is satisfactory.

If not, confirm these values by performing a reference check in OEI training level | flight (§4).

3.4 MANUAL THERMAL CHECK

Determine the corrected TOT using Figure 2 or 3.

If the corrected TOT is higher than the recorded TOT, the result is satisfactory.

If not, confirm these values by performing a reference check in OEI training level | flight (§4).

EASA APPROVED

EC 155 B



4 IN OEI TRAINING LEVEL FLIGHT ENGINE POWER AND THERMAL CHECK: REFERENCE CHECK

4.1 CHECKING PRINCIPLES

This check must be carried out if one of the previous results is not satisfactory. The purpose of this in-flight check is to determine the margin of the engine at a higher N1 than during the previous check.

4.2 RECORDING CONDITIONS

P2 bleed air flow	Shut off.
Training mode	Select.
OEI rating	Hl.
Level flight at 100 kt	
RPM > 342	

NOTE

Training mode is not damaging for the engine, it can be maintained with no time limitation.

4.3 AUTOMATIC THERMAL AND POWER CHECK

If any result is negative, refer to the Engine Maintenance Manual.

4.4 MANUAL POWER CHECK

Determine the corrected torque value using Figure 5 (100 kt). If the recorded torque is higher than the corrected torque, the result is satisfactory. If not, refer to the Engine Maintenance Manual.

4.5 MANUAL THERMAL CHECK

Determine the corrected TOT value using Figure 2 (100 kt). If the corrected TOT is higher than the recorded TOT, the result is satisfactory. If not, refer to the Engine Maintenance Manual.

CAUTION

WHEN THE REFERENCE CHECK IS DONE FOLLOWING AN UNSATISFACTORY RESULT OF AN IN FLIGHT ENGINE POWER CHECK, IF THE RESULT OF THE REFERENCE CHECK IS SATISFACTORY, THE CORRESPONDING ENGINE CAN BE KEPT IN SERVICE WITH APPROPRIATE MAINTENANCE (REFER TO MAINTENANCE MANUAL).

EASA APPROVED

EC 155 B

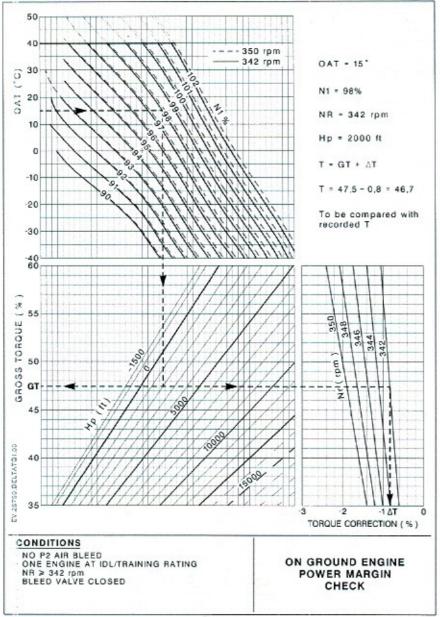


Figure 1

EC 155 B



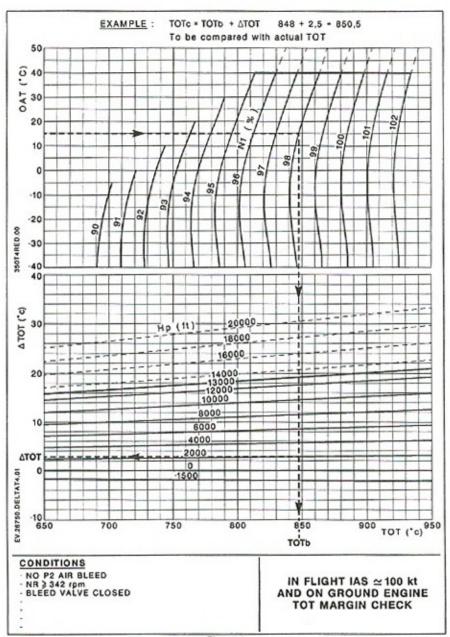


Figure 2

EC 155 B

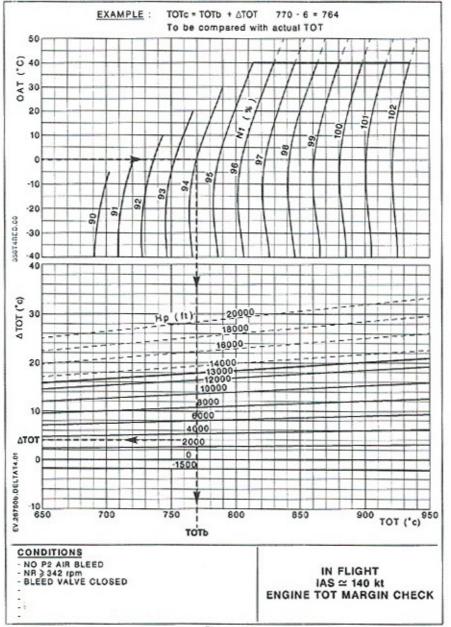


Figure 3

EC 155 B

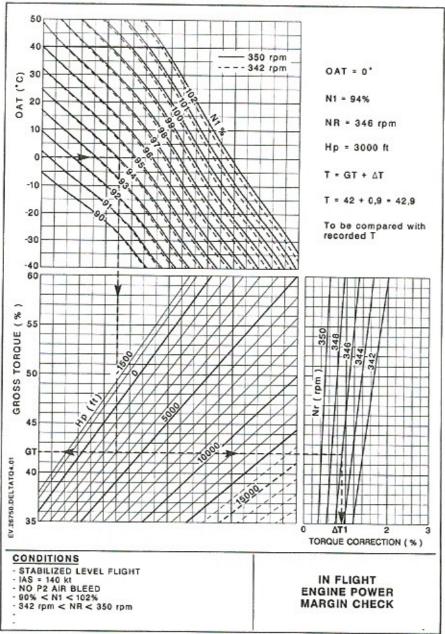


Figure 4

EC 155 B

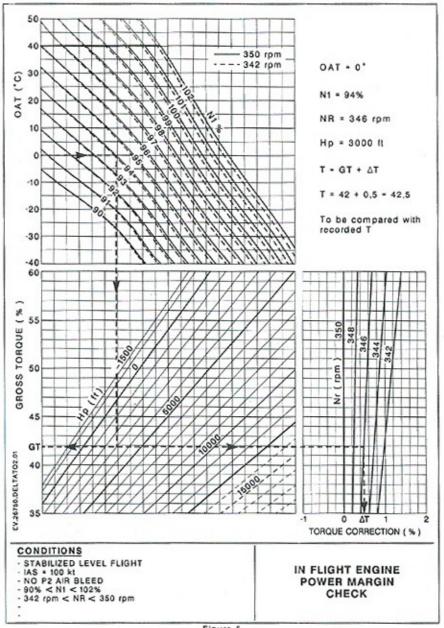


Figure 5

EC 155 B