

**ENGINE, FUEL AND CONTROL - HONEYWELL MAIN FUEL  
CONTROLS - REPLACEMENT OF THE BYPASS VALVE SLEEVE**

1. PLANNING INFORMATION

A. Effectivity

(1) Engines

All Rolls-Royce Model RR300/A1 engines with Honeywell main fuel controls listed below are affected by this Service Bulletin (SB).

MODEL	HONEYWELL PART NUMBER	ROLLS-ROYCE PART NUMBER
DP-N2	2549196	RR30000454

B. Reason

To remove and replace the bypass valve sleeve in the specific main fuel control part numbers and serial numbers listed in this Service Bulletin.

C. Description

This Service Bulletin (SB) transmits the Honeywell Service Bulletin GT-73-363, which gives instructions for replacement of the bypass valve sleeve.

D. Approval

Technical aspects are FAA approved.

E. Compliance

Compliance Code 2: All Honeywell main fuel controls listed above must be updated in the next 600 hours from receipt of this Service Bulletin.

F. Interchangeability - Not affected

G. Material - Not affected

H. Tooling - Not applicable

I. Weight and Balance - Not affected

J. Electrical Load Data - Not affected

K. References

- (1) Honeywell Service Bulletin, GT-73-363.
- (2) RR300 Operation and Maintenance Manual, CSP21009 (OMM).

L. Other Publications Affected - None

M. Prerequisites - None

April 9, 2012

RR300-73-005

**Rolls-Royce**  
**SERVICE BULLETIN**

**2. ACCOMPLISHMENT INSTRUCTIONS**

- A. Remove the main fuel control unit (Ref. OMM).
- B. Send the main fuel control unit to a Rolls-Royce or Honeywell authorized shop for rework.
- C. Install the main fuel control (Ref. OMM).
- D. Record Compliance
  - (1) Record compliance with this Service Bulletin in the applicable section of the Engine Log Book, engine assembly, and the main fuel control service accessory record, and SB Modification Record as applicable with the following:

RR300 SB 73-005

**3. MATERIAL INFORMATION**

- A. Rework per Honeywell Service Bulletin GT-73-363.

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ROLLS-ROYCE

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## SERVICE BULLETIN

**ENGINE FUEL AND CONTROL - MAIN FUEL CONTROL - Replacement of the Bypass Valve Sleeve, PN 2542086, in Rolls Royce C300 Main Fuel Controls in Field Return Units with Specific Serial Numbers**

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29 Feb 2012  
Revision 0, 29 Feb 2012

# GT-73-363

Page 1 of 17

Publication Number D20111000007

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## SERVICE BULLETIN

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29 Feb 2012

Revision 0, 29 Feb 2012

**GT-73-363**

Page 2

Publication Number D20111000007

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# SERVICE BULLETIN

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## Transmittal Information

ATA Number GT-73-363 (Publication Number D201110000007)

### Summary

This is the INITIAL release.

### Revision History

This service bulletin has had no revision(s) as shown in Table 1.

**Table 1. Revision History**

Revision Number	Revision Date
Initial Release	29 Feb 2012

# Honeywell

## SERVICE BULLETIN

GT

**1. Planning Information**

**A. Effectivity**

- (1) This service bulletin is applicable to the component(s) given in Table 2.

**Table 2. Applicable Component(s)**

Model Number	Honeywell PN
DP-N2	2549196

**B. Concurrent Requirements**

- (1) Not applicable.

**C. Reason**

- (1) To remove and replace the bypass valve sleeve, PN 2542086, in specific main fuel control part numbers and serial numbers as listed in Table 3

**Table 3. Serial Numbers for Model DP-N2**

PN	Serial Number
2549196-ISS1	HR60056
2549196-ISS1	HR60106
2549196-ISS1	HR60107
2549196-ISS1	HR60108
2549196-ISS1	HR60109
2549196-ISS1	HR60110
2549196-ISS1	HR60111
2549196-ISS1	HR60112
2549196-ISS1	HR60113
2549196-ISS1	HR60114
2549196-ISS1	HR60115
2549196-ISS1	HR60116
2549196-ISS1	HR60117
2549196-ISS1	HR60118
2549196-ISS1	HR60119
2549196-ISS1	HR60120
2549196-ISS1	HR60121
2549196-ISS1	HR60122
2549196-ISS1	HR60123
2549196-ISS1	HR60124

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# SERVICE BULLETIN

GT

Table 3. Serial Numbers for Model DP-N2 (Cont)

PN	Serial Number
2549196-ISS1	HR60125
2549196-ISS1	HR60126
2549196-ISS1	HR60127
2549196-ISS1	HR60128
2549196-ISS1	HR60130
2549196-ISS1	HR60131
2549196-ISS1	HR60134
2549196-ISS1	HR60135
2549196-ISS1	HR60136
2549196-ISS1	HR60137
2549196-ISS1	HR60139
2549196-ISS1	HR60140
2549196-ISS1	HR60141
2549196-ISS1	HR60142
2549196-ISS1	HR60144
2549196-ISS1	HR60132
2549196-ISS1	HR60133
2549196-ISS1	HR60145
2549196-ISS1	HR60146
2549196-ISS1	HR60147
2549196-ISS1	HR60148
2549196-ISS1	HR60149
2549196-ISS1	HR60150
2549196-ISS1	HR60151
2549196-ISS1	HR60152
2549196-ISS1	HR60153
2549196-ISS1	HR60154
2549196-ISS1	HR60155
2549196-ISS1	HR60156
2549196-ISS1	HR60157
2549196-ISS1	HR60159



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Table 3. Serial Numbers for Model DP-N2 (Cont)

PN	Serial Number
2549196-ISS1	HR60160
2549196-ISS1	HR60161
2549196-ISS1	HR60162
2549196-ISS1	HR60163
2549196-ISS1	HR60164
2549196-ISS1	HR60165
2549196-ISS1	HR60166
2549196-ISS1	HR60167
2549196-ISS1	HR60168
2549196-ISS1	HR60169
2549196-ISS1	HR60170
2549196-ISS1	HR60171
2549196-ISS1	HR60172
2549196-ISS1	HR60173
2549196-ISS1	HR60175
2549196-ISS1	HR60176
2549196-ISS1	HR60177
2549196-ISS1	HR60178
2549196-ISS1	HR60179
2549196-ISS1	HR60180
2549196-ISS1	HR60181
2549196-ISS1	HR60182
2549196-ISS1	HR60183
2549196-ISS1	HR60184
2549196-ISS1	HR60185
2549196-ISS1	HR60186
2549196-ISS1	HR60187
2549196-ISS1	HR60188
2549196-ISS1	HR60189
2549196-ISS1	HR60190
2549196-ISS1	HR60192

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Table 3. Serial Numbers for Model DP-N2 (Cont)

PN	Serial Number
2549196-ISS1	HR60193
2549196-ISS1	HR60194
2549196-ISS1	HR60195
2549196-ISS1	HR60196
2549196-ISS1	HR60197
2549196-ISS1	HR60198
2549196-ISS1	HR60199
2549196-ISS1	HR60200
2549196-ISS1	HR60201
2549196-ISS1	HR60202
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2549196-ISS1	HR60214
2549196-ISS1	HR60215
2549196-ISS1	HR60218
2549196-ISS1	HR60219
2549196-ISS1	HR60220
2549196-ISS1	HR60221
2549196-ISS1	HR60222
2549196-ISS1	HR60223
2549196-ISS1	HR60224
2549196-ISS1	HR60225

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## SERVICE BULLETIN

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Table 3. Serial Numbers for Model DP-N2 (Cont)

PN	Serial Number
2549196-ISS1	HR60226
2549196-ISS1	HR60227
2549196-ISS1	HR60228
2549196-ISS1	HR60229
2549196-ISS1	HR60234
2549196-ISS1	HR60235
2549196-ISS1	HR60236
2549196-ISS1	HR60237
2549196-ISS1	HR60238
2549196-ISS1	HR60263
2549196-ISS1	HR60264
2549196-ISS1	HR60265
2549196-ISS1	HR60268
2549196-ISS1	HR60270
2549196-ISS1	HR60271
2549196-ISS1	HR60272
2549196-ISS1	HR60273
2549196-ISS1	HR60274
2549196-ISS1	HR60275
2549196-ISS1	HR60284
2549196-ISS1	HR60299
2549196-ISS1	HR60337
2549196-ISS1	HR60349
2549196-ISS1	HR60374
2549196-ISS1	HR60387
2549196-ISS1	HR60388
2549196-ISS1	HR60389
2549196-ISS1	HR60391
2549196-ISS1	HR60392
2549196-ISS1	HR60394
2549196-ISS1	HR60395

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Table 3. Serial Numbers for Model DP-N2 (Cont)

PN	Serial Number
2549196-ISS1	HR60396
2549196-ISS1	HR60399
2549196-ISS1	HR60400
2549196-ISS1	HR60401
2549196-ISS1	HR60402
2549196-ISS1	HR60403
2549196-ISS1	HR60404
2549196-ISS1	HR60405
2549196-ISS1	HR60406
2549196-ISS1	HR60410
2549196-ISS1	HR60411
2549196-ISS1	HR60412
2549196-ISS1	HR60413
2549196-ISS1	HR60414
2549196-ISS1	HR60415
2549196-ISS1	HR60416
2549196-ISS1	HR60417
2549196-ISS1	HR60418
2549196-ISS1	HR60419
2549196-ISS1	HR60420
2549196-ISS1	HR60421
2549196-ISS1	HR60422
2549196-ISS1	HR60423
2549196-ISS1	HR60424

#### D. Description

- (1) This service bulletin gives the instructions for replacement of the bypass valve sleeve, PN 2542086.

#### E. Compliance

- (1) All fielded units with serial numbers listed in Table 3 of this service bulletin must have the bypass valve sleeve, PN 2542086, replaced with a new bypass valve sleeve within 600 hours of receipt of this service bulletin.

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**F. Approval**

- (1) This service bulletin has been reviewed by Federal Aviation Administration (FAA). The inspection herein obeys the applicable Federal Aviation Regulations and are FAA approved for installation on the Rolls Royce C300 series Model DP-N2 main fuel controls.

**G. Manpower**

- (1) The time estimate to disassemble, reassemble, and recalibrate the main fuel control is 9.0 man-hour(s).

**H. Weight and Balance**

- (1) None.

**I. Electrical Load Data**

- (1) Not changed.

**J. Software Accomplishment Summary**

- (1) Not applicable.

**K. References**

- (1) Publications.  
(a) The Honeywell publication(s) used to do this service bulletin is/are given in Table 4.

**Table 4. Honeywell Publication(s)**

	Component Maintenance Manual		
Outline PN	ATA Number	Publication Number	Revision
2549196	73-23-00	D200912000023	0

**L. Other Publications Affected**

- (1) Same as the publication(s) given in Paragraph 1.K.(1).

**M. Interchangeability or Intermixability of Parts**

- (1) Not applicable.

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## SERVICE BULLETIN

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### 2. Material Information

#### A. **Material - Price and Availability**

- (1) The kit necessary to complete this service bulletin is listed in Table 5 of Paragraph 2.C. of this service bulletin.
- (2) The components listed in Table 5 are contained in kit, PN 648064. Use only this kit for compliance with this service bulletin. Do not use parts from your inventory or order the parts separately.
- (3) In addition to the basic parts kit listed in Table 5, a new identification plate will need to be procured for each main fuel control worked. Refer to Table 6.
- (4) For a quote on the current kit price, contact:

Air Parts & Supply Company  
12840 S.W. 84th Avenue Road,  
Miami, FL 33156  
Telephone: (305) 235-5401  
FAX: (305) 235-8185 or (305) 235-1645

#### B. **Industry Support Information**

- (1) This service bulletin is covered under Honeywell warranty and covers only the kit listed in Table 5, the identification plate listed in Table 6, and calibration requirements according to this service bulletin. Other work or repairs performed over and above the requirements of this service bulletin are not covered under this warranty condition.
- (2) Honeywell Authorized Warranty and Repair Stations (AWARS) will submit claims on behalf of the customer. Repair stations should submit the warranty claim to:

Honeywell International Inc.,  
Attn: Warranty Administration  
3520 Westmoor Street  
South Bend Indiana 46628  
U. S. A.

- (3) Refer all warranty questions to the Warranty Claim Administrator.

Telephone: (574) 231-2295  
Fax: (574)231-2702  
John E. Burus@ honeywell.com

- (4) All warranty claims must be completed and filed within 30 days of the work.

#### C. **Material Necessary for Each Component**

- (1) Refer to Table 5 for the parts to be replaced and that are included in the kit, PN 648064. Refer to Table 7 for the Instructions/Disposition Codes.
- (2) Refer to Table 6 for the new identification plate.

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## SERVICE BULLETIN

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**Table 5. Kit, PN 648064, and Included Parts**

New PN	Keyword/Nomenclature	Old PN	Qty	Unit Price	Instructions/ Disposition Codes
648064	Bypass valve sleeve campaign kit Kit consists of:	NA	1	NA	
379-S-26 <sup>1</sup>	Packing	379-S-26	1	NA	B, T
317-S-6 <sup>1</sup>	Packing	317-S-6	1	NA	B, T
317-S-7 <sup>1</sup>	Packing	317-S-7	1	NA	B, T
2525104 <sup>1</sup>	Gasket	2525104	1	NA	B, T
2542086 <sup>1</sup>	Bypass valve sleeve	2542086	1	NA	B, T

NOTE:

1. Part is included in the bypass valve sleeve campaign kit, PN 648064.

**Table 6. Purchased Material**

New PN	Keyword/Nomenclature	Old PN	Qty	Unit Price	Instructions/ Disposition Codes
2542371	Identification plate	NA	1	NA	B

**Table 7. Instructions/Disposition Codes**

Code	Description
Disposition Code B	Replaced part.
Disposition Code T	New part included in kit, PN 648064.

**D. Material Necessary for Each Spare**

- (1) Not applicable.

**E. Reidentified Parts**

- (1) Not applicable.

**F. Tooling - Price and Availability**

- (1) Not applicable.

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## SERVICE BULLETIN

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### 3. Accomplishment Instructions

#### A. General Information

CAUTION: DO THESE PROCEDURES IN A CLEAN ENVIRONMENT TO PREVENT DAMAGE TO MECHANICAL COMPONENTS.

- (1) Obey the precautions.
- (2) The manual(s) given in Paragraph 1.K. of this service bulletin contain the disassembly, cleaning, check, assembly, and test instructions. This/These manual(s) must be used to complete this service bulletin.
- (3) Follow all instructions in the CMM related to the precautions against contamination for cleaning, disassembly, and assembly.

#### B. Disassembly of the Main Fuel Control

- (1) Refer to the DISASSEMBLY section of the CMM listed in Paragraph 1.K.(1) to do this service bulletin.
- (2) Disassemble the main fuel control, as necessary, to remove the bypass valve sleeve, PN 2542086.
  - (a) Remove the packings, PN 317-S-6, PN 317-S-7, and PN 379-S-26, and gasket, PN 2525104.
  - (b) Discard the packings and gasket.

#### C. Disposition of Parts

- (1) Refer to Industry Support Information in Paragraph 2.B.

#### D. Assemble the Main Fuel Control

- (1) Refer to the ASSEMBLY section of the CMM listed in Paragraph 1.K.(1) to do this service bulletin.
- (2) Follow all instructions in the CMM related to precautions against contamination for assembly.
- (3) Refer to the CMM, illustrated parts list (IPL), and detailed parts list (DPL) section for verification and location of the replacement parts listed in Table 5.
- (4) Complete the Work Record in the Appendix, Paragraph 4, and send to Honeywell as indicated.

#### E. Testing of the Main Fuel Control

- (1) Refer to the TESTING AND FAULT ISOLATION section of the CMM listed in Paragraph 1.K.(1) to do this service bulletin.

#### F. Identification of the Main Fuel Control

- (1) Use a metal stamp (or equivalent method) to add the letter "Y" as the identifier to indicate compliance with this service bulletin on the component identification plate.
- (2) Put the letter "Y" after the Honeywell part number on the component identification plate.
- (3) If the letter "Y" cannot be stamped after the Honeywell part number because of space limitation, put the letter "Y" in the optional location in the lower

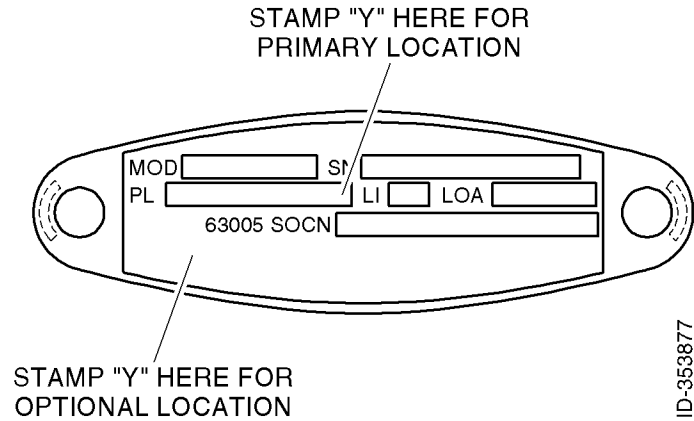


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left area on the component identification plate as shown in Figure 1.



**Figure 1. (Sheet 1 of 1) Identification of the Main Fuel Control**

- (4) If the manual engraving identification method is used, engraving can be done with the identification plate installed on the main fuel control. Refer to AS478 Method Number 3A, Manual Engrave.

**CAUTION:** DO NOT STAMP THE IDENTIFICATION MARKINGS ON THE IDENTIFICATION PLATE WHILE IT IS INSTALLED ON THE MAIN FUEL CONTROL BODY. THE FORCE NEEDED TO STAMP THE MARK ON THE IDENTIFICATION PLATE CAN CAUSE DAMAGE TO THE MAIN FUEL CONTROL BODY OR THE IDENTIFICATION PLATE.

- (5) If the hammer stamp identification method is used, the identification plate must be removed from the main fuel control before stamping. Refer to AS478 Method Number 2A1, Shallow Hammer Metal Stamp.

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# SERVICE BULLETIN

GT

4. Appendix

A. **Appendix A, Work Record**

- (1) Record unit compliance on the attached Work Record. Send the completed Work Record to the email address on the form.

# Honeywell SERVICE BULLETIN

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## Work Record

Send a copy of the completed  
Work Record to:

Honeywell International Inc.  
Linda Gray  
Customer Support  
Program Manager  
e-mail: linda.gray@honeywell.com

Date \_\_\_\_\_

W/O Number \_\_\_\_\_

**\*\*\*\*\* Store Original Work Record in Work Record File for Traceability. \*\*\*\*\***

Authorized Warranty & Repair Station:	Operator:	
SN of Unit:	LOA Code:	
HONEYWELL PART NUMBER IN:		HONEYWELL PART NUMBER OUT:
SERVICE BULLETIN NUMBER(S) INCORPORATED:	S/N OF BEARING:	IDENTIFICATION PLATE REIDENTIFIED PER FIGURE 1 YES <input type="checkbox"/> NO <input type="checkbox"/>
<b>TYPE OF HOURS</b>		
TIME SINCE OVERHAULED (TSO):	TIME SINCE NEW (TSN):	TIME SINCE REPLACEMENT
REMOVAL REASON		
RESULTS / FINDINGS / OTHER WORK ACCOMPLISHED		
CREDIT ISSUED TO CUSTOMER	CREDIT HELD ON BOOKS	PROCESSING FEE CLAIMED

ID-309204

**Figure 2. (Sheet 1 of 1) Work Record**