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AgustaWestland Products

**SERVICE BULLETIN** 

№ 139-759

**OPTIONAL** 

DATE: August 3, 2023

REV.: /

# **TITLE**

ATA 11 - ADDITIONAL MARKINGS FOR CS26 AMDT 4 KIT INSTALLATION

# **REVISION LOG**

First Issue



# 1. PLANNING INFORMATION

#### A. EFFECTIVITY

## **NOTE**

This SB is applicable to all AW139 helicopters operating under EASA authority that make over water operations in accordance with point CAT.IDE.H.320(a) of Annex IV to Regulation (EU) No 965/2012.

#### Part I

AB/AW139 helicopters equipped with:

- cabin sliding doors;
- emergency exits NOT equipped with external pull tab.

# Part II

AB/AW139 helicopters equipped with:

- cabin hinged doors;
- emergency exits NOT equipped with external pull tab.

## Part III

AW139 helicopters equipped with:

- · cabin sliding doors;
- emergency exits equipped with external pull tab.

#### Part IV

AW139 helicopters equipped with:

- cabin hinged doors;
- emergency exits equipped with external pull tab.

#### Part V

AB/AW139 helicopters equipped with one of the following kits:

- kit life rafts 14 pax enhanced (Aerazur) P/N 4G2560F01011;
- kit life rafts 14 pax (Aerazur) P/N 4G2560F01012;
- kit life rafts P/N 4G2560F00811;
- kit emergency floats and life rafts P/N 3G9560F00111;
- kit emergency floats and life rafts P/N 3G9560F00112.

#### Part VI

AW139 helicopters equipped with one of the following kit:

- kit emergency flotation 18 pax life rafts P/N 4G9560F00211;
- kit emergency flotation 15 pax life rafts P/N 4G9560F00111.

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### **B. COMPLIANCE**

At Customer's option.

## C. CONCURRENT REQUIREMENTS

N.A.

## D. REASON

Leonardo Helicopters (LH) has developed this Service Bulletin in order to meet the new ditching requirements of EASA "Additional Airworthiness Specifications for Operations" CS 26 Amdt 4, regarding the helicopters that make over water operations.

This Service Bulletin is issued in order to provide the necessary instructions to perform the kit additional markings for CS26 AMDT 4 modifications P/N 4G2560F01511.

LH issued this SB for the following reason:

Helicopter Reliability/Maintainability	
Product Improvement	
Obsolescence	
Customization	<b>✓</b>
Product/Capability Enhancement	

## E. DESCRIPTION

The purpose of this Service Bulletin is to provide the necessary instructions to mark each operational device of emergency exits provided for flight crew and passengers ("Push Here" label, pull tab, pull strap) and external life-rafts activation handle with yellow and black stripes, in order to make them more visible under water in case of a ditching.

This Service Bulletin is divided in six (6) parts:

Part I thru Part IV provide the necessary instructions to add CS26 markings on internal and external operational devices of emergency exits, in accordance with the helicopter configuration;

Part V and Part VI provide the necessary instructions to install CS26 markings on external life-rafts activation handles on fuselage and around the external life-rafts activation handles on sponsons.



## F. APPROVAL

The technical content of this Service Bulletin is approved under the authority of DOA nr. EASA.21.J.005. For helicopters registered under other Aviation Authorities, before applying the Service Bulletin, applicable Aviation Authority approval must be checked within Leonardo Helicopters customer portal.

EASA states mandatory compliance with inspections, modifications or technical directives and related time of compliance by means of relevant Airworthiness Directives.

If an aircraft listed in the effectivity embodies a modification or repair not LH certified and affecting the content of this Service Bulletin, it is responsibility of the Owner/Operator to obtain a formal approval by Aviation Authority having jurisdiction on the aircraft, for any adaptation necessary before incorporation of the present Service Bulletin.

#### G. MANPOWER

To comply with this Service Bulletin the following MMH are deemed necessary:

Part I: approximately four (4);

Part II: approximately four (4);

Part III: approximately four (4);

Part IV: approximately four (4);

Part V: approximately one (1);

Part VI: approximately one (1).

MMH are based on hands-on time and can change with helicopter configuration, personnel and facilities available. MMH are not comprehensive of the overall hours necessary to get access to work areas and to remove all the equipment that interferes with the application of the prescribed instructions.

#### H. WEIGHT AND BALANCE

N.A.

#### I. REFERENCES

# I.1 PUBLICATIONS

Following Data Modules refer to AMP:

DATA	<u>MODULE</u>	DESCRIPTION	<u>PART</u>
DM01	39-A-00-20-00-00A-120A-A	Helicopter on ground for a safe maintenance	All
DM02	39-A-11-00-01-00A-520B-A	Decal (vinyl film) - Remove	I, II,

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DATA I	MODULE	DESCRIPTION	<u>PART</u>
		procedure	
DM03	39-A-11-00-01-00A-520A-A	Decal (polyester film) - Remove procedure	III, IV
DM04	39-A-11-00-01-00A-720A-A	Decal - Install procedure	All
DM05	39-A-56-21-01-00A-920A-A	Left cabin window - Replacement	I, II, III, IV
DM06	39-A-56-21-02-00A-920A-A	Right cabin window - Replacement	I, II, III, IV
DM07	39-A-56-23-01-00A-920A-K	Left cabin dual-transparent window - Replacement	I, II, III, IV
DM08	39-A-56-23-02-00A-920A-K	Right cabin dual-transparent window - Replacement	I, II, III, IV
DM09	39-A-56-31-01-00A-920A-A	Left cockpit door window - Replacement	I, II
DM10	39-A-56-31-01-00A-920B-A	Left cockpit door window - Replacement	I, II, III, IV
DM11	39-B-56-31-01-00A-920A-K	Left cockpit door top window – Replacement	I, II, III, IV
DM12	39-A-56-31-02-00A-920A-A	Right cockpit door window - Replacement	I, II
DM13	39-A-56-31-02-00A-920B-A	Right cockpit door window - Replacement	I, II, III, IV
DM14	39-B-56-31-02-00A-920A-K	Right cockpit door top window - Replacement	I, II, III, IV
DM15	39-A-56-32-01-00A-920A-A	Left cabin door window - Replacement	I, II, III, IV
DM16	39-A-56-32-02-00A-920A-A	Right cabin door window - Replacement	I, II, III, IV
DM17	39-A-56-33-01-00A-920A-K	Left cabin door dual- transparent window - Replacement	I, II, III, IV
DM18	39-A-56-33-02-00A-920A-K	Right cabin door dual- transparent window - Replacement	I, II, III, IV

# **I.2 ACRONYMS & ABBREVIATIONS**

AMDI	Aircraft Material Data Information
AMP	Aircraft Maintenance Publication
AR	As Required
DM	Data Module
DOA	Design Organization Approval
EASA	European Union Aviation Safety Agency
FWD	Forward
H/D	Hinged Door
IPD	Illustrated Parts Data Publication

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ITEP Illustrated Tool and Equipment Publication

LH Left Hand

MLG Main Landing Gear

MMH Maintenance Man Hours

N.A. Not Applicable

P/N Part Number

RH Right Hand

SB Service Bulletin

## I.3 ANNEX

N.A.

# J. PUBLICATIONS AFFECTED

AW139 Aircraft Maintenance Publication (AMP);

AW139 Illustrated Parts Data Publication (IPD).

## K. SOFTWARE ACCOMPLISHMENT SUMMARY

N.A.



# 2. MATERIAL INFORMATION

# A. REQUIRED MATERIALS

# A.1 PARTS

# PART I

#	P/N	ALTERNATIVE P/N	DESCRIPTION	Q.TY	LVL	NOTE	LOG P/N
1	4G2560F01511		KIT ADDITIONAL MARKINGS FOR CS26 AMDT 4 MODIFICATIONS	REF			-
2	3G1130A27511		OLD EMERGENCY EXITS CS26	REF			-
3	3G1130A27011		INTERIOR MARK INSTALLATION CS26 PUSH HERE RED	REF			-
4	3G1130A27151		Decal CS26 push here	26		(2)	139-759L1
5	A487A003A	3G5211A14431	Strap assembly	REF			-
6	3G1130A27152	3G5211A14431	Decal CS26 pull strap	6		(3) (4)	139-759L1
7	A487A005A	3G5211A14432	Strap assembly	REF			-
8	3G1130A27152	3G5211A14432	Decal CS26 pull strap	2		(3) (4)	139-759L1
9	A181A001E1		Decal	AR		(5)	-
10	AW001DE001E1		Decal	AR		(6)	-

# PART II

#	P/N	ALTERNATIVE P/N	DESCRIPTION	Q.TY	LVL	NOTE	LOG P/N
11	4G2560F01511		KIT ADDITIONAL MARKINGS FOR CS26 AMDT 4 MODIFICATIONS	REF			-
12	3G1130A27511		OLD EMERGENCY EXITS CS26	REF			-
13	3G1130A27011		INTERIOR MARK INSTALLATION CS26 PUSH HERE RED	REF			-
14	3G1130A27151		Decal CS26 push here	26		(2)	139-759L2
15	A487A003A	3G5211A14431	Strap assembly	REF			-
16	3G1130A27152	3G3211A14431	Decal CS26 pull strap	6		(3) (4)	139-759L2
17	A487A005A	3G5211A14432	Strap assembly	REF			-
18	3G1130A27152	JGJZ I IA 14432	Decal CS26 pull strap	2		(3) (4)	139-759L2
19	A181A001E1		Decal	AR		(5)	-
20	AW001DE001E1		Decal	AR		(6)	-

# PART III

#	P/N	ALTERNATIVE P/N	DESCRIPTION	Q.TY	LVL	NOTE	LOG P/N
21	4G2560F01511		KIT ADDITIONAL MARKINGS FOR CS26 AMDT 4 MODIFICATIONS	REF			-
22	3G1100A00311		NEW EMERGENCY EXITS	REF			-
23	3G1130A27211		INTERIOR MARK INSTALLATION CS26 PUSH HERE YELLOW	REF			-
24	3G1130A27153		Decal CS26 push here	14		(1)	139-759L3
25	A487A003A	3G5211A14431	Strap assembly	REF			-
26	3G1130A27152	3G3211A14431	Decal CS26 pull strap	6		(3) (4)	139-759L3
27	A487A005A	3G5211A14432	Strap assembly	REF			-
28	3G1130A27152	3G32 i IA 14432	Decal CS26 pull strap	2		(3) (4)	139-759L3

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#	P/N	ALTERNATIVE P/N	DESCRIPTION	Q.TY	LVL	NOTE	LOG P/N
29	A180A016E22	A180A016E21	Decal	AR		(7)	-
30	3G1120A16811		EXTERIOR MARK INSTALLATION CS26 PUSH HERE YELLOW	REF			-
31	3G1120A16751		Decal CS26 pull tab UP	8		(1)	139-759L3
32	3G1120A16752		Decal CS26 pull tab DOWN	8		(1)	139-759L3
33	3G1130A27153		Decal CS26 push here	12		(1)	139-759L3
34	A180A016E22	A180A016E21	Decal	AR		(7)	-
35	AW003DE005E33B		Decal	AR		(8)	-

# PART IV

#	P/N	ALTERNATIVE P/N	DESCRIPTION	Q.TY	LVL	NOTE	LOG P/N
36	4G2560F01511		KIT ADDITIONAL MARKINGS FOR CS26 AMDT 4 MODIFICATIONS	REF			-
37	3G1100A00311		NEW EMERGENCY EXITS	REF			-
38	3G1130A27211		INTERIOR MARK INSTALLATION CS26 PUSH HERE YELLOW	REF			-
39	3G1130A27153		Decal CS26 push here	12		(1)	139-759L4
40	A487A003A	3G5211A14431	Strap assembly	REF			-
41	3G1130A27152	3G32TTAT443T	Decal CS26 pull strap	6		(3) (4)	139-759L4
42	A487A005A	3G5211A14432	Strap assembly	REF			-
43	3G1130A27152	3G32TTA 14432	Decal CS26 pull strap	2		(3)(4)	139-759L4
44	A180A016E22	A180A016E21	Decal	AR		(7)	-
45	3G1120A16811		EXTERIOR MARK INSTALLATION CS26 PUSH HERE YELLOW	REF			-
46	3G1120A16751		Decal CS26 pull tab up	8		(1)	139-759L4
47	3G1120A16752		Decal CS26 pull tab down	8		(1)	139-759L4
48	3G1130A27153		Decal CS26 push here	10		(1)	139-759L4
49	A180A016E22	A180A016E21	Decal	AR		(7)	-
50	AW003DE005E33B		Decal	AR		(8)	-

# PART V

#	P/N	ALTERNATIVE P/N	DESCRIPTION	Q.TY	LVL	NOTE	LOG P/N
51	4G2560F01511		KIT ADDITIONAL MARKINGS FOR CS26 AMDT 4 MODIFICATIONS	REF			-
52	3G1120A16911		EXTERIOR MARK INSTALLATION CS26 KIT EMERGENCY LIFE RAFT	REF			-
53	3G1120A17051		Decal stripes life raft	2		(1)	139-759L5
54	3G1120A17052		Decal stripes life raft vertical	4		(1)	139-759L5

# PART VI

#	P/N	ALTERNATIVE P/N	DESCRIPTION	Q.TY	LVL	NOTE	LOG P/N
55	4G2560F01511		KIT ADDITIONAL MARKINGS FOR CS26 AMDT 4 MODIFICATIONS	REF			-
56	3G1120A17111		EXTERIOR MARK INSTALLATION CS26 COVER DART	REF			-
57	3G1120A17251		Decal cover up	2		(1)	139-759L6
58	3G1120A17252		Decal cover middle	2		(1)	139-759L6
59	3G1120A17253		Decal cover down	2		(1)	139-759L6

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Refer also to IPD for the spares materials required to comply with the AMP DMs referenced in the accomplishment instructions.

#### A.2 CONSUMABLES

The following consumable materials, or equivalent, are necessary to accomplish this Service Bulletin:

#	SPEC./LH CODE NUMBER	DESCRIPTION	Q.TY	NOTE	PART
60	Commercial	Yarn, synthetic commercial (8,0 Kg minimum breaking load). Colour red, n°31136 per FED-STD-595.	AR	(9)	I, II, III, IV

Refer also to AMDI for the consumable materials required to comply with the AMP DM referenced in the accomplishment instructions.

#### **A.3 LOGISTIC MATRIX**

In order to apply this Service Bulletin, the following Logistic P/N can be ordered in accordance with the applicable notes:

LOGISTIC P/N	Q.TY (PER HELO)	NOTE	PART		
139-759L1	1				
A181A001E1	AR	(5)	I		
AW001DE001E1	AR	(6)			
139-759L2	1				
A181A001E1	AR	(5)	II		
AW001DE001E1	AR	(6)			
139-759L3	1		III		
A180A016E22	AR	(7)			
AW003DE005E33B	AR	(8)			
139-759L4	1				
A180A016E22	AR	(7)	IV		
AW003DE005E33B	AR	(8)			
139-759L5	1		V		
139-759L6	1		VI		

### **NOTES**

- (1) This item can also be obtained reworking raw material A4 CS26 black and yellow P/N 3G1120A17351 (Ref. Figure 19 thru 22). Qty. 4 of A4 CS26 black and yellow P/N 3G1120A17351 is necessary to obtain all of the decal.
- (2) This item can also be obtained reworking raw material A4 CS26 black and yellow S100 double face P/N 3G1120A17352 (Ref. Figure 23). Qty. 3 of A4 CS26 black and yellow S100 double face P/N 3G1120A17352 is necessary to obtain all of the decal.
- (3) This item can also be obtained reworking raw material A4 CS26 black and yellow 3M-DI-NOC P/N 3G1130A27451 (Ref. Figure 23). Qty. 1 of A4 CS26 black and yellow 3M-DI-NOC P/N 3G1130A27451 is necessary to obtain all of the decal.
- (4) The decal CS26 pull strap P/N 3G1130A27152 will be provided. As alternative, the pull strap CS26 P/N 3G5211A14431 and the pull strap CS26 side wall

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- P/N 3G5211A14432 could be requested.
- (5) This item shall be ordered ONLY if it is necessary to reposition the decal P/N A181A001E1 (Ref. Figure 02 or Figure 03 or Figure 05 or Figure 06).
- (6) This item shall be ordered ONLY if it is necessary to reposition the decal P/N AW001DE001E1 (Ref. Figure 03 or Figure 06).
- (7) This item shall be ordered ONLY if it is necessary to reposition the decal P/N A180A016E21 or A180A016E22 (Ref. Figure 08 or Figure 09 or Figure 11 or Figure 12 or Figure 14 or Figure 16).
- (8) This item shall be ordered ONLY if it is necessary to reposition the decal P/N AW003DE005E33B (Ref. Figure 14 or Figure 16).
- (9) Item to be procured as local supply.

# **B. SPECIAL TOOLS**

The following special tools, or equivalent, are necessary to accomplish this Service Bulletin:

#	P/N	DESCRIPTION	Q.TY	NOTE	PART
61	Commercial	Needle	1	(B1)	I, II, III, IV

Refer to ITEP for the special tools required to comply with the AMP DM referenced in the accomplishment instructions.

#### **SPECIAL TOOLS NOTES**

(B1) Item to be procured as local supply.

## C. INDUSTRY SUPPORT INFORMATION

Customization.

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# 3. ACCOMPLISHMENT INSTRUCTIONS

#### **GENERAL NOTES**

- a) Place an identification tag on all components that are re-usable, including the attaching hardware that has been removed to gain access to the modification area and adequately protect them until their later reuse.
- b) Let adhesive cure at room temperature for at least 24 hours unless otherwise specified.
- c) All lengths are in mm.

#### **PART I**

1. In accordance with AMP DM 39-A-00-20-00-00A-120A-A, prepare the helicopter on ground for a safe maintenance. Disconnect the battery, all electrical power sources and/or the external power supply.

## **NOTE**

Perform the following step 2 ONLY if the decal CS26 pull strap P/N 3G1130A27152 has been provided.

#### **NOTE**

All sewing must be done in accordance with the specification ASTM D6193 type 301, from 6 to 8 stitches every 25 mm (Ref. Figure 24).

## **NOTE**

Make sure to install the decal CS26 pull strap P/N 3G1130A27152 on the visible side of the strap assembly.

## **CAUTION**

Do NOT pull the strap assembly during the sewing operation.

2. With reference to Figure 2 Detail B and Figure 24, sew n°2 decals CS26 pull strap P/N 3G1130A27152 by means of synthetic commercial yarn (colour red, n°31136 per FED-STD-595) on the two strap assemblies P/N A487A003A.

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Perform the following steps 3 and 4 ONLY if the pull strap CS26 P/N 3G5211A14431 has been provided instead of the decal CS26 pull strap P/N 3G1130A27152.

#### **NOTE**

To install the pull strap CS26 P/N 3G5211A14431 it is necessary ONLY to remove and install the filler wedge. It is MANDATORY the filler wedge replacement.

- 3. In accordance with the applicable steps of AMP DM 39-A-56-32-01-00A-920A-A or 39-A-56-32-02-00A-920A-A or 39-A-56-33-01-00A-920A-K or 39-A-56-33-02-00A-920A-K and with reference to Figure 2 Detail B, from the LH or RH cabin sliding door windows, remove n°2 strap assemblies P/N A487A003A or any other different basic version.
- 4. In accordance with the applicable steps of AMP DM 39-A-56-32-01-00A-920A-A or 39-A-56-32-02-00A-920A-A or 39-A-56-33-01-00A-920A-K or 39-A-56-33-02-00A-920A-K and with reference to Figure 2 Detail B, install n°2 pull straps CS26 P/N 3G5211A14431 on the LH or RH cabin sliding door windows.

#### **NOTE**

Make sure that decal P/N 3G1130A27151 can be installed entirely on windows without overlapping the gasket. If necessary to properly install the decal P/N 3G1130A27151, with reference to Figure 2 Detail B, it is allowed to reposition the decal "Push Here" (refer to AMP DM 39-A-11-00-01-00A-520B-A to remove the decal and to AMP DM 39-A-11-00-01-00A-720A-A to reinstall the decal).

5. In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 2 Detail B, install n°8 decals P/N 3G1130A27151 on the LH or RH cabin sliding door windows as required.

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The following steps 6 thru 9 are NOT applicable to helicopters equipped with kit bubble window P/N 4G5620F00111 or kit bubble window LH P/N 4G5620F00411 or kit bubble window RH P/N 4G5620F00511 or kit crew sliding window LH P/N 4G5620F00211 or kit crew sliding window RH P/N 4G5620F00311.

# **NOTE**

Perform the following step 6 ONLY if the decal CS26 pull strap P/N 3G1130A27152 has been provided.

#### **NOTE**

All sewing must be done in accordance with the specification ASTM D6193 type 301, from 6 to 8 stitches every 25 mm (Ref. Figure 24).

# **NOTE**

Make sure to install the decal CS26 pull strap P/N 3G1130A27152 on the visible side of the strap assembly.

## **CAUTION**

Do NOT pull the strap assembly during the sewing operation.

6. With reference to Figure 3 Detail C and Figure 24, sew the decal CS26 pull strap P/N 3G1130A27152 by means of synthetic commercial yarn (colour red, n°31136 per FED-STD-595) on the strap assembly P/N A487A005A.

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Perform the following steps 7 and 8 ONLY if the pull strap CS26 side wall P/N 3G5211A14432 has been provided instead of the decal CS26 pull strap P/N 3G1130A27152.

#### **NOTE**

To install the pull strap CS26 side wall P/N 3G5211A14432 it is necessary ONLY to remove and install the filler wedge. It is MANDATORY the filler wedge replacement.

- 7. In accordance with the applicable steps of AMP DM 39-A-56-21-01-00A-920A-A or 39-A-56-21-02-00A-920A-A or 39-A-56-23-01-00A-920A-K or 39-A-56-23-02-00A-920A-K and with reference to Figure 3 Detail C, from the LH or RH side wall window, remove the strap assembly P/N A487A005A or any other different basic version.
- 8. In accordance with the applicable steps of AMP DM 39-A-56-21-01-00A-920A-A or 39-A-56-21-02-00A-920A-A or 39-A-56-23-01-00A-920A-K or 39-A-56-23-02-00A-920A-K and with reference to Figure 3 Detail C, install the pull strap CS26 side wall P/N 3G5211A14432 on the LH or RH side wall window.

#### **NOTE**

Make sure that decal P/N 3G1130A27151 can be installed entirely on windows without overlapping the gasket. If necessary to properly install the decal P/N 3G1130A27151, with reference to Figure 3 Detail C, it is allowed to reposition the decal "Push Here" (refer to AMP DM 39-A-11-00-01-00A-520B-A to remove the decal and to AMP DM 39-A-11-00-01-00A-720A-A to reinstall the decal).

In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 3
Detail C, install n°4 decals P/N 3G1130A27151 on the LH or RH side wall window as
required.

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Perform the following step 10 ONLY if the decal CS26 pull strap P/N 3G1130A27152 has been provided.

## **NOTE**

All sewing must be done in accordance with the specification ASTM D6193 type 301, from 6 to 8 stitches every 25 mm (Ref. Figure 24).

## **NOTE**

Make sure to install the decal CS26 pull strap P/N 3G1130A27152 on the visible side of the strap assembly.

#### **CAUTION**

Do NOT pull the strap assembly during the sewing operation.

10. With reference to Figure 3 Detail D and Figure 24, sew the decal CS26 pull strap P/N 3G1130A27152 by means of synthetic commercial yarn (colour red, n°31136 per FED-STD-595) on the strap assembly P/N A487A003A.

## **NOTE**

Perform the following steps 11 and 12 ONLY if the pull strap CS26 P/N 3G5211A14431 has been provided instead of the decal CS26 pull strap P/N 3G1130A27152.

#### NOTE

To install the pull strap CS26 P/N 3G5211A14431 it is necessary ONLY to remove and install the filler wedge. It is MANDATORY the filler wedge replacement.

11. In accordance with the applicable steps of AMP DM 39-A-56-31-01-00A-920A-A or 39-A-56-31-01-00A-920B-A or 39-B-56-31-01-00A-920A-K or 39-A-56-31-02-00A-920A-A or 39-A-56-31-02-00A-920A-A or 39-B-56-31-02-00A-920A-K and with reference to Figure 3 Detail D, from the LH or RH cockpit door window, remove the strap assembly P/N A487A003A or any other different basic version.

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12. In accordance with the applicable steps of AMP DM 39-A-56-31-01-00A-920A-A or 39-A-56-31-01-00A-920B-A or 39-B-56-31-02-00A-920A-K or 39-A-56-31-02-00A-920A-A or 39-A-56-31-02-00A-920A-K and with reference to Figure 3 Detail D, install the pull strap CS26 P/N 3G5211A14431 on the LH or RH cockpit door window.

#### NOTE

Make sure that decal P/N 3G1130A27151 can be installed entirely on windows without overlapping the gasket. If necessary to properly install the decal P/N 3G1130A27151, with reference to Figure 3 Detail D, it is allowed to reposition the decal "Push Here" (refer to AMP DM 39-A-11-00-01-00A-520B-A to remove the decal and to AMP DM 39-A-11-00-01-00A-720A-A to reinstall the decal).

- 13. In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 3 Detail D, install the decal P/N 3G1130A27151 on the LH or RH cockpit door window as required.
- 14. Repeat steps 2 thru 13 for the other side of the helicopter.
- 15. Return the helicopter to flight configuration and record for compliance with Part I of this Service Bulletin on the helicopter logbook.
- 16. Gain access to My Communications section on Leonardo WebPortal and compile the "Service Bulletin Application Communication".

As an alternative, send the attached compliance form to the following mail box:

engineering.support.lhd@leonardo.com

and (for North, Central and South America) also to:

AWPC.Engineering.Support@leonardocompany.us

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#### **PART II**

1. In accordance with AMP DM 39-A-00-20-00-00A-120A-A, prepare the helicopter on ground for a safe maintenance. Disconnect the battery, all electrical power sources and/or the external power supply.

#### **NOTE**

Perform the following step 2 ONLY if the decal CS26 pull strap P/N 3G1130A27152 has been provided.

#### **NOTE**

All sewing must be done in accordance with the specification ASTM D6193 type 301, from 6 to 8 stitches every 25 mm (Ref. Figure 24).

#### **NOTE**

Make sure to install the decal CS26 pull strap P/N 3G1130A27152 on the visible side of the strap assembly.

## **CAUTION**

Do NOT pull the strap assembly during the sewing operation.

2. With reference to Figures 5 Detail F and Figure 24, sew n°2 decals CS26 pull strap P/N 3G1130A27152 by means of synthetic commercial yarn (colour red, n°31136 per FED-STD-595) on the two strap assemblies P/N A487A003A.

#### **NOTE**

Perform the following steps 3 and 4 ONLY if the pull strap CS26 P/N 3G5211A14431 has been provided instead of the decal CS26 pull strap P/N 3G1130A27152.

#### NOTE

To install the pull strap CS26 P/N 3G5211A14431 it is necessary ONLY to remove and install the filler wedge. It is MANDATORY the filler wedge replacement.

3. In accordance with the applicable steps of AMP DM 39-A-56-32-01-00A-920A-A or 39-A-56-32-02-00A-920A-A or 39-A-56-33-01-00A-920A-K or 39-A-56-33-02-00A-920A-K and with reference to Figure 5 Detail F, from the LH or RH cabin hinged door windows, remove n°2 strap assemblies P/N A487A003A or any other different basic version.

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4. In accordance with the applicable steps of AMP DM 39-A-56-32-01-00A-920A-A or 39-A-56-32-02-00A-920A-A or 39-A-56-33-01-00A-920A-K or 39-A-56-33-02-00A-920A-K and with reference to Figure 5 Detail F, install n°2 pull straps CS26 P/N 3G5211A14431 on the LH or RH cabin hinged door windows.

#### **NOTE**

Make sure that decal P/N 3G1130A27151 can be installed entirely on windows without overlapping the gasket. If necessary to properly install the decal P/N 3G1130A27151, with reference to Figure 5 Detail F, it is allowed to reposition the decal "Push Here" (refer to AMP DM 39-A-11-00-01-00A-520B-A to remove the decal and to AMP DM 39-A-11-00-01-00A-720A-A to reinstall the decal).

5. In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 5 Detail F, install n°8 decals P/N 3G1130A27151 on the LH or RH cabin hinged door windows as required.

#### **NOTE**

The following steps 6 thru 9 are NOT applicable to helicopters equipped with kit bubble window P/N 4G5620F00111 kit bubble window or LH P/N 4G5620F00411 or kit bubble window RH P/N 4G5620F00511 or kit crew sliding window LH P/N 4G5620F00211 or kit crew sliding window RH P/N 4G5620F00311.

#### **NOTE**

Perform the following step 6 ONLY if the decal CS26 pull strap P/N 3G1130A27152 has been provided instead of the pull strap CS26 side wall P/N 3G5211A14432.

#### **NOTE**

All sewing must be done in accordance with the specification ASTM D6193 type 301, from 6 to 8 stitches every 25 mm (Ref. Figure 24).

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Make sure to install the decal CS26 pull strap P/N 3G1130A27152 on the visible side of the strap assembly.

#### **CAUTION**

Do NOT pull the strap assembly during the sewing operation.

6. With reference to Figure 6 Detail G and Figure 24, sew the decal CS26 pull strap P/N 3G1130A27152 by means of synthetic commercial yarn (colour red, n°31136 per FED-STD-595) on the strap assembly P/N A487A005A.

#### **NOTE**

Perform the following steps 7 and 8 ONLY if the pull strap CS26 side wall P/N 3G5211A14432 has been provided instead of the decal CS26 pull strap P/N 3G1130A27152.

## **NOTE**

To install the pull strap CS26 side wall P/N 3G5211A14432 it is necessary ONLY to remove and install the filler wedge. It is MANDATORY the filler wedge replacement.

- 7. In accordance with the applicable steps of AMP DM 39-A-56-21-01-00A-920A-A or 39-A-56-21-02-00A-920A-A or 39-A-56-23-01-00A-920A-K or 39-A-56-23-02-00A-920A-K and with reference to Figure 6 Detail G, from the LH or RH side wall window, remove the strap assembly P/N A487A005A or any other different basic version.
- 8. In accordance with the applicable steps of AMP DM 39-A-56-21-01-00A-920A-A or 39-A-56-21-02-00A-920A-A or 39-A-56-23-01-00A-920A-K or 39-A-56-23-02-00A-920A-K and with reference to Figure 6 Detail G, install the pull strap CS26 side wall P/N 3G5211A14432 on the LH or RH side wall window.

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Make sure that decal P/N 3G1130A27151 can be installed entirely on windows without overlapping the gasket. If necessary to properly install the decal P/N 3G1130A27151, with reference to Figure 6 Detail G, it is allowed to reposition the decal "Push Here" (refer to AMP DM 39-A-11-00-01-00A-520B-A to remove the decal and to AMP DM 39-A-11-00-01-00A-720A-A to reinstall the decal).

In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 6
Detail G, install n°4 decals P/N 3G1130A27151 on the LH or RH side wall window as
required.

#### **NOTE**

Perform the following step 10 ONLY if the decal CS26 pull strap P/N 3G1130A27152 has been provided.

## **NOTE**

All sewing must be done in accordance with the specification ASTM D6193 type 301, from 6 to 8 stitches every 25 mm (Ref. Figure 24).

## **NOTE**

Make sure to install the decal CS26 pull strap P/N 3G1130A27152 on the visible side of the strap assembly.

## **CAUTION**

Do NOT pull the strap assembly during the sewing operation.

10. With reference to Figure 6 Detail H and Figure 24, sew the decal CS26 pull strap P/N 3G1130A27152 by means of synthetic commercial yarn (colour red, n°31136 per FED-STD-595) on the strap assembly P/N A487A003A.

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Perform the following steps 11 and 12 ONLY if the pull strap CS26 P/N 3G5211A14431 has been provided instead of the decal CS26 pull strap P/N 3G1130A27152.

#### **NOTE**

To install the pull strap CS26 P/N 3G5211A14431 it is necessary ONLY to remove and install the filler wedge. It is MANDATORY the filler wedge replacement.

- 11. In accordance with the applicable steps of AMP DM 39-A-56-31-01-00A-920A-A or 39-A-56-31-01-00A-920B-A or 39-B-56-31-01-00A-920A-K or 39-A-56-31-02-00A-920A-A or 39-A-56-31-02-00A-920A-A or 39-B-56-31-02-00A-920A-K and with reference to Figure 6 Detail H, from the LH or RH cockpit door window, remove the strap assembly P/N A487A003A or any other different basic version.
- 12. In accordance with the applicable steps of AMP DM 39-A-56-31-01-00A-920A-A or 39-A-56-31-01-00A-920B-A or 39-B-56-31-02-00A-920A-K or 39-A-56-31-02-00A-920A-A or 39-A-56-31-02-00A-920A-K and with reference to Figure 6 Detail H, install the pull strap CS26 P/N 3G5211A14431 on the LH or RH cockpit door window.

#### **NOTE**

Make sure that decal P/N 3G1130A27151 can be installed entirely on windows without overlapping the gasket. If necessary to properly install the decal P/N 3G1130A27151, with reference to Figure 6 Detail H, it is allowed to reposition the decal "Push Here" (refer to AMP DM 39-A-11-00-01-00A-520B-A to remove the decal and to AMP DM 39-A-11-00-01-00A-720A-A to reinstall the decal).

- 13. In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 6 Detail H, install the decal P/N 3G1130A27151 on the LH or RH cockpit door window as required.
- 14. Repeat steps 2 thru 13 for the other side of the helicopter.
- 15. Return the helicopter to flight configuration and record for compliance with Part II of this Service Bulletin on the helicopter logbook.

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16. Gain access to My Communications section on Leonardo WebPortal and compile the "Service Bulletin Application Communication".

As an alternative, send the attached compliance form to the following mail box:

engineering.support.lhd@leonardo.com

and (for North, Central and South America) also to:

AWPC.Engineering.Support@leonardocompany.us



#### **PART III**

- 1. In accordance with AMP DM 39-A-00-20-00-00A-120A-A, prepare the helicopter on ground for a safe maintenance. Disconnect the battery, all electrical power sources and/or the external power supply.
- 2. With reference to Figures 7 thru 9, perform the interior mark installation CS26 push here yellow P/N 3G1130A27211 as described in the following procedure:

## **NOTE**

Perform the following step 2.1 ONLY if the decal CS26 pull strap P/N 3G1130A27152 has been provided.

## **NOTE**

All sewing must be done in accordance with the specification ASTM D6193 type 301, from 6 to 8 stitches every 25 mm (Ref. Figure 24).

#### **NOTE**

Make sure to install the decal CS26 pull strap P/N 3G1130A27152 on the visible side of the strap assembly.

## **CAUTION**

Do NOT pull the strap assembly during the sewing operation.

2.1 With reference to Figure 8 Detail B and Figure 24, sew n°2 decal CS26 pull straps P/N 3G1130A27152 by means of synthetic commercial yarn (colour red, n°31136 per FED-STD-595) on the two strap assemblies P/N A487A003A.

#### NOTE

Perform the following steps 2.2 and 2.3 ONLY if the pull strap CS26 P/N 3G5211A14431 has been provided instead of the decal CS26 pull strap P/N 3G1130A27152.

## **NOTE**

To install the pull strap CS26 P/N 3G5211A14431 it is necessary ONLY to remove and install the filler wedge. It is MANDATORY the filler wedge replacement.

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- 2.2 In accordance with the applicable steps of AMP DM 39-A-56-32-01-00A-920A-A or 39-A-56-32-02-00A-920A-A or 39-A-56-33-01-00A-920A-K or 39-A-56-33-02-00A-920A-K and with reference to Figure 8 Detail B, from the LH or RH cabin sliding door windows, remove n°2 strap assemblies P/N A487A003A or any other different basic version.
- 2.3 In accordance with the applicable steps of AMP DM 39-A-56-32-01-00A-920A-A or 39-A-56-32-02-00A-920A-A or 39-A-56-33-01-00A-920A-K or 39-A-56-33-02-00A-920A-K and with reference to Figure 8 Detail B, install n°2 pull straps CS26 P/N 3G5211A14431 on the LH or RH cabin sliding door windows.

Make sure that decal P/N 3G1130A27153 can be installed entirely on windows without overlapping the gasket. If necessary to properly install the decal P/N 3G1130A27151, with reference to Figure 8 Detail B, it is allowed to reposition the decal "Push Here" (refer to AMP DM 39-A-11-00-01-00A-520A-A to remove the decal and to AMP DM 39-A-11-00-01-00A-720A-A to reinstall the decal).

2.4 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 8 Detail B, install n°4 decals P/N 3G1130A27153 on the LH or RH cabin sliding door windows as required.

#### NOTE

The following steps 2.5 thru 2.8 are NOT applicable to equipped with kit bubble helicopters P/N 4G5620F00111 or kit bubble window LH P/N 4G5620F00411 kit bubble window RH or P/N 4G5620F00511 or kit crew sliding window LH P/N 4G5620F00211 or kit crew sliding window RH P/N 4G5620F00311.

#### **NOTE**

Perform the following step 2.5 ONLY if the decal CS26 pull strap P/N 3G1130A27152 has been provided.

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All sewing must be done in accordance with the specification ASTM D6193 type 301, from 6 to 8 stitches every 25 mm (Ref. Figure 24).

#### **NOTE**

Make sure to install the decal CS26 pull strap P/N 3G1130A27152 on the visible side of the strap assembly.

#### **CAUTION**

Do NOT pull the strap assembly during the sewing operation.

2.5 With reference to Figure 9 Detail C and Figure 24, sew the decal CS26 pull strap P/N 3G1130A27152 by means of synthetic commercial yarn (colour red, n°31136 per FED-STD-595) on the strap assembly P/N A487A005A.

# **NOTE**

Perform the following steps 2.6 and 2.7 ONLY if the pull strap CS26 side wall P/N 3G5211A14432 has been provided instead of the decal CS26 pull strap P/N 3G1130A27152.

#### **NOTE**

To install the pull strap CS26 side wall P/N 3G5211A14432 it is necessary ONLY to remove and install the filler wedge. It is MANDATORY the filler wedge replacement.

- 2.6 In accordance with the applicable steps of AMP DM 39-A-56-21-01-00A-920A-A or 39-A-56-21-02-00A-920A-A or 39-A-56-23-01-00A-920A-K or 39-A-56-23-02-00A-920A-K and with reference to Figure 9 Detail C, from the LH or RH side wall window, remove the strap assembly P/N A487A005A or any other different basic version.
- 2.7 In accordance with the applicable steps of AMP DM 39-A-56-21-01-00A-920A-A or 39-A-56-21-02-00A-920A-A or 39-A-56-23-01-00A-920A-K or 39-A-56-23-02-00A-920A-K and with reference to Figure 9 Detail C, install the pull strap CS26 side wall P/N 3G5211A14432 on the LH or RH side wall window.

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Make sure that decal P/N 3G1130A27153 can be installed entirely on windows without overlapping the gasket. If necessary to properly install the decal P/N 3G1130A27151, with reference to Figure 9 Detail C, it is allowed to reposition the decal "Push Here" (refer to AMP DM 39-A-11-00-01-00A-520A-A to remove the decal and to AMP DM 39-A-11-00-01-00A-720A-A to reinstall the decal).

2.8 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 9 Detail C, install the decal P/N 3G1130A27153 on the LH or RH side wall window as required.

#### **NOTE**

Perform the following step 2.9 ONLY if the decal CS26 pull strap P/N 3G1130A27152 has been provided.

#### **NOTE**

All sewing must be done in accordance with the specification ASTM D6193 type 301, from 6 to 8 stitches every 25 mm (Ref. Figure 24).

## **NOTE**

Make sure to install the decal CS26 pull strap P/N 3G1130A27152 on the visible side of the strap assembly.

## **CAUTION**

Do NOT pull the strap assembly during the sewing operation.

2.9 With reference to Figure 9 Detail D and Figure 24, sew the decal CS26 pull strap P/N 3G1130A27152 by means of synthetic commercial yarn (colour red, n°31136 per FED-STD-595) on the strap assembly P/N A487A003A.

### **NOTE**

Perform the following steps 2.10 and 2.11 ONLY if the pull strap CS26 P/N 3G5211A14431 has been provided instead of the decal CS26 pull strap P/N 3G1130A27152.

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To install the pull strap CS26 P/N 3G5211A14431 it is necessary ONLY to remove and install the filler wedge. It is MANDATORY the filler wedge replacement.

- 2.10 In accordance with the applicable steps of AMP DM 39-A-56-31-01-00A-920B-A or 39-B-56-31-01-00A-920A-K or 39-A-56-31-02-00A-920B-A or 39-B-56-31-02-00A-920A-K and with reference to Figure 9 Detail D, from the LH or RH cockpit door window, remove the strap assembly P/N A487A003A or any other different basic version.
- 2.11 In accordance with the applicable steps of AMP DM 39-A-56-31-01-00A-920B-A or 39-B-56-31-01-00A-920A-K or 39-A-56-31-02-00A-920B-A or 39-B-56-31-02-00A-920A-K and with reference to Figure 9 Detail D, install the pull strap CS26 P/N 3G5211A14431 on the LH or RH cockpit door window.

## **NOTE**

Make sure that decal P/N 3G1130A27153 can be installed entirely on windows without overlapping the gasket. If necessary to properly install the decal P/N 3G1130A27151, with reference to Figure 9 Detail D, it is allowed to reposition the decal "Push Here" (refer to AMP DM 39-A-11-00-01-00A-520A-A to remove the decal and to AMP DM 39-A-11-00-01-00A-720A-A to reinstall the decal).

- 2.12 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 9 Detail D, install n°2 decals P/N 3G1130A27153 on the LH or RH cockpit door window as required.
- 2.13 Repeat steps 2.1 thru 2.12 for the other side of the helicopter.
- 3. With reference to Figures 13 and 14, perform the external mark installation CS26 push here yellow P/N 3G1120A16811 as described in the following procedure:

# **NOTE**

Perform the following steps 3.1 and 3.2 if it is necessary to reposition the decal P/N AW003DE005E33B on the LH or RH cockpit door (Ref. Figure 14 Detail A).

3.1 In accordance with AMP DM 39-A-11-00-01-00A-520A-A and with reference to Figure 14 Detail A, remove the decal P/N AW003DE005E33B from the LH or RH cockpit door.

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- 3.2 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 14 Detail A, install the new decal P/N AW003DE005E33B in the indicated position on the LH or RH cockpit door.
- 3.3 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 14 Detail A, install the decal P/N 3G1120A16752 on the LH or RH cockpit door.
- 3.4 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 14 Detail A, install the decal P/N 3G1120A16751 and the decal P/N 3G1130A27153 on the LH or RH cockpit door window.

Perform the following steps 3.5 and 3.6 if it is necessary to reposition the decal P/N AW003DE005E33B on the LH or RH side wall (Ref. Figure 14 Detail B).

- 3.5 In accordance with AMP DM 39-A-11-00-01-00A-520A-A and with reference to Figure 14 Detail B, remove the decal P/N AW003DE005E33B from the LH or RH side wall.
- 3.6 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 14 Detail B, install the new decal P/N AW003DE005E33B in the indicated position on the LH or RH side wall.

#### NOTE

The following steps 3.7 and 3.8 are NOT applicable to helicopters equipped with kit bubble window P/N 4G5620F00111 or kit bubble window LH P/N 4G5620F00411 or kit bubble window RH P/N 4G5620F00511 or kit crew sliding window LH P/N 4G5620F00211 or kit crew sliding window RH P/N 4G5620F00311.

- 3.7 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 14 Detail B, install the decal P/N 3G1120A16752 on the LH or RH side wall.
- 3.8 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 14 Detail B, install the decal P/N 3G1120A16751 and the decal P/N 3G1130A27153 on the LH or RH side wall window.

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Perform the following steps 3.9 and 3.10 if it is necessary to reposition the decal P/N AW003DE005E33B on the LH or RH cabin sliding door (Ref. Figure 14 Detail C).

- 3.9 In accordance with AMP DM 39-A-11-00-01-00A-520A-A and with reference to Figure 14 Detail C, remove n°2 decals P/N AW003DE005E33B from the LH or RH cabin sliding door.
- 3.10 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 14 Detail C, install the new n°2 decals P/N AW003DE005E33B in the indicated positions on the LH or RH cabin sliding door.
- 3.11 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 14 Detail C, install n°2 decals P/N 3G1120A16752 on the LH or RH cabin sliding door.
- 3.12 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 14 Detail C, install n°2 decals P/N 3G1120A16751 and n°4 decals P/N 3G1130A27153 on the LH or RH cabin sliding door windows.
- 3.13 Repeat steps 3.1 thru 3.12 for the other side of the helicopter.
- 4. Return the helicopter to flight configuration and record for compliance with Part III of this Service Bulletin on the helicopter logbook.
- 5. Gain access to My Communications section on Leonardo WebPortal and compile the "Service Bulletin Application Communication".

As an alternative, send the attached compliance form to the following mail box:

engineering.support.lhd@leonardo.com

and (for North, Central and South America) also to:

AWPC.Engineering.Support@leonardocompany.us

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## **PART IV**

- 1. In accordance with AMP DM 39-A-00-20-00-00A-120A-A, prepare the helicopter on ground for a safe maintenance. Disconnect the battery, all electrical power sources and/or the external power supply.
- 2. With reference to Figures 10 thru 12, perform the interior mark installation CS26 push here yellow P/N 3G1130A27211 as described in the following procedure:

## **NOTE**

Perform the following step 2.1 ONLY if the decal CS26 pull strap P/N 3G1130A27152 has been provided.

## **NOTE**

All sewing must be done in accordance with the specification ASTM D6193 type 301, from 6 to 8 stitches every 25 mm (Ref. Figure 24).

#### **NOTE**

Make sure to install the decal CS26 pull strap P/N 3G1130A27152 on the visible side of the strap assembly.

## **CAUTION**

Do NOT pull the strap assembly during the sewing operation.

2.1 With reference to Figure 11 Detail F and Figure 24, sew n°2 decals CS26 pull strap P/N 3G1130A27152 by means of synthetic commercial yarn (colour red, n°31136 per FED-STD-595) on the two strap assemblies P/N A487A003A.

#### NOTE

Perform the following steps 2.2 and 2.3 ONLY if the pull strap CS26 P/N 3G5211A14431 has been provided instead of the decal CS26 pull strap P/N 3G1130A27152.

# **NOTE**

To install the pull strap CS26 P/N 3G5211A14431 it is necessary ONLY to remove and install the filler wedge. It is MANDATORY the filler wedge replacement.

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- 2.2 In accordance with the applicable steps of AMP DM 39-A-56-32-01-00A-920A-A or 39-A-56-32-02-00A-920A-A or 39-A-56-33-01-00A-920A-K or 39-A-56-33-02-00A-920A-K and with reference to Figure 11 Detail F, from the LH or RH cabin hinged door windows, remove n°2 strap assemblies P/N A487A003A or any other different basic version.
- 2.3 In accordance with the applicable steps of AMP DM 39-A-56-32-01-00A-920A-A or 39-A-56-32-02-00A-920A-A or 39-A-56-33-01-00A-920A-K or 39-A-56-33-02-00A-920A-K and with reference to Figure 11 Detail F, install n°2 pull straps CS26 P/N 3G5211A14431 on the LH or RH cabin hinged door windows.

Make sure that decal P/N 3G1130A27153 can be installed entirely on windows without overlapping the gasket. If necessary to properly install the decal P/N 3G1130A27151, with reference to Figure 11 Detail F, it is allowed to reposition the decal "Push Here" (refer to AMP DM 39-A-11-00-01-00A-520A-A to remove the decal and to AMP DM 39-A-11-00-01-00A-720A-A to reinstall the decal).

2.4 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 11 Detail F, install n°3 decals P/N 3G1130A27153 on the LH or RH cabin hinged door windows as required.

#### NOTE

The following steps 2.5 thru 2.8 are NOT applicable to helicopters equipped with kit bubble window P/N 4G5620F00111 or kit bubble window LH P/N 4G5620F00411 or kit bubble window RH P/N 4G5620F00511 or kit crew sliding window LH P/N 4G5620F00211 or kit crew sliding window RH P/N 4G5620F00311.

#### **NOTE**

Perform the following step 2.5 ONLY if the decal CS26 pull strap P/N 3G1130A27152 has been provided.

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All sewing must be done in accordance with the specification ASTM D6193 type 301, from 6 to 8 stitches every 25 mm (Ref. Figure 24).

#### **NOTE**

Make sure to install the decal CS26 pull strap P/N 3G1130A27152 on the visible side of the strap assembly.

#### **CAUTION**

Do NOT pull the strap assembly during the sewing operation.

2.5 With reference to Figure 12 Detail G and Figure 24, sew the decal CS26 pull strap P/N 3G1130A27152 by means of synthetic commercial yarn (colour red, n°31136 per FED-STD-595) on the strap assembly P/N A487A005A.

# **NOTE**

Perform the following steps 2.6 and 2.7 ONLY if the pull strap CS26 side wall P/N 3G5211A14432 has been provided instead of the decal CS26 pull strap P/N 3G1130A27152.

#### **NOTE**

To install the pull strap CS26 side wall P/N 3G5211A14432 it is necessary ONLY to remove and install the filler wedge. It is MANDATORY the filler wedge replacement.

- 2.6 In accordance with the applicable steps of AMP DM 39-A-56-21-01-00A-920A-A or 39-A-56-21-02-00A-920A-A or 39-A-56-23-01-00A-920A-K or 39-A-56-23-02-00A-920A-K and with reference to Figure 12 Detail G, from the LH or RH side wall window, remove the strap assembly P/N A487A005A or any other different basic version.
- 2.7 In accordance with the applicable steps of AMP DM 39-A-56-21-01-00A-920A-A or 39-A-56-21-02-00A-920A-A or 39-A-56-23-01-00A-920A-K or 39-A-56-23-02-00A-920A-K and with reference to Figure 12 Detail G, install the pull strap CS26 side wall P/N 3G5211A14432 on the LH or RH side wall window.

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Make sure that decal P/N 3G1130A27153 can be installed entirely on windows without overlapping the gasket. If necessary to properly install the decal P/N 3G1130A27151, with reference to Figure 12 Detail G, it is allowed to reposition the decal "Push Here" (refer to AMP DM 39-A-11-00-01-00A-520A-A to remove the decal and to AMP DM 39-A-11-00-01-00A-720A-A to reinstall the decal).

2.8 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 12 Detail G, install the decal P/N 3G1130A27153 on the LH or RH side wall window as required.

#### **NOTE**

Perform the following step 2.9 ONLY if the decal CS26 pull strap P/N 3G1130A27152 has been provided.

## **NOTE**

All sewing must be done in accordance with the specification ASTM D6193 type 301, from 6 to 8 stitches every 25 mm (Ref. Figure 24).

#### NOTE

Make sure to install the decal CS26 pull strap P/N 3G1130A27152 on the visible side of the strap assembly.

## **CAUTION**

Do NOT pull the strap assembly during the sewing operation.

2.9 With reference to Figure 12 Detail H and Figure 24, sew the decal CS26 pull strap P/N 3G1130A27152 by means of synthetic commercial yarn (colour red, n°31136 per FED-STD-595) on the strap assembly P/N A487A003A.

### **NOTE**

Perform the following steps 2.10 and 2.11 ONLY if the pull strap CS26 P/N 3G5211A14431 has been provided instead of the decal CS26 pull strap P/N 3G1130A27152.

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To install the pull strap CS26 P/N 3G5211A14431 it is necessary ONLY to remove and install the filler wedge. It is MANDATORY the filler wedge replacement.

- 2.10 In accordance with the applicable steps of AMP DM 39-A-56-31-01-00A-920B-A or 39-B-56-31-01-00A-920A-K or 39-A-56-31-02-00A-920B-A or 39-B-56-31-02-00A-920A-K and with reference to Figure 12 Detail H, from the LH or RH cockpit door window, remove the strap assembly P/N A487A003A or any other different basic version.
- 2.11 In accordance with the applicable steps of AMP DM 39-A-56-31-01-00A-920B-A or 39-B-56-31-01-00A-920A-K or 39-A-56-31-02-00A-920B-A or 39-B-56-31-02-00A-920A-K and with reference to Figure 12 Detail H, install the pull strap CS26 P/N 3G5211A14431 on the LH or RH cockpit door window.

## **NOTE**

Make sure that decal P/N 3G1130A27153 can be installed entirely on windows without overlapping the gasket. If necessary to properly install the decal P/N 3G1130A27151, with reference to Figure 12 Detail H, it is allowed to reposition the decal "Push Here" (refer to AMP DM 39-A-11-00-01-00A-520A-A to remove the decal and to AMP DM 39-A-11-00-01-00A-720A-A to reinstall the decal).

- 2.12 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 12 Detail H, install n°2 decals P/N 3G1130A27153 on the LH or RH cockpit door window as required.
- 2.13 Repeat steps 2.1 thru 2.12 for the other side of the helicopter.
- 3. With reference to Figures 15 and 16, perform the external mark installation CS26 push here yellow P/N 3G1120A16811 as described in the following procedure:

# **NOTE**

Perform the following steps 3.1 and 3.2 if it is necessary to reposition the decal P/N AW003DE005E33B on the LH or RH cockpit door (Ref. Figure 16 Detail D).

3.1 In accordance with AMP DM 39-A-11-00-01-00A-520A-A and with reference to Figure 16 Detail D, remove the decal P/N AW003DE005E33B from the LH or RH cockpit door.

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- 3.2 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 16 Detail D, install the new decal P/N AW003DE005E33B in the indicated position on the LH or RH cockpit door.
- 3.3 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 16 Detail D, install the decal P/N 3G1120A16752 on the LH or RH cockpit door.
- 3.4 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 16 Detail D, install the decal P/N 3G1120A16751 and the decal P/N 3G1130A27153 on the LH or RH cockpit door window.

Perform the following steps 3.5 and 3.6 if it is necessary to reposition the decal P/N AW003DE005E33B on the LH or RH side wall (Ref. Figure 16 Detail E).

- 3.5 In accordance with AMP DM 39-A-11-00-01-00A-520A-A and with reference to Figure 16 Detail E, remove the decal P/N AW003DE005E33B from the LH or RH side wall.
- 3.6 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 16 Detail E, install the new decal P/N AW003DE005E33B in the indicated position on the LH or RH side wall.

#### NOTE

The following steps 3.7 and 3.8 are NOT applicable to helicopters equipped with kit bubble window P/N 4G5620F00111 or kit bubble window LH P/N 4G5620F00411 or kit bubble window RH P/N 4G5620F00511 or kit crew sliding window LH P/N 4G5620F00211 or kit crew sliding window RH P/N 4G5620F00311.

- 3.7 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 16 Detail E, install the decal P/N 3G1120A16752 on the LH or RH side wall.
- 3.8 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 16 Detail E, install the decal P/N 3G1120A16751 and the decal P/N 3G1130A27153 on the LH or RH side wall window.

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Perform the following steps 3.9 and 3.10 if it is necessary to reposition the decal P/N AW003DE005E33B on the LH or RH cabin hinged door (Ref. Figure 16 Detail F).

- 3.9 In accordance with AMP DM 39-A-11-00-01-00A-520A-A and with reference to Figure 16 Detail F, remove n°2 decals P/N AW003DE005E33B from the LH or RH cabin hinged door.
- 3.10 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 16 Detail F, install the new n°2 decals P/N AW003DE005E33B in the indicated positions on the LH or RH cabin hinged door.
- 3.11 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 16 Detail F, install n°2 decals P/N 3G1120A16752 on the LH or RH cabin hinged door.
- 3.12 In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 16 Detail F, install n°2 decals P/N 3G1120A16751 and n°3 decals P/N 3G1130A27153 on the LH or RH cabin hinged door windows.
- 3.13 Repeat steps 3.1 thru 3.12 for the other side of the helicopter.
- 4. Return the helicopter to flight configuration and record for compliance with Part IV of this Service Bulletin on the helicopter logbook.
- 5. Gain access to My Communications section on Leonardo WebPortal and compile the "Service Bulletin Application Communication".

As an alternative, send the attached compliance form to the following mail box:

engineering.support.lhd@leonardo.com

and (for North, Central and South America) also to:

AWPC.Engineering.Support@leonardocompany.us



### **PART V**

- 1. In accordance with AMP DM 39-A-00-20-00-00A-120A-A, prepare the helicopter on ground for a safe maintenance. Disconnect the battery, all electrical power sources and/or the external power supply.
- 2. In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 17 View A-A, install n°2 decals P/N 3G1120A17052 and the decal P/N 3G1120A17051 in the indicated positions on the LH or RH FWD MLG fairing.
- 3. Repeat step 2 for the other side of the helicopter.
- 4. Return the helicopter to flight configuration and record for compliance with Part V of this Service Bulletin on the helicopter logbook.
- 5. Gain access to My Communications section on Leonardo WebPortal and compile the "Service Bulletin Application Communication".

As an alternative, send the attached compliance form to the following mail box:

engineering.support.lhd@leonardo.com

and (for North, Central and South America) also to:

AWPC.Engineering.Support@leonardocompany.us

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## **PART VI**

1. In accordance with AMP DM 39-A-00-20-00-00A-120A-A, prepare the helicopter on ground for a safe maintenance. Disconnect the battery, all electrical power sources and/or the external power supply.

#### **NOTE**

Make sure that decal P/N 3G1120A17252 can be installed without overlapping the writing part of decal P/N 3G1120A04352 (REF). If necessary, to properly install the decal P/N 3G1120A17252, with reference to Figure 18 Detail A, it is allowed to perform a local cutout to decal P/N 3G1120A17252 or to move down the decal P/N 3G1120A17252.

- 2. In accordance with AMP DM 39-A-11-00-01-00A-720A-A and with reference to Figure 18 View A-A, install the decal cover up P/N 3G1120A17251, the decal cover middle P/N 3G1120A17252 and the decal cover down P/N 3G1120A17053 in the indicated positions on the cover handle assy on the LH or RH side of the helicopter.
- 3. Repeat step 2 for the cover handle assy on the other side of the helicopter.
- 4. Return the helicopter to flight configuration and record for compliance with Part VI of this Service Bulletin on the helicopter logbook.
- 5. Gain access to My Communications section on Leonardo WebPortal and compile the "Service Bulletin Application Communication".

As an alternative, send the attached compliance form to the following mail box:

engineering.support.lhd@leonardo.com

and (for North, Central and South America) also to:

AWPC.Engineering.Support@leonardocompany.us



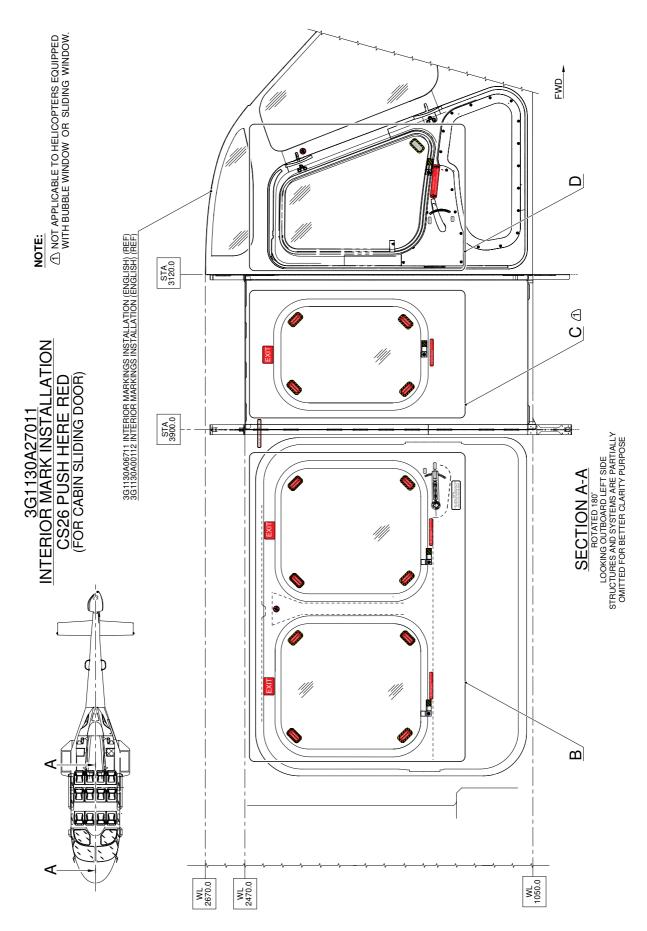


Figure 1

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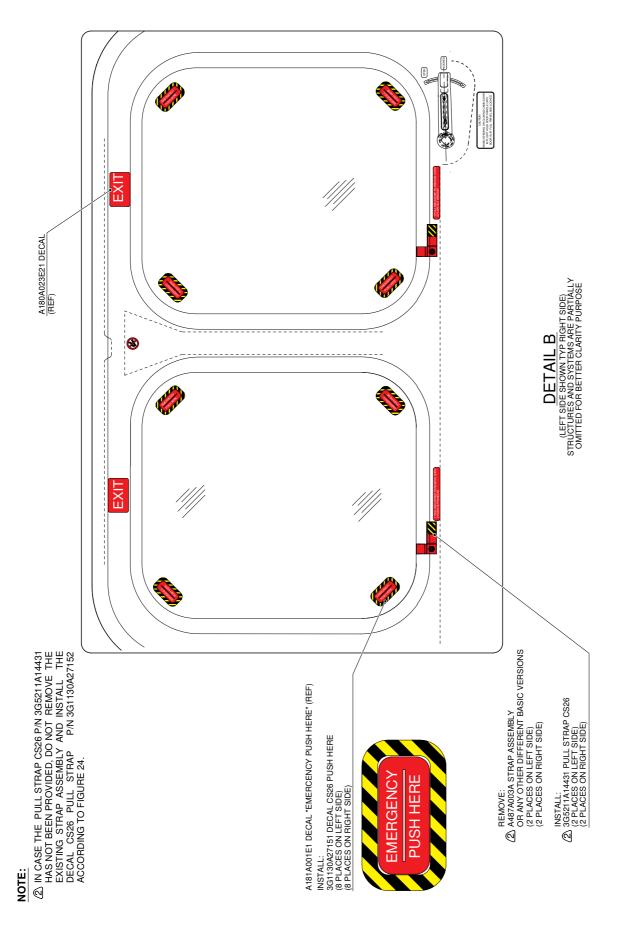


Figure 2



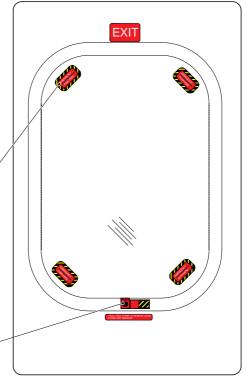
- 1 NOT APPLICABLE TO HELICOPTERS EQUIPPED WITH BUBBLE WINDOW OR SLIDING WINDOW.
- (2) IN CASE THE PULL STRAP CS26 P/N 3G5211A14431 HAS NOT BEEN PROVIDED, DO NOT REMOVE THE EXISTING STRAP ASSEMBLY AND INSTALL THE DECAL CS26 PULL STRAP P/N 3G1130A27152 ACCORDING TO FIGURE 24.
- ③ IN CASE THE PULL STRAP CS26 P/N 3G5211A14432 HAS NOT BEEN PROVIDED, DO NOT REMOVE THE EXISTING STRAP ASSEMBLY AND INSTALL THE DECAL CS26 PULL STRAP P/N 3G1130A27152 ACCORDING TO FIGURE 24.

A181A001E1 DECAL "EMERCENCY PUSH HERE" (REF) INSTALL:

3G1130A27151 DECAL CS26 PUSH HERE (4 PLACES ON LEFT SIDE) (4 PLACES ON RIGHT SIDE)

REMOVE:
3 A487A005A STRAP ASSEMBLY
OR ANY OTHER DIFFERENT BASIC VERSIONS
(1 PLACE ON LEFT SIDE)
(1 PLACE ON RIGHT SIDE)

INSTALL: (3) 365211414432 PULL STRAP CS26 SIDE WALL (1 PLACE ON LEFT SIDE) (1 PLACE ON RIGHT SIDE)



DETAIL C (1)
(LEFT SIDE SHOWN TYP RIGHT SIDE)
STRUCTURES AND SYSTEMS ARE PARTIALLY
OMITTED FOR BETTER CLARITY PURPOSE

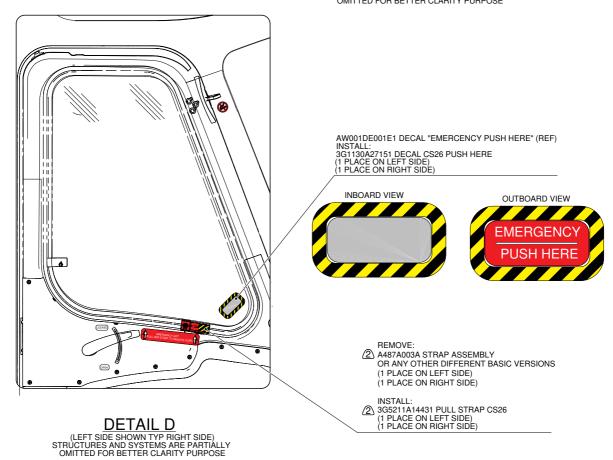


Figure 3

S.B. N°139-759 OPTIONAL DATE: August 3, 2023



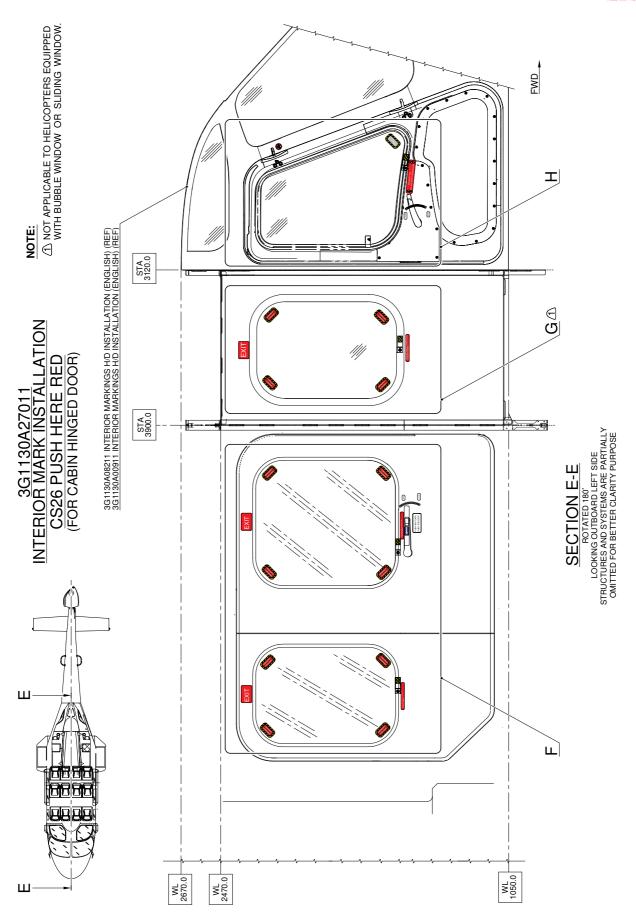


Figure 4



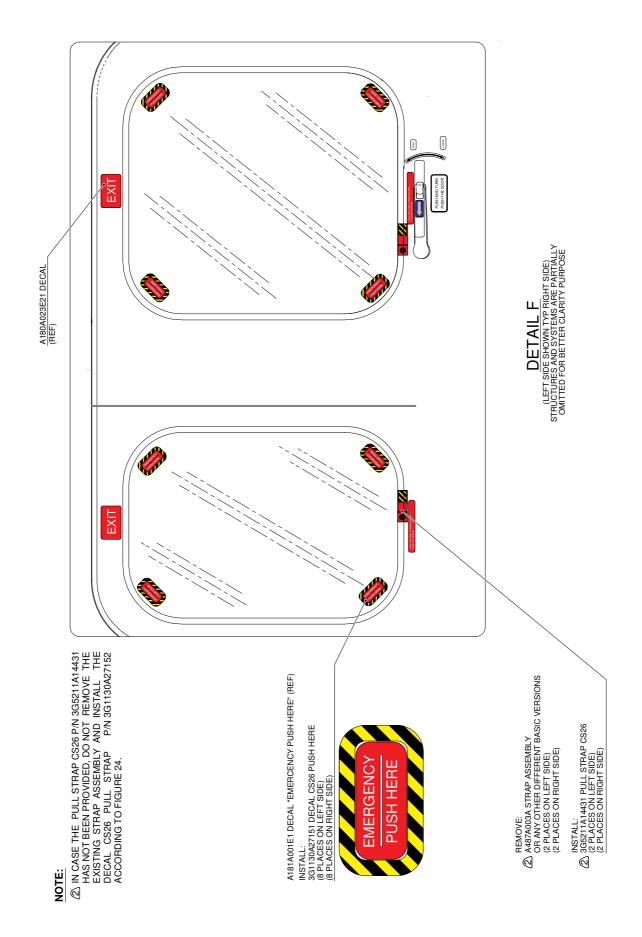


Figure 5

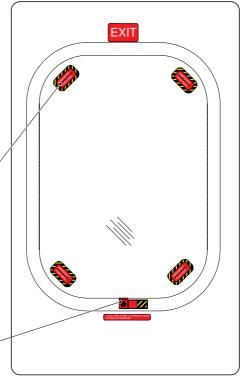


- 1 NOT APPLICABLE TO HELICOPTERS EQUIPPED WITH BUBBLE WINDOW OR SLIDING WINDOW.
- (2) IN CASE THE PULL STRAP CS26 P/N 3G5211A14431 HAS NOT BEEN PROVIDED, DO NOT REMOVE THE EXISTING STRAP ASSEMBLY AND INSTALL THE DECAL CS26 PULL STRAP P/N 3G1130A27152 ACCORDING TO FIGURE 24.
- (3) IN CASE THE PULL STRAP CS26 P/N 3G5211A14432 HAS NOT BEEN PROVIDED, DO NOT REMOVE THE EXISTING STRAP ASSEMBLY AND INSTALL THE DECAL CS26 PULL STRAP P/N 3G1130A27152 ACCORDING TO FIGURE 24.

A181A001E1 DECAL "EMERCENCY PUSH HERE" (REF) INSTALL: 3G1130A27151 DECAL CS26 PUSH HERE (4 PLACES ON LEFT SIDE) (4 PLACES ON RIGHT SIDE)

REMOVE:
3 A487A005A STRAP ASSEMBLY
OR ANY OTHER DIFFERENT BASIC VERSIONS
(1 PLACE ON LEFT SIDE)
(1 PLACE ON RIGHT SIDE)

INSTALL: (3) 365211414432 PULL STRAP CS26 SIDE WALL (1 PLACE ON LEFT SIDE) (1 PLACE ON RIGHT SIDE)



DETAIL G (1)

(LEFT SIDE SHOWN TYP RIGHT SIDE)
STRUCTURES AND SYSTEMS ARE PARTIALLY
OMITTED FOR BETTER CLARITY PURPOSE

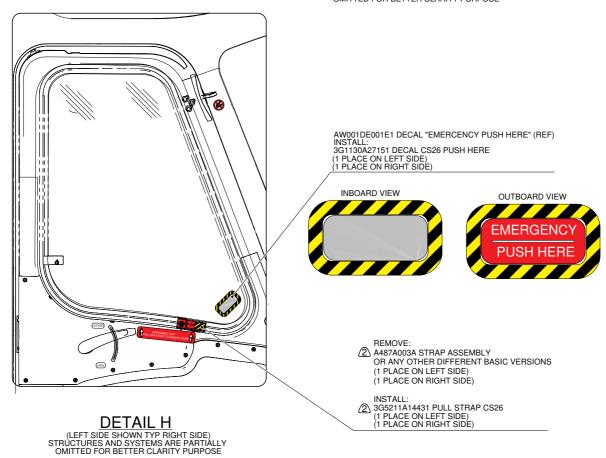


Figure 6



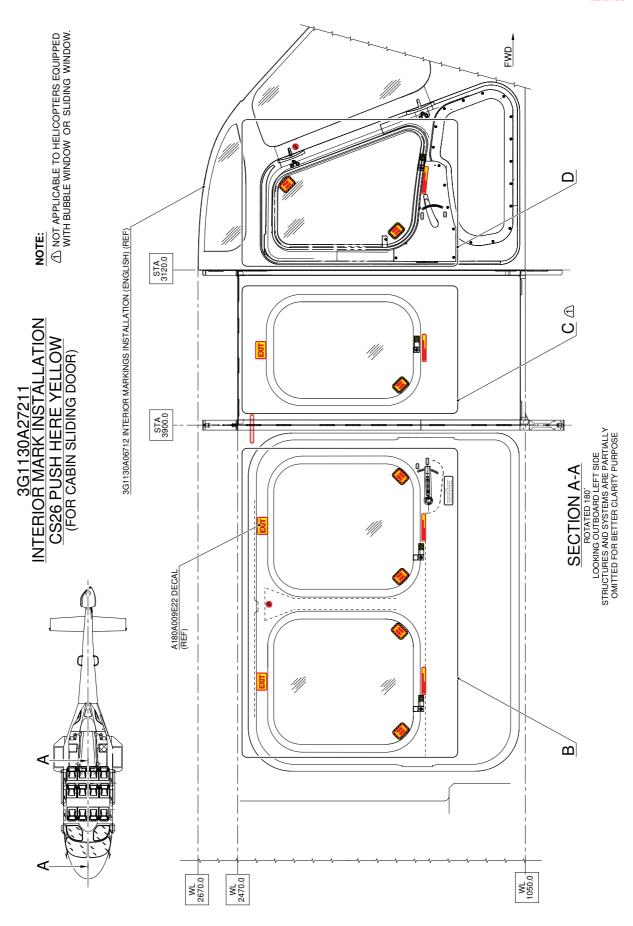


Figure 7

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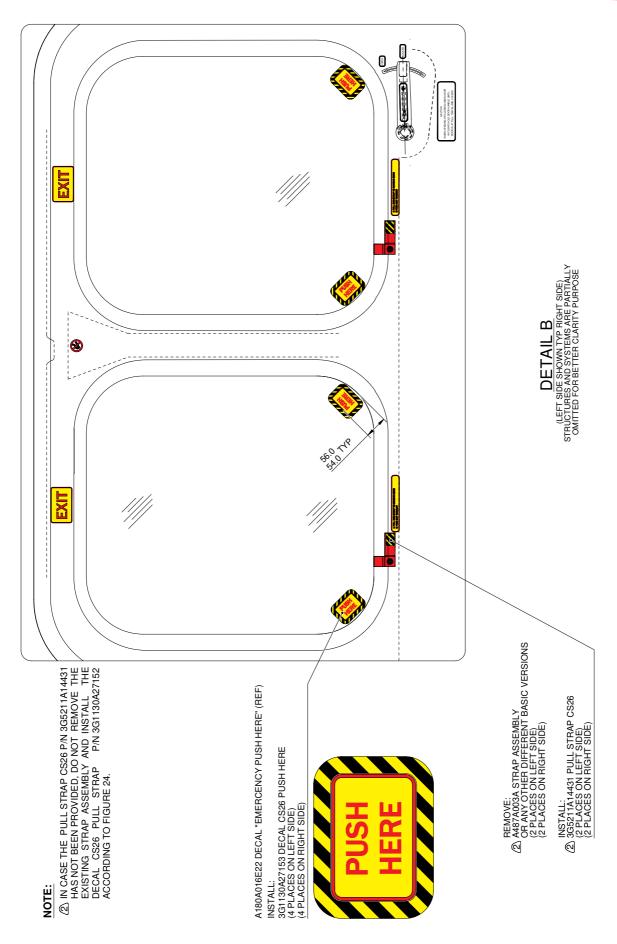


Figure 8



- NOT APPLICABLE TO HELICOPTERS EQUIPPED WITH BUBBLE WINDOW OR SLIDING WINDOW.
- ② IN CASE THE PULL STRAP CS26 P/N 3G5211A14431 HAS NOT BEEN PROVIDED, DO NOT REMOVE THE EXISTING STRAP ASSEMBLY AND INSTALL THE DECAL CS26 PULL STRAP P/N 3G1130A27152 ACCORDING TO FIGURE 24.
- (3) IN CASE THE PULL STRAP CS26 P/N 3G5211A14432 HAS NOT BEEN PROVIDED, DO NOT REMOVE THE EXISTING STRAP ASSEMBLY AND INSTALL THE DECAL CS26 PULL STRAP P/N 3G1130A27152 ACCORDING TO FIGURE 24.

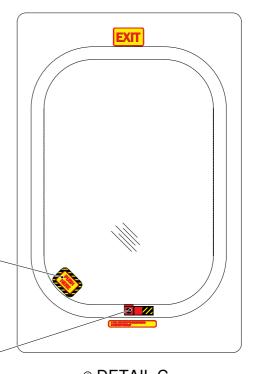
A180A016E22 DECAL "EMERCENCY PUSH HERE" (REF) INSTALL:

3G1130A27153 DECAL CS26 PUSH HERE (1 PLACE ON LEFT SIDE) (1 PLACE ON RIGHT SIDE)

REMOVE:

3 A487A005A STRAP ASSEMBLY
OR ANY OTHER DIFFERENT BASIC VERSIONS
(1 PLACE ON LEFT SIDE)
(1 PLACE ON RIGHT SIDE)

INSTALL:
3 3G5211A14432 PULL STRAP CS26 SIDE WALL
(1 PLACE ON LEFT SIDE)
(1 PLACE ON RIGHT SIDE)



① DETAIL C
(LEFT SIDE SHOWN TYP RIGHT SIDE)
STRUCTURES AND SYSTEMS ARE PARTIALLY
OMITTED FOR BETTER CLARITY PURPOSE

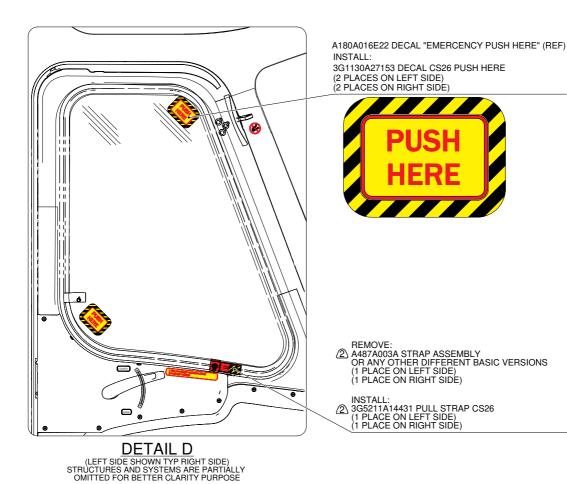


Figure 9

S.B. N°139-759 OPTIONAL DATE: August 3, 2023



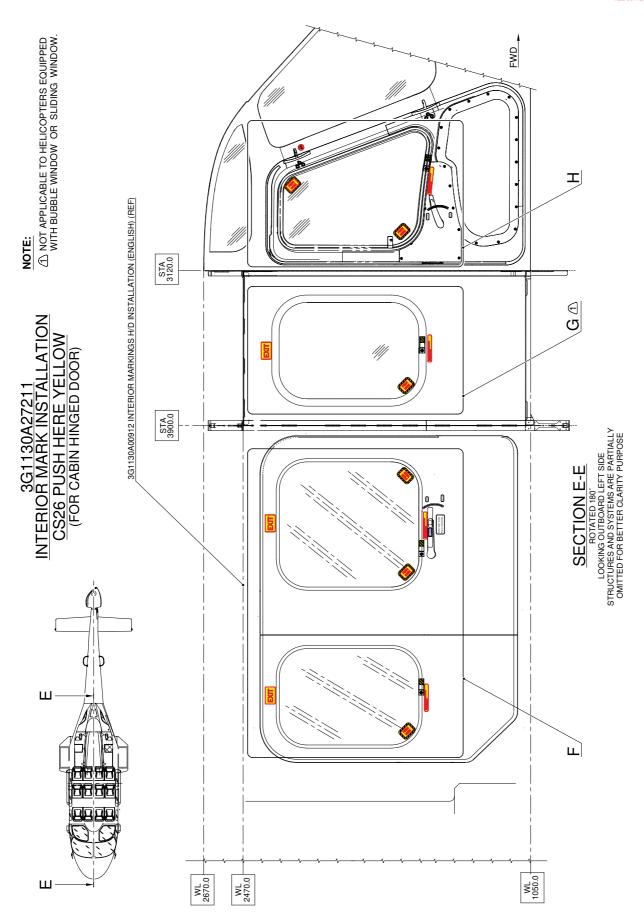


Figure 10



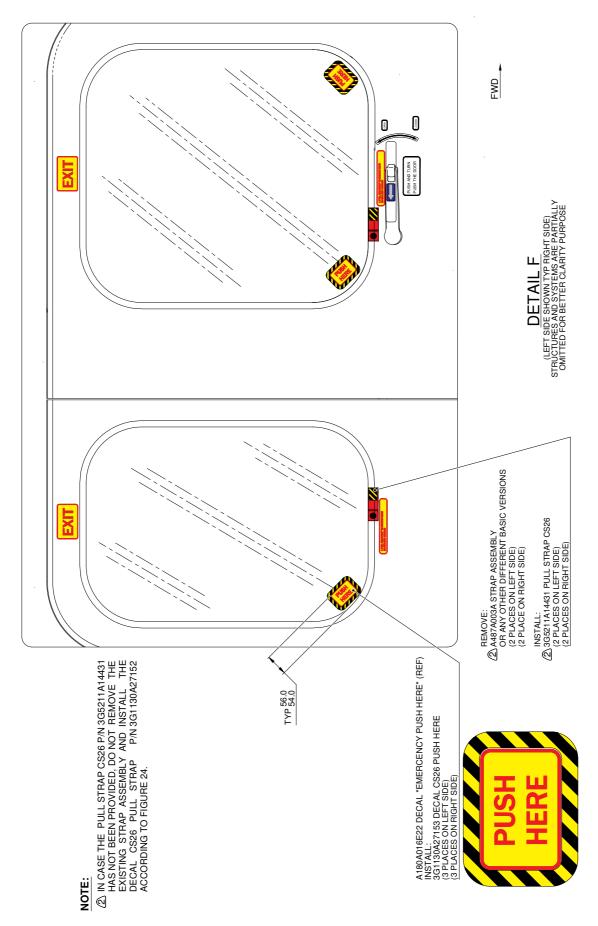


Figure 11

S.B. N°139-759 OPTIONAL DATE: August 3, 2023



- 1 NOT APPLICABLE TO HELICOPTERS EQUIPPED WITH BUBBLE WINDOW OR SLIDING WINDOW.
- (2) IN CASE THE PULL STRAP CS26 P/N 3G5211A14431 HAS NOT BEEN PROVIDED, DO NOT REMOVE THE EXISTING STRAP ASSEMBLY AND INSTALL THE DECAL CS26 PULL STRAP P/N 3G1130A27152 ACCORDING TO FIGURE 24.
- (3) IN CASE THE PULL STRAP CS26 P/N 3G5211A14432 HAS NOT BEEN PROVIDED, DO NOT REMOVE THE EXISTING STRAP ASSEMBLY AND INSTALL THE DECAL CS26 PULL STRAP P/N 3G1130A27152 ACCORDING TO FIGURE 24.

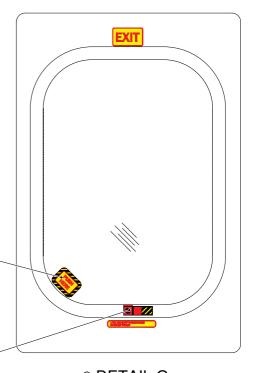
A180A016E22 DECAL "EMERCENCY PUSH HERE" (REF) INSTALL: 3G1130A27153 DECAL CS26 PUSH HERE

(1 PLACE ON LEFT SIDE)

REMOVE:

3 A487A005A STRAP ASSEMBLY
OR ANY OTHER DIFFERENT BASIC VERSIONS
(1 PLACE ON LEFT SIDE)
(1 PLACE ON RIGHT SIDE)

INSTALL:
3 365211414432 PULL STRAP CS26 SIDE WALL
(1 PLACE ON LEFT SIDE)
(1 PLACE ON RIGHT SIDE)



① DETAIL G

(LEFT SIDE SHOWN TYP RIGHT SIDE)
STRUCTURES AND SYSTEMS ARE PARTIALLY
OMITTED FOR BETTER CLARITY PURPOSE

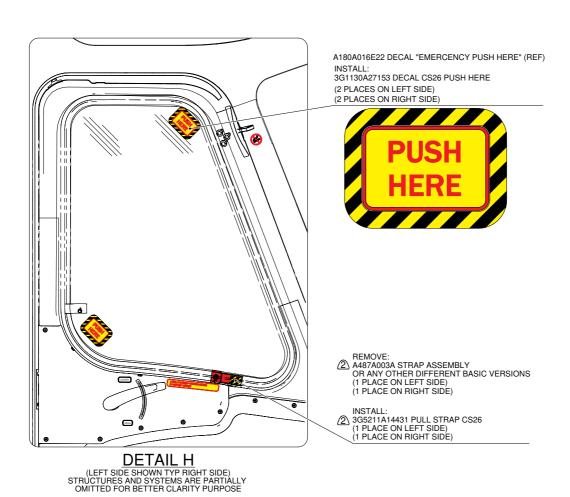


Figure 12





3G1120A16811 EXTERNAL MARK INSTALLATION CS26 PUSH HERE YELLOW (FOR CABIN SLIDING DOOR)

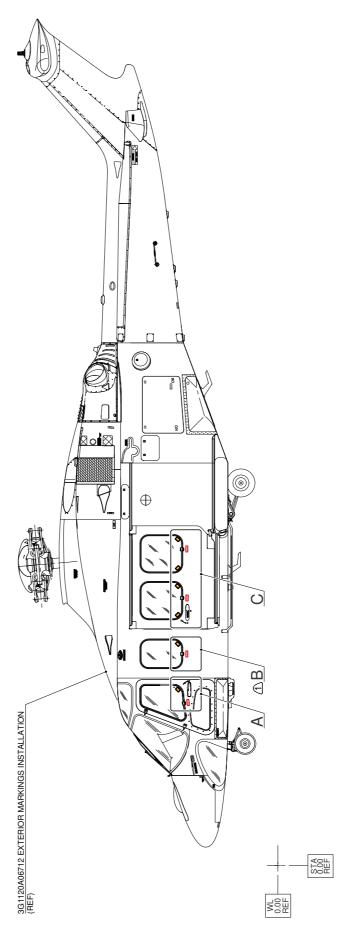


Figure 13

LEFT SIDE VIEW
(LEFT SIDE SHOWN TYP RIGHT SIDE)
STRUCTURES AND SYSTEMS ARE PARTIALLY
OMITTED FOR BETTER CLARITY PURPOSE



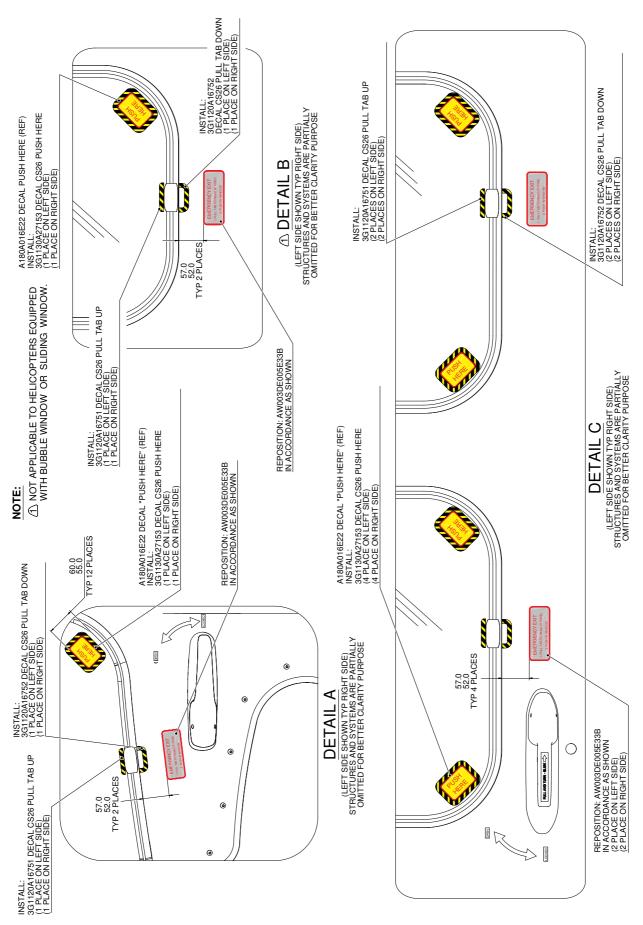


Figure 14



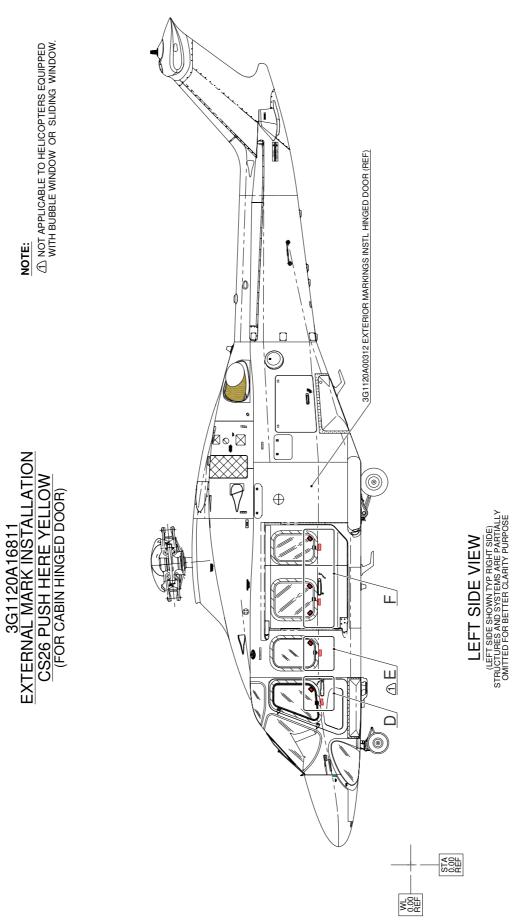


Figure 15



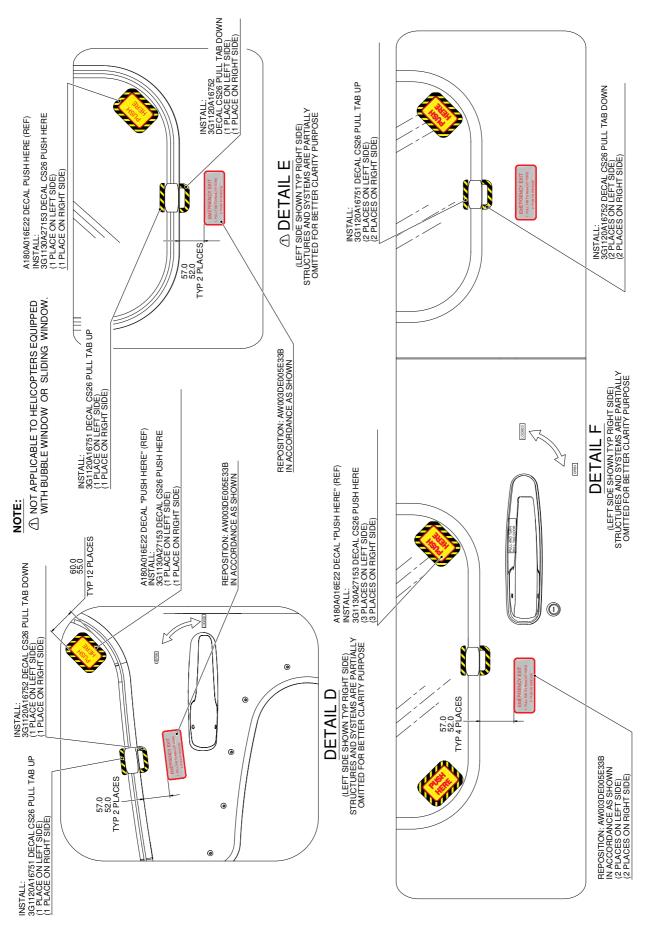


Figure 16



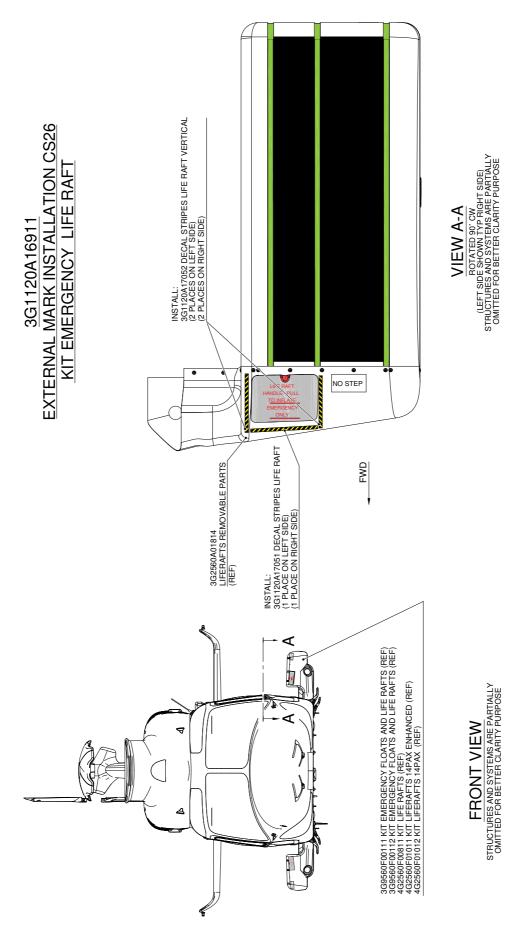


Figure 17

S.B. N°139-759 OPTIONAL DATE: August 3, 2023



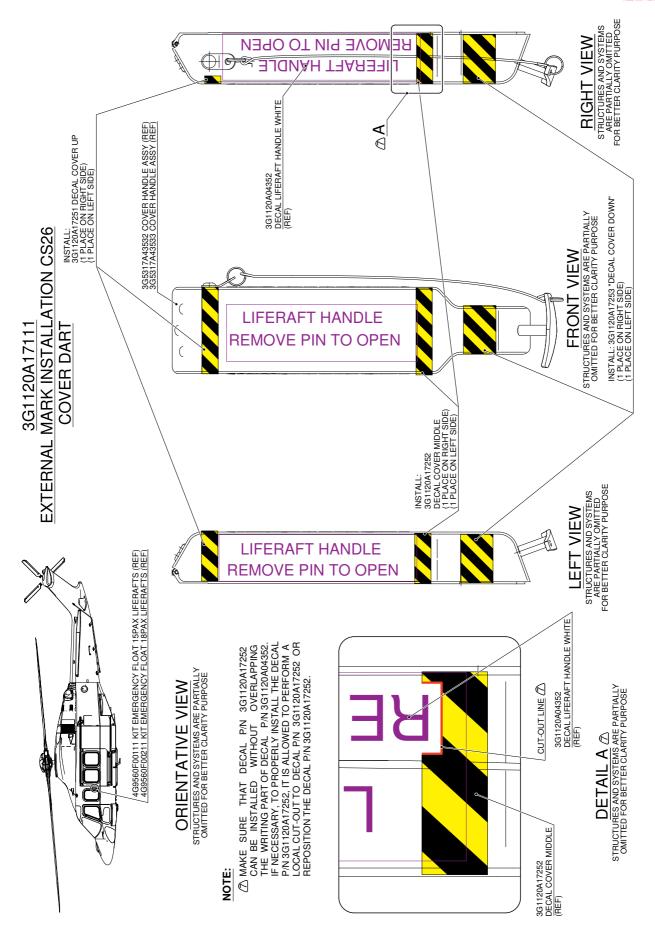
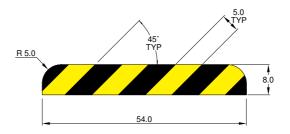


Figure 18

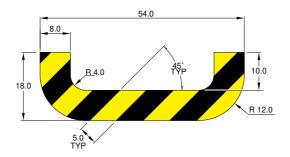


# 3G1120A16751 DECAL CS26 PULL TAB UP MATERIAL A4 CS26 BLACK AND YELLOW P/N 3G1120A17351 SCALE 1:1



# 3G1120A16752 DECAL CS26 PULL TAB DWN

MATERIAL A4 CS26 BLACK AND YELLOW P/N 3G1120A17351 SCALE 1:1

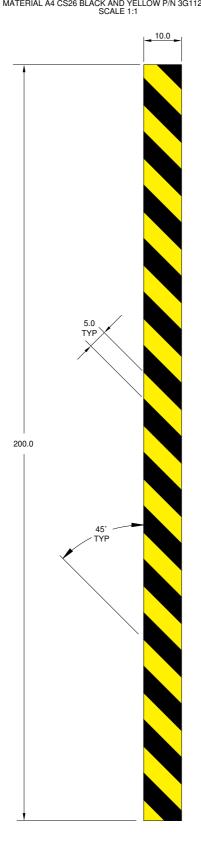




## 3G1120A17051 DECAL STRIPES LIFE RAFT MATERIAL A4 CS26 BLACK AND YELLOW P/N 3G1120A17351 SCALE 1:1

## 3G1120A17052 DECAL STRIPES LIFE RAFT VERTICAL

MATERIAL A4 CS26 BLACK AND YELLOW P/N 3G1120A17351 SCALE 1:1



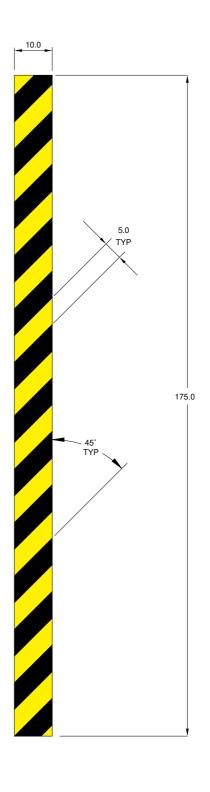
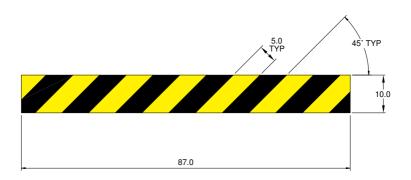


Figure 20



# <u>3G1120A17251</u> DECAL COVER UP

MATERIAL A4 CS26 BLACK AND YELLOW P/N 3G1120A17351 SCALE 1:1



# 3G1120A17252 DECAL COVER MIDDLE

MATERIAL A4 CS26 A4 CS26 BLACK AND YELLOW P/N 3G1120A17351 SCALE 1:1

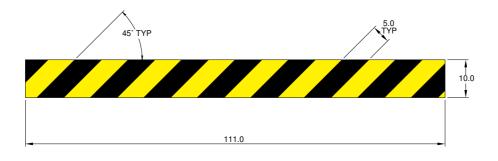


Figure 21

S.B. N°139-759 OPTIONAL DATE: August 3, 2023

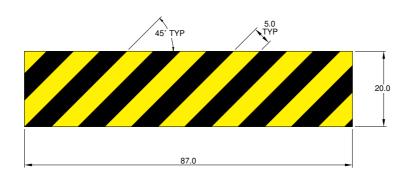


# 3G1120A17253

DECAL COVER DOWN

MATERIAL A4 CS26 BLACK AND YELLOW P/N 3G1120A17351

SCALE 1:1



# 3G1130A27153 DECAL CS26 PUSH HERE MATERIAL A4 CS26 BLACK AND YELLOW P/N 3G1120A17351 SCALE 1:1

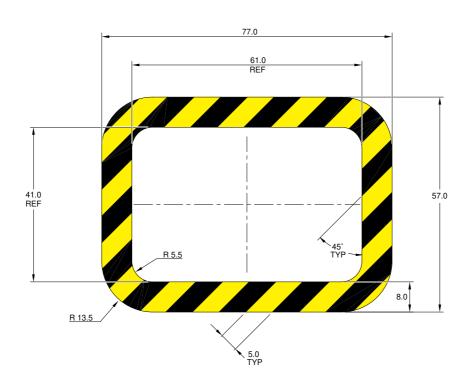


Figure 22

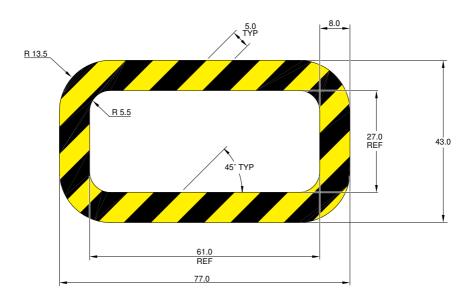


# 3G1130A27151

DECAL CS26 PUSH HERE

MATERIAL A4 CS26 BLACK AND YELLOW S100 DOUBLE FACE P/N 3G1120A17352

SCALE 1:1



# 3G1130A27152

DECAL CS26 PULL STRAP

MATERIAL A4 CS26 BLACK AND YELLOW 3M-DI-NOC P/N 3G1130A27451
SCALE 1:1

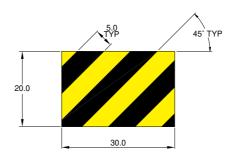
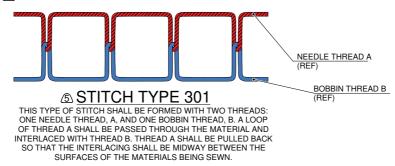


Figure 23

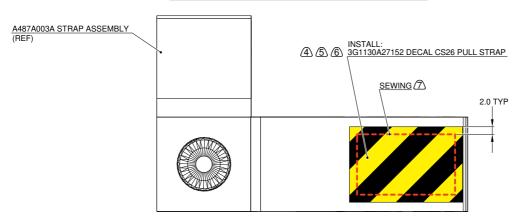
S.B. N°139-759 OPTIONAL DATE: August 3, 2023



- 4 YARN, SYNTHETIC COMMERCIAL (8,0 KG MINIMUM BREAKING LOAD). COLOUR RED, No 31136 PER FED-STD-595.
- (5) ALL SEWING MUST BE DONE IN ACCORDANCE WITH THE SPECIFICATION ASTM D6193 TYPE 301, FROM 6 TO 8 STITCHES EVERY 25 mm.
- **6** INSTALL ON THE VISIBLE SIDE.



# 3G5211A14431 PULL STRAP CS26



## 3G5211A14432 PULL STRAP CS26 SIDE WALL

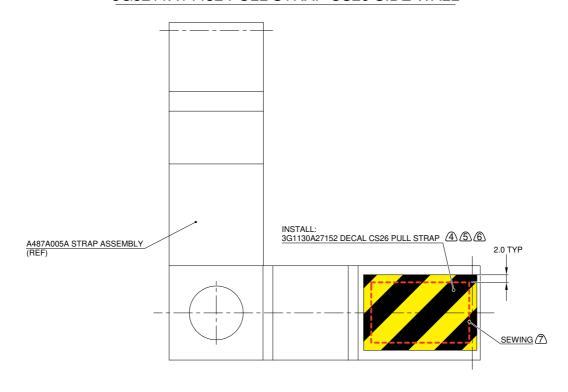


Figure 24



Please send to the following address:		SERVICE BULLETIN COMPLIANCE FORM			Date:	
LEONARDO S.p.A.						
CUSTOMER SUPPORT & SERVICES - ITALY		Number:				
PRODUCT SUPPORT ENGINEERING & LICENSES DEPT. Via Giovanni Agusta, 520						
21017 Cascina Costa di Samara	Revision:					
Tel.: +39 0331 225036 Fax: +39						
Customer Name and Address:		Telephone:				
			•			
		Fax:				
		B.T. Compliance Date:				
		·				
Helicopter Model	S/N	To	Total Nu		Total Hours	T.S.O.
Remarks:						
Information:						
We request your cooperation in filling this form, in order to keep out statistical data relevant to aircraft configuration up-to-date. The form should be filled in all						

its parts and sent to the above address or you can communicate the application also via Technical Bulletin Application Communication Section placed in

Leonardo AW Customer Portal - MyCommunications Area. We thank you beforehand for the information given.