



Rolls-Royce

ADVANCED RELEASE

TO: Holders of RR300 Series Operations and Maintenance Manual, Publication CSP 21009.

Reason: Revised cleaning procedure.

Component: Compressor Front Support Assembly

Remarks: Contact Rolls-Royce

72-30-10-100-801

Jul 31/23



COMPRESSOR FRONT SUPPORT ASSEMBLY CLEANING

TASK 72-30-10-100-801

1. Clean the Compressor Front Support Assembly

A. General

This task gives you the procedure to clean the compressor front support assembly.

B. Materials

None

C. Consumable Materials

None

D. Expendable Parts

None

E. Special Tools and Equipment

None

F. References

(1) TASK 70-11-17-100-801, Clean with the Solvent in a Spray Booth, SPM.

(2) TASK 70-11-19-100-801, Clean with the Solvent in a Tank, SPM.

G. Procedure

SUBTASK 72-30-10-110-001

(1) Clean the compressor front support assembly.

(a) Use the solvent in a spray booth or in a tank to clean the compressor front support assembly (REF. TASK 70-11-17-100-801 or TASK 70-11-19-100-801).

WARNING: KEEP THE PRESSURE AT 29 PSI (200 KPA) WHEN YOU USE COMPRESSED AIR TO CLEAN OR TO DRY. WEAR GOGGLES OR A FACE SHIELD FOR EYE PROTECTION OR INJURY TO PERSONNEL CAN OCCUR.

(b) Use dry, clean, compressed air to remove all remaining unwanted material out of the passages of the compressor front support assembly.

EFFECTIVITY: ALL

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