

TITLE

WINDOWS - WINDOW SHADE DUST PANE BONDING IMPROVEMENT

EFFECTIVITY**MODEL**

B300

SERIAL NUMBERS

FL-1234 thru FL-1252

The equivalent of this service document has been incorporated on production airplanes FL-1253 and On.

REASON

The window shade dust pane can become loose and detach. A new window shade assembly is available with a dust pane that has improved adhesive.

DESCRIPTION

This service document provides parts and maintenance manual reference to replace the window shade assemblies.

COMPLIANCE

RECOMMENDED. This service document should be accomplished at a scheduled maintenance period or inspection.

A service document published by Textron Aviation may be recorded as *completed* in an aircraft log only when the following requirements are satisfied:

- 1) The mechanic must complete all of the instructions in the service document, including the intent therein.
- 2) The mechanic must correctly use and install all applicable parts supplied with the service document kit. Only with written authorization from Textron Aviation can substitute parts or rebuilt parts be used to replace new parts.
- 3) The mechanic or airplane owner must use the technical data in the service document only as approved and published.
- 4) The mechanic or airplane owner must apply the information in the service document only to aircraft serial numbers identified in the *Effectivity* section of the document.
- 5) The mechanic or airplane owner must use maintenance practices that are identified as acceptable standard practices in the aviation industry and governmental regulations.

No individual or corporate organization other than Textron Aviation is authorized to make or apply any changes to a Textron Aviation-issued service document or flight manual supplement without prior written consent from Textron Aviation.

Textron Aviation is not responsible for the quality of maintenance performed to comply with this document, unless the maintenance is accomplished at a Textron Aviation-owned Service Center.

CONSUMABLE MATERIAL

No specialized consumable materials are required to complete this service document.

TOOLING

No specialized tooling is required to complete this service document.

March 6, 2023

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Textron Aviation Customer Service, P.O. Box 7706, Wichita, KS 67277, U.S.A. 1-316-517-5800

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REFERENCES

Beechcraft Model Super King Air B300/B300C Fusion Maintenance Manual

PUBLICATIONS AFFECTED

None

ACCOMPLISHMENT INSTRUCTIONS

1. Remove and discard the window shade assemblies. (Refer to the Super King Air B300/B300C Fusion Maintenance Manual, Chapter 56, Window Shade - Removal/Installation.)

NOTE: The 130M536313-19 and 130-536282-0047 (Linen color) is replaced by 130-536282-0067 (Linen color).

NOTE: The 130M536313-21 and 130-536282-0049 (Magnolia color) is replaced by 130-536282-0069 (Magnolia color).

2. Install new 130-536282-0067 (Linen color) or 130-536282-0069 (Magnolia color) Window Shade Assemblies. (Refer to the Super King Air B300/B300C Fusion Maintenance Manual, Chapter 56, Window Shade - Removal/Installation (FL-1201, FL-1234 and After, FM-98 and After).)
3. Make an entry in the airplane logbook that states compliance and method of compliance with this service document.

NOTE: Textron Aviation recommends that compliance with all service documents is reported to a maintenance tracking system provider.

- Complete a record of compliance. (Maintenance Transaction Report, Log Book Entry, or other record of compliance.)
- Put a copy of the completed record of compliance in the airplane logbook.
- Send a copy of the completed record of compliance to the maintenance tracking system provider used.

MATERIAL INFORMATION

Order the parts below, that match the interior color, to install this modification.

NEW P/N	QUAN-TITY	KEY WORD	OLD P/N	INSTRUCTIONS/ DISPOSITION
130-536282-0067	15	Window Shade Assembly (Linen Color)	130M536313-19 or 130-536282-0047	Discard Removed Install New
130-536282-0069	15	Window Shade Assembly (Magnolia Color)	130M536313-21 or 130-53628-0049	Discard Removed Install New

* Please contact your Regional Textron Aviation Parts Distribution Customer Support Team for current cost and availability of parts listed in this service document. Phone at 1-800-835-4000 (Domestic) or 1-316-517-5603 (International).

For more information, please visit the TAPD Support & Aftermarket Account Management website at <https://ww2.txtav.com/Parts/Promos/TAPD>.

Based on availability and lead times, parts may require advanced scheduling.

TITLE

WINDOWS - WINDOW SHADE DUST PANE BONDING IMPROVEMENT

TO:

Beechcraft Model B300 Aircraft Owner

REASON

The window shade dust pane can become loose and detach. A new window shade assembly is available with a dust pane that has improved adhesive.

COMPLIANCE

RECOMMENDED. This service document should be accomplished at a scheduled maintenance period or inspection.

LABOR HOURS

WORK PHASE	LABOR-HOURS
Modification	40

MATERIAL AVAILABILITY

PART NUMBER	AVAILABILITY	COST
130-536282-0067	*	*
130-536282-0069	*	*

NOTE: 130-536282-0067 is Linen color and 130-536282-0069 is Magnolia color.

* Please contact your Regional Textron Aviation Parts Distribution Customer Support Team for current cost and availability of parts listed in this service document. Phone at 1-800-835-4000 (Domestic) or 1-316-517-5603 (International).

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WARRANTY

This service document is *recommended*. Eligible airplanes may qualify for parts and labor coverage to the extent noted in the *Labor Hours* and *Material Availability* sections of this document.

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Eligibility: Airplanes identified within the serial number effectivity of this service document must have active Airframe warranty coverage on the original issue date of this document and the coverage must be active on the day the work is accomplished.

Parts Coverage: Textron Aviation-owned and Textron Aviation-authorized Service Facilities, operators, or other maintenance facilities may submit a claim for the parts required to accomplish this service document as defined in the *Material Availability* section of this document.

Labor Coverage: Textron Aviation-owned and Textron Aviation-authorized Service Facilities rated to perform maintenance on the specific model of Beechcraft Aircraft may submit a claim for the labor necessary to accomplish this service document as defined in the *Labor Hours* section of this document.

Credit Application: After this service document has been accomplished, a claim must be submitted to Textron Aviation within 30 days of the service document completion. Claims for compliance of this service document are to be filed as a W4 type claim.

Please submit your claim form online at ww2.txtav.com/Parts or email the completed Textron Aviation Claim Form to warranty@txtav.com. If submitted on-line a Return Authorization will be provided. If a paper claim is submitted your claim will be entered into the system and a Return Authorization will be sent to you.

The Return Authorization must accompany any required return parts (see *Material Availability*), to the point of purchase.

Parts to be returned to Textron Aviation Parts Distribution should be forwarded to:

Textron Aviation Parts Distribution
Warranty Administration
285 South Greenwich Road
Bldg B89, Docks 1-4
Wichita, KS 67206
USA

Expiration: March 6, 2025 (after this date the owner/operator assumes the responsibility for compliance costs)

Textron Aviation reserves the right to void continued airplane warranty coverage for the parts affected by this service document until the service document is accomplished.

NOTE: As a convenience, service documents are now available online to all our customers through a simple, free-of-charge registration process. If you would like to sign up, please visit the Customer Access link at www.support.txtav.com to register.