

SERVICE LETTER

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JFE/CJ/BB

Service Letter No. 2863/13/ARRIUS2 – 3rd issue

This Service Letter supersedes the issue dated July 17, 2018

**Subject : ARRIUS 2 – All variants
 Deep maintenance procedures**

Dear Sir or Madam,

Safran Helicopter Engines continuously implements maintenance procedures intended to help operators reduce operating costs and equipment downtime periods.

A new deep maintenance procedure relating to the replacement of the flame tube on ARRIUS 2R engines (in configuration post TF91) is now introduced in the MTI X319R53022 on ARRIUS 2R. The deep maintenance procedures are specified in the table below and depend on the engine variant or its standards. The appendix locates, on the engine, the procedures that can be carried out in deep maintenance.

MTI	NUMBER	VARIANT
GAS GENERATOR FRONT PART	X319N13502	ARRIUS 2K1
	X319L63512	ARRIUS 2F
	X319L53702	ARRIUS 2B1-2B1A
	X319N03502	ARRIUS 2K2
	X319N33502	ARRIUS 2B2
	X319R53012	ARRIUS 2R
GAS GENERATOR REAR PART	X319N13512	ARRIUS 2K1
	X319L63522	ARRIUS 2F
	X319L53712	ARRIUS 2B1-2B1A
	X319N03512	ARRIUS 2K2
	X319N33512	ARRIUS 2B2
	X319R53022	ARRIUS 2R

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We remind you that Maintenance Technical Instructions (MTIs) must only be performed by personnel trained and qualified at a Safran Helicopter Engines-approved training center.

For more information about Safran Helicopter Engines-approved Maintenance Centers or to locate the one nearest you, please contact your local Field Representative or visit Safran Helicopter Engines TOOLS website.

Please contact us if you require further information or assistance.

Yours sincerely,



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Technical Support Department