

SUMMARY WORK ORDER SIGNOFF SHEET

CUSTOMER	A/C Registration	A/C MSN	Work Order No
KIHUAT TIMBER (M) SDN. BHD.	9M-LKE	8297	E8297000059




MI No: MSB A292 73 2851 VER-E REPLACE **MI Title : 880EH - REPLACEMENT OF COMPLETE SLEEVE**

Work Description :
Following the non compliance result of the inspection per ESI/ARRIEL2D/641 Item 5.2, this ESI provides instructions for the complete sleeve replacement i.a.w. Safran Technical Instruction No. 292 73 2851 Ver. D and Safran MSB 292 73 2851 Ver. E to comply with EASA AD 2016-0004 R1.

Before the aircraft reaches 880FH, replace the complete sleeve

i.a.w.ESI/ARRIEL2D/649

Life	0:00EH	Work Card	N/A
		Work Card Task Reference	N/A




Task n°	Due at	Dup Insp	Tech Sign	Eng Sign*	Eng Stamp*	Date*	Remarks/Action Taken
Task n° : LKE0001 ARRIEL2D-PUMP AND METERING VALVE ASSY (HMU) P/N : 0292862200 S/N : 51058	880:00EH	N/A				29/11/23	TASK CARRIED OUT. FOUND SATISFACTORY.

MI No: AS350B3-AIRCRAFT GENERAL VERIFICATION **MI Title : AIRCRAFT GENERAL VERIFICATION**

Work Description :
GENERAL VERIFICATION TO BE CARRIED OUT ON AIRCRAFT OR COMPONENT AS FOLLOWS:

- A) CLEAR OF ALL TOOLS, EQUIPMENT AND ANY EXTRANEIOUS PARTS OR MATERIAL, AND
- B) ALL ACCESS PANELS REMOVED HAVE BEEN DULY REFITTED.

Life	N/A	Work Card	N/A
		Work Card Task Reference	N/A

Task n°	Due at	Dup Insp	Tech Sign	Eng Sign*	Eng Stamp*	Date*	Remarks/Action Taken
Task n° : LKE0002 AS350B3 P/N : AS350B3 S/N : 8297	N/A	N/A				29/11/23	TASK CARRIED OUT. FOUND SATISFACTORY.

*Certifies that the work specified, except as otherwise specified, was carried out in accordance with CAA Malaysia Requirements and in respect to that work the aircraft/aircraft component is considered ready for release to service.

CAAM Part-145 Approval number: AMO/2017/15

1. Work Order No.: E8297000059/ 2023 060 006

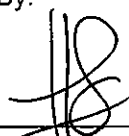

2. Item	3. Defect / Work	4. Name & Date	5. Details of rectification with reference to approved data	6. Tech. Sign	7. CRS # Sign																							
1-	TO CARRY OUT INDEPENDENT INSPECTION ON INSTALLATION OF PUMP AND METERING UNIT ASSEMBLY FOR SECURITY AND CORRECT INSTALLATION. REFER TASK NO: LFE0001.	ZARUL 20/11/23	<table border="1"> <thead> <tr> <th colspan="3">Independent Inspection performed in accordance with MOE 2.25</th> </tr> <tr> <th></th> <th>Signature</th> <th>Approval Stamp</th> <th>Date/Time</th> </tr> </thead> <tbody> <tr> <td>1st Inspection</td> <td></td> <td></td> <td>24/11/23 / 1000</td> </tr> <tr> <td>2nd Inspection</td> <td></td> <td></td> <td>24/11/23 / 1030</td> </tr> </tbody> </table>	Independent Inspection performed in accordance with MOE 2.25				Signature	Approval Stamp	Date/Time	1 st Inspection			24/11/23 / 1000	2 nd Inspection			24/11/23 / 1030	<div style="border: 1px solid black; padding: 5px;"> <table border="1"> <tr> <td>ID No</td> <td>App No</td> </tr> <tr> <td></td> <td></td> </tr> </table> </div>	ID No	App No			<div style="border: 1px solid black; padding: 5px;"> <table border="1"> <tr> <td>Date</td> <td>Date</td> </tr> <tr> <td></td> <td>24/11/23</td> </tr> </table> </div>	Date	Date		24/11/23
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	8. P/N Removed : 9. S/N Removed :		10. P/N Installed : 11. S/N Installed : 12. Manhours :	Sign	Sign																							

NOT USED




13. # The work recorded above has been carried out in accordance with the requirements of the * Malaysian Civil Aviation Regulations /FAA Regulations/ _____ for the time being in force and in that respect the aircraft / equipment is considered fit for Release to Service.

* Delete not applicable

CAAM APPROVAL NUMBER:
AMO/2017/15







Engineering Services Instruction <i>For instructions to fill out this form, kindly refer: Form Instructions- AHM.F.CAM.017 Rev.2</i>	ATA Chapter: 73 Engine - Type: ARRIEL 2D						
<u>Reference(s):</u> A. EASA AD 2016-0004 R1 B. Safran MSB 292 73 2851 Ver. E C. Safran Technical Instruction No. 292 73 2851 Ver. D	<u>Effectivity:</u> 9M-LKE (8297)						
<u>Description:</u> Following the non compliance result of the inspection per ESI/ARRIEL2D/641 Item 5.2, this ESI provides instructions for the complete sleeve replacement i.a.w. Safran Technical Instruction No. 292 73 2851 Ver. D and Safran MSB 292 73 2851 Ver. E to comply with EASA AD 2016-0004 R1.							
<u>Reason:</u> To prevent the loss of the LP pump drive which would lead to the illumination of the low fuel pressure warning light ("FUEL P"), and which, according to the Flight Manual, would then call for a decrease in power, ignition of the booster pump and landing as soon as possible.							
<u>Reason for Revision:</u> Initial Revision.							
<u>Compliance:</u> Once: Before the aircraft reaches 880FH , replace the complete sleeve i.a.w. Safran Technical Instruction No. 292 73 2851 Ver. D and Safran MSB 292 73 2851 Ver. E.							
<u>Affected Department(s):</u> <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 5px;"> <thead> <tr> <th style="width: 20%;">Department</th> <th>Task</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">CAMO</td> <td>- Planner to distribute this ESI together with Work Order. - Planner to update mod book.</td> </tr> <tr> <td style="text-align: center;">Maintenance</td> <td>To perform as per ESI.</td> </tr> </tbody> </table>		Department	Task	CAMO	- Planner to distribute this ESI together with Work Order. - Planner to update mod book.	Maintenance	To perform as per ESI.
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Maintenance	To perform as per ESI.						
Prepared By:  <hr style="width: 100%;"/> Mohamed Hasrulfariz HASHIM Technical Service Engineer Date: 13 July 2023	Verified By:  <hr style="width: 100%;"/> Muhammad Imran Ismail GAM Manager Date: 13 July 2023						

1. GENERAL INSTRUCTIONS APPLICABLE FOR DISASSEMBLY (i.a.w. Technical Instruction No. 292 73 2851 Ver. D - Disassembly para 1.)

Item	Work Required	Performed By		Inspected By - (CRS*)		
		Sign	Staff No.	Sign	Auth. No.	Date
1.1	Read and ensure compliance with all the Notes, Cautions and Warnings stated in this Technical Instructions. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____		545			22/11/23

2. REMOVAL OF THE LP PUMP

Preliminary operations (i.a.w. Technical Instruction No. 292 73 2851 Ver. D - Disassembly para 2.1.)

Item	Work Required	Performed By		Inspected By - (CRS*)		
		Sign	Staff No.	Sign	Auth. No.	Date
2.1	Remove the fuel supply pipe, refer to the helicopter Maintenance Manual. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____		545			22/11/23
2.2	Plug the pipe orifices using the relevant blanks. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____		545			22/11/23













*Certifies that the work specified, except as otherwise specified, was carried out in accordance with CAA Malaysia Requirements - and in respect to that work the aircraft/aircraft component is considered ready for release to service. (CAAM Part-145 Approval number: AMO/2017/15) -

Item	Work Required	Performed By		Inspected By - (CRS*)		
		Sign	Staff No.	Sign	Auth. No.	Date
2.3	Remove the adjusted HP/LP pump and metering valve assembly. Refer to task 73-23-00-900-801 of the Maintenance Manual. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		545			22/11/23
2.4	Clean the outside of the adjusted HP/LP pump and metering valve assembly in accordance with the common techniques of the Maintenance Manual, task 70-01-00-940-801. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		545			22/11/23
2.5	Position protector TM2454G001 on the side coupling with the accessory gearbox, in order to protect the HP pump drive shaft. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		545			22/11/23










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Remove the LP fuel pump and complete sleeve (i.a.w. Technical Instruction No. 292 73 2851 Ver. D - Disassembly para 2.2.) (Refer Figure 501 and 502.)







CAUTION: DO NOT ROTATE THE COMPLETE SLEEVE AND THE LP PUMP SHAFT

Item	Work Required	Performed By		Inspected By - (CRS*)		
		Sign	Staff No.	Sign	Auth. No.	Date
2.6	Remove the screw (73-23-14-01-510) and washer (73-23-14-01-470). <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		545			22/11/23
2.7	Remove the two attachment screws (73-23-14-04-100) and washers (73-23-14-04-097). <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		545			22/11/23
2.8	Perform visual inspection of the securing tab of the heat shield (73-23-14-01-500) to check absence of cracks or impact marks. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		545			22/11/23
2.9	Remove the bracket (73-23-14-04-095), perform visual inspection to check absence of cracks or impact marks. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		545			22/11/23

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Item	Work Required	Performed By		Inspected By - (CRS*)		
		Sign	Staff No.	Sign	Auth. No.	Date
2.10	Remove the 4 screws (73-23-14-02-640). <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		545			22/11/23
2.11	Remove the LP fuel pump. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		545			22/11/23
2.12	Use a grease pencil to mark the initial position of the male splines of the LP pump, in relation to the female splines of the complete sleeve, and in relation to the centering dowel of the LP pump body. CAUTION: IDENTIFY THE ASSEMBLY DIRECTION AND ANGULAR POSITION OF THE COMPLETE SLEEVE IN RELATION TO THE MALE SPLINES AND CENTERING DOWEL OF THE LP PUMP BODY (THE COMPLETE SLEEVE (73-23-14-02-610A) STAYS ON THE HP SIDE. <i>Note: Ensure that the marking in relation to the selected centering dowel (LP pump side) corresponds to the selected housing (HP pump side), as called for in Figures 1 and 2.</i> <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		545			22/11/23

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Item	Work Required	Performed By		Inspected By - (CRS*)		
		Sign	Staff No.	Sign	Auth. No.	Date
2.13	Plug the fuel outlet of the LP pump and plug the fuel inlet of the HP pump, empty the kerosene and dry the HP and LP internal areas with a dry and lint-free cloth. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		545			22/11/23
2.14	Remove and scrap the O-ring seals (73-23-14-02-620 and 73-23-14-02-630). <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		545			22/11/23













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3. Replacement of complete sleeve (i.a.w. MSB A292 73 2851 para 2.3.2.2. Item 3.)

Item	Work Required	Performed By		Inspected By - (CRS*)		
		Sign	Staff No.	Sign	Auth. No.	Date
3.1	<p>As a result of the inspection per ESI/ARRIEL2D/641 Item 5.2 found not compliant (due to the wear is found only on the face of the HP pump shaft):</p> <p>A. Replace the complete sleeve before reaching 880 operating hours. B. Install a new complete sleeve: refer to the Technical Instruction No. 292 73 2851.</p> <p>CAUTION: DURING THE INSTALLATION OF THE HMU, THE CORRECT ASSEMBLY OF THE COMPLETE SLEEVE ASSEMBLY ON THE DRIVE SHAFT OF THE PUMP MUST BE ENSURED, PRIOR TO INSTALLATION ON THE ACCESSORY BOX. THE INCORRECT INSTALLATION OF THE COMPLETE SLEEVE CAN LEAD TO AN UNCOMMANDED IN-FLIGHT ENGINE SHUTDOWN.</p> <p><input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory</p> <p>Remarks: _____</p>		AHM 559			23/11/23










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4. GENERAL INSTRUCTIONS APPLICABLE FOR ASSEMBLY (i.a.w. Technical Instruction No. 292 73 2851 Ver. D - ASSEMBLY para 1.)













Item	Work Required	Performed By		Inspected By - (CRS*)		
		Sign	Staff No.	Sign	Auth. No.	Date
4.1	Reused parts must be cleaned and checked prior to reassembly. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23
4.2	Remove the plugs and blanks before installing the parts. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23
4.3	Lubricate all of the new O-ring seals in accordance with the common techniques of the Maintenance Manual, Task 70-01-00-940-801. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23
4.4	Lubricate the screws, nuts and splines in accordance with the common techniques of the Maintenance Manual, Task 70-01-00-940-801. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23

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5. ASSEMBLY OF THE LP FUEL PUMP (i.a.w. Technical Instruction No. 292 73 2851 Ver. D - ASSEMBLY para 2.) (Refer to Figures 1001 and 1002.)

Item	Work Required	Performed By		Inspected By - (CRS*)		
		Sign	Staff No.	Sign	Auth. No.	Date
5.1	Lubricate the female splines of the complete sleeve (73-23-14-02-610A), of the HP pump shaft and of the LP pump shaft with engine oil. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23
5.2	Install the new complete sleeve (73-23-14-02-610A) on the HP pump shaft, taking care to observe the correct assembly direction. The HP markings of the complete sleeve must be positioned on the HP pump side and the angular markings produced during disassembly (between the complete sleeve and splines of the HP pump shaft) must be aligned. In case of replacement of the complete sleeve (73-23-14-02-610A), take care to observe the assembly direction only, the HP marking of the complete sleeve must be positioned on the HP pump side. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23
5.3	For this replacement of the complete sleeve (73-23-14-02-610A), take care to observe the assembly direction only, the HP marking of the complete sleeve must be positioned on the HP pump side. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23







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Item	Work Required	Performed By		Inspected By - (CRS*)		
		Sign	Staff No.	Sign	Auth. No.	Date
5.4	Lubricate using vaseline and install the O-ring seals (73-23-14-02-620 and 73-23-14-02-630) on the body of the LP fuel pump. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23
5.5	Install the LP fuel pump on the HP fuel pump, taking care to observe the initial alignment of the male splines. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23
5.6	Install and torque the 4 screws (73-23-14-02-640). Refer to Task 70-41-00-940-801-A01 of the Maintenance Manual. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23
5.7	Position the bracket (73-23-14-04-095) using the screws (73-23-14-04-100) equipped with their washers (73-23-14-04-097), without tightening them. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23

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Item	Work Required	Performed By		Inspected By - (CRS*)		
		Sign	Staff No.	Sign	Auth. No.	Date
5.8	Hold the bracket (73-23-14-04-095) against the metering valve. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23
5.9	Install the washer (73-23-14-01-470) as indicated in the detail. <i>Note: The specific washer (73-23-14-01-470) must not touch the connection radius thread of the protection plate.</i> <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23
5.10	To guarantee the required gap between the washer and the plate, position a shim between the washer and the plate when tightening the screw (73-23-14-01-510). Refer to Figure 1002, detail of "View A". <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23

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Item	Work Required	Performed By		Inspected By - (CRS*)		
		Sign	Staff No.	Sign	Auth. No.	Date
5.11	Tighten both screws (73-23-14-04-100) to a torque of 6 N.m, starting from the screw located closest to the metering valve. It is mandatory that the order in which the bracket attachment screws are tightened be adhered to per the drawing. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23
5.12	Torque the screw (73-23-14-01-510) to 6 N.m. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23




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6. INSTALLATION OF THE HP/LP PUMP AND METERING VALVE ASSEMBLY (i.a.w. Technical Instruction No. 292 73 2851 Ver. D - ASSEMBLY para 3.)




Item	Work Required	Performed By		Inspected By - (CRS*)		
		Sign	Staff No.	Sign	Auth. No.	Date
6.1	Refer to Task 73-23-00-900-801 of the Maintenance Manual. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			23/11/23
6.2	Install the fuel supply pipe, refer to the helicopter Maintenance Manual. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: _____ _____		AHM 559			24/11/23

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7. RECONDITIONING AND CHECKS (i.a.w. Technical Instruction No. 292 73 2851 Ver. D - TESTING para 1.)




Item	Work Required	Performed By		Inspected By - (CRS*)		
		Sign	Staff No.	Sign	Auth. No.	Date
7.1	Do a ground run. Refer to Task 73-23-00-900-801 of the Maintenance Manual. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: <u>TASK CARRIED OUT. FOUND SATISFACTORY. REFER JOURNEY LOG</u> <u>NO: 03100.</u>		ANM 560			29/11/22

8. Reconditioning and checks (i.a.w. MSB A292 73 2851 para 2.3.3.)

Item	Work Required	Performed By		Inspected By - (CRS*)		
		Sign	Staff No.	Sign	Auth. No.	Date
8.1	Refer to the ARRIEL 2 D Maintenance Manual, task 71-02-13-280-801. <input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory Remarks: <u>REFER JOURNEY LOG NO: 03100.</u>		ANM 560			29/11/22

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9. IDENTIFICATION (i.a.w. Technical Instruction No. 292 73 2851 Ver. D - TESTING para 2.)(i.a.w. MSB A292 73 2851 para 2.3.4.)

Item	Work Required	Performed By		Inspected By - (CRS*)		
		Sign	Staff No.	Sign	Auth. No.	Date
9.1	<p>If the result of the inspection is compliant:</p> <ol style="list-style-type: none"> On the log card of the inspected HMU, record the comment: "Inspection compliant per Mandatory SB A292 73 2851_E". Notify Safran Helicopter Engines that this Mandatory SB has been applied and inform them of the results of the HMU inspection by returning the fully-completed compliance certificate (Appendix 2.1). <p><input checked="" type="checkbox"/> Satisfactory <input type="checkbox"/> Unsatisfactory</p> <p>Remarks: _____</p>		AHM 560			29/11/23

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