

## GAM PUBLICATION - GOOGLE DRIVE LINK

<b>GD Link No.</b>	: GDLINK/CAMO/23/026
<b>Subject</b>	: SAFRAN HELICOPTER ENGINES - ARRIUS 2F ENGINE MAINTENANCE MANUAL
<b>Revision No.</b>	: DOC. REF. X 319 L6 301 2, UPDATE NO. 48
<b>Revision Date</b>	: 15 APRIL 2023

You may click Google Drive link below to view and download the attachment.

1. [ARRIUS 2F MAINTENANCE MANUAL, UPDATE NO 48](#)

SAFRAN HELICOPTER ENGINES	
ARRIUS 2 F	MAINTENANCE MANUAL
<b>HIGHLIGHTS</b>	
<p>These HIGHLIGHTS list the main changes introduced through the update of this document. This list does not replace the transmittal letter but serves as an additional document to make it easier to identify the main effects of the update on your document.</p> <p>Please continue to help us improve the quality of our documents by letting us know what you think about the content of this update via the "Managing my Maintenance Document Revision Requests" field on the "EngineLife® Customer Portal".</p>	
DESCRIPTION / PURPOSE	TASK No.
Modification of the operating condition and the description of the maintenance task.	05-10-10-200-801-AD1
Modification of the operating condition and the description of the maintenance task.	05-20-10-201-846-AD1
Modification of the operating condition and the description of the maintenance task.	05-20-10-201-850-AD1
Clarification of the term "hard landing".	05-50-00-200-801-AD1
Addition of the paragraph on electrical harnesses with reference to task 70-43-00-940-803.	70-01-00-940-801-AD1
Creation of this task.	70-43-00-940-803-AD1
Creation of this engine processing task after T4.5 overtemperature.	71-00-01-280-801-AD1
Update of T4.5 temperature limitations.	71-00-01-940-801-AD1
Modification to add, at the beginning of the task, that you must make sure that there was a hard landing.	71-02-06-280-801-AD1
Rewording of some operations.	71-02-12-280-803-AD1
Update of the return-to-service procedures after storage.	71-02-14-280-801-AD1
New layout of storage procedures with engine installed on aircraft.	71-05-01-550-801-AD1
New layout of storage procedures with engine installed on aircraft.	71-05-01-550-802-AD1
New layout of storage procedures with engine installed on aircraft.	71-05-01-940-801-AD1
The older MTOP value of 101%, in this task, is replaced with two charts.	73-23-00-700-802-AD1
Full revision of this task.	71-00-06-812-805-AD1
Full revision of this task.	71-00-06-814-812-AD1
Full revision of this task.	71-00-06-816-806-AD1
Full revision of this task.	71-00-06-816-806-B01
Please find below the list of tasks that have been subject to modification but without revision mark:	
Task Code	Modification description
71-02-01-940-802-AD1	Modifications without technical impact, for formatting.
71-00-06-INT-801-AD1	Modifications without technical impact, for formatting.

Note: Do not hesitate to contact Technical Publication from CAMO department for any further inquiry.