Engine Model(s): PT6C

## **HIGHLIGHTS**

Revision	CH/SE/SU	Pageblock Title	Description of Change
24.0	Front		Added new model PT6C-67C1.
24.0	Front	SERVICE BULLETIN LIST	SB 41054R1 Added to SB Listing.
24.0	Front	SERVICE BULLETIN LIST	SB 41118R3 Added to SB Listing.
24.0	Front	SERVICE BULLETIN LIST	SB 41103R1 Added to SB Listing.
24.0	Front	INTRODUCTION	Adding new model PT6C-67C1 informations.
24.0	Front	INTRODUCTION	Added new model PT6C-67C1 information.
24.0	Front	INTRODUCTION	Added new model PT6C-67C1 informations.
24.0	Front	INTRODUCTION	Added New Supplier Part Number in the Table.
24.0	72.00.00 Engine	72-00-00 Engine Assembly, Complete	Added Effective Code A and B for all Items and Graphics Revised.
24.0	72.00.00 Engine	72-00-00 Container Assembly, Complete, Engine Shipping	Added Effective Code A and B for all Items.
24.0	72.00.00 Engine	72-00-00 Container Assembly, Engine Shipping	Added Effective Code A and B for all Items.
24.0	72.20.00 Air Inlet Section	72-20-00 Air Inlet Screen Installation	Added Effective Code A and B for all Items.
24.0	72.20.00 Air Inlet Section	72-20-00 Compressor Inlet Case External Components Installation	Added Effective Code A and B for all Items.
24.0	72.20.00 Air Inlet Section	72-20-00 Compressor Inlet Case	Added Effective Code A

Revision	CH/SE/SU	Pageblock Title Internal Components Installation	<b>Description of Change</b> and B for all Items.
24.0	72.20.00 Air Inlet Section	72-20-00 Case Assembly, Compressor Inlet	Added Effective Code A and B for all Items.
24.0	72.30.01 Center Fireseal Mount Ring	72-30-01 Center Fireseal Installation	Added Effective Code A and B for all Items.
24.0	72.30.02 Rear Fireseal Mount Ring and Compressor Spray Rings	72-30-02 Rear Fireseal And Compressor Spray Ring Installation	Added Effective Code A and B for all Items.
24.0	72.30.04 Gas Generator Case	72-30-04 Gas Generator Case Installation	Added Effective Code A and B for all Items.
24.0	72.30.04 Gas Generator Case	72-30-04 Gas Generator Case Assembly	Added Effective Code A and B for all Items.
24.0	72.30.05 Compressor Rotor	72-30-05 Compressor Rotor Installation	Added Effective Code A and B for all Items.
24.0	72.30.05 Compressor Rotor	72-30-05 Rotor Balancing Assembly, Compressor	Added Effective Code A and B for all Items.
24.0	72.40.01 Combustion Chamber Liner Assembly	72-40-01 Combustion Chamber Liner Assembly Installation	Added Effective Code A and B for all Items.
24.0	72.50.01 Compressor Turbine Stator	72-50-01 Compressor Turbine Stator Assembly, Shroud And Duct Installation	Added Effective Code A and B for all Items.
24.0	72.50.02 Compressor Turbine	72-50-02 Compressor Turbine Disk Balancing Assembly	Added Effective Code A and B for all Items.
24.0	72.50.03 Power Turbine Interstage	72-50-03 Power Turbine Interstage Installation	Added Effective Code A and B for all Items.
24.0	72.50.03 Power Turbine Interstage	72-50-03 Power Turbine Interstage Stator Installation	Added Effective Code A and B for all Items.
24.0	72.50.04 Power Turbine	72-50-04 Rotor Balancing Assembly, Power Turbine	Added Effective Code A and B for all Items.
24.0	72.50.04 Power Turbine	72-50-04 Disk Assembly, Power Turbine	Added Effective Code A and B for all Items.
24.0	72.50.05 Exhaust Duct and Blankets	72-50-05 Exhaust Duct And Insulation Blankets Installation	Added Effective Code A and B for all Items.

Revision	CH/SE/SU	Pageblock Title	<b>Description of Change</b>
24.0	72.50.06 Support Housing Assembly, No. 5 Brg and Front Fireseal Mount Ring	72-50-06 Support Housing Assembly, No. 5 Brg External Component And Front Fireseals	Added Effective Code A and B for all Items.
24.0	72.50.06 Support Housing Assembly, No. 5 Brg and Front Fireseal Mount Ring	72-50-06 Support Housing Assembly, No. 5 Brg Internal Component	Added Effective Code A and B for all Items.
24.0	72.50.06 Support Housing Assembly, No. 5 Brg and Front Fireseal Mount Ring	72-50-06 Housing Support Assembly, No.5 Bearing	Added Effective Code A and B for all Items.
24.0	72.60.00 Components, Accessory Gearbox and Oil Pump	72-60-00 Gearbox Assembly, Accessory - External Components	Added Effective Code A and B for all Items.
24.0	72.60.00 Components, Accessory Gearbox and Oil Pump	72-60-00 Gearbox Assembly, Accessory - Internal Transfer Tubes, Oil	Added Effective Code A and B for all Items.
24.0	72.60.00 Components, Accessory Gearbox and Oil Pump	72-60-00 Gearbox Assembly, Accessory Gearshafts and Internal Components	Added Effective Code A and B for all Items.
24.0	72.60.00 Components, Accessory Gearbox and Oil Pump	72-60-00 Gearbox Assembly, Accessory - Pump, Main Pressure, Oil	Added Effective Code A and B for all Items.
24.0	72.60.00 Components, Accessory Gearbox and Oil Pump	72-60-00 Gearbox Assembly, Accessory - Gearshaft Drive and Components, Scavenge Pump	Added Effective Code A and B for all Items.
24.0	72.60.00 Components, Accessory Gearbox and Oil Pump	72-60-00 Pump Assembly, Oil Scavenge	Added Effective Code A and B for all Items.
24.0	72.60.00 Components, Accessory Gearbox and Oil Pump	72-60-00 Diaphragm Assembly, Accessory Gearbox	Added Effective Code A and B for all Items.
24.0	72.60.00 Components, Accessory Gearbox and Oil Pump	72-60-00 Housing Assembly, Accessory Gearbox	Added Effective Code A and B for all Items.
24.0	73.10.01 Fuel Heater	73-10-01 Fuel Heater And Tubes Installation	Added Effective Code A and B for all Items.
24.0	73.10.03 Fuel Tubes	73-10-03 Fuel Tube Installation	Added Effective Code A

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			and B for all Items.
24.0	73.10.05 Fuel Manifold and Nozzles	73-10-05 Fuel Manifold And Fuel Nozzles Installation	Added Effective Code A and B for all Items.
24.0	73.10.05 Fuel Manifold and Nozzles	73-10-05 Fuel Nozzle Adapter, Simplex and Duplex Installation	Added Effective Code A and B for all Items.
24.0	73.10.06 Fuel Drain Valves	73-10-06 Fuel Drain Valves Installation	Added Effective Code A and B for all Items.
24.0	73.10.08 Fuel Ecology Accumulator	73-10-08 Ecology System Accumulator Installation	Added Effective Code A and B for all Items.
24.0	73.20.00 Fuel Management Module (FMM), Fuel Filter and P3 Air Tube	73-20-00 Fuel Management Module - Installation	Added Effective Code A and B for all Items.
24.0	73.20.00 Fuel Management Module (FMM), Fuel Filter and P3 Air Tube	73-20-00 Filter Replacement, Fuel Management Module	Added Effective Code A and B for all Items.
24.0	73.20.00 Fuel Management Module (FMM), Fuel Filter and P3 Air Tube	73-20-00 Tube Assembly, Insulated P3 Boss To FMM - Installation	Added Effective Code A and B for all Items.
24.0	73.20.10 Electronic Engine Control (EEC)	73-20-10 Electronic Engine Control (EEC) Installation	Added Effective Code A and B for all Items.
24.0	73.20.20 Permanent Magnet Alternator (PMA)	73-20-20 Rotor and Stator- Alternating Current, Generating - Installation	Added Effective Code A and B for all Items.
24.0	73.20.40 Electrical Wiring Harness	73-20-40 Engine Electrical Wiring Harness - AGB Installation	Added Effective Code A and B for all Items.
24.0	73.20.40 Electrical Wiring Harness	73-20-40 Engine Electrical Wiring Harness - Gas Generator / Power Section Installation	Added Effective Code A and B for all Items.
24.0	73.20.40 Electrical Wiring Harness	73-20-40 Engine Electrical Wiring Harness - BOV / T1 and Torque Probes Installation	Added Effective Code A and B for all Items.
24.0	73.30.01 Fuel Impending Bypass And Temperature Switch	73-30-01 Fuel Impending Bypass And Temperature Switch Installation	Added Effective Code A and B for all Items.
	74.10.00 Ignition Exciter	74-10-00 Ignition Exciter	Added Effective Code A

R	Revision	CH/SE/SU	Pageblock Title Installation	<b>Description of Change</b> and B for all Items.
2	4.0	74.20.00 Spark Igniters and Ignition Cables	74-20-00 Spark Igniters Installation	Added Effective Code A and B for all Items.
2	4.0	74.20.00 Spark Igniters and Ignition Cables	74-20-00 Ignition Cables Installation	Added Effective Code A and B for all Items.
2	4.0	75.30.00 Compressor Bleed Valve	75-30-00 Compressor Bleed Valve Installation	Added Effective Code A and B for all Items.
2	4.0	75.30.00 Compressor Bleed Valve	75-30-00 Compressor Bleed Valve, P3 Delivery Air Line Installation	Added Effective Code A and B for all Items.
2	4.0	77.10.00 Indicating Sensors	77-10-00 Compressor Turbine Speed Sensor Installation	Added Effective Code A and B for all Items.
2	4.0	77.10.00 Indicating Sensors	77-10-00 Power Turbine Speed And Torque Sensors Installation	Added Effective Code A and B for all Items.
2	4.0	77.20.01 Interturbine Temperature (T5) System	77-20-01 T5 Thermocouple Harness Installation	Added Effective Code A and B for all Items.
2	4.0	77.20.01 Interturbine Temperature (T5) System	77-20-01 T5 Wiring Harness And Terminal Assembly Installation	Added Effective Code A and B for all Items.
2	4.0	77.20.01 Interturbine Temperature (T5) System	77-20-01 T1 Thermocouple Assembly - Installation	Added Effective Code A and B for all Items.
2	4.0	77.20.01 Interturbine Temperature (T5) System	77-20-01 T1/T5 Wiring Harness Clamping Arrangement (Left Hand Side Engine Installation)	Added Effective Code A and B for all Items.
2	4.0	77.20.01 Interturbine Temperature (T5) System	77-20-01 T1/T5 Wiring Harness Clamping Arrangement (Right Hand Side Engine Installation)	Added Effective Code A and B for all Items.
2	4.0	77.40.01 Data Collection Unit (DCU)	77-40-01 Data Collection Unit - Installation	Added Effective Code A and B for all Items.
2	4.0	79.10.00 Oil Filler Cap and Tube	79-10-00 Oil Filler Cap and Tube Installation	Added Effective Code A and B for all Items.
2	4.0	79.20.01 External Oil Tubes	79-20-01 Rear Pressure Oil Tube Installation	Added Effective Code A and B for all Items.
2	4.0	79.20.01 External Oil Tubes	79-20-01 Front Pressure Oil Tube Installation	Added Effective Code A and B for all Items.

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24.0	79.20.01 External Oil Tubes	79-20-01 Rear Scavenge Oil Tube Installation	Added Effective Code A and B for all Items.
24.0	79.20.01 External Oil Tubes	79-20-01 Front Scavenge Oil Tube Installation	Added Effective Code A and B for all Items.
24.0	79.20.01 External Oil Tubes	79-20-01 No. 2 Bearing Scavenge Oil Tube Installation	Added Effective Code A and B for all Items.
24.0	79.20.02 Oil Filter	79-20-02 Oil Filter Installation	Added Effective Code A and B for all Items.
24.0	79.20.02 Oil Filter	79-20-02 Oil Indicator Filter, Impending, By-Pass Installation	Added Effective Code A and B for all Items.
24.0	79.20.03 Fuel Cooled Oil Cooler (FCOC)	79-20-03 Fuel Cooled Oil Cooler (FCOC) Installation	Added Effective Code A and B for all Items.
24.0	79.20.03 Fuel Cooled Oil Cooler (FCOC)	79-20-03 Oil Tube, FCOC To Inlet Case Installation	Added Effective Code A and B for all Items.
24.0	79.20.03 Fuel Cooled Oil Cooler (FCOC)	79-20-03 Oil Hybrid Hose, AGB To FCOC Installation	Added Effective Code A and B for all Items.
24.0	79.20.03 Fuel Cooled Oil Cooler (FCOC)	79-20-03 Fuel Hose, FCOC To FMM Installation	Added Effective Code A and B for all Items.
24.0	79.20.03 Fuel Cooled Oil Cooler (FCOC)	79-20-03 Fuel Hose, FCOC To Ecology Accumulator Installation	Added Effective Code A and B for all Items.
24.0	79.30.01 Chip Detector	79-30-01 Chip Detector Installation	Added Effective Code A and B for all Items.
24.0	79.30.02 Main Oil Pressure (MOP) Sensor	79-30-02 Main Oil Pressure Sensor Installation	Added Effective Code A and B for all Items.
24.0	79.30.03 Main Oil Temperature (MOT) and Low Oil Pressure Sensor	79-30-03 Main Oil Temperature And Low Oil Pressure Switch Installation	Added Effective Code A and B for all Items.