

SPM Highlights

SPM - HIGHLIGHTS OF REVISION 113

PAGEBLOCK	LOCATION	DESCRIPTION OF CHANGE
70-00-07 REPAIR CODES	<a href="#">70-00-07-800-001</a>	Technical Change: Added repair code to the Repair Codes table.
70-00-07 REPAIR CODES	<a href="#">70-00-07-800-001</a>	Technical Change: Added repair code AT to the Repair Codes table.
70-00-99 S0001 - CONSUMABLE MATERIALS - 50:50 NITRIC ACID STRIPPING SOLUTION	<a href="#">70-00-99-800-001</a>	Technical Change: Added reference to commercial products recommended for de-smutting.
70-00-99 S1217 - ACID STRIPPING SOLUTION FOR NI-CR-AL-Y PLASMA COATINGS	<a href="#">70-00-99-110-007</a>	Technical Change: Changed information for solution S1217.
70-00-99 S1223 - CONSUMABLE MATERIALS - STRIPPING ANODIZED COATING FROM ALUMINUM	<a href="#">70-00-99-801-822</a>	Technical Change: Added Solution Sheet S1223 for stripping anodized coating from aluminum.
70-21-20 CLEANING METHOD NO. 20 - FOUR-STEP ALKALINE CLEANING AND ACIDIC DESCALING (WITH INHIBITED PHOSPHORIC ACID)	<a href="#">70-21-20-110-038</a>	Technical Change: Added paragraph B. to the General section.
70-23-15 STRIPPING ANODIZED COATING FROM ALUMINUM	<a href="#">70-23-15-110-030</a>	Technical Change: Changed CAUTION statement from General section.
70-23-15 STRIPPING ANODIZED COATING FROM ALUMINUM	<a href="#">70-23-15-110-301</a>	Technical Change: Changed procedure for stripping anodized coating from aluminum. Also, added the applicable materials.
70-23-23 REMOVAL OF COATINGS BY HIGH PRESSURE WATER STRIPPING	<a href="#">70-23-23-330-081</a>	Technical Change: Changed procedure to do a removal of coatings by high pressure water stripping.
70-32-02 FLUORESCENT PENETRANT INSPECTION	<a href="#">70-32-02-230-015</a>	Nontechnical Change: SGML/Format corrections throughout the pageblock.
70-32-85 ENHANCED IMMERSION ULTRASONIC INSPECTION OF LIFE LIMITED HARDWARE	<a href="#">70-32-85-270-001</a>	Technical Change: Changed procedure to add new methods and calibration requirements.
70-32-85 ENHANCED IMMERSION ULTRASONIC INSPECTION OF LIFE LIMITED HARDWARE	<a href="#">70-32-85-270-010</a>	Technical Change: Changed figure for Type B Calibration and DAC Worksheet.
70-32-88 WHITE LIGHT INSPECTION BY USING A DIGITAL VIEWING SYSTEM	<a href="#">70-32-88-220-001</a>	Technical Change: Added new standard practice inspection.
70-33-08 REPLICATION TO IDENTIFY EVIDENCE OF FOREIGN MATERIAL AFTER BLENDING	<a href="#">70-33-08-220-000</a>	Technical Change: Added new inspection method to evaluate the surfaces after blending.
70-42-02 REPAIR PRACTICES FOR HOLE REWORK	<a href="#">70-42-02-320-001</a>	Technical Change: Changed repair practices for hole rework.

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70-42-02 REPAIR PRACTICES FOR HOLE REWORK	<a href="#">70-42-02-320-053</a>	Technical Change: Changed Coolant Application Instructions.
70-43-25 APPLICATION OF SOLID FILM GRAPHITE LUBRICANT DAG-143	<a href="#">70-43-25-640-007</a>	Technical Change: Removed procedure for the application of solid film graphite lubricant DAG-143.
70-47-04 ROTARY FLAP PEENING	<a href="#">70-47-04-380-019</a>	Technical Change: Changed General information section of the Rotary Flap Peening procedure.
70-47-04 ROTARY FLAP PEENING	<a href="#">70-47-04-380-195</a>	Technical Change: Changed procedure to do a determination of peening requirements. Also, changed the applicable figure.
70-47-06 NEEDLE PEENING	<a href="#">70-47-06-380-801</a>	Technical Change: Added new standard practice procedure for needle peening.
70-51-00 TIGHTENING PRACTICES AND TORQUE VALUES	<a href="#">70-51-00-400-046</a>	Technical Change: Changed procedure for tightening plugs and tube fittings.
70-80-00 CONSUMABLE MATERIALS SECTION	<a href="#">70-80-00-800-012</a>	Technical Change: Added Aquarese Shape Technology Group. to the List of Suppliers.
70-80-00 CONSUMABLE MATERIALS SECTION	<a href="#">70-80-00-800-012</a>	Technical Change: Added Spectrum Coatings, Inc. to the List of Suppliers.
70-80-00 CONSUMABLE MATERIALS SECTION	<a href="#">70-80-00-800-012</a>	Technical Change: Added Shockform Aeronautics Inc. to the List of Suppliers.
70-80-00 CONSUMABLE MATERIALS SECTION	<a href="#">70-80-00-800-012</a>	Technical Change: Added Vibrantz Technologies, Inc. to the List of Suppliers.
70-80-02 CONSUMABLE PRODUCTS - ANTI-SEIZE COMPOUNDS, LUBRICANTS, OILS	<a href="#">70-80-02-800-801</a>	Technical Change: Changed information for consumable C02-026.
70-80-02 CONSUMABLE PRODUCTS - ANTI-SEIZE COMPOUNDS, LUBRICANTS, OILS	<a href="#">70-80-02-800-801</a>	Technical Change: Changed information for consumable C02-038.
70-80-02 CONSUMABLE PRODUCTS - ANTI-SEIZE COMPOUNDS, LUBRICANTS, OILS	<a href="#">70-80-02-800-801</a>	Technical Change: Changed information for consumable C02-019.
70-80-03 CONSUMABLE PRODUCTS - FINISHES AND PROTECTIVE COATINGS	<a href="#">70-80-03-800-801</a>	Technical Change: Changed data for consumable C03-075.
70-80-03 CONSUMABLE PRODUCTS - FINISHES AND PROTECTIVE COATINGS	<a href="#">70-80-03-800-801</a>	Technical Change: Changed data for consumable C03-006.
70-80-03 CONSUMABLE PRODUCTS - FINISHES AND PROTECTIVE COATINGS	<a href="#">70-80-03-800-801</a>	Technical Change: Changed data for consumables C03-019, C03-020, and C03-029.
70-80-03 CONSUMABLE PRODUCTS - FINISHES AND PROTECTIVE COATINGS	<a href="#">70-80-03-800-801</a>	Technical Change: Added consumables C03-130, C03-131, and C03-132.
70-80-04 CONSUMABLE PRODUCTS - CLEANING	<a href="#">70-80-04-800-801</a>	Technical Change: Changed data for consumable C04-307.

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COMPOUNDS AND SOLVENTS		
70-80-04 CONSUMABLE PRODUCTS - CLEANING COMPOUNDS AND SOLVENTS	<a href="#">70-80-04-800-801</a>	Technical Change: Added consumable C04-312 to the Consumable Products - Cleaning Compounds and Solvents table.
70-80-04 CONSUMABLE PRODUCTS - CLEANING COMPOUNDS AND SOLVENTS	<a href="#">70-80-04-800-801</a>	Technical Change: Added consumable C04-313 to the Consumable Products - Cleaning Compounds and Solvents table.
70-80-05 CONSUMABLE PRODUCTS - INSPECTION AND MARKING COMPOUNDS	<a href="#">70-80-05-800-802</a>	Technical Change: Changed data for consumable C05-021.
70-80-10 CONSUMABLE PRODUCTS - MISCELLANEOUS	<a href="#">70-80-10-800-801</a>	Technical Change: Added consumable C10-263 to the consumable products table.

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