

 CT7-2E1 ALERT SERVICE BULLETIN - 72- A0028 R01Revised:  
11/15/2023SB 72-A0028 R01 ENGINE - STAGES 1 AND 2 LOW-STRESS GGT ROTOR ASSEMBLY  
(72-41-00) - CT7-2E1 R88 CONTAMINATED HARDWARE REPLACEMENTIssued:  
02/01/2023

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TRANSMITTAL INFORMATIONREVISION 1 TO ALERT SERVICE BULLETIN 72-A0028

Revision 1 is issued to update paragraph 1.A. to remove engine serial numbers that are not impacted by this Alert Service Bulletin and to update the list of impacted hardware. The impacted hardware is stage 1 turbine disk. All previous recommended hardware is removed from this Alert Service Bulletin. Revision 1 is also issued to update the distribution.

The original was issued February 1, 2023. Revision bars in the left margin identify changes.

1. PLANNING INFORMATIONA. Effectivity

\* \* \* CT7-2E1

This Alert Service Bulletin is applicable to these CT7-2E1 engines:

CT7-2E1 engines, serial numbers 780271, 780272, 780277, 780278, 780280, 780286, 780288, 780291, 780297, 780301, 780302, 780313, 780353, 780354, 780356, 780357, 780359, 780360, and spares.

These serial numbers are the best available data.

B. Description

This Alert Service Bulletin provides notification of non-conforming stage 1 turbine disks as listed in [Table 1](#).

C. Compliance

Category 2

GE recommends compliance with this Alert Service Bulletin as follows: for engines listed in [Table 1](#), remove/scrap the stage 1 disk from service at next piece part exposure or before accruing 6,360 cycles whichever comes first.

Impact B

This recommendation is to address a condition that may result in an increased rate of In-Flight Shutdowns (IFSD), Take-off Aborts (TOA), Air Turn Backs (ATB), or Diversions (DIV).

**NOTE: This Service Bulletin can be done in shop.**D. Concurrent Requirements

None.

E. Reason

(1) Objective:

To provide notification of non-conforming stage 1 turbine disks.

(2) Condition:

An investigation has revealed a quality escape involving stage 1 turbine disks utilized on the CT7-2E1 engine line. An investigation into the issue has revealed a population of stage 1 turbine disks that have been shipped on production engines, as part of a matched rotor stator assembly. The stage 1 turbine disks non-conformance is an unintended particle contamination introduced at a supplier during the processing of the raw material used to manufacture the disks.

(3) Cause:

The stage 1 turbine disks non-conformance is an unintended particle contamination introduced at a supplier during the processing of the raw material used to manufacture the disks.

(4) Improvement:

Not applicable.

(5) Substantiation:

Substantiation is by analysis.

F. Approval

The data contained in this Alert Service Bulletin has been reviewed by the FAA or authorized entity representing the FAA and the repair(s) and modification(s) herein comply with the applicable Aviation Regulations and are APPROVED for installation in the model(s) listed in this Alert Service Bulletin.

G. Manpower

You will need approximately 16 man-hours to do this Alert Service Bulletin.

H. Weight and Balance

Weight and balance are not changed.

I. References (Use the latest version of these documents)

CT7 Turboshaft Engine Service Record  
 GEK 112043-02, CT7-2E1 Maintenance Manual (MM)  
 GEK 112044-02, CT7-2E1 Shop Manual (SM)

J. Publications Affected

CT7 Turboshaft Engine Service Record

K. Interchangeability

If parts are removed, they can be replaced with conforming parts.

L. Software Accomplishment Summary

Not applicable.

2. MATERIAL INFORMATION

A. Material - Price and Availability

(1) Parts necessary to do this Service Bulletin:

Part Number	Qty/ Eng	Part Name	Unit (\$) Price	Pkg Qty	Lead Time Days
<u>Operator Facility:</u>					
5176T38G01	(1)	Matched Assembly, High Pressure Turbine	Quote	(-)	Quote
<u>MRO Facility:</u>					
4185T13P01	(1)	Stage 1 Turbine Disk	Quote	(-)	Quote

**NOTE: Prices are provided for planning purposes and are subject to change.**

(2) Other Spare Parts:

None.

(3) Consumables:

None.

B. Industry Support Information

Contact your GE Customer Service Manager.

C. Configuration Chart

Not applicable.

D. Parts Disposition

**NOTE: GE recommends that you comply with this Alert Service Bulletin at the next piece part exposure for the parts listed in Table 1.**

Send all parts removed to:

GE Aviation  
 Attention: Product Support Engineering  
 MZ 37402  
 1000 Western Avenue  
 Lynn, MA 01910

E. Tooling - Price and Availability

None.

3. ACCOMPLISHMENT INSTRUCTIONS

**A. Operator Facility:**

**NOTE:GE recommends that you comply with this Alert Service Bulletin at the next piece part exposure or prior to accruing 6,360 cycles, whichever comes, first for the parts listed in Table 1. Removal of the gas generator assembly from the engine for cleaning or access to the combustion liner or stage 1 nozzle does not constitute piece part exposure.**

- (1) Remove the gas generator turbine rotor and stator assembly containing the potentially non-conforming stage 1 turbine disks (refer to figure 1). Refer to CT7-2E Maintenance Manual, GEK 112043-02, 72-40-00, REMOVAL AND INSTALLATION, TASK 72-40-00-400-801, applicable paragraphs.
- (2) Install a replacement matched gas generator turbine rotor and stator assembly P/N 5176T38G01. Refer to CT7-2E Maintenance Manual, GEK 112043-02, 72-40-00, REMOVAL AND INSTALLATION, TASK 72-40-00-400-801, applicable paragraphs.
- (3) Tag the removed matched gas generator turbine rotor and stator assembly with "Removed non-conforming hardware in compliance with CT7-2E1 Alert Service Bulletin 72-A0028".
- (4) Send the matched gas generator turbine rotor and stator assembly and associated logbook pages to an approved GE MRO Facility.
- (5) Record compliance with CT7-2E1 Alert Service Bulletin 72-A0028 in the engine logbook.

**B. MRO Facility:**

**NOTE:GE recommends that you comply with this Alert Service Bulletin at the next piece part exposure or prior to accruing 6,360 cycles, whichever comes first, for the parts listed in Table 1.**

- (1) Upon receipt of the matched gas generator turbine rotor and stator assembly, removed in compliance with CT7-2E1 Alert Service Bulletin 72-A0028, remove the hardware listed in Table 1. Refer to CT7-2E Shop Manual, GEK 112044-02, 72-41-00, DISASSEMBLY, TASK 72-41-00-030-801.
- (2) Install replacement stage 1 turbine disks. Refer to CT7-2E Shop Manual, GEK 112044-02, 72-41-00, ASSEMBLY, TASK 72-41-00-430-801.
- (3) Send all parts listed in Table 1 to GE Product Support Engineering:

GE Aviation  
 Attention: Product Support Engineering  
 MZ 37402  
 1000 Western Avenue  
 Lynn, MA 01910

**C. Service Record Entry**

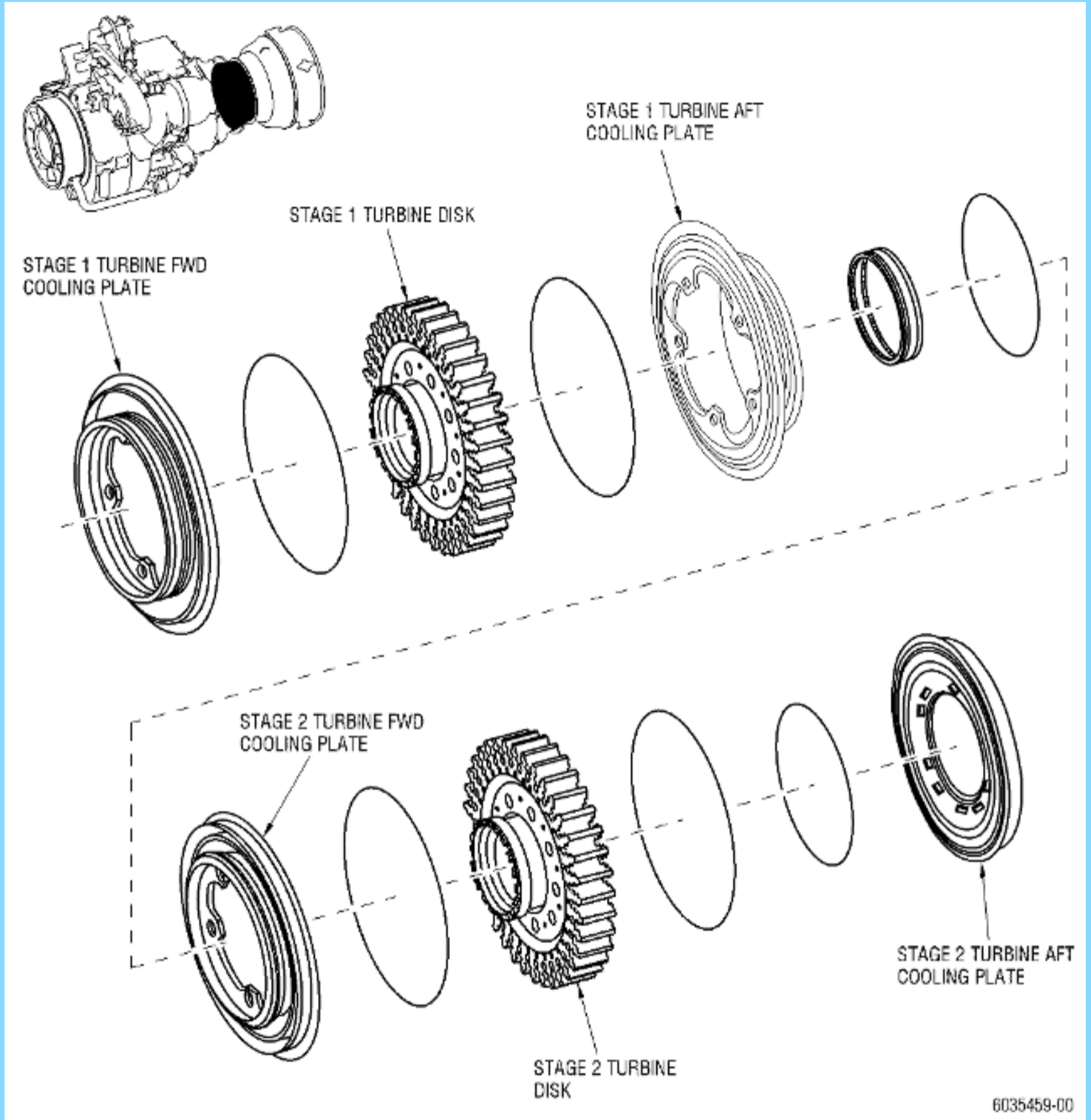
Record compliance with this Alert Service Bulletin in the appropriate CT7 Turboshaft Engine Service Record.

TABLE 1 - LIST OF AFFECTED CT7-2E1 SERIAL NUMBERS AND COMPONENTS

COMPONENT NOMENCLATURE	COMPONENT PART NUMBER	COMPONENT SERIAL NUMBER	ENGINE SERIAL NUMBER
Stage 1 Turbine Disk	4185T13P01	GATJ8AD9	780271
Stage 1 Turbine Disk	4185T13P01	GATJ8AD4	780272
Stage 1 Turbine Disk	4185T13P01	GATJ8CK5	780277
Stage 1 Turbine Disk	4185T13P01	GATJ8AD1	780278
Stage 1 Turbine Disk	4185T13P01	GATJ8AD5	780280
Stage 1 Turbine Disk	4185T13P01	GATJ8C54	780286
Stage 1 Turbine Disk	4185T13P01	GATJ92KJ	780288
Stage 1 Turbine Disk	4185T13P01	GATJ92KH	780291
Stage 1 Turbine Disk	4185T13P01	GATJ8AD8	780297
Stage 1 Turbine Disk	4185T13P01	GATJ92KE	780301
Stage 1 Turbine Disk	4185T13P01	GATJ8AD6	780302
Stage 1 Turbine Disk	4185T13P01	GATJ92KD	780313
Stage 1 Turbine Disk	4185T13P01	TMT1NEL7	780353
Stage 1 Turbine Disk	4185T13P01	TMT1NEL6	780354
Stage 1 Turbine Disk	4185T13P01	TMT1NEL5	780356
Stage 1 Turbine Disk	4185T13P01	TMT1NEL3	780357
Stage 1 Turbine Disk	4185T13P01	GATJ8CK1	780359
Stage 1 Turbine Disk	4185T13P01	TMT1NEL1	780360
Stage 1 Turbine Disk	4185T13P01	CDAAR57P	Spares
Stage 1 Turbine Disk	4185T13P01	CDAAR57R	Spares
Stage 1 Turbine Disk	4185T13P01	CDARNEUT	Spares
Stage 1 Turbine Disk	4185T13P01	CDARNEUU	Spares
Stage 1 Turbine Disk	4185T13P01	CDARNEUW	Spares
Stage 1 Turbine Disk	4185T13P01	CDARNEW0	Spares

Stage 1 Turbine Disk	4185T13P01	GATJ92KF	Spares
Stage 1 Turbine Disk	4185T13P01	TMT1NEL0	Spares
Stage 1 Turbine Disk	4185T13P01	TMT1NEL2	Spares

TABLE 2 - DELETED



Stages 1 and 2 Low-Stress GGT Rotor Assembly Disks and Cooling Plates  
Figure 1

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