

HIGHLIGHT

AMM AMMPM-B-HIGHLIGHT

Publication Title AMM EC120 B NR032

Publication Date 2024.07.15

Documentary Unit	Title	NRD	Publication Date	Type of change	Reason for update	Maintenance Work Affected
AMM 00-00-00	LIST OF ILLUSTRATIONS	N	2024.07.15			No
AMM 05-24-00,6-1	Detailed check - 144-month inspection	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 05-30-00,6-3	Pre-flight Operation - Helicopter	R	2024.01.31	C	Discrepancy corrected	No
AMM 05-50-00,6-2	Steps that are Necessary After Overtorque - Helicopter	R	2024.01.31	C	Discrepancy corrected	No
AMM 05-50-00,6-6	Steps to be Taken on Aircraft Struck by Lightning - Helicopter	R	2024.01.31	C	Discrepancy corrected	No
AMM 07-51-00,2-1	Transport in B.747 - Helicopter Disassembly	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 07-51-00,2-3	Transport in a 20ft container Disassembly - Helicopter	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 07-51-00,2-4	Transport in 20ft Container, Assembly - Helicopter	R	2024.01.31	C	Discrepancy corrected	No
AMM 07-51-00,2-6	Transport in 40 Fts Container, Assembly - Helicopter	R	2024.01.31	C	Discrepancy corrected	No
AMM 08-00-00,6-1	Leveling, weighing and centering - Helicopter without the 9 ballast plates capacity in the fenestron	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 08-00-00,6-2	Leveling, weighing and centering - Helicopter with the 9 ballast plates capacity in the fenestron	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 09-00-00,3-1A	Towing - Helicopter 350A91-0025-01 355A91-0045-01	R	2024.06.24	I	Information added	Yes
AMM 09-00-00,3-1B	Towing - Helicopter 703A91-4100-00	R	2024.06.24	I	Information added	Yes
AMM 10-00-00,3-14	Check and Maintenance of a helicopter in a "short-term - unsheltered storage"	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 10-00-00,3-17	Check and maintenance of a helicopter stored "short-term - under shelter"	R	2024.01.31	C	Discrepancy corrected	No
AMM 12-20-00,3-1	Cleaning - Helicopter	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 12-30-00,3-3	Operation in Severe Climatic Conditions - Helicopter	R	2024.01.31	C	Discrepancy corrected	No
AMM 20-10-00,3-16	Sanding of Mechanical Parts - Airframe	R	2024.01.31	C	Discrepancy corrected	No
AMM 20-10-00,3-35	Resin Application Procedure HYSOL EA 9395 - Airframe	R	2024.01.31	C	Discrepancy corrected	No
AMM 20-20-00,8-1	Laminated Repairs - Airframe	R	2024.01.31	C	Discrepancy corrected	No
AMM 21-21-00,4-1A	Removal / Installation - P2 Valve	R	2024.01.31	C	Discrepancy corrected	No
AMM 21-21-00,4-1B	Removal / Installation - Cable-controlled P2 Valve	R	2024.01.31	C	Discrepancy corrected	No
AMM 21-21-00,6-1	Check - P2 indications	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 21-41-00,4-1	Removal / Installation - P2 Valve	R	2024.01.31	C	Discrepancy corrected	No
AMM 21-41-00,4-2	Removal / Installation - Diffuser	R	2024.01.31	C	Discrepancy corrected	No
AMM 21-51-00,4-1	Removal / Installation - Compressor	R	2024.01.31	C	Discrepancy corrected	No

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AMM 21-51-00,4-2	Removal / Installation - Condenser	R	2024.01.31	C	Discrepancy corrected	No
AMM 21-51-00,4-3	Removal / Installation - Evaporator	R	2024.01.31	C	Discrepancy corrected	No
AMM 21-51-00,4-4	Removal / Installation - Fan	R	2024.01.31	C	Discrepancy corrected	No
AMM 21-51-00,4-7	Disassembly - Condenser	R	2024.01.31	C	Discrepancy corrected	No
AMM 21-51-00,4-8	Assembly / Condenser	N	2023.01.31	R	New document unit	No
AMM 23-13-02,4-1	Removal / Installation - Antenna	R	2021.06.16	C	Discrepancy corrected	Yes
AMM 23-13-02,4-1	Removal / Installation - Antenna on the Tail Boom	R	2021.06.16	C	Discrepancy corrected	Yes
AMM 23-13-02,4-1	Removal / Installation - Antenna	R	2021.06.16	C	Discrepancy corrected	Yes
AMM 24-00-00,3-1	General Safety Instructions - Electrical Power Supply System	R	2024.01.31	C	Discrepancy corrected	No
AMM 24-32-00,4-3	Removal / Installation - Fuses of the SEFEE electrical master box	R	2023.07.25	R	New document unit	Yes
AMM 24-33-00,3-1	Cleaning - Battery Compartment	R	2024.01.31	C	Discrepancy corrected	No
AMM 25-21-00,4-2	Disassembly - Front Seats	R	2024.01.31	C	Discrepancy corrected	No
AMM 25-21-00,4-3	Assembly - Forward Seats	N	2023.01.31	R	New document unit	No
AMM 25-22-00,4-2	Disassembly - Rear bench Seat	R	2024.01.31	C	Discrepancy corrected	No
AMM 25-22-00,4-3	Assembly - Rear bench Seat	N	2023.01.31	R	New document unit	No
AMM 25-22-00,6-1	Condition Check - Rear Bench-Seat	R	2024.01.31	C	Discrepancy corrected	No
AMM 25-23-00,4-1	Removal / Installation - Linings	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 25-61-00,4-1	Removal /Installation - Cable Cutter	R	2024.01.31	C	Discrepancy corrected	No
AMM 25-63-01,4-2	Removal / Installation - Antenna	R	2024.01.31	C	Discrepancy corrected	No
AMM 25-63-01,6-1	Inspection and check - JOLLIET JE2 and JE2 NG Emergency Locator Transmitter Installation	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 25-63-02,1-1	Fault Isolation - SOCATA 96 Emergency Locator Transmitter	R	2024.01.31	C	Discrepancy corrected	No
AMM 25-63-02,4-2	Removal / Installation - Antenna	R	2024.01.31	C	Discrepancy corrected	No
AMM 25-63-03,1-1	Fault Isolation - KANNAD 121 AF-H and 406 AF-H Emergency Locator Transmitter	R	2024.01.31	C	Discrepancy corrected	No
AMM 25-63-03,4-2	Removal / Installation - KANNAD 121 AF-H and 406 AF-H ELT Antenna	R	2024.01.31	C	Discrepancy corrected	No
AMM 25-67-00,3-2	Cleaning - Emergency Floatation Gear	R	2024.01.31	C	Discrepancy corrected	No
AMM 25-67-00,4-1	Removal / Installation - Emergency floatation system	R	2024.04.02	I	Information added	No
AMM 25-67-00,4-2	Disassembly - Emergency Floatation System	R	2024.01.31	C	Discrepancy corrected	No
AMM 25-67-00,4-3	Assembly - Emergency Floatation SYSTEM	N	2023.01.31	R	New document unit	No
AMM 25-67-00,6-3	Inspection - Brackets	R	2024.01.31	C	Discrepancy corrected	No
AMM 25-67-00,8-1	Repair - Floats	R	2024.01.31	C	Discrepancy corrected	No

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AMM 28-00-00,6-3	Check and Cleaning - Strainers	R	2024.01.31	C	Discrepancy corrected	No
AMM 28-12-00,4-2	Installation - Upper Bladder	R	2024.01.31	C	Discrepancy corrected	No
AMM 28-12-00,8-1	Repairs - Bladders	R	2024.04.19	C	Discrepancy corrected	No
AMM 28-22-00,4-1	Removal / Installation - Fuel Shut-off Valve	R	2024.01.31	C	Discrepancy corrected	No
AMM 28-22-00,4-3	Removal / Installation - Engine Intake Strainer (Pre SB EC120 B 28-009)	R	2024.01.31	C	Discrepancy corrected	No
AMM 28-42-00,4-1	Removal / Installation - Upper Probe	R	2024.01.31	C	Discrepancy corrected	No
AMM 29-11-00,4-2	Installation - Hydraulic Power Pack	R	2024.01.31	C	Discrepancy corrected	No
AMM 29-11-00,4-5	Build-up - Hydraulic Power Pack Equipment Items	R	2024.01.31	C	Discrepancy corrected	No
AMM 29-11-00,6-1	Inspection - Hydraulic Power Pack	R	2024.01.31	C	Discrepancy corrected	No
AMM 30-42-00,4-1A	Removal / Installation - Windshield Wipers 350A89103701	R	2024.01.31	C	Discrepancy corrected	No
AMM 30-42-00,4-1B	Removal / Installation - Windshield wiper 704A42713033	R	2024.01.31	C	Discrepancy corrected	No
AMM 30-42-00,5-1	Functional Tests - Windshield Wipers	R	2024.04.18	C	Discrepancy corrected	No
AMM 31-21-01,4-1	Removal / Installation - Digital Chronograph	R	2024.01.31	C	Discrepancy corrected	No
AMM 31-21-01,4-2	Replacement of the DC 20 clock battery	N	2023.11.06	R	New document unit	Yes
AMM 31-42-00,4-1	Removal / Installation - LACU	R	2024.01.31	C	Discrepancy corrected	No
AMM 31-42-01,4-1	Removal / Installation - Power supply Unit SELA	R	2024.01.31	C	Discrepancy corrected	No
AMM 31-55-00,4-1	Removal / Installation - Warning / Caution Panel	R	2024.01.31	C	Discrepancy corrected	No
AMM 31-61-00,4-1	Removal / Installation - VEMD	R	2024.01.31	C	Discrepancy corrected	No
AMM 32-12-00,4-1	Removal / Installation - Landing Gear	R	2024.01.31	C	Discrepancy corrected	No
AMM 32-12-00,4-2	Disassembly - Landing Gear	R	2024.02.27	I	Information added	Yes
AMM 32-12-00,4-3	Assembly - Landing Gear	N	2024.02.27	I	Information added	Yes
AMM 32-12-00,6-3	Visual check - Landing gear	N	2023.10.24	R	New document unit	Yes
AMM 33-41-00,4-1	Removal / Installation - Position Lights	R	2024.01.31	C	Discrepancy corrected	No
AMM 33-43-01,4-1	Removal / Installation - Fixed Landing Light	R	2024.01.31	C	Discrepancy corrected	No
AMM 33-44-01,4-1	Removal / Installation - Retractable Swiveling Landing Light	R	2024.01.31	C	Discrepancy corrected	No
AMM 33-44-01,8-1	Repair - Retractable Swiveling Landing Light	R	2023.07.21	R	New document unit	No
AMM 34-10-00,3-1	Bleeding and Drying - Pitot-Static System	R	2024.01.31	C	Discrepancy corrected	No
AMM 34-11-00,4-1	Removal / Installation - Pitot Tube Assembly	R	2024.01.31	C	Discrepancy corrected	No
AMM 34-12-00,4-1	Removal / Installation - Altimeter	R	2024.01.31	C	Discrepancy corrected	No
AMM 34-13-00,4-1	Removal / Installation - Vertical Speed Indicator	R	2024.01.31	C	Discrepancy corrected	No

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AMM 34-15-00.4-1	Removal / Installation - Airspeed Indicator	R	2024.01.31	C	Discrepancy corrected	No
AMM 34-51-03.5-2	Configuration - GTX 330 Transponder	R	2020.12.15	I	Information added	No
AMM 52-30-00.6-1	Condition Check - Cargo Doors	R	2024.01.31	C	Discrepancy corrected	No
AMM 52-50-00.4-3A	Tear Down / Build Up - Cabin Sliding Doors	R	2024.01.31	C	Discrepancy corrected	No
AMM 52-50-00.4-3B	Tear Down / Build Up - Cabin Sliding Doors with Peel shims C526A2500201	R	2024.01.31	C	Discrepancy corrected	No
AMM 52-50-00.4-4	Removal - Installation of the Locking Mechanism	R	2024.01.31	C	Discrepancy corrected	No
AMM 53-30-00.4-2	Removal / Installation - MGB Suspension Bars Brackets	R	2024.01.31	C	Discrepancy corrected	No
AMM 53-30-00.4-3	Removal / Installation - Sliding door rails	R	2024.01.31	C	Discrepancy corrected	No
AMM 53-30-00.4-4	Removal / Installation - Metal Sliding-Door Rails	R	2024.01.31	C	Discrepancy corrected	No
AMM 53-30-00.8-2	Reinforcement of the battery support shelf	R	2023.07.25	I	Information added	Yes
AMM 53-37-00.5-2	Adjustment of the cabin anti-vibrators with the STEADY Control tuning equipment	R	2024.01.08	I	Information added	No
AMM 53-37-00.6-1	Readjustment - Cabin Vibration Absorber Blade Support	R	2024.02.14	I	Information added	No
AMM 53-50-00.8-2	Tail boom repair - VHF antenna attachments	R	2024.01.31	C	Discrepancy corrected	No
AMM 53-53-00.4-1	Removal / Installation - Fenestron	R	2024.01.31	C	Discrepancy corrected	No
AMM 53-53-00.4-2	Build-up / Tear-down - Fenestron Equipment Items	R	2024.01.31	C	Discrepancy corrected	No
AMM 53-70-00.4-1	Removal / Installation - Fairings under the Cabin	R	2024.01.31	C	Discrepancy corrected	No
AMM 53-70-00.6-1	Inspection - Fairings under the cabin	R	2024.01.31	C	Discrepancy corrected	No
AMM 55-11-00.4-1	Removal / Installation - Horizontal Stabilizer	R	2024.01.31	C	Discrepancy corrected	No
AMM 56-00-00.3-1A	Method for Application of BETASEAL HV3 Adhesive	R	2024.01.31	C	Discrepancy corrected	No
AMM 56-00-00.3-1B	Method for Application of SIKAFLEX 265HF Adhesive	R	2024.01.31	C	Discrepancy corrected	No
AMM 56-00-00.3-1C	Method for Application of BETASEAL 8000 Adhesive	R	2024.01.31	C	Discrepancy corrected	No
AMM 56-00-00.8-2	Repair - Protection of Transparent Panel Bonding Areas Against UV Radiation	R	2024.01.31	C	Discrepancy corrected	No
AMM 56-11-00.4-1A	Removal / Installation - Windshield C561S1101202, C561S2101202	R	2024.01.31	C	Discrepancy corrected	No
AMM 56-11-00.4-1B	Removal / Installation - Windshield 350A25-9028-20, 350A25-9031-20	R	2024.01.31	C	Discrepancy corrected	No
AMM 56-11-00.4-1C	Removal / Installation - Windshield 350A25-9042-20, 350A25-9043-20	R	2024.01.31	C	Discrepancy corrected	No
AMM 56-11-00.4-1D	Removal / Installation - Windshield POST SB EC 120B 56-004	R	2024.01.31	C	Discrepancy corrected	No
AMM 56-11-00.4-2A	Removal / Installation - Windows (with BETASEAL HV3 adhesive)	R	2024.01.31	C	Discrepancy corrected	No
AMM 56-11-00.4-2B	Removal / Installation - Windows (with SIKAFLEX 265 HF or BETASEAL 8000 adhesive)	R	2024.01.31	C	Discrepancy corrected	No
AMM 56-11-00.4-2C	Removal / Installation - Windows POST SB EC 120B 56-004	R	2024.01.31	C	Discrepancy corrected	No
AMM 56-31-00.4-1B	Removal / Installation - Door Window (with SIKAFLEX 265 HF or BETASEAL 8000 adhesive)	R	2024.01.31	C	Discrepancy corrected	No

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AMM 56-31-00,4-1C	Removal / Installation - Door Window Panel (Metal Doors)	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-00-00,5-2	Checks and corrections of the horizontal (Y) and vertical (Z) vibrations using the STEADYControl tuning equipment - Main Rotor	R	2024.01.08	I	Information added	No
AMM 62-00-00,6-2	Checks after Maintenance Work - Main Rotor	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-11-00,6-1	Inspection method - Main Rotor Blades	R	2023.07.25	I	Information added	Yes
AMM 62-11-00,6-5	Detailed Check - Weight Support	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-11-00,6-14	Detailed Check - Blade Deflection in Flapping Axis After an Incident	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-11-00,8-2	Repair - Blisters in Polyurethane Protection	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-11-00,8-5	Repair - Tab Element	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-11-00,8-7	Repair - Caulking of Separations on Stainless Steel Protections	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-11-00,8-10	Repair - Skin perforation reaching the foam	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-11-00,8-12	Repair - Impact on tip trailing edge	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-11-00,8-13	Repair - Scratches on skin and impact not reaching the foam	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-11-00,8-14	Repair of Polyurethane Tearing	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-11-00,8-15	Repair of Cracks, Separations or Corrosion on a Tab Element	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-11-00,8-16	Repair of a crack in the trailing edge near the tabs area, on blade root side	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-11-00,8-18	Repair - Impact on Blade Tip	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-11-00,8-20	Repairing a bonding separation by means of resin injection	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-20-00,4-2	Installation - Rotor Head Assembly	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-20-00,6-1	Detailed check - Standard bolt, Main Rotor	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-21-00,4-3A	Disassembly - Lead-lag Damper 7050A3622044	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-21-00,4-3B	Disassembly - Lead-lag Damper 7050A3622059	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-21-00,4-4	Disassembly - Anti-vibrators	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-21-00,4-5	Assembly - Anti-vibrators	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-21-00,4-6A	Assembly - Lead-lag damper 7050A3622044	N	2023.01.31	R	New document unit	No
AMM 62-21-00,4-6B	Assembly - Lead-lag damper 7050A3622059	N	2023.01.31	R	New document unit	No
AMM 62-21-00,6-9	Detailed Check - Upper Blade Sleeve	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-21-00,6-10	Detailed Check - Lower Blade Sleeve	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-21-00,6-13	Detailed Check - Blade Attachment Pin	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-21-00,6-21	Detailed Check - Anti-vibrator Weight	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-21-00,6-22	Detailed Check - Anti-vibrator Support	R	2024.01.31	C	Discrepancy corrected	No

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AMM 62-21-00.8-1	Repair - Replacement of thrust washer on the lower blade sleeve	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-21-01.6-2	Detailed Check - Thrust Bolt	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-26-00.6-1	Detailed Check - Main Rotor Head Cover	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-26-00.6-2	Detailed Check - Cover Support Sleeve	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-31-00.4-3A	Disassembly - Swashplate Assembly (PRE SB 62-012)	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-31-00.4-3B	Disassembly - Swashplate Assembly (POST SB 62-012)	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-31-00.4-3C	Disassembly - Swashplate Assembly POST SB EC 120B 62-016	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-31-00.4-4A	Assembly - Swashplates PRE SB EC 120B 62-012	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 62-31-00.4-4B	Assembly - Swashplates POST SB EC 120B 62-012	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 62-31-00.6-1	Detailed Check - Stationary Swashplate Star	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-31-00.6-2	Detailed Check - Rotating Swashplate Star	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-32-00.4-1	Removal / Installation - Flared Housing / Swashplates / Hub Couplings	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-32-00.6-1	Detailed Check - "Diapason" Scissors Link	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-32-00.6-4	Detailed Check - Pitch Change Rod	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-32-00.6-6	Detailed check - Scissors bolts	R	2024.01.31	C	Discrepancy corrected	No
AMM 62-32-00.8-1	Repair - Replacement of PTFE Fabric on Swash Plate Guide	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-00-00.4-2	Installation - MGB / MRH	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-00-00.6-3	Checks after Maintenance Work - Main Rotor Drive	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-11-00.4-2	Installation - MGB / Engine Coupling	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-11-00.6-1	Detailed Check - Coupling Tube Assembly	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-11-00.6-3	Detailed Check - Flexible Coupling	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-11-00.6-5	Detailed Check - Bearing Bolt of the Coupling Tube Assembly	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-11-00.6-6	Check - Torque Loads of Flexible Couplings MGB / Engine	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-21-00.4-5	Tear-Down / Build-Up - Tapered Housing Equipment Items	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-21-00.6-1	Inspection - Epicyclic Reduction Gear	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-21-00.6-2	Detailed Check - Main Rotor Shaft	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-21-00.6-3A	Detailed Check - Swashplate Guide C632A1005102	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-21-00.6-3B	Detailed Check - Swashplate Guide C632A1105101	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-21-00.6-4	Detailed Check - Tapered Housing	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-21-00.6-5	Detailed Check - Fixed Ring Gear	R	2024.01.31	C	Discrepancy corrected	No

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AMM 63-22-00,3-1	Replacement - Oil Filter	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-22-00,4-5	Disassembly - Output box	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-22-00,4-6	Removal / Installation - Spherical Bearing of Input Housings C632A2181101 and C632A2181102	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-22-00,4-14A	Disassembly - Fan Pinion C632A2191101 C632A2191105	R	2024.05.27	I	Information added	Yes
AMM 63-22-00,4-14B	Disassembly - Fan Pinion C632A2191102 C632A2191103 C632A2191104 C632A2191106	R	2024.05.27	I	Information added	Yes
AMM 63-22-00,4-15A	Assembly - Fan Pinion C632A2191101 C632A2191105	R	2024.05.27	I	Information added	Yes
AMM 63-22-00,4-15B	Assembly - Fan Pinion C632A2191102 C632A2191103 C632A2191104 C632A2191106	R	2024.05.27	I	Information added	Yes
AMM 63-22-00,4-16	Assembly - Output box	N	2023.01.31	R	New document unit	No
AMM 63-22-00,6-1	Inspection - Main Reduction Gear	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-22-00,6-4A	Detailed Check - Output Housing C632A2114101	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-22-00,6-4B	Detailed Check - Output Housing C632A2114103	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-22-00,6-4C	Detailed Check - Output Housing C632A2114102	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-22-00,6-5	Detailed Check - Input Housing	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-22-00,6-6	Detailed Check - Fan Housing	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-22-00,6-15A	Detailed Check - Fan Flange C632A2143201	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-22-00,6-15B	Detailed Check - Fan Flange C632A2143202	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-22-00,6-15C	Detailed Check - Fan Flange C632A2169201	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-22-00,6-15D	Detailed Check - Fan Flange C632A2161601	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-22-00,6-30	Detailed Check - Fan Housing with Optional Air Conditioning System	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-22-00,8-2A	Replacement - Fan Output Seal C632A2191101 C632A2191105	R	2024.05.27	I	Information added	Yes
AMM 63-22-00,8-2B	Replacement - Fan Output Seal C632A2191102 C632A2191103 C632A2191104 C632A2191106	R	2024.05.27	I	Information added	Yes
AMM 63-32-00,4-1	Removal / Installation - MGB Suspension Bars	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-32-00,6-1	Detailed Check - MGB Suspension Bars	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-32-00,6-2	Detailed Check - Bolts of MGB Suspension Bars	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-41-00,4-1	Removal / Installation - NR/NF Indicator	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-51-00,4-1	Removal / Installation - Rotor brake unit	R	2024.05.27	I	Information added	No
AMM 63-51-00,4-2	Removal / Installation - Rotor brake switch	R	2024.05.27	I	Information added	No
AMM 63-51-00,6-1	Condition check - Rotor Brake	R	2024.05.27	I	Information added	No
AMM 63-52-00,4-1A	Removal / Installation - Rotor Brake Control 55CF8749	R	2024.01.31	C	Discrepancy corrected	No
AMM 63-52-00,4-1B	Removal / Installation - Rotor Brake Control 55CF9246	R	2024.01.31	C	Discrepancy corrected	No

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Documentary Unit	Title	NRD	Publication Date	Type of change	Reason for update	Maintenance Work Affected
AMM 64-21-00,4-3	Disassembly - Tail Rotor Hub	R	2024.06.25	I	Information added	Yes
AMM 64-21-00,4-4	Assembly - Tail rotor hub	R	2024.06.25	I	Information added	Yes
AMM 64-21-00,5-2	Balancing of the tail rotor hub with the STEADYControl tuning equipment - Tail Rotor Hub	R	2024.01.08	I	Information added	No
AMM 64-21-00,6-3	Checks after Maintenance Work - Tail Rotor Hub	R	2024.01.31	C	Discrepancy corrected	No
AMM 64-21-00,6-4	Detailed check - Equipped hub body	R	2024.03.20	I	Information added	No
AMM 64-21-00,6-8	Detailed Check - Equipped Torsion Star	R	2024.06.25	I	Information added	Yes
AMM 64-21-00,6-9	Detailed check - Equipped blade	R	2023.07.25	I	Information added	Yes
AMM 64-21-00,6-10	Detailed Check - Stepped Bolt	R	2024.01.31	C	Discrepancy corrected	No
AMM 64-21-00,6-11	Detailed Check - Top Chinese Bushing	R	2024.01.31	C	Discrepancy corrected	No
AMM 64-21-00,6-12	Detailed Check - Bottom Chinese Bushing	R	2024.01.31	C	Discrepancy corrected	No
AMM 64-21-00,6-13	Detailed Check - Pitch-Change Spider	R	2024.01.31	C	Discrepancy corrected	No
AMM 64-21-00,6-14	Detailed Check - Fairing Assembly	R	2024.01.31	C	Discrepancy corrected	No
AMM 64-21-00,6-15	Detailed Check - Hub Plate	R	2024.01.31	C	Discrepancy corrected	No
AMM 64-21-00,6-16	Detailed Check - Thrust Washer, Thrust Nut and Lockwasher	R	2024.01.31	C	Discrepancy corrected	No
AMM 64-21-00,8-1	Repair - Blade Airfoil Section	R	2024.01.31	C	Discrepancy corrected	No
AMM 64-21-00,8-2	Repair - Blade Bush	R	2024.01.31	C	Discrepancy corrected	No
AMM 65-11-00,4-7	Assembly - Forward Section	R	2024.01.31	C	Discrepancy corrected	No
AMM 65-11-00,6-1	Adjustment Check - Damper	R	2024.01.31	C	Discrepancy corrected	No
AMM 65-11-00,6-2	Detailed Check - Forward Shaft	R	2024.01.31	C	Discrepancy corrected	No
AMM 65-11-00,6-3	Detailed Check - Rear tail rotor drive shaft	R	2024.04.02	I	Information added	No
AMM 65-11-00,6-4	Detailed Check - Flexible Coupling	R	2024.01.31	C	Discrepancy corrected	No
AMM 65-11-00,6-5	Detailed Check - Flexible Coupling Bolts	R	2024.01.31	C	Discrepancy corrected	No
AMM 65-11-00,6-6	Detailed Check - Bearing Housing	R	2024.01.31	C	Discrepancy corrected	No
AMM 65-11-00,6-9	Detailed Check - Spherical Support	R	2024.01.31	C	Discrepancy corrected	No
AMM 65-11-00,6-10	Detailed Check - Cover	R	2024.01.31	C	Discrepancy corrected	No
AMM 65-21-00,4-2	Installation - Tail Gearbox	R	2024.01.31	C	Discrepancy corrected	No
AMM 65-21-00,4-5	Tear-down / Build-up - Housing Equipment Items	R	2024.01.31	C	Discrepancy corrected	No
AMM 65-21-00,4-6	Removal - Installation / Pitch Control	R	2024.01.31	C	Discrepancy corrected	No
AMM 65-21-00,6-4	Detailed Check - Housing	R	2024.01.31	C	Discrepancy corrected	No
AMM 65-21-00,6-6	Detailed Check - Pinion Assembly	R	2024.01.31	C	Discrepancy corrected	No

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AMM 65-21-00,6-8	Detailed Check - Input Cover	R	2024.01.31	C	Discrepancy corrected	No
AMM 65-21-00,6-9	Detailed Check - Output Cover	R	2024.01.31	C	Discrepancy corrected	No
AMM 65-21-00,6-10	Detailed Check - Pitch Change Control	R	2024.01.31	C	Discrepancy corrected	No
AMM 67-10-00,4-2	Removal / Installation - Collective Levers	R	2024.01.31	C	Discrepancy corrected	No
AMM 67-10-00,4-3	Removal / Installation - Servocontrol Actuating Rods	R	2024.01.31	C	Discrepancy corrected	No
AMM 67-10-00,4-10	Removal / Installation - Actuating Rod Bellcrank	R	2024.01.31	C	Discrepancy corrected	No
AMM 67-10-00,4-12	Installation - Collective-Control Torque-Tube Assembly	R	2024.01.31	C	Discrepancy corrected	No
AMM 67-10-00,8-4	Replacement - Right Collective Lever End (Post SB EC 120B 67-017)	R	2024.01.31	C	Discrepancy corrected	No
AMM 67-10-00,8-6	Repair - Elongated Anchor Hole of the Backlash Spring on the Collective-Pitch Lever	R	2024.01.31	C	Discrepancy corrected	No
AMM 67-10-00,8-12	Replacement - End-fittings on the pitch and roll rods	R	2023.09.11	C	Discrepancy corrected	No
AMM 67-20-00,4-1	Removal / Installation - Pedal Unit	R	2024.01.31	C	Discrepancy corrected	No
AMM 67-20-00,4-2A	Removal / Installation - Ball-type control PRE SB EC 120B 67-026	R	2023.07.25	R	New document unit	No
AMM 67-20-00,4-2B	Removal / Installation - Ball-type control POST SB EC 120B 67-026	R	2023.07.25	R	New document unit	No
AMM 67-20-00,6-2	Check and Greasing of the Swivel Bearing of the Ball-Type Control	R	2024.01.31	C	Discrepancy corrected	No
AMM 67-31-00,4-2	Installation - Rotor actuators	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 67-31-00,4-4	Build-up - Servocontrol Equipment Items	R	2024.01.31	C	Discrepancy corrected	No
AMM 67-31-00,6-1	Inspection - Servocontrols	R	2024.01.31	C	Discrepancy corrected	No
AMM 71-10-00,6-1	Inspection - Upper Cowlings	R	2024.01.31	C	Discrepancy corrected	No
AMM 71-30-00,4-1	Removal / Installation - Firewalls	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 71-41-00,4-1B	Removal / Installation - Engine Support Bracket C714A1101054	R	2024.01.31	C	Discrepancy corrected	No
AMM 71-41-00,4-1C	Removal / Installation - Engine Support Bracket C714A1112051	R	2024.01.31	C	Discrepancy corrected	No
AMM 71-41-00,4-2	Disassembly - Engine Support Bracket	R	2024.01.31	C	Discrepancy corrected	No
AMM 71-41-00,4-3	Assembly - Engine Support Bracket	N	2023.01.31	R	New document unit	No
AMM 71-41-00,6-1	Detailed Check - Special Washer C714A1111201	R	2024.01.31	C	Discrepancy corrected	No
AMM 71-41-00,6-2	Detailed Check - Support Arms C714A1106202 C714A1107202	R	2024.01.31	C	Discrepancy corrected	No
AMM 71-41-00,6-3A	Detailed Check - Special Screw C714A1101201	R	2024.01.31	C	Discrepancy corrected	No
AMM 71-41-00,6-4	Detailed Check - Support angle brackets C714A1101104 C714A1101105	R	2024.01.31	C	Discrepancy corrected	No
AMM 71-41-00,6-5	Detailed Check - Yoke Hinge	R	2024.01.31	C	Discrepancy corrected	No
AMM 71-41-00,6-6	Detailed check - Engine bracket C714A1110102	R	2024.01.31	C	Discrepancy corrected	No
AMM 71-41-00,6-7	Detailed Check - Spacer	R	2024.01.31	C	Discrepancy corrected	No

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AMM 71-41-00,6-8	Detailed Check - Engine Mount Deck Feed-Through	R	2024.01.31	C	Discrepancy corrected	No
AMM 71-63-00,4-1	Removal / Installation - Sand Filter	R	2024.01.31	C	Discrepancy corrected	No
AMM 71-63-00,8-1	Repair - Sand Filter	R	2024.01.31	C	Discrepancy corrected	No
AMM 76-11-00,4-1	Removal / Installation - Anticipator ball-type control	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 76-11-00,4-2	Removal / Installation - Spherical bearing of the anticipator control	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 76-11-00,6-1	Condition Check - Spherical bearing of the anticipator control	R	2024.01.31	C	Discrepancy corrected	Yes
AMM 76-11-00,6-2	Checks of the anticipator ball-type control	N	2023.01.31	R	New document unit	Yes
AMM 79-21-00,4-1	Removal / Installation - Thermostatic Valve	R	2024.01.31	C	Discrepancy corrected	No
AMM 79-21-00,4-2	Removal / Installation - Oil Cooler	R	2024.01.31	C	Discrepancy corrected	No
AMM 79-21-00,4-3	Disassembly - Oil Cooler	R	2024.01.31	C	Discrepancy corrected	No
AMM 79-21-00,4-4	Assembly - Oil Cooler	N	2023.01.31	R	New document unit	Yes

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