

# HIGHLIGHT

## AMM AMMPM-B-HIGHLIGHT

**Publication Title** AMM EC120 B NR031

**Publication Date** 2023.07.17

Documentary Unit	Title	NRD	Publication Date	Type of change	Reason for update	Maintenance Work Affected
<a href="#">AMM 00-00-00</a>	LIST OF ILLUSTRATIONS	N	2023.07.17			
<a href="#">AMM 00-00-00</a>	SERVICE BULLETINS LIST	R	2023.06.28			
<a href="#">AMM 05-24-00.6-1</a>	Detailed check - 144-month inspection	R	2023.06.01	C	Discrepancy corrected	Yes
<a href="#">AMM 05-50-00.6-13</a>	Fault finding by vibration analysis	R	2023.01.31	M	Aircraft build standard changed	No
<a href="#">AMM 05-50-00.6-14</a>	Fault finding by vibration analysis with STEADYControl® adjustment equipment	R	2023.01.31	M	Aircraft build standard changed	No
<a href="#">AMM 05-50-01.6-1</a>	Tasks referred to in the maintenance procedures (M) of the MMEL	R	2023.06.28	I	Information added	Yes
<a href="#">AMM 07-00-00.3-3</a>	Lifting - Helicopter	R	2023.01.31	I	Information added	No
<a href="#">AMM 07-51-00.2-1</a>	Transport in B-747 Aircraft - Helicopter Disassembly	R	2023.01.31	I	Information added	No
<a href="#">AMM 07-51-00.2-3</a>	Transport in 20ft Container, Disassembly - Helicopter	R	2023.01.31	I	Information added	No
<a href="#">AMM 07-51-00.2-4</a>	Transport in 20ft Container, Assembly - Helicopter	R	2023.01.31	I	Information added	No
<a href="#">AMM 07-51-00.2-6</a>	Transport in 40 Fts Container, Assembly - Helicopter	R	2023.01.31	R	New document unit	No
<a href="#">AMM 07-51-00.2-7</a>	Transport in tractor-trailer - Helicopter disassembly	R	2023.01.31	R	New document unit	No
<a href="#">AMM 07-51-00.2-8</a>	Transport in tractor-trailer - Helicopter assembly	R	2023.01.31	R	New document unit	No
<a href="#">AMM 09-00-00.3-1A</a>	Towing - Helicopter 350A91-0025-01 355A91-0045-01	R	2023.01.31	R	New document unit	No
<a href="#">AMM 09-00-00.3-1B</a>	Towing - Helicopter 703A91-4100-00	R	2023.01.31	R	New document unit	Yes
<a href="#">AMM 10-00-00.3-2</a>	Mooring - Helicopter	R	2023.01.31	I	Information added	No
<a href="#">AMM 10-00-00.3-5</a>	Short-term immobilization - Helicopter	R	2023.01.16	I	Information added	Yes
<a href="#">AMM 10-00-00.3-12</a>	Unsheltered short-term storage - Helicopter	R	2023.01.16	I	Information added	Yes
<a href="#">AMM 10-00-00.3-15</a>	Sheltered short-term storage - Helicopter	R	2023.01.16	C	Discrepancy corrected	No
<a href="#">AMM 10-00-00.3-18</a>	Long-term Storage - Helicopter	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 10-00-00.3-20</a>	Cocoon storage	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 12-20-00.6-1</a>	Check of L'HOTELLIER ball ends	R	2023.01.31	R	New document unit	No
<a href="#">AMM 21-21-00.4-1A</a>	Removal / Installation - P2 Valve	R	2023.01.31	M	Aircraft build standard changed	No
<a href="#">AMM 21-21-00.4-1B</a>	Removal / Installation - Cable-controlled P2 Valve	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 21-21-00.4-3</a>	Removal / Installation - Quiet P2 System	R	2023.01.31	R	New document unit	No
<a href="#">AMM 21-41-00.4-1</a>	Removal / Installation - P2 Valve	R	2023.01.31	C	Discrepancy corrected	Yes
<a href="#">AMM 21-41-00.4-2</a>	Removal / Installation - Diffuser	R	2023.01.31	I	Information added	No
<a href="#">AMM 21-51-00.4-1</a>	Removal / Installation - Compressor	R	2023.01.31	I	Information added	Yes

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Documentary Unit	Title	NRD	Publication Date	Type of change	Reason for update	Maintenance Work Affected
<a href="#">AMM 21-51-00,4-3</a>	Removal / Installation - Evaporator	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 21-51-00,4-4</a>	Removal / Installation - Fan	R	2023.01.31	I	Information added	No
<a href="#">AMM 21-51-00,4-6</a>	Removal / Installation - Thermostat	R	2023.01.31	I	Information added	No
<a href="#">AMM 21-51-00,4-7</a>	Disassembly / Assembly - Condenser	R	2023.01.31	I	Information added	No
<a href="#">AMM 21-51-00,8-1</a>	Replacement - Belt	R	2023.01.31	I	Information added	No
<a href="#">AMM 23-13-02,4-1</a>	Removal / Installation - Antenna	R	2021.06.16	C	Discrepancy corrected	Yes
<a href="#">AMM 23-13-02,4-1</a>	Removal / Installation - Antenna on the Tail Boom	R	2021.06.16	C	Discrepancy corrected	Yes
<a href="#">AMM 23-13-02,4-1</a>	Removal / Installation - Antenna	R	2021.06.16	C	Discrepancy corrected	Yes
<a href="#">AMM 24-32-00,4-1B</a>	Removal / Installation - SEFEE electrical master box	R	2023.06.29	C	Discrepancy corrected	Yes
<a href="#">AMM 24-32-00,4-2</a>	Removal / Installation - Electronic circuit boards from the SEFEE electrical master box	N	2023.06.29	R	New document unit	Yes
<a href="#">AMM 24-32-00,4-3</a>	Removal / Installation - Fuses of the SEFEE electrical master box	N	2023.06.29	R	New document unit	Yes
<a href="#">AMM 24-32-00,5-1B</a>	Functional Tests - SEFEE electrical master box	R	2023.06.29	C	Discrepancy corrected	No
<a href="#">AMM 24-33-00,5-1</a>	Functional Tests - Battery temperature indication	R	2023.01.31	C	Discrepancy corrected	Yes
<a href="#">AMM 24-36-01,4-1</a>	Removal / Installation - SKURKA Starter / Generator	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 24-36-02,4-1</a>	Removal / Installation - THALES Starter / Generator	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 25-21-00,4-2</a>	Disassembly / Assembly - Forward Seats	R	2023.01.31	I	Information added	No
<a href="#">AMM 25-22-00,4-2</a>	Disassembly / Assembly - Back Seat	R	2023.01.31	I	Information added	No
<a href="#">AMM 25-63-02,4-1</a>	Removal / Installation - SOCATA 96 Emergency Locator Transmitter	R	2023.01.31	I	Information added	No
<a href="#">AMM 25-67-00,1-1</a>	Fault isolation - Emergency floatation system	R	2023.05.23	I	Information added	Yes
<a href="#">AMM 25-67-00,4-1</a>	Removal / Installation - Emergency floatation system	R	2023.05.23	I	Information added	Yes
<a href="#">AMM 25-67-00,4-2</a>	Disassembly / Assembly - Emergency Floatation Gear	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 25-67-00,5-1</a>	Functional Tests - Emergency floatation system	R	2023.05.23	I	Information added	Yes
<a href="#">AMM 25-67-00,5-2</a>	Functional tests - Emergency floatation system frangible disks	R	2023.05.23	I	Information added	Yes
<a href="#">AMM 25-67-00,6-1</a>	Condition check - Electrical installation	R	2023.05.23	I	Information added	Yes
<a href="#">AMM 25-67-00,8-1</a>	Repair - Floats	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 25-91-00,5-2A</a>	Functional Tests / Mechanical Control Adjustment - Sling Installation	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 25-91-00,5-2B</a>	Functional Tests / Mechanical Control Adjustment with junction part - Sling Installation	R	2023.01.31	R	New document unit	Yes
<a href="#">AMM 25-91-00,8-1</a>	Repair - Cargo Sling	R	2023.01.31	I	Information added	No
<a href="#">AMM 26-22-00,6-1</a>	Condition Check - Cabin fire extinguisher	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 28-12-00,4-2</a>	Installation - Upper Bladder	R	2023.01.31	I	Information added	No
<a href="#">AMM 28-12-00,4-5</a>	Removal / Installation - Draining Valve	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 28-12-00,4-6</a>	Removal / Installation - Draining Assembly	R	2023.01.31	I	Information added	No

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<a href="#">AMM 28-12-00,6-2</a>	Check - Anti-Spillage Valve	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 28-12-00,8-1</a>	Repairs - Bladders	R	2023.01.31	I	Information added	No
<a href="#">AMM 28-22-00,4-1</a>	Removal / Installation - Fuel Shut-off Valve	R	2023.01.31	I	Information added	No
<a href="#">AMM 28-22-00,4-2</a>	Removal / Installation - Booster Pump	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 28-42-00,4-1</a>	Removal / Installation - Upper Probe	R	2023.01.31	I	Information added	No
<a href="#">AMM 28-42-00,4-2</a>	Removal / Installation - Lower Probe	R	2023.01.31	I	Information added	No
<a href="#">AMM 28-43-00,4-1</a>	Removal / Installation - Fuel Flowmeter	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 29-00-00,3-5</a>	Charging - Servocontrol Accumulator	R	2023.01.31	I	Information added	No
<a href="#">AMM 29-11-00,4-5</a>	Build-up - Hydraulic Power Pack Equipment Items	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 30-42-00,4-1A</a>	Removal / Installation - Windshield Wipers 350A89103701	R	2023.01.31	I	Information added	No
<a href="#">AMM 30-42-00,4-1B</a>	Removal / Installation - Windshield wiper 704A42713033	R	2023.01.31	I	Information added	No
<a href="#">AMM 30-42-00,4-2</a>	Removal / Installation - Windshield Wiper Blades	R	2023.01.31	R	New document unit	Yes
<a href="#">AMM 31-41-00,5-1</a>	Functional Tests - ASU	R	2023.01.31	I	Information added	No
<a href="#">AMM 31-42-00,4-1</a>	Removal / Installation - LACU	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 31-61-00,1-1</a>	Fault Isolation - VEMD	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 31-61-00,3-1</a>	Downloading VEMD data with the ANCT-DUT software	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 31-61-00,3-2</a>	VEMD data analysis using the UMCARD VEMD software	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 31-61-00,4-1</a>	Removal / Installation - VEMD	R	2023.01.31	I	Information added	No
<a href="#">AMM 32-12-00,4-1</a>	Removal / Installation - Landing Gear	R	2023.06.28	I	Information added	No
<a href="#">AMM 32-12-00,4-2</a>	Assembly / Disassembly - Landing Gear	R	2023.06.08	I	Information added	Yes
<a href="#">AMM 32-12-00,8-1</a>	Repair - Landing Gear	R	2023.06.01	I	Information added	Yes
<a href="#">AMM 33-00-00,6-1</a>	Inspection - Lighting System	R	2023.01.31	I	Information added	No
<a href="#">AMM 33-12-00,8-1</a>	Replacement - Light bulb	R	2023.01.31	I	Information added	No
<a href="#">AMM 33-42-00,4-1</a>	Removal / Installation - Anti-collision Light	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 33-42-00,4-2A</a>	Removal / Installation - Lens 7050A4334014	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 33-42-00,4-2B</a>	Removal / Installation - Lens 7050A4334017	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 33-42-00,8-1A</a>	Replacement - Lighting Module 7050A4334014	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 33-42-00,8-1B</a>	Replacement - Lighting Module 7050A4334017	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 33-42-00,8-2A</a>	Replacement - Electronic Module 7050A4334014	R	2023.01.31	I	Information added	No
<a href="#">AMM 33-44-01,4-1</a>	Removal / Installation - Retractable Swiveling Landing Light	R	2023.01.31	I	Information added	No
<a href="#">AMM 33-44-01,8-1</a>	Repair - Retractable Swiveling Landing Light	R	2023.01.31	R	New document unit	No
<a href="#">AMM 34-12-00,4-1</a>	Removal / Installation - Altimeter	R	2023.01.31	I	Information added	No

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Documentary Unit	Title	NRD	Publication Date	Type of change	Reason for update	Maintenance Work Affected
<a href="#">AMM 34-13-00,4-1</a>	Removal / Installation - Vertical Speed Indicator	R	2023.01.31	I	Information added	No
<a href="#">AMM 34-15-00,4-1</a>	Removal / Installation - Airspeed Indicator	R	2023.01.31	I	Information added	No
<a href="#">AMM 34-51-03,5-2</a>	Configuration - GTX 330 Transponder	R	2020.12.15	I	Information added	No
<a href="#">AMM 52-00-01,8-1</a>	Touch-up - Metal Doors	R	2023.01.31	R	New document unit	No
<a href="#">AMM 52-10-00,4-3</a>	Tear-down / Build-up - Standard cabin doors	R	2023.06.22	C	Discrepancy corrected	No
<a href="#">AMM 52-10-00,4-4</a>	Removal - Installation of the Locking Mechanism	R	2023.01.31	I	Information added	No
<a href="#">AMM 52-10-00,5-1</a>	Adjustment / Test - Standard cabin doors	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 52-10-00,6-3</a>	Checking the Position and Penetration of the Locking Finger in the Standard Cabin Doors Upper Catch	R	2023.01.31	R	New document unit	Yes
<a href="#">AMM 52-30-00,4-2</a>	Installation - Lateral Cargo Hold Door	R	2023.01.31	I	Information added	No
<a href="#">AMM 52-30-00,4-3</a>	Removal / Installation - Rear Cargo Hold Door	R	2023.01.31	I	Information added	No
<a href="#">AMM 52-50-00,4-3A</a>	Tear Down / Build Up - Cabin Sliding Doors	R	2023.01.31	I	Information added	No
<a href="#">AMM 52-50-00,4-3B</a>	Tear Down / Build Up - Cabin Sliding Doors with Peel shims C526A2500201	R	2023.01.31	I	Information added	No
<a href="#">AMM 52-50-00,4-4</a>	Removal - Installation of the Locking Mechanism	R	2023.01.31	I	Information added	No
<a href="#">AMM 52-50-00,5-1</a>	Adjustment / Test - Sliding door	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 52-50-00,6-2</a>	Checking the Position and Penetration of the Locking Finger in the Sliding Door Lateral Catch	R	2023.01.31	I	Information added	No
<a href="#">AMM 52-50-01,4-2</a>	Installation - Metal Sliding Door	R	2023.01.31	R	New document unit	Yes
<a href="#">AMM 53-30-00,4-3</a>	Removal / Installation - Sliding door rails	R	2023.01.31	R	New document unit	Yes
<a href="#">AMM 53-30-00,4-4</a>	Removal / Installation - Metal Sliding-Door Rails	R	2023.01.31	R	New document unit	Yes
<a href="#">AMM 53-30-00,8-2</a>	Reinforcement of the battery support shelf	R	2023.06.28	I	Information added	Yes
<a href="#">AMM 53-37-00,5-1</a>	Adjustment - Cabin anti-vibrators	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 53-37-00,5-2</a>	Adjustment Using the STEADYControl Adjustment Equipment - Cabin Antivibrators	R	2023.01.31	C	Discrepancy corrected	Yes
<a href="#">AMM 53-50-00,6-2</a>	Additional detailed check - Rear fuselage	R	2023.06.26	C	Discrepancy corrected	Yes
<a href="#">AMM 53-50-00,8-1</a>	Tail boom repair - VOR antenna attachments	R	2023.01.16	C	Discrepancy corrected	No
<a href="#">AMM 53-53-00,4-2</a>	Build-up / Tear-down - Fenestron Equipment Items	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 53-53-00,8-1</a>	Repair of a crack on the fenestron rear rib	R	2023.01.31	I	Information added	No
<a href="#">AMM 55-11-00,4-1</a>	Removal / Installation - Horizontal Stabilizer	R	2023.01.31	I	Information added	No
<a href="#">AMM 56-00-00,8-1</a>	Repair of separations - Windshield / Transparent Panel / Door Window	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 56-11-00,4-1A</a>	Removal / Installation - Windshield C561S1101202, C561S2101202	R	2023.01.31	F	Form changed	No
<a href="#">AMM 56-11-00,4-1B</a>	Removal / Installation - Windshield 350A25-9028-20, 350A25-9031-20	R	2023.01.31	I	Information added	No
<a href="#">AMM 56-11-00,4-1C</a>	Removal / Installation - Windshield 350A25-9042-20, 350A25-9043-20	R	2023.01.31	I	Information added	No
<a href="#">AMM 56-11-00,4-1D</a>	Removal / Installation - Windshield POST SB EC 120B 56-004	R	2023.01.31	I	Information added	No
<a href="#">AMM 56-11-00,4-2A</a>	Removal / Installation - Windows (with BETASEAL HV3 adhesive)	R	2023.01.31	F	Form changed	No

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<a href="#">AMM 56-11-00.4-2B</a>	Removal / Installation - Windows (with SIKAFLEX 265 HF or BETASEAL 8000 adhesive)	R	2023.01.31	I	Information added	No
<a href="#">AMM 56-11-00.4-2C</a>	Removal / Installation - Windows POST SB EC 120B 56-004	R	2023.01.31	I	Information added	No
<a href="#">AMM 56-11-00.4-3</a>	Removal / Installation - Pilot and co-pilot door deflector	R	2023.01.31	F	Form changed	No
<a href="#">AMM 56-31-00.4-1A</a>	Removal / Installation - Door Window (with BETASEAL HV3 adhesive)	R	2023.01.31	F	Form changed	No
<a href="#">AMM 56-31-00.4-1B</a>	Removal / Installation - Door Window (with SIKAFLEX 265 HF or BETASEAL 8000 adhesive)	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 56-31-00.4-1C</a>	Removal / Installation - Door Window Panel (Metal Doors)	R	2023.01.31	R	New document unit	Yes
<a href="#">AMM 62-00-00.5-1</a>	Checks and Corrections for Horizontal (Y) and Vertical (Z) Vibrations - Main Rotor	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 62-00-00.5-2</a>	Checking and Correcting Horizontal (Y) and Vertical (Z) Vibrations using the STEADYControl Tuning Equipment - Main Rotor	R	2023.01.31	M	Aircraft build standard changed	No
<a href="#">AMM 62-11-00.4-1</a>	Removal / Installation - Main Rotor Blades	R	2023.01.31	I	Information added	No
<a href="#">AMM 62-11-00.6-1</a>	Inspection method - Main Rotor Blades	R	2023.06.22	I	Information added	Yes
<a href="#">AMM 62-11-00.8-1</a>	Repair - Minor Paint Touch-Ups	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 62-11-00.8-3</a>	Total or Partial Replacement - Polyurethane Strip	R	2023.01.31	R	New document unit	No
<a href="#">AMM 62-11-00.8-6</a>	Repair - Removal / Installation of Tab element	R	2023.01.31	I	Information added	No
<a href="#">AMM 62-11-00.8-8</a>	Replacement - Weight Support Access Panel	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 62-11-00.8-9</a>	Repair - Soldering of washers on stainless steel protection	R	2023.01.31	I	Information added	No
<a href="#">AMM 62-11-00.8-17</a>	Replacement - Sand Protection Strips	R	2023.01.31	I	Information added	No
<a href="#">AMM 62-11-00.9-1</a>	Storage / Removal from storage - Main rotor blades	R	2023.06.22	I	Information added	Yes
<a href="#">AMM 62-20-00.4-2</a>	Installation - Rotor Head Assembly	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 62-21-00.4-2</a>	Assembly - Main Rotor Hub	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 62-21-00.4-4</a>	Disassembly - Anti-vibrators	R	2023.01.31	I	Information added	No
<a href="#">AMM 62-21-00.6-27</a>	Check - Twisting of the sleeve	R	2023.01.31	R	New document unit	Yes
<a href="#">AMM 62-21-00.8-1</a>	Repair - Replacement of thrust washer on the lower blade sleeve	R	2023.01.31	R	New document unit	No
<a href="#">AMM 62-21-00.8-2</a>	Repair - Replacement of a wear ring on the bottom adapter fitting	R	2023.01.31	R	New document unit	No
<a href="#">AMM 62-31-00.4-4A</a>	Assembly - Swashplate Assembly PRE SB EC 120B 62-012	R	2023.01.31	I	Information added	No
<a href="#">AMM 62-31-00.4-4B</a>	Assembly - Swashplate Assembly POST SB EC 120B 62-012	R	2023.01.31	I	Information added	No
<a href="#">AMM 62-31-00.4-4C</a>	Assembly - Swashplate Assembly POST SB EC 120B 62-016	R	2023.01.31	I	Information added	No
<a href="#">AMM 62-31-00.6-6</a>	Clearance Check - Swashplate Assembly	R	2023.01.31	I	Information added	No
<a href="#">AMM 62-32-00.3-1</a>	Application of grease to the bushes of the scissors branches C623A2005103	R	2023.01.31	R	New document unit	Yes
<a href="#">AMM 62-32-00.4-1</a>	Removal / Installation - Flared Housing / Swashplates / Hub Couplings	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 62-32-00.6-2</a>	Detailed check - Scissors arm	R	2023.06.22	C	Discrepancy corrected	Yes
<a href="#">AMM 62-32-00.6-7</a>	Check - Hard spot on articulation of the scissors links	R	2023.01.31	R	New document unit	No
<a href="#">AMM 62-32-00.8-1</a>	Repair - Replacement of PTFE Fabric on Swash Plate Guide	R	2023.01.31	F	Form changed	No

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<a href="#">AMM 63-00-00,4-2</a>	Installation - MGB / MRH	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 63-11-00,4-2</a>	Installation - MGB / Engine Coupling	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 63-21-00,4-2</a>	Installation - Epicyclic Reduction Gear	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 63-21-00,4-4</a>	Assembly - Epicyclic Reduction Gear	R	2023.01.31	I	Information added	No
<a href="#">AMM 63-21-00,4-5</a>	Tear-Down / Build-Up - Tapered Housing Equipment Items	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 63-22-00,3-1</a>	Replacement - Oil Filter	R	2023.01.31	F	Form changed	No
<a href="#">AMM 63-22-00,4-2</a>	Assembly - Main Reduction Gear	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 63-22-00,4-3</a>	Tear-Down / Build-Up - Main Housing	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 63-22-00,4-4</a>	Build-up / Tear-down - Lower housing	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 63-22-00,4-5</a>	Disassembly / Assembly - Output box	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 63-22-00,4-6</a>	Removal / Installation - Spherical Bearing of Input Housings C632A2181101 and C632A2181102	R	2023.01.31	I	Information added	No
<a href="#">AMM 63-22-00,4-15A</a>	Assembly - Fan Pinion C632A2191101	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 63-22-00,4-15B</a>	Assembly - Fan Pinion C632A2191102 C632A2191103	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 63-22-00,6-12B</a>	Detailed check - Equipped tail rotor drive line pinion C632A2108102 C632A2108103 C632A2108104	R	2023.05.05	I	Information added	No
<a href="#">AMM 63-22-00,8-1</a>	Replacement - MGB Input Seal	R	2023.01.31	I	Information added	No
<a href="#">AMM 63-22-00,8-2A</a>	Replacement - Fan Output Seal C632A2191101	R	2023.01.31	I	Information added	No
<a href="#">AMM 63-22-00,8-2B</a>	Replacement - Fan Output Seal C632A2191102	R	2023.01.31	R		No
<a href="#">AMM 63-22-00,8-3A</a>	Replacement - Output Seal of the Output Flange C632A2108601	R	2023.01.31	C	Discrepancy corrected	Yes
<a href="#">AMM 63-22-00,8-3B</a>	Replacement - Output seal of the output flange C632A2108602 C632A2108603	R	2023.05.05	I	Information added	No
<a href="#">AMM 63-22-00,8-4</a>	Replacement - MGB Oil-Pump Output-Seal	R	2023.01.31	I	Information added	No
<a href="#">AMM 63-32-00,4-1</a>	Removal / Installation - MGB Suspension Bars	R	2023.01.31	I	Information added	No
<a href="#">AMM 63-41-00,5-1</a>	Functional Tests - NR/NF Indicator	R	2023.01.31	I	Information added	No
<a href="#">AMM 63-42-00,5-1</a>	Functional Tests - MGB Oil Pressure/Temperature Indicating and Warning Systems	R	2023.01.31	M	Aircraft build standard changed	Yes
<a href="#">AMM 63-51-00,3-1</a>	Replacement - Rotor brake pads	R	2023.01.31	I	Information added	No
<a href="#">AMM 63-51-00,6-2</a>	Check and Safety of the Rotor Brake	R	2023.01.31	R	New document unit	Yes
<a href="#">AMM 63-52-00,4-1A</a>	Removal / Installation - Rotor Brake Control 55CF8749	R	2023.01.31	I	Information added	No
<a href="#">AMM 63-52-00,4-1B</a>	Removal / Installation - Rotor Brake Control 55CF9246	R	2023.01.31	I	Information added	No
<a href="#">AMM 64-21-00,4-2</a>	Installation - Tail Rotor Hub	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 64-21-00,4-4</a>	Assembly - Tail rotor hub	R	2023.06.22	C	Discrepancy corrected	Yes
<a href="#">AMM 64-21-00,5-1</a>	Balancing - Tail Rotor Hub	R	2023.01.31	M	Aircraft build standard changed	No
<a href="#">AMM 64-21-00,5-2</a>	Balancing using the STEADYControl Tuning Equipment - Tail Rotor Hub	R	2023.01.31	M	Aircraft build standard changed	No
<a href="#">AMM 64-21-00,6-4</a>	Detailed check - Equipped hub body	R	2023.02.23	I	Information added	Yes

Documentary Unit	Title	NRD	Publication Date	Type of change	Reason for update	Maintenance Work Affected
<a href="#">AMM 64-21-00,6-9</a>	Detailed check - Equipped blade	R	2023.06.22	I	Information added	Yes
<a href="#">AMM 64-21-00,8-2</a>	Repair - Blade Bush	R	2023.01.31	I	Information added	No
<a href="#">AMM 65-11-00,4-2</a>	Installation - Forward Section	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 65-11-00,4-4</a>	Installation - Rear Section	R	2023.01.31	I	Information added	No
<a href="#">AMM 65-11-00,4-5</a>	Removal / Installation - Damper	R	2023.01.31	I	Information added	No
<a href="#">AMM 65-11-00,4-7</a>	Assembly - Forward Section	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 65-11-00,6-1</a>	Adjustment Check - Damper	R	2023.01.31	I	Information added	No
<a href="#">AMM 65-21-00,4-2</a>	Installation - Tail Gearbox	R	2023.01.31	I	Information added	No
<a href="#">AMM 65-21-00,4-4</a>	Assembly - Tail Gearbox	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 65-21-00,4-5</a>	Tear-down / Build-up - Housing Equipment Items	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 65-21-00,4-6</a>	Removal - Installation / Pitch Control	R	2023.01.31	I	Information added	No
<a href="#">AMM 65-21-00,5-1</a>	Adjustment - Pitch Control Stop	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 65-21-00,6-1</a>	Inspection - Tail Gearbox	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 65-21-00,8-1</a>	Replacement - TGB Input Seal	R	2023.01.31	C	Discrepancy corrected	Yes
<a href="#">AMM 65-21-00,8-2</a>	Replacement - Tail Gearbox Output Seal	R	2023.01.31	F	Form changed	No
<a href="#">AMM 67-10-00,4-1</a>	Removal / Installation - Cyclic Sticks	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 67-10-00,4-2</a>	Removal / Installation - Collective Levers	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 67-10-00,4-3</a>	Removal / Installation - Servocontrol Actuating Rods	R	2023.01.31	I	Information added	No
<a href="#">AMM 67-10-00,4-4</a>	Removal / Installation - Collective-Lever Friction Device	R	2023.01.31	R	New document unit	No
<a href="#">AMM 67-10-00,4-6</a>	Removal / Installation - Roll Lever	R	2023.01.31	I	Information added	No
<a href="#">AMM 67-10-00,4-7</a>	Removal / Installation - Pitch Lever	R	2023.01.31	R	New document unit	No
<a href="#">AMM 67-10-00,4-9</a>	Disassembly / Assembly - Single / Dual Controls	R	2023.01.31	F	Form changed	No
<a href="#">AMM 67-10-00,4-10</a>	Removal / Installation - Actuating Rod Bellcrank	R	2023.01.31	R	New document unit	No
<a href="#">AMM 67-10-00,4-12</a>	Installation - Collective-Control Torque-Tube Assembly	R	2023.01.31	R	New document unit	No
<a href="#">AMM 67-10-00,4-15</a>	Removal / Installation - Equipped mixing unit	R	2023.01.31	R	New document unit	No
<a href="#">AMM 67-10-00,4-16</a>	Removal / Installation - Cyclic coupling shaft	R	2023.01.31	R	New document unit	No
<a href="#">AMM 67-10-00,5-1</a>	Adjustment - Main Rotor Controls	R	2023.01.31	C	Discrepancy corrected	Yes
<a href="#">AMM 67-10-00,8-3</a>	Repair - Collective Lever Friction Device	R	2023.01.31	I	Information added	No
<a href="#">AMM 67-10-00,8-4</a>	Replacement - Right Collective Lever End (Post SB EC 120B 67-017)	R	2023.01.31	R	New document unit	No
<a href="#">AMM 67-10-00,8-5</a>	Replacement of rivets on cyclic coupling shaft	R	2023.01.31	R	New document unit	No
<a href="#">AMM 67-10-00,8-7</a>	Repair of the bellcrank lever of the collective coupling tube	R	2023.01.31	R	New document unit	No
<a href="#">AMM 67-10-00,8-8</a>	Replacement of the bellcrank bushes on the mixing unit	R	2023.01.31	R	New document unit	No

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Documentary Unit	Title	NRD	Publication Date	Type of change	Reason for update	Maintenance Work Affected
<a href="#">AMM 67-10-00.8-9</a>	Replacement of rivets on the mixing unit shaft	R	2023.01.31	R	New document unit	No
<a href="#">AMM 67-10-00.8-10</a>	Replacement of rivets on the pitch lever	R	2023.01.31	R	New document unit	No
<a href="#">AMM 67-10-00.8-11</a>	Replacement of rivets on the collective tube friction plate	R	2023.01.31	R	New document unit	No
<a href="#">AMM 67-10-00.8-12</a>	Replacement - End-fittings on the pitch and roll rods	R	2023.01.31	R	New document unit	No
<a href="#">AMM 67-20-00.4-1</a>	Removal / Installation - Pedal Unit	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 67-20-00.4-2</a>	DELETED	D	2021.05.17			
<a href="#">AMM 67-20-00.4-2A</a>	Removal / Installation - Ball-type control PRE SB EC 120B 67-026	N	2023.06.22	R	New document unit	No
<a href="#">AMM 67-20-00.4-2B</a>	Removal / Installation - Ball-type control POST SB EC 120B 67-026	N	2023.06.22	R	New document unit	No
<a href="#">AMM 67-20-00.8-2</a>	Repair of the RH and LH pedal block coupling shafts	R	2023.01.31	R	New document unit	Yes
<a href="#">AMM 67-31-00.4-2</a>	Installation - Servocontrols	R	2023.01.31	I	Information added	No
<a href="#">AMM 67-31-00.4-4</a>	Build-up - Servocontrol Equipment Items	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 67-31-00.9-1</a>	Storage / Removal from storage - Rotor actuators	R	2023.06.28	C	Discrepancy corrected	No
<a href="#">AMM 71-01-00.4-1</a>	Disassembly / Assembly - ARRIUS 2F Engine	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 71-10-00.4-1</a>	Removal / Installation - Upper Cowlings	R	2023.01.31	I	Information added	No
<a href="#">AMM 71-10-00.6-1</a>	Inspection - Upper Cowlings	R	2023.01.31	I	Information added	No
<a href="#">AMM 71-30-00.4-1</a>	Removal / Installation - Firewalls	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 71-41-00.4-1B</a>	Removal / Installation - Engine Support Bracket C714A1101054	R	2023.01.31	F	Form changed	Yes
<a href="#">AMM 71-41-00.4-1C</a>	Removal / Installation - Engine Support Bracket C714A1112051	R	2023.01.31	I	Information added	No
<a href="#">AMM 71-41-00.4-2</a>	Disassembly / Assembly - Engine Support Bracket	R	2023.01.31	C	Discrepancy corrected	Yes
<a href="#">AMM 71-61-00.6-1</a>	Inspection - Plenum	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 71-63-00.6-1</a>	Inspection - Sand Filter	R	2023.01.31	I	Information added	No
<a href="#">AMM 72-01-00.4-2</a>	Installation - ARRIUS 2F Engine	R	2023.01.31	I	Information added	No
<a href="#">AMM 76-11-00.4-1</a>	Removal / Installation - Anticipator Ball-Type Control	R	2023.01.31	I	Information added	No
<a href="#">AMM 76-11-00.4-2</a>	Removal / Installation - Anticipator Control Ball Joint	R	2023.01.31	I	Information added	No
<a href="#">AMM 76-12-00.4-3</a>	Removal / Installation - Fuel Flow Ball-type Control	R	2023.01.31	I	Information added	No
<a href="#">AMM 76-12-00.4-5</a>	Removal / Installation - Lock Assy	R	2023.01.31	I	Information added	Yes
<a href="#">AMM 76-21-00.4-2A</a>	Removal / Installation - Fuel Shut-off Ball-Type Control 55CF9163	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 76-21-00.4-2B</a>	Removal / Installation - Fuel Shut-off Ball-Type Control 55CF9245	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 79-21-00.4-1</a>	Removal / Installation - Thermostatic Valve	R	2023.01.31	C	Discrepancy corrected	Yes
<a href="#">AMM 79-21-00.4-2</a>	Removal / Installation - Oil Cooler	R	2023.01.31	C	Discrepancy corrected	No
<a href="#">AMM 79-21-00.4-3</a>	Disassembly / Assembly - Oil Cooler	R	2023.01.31	I	Information added	No

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