A/C TYPE	EC155B
A/C REGN	9M-SAS-S/N 6583



EUROCOPTER SOUTH EAST ASIA PTE LTD

48 Loyang Way Singapore 508740 Company Registration No.: 197702516C

NO:	20656	FORM NO: M/003
JOB NO.		

JOB

TYPE	OF CHECK	I	EFECT AND	RECTIF	ICATION WORKSHEET/CERTIFICATE OF REL	EASE TO SER	VICE	PAGE		OF	
ITC14	REPORTED					COMPONE	NT CHANGES	G.I.N.NO.	MAN		LIC/
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CRS#20626



DIFFUSION/ISSUE AUSGABE/PUBLICACION

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Lettre-Service No. 1755-00-06

Marignane, 31.03.2006 14.03.2007

Service à la Clientèle Direction Technique Support

13725 Marignane Cedex - France Tél. + 33 (0) 4. 42.85.85.85 - Fax. + 33 (0) 4.42.85.99.66 Télex HELIC 420506 Télégramme : EUROCOPTER Marignane

SUBJECT:

GENERAL: Service-Letter Manual

For the attention of

332	В	B1	M	М1	F1	С	C1	L	L1	1.2
532	UL,	AL	sc	AC	uc	A2	U2	UE		
EC225	LP									
EC725	AP									

350	D	В	B1	B2	B3	BA	BB	L1
550	U2	C2	C3	A2		4.5		
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EC120 B

330	Sm	Ba	Ea	С	Ca	н	L	F	G	J	S1	JM	В
Land Street Control						t	1			1			

.341	В	С	D	E	F	G	н
342	J	К	L	L1	М	M1	

AL II	3130	313B]	
AL II ASTAZOU	3180	318B	318C	
AL III	3160	316B	316C	319B
LAMA	315B			

Dear Customer,

Please find enclosed the second Service Letter Manual CD-ROM edition dated 2007.01.01.

EUROCOPTER has made the following improvements:

- · Concerning the form: More user-friendly CD-ROM interface
- · Concerning the content: The table of contents has been deleted as it is not very useful.

The "PILOT" column is changed to "FOR THE ATTENTION OF".

The introduction contains additional information concerning the content of the "DELIVERABLE AS FROM NEW" and "FOR THE ATTENTION OF" columns.

EUROCOPTER reminds you that, along with each Service Letter issued during the current year, you will receive:

- The index page concerned
- · The cover page

The CD-ROM will be updated every year.

The Service Letters are also available from T.I.P.I. (www.eurocopter.com/).

For any questions concerning this Manual, please contact:

EUROCOPTER Support Technique Opérations Service Information/Directive Fax: (33) 04.42.85.99.46

E-mail: directive.technical-support@eurocopter.com

Yours sincerely,

M. SOULHIARD

Product Support Integrity



DIFFUSION/ISSUE AUSGABE/PUBLICACION

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Lettre-Service

Marignane, 18.04.2007

Service à la Clientèle Direction Technique Support

13725 Marignane Cedex - France Tél. + 33 (0) 4 42.85.85.85 - Fax. + 33 (0) 4.42.85.99.66 Télex HELIC 420506 Télégramme : EURCCOPTER Marignane

SUBJECT:

LANDING GEAR: Overheating of wheel brakes.

365	C	CI	C2	ಜ	N	N1	N2	N3	K	F	Fs	FI
565	SA	SB	UB	MA	MB	AA				72	90654170	
EC155	В	Bt										

For the attention of

Dear Customer,

We have received reports from customers concerning several unexplained cases of wheel brake overheating which have led to the deterioration of brake disks. The purpose of this Service Letter is to remind you of the existing preventive measures defined in the documentation and to describe the additional steps to be taken if a similar incident occurs in order to determine the cause.

Numbers of the Work Cards to be complied with:

Paragraph in the Service Letter	EC155	Dauphin - Panther
2.1; 3.2.1	32.40.00.211	32.40.00.601
3.2.2	32.40.00.213	32.40.00.602
2.1; 3.2.3	32.40.03.211	32.40.00.606
2.1;3.3	32.40.05.721	32.40.00.501

- 1. Reminder of the Flight Manual recommendations to be complied with during landing phases:
 - 1.1. Steer the helicopter using the pedal unit, without using the brakes.
 - 1.2. Do not brake at speeds above 35 knots except in an emergency.
- 2. Reminder of and changes to the maintenance scheduled in the Maintenance Manual (PRE,...):
 - 2.1. In normal atmospheric conditions, check the brakes in accordance with the specified intervals.
 - 2.2. For damp or dusty conditions, the following procedure will be added to the Maintenance Program: Every 7 days:
 - 2.2.1. Rinse the main landing gear and brake units with clean fresh water at a pressure of less than 2 bars.
 - 2.2.2. Blast with filtered and de-oiled compressed air, mainly between the brake disks.

3. If an incident is detected:

Pending the creation of a specific Work Card, please comply with the following recommendations if a malfunction is detected in the braking system. A malfunction can include the failure of the braking function or seizure and overheating possibly leading to the deterioration of one or both wheel brakes.

- 3.1. Draft and send a report to EUROCOPTER (EST department) describing:
 - The operating conditions (flight parameters) at the time of the incident.
 - The findings on the main landing gear units: refer to paragraph 3.2.
 - The recorded pressure measurements: refer to paragraph 3.3.
 - The usual operating conditions of the helicopter (type of mission), specifying the specific taxiing phases: distance, speed, change of direction while taxiing, towing, run-on landings, and a diagram of the usual ground maneuvers (turns, straight lines,...).
 - The circumstances in which the incident was discovered: problem reported by the pilot or a scheduled maintenance operation, and give an account of the phenomena experienced by the crew.
- 3.2. Check, quantify and locate any deterioration affecting:
 - 3.2.1. The wheels and tires.
 - 3.2.2. The brakes.
 - 3.2.3. The brake disks.
- 3.3. Measure and record the pressures for each brake unit (Pg = pressure recorded on the LH side, Pd = pressure recorded on the RH side, Pn = nominal pressure according to modifications embodied on the helicopter).
 - 3.3.1. Measure the residual pressures (without applying the brakes):
 - 3.3.1.1. If Pg = Pd = 0 bar \rightarrow comply with paragraph 3.3.2.
 - 3.3.1.2 If Pg = Pd ≠ 0 bar → check and measure the adjustment of the parking brake control at the ball end-fitting, then comply with paragraph 3.3.2. without modifying the adjustment of the end-fitting.
 - 3.3.2. Measure the pressures while applying the parking brake:
 - 3.3.2.1. If Pg ≠ Pd (difference of ≥ 20%) or if Pg = Pd = Pn but there is damage on one side only → remove and send the braking distributor for examination in addition to the other parts.
 - 3.3.2.2. If Pg = Pd = Pn and there is damage on both brake units → the braking relay can be kept in service.
- 3.4. Return the two brake units and the two main L/G tires to EUROCOPTER (EST department) for examination.
- 3.5. Return the installation to its original configuration.

Yours sincerely,

M. SOULHIARD

Product Support Integrity

EASA	AIRWORTHINESS DIRECTIVE	
	AD No.: 2007- 0099	
	Date: 11 April 2007	
No person may open requirements of that	ate an aircraft to which an Airw Airworthiness Directive unless o	orthiness Directive applies, except in accordance with the therwise agreed with the Authority of the State of Registry.
Type Approval Holder's Name:		Type/Model designation(s):
EUROCOPTER		AS 332, SA 365 N, AS 365 N, SA 366, EC 155, AS 355, EC 130 and AS 350 helicopters.
TCDS Number: EAS	SA.R.002, DGAC FRANCE 159	9, EASA.R.146 and EASA.R.008.
Foreign AD: Not app	e.	THE SILE WAY
Supersedure: Not an	oplicable.	
	• ************************************	
ATA 67	Rotors Flight Control – Main & Tail Rotors Servo-Controls – Inspection/Modification	
	EUROCOPTER (Formerly EUROCOPTER - FRANCE, AEROSPATIALE).	
Manufacturer(s):	EUROCOPTER (Formerly	EUROCOPTER - FRANCE, AEROSPATIALE).
Manufacturer(s): Applicability:	- AS 332 C, C1, L, L1 and - SA 365 N and N1, AS 36 - AS 355 F, F1, F2 and N - EC 130 B4, AS 350 B3, EUROCOPTER helicopte and tail rotor GOODRIC inspection box of the se (p/n) and s/n are listed	I L2, 65 N2 and N3, SA 366 G1, EC 155 B and B1, , and rs, all serial numbers (s/n) that are equipped with main H servo-controls without the letter "R" marked in the rvo-control identification plate, and whose part numbers in paragraph 1.A. of the relevant EUROCOPTER Aler
HE-4 CALIFORN AND AND AND AND AND AND AND AND AND AN	- AS 332 C, C1, L, L1 and - SA 365 N and N1, AS 36 - AS 355 F, F1, F2 and N - EC 130 B4, AS 350 B3, EUROCOPTER helicopte and tail rotor GOODRIC inspection box of the se (p/n) and s/n are listed Service Bulletin (ASB) in t	I L2, 65 N2 and N3, SA 366 G1, EC 155 B and B1, , and ors, all serial numbers (s/n) that are equipped with main or servo-controls without the letter "R" marked in the pro-control identification plate, and whose part numbers in paragraph 1.A. of the relevant EUROCOPTER Alert able 1 below.
HE-1100 HUNG WOODS OF THE CARE	- AS 332 C, C1, L, L1 and SA 365 N and N1, AS 365 A and N1, AS 365 AS 355 F, F1, F2 and N EC 130 B4, AS 350 B3, EUROCOPTER helicopte and tail rotor GOODRIC inspection box of the se (p/n) and s/n are listed Service Bulletin (ASB) in the second second second service Bulletin (ASB) in the second seco	I L2, 65 N2 and N3, SA 366 G1, EC 155 B and B1, , and rs, all serial numbers (s/n) that are equipped with main H servo-controls without the letter "R" marked in the rvo-control identification plate, and whose part numbers in paragraph 1.A. of the relevant EUROCOPTER Alert able 1 below. Refer to
HE-1100 HUNG WOODS OF THE CARE	- AS 332 C, C1, L, L1 and SA 365 N and N1, AS 365 N and N1, AS 365 AS 355 F, F1, F2 and N SA 350 B3, EUROCOPTER helicopte and tail rotor GOODRIC inspection box of the set (p/n) and s/n are listed Service Bulletin (ASB) in the SA 332	I L2, 65 N2 and N3, SA 366 G1, EC 155 B and B1, and ars, all serial numbers (s/n) that are equipped with main H servo-controls without the letter "R" marked in the rvo-centrol identification plate, and whose part numbers in paragraph 1.A. of the relevant EUROCOPTER Aleri able 1 below. Refer to AS 332 ASB No. 67.00.37
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THE STATE OF THE S	- AS 332 C, C1, L, L1 and SA 365 N and N1, AS 365 AS 355 F, F1, F2 and N - EC 130 B4, AS 350 B3, EUROCOPTER helicopte and tail rotor GOODRIC inspection box of the se (p/n) and s/n are listed Service Bulletin (ASB) in the Formula AS 332 AS 365 & SA SA 366	I L2, 65 N2 and N3, SA 366 G1, EC 155 B and B1, , and rs, all serial numbers (s/n) that are equipped with main H servo-controls without the letter "R" marked in the rvo-control identification plate, and whose part numbers in paragraph 1.A. of the relevant EUROCOPTER Alert able 1 below. Refer to AS 332 ASB No. 67.00.37 365 AS 365 ASB No. 67.00.13 SA 366 ASB No. 67.08
NE-100 B.76 400 200 700 100 100 1	- AS 332 C, C1, L, L1 and - SA 365 N and N1, AS 36 - AS 355 F, F1, F2 and N - EC 130 B4, AS 350 B3, EUROCOPTER helicopte and tail rotor GOODRIC inspection box of the se (p/n) and s/n are listed Service Bulletin (ASB) in t For AS 332 AS 365 & SA SA 366 EC 155 EC	I L2, 65 N2 and N3, SA 366 G1, EC 155 B and B1, and ars, all serial numbers (s/n) that are equipped with main H servo-controls without the letter "R" marked in the rvo-control identification plate, and whose part numbers in paragraph 1.A. of the relevant EUROCOPTER Alert able 1 below. Refer to AS 332 ASB No. 67.00.37 365 AS 365 ASB No. 67.00.13 SA 366 ASB No. 67.00.13 SA 366 ASB No. 67.08
HEALTH WAS A STATE OF	- AS 332 C, C1, L, L1 and - SA 365 N and N1, AS 36 - AS 355 F, F1, F2 and N - EC 130 B4, AS 350 B3, EUROCOPTER helicopte and tail rotor GOODRIC inspection box of the se (p/n) and s/n are listed Service Bulletin (ASB) in t For AS 332 AS 365 & SA SA 366 EC 155 EC AS 355	I L2, 65 N2 and N3, SA 366 G1, EC 155 B and B1, , and rs, all serial numbers (s/n) that are equipped with main H servo-controls without the letter "R" marked in the rvo-control identification plate, and whose part numbers in paragraph 1.A. of the relevant EUROCOPTER Aler able 1 below. Refer to AS 332 ASB No. 67.00.37 365 AS 365 ASB No. 67.00.13 SA 366 ASB No. 67.08 155 ASB No. 67.00.28
S REAL TOOL IS ON A CONTROL OF THE C	- AS 332 C, C1, L, L1 and - SA 365 N and N1, AS 36 - AS 355 F, F1, F2 and N - EC 130 B4, AS 350 B3, EUROCOPTER helicopte and tail rotor GOODRIC inspection box of the se (p/n) and s/n are listed Service Bulletin (ASB) in t For AS 332 AS 365 & SA SA 366 EC 155 EC	I L2, 65 N2 and N3, SA 366 G1, EC 155 B and B1, and ars, all serial numbers (s/n) that are equipped with main H servo-controls without the letter "R" marked in the rvo-control identification plate, and whose part numbers in paragraph 1.A. of the relevant EUROCOPTER Alert able 1 below. Refer to AS 332 ASB No. 67.00.37 365 AS 365 ASB No. 67.00.13 SA 366 ASB No. 67.00.13 SA 366 ASB No. 67.08

Reason:	This Airworthiness Directive (AD) is issued following a manufacturing nonconformity found on one batch of servo-control cap p/n. 800137.	
	With a defective servo-control, rotation of the distributor might not be stopped mechanically since only friction of inner seals holds the distributor sleeve in its position.	
	If not corrected this condition could cause untimely movements of servocontrols, which are used on main and anti-torque rotors, and lead to the loss of control of the helicopter.	
	The aim of this AD is to identify the defective servo-controls either in service or on shelf and to return them to the supplier so as to be modified and returned to conformity.	
Effective Date:	25 April 2007.	
Compliance:	Within 2 months from the effective date of the present AD, check for identification the servo controls installed on helicopters and on the shelves, with reference to the paragraph (§) 1.A of the applicable Eurocopter ASE given in table 1.	
	 At the latest on the next removal of the servo-controls not to exceed 2 years from the effective date of this AD, return the identified defective servo-controls per the § 1. of this AD, as instructed in the accomplishment instructions of the applicable Eurocopter ASB given in table 1. 	
	3. As of 25 April 2009, no person shall install servo controls whose p/n and s/n are listed in the applicable Eurocopter ASB given in table 1. on any Eurocopter helicopters unless they have been previously returned to conformity to be compliant with the relevant Eurocopter ASB given in table 1.	
Ref. Publications:	EUROCOPTER AS 332 Alert Service Bulletin No. 67.00.37. AS 365 ASB No. 67.00.13. SA 366 ASB No. 67.08. EC 155 ASB No. 67A010. AS 355 ASB No. 67.00.28. EC 130 ASB No. 67A010. AS 350 ASB No. 67.00.40.	
	or later approved revisions.	
Remarks:	 If requested and appropriately substantiated the responsible EASA manager for the related product has the authority to accept Alternative Methods of Compliance (AMOCs) for this AD. 	
	 This AD was posted as PAD 07-035 for consultation on 07 March 2007 with a comment period until 04 April 2007. No comments were received during the consultation period. 	
	Enquiries regarding this Airworthiness Directive should be referred to the AD Focal Point - Certification Directorate, EASA. E-mail: ADs@easa.europa.eu .	
	4. For any question concerning the technical content of the requirements in this AD, please contact: EUROCOPTER Aéroport de Marseille Provence 13725 Marignane Cedex - France. Tel.: 33 (0) 4 42 85 97 97, Fax: 33 (0) 4 42 85 99 66. E-mail: Directive.technical-support@eurocopter.com	