A/C TYPE	EC155B		
A/C REGN	am-sas	SIN	6583

TYPE OF CHECK



EUROCOPTER SOUTH EAST ASIA PTE LTD

110 Seletar Aerospace View, Singapore 797562 Company Registration No.: 197702516C

NO: M	02322	FORM NO: M/003
JOB NO.		

DEFECT AND RECTIFICATION WORKSHEET/CERTIFICATE OF RELEASE TO SERVICE

ITEM	REPORTED BY					COMPONEN	T CHANGES	G.I.N.NO.	MAN		LIC/
NO.	DATE	DEFECT/WORK REQUIRED			ACTION TAKEN	S/N OFF	S/N ON	OR O/HAUL REPORT NO.	HOURS	MECH	APP NO. DATE
1.	HUIJING	COMPLY WITH ADEU-2011	-0105-	NOTED-AMENDE	D AD EU 2009-0247						
	10/06/11	TGBOIL LEVEL INSPECTION	18	INCORPORATED T	EN TURNAROUND, POST						
		MAGNETIC CHIP DETECT OF	ζ.	FLT & 100 HR3/6M	THS OF MS REF.						Work
		INSPECTION		ESEA/EC155B/IS	35 2 TO AD EU-2011-0105						7/2/1
				ON 13-06-11. END	TE: CUSTOMER & ESEA						E 10 S
				CREWS INFORME	D VIA EMAIL ON 14-06-11]						
		1			09-0247 SUPERSEDED						
				BY AD- EU-2011	-0105] JAK						
					<i>V</i> -						
2.	HUI TING	COMPLY WITH ES HIM EASA AT	FU-	NOTED - EASA AD	EU-2007-0259RI						was
	10/06/11	2007-0259 RI-UPPER FI	NI	SUPERSEPED BY	EASA AD EU-2011-0108 ON						7/2/11
		FENESTRON FITTINGS-INS	PECTION	7 JUNE 2011 White							(E 10) (E)
		I REPLACEMENT)		11					
			1								
	AND IN R	S THAT THE WORK SPECIFIED ESPECT TO THAT WORK THE A R-145 & SINGAPORE ANO LAYSIAN CIVIL AVIATION REG	JRCRAFT.	/AIRCRAFT COMPON	CIFIED WAS CARRIED OUT IN ACC NENT IS CONSIDERED READY FO ASA PART-145: EASA.145.0056 ANUFACTURER'S PUBLICATIONS	R RELEASE	WITH THE I	FOLLOWING E:	G REQU	IREMEN	TS

EASA AIRWORTHINESS DIRECTIVE AD No.: 2011-0105 Date: 31 May 2011 Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EC) No 216/2008 on behalf of the European Community, its Member States and of the European third countries that participate in the activities of EASA under Article 66 of that Regulation. This AD is issued in accordance with EC 1702/2003, Part 21A.3B. In accordance with EC 2042/2003 Annex I, Part M.A.301, the continuing airworthiness of an aircraft shall be ensured by accomplishing any applicable ADs. Consequently, no person may operate an

Type Approval Holder's Name : EUROCOPTER		Type/Model designation(s) :	
		SA 365, AS 365, SA 366 and EC 155 helicopters	
TCDS Number :	DGAC France No. 159		
Foreign AD :	Not Applicable		
Supersedure:	This AD supersedes EASA AD 20	009-0247 dated 13 November 2009.	
ATA 05 ATA 65	and Magnetic Chip Detect	nce Checks - Tail Gearbox (TGB) Oil Lev or - Inspection Rod Bearing - Inspection / Replacement	
Manufacturer(s):	Eurocopter (formerly Eurocopt	ter France, Aerospatiale).	
Applicability:	SA 365 N1, AS 365 N2, AS 365 N3, SA 366 G1, EC 155 B and EC 155 B1 helicopters, all serial numbers.		
Reason:	of pitch control was due to sign the tail gearbox (TGB). The los yaw control of the helicopter.	ceived concerning the loss of the tail rotor pitch a landing phase. Investigation showed that this I nificant damage to the bearing of the control rod as of tail rotor pitch control can lead to the loss of the tail rotor pitch control can lead to the loss of	
	unsafe condition, which was s 2006-0258R1-E dated 29 Aug to maintain the TGB oil level a	ubsequently superseded by Emergency AD ust 2006. That AD required the affected operatout the maximum and to check the axial play in the ing, each time metallic particles were detected a	
	experienced loss of yaw control with a damage mode similar to this event, Eurocopter has det play in the pitch control rod be new procedure has been deve Bulletins (ASB) AS 365 No. 05 05A015, respectively. In additi	is issued, another AS 365 N3 helicopter has of due to deterioration of the control rod bearing, to the previous case. Following the investigation of the previous case of a saring is necessary to ensure safety of flight and eloped and published in revised Alert Service 5-00-54, SA 366 No. 05-37 and EC 155 No. fon, for 365 N helicopters only, the interval for the dark (EH).	

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For the reasons described above, Emergency AD 2008-0147-E, which superseded Emergency AD 2006-0258 R1-E, required the implementation of the additional and revised inspection and corrective actions as described in the above mentioned service bulletins.

Following two new cases of loss of yaw control efficiency during the landing phase, both of which did not result in loss of control of the aircraft, Eurocopter has modified the procedure for checking play in the control rod bearing.

The maintenance history of these TGBs showed that, in spite of compliance with the instructions contained in ASB AS 365 No. 05.00.54 at Revision 1 or Revision 2; SA 366 No. 05-37 at Revision 1 or Revision 2; EC 155 No. 05A015 at Revision 1 or Revision 2, no play had been detected before the incident.

EASA AD 2009-0247 which retained the requirements of EASA AD 2008-0147-E, was superseded, and additionally required accomplishment of the new procedure to control wear of the rod double bearing, in accordance with the instructions of paragraph 2.B.3 of the applicable ASB at Revision 3.

Since issue of EASA AD 2009-0247, a further case of major damage to the control rod double bearing has been discovered after the detection of particles by an operator a helicopter fitted with a TGB electrical chip detector. The analysis of this incident led EUROCOPTER to introduce flight cycle (FC) intervals in addition to the flight hour monitoring intervals for helicopters fitted with the basic magnetic plug, i.e. without electrical indicating through the revision 4 of ASB AS 365 No. 05.00.54, ASB SA 366 No. 05-37 and ASB EC 155 No. 05A015.

Furthermore, during cleaning of the damaged TGB control shaft/rod assemblies, magnetic particles, which were not from the double bearing, were found by some operators. This led to the replacement of double bearings although they were in good condition. Therefore, revision 4 of ASB AS 365 No. 05.00.54, ASB SA 366 No. 05-37 and ASB EC 155 No. 05A015 integrates also a metallurgical analysis of the particles collected during cleaning in order to inspect whether they originate from the double bearing, so as to be able to maintain the bearing in service according to the analysis result.

In parallel to the issuance of revision 4 of ASB AS 365 No. 05.00.54, ASB SA 366 No. 05-37 and ASB EC 155 No. 05A015, Eurocopter have developed a method to allow inspection of the axial play in the rod bearings. This inspection is the subject of the new ASB AS365 05.00.61, ASB SA 366 No. 05.41 and ASB EC155 No. 05A022. These ASB, which also retain the instructions of revision 4 of ASB AS 365 No. 05.00.54, ASB SA 366 No. 05-37 and ASB EC 155 No. 05A015, instruct additionally to embody Modification (MOD) 0765B58 which consists in the replacement of both guide bushes by 2 TORLON guide bushes. This modification improves the tolerance between the control shaft and the TGB wheel in order to limit the friction loads on the control bearing.

For the reasons described above, this AD retains partially the requirements of EASA AD 2009-0247, which is superseded, and additionally requires the embodiment of MOD 0765B58, the introduction of 50 FC inspection intervals for helicopters fitted with the magnetic plug without electrical indicating and the accomplishment of the simplified procedure to control the play of the rod double bearing after embodiment of MOD 0765B58.

Effective Date:

14 June 2011

Required action(s) and Compliance Time(s):

Required as indicated, unless accomplished previously:

For the purpose of this AD, the following Service Publications (SP) are defined:

- SP#1: Eurocopter ASB AS365 No. 05.00.54,
- SP#2: Eurocopter ASB SA366 No. 05.37,
- SP#3: Eurocopter ASB EC155 No. 05A015,
- SP#4: Eurocopter ASB AS365 No. 05.00.61 Original issue,
- SP#5: Eurocopter ASB SA366 No. 05.41 Original issue,
- SP#6: Eurocopter ASB EC155 No. 05A022 Original issue,
- SP#7: Eurocopter AS365 SB No. 65.00.17 Original issue and Revision 1,
- SP#8: Eurocopter SA366 SB No. 65.04 Original issue and Revision 1, and
- SP#9: Eurocopter EC155 SB No. 65-006 Original issue and Revision 1.

(1) For SA 365 N1, AS 365 N2 and AS 365 N3 helicopters:

Within 10 FH after 05 August 2008 (effective date of EASA AD 2008-0147-E), and thereafter at intervals not to exceed 10 FH, inspect the oil level in accordance with the instructions of paragraph 2.B.1 of SP#1 Revisions 1, 2, 3 or 4 <u>OR</u> of paragraph 3.B.1. of SP#4 and accomplish the associated corrective actions as defined in applicable ASB.

For SA 366 G1 helicopters:

After 05 August 2008 (the effective date of EASA AD 2008-0147-E), during each ALF check and during each flight-related check (15 FH or 7 days, whichever occurs first), inspect the oil level in accordance with the instructions of paragraph 2.B.1 of SP#2 Revisions 1, 2, 3 or 4 <u>OR</u> of paragraph 3.B.1. of SP#5 and accomplish the associated corrective actions as defined in applicable ASB.

For EC 155 B1 helicopters:

After 05 August 2008 (the effective date of EASA AD 2008-0147-E), during each ALF check and during each flight-related check (15 FH or 7 days, whichever occurs first), inspect the oil level in accordance with the instructions of paragraph 2.B.1 of SP#3 OR of paragraph 3.B.1. of SP#6 and accomplish the associated corrective actions as defined in applicable ASB.

(2) For helicopters which, on the effective date of this AD, do not embody in-production MOD 0765B58 or which embody MOD 0765B58 through the inservice accomplishment of SP#7, SP#8 or SP#9 as applicable to the helicopter version and having accumulated less than 60 FH after the last inspection for play in the double bearing of the TGB control rod/shaft assembly, as required by paragraph (2) of EASA AD 2008-0147-E, as applicable, and for all other helicopters which have not complied with paragraph (2) of EASA AD 2008-0147-E:

Within 50 FH after the effective date of this AD, and thereafter at intervals not to exceed 110 FH, inspect for play in the double bearing of the TGB control rod/shaft assembly in accordance with the instructions of paragraph 2.B.3 of SP#1 Revision 3 or 4, SP#2 Revision 3 or 4, or SP#3 Revision 3 or 4, as applicable to the helicopter version.

(3) For helicopters which, on the effective date of this AD, do not embody inproduction MOD 0765B58 or which embody MOD 0765B58 through the inservice accomplishment of SP#7, SP#8 or SP#9 as applicable to the helicopter version and having accumulated more than 60 FH after the last inspection for play in the double bearing of the TGB control rod/shaft

assembly, as required by paragraph (2) of EASA AD 2008-0147-E;

Within 110 FH after accomplishment of the last check as required by paragraph (2) of EASA AD 2009-0247, as applicable, and thereafter at intervals not to exceed 110 FH, inspect for play in the double bearing of the TGB control rod/shaft assembly in accordance with the instructions of paragraph 2.B.3 of SP#1 Revision 3 or 4, SP#2 Revision 3 or 4, or SP#3 Revision 3 or 4, as applicable to the helicopter version.

- (4) If, during any inspection required by paragraph (2) or (3) of this AD, play is detected in the double bearing of the TGB control rod/shaft assembly, before next flight, replace the double bearing and within 10 days after the inspection, report the inspection results to Eurocopter, in accordance with the instructions of paragraph 2.B.3 of SP#1 Revision 3 or 2.B.3.b of SP#1 Revision 4, or 2.B.3 of SP#2 Revision 3 or 2.B.3.b of SP#2 Revision 4, or 2.B.3 of SP#3 Revision 3 or 2.B.3.b of SP#3 Revision 4, as applicable to the helicopter version.
- (5) If, during any inspection required by paragraph (2) or (3) of this AD, NO play is detected in the double bearing of the TGB control rod/shaft assembly, before next flight, clean the control shaft/rod assembly, collect the rinsing product and inspect for the presence of particles and/or of magnetic abrasion in the rinsing product in accordance with the instructions of paragraph 2.B.3 of SP#1 Revision 3 or 2.B.3.a of SP#1 Revision 4, or paragraph 2.B.3 of SP#2 Revision 3 or 2.B.3.a of SP#2 Revision 4.
- (6) If, during the inspection required by paragraph (5) of this AD, particles and/or magnetic abrasion dusts are found in the rinsing product, accomplish the actions of one of the following paragraphs:
 - (6.1) Before next flight, replace the double bearing and within 10 days after the inspection, report the inspection results to Eurocopter in accordance with the instructions of paragraph 2.B.3 of SP#1 Revision 3 or 2.B.3.a of SP#1 Revision 4, or 2.B.3 of SP#2 Revision 3 or 2.B.3.a of SP#2 Revision 4, or 2.B.3 of SP#3 Revision 3 or 2.B.3.a of SP#3 Revision 4, as applicable to the helicopter version,

OR,

- (6.2) Before next flight, analyze the collected particles and/or the magnetic abrasion dusts in accordance with the instructions of paragraph 2.B.3.a. of SP#1 Revision 4, SP#2 Revision 4, or SP#3 Revision 4, as applicable to the helicopter version.
- (7) If, during the analysis of the collected particles as required by paragraph (6.2) of this AD, one or more M50 particles are detected, and unless the double bearing has been replaced as required by paragraph (6.1) of this AD, before next flight, replace the double bearing and within 10 days after the inspection, report the inspection results to Eurocopter in accordance with the instructions of paragraph 2.B.3.a. of SP#1 Revision 4, SP#2 Revision 4, or SP#3 Revision 4, as applicable to the helicopter version.
- (8) For TGBs which are not equipped with an electrical chip detector:

At the next scheduled check of the magnetic plug after 05 August 2008 (effective date of EASA AD 2008-0147-E) and thereafter at intervals not to exceed 25 FH or 50 FC whichever occurs first, inspect that there are no particles at the magnetic plug, in accordance with the instructions of paragraph 2.B.2 SP#1 Revisions 1, 2, 3 or 4, SP#2 Revisions 1, 2, 3 or 4 or SP#3 Revisions 1, 2, 3 or 4 OR with the instructions of paragraph 3.B.2 of SP#4, SP#5 or SP#6, as applicable to the helicopter version and corresponding ASB version. If particles are detected, before next flight, accomplish the associated corrective actions in accordance with the instructions of paragraph 2.B.2.b) of SP#1 Revisions 1, 2, 3 or 4, SP#2

Revisions 1, 2, 3 or 4 or SP#3 Revisions 1, 2, 3 or 4 <u>OR</u> with the instructions of paragraph 3.B.2 of SP#4, SP#5 or SP#6, as applicable to the helicopter version and corresponding ASB version.

(9) For TGBs equipped with electrical chip detector:

At the next scheduled check of the magnetic plug, or after illumination of the TGB "CHIP" warning light, whichever occurs first after 05 August 2008 (effective date of EASA AD 2008-0147-E), and thereafter upon each event of illumination of the TGB "CHIP" warning light, inspect that there are no chips at the magnetic plug, in accordance with the instructions of paragraph 2.B.2 of SP#1 Revisions 1, 2, 3 or 4, SP#2 Revisions 1, 2, 3 or 4 or SP#3 Revisions 1, 2, 3 or 4 OR with the instructions of paragraph 3.B.2 of SP#4, SP#5 or SP#6 as applicable to the helicopter version and corresponding ASB version. If particles are detected, before next flight, accomplish the associated corrective actions in accordance with the instructions of paragraph 2.B.2.b) of SP#1 Revisions 1, 2, 3 or 4, SP#2 Revisions 1, 2, 3 or 4 or SP#3 Revisions 1, 2, 3 or 4 OR with the instructions of paragraph 3.B.2 of SP#4, SP#5 or SP#6 as applicable to the helicopter version and corresponding ASB version.

- (10) Within 3 calendar months or within 300 FH after the effective date of this AD, whichever occurs first, and unless already embodied, embody MOD 0765B58 in accordance with SP#7, SP#8 or SP#9 as applicable to the helicopter version.
- (11) Embodiment of MOD 0765B58 as required by paragraph (10) of this AD terminates the repetitive inspection requirements of paragraphs (2) and (3) of this AD.
- (12) Concurrently with embodiment of MOD 0765B58 as required by paragraph (10) of this AD, clean the control shaft/rod assembly, collect the rinsing product and analyse the particles and/or of magnetic abrasion collected in the rinsing product in accordance with paragraph 3.B.3.b. of SP#4, SP#5 or SP#6 as applicable to the helicopter version.
- (13) If, during the particles analysis as required by paragraph (12) of this AD, one or more M50 particles are detected in the particles and/or the magnetic abrasion dusts collected, accomplish the following actions:
 - (13.1) Before next flight, replace the double bearing in accordance with the instructions of paragraph 3.B.3.a. of SP#4, SP#5 or SP#6 as applicable to the helicopter version, and
 - (13.2) After replacement of the double bearing and before next flight, measure the reference play of the (new) double bearing of the TGB control rod/shaft assembly in accordance with paragraph 3.B.4.a. of SP#4, SP#5 or SP#6, as applicable to the helicopter version, and thereafter at intervals not to exceed 110 FH, measure the play (evolution) in the double bearing of the TGB control rod/shaft assembly and accomplish the associated corrective actions, in accordance with the instructions of paragraphs 3.B.4.b. and 3.B.4.c. of SP#4, SP#5 or SP#6, as applicable to the helicopter version, and
 - (13.1) Within 10 days after the inspection, report inspection results to Eurocopter in accordance with the instructions of paragraph 3.B.3.b. of SP#4, SP#5 or SP#6 as applicable to the helicopter version.
- (14) If, during the analysis of the collected particles as required by paragraph (12) of this AD, no M50 particle is detected in the particles and/or the magnetic abrasion dusts collected, before next flight, measure the reference play of the double bearing of the TGB control rod/shaft assembly in accordance with paragraph 3.B.4.a. of SP#4, SP#5 or SP#6, as applicable to the helicopter version, and thereafter at intervals not to exceed 110 FH, measure the play (evolution) in the double bearing of the

	TGB control rod/shaft assembly and accomplish the associated corrective actions, in accordance with the instructions of paragraphs 3.B.4.b. and 3.B.4.c. of SP#4, SP#5 or SP#6, as applicable to the helicopter version.
	(15) For helicopters for which MOD 0765B58 has been embodied in-production (since new or complete overhaul) before the effective date of this AD, within 110 FH after the last inspection for play in the double bearing of the TGB control rod/shaft assembly, in compliance with paragraph (2) of EASA AD 2008-0147-E or with paragraph (2) or (3) of EASA AD 2009-0247, as applicable, measure the reference play of the double bearing of the TGB control rod/shaft assembly in accordance with paragraph 3.B.4.a. of SP#4, SP#5 or SP#6, as applicable to the helicopter version, and thereafter at intervals not to exceed 110 FH, measure the play (evolution) in the double bearing of the TGB control rod/shaft assembly and accomplish the associated corrective actions, in accordance with the instructions of paragraphs 3.B.4.b. and 3.B.4.c. of SP#4, SP#5 or SP#6, as applicable to the helicopter version.
	(16) Embodiment of MOD 0765B58 as required by paragraph (10) of this AD and replacement of the double bearing of the TGB control rod/shaft assembly does not constitute terminating action for the repetitive measurements of the play of the TGB control rod/shaft assembly as required by paragraphs (13.2), (14) and (15).
Ref. Publications:	Eurocopter ASB AS365 No. 05.00.54 Revision 4 dated 16 May 2011,
	Eurocopter ASB SA366 No. 05.37 Revision 4 dated 16 May 2011,
	Eurocopter ASB EC155 No. 05A015 Revision 4 dated 16 May 2011,
	Eurocopter ASB AS365 No. 05.00.61 Original issue dated 16 May 2011,
7 - 6 - 4	Eurocopter ASB SA366 No. 05.41 Original issue dated 16 May 2011,
-	Eurocopter ASB EC155 No. 05A022 Original issue dated 16 May 2011,
	Eurocopter SB AS365 No. 65.00.17 Revision 1 dated 21 March 2011,
	Eurocopter SB SA366 No. 65.04 Revision 1 dated 21 March 2011, and
	Eurocopter SB EC155 No. 65-006 Revision 1 dated 21 March 2011.
	The use of later approved revisions of these documents is acceptable for compliance with the requirements of this AD.
Remarks:	If requested and appropriately substantiated, EASA can approve Alternative Methods of Compliance for this AD.
	 The required actions and the risk allowance have granted the issuance of a Final AD with Request for Comments, postponing the public consultation process after publication.
	 Enquiries regarding this AD should be referred to the Airworthiness Directives, Safety Management & Research Section, Certification Directorate, EASA. E-mail: ADs@easa.europa.eu.
	 For any question concerning the technical content of the requirements in this AD, please contact: EUROCOPTER (STDI) - Aéroport de Marseille Provence 13725 Marignane Cedex, France. Telephone +33 (0) 4 42 85 97 97, Fax +33 (0) 4 42 85 99 66. E-mail: <u>Directive.technical-support@eurocopter.com</u>.

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CRS #M01322

EASA AD No.: 2007-0259R1

EASA	AIRWORTHINESS DIRECTIVE		
N	AD No.: 2007-0259R1 [Correction: 26 February 2010]		
K	Date: 11 February 2010 Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EC) No 216/2008 on behalf of the European Community, its Member States and of the European third countries that participate in the activities of EASA under Article 66 of that Regulation		
continuing airworthiness of ar an aircraft to which an AD ap	Ance with EC 1702/2003, Part 21/ n aircraft shall be ensured by acco plies, except in accordance with the	A.3B. In accordance with EC 2042/2003 Annex I, Part M A.301, the mplishing any applicable ADs. Consequently, no person may operate the requirements of that AD, unless otherwise specified by the Agency rity of the State of Registry [EC 216/2008, Article 14(4) exemption].	
Type Approval Ho	older's Name :	Type/Model designation(s) :	
EUROCOPTER		EC 155 helicopters	
TCDS Number :	France No. 159		
Foreign AD :	Not applicable		
Revision: This AD revises and replaces EASA Emergency AD 2007-0259-E dated 28 September 2007.			
ATA 53	Fuselage – Upper F Replacement	in / Fenestron Fittings – Inspection /	
Manufacturer(s):	Eurocopter (formerly Eu	urocopter France, Aerospatiale)	
Applicability:	EC 155 B and EC 155 I	B1 helicopters, all serial numbers.	
	the loss of the fin. Subs	ent was reported on an EC 155 B1 helicopter, causing sequent investigation discovered a crack in the fittings on the fenestron (tail rotor assembly).	
6		tected and corrected, could result in in-flight condition or injury to	
Reason:	issued Emergency AD a fittings attaching the up	and pending the results of the investigation, EASA 2007-0259-E to require repetitive inspections of the per fin on EC 155 helicopters, as well as on SA 365, icopters which are fitted with the same fin design.	
	condition cannot occur lower loads compared t AD has been revised to	igations, it has been concluded that this unsafe on SA 365, AS 365 and SA 366 helicopters, due to the o those on the EC 155 type design. Consequently, this delete those helicopters from the Applicability of the spections are no longer required for those helicopters.	
	This AD has been repul	olished to refer to the correct TCDS Number.	

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EASA AD No.: 2007-0259R1

Effective Date:	Revision 1 : 11 February 2010
Lifective Date.	Original issue : 02 October 2007
	Required as indicated, unless accomplished previously:
	(1) Within 15 flight hours (FH) after the effective date of the original issue of this AD, or within 55 FH since the first flight of the helicopter, whichever occurs later, inspect the forward and aft upper fittings and the forward and aft lower fittings of the upper fin in accordance with the instructions of Eurocopter EC155 Alert Service Bulletin (ASB) 05A017.
Required Action(s) and Compliance	(2) After accomplishment of the initial inspection as required by paragraph (1) of this AD, repeat the inspection at intervals not exceeding 55 FH in accordance with the instructions of Eurocopter EC155 ASB 05A017.
Time(s):	(3) If, during any of the inspections, cracks are detected, before further flight, replace the affected fitting(s) in accordance with the instructions of Eurocopter EC155 ASB 05A017.
	(4) Within 30 days after replacement of a fitting as required by paragraph (3) of this AD, send a report to Eurocopter in accordance with the instructions of Eurocopter EC155 ASB 05A017.
	(5) Replacement of fittings as required by paragraph (3) of this AD does not constitute terminating action for the repetitive inspection requirements of this AD.
Ref. Publications:	Eurocopter EC155 ASB 05A017 original issue dated 28 September 2007, or Revision 1 dated 27 January 2010.
Rei. Publications.	The use of later approved revisions of these documents is acceptable for compliance with the requirements of this AD.
	If requested and appropriately substantiated, EASA can approve Alternative Methods of Compliance for this AD.
	The required actions and the risk allowance have granted the issuance of a Final AD with Request for Comments, postponing the public consultation process after publication.
Remarks :	3. Enquiries regarding this AD should be referred to the Airworthiness Directives, Safety Management & Research Section, Certification Directorate, EASA. E-mail: ADs@easa.europa.eu .
5	 For any question concerning the technical content of the requirements in this AD, please contact: EUROCOPTER (STDI) – Aéroport de Marseille Provence, 13725 Marignane Cedex, France
	telephone +33 (0) 4 42 85 97 10, facsimile +33 (0) 4 42 85 99 66; E-mail: <u>Directive.technical-support@eurocopter.com</u>

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EASA AD No.: 2007-0259R1

EASA	AIRWORTHINESS DIRECTIVE		
1	AD No.: 2007-0259R1 [Correction: 26 February 2010]		
	Date: 11 February	2010	
C.	Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EC) No 216/2008 on behalf of the European Community, its Member States and the European third countries that participate in the activities of EASA under Article 66 of the Regulation		
continuing airworthiness of ar an aircraft to which an AD ap	n aircraft shall be ensured by acco plies, except in accordance with the	A.3B. In accordance with EC 2042/2003 Annex I, Part M.A.301, the mplishing any applicable ADs. Consequently, no person may operate ne requirements of that AD, unless otherwise specified by the Agency rity of the State of Registry [EC 216/2003, Article 14(4) exemption].	
Type Approval Ho	older's Name :	Type/Model designation(s) :	
EUROCOPTER		EC 155 helicopters	
TCDS Number :	France No. 159		
Foreign AD :	Not applicable		
The state of the s	This AD revises and replace 28 September 2007.	es EASA Emergency AD 2007-0259-E dated	
ATA 53	Fuselage – Upper F Replacement	in / Fenestron Fittings – Inspection /	
Manufacturer(s):	Eurocopter (formerly Eurocopter France, Aerospatiale)		
Applicability:	EC 155 B and EC 155	B1 helicopters, all serial numbers.	
	In 2007, an in-flight event was reported on an EC 155 B1 helicopter, causing the loss of the fin. Subsequent investigation discovered a crack in the fittings attaching the upper fin on the fenestron (tail rotor assembly).		
6		tected and corrected, could result in in-flight possibly leading to a critical flight condition or injury to	
Reason:	Prompted by this event and pending the results of the investigation, EASA issued Emergency AD 2007-0259-E to require repetitive inspections of the fittings attaching the upper fin on EC 155 helicopters, as well as on SA 365, AS 365 and SA 366 helicopters which are fitted with the same fin design.		
	condition cannot occur lower loads compared t AD has been revised to	tigations, it has been concluded that this unsafe on SA 365, AS 365 and SA 366 helicopters, due to the to those on the EC 155 type design. Consequently, this delete those helicopters from the Applicability of the aspections are no longer required for those helicopters.	
	This AD has been repul	blished to refer to the correct TCDS Number.	

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EASA AD No.: 2007-0259R1

Effective Date:	Revision 1 : 11 February 2010
Elicotive Bate.	Original issue : 02 October 2007
	Required as indicated, unless accomplished previously:
	(1) Within 15 flight hours (FH) after the effective date of the original issue of this AD, or within 55 FH since the first flight of the helicopter, whichever occurs later, inspect the forward and aft upper fittings and the forward and aft lower fittings of the upper fin in accordance with the instructions of Eurocopter EC155 Alert Service Bulletin (ASB) 05A017.
Required Action(s) and Compliance	(2) After accomplishment of the initial inspection as required by paragraph (1) of this AD, repeat the inspection at intervals not exceeding 55 FH in accordance with the instructions of Eurocopter EC155 ASB 05A017.
Time(s):	(3) If, during any of the inspections, cracks are detected, before further flight, replace the affected fitting(s) in accordance with the instructions of Eurocopter EC155 ASB 05A017.
	(4) Within 30 days after replacement of a fitting as required by paragraph (3) of this AD, send a report to Eurocopter in accordance with the instructions of Eurocopter EC155 ASB 05A017.
	(5) Replacement of fittings as required by paragraph (3) of this AD does not constitute terminating action for the repetitive inspection requirements of this AD.
Ref. Publications:	Eurocopter EC155 ASB 05A017 original issue dated 28 September 2007, or Revision 1 dated 27 January 2010.
Rei. Publications.	The use of later approved revisions of these documents is acceptable for compliance with the requirements of this AD.
	If requested and appropriately substantiated, EASA can approve Alternative Methods of Compliance for this AD.
	The required actions and the risk allowance have granted the issuance of a Final AD with Request for Comments, postponing the public consultation process after publication.
Remarks :	3. Enquiries regarding this AD should be referred to the Airworthiness Directives, Safety Management & Research Section, Certification Directorate, EASA. E-mail: ADs@easa.europa.eu .
5	 For any question concerning the technical content of the requirements in this AD, please contact: EUROCOPTER (STDI) – Aéroport de Marseille Provence, 13725 Marignane Cedex, France
	telephone +33 (0) 4 42 85 97 10, facsimile +33 (0) 4 42 85 99 66; E-mail: <u>Directive.technical-support@eurocopter.com</u>

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EASA AD No.: 2009-0247

AIRWORTHINESS DIRECTIVE EASA AD No.: 2009-0247 Date: 13 November 2009 Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EC) No 216/2008 on behalf of the European Community, its Member States and of the European third countries that participate in the activities of EASA under Article 66 of that Regulation. This AD is issued in accordance with EC 1702/2003, Part 21A.3B. In accordance with EC 2042/2003 Annex I, Part M.A.301, the continuing airworthiness of an aircraft shall be ensured by accomplishing any applicable ADs. Consequently, no person may operate an

Type Approval Holder's Name :		Type/Model designation(s)	
EUROCOPTER		SA 365, AS 365, SA 366 and EC 155 helicopters	
TCDS Number :	DGAC France No. 159		
Foreign AD :	Not Applicable		
Supersedure:	This AD supersedes EASA AI	D 2008-0147-E dated 05 August 2008.	
ATA 05, 65		nce Checks, Tail Rotor Drive - Tail Gearbox il Rotor Pitch Control Rod Bearing - Inspecti	
Manufacturer(s):	Eurocopter (formerly Euro	copter France, Aerospatiale).	
Applicability:	SA 365 N1, AS 365 N2, AS helicopters, all serial numb	S 365 N3, SA 366 G1, EC 155 B and EC 155 B1 pers.	
Reason:	control on a helicopter dur of pitch control was due to	received concerning the loss of the tail rotor pitch ing a landing phase. Investigation showed that this lo significant damage to the bearing of the control rod e loss of tail rotor pitch control can lead to the loss of er.	
		issued Emergency AD 2006-0051-E to address this	
	2006-0258R1-E dated 29 to maintain the TGB oil lev	as subsequently superseded by Emergency AD August 2006. That AD required the affected operator el at the maximum and to check the axial play in the bearing, each time metallic particles were detected at	
	experienced loss of yaw co with a damage mode similar this event, Eurocopter has play in the pitch control roo new procedure has been of Bulletins (ASB) AS365 No respectively. In addition, for	was issued, another AS 365 N3 helicopter has ontrol due to deterioration of the control rod bearing, ar to the previous case. Following the investigation of determined that a repetitive check for absence of axid bearing is necessary to ensure safety of flight and aleveloped and published in revised Alert Service. 05-00-54, SA366 No. 05-37 and EC155 No. 05A01 or SA 365 and AS 365 helicopters only, the interval for has been revised from "after the last flight of the day	

EASA Form 110 Page 1/3 For the reasons described above, Emergency AD 2008-0147-E, which superseded Emergency AD 2006-0258 R1-E, required the implementation of the additional and revised inspection and corrective actions as described in the above service bulletins.

Following two new cases of loss of yaw control efficiency during the landing phase without loosing the aircraft control, Eurocopter has modified the procedure for checking play in the control rod bearing.

The maintenance history of these TGBs showed that, in spite of compliance with ASB AS365 No. 05.00.54 at Revision (Rev.) 1 or Rev. 2; SA366 No. 05-37 at Rev. 1 or Rev. 2; EC155 No. 05A015 at Rev. 1 or Rev. 2, no play had been detected before the incident.

For the reasons described above, this AD retains the requirements of EASA AD 2008-0147-E, which is superseded, and additionally requires accomplishment of the new procedure to control play of the rod bearing, in accordance with the instructions of paragraph 2.B.3 of the applicable ASB at Revision 3.

Effective Date:

27 November 2009

Required action(s) and Compliance Time(s):

Required as indicated, unless accomplished previously

(1) For SA 365 N1, AS 365 N2 and AS 365 N3 helicopters:

Within 10 FH after 05 August 2008 (effective date of EASA AD 2008-0147-E), and thereafter at intervals not to exceed 10 FH, check the oil level in accordance with the instructions of paragraph 2.B.1 of Eurocopter ASB AS365 No. 05.00.54 Rev. 1, 2 or 3 and accomplish the associated corrective actions.

For SA 366 G1, EC 155 B and EC 155 B1 helicopters:

After 05 August 2008 (the effective date of EASA AD 2008-0147-E), during each ALF check and during each flight-related check (15 FH or 7 days, whichever occurs first), check the oil level in accordance with the instructions of paragraph 2.8.1 of Eurocopter ASB SA366 No. 05.37 or EC155 No. 05A015, at Rev. 1, 2 or 3, as applicable to the helicopter version and accomplish the associated corrective actions.

- (2) For helicopters having accumulated, at the effective date of this AD, less than 60 FH after the last check for play in the double bearing of the TGB control rod/shaft assembly, in compliance with paragraph (2) of EASA AD 2008-0147-E, and for all other helicopters which have not complied with paragraph (2) of EASA AD 2008-0147-E, within 50 FH after the effective date of this AD, and thereafter at intervals not to exceed 110 FH, check for play in the double bearing of the TGB control rod/shaft assembly and accomplish the associated corrective actions, in accordance with the instructions of paragraph 2.B.3 of Eurocopter ASB AS365 No. 05.00.54 Rev. 3, SA366 No. 05.37 Rev. 3 or EC155 No. 05A015 Rev. 3, as applicable to the helicopter version.
- (3) For helicopters having accumulated, at the effective date of this AD, more than 60 FH after the last check for play in the double bearing of the TGB control rod/shaft assembly, in compliance with paragraph (2) of EASA AD 2008-0147-E, before the accumulation of 110 FH after the last check, and thereafter at intervals not to exceed 110 FH, check for play in the double bearing of the TGB control rod/shaft assembly and accomplish the associated corrective actions, in accordance with the instructions of paragraph 2.B.3 of Eurocopter ASB AS365 No. 05.00.54 Rev. 3, SA366 No. 05.37 Rev. 3 or EC155 No. 05A015 Rev. 3, as applicable to the helicopter version.

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EASA AD No.: 2009-0247

(4) If play in the double bearing of the TGB control rod/shaft assembly is detected during any inspection required by paragraph (2) or (3) of this AD, within 10 days after the inspection, report the inspection results to Eurocopter, in accordance with the instructions of paragraph 2.B.3.b) of Eurocopter ASB AS365 No. 05.00.54 Rev. 3, SA366 No. 05.37 Rev. 3 or EC155 No. 05A015 Rev. 3, as applicable to the helicopter version.

(5) For TGBs not equipped with a magnetic plug with electrical indicating:

At the next scheduled check of the magnetic plug after 05 August 2008 (effective date of EASA AD 2008-0147-E) and thereafter at intervals not to exceed 25 FH, verify that there are no chips at the magnetic plug, in accordance with the instructions of paragraph 2.B.2 of Eurocopter ASB AS365 No. 05.00.54 Rev. 1, 2 or 3, SA366 No. 05.37 Rev. 1, 2 or 3 or EC155 No. 05A015 Rev. 1, 2 or 3, as applicable to the helicopter version. If chips are detected, before next flight, accomplish the associated corrective actions in accordance with the instructions of paragraph 2.B.2.b) of Eurocopter ASB AS365 No. 05.00.54 Rev. 1, 2 or 3, SA366 No. 05.37 Rev. 1, 2 or 3 or EC155 No. 05A015 Rev. 1, 2 or 3, as applicable to the helicopter version.

(6) For TGBs equipped with a magnetic plug with electrical indicating:

At the next scheduled check of the magnetic plue, or after illumination of the TGB "CHIP" warning light, whichever occurs first after 05 August 2008 (effective date of EASA AD 2008-0147-E), and thereafter upon each event of illumination of the TGB "CHIP" warning light, verify that there are no chips at the magnetic plug, in accordance with the instructions of paragraph 2.B.2 of Eurocopter ASB AS365 No. 05.00.54 Rev. 1, 2 or 3, SA366 No. 05.37 Rev. 1, 2 or 3, or EC155 No. 05A015 Rev. 1, 2 or 3, as applicable to the helicopter version. If chips are detected, before next flight, accomplish the associated corrective actions in accordance with the instructions of paragraph 2.B.2.b) of Eurocopter ASB AS365 No. 05.00.54 Rev. 1, 2 or 3, SA366 No. 05.37 Rev. 1, 2 or 3 or EC155 No. 05A015 Rev. 1, 2 or 3, as applicable to the helicopter version.

(7) Accomplishment of the corrective actions in accordance with paragraph (1), (2), (3), (5) or (6) of this AD does not constitute terminating action for the repetitive inspection requirements of this AD.

Ref. Publications:

Eurocopter AS365 ASB No. 05.00.54 Revision 3 dated 09 November 2009; Eurocopter SA366 ASB No. 05.37 Revision 3 dated 09 November 2009; Eurocopter EC155 ASB No. 05A015 Revision 3 dated 09 November 2009.

The use of later approved revisions of these documents is acceptable for compliance with the requirements of this AD.

Remarks:

- 1. If requested and appropriately substantiated, EASA can approve Alternative Methods of Compliance for this AD.
- The required actions and the risk allowance have granted the issuance of a Final AD with Request for Comments, postponing the public consultation process after publication.
- 3. Enquiries regarding this AD should be referred to the Airworthiness Directives, Safety Management & Research Section, Certification Directorate, EASA. E-mail: ADs@easa.europa.eu.
- For any question concerning the technical content of the requirements in this AD, please contact: EUROCOPTER (STDI) - Aéroport de Marseille Provence 13725 Marignane Cedex, France. Telephone +33 (0) 4 42 85 97 97, Fax +33 (0) 4 42 85 99 66. E-mail: Directive.technical-support@eurocopter.com.