

SERVICE BULLETIN

Reference:	342-49-052 – SERVICE BULLETIN
Title:	Introduction of New Thread Insert Reference
Issue number:	001
Issue Date:	02-oct-2023

Responsible Partner Company: A0126

Originator: F1989

Category: 5 - Spare parts information

Applicability: All

Related SB: None

Related Documents: None

Accomplishment: Once only Recurring

Planned to be incorporated in Technical Publications: Yes No

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1. Revision information

Issue	Date	Reason for update
001	02-oct-2023	Original issue

2. Planning information

2.1. Applicability

This Service Bulletin (SB) is applicable to all APU power plant fitted on Leonardo Helicopters AW189/AW149 helicopters.

2.2. Reason

The purposes of this modification is to introduce new thread insert to mitigate obsolescence on thread insert references.

The purpose of this Service Bulletin is to introduce modifications n°342/436.

2.3. Description

The Service Bulletin introduces new thread insert reference.

2.4. Compliance

2.4.1. Compliance category

Comply with compliance category 5 - Spare parts information.

2.4.2. Time of compliance

Not applicable

2.5. Approval

The technical content of this document is approved under the authority of DOA No. EASA 21J214.

2.6. Manpower

Not applicable.

2.7. Material

Not applicable.

2.8. Tooling

Not applicable.

2.9. Weight and balance

The weight is not affected.

The centre of gravity is not affected.

2.10. Publication affected

DT 13-02 – Engine Manual ML3



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2.11. Previous modifications

Not applicable.

3. Accomplishment Instructions

Not applicable.

4. Material information

4.1. Support equipment

Not applicable.

4.2. Material requirements

Not applicable.

4.3. List of components

Old Part Number	Name	Qty Old/New	New Part Number	Operation Code	Change Code	Support Code
341-01-301 F1989	Air Intake Casing	1/1	341-01-301 F1989	RM	-	-
. 3320000300 F1989 01322697206 (F1699)	Thread insert	2/2	. 3320001900 F1989 A71131919402 (F1699)	RE	2	B
341-01-102-02 F1989	Vane Ring	1/1	341-01-102-02 F1989	RM	-	-
. 3320000300 F1989 01322697206 (F1699)	Thread insert	2/2	. 3320001900 F1989 A71131919402 (F1699)	RE	2	B

- Operation Code
RE = Replaced
RM = Remains
- Change codes. These codes give the interchangeability of the new part with the old one.
2 = Two-way interchangeable
- Support codes. These codes are used to determine parts availability.
B = Old parts will be supplied until inventory is depleted.

4.4. Interchangeability

Physical interchangeability: Not affected
 Functional interchangeability: Not affected
 Restriction of mixability: No restriction

4.5. Parts disposition

Not applicable.

4.6. Procurement conditions

The new parts will be provided at conditions indicated in Safran Power Units' price catalogue.

END OF SERVICE BULLETIN