



LEONARDO MALAYSIA SDN.BHD.

# WORK CARD

SERVICE ORDER NUMBER:

90025566

WORKCARD NUMBER:

2023/BGH/001-05

TITLE:

SB 139-624 DATE: MARCH 18, 2022 REV.: / - ATA 23 – SATCOM SKYTRACK ISAT-200A KIT INSTALLATION (PART I)

CUSTOMER:

LEONARDO HELICOPTER ITALY (LHI)

REGISTRATION:

9M-BGH

AIRFRAME HOURS:

302:40

#1 ENGINE

SERIAL NUMBER:

PCE-KB1931

#2 ENGINE

SERIAL NUMBER:

PCE-KB1885

APU

SERIAL NUMBER:

N/A

SERIAL NUMBER:

31763

LANDINGS:

850

HOURS:

302:40

HOURS:

302:40

HOURS:

N/A

NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
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## ACCOMPLISHMENT INSTRUCTIONS






### GENERAL NOTES

- A) PLACE AN IDENTIFICATION TAG ON ALL COMPONENTS THAT ARE RE-USABLE, INCLUDING THE ATTACHING HARDWARE THAT HAS BEEN REMOVED TO GAIN ACCESS TO THE MODIFICATION AREA AND ADEQUATELY PROTECT THEM UNTIL THEIR LATER REUSE.
- B) EXERCISE EXTREME CARE DURING DRILLING OPERATIONS TO PREVENT INSTRUMENTS, CABLES AND HOSES DAMAGE.
- C) AFTER DRILLING, REMOVE ALL SWARF AND SHARP EDGES. APPLY ON BARE METAL A LIGHT FILM OF PRIMER UNLESS THE HOLE IS USED FOR GROUND CONNECTION.
- D) SHAPE THE CABLES IN ORDER TO PREVENT INTERFERENCE WITH THE STRUCTURE AND THE OTHER EXISTING INSTALLATIONS, USING WHERE NECESSARY SUITABLE LACING CORDS.
- E) DURING THE INSTALLATION OF BONDING BRAIDS OR COMPONENTS REQUIRING GROUNDING, CLEAN THE SURFACE STRUCTURE IN ORDER TO OBTAIN A GOOD GROUND CONTACT.
- F) PROTECT PROPERLY ALL THOSE EQUIPMENT NOT REMOVED FROM AREA AFFECTED BY THE MODIFICATION DURING INSTALLATION PROCEDURE.
- G) LET THE ADHESIVE CURE AT ROOM TEMPERATURE FOR AT LEAST 24 HOURS, UNLESS OTHERWISE SPECIFIED.
- H) ALL LENGTHS ARE IN MM.

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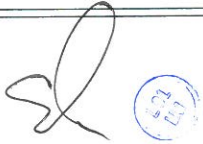





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1	-	IN ACCORDANCE WITH AMP DM 39-A-00-20-00-00A-120A-A PREPARE THE HELICOPTER ON GROUND FOR A SAFE MAINTENANCE. DISCONNECT THE BATTERY, ALL ELECTRICAL POWER SOURCES AND/OR THE EXTERNAL POWER SUPPLY.	SATISFACTORY DISCONNECTED	<i>ad</i>	<i>ad</i> 	14/2/23
2	-	IN ACCORDANCE WITH AMP DM 39-A-06-41-00-00A-010A-A AND WITH REFERENCE TO FIGURES 1 THRU 13, GAIN ACCESS TO THE AREA AFFECTED BY THE INSTALLATION AND PERFORM SATCOM ISAT-200A COMPLETE PROVISION P/N 3G2310A13511 AS DESCRIBED IN THE FOLLOWING PROCEDURE:  2.1 WITH REFERENCE TO FIGURES 1 THRU 3, PERFORM SATCOM ISAT-200 STRUCTURAL PROVISION P/N 3G5310A84311 AS DESCRIBED IN THE FOLLOWING PROCEDURE:  2.1.1 WITH REFERENCE TO FIGURE 2 VIEW LOOKING INBOARD LEFT SIDE, GAIN ACCESS TO THE REAR FUSELAGE ASSY.  2.1.2 WITH REFERENCE TO FIGURE 2 VIEW A-A AND SECTION B-B, DRILL N°4 HOLES Ø14.25÷14.38 THRU THE FWD FLOOR ASSY P/N 3P5340A44031 IN ACCORDANCE WITH THE DIMENSIONING SHOWN.  2.1.3 WITH REFERENCE TO FIGURE 2 SECTION B-B, INSTALL N°4 INSERTS P/N NAS1832-3-3M ON THE FWD FLOOR ASSY P/N 3P5340A44031 BY MEANS OF ADHESIVE 199-05-002 TYPE II CLASS 2.  2.1.4 WITH REFERENCE TO FIGURE 2 VIEW A-A AND SECTION K-K, CLEAN THE SURFACE OF THE SPAR TO OBTAIN A GOOD GROUND CONTACT.	SATISFACTORY GAINED ACCESS	<i>J</i>	<i>M</i> 	14/2/23
		2.1.2 WITH REFERENCE TO FIGURE 2 VIEW A-A AND SECTION B-B, DRILL N°4 HOLES Ø14.25÷14.38 THRU THE FWD FLOOR ASSY P/N 3P5340A44031 IN ACCORDANCE WITH THE DIMENSIONING SHOWN.	SATISFACTORY DRILLED.	<i>J</i>	<i>M</i> 	14/2/23
		2.1.3 WITH REFERENCE TO FIGURE 2 SECTION B-B, INSTALL N°4 INSERTS P/N NAS1832-3-3M ON THE FWD FLOOR ASSY P/N 3P5340A44031 BY MEANS OF ADHESIVE 199-05-002 TYPE II CLASS 2.	SATISFACTORY DRILLED.	<i>J</i>	<i>M</i> 	14/2/23
		2.1.4 WITH REFERENCE TO FIGURE 2 VIEW A-A AND SECTION K-K, CLEAN THE SURFACE OF THE SPAR TO OBTAIN A GOOD GROUND CONTACT.	SATISFACTORY CLEANED.	<i>J</i>	<i>M</i> 	14/2/23

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		2.1.5 WITH REFERENCE TO FIGURE 2 VIEW A-A AND SECTION K-K, TEMPORARILY LOCATE THE BRACKET ASSY P/N 3G5316A95531 ON THE FWD FLOOR ASSY P/N 3P5340A44031.	SATISFACTORY LOCATED.		M	14/2/23
		2.1.6 WITH REFERENCE TO FIGURE 2 VIEW A-A AND SECTION K-K, DRILL N°2 HOLES Ø11.48÷11.61 ON THE FWD FLOOR ASSY P/N 3P5340A44031 IN ACCORDANCE WITH THE DIMENSIONING SHOWN.	SATISFACTORY DRILLED.		M	14/2/23
		2.1.7 WITH REFERENCE TO FIGURE 2 SECTION K-K, INSTALL N°2 INSERTS P/N NAS1836C08-13 ON THE FWD FLOOR ASSY P/N 3P5340A44031 BY MEANS OF ADHESIVE 199-05-002 TYPE II CLASS 2.	SATISFACTORY INSTALLED.		M	14/2/23
		2.1.8 WITH REFERENCE TO FIGURE 2 VIEW A-A AND SECTION K-K, INSTALL THE BRACKET ASSY P/N 3G5316A95531 ON THE FWD FLOOR ASSY P/N 3P5340A44031 BY MEANS OF N°2 SCREWS P/N NAS1802-08-5 AND N°2 WASHERS P/N NAS1149DN832K.	SATISFACTORY INSTALLED.		M	14/2/23
		2.1.9 WITH REFERENCE TO FIGURE 1 VIEW LOOKING INBOARD LEFT SIDE, GAIN ACCESS TO THE TAIL BOOM ASSY.	SATISFACTORY ACCESSED.			14/2/23
		2.1.10 WITH REFERENCE TO FIGURE 3 VIEW G AND SECTION F-F, PERFORM THE INDICATED CUT-OUT ON THE RW TAIL GEARBOX FAIRING AND ON THE BONDING LAYER P/N 3G5355A06151 AND PREPARE THE SURFACE TO ASSURE GROUND CONTACT.	SATISFACTORY CUT-OUT AND PREPARED.			14/2/23

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		2.1.11 WITH REFERENCE TO FIGURE 1 VIEW C, TEMPORARILY LOCATE THE SUPPORT ASSY P/N 3G5315A61632 ON THE RW TAIL GEARBOX FAIRING.	SATISFACTORY LOCATED.			14/2/23
		<p><b>NOTE</b> DO NOT APPLY THE SEALANT IN THE BONDING LAYER ZONE.</p> <p><b>NOTE</b> USE SEALANT AWMS05-001 TY.I GR.1 CL.2 ON THE OVERLAPPING ZONE AND AWMS05-001 TY.I CL.B TO CREATE AN ADHESIVE BEAD AROUND THE PART EDGE.</p>	SATISFACTORY APPLIED.			14/2/23
		2.1.12 WITH REFERENCE TO FIGURE 3 SECTION E-E, APPLY THE SEALANT AWMS05-001 TY I, GR 2, CL B AND AWMS05-001 TY I, GR 1, CL C AROUND THE PERIMETER OF THE RW TAIL GEARBOX FAIRING.				
		2.1.13 WITH REFERENCE TO FIGURE 1 VIEW C, INSTALL THE SUPPORT ASSY P/N 3G5315A61632 ON THE RW TAIL GEARBOX FAIRING BY MEANS OF N°21 RIVETS P/N A297A05TW02 AND N°4 RIVETS P/N A297A05TW03 IN ACCORDANCE WITH THE PILOT HOLES ON THE SUPPORT ASSY P/N 3G5315A61632.	SATISFACTORY INSTALLED.			14/2/23
		<p><b>NOTE</b> PERFORM THE FOLLOWING STEP 2.1.14 ONLY IF PART II OF THIS SERVICE BULLETIN IS NOT INTENDED TO BE DONE IMMEDIATELY AFTER PART I. OTHERWISE SKIP AT STEP 2.2.</p>	N/A. PART II WILL BE CARRIED OUT IMMEDIATELY.	N/A		14/2/23
		2.1.14 WITH REFERENCE TO FIGURE 3 SECTION E-E, VIEW H AND SECTION J-J, INSTALL THE COVER ASSY P/N 3G5315A61731				

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		ON THE SUPPORT ASSY P/N 3G5315A61632 BY MEANS OF N°4 SCREWS P/N MS27039-1-08, N° 4 WASHERS P/N NAS1149D0332K AND SEALANT TG8498.	-	-	-	-
		<p style="text-align: center;"><b>NOTE</b></p> <p>USE THE EDGING P/N A236A ON EDGES WHICH ARE LIABLE TO CAUSE DAMAGE TO CABLE ASSEMBLIES OR WHERE ABRASION MAY OCCUR.</p> <p style="text-align: center;"><b>NOTE</b></p> <p>INSTALL THE TUBING BRAIDED P/N A582A WHERE PROTECTION AGAINST CHAFING AND PREVENTION OF CONTACT WITH STRUCTURE MAY OCCUR, BUT THE TUBING PROTECTION IS NOT SUBSTITUTE FOR GOOD ROUTING PRACTICE.</p> <p>2.2 WITH REFERENCE TO FIGURES 4 THRU 11, PERFORM SATCOM ISAT-200 ELECTRICAL PROVISION P/N 3G2310A13711 AS DESCRIBED IN THE FOLLOWING PROCEDURE:</p> <p>2.2.1 IN ACCORDANCE WITH THE APPLICABLE STEPS OF AMP DM 39-B-23-95-05-00A-720A-K AND WITH REFERENCE TO FIGURE 8 VIEW A, INSTALL THE PROCESSOR TRAY P/N 102-200-05 BY MEANS OF N°4 SCREWS P/N NAS1802-3-7, N°4 WASHERS P/N NAS1149D0316J AND N°4 SPACERS P/N NAS43DD3-7.</p>	SATISFACTORY INSTALLED	<i>adl</i>	<i>HJR</i> 	6/3/23
		2.2.2 WITH REFERENCE TO FIGURE 8 VIEW A, INSTALL N°2 SUPPORTS P/N AW001CL001-N6 ON THE STRUCTURE AT LOCATIONS N°2 AND 3.	SATISFACTORY INSTALLED	<i>adl</i>	<i>adl</i> 	6/3/23

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		2.2.3 WITH REFERENCE TO FIGURE 8 VIEW B, INSTALL THE STANDOFF P/N A388A3E24C ON THE STRUCTURE AT LOCATION N°1.	SATISFACTORILY INSTALLED		 <i>asl</i>	14/12/23
		2.2.4 WITH REFERENCE TO FIGURE 8 VIEW B, INSTALL THE SUPPORT P/N AW001CL503-N6 ON THE STRUCTURE.	SATISFACTORILY INSTALLED		 <i>asl</i>	14/12/23
		2.2.5 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, INSTALL THE ANCHOR NUT P/N AW001TL3A08 ON THE STRUCTURE AT LOCATION N°1.	SATISFACTORILY INSTALLED		 <i>asl</i>	14/12/23
		2.2.6 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, INSTALL N°4 STANDOFFS P/N A388A3E16C AT LOCATIONS N°2, 3, 4 AND 5.	SATISFACTORILY INSTALLED		 <i>asl</i>	14/12/23
		2.2.7 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, INSTALL N°2 ANCHOR NUTS P/N AW001TL3A06 ON THE STRUCTURE AT LOCATIONS N°6 AND 8.	SATISFACTORILY INSTALLED		 <i>asl</i>	14/12/23
		2.2.8 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, INSTALL THE STANDOFF P/N A388A3E06C AT LOCATION N°7.	SATISFACTORILY INSTALLED		 <i>asl</i>	14/12/23
		2.2.9 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, INSTALL N°6 STANDOFF P/N A388A3E06C AT LOCATIONS N°1, 2, 4, 5, 6 AND 8.	SATISFACTORILY INSTALLED		 <i>asl</i>	14/12/23






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		2.2.10 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, INSTALL THE ANCHOR NUT P/N AW001TL3A06 ON THE STRUCTURE AT LOCATION N°3.	SATISFACTION INSTALLED		 <i>adl</i>	14/2/23
		2.2.11 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, INSTALL THE SUPPORT P/N AW001CL005C01-X1 AT LOCATION N°7.	SATISFACTION INSTALLED		 <i>adl</i>	14/2/23
		2.2.12 WITH REFERENCE TO FIGURE 11 VIEW LOOKING VERTICAL TAIL FIN, INSTALL N°2 STANDOFFS P/N A388A3E08C75 AT LOCATIONS N°2 AND 3.	SATISFACTION INSTALLED		 <i>adl</i>	14/2/23
		2.2.13 WITH REFERENCE TO FIGURE 11 VIEW LOOKING VERTICAL TAIL ROTOR, INSTALL THE STANDOFF P/N A388A3E10C AT LOCATION N°1.	SATIS INSTALLED	<i>adl</i>	 <i>adl</i>	22/2/23
		2.2.14 WITH REFERENCE TO FIGURES 4 THRU 11, LAY DOWN THE FOLLOWING CABLE ASSEMBLIES ON THE EXISTING ROUTES UNLESS OTHERWISE INDICATED ON THE FIGURES:  <ul style="list-style-type: none"> <li>• 3G9A01A57201 SATCOM SKYTRAC ISAT - 200A C/A (A1A572)</li> <li>• 3G9A02A50501 SATCOM SKYTRAC ISAT - 200A C/A (A2A505)</li> <li>• 3G9B01A97501 SATCOM SKYTRAC ISAT – 200A C/A (B1A975)</li> <li>• 3G9B02A90701 SATCOM SKYTRAC ISAT – 200A C/A (B2A907)</li> <li>• 3G9C01A33401 SATCOM SKYTRAC ISAT – 200A C/A (C1A334)</li> </ul>	SATIS LAYED	<i>adl</i>	 <i>adl</i>	20/2/23

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		<ul style="list-style-type: none"> <li>3G9C02A38001 SATCOM SKYTRAC ISAT – 200A C/A (C2A380)</li> <li>3G9C03C26701 SATCOM SKYTRAC ISAT – 200A C/A (C3C267)</li> <li>3G9C03C26801 SATCOM SKYTRAC ISAT – 200A C/A (C3C268)</li> <li>3G9C03C26901 SATCOM SKYTRAC ISAT – 200A C/A (C3C269)</li> <li>3G9C03C27001 SATCOM SKYTRAC ISAT – 200A C/A (C3C270)</li> <li>3G9D03B23401 SATCOM SKYTRAC ISAT – 200A C/A (D3B234)</li> <li>3G9D03B23501 SATCOM SKYTRAC ISAT – 200A C/A (D3B235)</li> </ul>				
		2.2.15 WITH REFERENCE TO FIGURES 4 THRU 11, SECURE THE CABLE ASSEMBLIES LAID DOWN AT THE PREVIOUS STEP BY MEANS OF EXISTING HARDWARE AND LACING CORDS.	SATISFACTORILY SECURED	oed	oed 	14/2/23
		2.2.16 WITH REFERENCE TO FIGURE 8 VIEW A, INSTALL THE CLAMP P/N AW001CB03H ON THE C/A C1A334 AND THE CLAMP P/N AW001CB05H ON THE C/A C2A380 TO FIX THE C/AS TO THE SUPPORT BY MEANS OF THE SCREW P/N NAS1802-3-9 AND THE WASHER P/N NAS1149D0332J.	SATISFACTORILY INSTALLED	oed	<del>L06 LM</del>   	14/2/23
		2.2.17 WITH REFERENCE TO FIGURE 8 VIEW B, INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A C3C269 AND C/A C3C270 TO FIX THE C/AS TO THE STANDOFF BY MEANS OF THE SCREW P/N NAS1190E3P8AK, THE WASHER P/N NAS1149D0332J AND THE GROMMET P/N AW002FT112.	SATISFACTORILY INSTALLED	oed	 oed	14/2/23

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		2.2.18 WITH REFERENCE TO FIGURE 8 VIEW B, INSTALL THE GROMMET P/N AW002FT112 ON THE SUPPORT ON THE C/A C3C269 AND C/A C3C270.	SATISFACTORY INSTALLED		L06 LM adl	14/12/23
		2.2.19 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, APPLY ADHESIVE RUBBER P/N A236A03AB IN THE INDICATED POSITIONS AROUND THE EDGES OF THE STRUCTURE'S HOLES.	SATISFACTORY APPLIED		L06 LM adl	14/12/23
		2.2.20 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, INSTALL N°2 CLAMPS P/N MS25281-R15 ON THE C/A C3C269 AND C/A C3C270 TO FIX THE C/AS TO N°2 ANCHOR NUTS BY MEANS OF N°2 SCREWS P/N NAS1802-3-19, N°2 WASHERS P/N NAS1149D0332J, N°2 SPACERS P/N NAS43DD3-30N AND N°2 GROMMETS P/N AW002FT112.	SATISFACTORY INSTALLED		L06 LM adl	14/12/23
		2.2.21 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, INSTALL N°4 CLAMPS P/N MS25281-R15 ON THE C/A C3C269 AND C/A C3C270 TO FIX THE C/AS TO N°4 STANDOFFS BY MEANS OF N°4 SCREWS P/N NAS1190E3P9AK, N°4 WASHERS P/N NAS1149D0332J AND N°4 GROMMETS P/N AW002FT112.	SATISFACTORY INSTALLED		L06 LM adl	14/12/23
		2.2.22 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A C3C269 AND C/A C3C270 TO FIX THE C/AS TO THE ANCHOR NUT BY MEANS OF THE SCREW P/N NAS1802-3-20, THE WASHER P/N NAS1149D0332J, THE SPACER P/N NAS43DD3-35N AND THE GROMMET P/N AW002FT112.	SATISFACTORY INSTALLED		L06 LM adl	14/12/23

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		2.2.23 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A C3C269 AND C/A C3C270 TO FIX THE C/AS TO THE STANDOFF BY MEANS OF THE SCREW P/N NAS1190E3P7AK, THE WASHER P/N NAS1149D0332J AND THE GROMMET P/N AW002FT112.	SATISFACTORY INSTALLED		 	14/12/23
		2.2.24 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, INSTALL N°6 CLAMPS P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO N°6 STANDOFFS BY MEANS OF N°6 SCREWS P/N NAS1190E3P7AK, N°6 WASHERS P/N NAS1149D0332J AND N°6 GROMMETS P/N AW002FT112.	SATISFACTORY INSTALLED		 	14/12/23
		2.2.25 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO THE ANCHOR NUT BY MEANS OF THE SCREW P/N NAS1802-3-11, THE WASHER P/N NAS1149D0332J AND THE GROMMET P/N AW002FT112.	SATISFACTORY INSTALLED		 	14/12/23
		2.2.26 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, INSTALL N°3 CLAMPS P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO EXISTING STANDOFF BY MEANS OF N°3 GROMMETS P/N AW002FT112.	SATISFACTORY INSTALLED		 	14/12/23
		2.2.27 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, REMOVE EXISTING SCREW AND INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO EXISTING ANCHOR NUT BY MEANS OF THE SCREW P/N NAS1802-3-25, THE SPACER P/N NAS43DD3-47N AND THE GROMMET P/N AW002FT112.	SATISFACTORY INSTALLED AND REMOVED		 	14/12/23

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND ATTACHED.

CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.

\* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEIOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.



NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		2.2.28 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, INSTALL THE GROMMET P/N AW002FT112 ON THE SUPPORT ON THE C/A D3B234 AND C/A D3B235.	SATISFACTORY INSTALLED		adl 	14/12/23
		2.2.29 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, REMOVE EXISTING SCREW (ON KIT P/N 3G2560A02213) AND INSTALL N°2 CLAMPS P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO EXISTING STANDOFFS BY MEANS OF N°2 SCREWS P/N NAS1190E3P17AK, N°2 SPACERS P/N NAS43DD3-30N AND N°2 GROMMETS P/N AW002FT112.	SATISFACTORY REMOVED AND INSTALLED		adl 	14/12/23
		2.2.30 WITH REFERENCE TO FIGURE 11 VIEW LOOKING VERTICAL TAIL FIN, REMOVE EXISTING SCREW AND INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO EXISTING ANCHOR NUT BY MEANS OF THE SCREW P/N NAS1802-3-35, THE SPACER P/N NAS43DD3-60N AND THE GROMMET P/N AW002FT112.	SATISFACTORY REMOVED AND INSTALLED		adl 	14/12/23
		2.2.31 WITH REFERENCE TO FIGURE 11 VIEW LOOKING VERTICAL TAIL FIN, INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO THE STANDOFF BY MEANS OF THE SCREW P/N NAS1190E3P30AK, THE WASHER P/N NAS1149D0332J, THE SPACER P/N NAS43DD3-90N AND THE GROMMET P/N AW002FT112.	SATISFACTORY INSTALLED		adl 	14/12/23
		2.2.32 WITH REFERENCE TO FIGURE 11 VIEW LOOKING VERTICAL TAIL FIN, INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO THE STANDOFF BY MEANS OF THE SCREW P/N	SATISFACTORY INSTALLED		adl 	14/12/23

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND ATTACHED.

CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.







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NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		NAS1190E3P22AK, THE WASHER P/N NAS1149D0332J, THE SPACER P/N NAS43DD3-60N AND THE GROMMET P/N AW002FT112.	-	-	-	-
		2.2.33 WITH REFERENCE TO FIGURE 11 VIEW LOOKING VERTICAL TAIL FIN, REMOVE EXISTING SCREWS AND INSTALL N°6 CLAMPS P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO EXISTING STANDOFFS BY MEANS OF N°6 SCREWS P/N NAS1190E3P18AK, N°6 SPACERS P/N NAS43DD3-40N AND N°6 GROMMETS P/N AW002FT112.	SATISFACTORY REMOVED AND INSTALLED		 ack	14/12/23
		2.2.34 WITH REFERENCE TO FIGURE 11 VIEW LOOKING VERTICAL TAIL FIN, REMOVE EXISTING SCREW AND INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO EXISTING SUPPORT BY MEANS OF THE SCREW P/N NAS1802-3-12, THE SPACER P/N NAS43DD3-45N AND THE GROMMET P/N AW002FT112.	SATISFACTORY REMOVED AND INSTALLED		 ack	14/12/23
		2.2.35 WITH REFERENCE TO FIGURE 11 VIEW LOOKING TAIL ROTOR, REMOVE EXISTING SCREW AND INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO EXISTING STANDOFF BY MEANS OF THE SCREW P/N NAS1802-3-25 AND THE GROMMET P/N AW002FT112.	SATISFACTORY REMOVED AND INSTALLED		 ack	14/12/23
		2.2.36 WITH REFERENCE TO FIGURE 11 VIEW LOOKING TAIL ROTOR, REMOVE EXISTING SCREW AND INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO EXISTING STANDOFF BY	SATISFACTORY REMOVED AND INSTALLED		 ack	14/12/23








<input checked="" type="checkbox"/> PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND ATTACHED.	<input type="checkbox"/> CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.
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\* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEIOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.



NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		MEANS OF THE SCREW P/N NAS1802-3-24 AND THE GROMMET P/N AW002FT112.	-	-	-	-
		2.2.37 WITH REFERENCE TO FIGURE 11 VIEW LOOKING TAIL ROTOR, INSTALL N°2 CLAMPS P/N AW001CB05H ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO THE STANDOFF BY MEANS OF THE SCREW P/N NAS1190E3P7AK AND THE WASHER P/N NAS1149D0332J.	SATISFACTORY INSTALLED		ack 	14/2/23
		2.2.38 WITH REFERENCE TO FIGURE 5, FIGURE 6 AND FIGURE 14 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTION OF C/A A1A572 TO CONNECTOR A7-6P1, TO CONNECTOR P127, TO CONNECTOR TB123P1, TO TERMINAL BOARD TB129/3 AND TO TERMINAL BOARD TB137/1.	SATISFACTORY PERFORMED	ack	ack 	22/2/23
		2.2.39 WITH REFERENCE TO FIGURE 5, FIGURE 6 AND FIGURE 14, FIGURE 15 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTION OF C/A A2A505 TO CONNECTORS P133, PL144P1, PL145P1 AND TB147P1.	SATS PERFORMED	ack	ack 	22/2/23
		2.2.40 WITH REFERENCE TO FIGURE 5, FIGURE 6, FIGURE 7 AND FIGURE 14, FIGURE 15 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTION OF C/A B1A975 TO CONNECTOR J127, TO CONNECTOR J215 AND TO CONNECTOR PL1P3.	SATS PERFORMED	ack	ack 	22/2/23
		2.2.41 WITH REFERENCE TO FIGURE 6, FIGURE 7 AND FIGURE 14 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTION OF C/A B2A907 TO CONNECTOR J133 AND TO CONNECTOR J217.	SATS PERFORMED	ack	ack 	22/2/23

<input checked="" type="checkbox"/> PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND ATTACHED.	<input type="checkbox"/> CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.
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NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		2.2.42 WITH REFERENCE TO FIGURE 8 AND FIGURE 15 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTION OF C/A C1A334 TO CONNECTOR P215, TO TERMINAL BOARD TB307 AND TO TERMINAL BOARD TB315.	SATIS PERFORMED	ash	 ash	22/2/23
		2.2.43 IN ACCORDANCE WITH THE APPLICABLE STEPS OF AMP DM 39-B-23-95-05-00A-720A-K AND WITH REFERENCE TO FIGURE 8 VIEW A, INSTALL THE CONNECTOR A433P1A AND THE CONNECTOR A433P1B TO THE MOUNTING TRAY.	SATIS INSTALLED	ash	 ash	22/2/23
		2.2.44 WITH REFERENCE TO FIGURE 8 VIEW A AND FIGURE 15 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTION OF C/A C2A380 TO CONNECTOR A433P1A, TO CONNECTOR A433P1B AND TO CONNECTOR P217.	SATIS PERFORMED	ash	 ash	22/2/23
		2.2.45 WITH REFERENCE TO FIGURE 8 VIEW A AND FIGURE 16 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTION OF C/A C3C267 TO CONNECTOR A433P1A.	SATIS PERFORMED	ash	 ash	22/2/23
		2.2.46 WITH REFERENCE TO FIGURE 8 VIEW A AND FIGURE 16 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTION OF C/A C3C268 TO CONNECTOR A433P1A.	SATIS PERFORMED	ash	 ash	22/2/23
		2.2.47 WITH REFERENCE TO FIGURE 8 VIEW A, INSTALL THE CONNECTOR J3090 ON THE BRACKET ASSY P/N 3G5316A95531 (PREVIOUSLY INSTALLED) BY MEANS OF N°4 SCREWS P/N MS35206-205, N°4 NUTS P/N MS21042L02 AND N° 8 WASHERS P/N NAS1149DN216J.	SATIS INSTALLED	ash	 ash	22/2/23
		2.2.48 IN ACCORDANCE WITH AMP DM 39-A-11-00-01-00A-720A-A AND WITH REFERENCE TO FIGURE 8 VIEW A,	SATIS APPLIED	ash	 ash	22/2/23

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NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		APPLY THE DECAL P/N ED300J3090 NEXT TO THE CONNECTOR J3090.	-	-	-	-
		2.2.49 WITH REFERENCE TO FIGURE 8 VIEW A, CONNECT THE CONNECTOR P3090 TO THE CONNECTOR J3090.	SATIS CONNECTED	adl	adl LOG LM	15/12/23
		2.2.50 WITH REFERENCE TO FIGURE 8 VIEW A, INSTALL THE CONNECTOR J3091 ON THE BRACKET ASSY P/N 3G5316A95531 (PREVIOUSLY INSTALLED) BY MEANS OF N°4 SCREWS P/N MS35206-205, N°4 NUTS P/N MS21042L02 AND N° 8 WASHERS P/N NAS1149DN216J.	SATIS INSTALLED	adl	adl LOG LM	15/12/23
		2.2.51 IN ACCORDANCE WITH AMP DM 39-A-11-00-01-00A-720A-A AND WITH REFERENCE TO FIGURE 8 VIEW A, APPLY THE DECAL P/N ED300J3091 NEXT TO THE CONNECTOR J3091.	SATIS APPLIED	adl	adl LOG LM	15/12/23
		2.2.52 WITH REFERENCE TO FIGURE 8 VIEW A, CONNECT THE CONNECTOR P3091 TO THE CONNECTOR J3091.	SATIS CONNECTED	adl	adl LOG LM	15/12/23
		2.2.53 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, CONNECT THE CONNECTOR P3044 TO THE CONNECTOR J3044 AND THE CONNECTOR P3042 TO THE CONNECTOR J3042.	SATISFACTORY CONNECTED	adl	adl LOG LM	15/12/23
		2.2.54 IN ACCORDANCE WITH AMP DM 39-A-11-00-01-00A-720A-A AND WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, APPLY N°2 DECALS P/N ED300J3044 AND P/N 999-2701-02-296 NEXT TO THE CONNECTOR J3044 AND N°2 DECALS P/N ED300J3042	SATIS APPLIED	adl	adl LOG LM	15/12/23

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND ATTACHED.  CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.


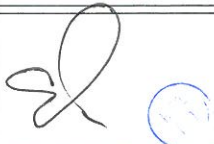


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NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		AND P/N 999-2701-02-296 NEXT TO THE CONNECTOR J3042.	-	-	-	-
		<p><b>NOTE</b></p> <p>PERFORM THE FOLLOWING STEP 2.2.55 AND 2.2.56 IF PART II OF THIS SERVICE BULLETIN IS NOT INTENDED TO BE EMBODIED IMMEDIATELY AFTER PART I. OTHERWISE SKIP AT STEP 2.2.57.</p> <p>2.2.55 WITH REFERENCE TO FIGURE 5 DETAIL C AND FIGURE 6 VIEW LOOKING LEFT COCKPIT PEDESTAL, PROTECT THE CONNECTOR PL145P1 WITH THE PROTECTIVE CAP P/N DCC-02 NOMEX FIBRE SLEEVE P/N A582A25 AND TIE STRAP P/N 900004953.</p>	<p>N/A</p> <p>PART II COMMENCE IMMEDIATELY</p>	N/A	<p>adl</p> <p></p>	14/12/23
		2.2.56 WITH REFERENCE TO FIGURE 5 DETAIL C AND FIGURE 6 VIEW LOOKING LEFT COCKPIT PEDESTAL, PROTECT THE CONNECTOR PL144P1 WITH THE PROTECTIVE CAP P/N DCC-03 NOMEX FIBRE SLEEVE P/N A582A25 AND TIE STRAP P/N 900004953.	<p>N/A</p> <p>PART II COMMENCE IMMEDIATELY</p>	N/A	<p> adl</p>	14/12/23
		2.2.57 PERFORM A PIN-TO-PIN CONTINUITY CHECK OF ALL THE ELECTRICAL CONNECTIONS MADE.	SATISFACTORY PERFORMED	adl	<p>HR </p>	2/13/23
3	-	IN ACCORDANCE WITH WEIGHT AND BALANCE CHANGES, <b>UPDATE THE CHART A (SEE ROTORCRAFT FLIGHT MANUAL, PART II, SECTION 6).</b>	<p>CAN'T TAKE NOTE AND UPDATE AS APPLICABLE. REFER TO WVE 2025/2841/003-10 FOR AIRCRAFT WEIGHTMAN.</p>		<p>SL </p>	10/13/23

L06 LM

<input checked="" type="checkbox"/> PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND ATTACHED.	<input checked="" type="checkbox"/> CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.
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NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
4	-	RETURN THE HELICOPTER TO FLIGHT CONFIGURATION AND <b>RECORD FOR COMPLIANCE WITH PART I OF THIS SERVICE BULLETIN ON THE HELICOPTER LOGBOOK.</b>	SATISFACTORY RETURNER CAMO TO RECORD AS APPLICABLE.			10/3/25
5	-	SEND THE ATTACHED COMPLIANCE FORM TO THE FOLLOWING MAIL BOX: <u>ENGINEERING.SUPPORT.LHD@LEONARDO.COM</u> AS AN ALTERNATIVE, GAIN ACCESS TO MY COMMUNICATIONS SECTION ON LEONARDO WEBPORTAL AND OMPILE THE "SERVICE BULLETIN APPLICATION COMMUNICATION".	PPOTED TO UPDATE AND SEND AS APPLICABLE.			10/3/25

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PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND ATTACHED.

CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.

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**SERVICE BULLETIN**

**N° 139-624**

**DATE:** March 18, 2022

**REV. :** /

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**TITLE**

**ATA 23 – SATCOM SKYTRACK ISAT-200A KIT INSTALLATION**

**REVISION LOG**

First Issue

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An appropriate entry should be made in the aircraft log book upon accomplishment.  
If ownership of aircraft has changed, please, forward to new owner.

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LEONARDO MALAYSIA SDN. BHD.

**PARTS / MATERIAL USED / COMPONENT CHANGE RECORD**

WORKSHEET / WORKCARD NUMBER :

2023/BGH/001-05

SERVICE ORDER NUMBER : 9 0 0 2 5 5 6 6

AIRFRAME HOURS : 302:40

AIRCRAFT REGISTRATION : 9M-BGH AIRCRAFT SERIAL NUMBER : 31763 LANDINGS : 850

**PARTS / MATERIAL USED / COMPONENT CHANGE RECORD (IF APPLICABLE)**

DESCRIPTION	PART NO.	REMOVED		INSTALLED		RELEASE DOCUMENT
		SERIAL NO.	TSN/TSO	SERIAL NO.	TSN/TSO	
SCREW	NAS1802-3-5	N/A	N/A	N/A	N/A	4802388853
SPACER, SLEEVE	NAS43DD3-45N	N/A	N/A	N/A	N/A	0071224799/28.10.2022
SPACER, SLEEVE	NAS43DD3-60N	N/A	N/A	N/A	N/A	0071097723/20.04.2021
SPACER, SLEEVE	NAS43DD3-7N	N/A	N/A	N/A	N/A	0071192940/13.06.2022
SPACER, SLEEVE	NAS43DD3-50N	N/A	N/A	N/A	N/A	0071182378/29.04.2022
SPACER, SLEEVE	NAS43DD3-40N	N/A	N/A	N/A	N/A	0071182377/28.04.2022
SPACER, SLEEVE	NAS43DD3-30N	N/A	N/A	N/A	N/A	0071180814/21.04.2022
TERMINAL LUG	MS25036-112	N/A	N/A	N/A	N/A	IT20-2011-23878
TERMINAL LUG	MS25036-108	N/A	N/A	N/A	N/A	IT20-2014-45818
SCREW, MACHINE	MS27039-1-08	N/A	N/A	N/A	N/A	0070623227/29.05.2016
WASHER, FLAT	NAS1149DO332J	N/A	N/A	N/A	N/A	0070752608/26.09.2017
WASHER, FLAT	NAS1149DO332J	N/A	N/A	N/A	N/A	0070752608/26.09.2017
WASHER, FLAT	NAS1149DN216J	N/A	N/A	N/A	N/A	0071210393/29.08.2022
WASHER, FLAT	NAS114900332K	N/A	N/A	N/A	N/A	0070624349/08.06.2016
WASHER, FLAT	NAS1149DN832K	N/A	N/A	N/A	N/A	0071045480/11.08.2020
WASHER, FLAT	NAS1149D0316J	N/A	N/A	N/A	N/A	0071113146/30.06.2021
SATCOM SKYTRAC ISAT-200A (D3B235)	3G9D03B23501	N/A	N/A	N/A	N/A	AGU-2022-IT13-13812/0071231035/16.11.2022
SATCOM SKYTRAC ISAT-200A-LH ROOF	3G2310A13711A2R	N/A	N/A	N/A	N/A	AGU-2022-IT13-14550/0071239614/22.12.2022
SATCOM SKYTRAC ISAT-200A (D3B234)	3G9D03B23401	N/A	N/A	N/A	N/A	AGU-2022-IT13-13814/0071230971/17.11.2022
SCREW, SELF-LOCKING	NAS1190E3P23AK	N/A	N/A	N/A	N/A	0071218371/29.09.2022
JACKSCREW, ELECTRICAL	250-8501-004	N/A	N/A	N/A	N/A	IT20-2022-27018
SCREW, MACHINE	NAS1802-3-35	N/A	N/A	N/A	N/A	0071164447/16.02.2022
SUPPORT, ELECTRICAL CABLE	AW001CL005C01-X1	N/A	N/A	N/A	N/A	0071207458/13.08.2022
SCREW, MACHINE	NAS1802-3-35	N/A	N/A	N/A	N/A	0071204618/05.08.2022
SCREW	NAS1802-3-12	N/A	N/A	N/A	N/A	0071212111/03.09.2022
CAP, PROTECTIVE DUST	DCC-02	N/A	N/A	N/A	N/A	IT20-2022-23386
SATCOM SKYTRAC ISAT-200 CC2	3G9C03C27000	N/A	N/A	N/A	N/A	AGU-2022-IT13-12561



LEONARDO MALAYSIA SDN. BHD.

**PARTS / MATERIAL USED / COMPONENT CHANGE RECORD**

WORKSHEET / WORKCARD NUMBER :

2023/BGH/001-05

SERVICE ORDER NUMBER :

9 0 0 2 5 5 6 6

AIRFRAME HOURS :

302:40

AIRCRAFT REGISTRATION :

9M-BGH

AIRCRAFT SERIAL NUMBER :

31763

LANDINGS :

850

**PARTS / MATERIAL USED / COMPONENT CHANGE RECORD (IF APPLICABLE)**

DESCRIPTION	PART NO.	REMOVED		INSTALLED		RELEASE DOCUMENT
		SERIAL NO.	TSN/TSO	SERIAL NO.	TSN/TSO	
SCREW, MACHINE	NAS1802-3-35	N/A	N/A	N/A	N/A	007120746/16.08.2022
DECAL	ED300J3042	N/A	N/A	N/A	N/A	AGU-2022-IT20-15045
CAP, PROTECTIVE, DUST	DCC-03	N/A	N/A	N/A	N/A	IT20-2022-24875
COVER ASSY	3G5315A61731	N/A	N/A	N/A	N/A	AGU-2022-IT13-12569
INSULATION SLEEVING, ELECTRICAL	M23053/8-004-C	N/A	N/A	N/A	N/A	0071210408/26.08.2022
DECAL	ED300J3091	N/A	N/A	N/A	N/A	AGU-2022-IT20-15682
CONTACT, ELECTRICAL	M39029/56-351	N/A	N/A	N/A	N/A	0071210238/26.08.2022
CONTACT, ELECTRICAL	M39029/1-100	N/A	N/A	N/A	N/A	0076118683/03.08.2022
RIVET, BLIND, TITANIUM	A297A04TW04	N/A	N/A	N/A	N/A	AGU-2017-IT20-21612
SCREW, MACHINE	NAS1802-3-5	N/A	N/A	N/A	N/A	0071147498/09.12.2021
RIVET, BLIND, TITANIUM	A297A05TW05	N/A	N/A	N/A	N/A	AGU-2019-IT20-17084
SCREW, SELF-LOCKING	NAS1190E3P22AK	N/A	N/A	N/A	N/A	0071174828/15.04.2022
SCREW, MACHINE	NAS1802-3-11	N/A	N/A	N/A	N/A	0071174141/26.03.2022
SCREW, MACHINE	NAS1802-3-7	N/A	N/A	N/A	N/A	0071176207/04.04.2022
SATCOM SKYTRAC ISAT-200A CC3	3G9C03C26901	N/A	N/A	N/A	N/A	AGU-2022-IT13-12611
SATCOM SKYTRAC ISAT-200A-LH	3G2310A13711A1R	N/A	N/A	N/A	N/A	AGU-2022-IT13-11049
SATCOM SKYTRAC ISAT-200A-LH	3G2310A13711A3R	N/A	N/A	N/A	N/A	AGU-2022-IT13-11202
ANCHOR NUT, RIGHT ANGLE, PEI, ADH	AW001TL3106	N/A	N/A	N/A	N/A	AGU-2017-IT20-10891
SELF WRAP BRAID, NOMEX GREEN	EN6049-006-25-5	N/A	N/A	N/A	N/A	0071209385/23.08.2022
SCREW, MACHINE	NAS1802-3-20	N/A	N/A	N/A	N/A	0071174831/29.03.2022
INSERT, SCREW THREAD	NAS1836C08-13	N/A	N/A	N/A	N/A	0071202121/22.07.2022
CLAMP	AW001CB05H	N/A	N/A	N/A	N/A	AGU-2022/IT20-11545
CLAMP	AW001CB05H	N/A	N/A	N/A	N/A	AGU-2022-IT20-11545
SUPPORT, ELECTRICAL CABLE	AW001CL503-N6	N/A	N/A	N/A	N/A	AGU-2020-IT20-16495
SPACER, SLEEVE	NAS43003-30N	N/A	N/A	N/A	N/A	0071174828/15.04.2022
STANDOFF, ADHESIVE BONDED	A388A3624C	N/A	N/A	N/A	N/A	AGU-2019-IT20-17994
INSERT, SCREW THREAD	NAS1832-3-3M	N/A	N/A	N/A	N/A	0071174833/29.03.2022





**PARTS / MATERIAL USED /  
COMPONENT CHANGE RECORD**

**WORKSHEET /  
WORKCARD  
NUMBER :**

2023/BGH/001-05

**SERVICE ORDER  
NUMBER :**

9

0

0

2

5

5

6

6

**AIRFRAME  
HOURS :**

302:40

**AIRCRAFT REGISTRATION :**

9M-BGH

**AIRCRAFT SERIAL NUMBER :**

31763

**LANDINGS :**

850

**PARTS / MATERIAL USED / COMPONENT CHANGE RECORD (IF APPLICABLE)**

DESCRIPTION	PART NO.	REMOVED		INSTALLED		RELEASE DOCUMENT
		SERIAL NO.	TSN/TSO	SERIAL NO.	TSN/TSO	
CLAMP	AW001CBO3H	N/A	N/A	N/A	N/A	AGU-2021-IT20-14396
SCREW, SELF LOCKING	NAS1190E3P8AK	N/A	N/A	N/A	N/A	0071209395/22.08.2022
STANDOFF, THREADED, BONDED	A388A3E06C	N/A	N/A	N/A	N/A	AGU-2021-IT20-13653
SCREW, SELF LOCKING	NAS1190E3P9AK	N/A	N/A	N/A	N/A	0071202140/22.07.2022
SCREW, SELF LOCKING	NAS1190E3P17AK	N/A	N/A	N/A	N/A	0071183541/09.05.2022
NUT, SLFLKG, EXTENDED WASHER, HEXAGON	MS21042L02	N/A	N/A	N/A	N/A	0071202119/22.07.2022
SCREW, HEX HEAD	NAS1802-08-5	N/A	N/A	N/A	N/A	0071180809/21.04.2022
DECAL	ED300J3090	N/A	N/A	N/A	N/A	AGU-2021-IT20-15249
SCREW, MACHINE	NAS1802-3-25	N/A	N/A	N/A	N/A	0071206350/09.08.2022
DECAL	ED300J3044	N/A	N/A	N/A	N/A	AGU-2021-IT20-15575
DECAL	ED300PL144	N/A	N/A	N/A	N/A	AGU-2021-IT20-15576
STANDOFF, ADHESIVE BONDED	A388A3E10C	N/A	N/A	N/A	N/A	AGU-2021-IT20-17077
CLAMP, LOOP	MS25281-R15	N/A	N/A	N/A	N/A	0071202357/21.07.2022
STANDOFF, ADHESIVE BONDED	A388A3E08C75	N/A	N/A	N/A	N/A	AGU-2021-IT20-17670
SCREW, MACHINE	NAS1802-3-19	N/A	N/A	N/A	N/A	0071192866/10.06.2022
SCREW, MACHINE	MS35206-205	N/A	N/A	N/A	N/A	0071202120/22.07.2022
STANDOFF, ADHESIVE BONDED	A388A3E16C	N/A	N/A	N/A	N/A	AGU-2020-IT20-17007
SCREW, SELF LOCKING	NAS1190E3P7AK	N/A	N/A	N/A	N/A	0071184208/06.05.2022
SCREW, SELF LOCKING	NAS1190E3P7AK	N/A	N/A	N/A	N/A	0071181813/26.04.2022
SCREW, SELF LOCKING	NAS1190E3P18AK	N/A	N/A	N/A	N/A	0071192857/11.06.2022
SCREW, MACHINE	NAS1802-3-24	N/A	N/A	N/A	N/A	0071192577/10.06.2022
SCREW, SELF LOCKING	NAS1190E3P30AK	N/A	N/A	N/A	N/A	0071193225/14.06.2022
SCREW, MACHINE	NAS1802-3-9	N/A	N/A	N/A	N/A	0071192577/10.06.2022
SPACER, SLEEVE	NAS43DD3-90N	N/A	N/A	N/A	N/A	0071174833/29.03.2022
GROMMET, RUBBER	AW002FT112	N/A	N/A	N/A	N/A	AGU-2022-IT20-11535
ANCHOR NUT, RIGHT ANGLE, PEI, ADH	AW001TL3A08	N/A	N/A	N/A	N/A	AGU-2022-IT20-10466
BRACKET ASSY	3G5316A95531	N/A	N/A	N/A	N/A	PZL-2021-PL16-00121



LEONARDO MALAYSIA SDN. BHD.

**PARTS / MATERIAL USED / COMPONENT CHANGE RECORD**

WORKSHEET / WORKCARD NUMBER :

2023/BGH/001 -05

SERVICE ORDER NUMBER :

9	0	0	2	5	5	6	6
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5	6	6
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AIRFRAME HOURS :

302:40

AIRCRAFT REGISTRATION :

9M-BGH

AIRCRAFT SERIAL NUMBER :

31763

LANDINGS :

850

**PARTS / MATERIAL USED / COMPONENT CHANGE RECORD (IF APPLICABLE)**

DESCRIPTION	PART NO.	REMOVED		INSTALLED		RELEASE DOCUMENT
		SERIAL NO.	TSN/TSO	SERIAL NO.	TSN/TSO	
GROUND PLATE ASSY	3G5315A61632	N/A	N/A	N/A	N/A	AGU-2022-IT13-11644
SPACER, SLEEVE	NAS43003-35N	N/A	N/A	N/A	N/A	0071115060/05.07.2021





LEONARDO MALAYSIA SDN. BHD.

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD

WORKSHEET / WORKCARD NUMBER :

SERVICE ORDER NUMBER :

9 0 0 2 5

5 6 6

AIRFRAME HOURS :

AIRCRAFT REGISTRATION :

9M-BGH

AIRCRAFT SERIAL NUMBER :

31763

LANDINGS :

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD (IF APPLICABLE)

DESCRIPTION	PART NO.	REMOVED		INSTALLED		RELEASE DOCUMENT
		SERIAL NO.	TSN/TSO	SERIAL NO.	TSN/TSO	
SCREW	NAS1802 - 3 - 5	N/A	N/A	N/A	N/A	4802988853
SPACER , SLEEVE	NAS43DD3 - 45N	N/A	N/A	N/A	N/A	0071224799 / 28.10.2022
SPACER , SLEEVE	NAS43DD3 - 60N	N/A	N/A	N/A	N/A	0071097723 / 20.04.2021
SPACER , SLEEVE	NAS43DD3 - 7N	N/A	N/A	N/A	N/A	0071192940 / 13.06.2022
SPACER , SLEEVE	NAS43DD3 - 50N	N/A	N/A	N/A	N/A	0071182378 / 29.04.2022
SPACER , SLEEVE	NAS43DD3 - 40N	N/A	N/A	N/A	N/A	0071182377 / 28.04.2022
SPACER , SLEEVE	NAS43DD3 - 30N	N/A	N/A	N/A	N/A	0071180814 / 21.04.2022
TERMINAL LUG	MS25036 - 112	N/A	N/A	N/A	N/A	1T20 - 2011 - 23878
TERMINAL LUG	MS25036 - 108	N/A	N/A	N/A	N/A	1T20 - 2014 - 45818
SCREW , MACHINE	MS 27039 - 1 - 08	N/A	N/A	N/A	N/A	0070623227 / 29.05.2016
WASHER , FLAT	NAS1149D0332J	N/A	N/A	N/A	N/A	0070752608 / 26.09.2017
WASHER , FLAT	NAS1149D0332J	N/A	N/A	N/A	N/A	0070752608 / 26.09.2017
WASHER , FLAT	NAS1149DN216J	N/A	N/A	N/A	N/A	0071210393 / 29.08.2022
WASHER , FLAT	NAS1149D0332K	N/A	N/A	N/A	N/A	0070624349 / 08.06.2016
WASHER , FLAT	NAS1149DN832K	N/A	N/A	N/A	N/A	0071045480 / 11.08.2020
WASHER , FLAT	NAS1149D0316J	N/A	N/A	N/A	N/A	0071113146 / 30.06.2021
SATCOM SKYTRAC ISAT - 200A (D3B235)	3G9D03B23501	N/A	N/A	N/A	N/A	AGU - 2022 - 1T13 - 13812 / 0071231035 / 16.11.2022
SATCOM SKYTRAC ISAT 200A - LH RDPF	3G2310A13711A2R	N/A	N/A	N/A	N/A	AGU - 2022 - 1T13 - 14550 / 0071239614 / 27.12.2022
SATCOM SKYTRAC ISAT - 200A (D3B234)	3G9D03B23401	N/A	N/A	N/A	N/A	AGU - 2022 - 1T13 - 13814 / 0071230971 / 17.11.2022
SCREW , SELF-LOCKING	NAS1190E3P23AK	N/A	N/A	N/A	N/A	0071218371 / 29.09.2022
JACKSCREW , ELECTRICAL	250 - 8501 - 004	N/A	N/A	N/A	N/A	1T20 - 2022 - 27018
FILLER PLUG	MS27488 - 16 - 2	N/A	N/A	N/A	N/A	8387852
SCREW , MACHINE	NAS1802 - 3 - 35	N/A	N/A	N/A	N/A	0071164447 / 16.02.2022
SUPPORT , ELECTRICAL CABLE	AW001C005C01-X1	N/A	N/A	N/A	N/A	0071207458 / 13.08.2022
SCREW , MACHINE	NAS1802 - 3 - 35	N/A	N/A	N/A	N/A	0071204618 / 05.08.2022
SCREW	NAS1802 - 3 - 12	N/A	N/A	N/A	N/A	0071212111 / 03.09.2022
CAP , PROTECTIVE DUST	DCC - 02	N/A	N/A	N/A	N/A	1T20 - 2022 - 23386



PARTS / MATERIAL USED / COMPONENT CHANGE RECORD

WORKSHEET / WORKCARD NUMBER :

2023/BGH/003

SERVICE ORDER NUMBER : 9 0 0 2 5

5 6 6

AIRFRAME HOURS : 302:40

AIRCRAFT REGISTRATION : 9M-BGH

AIRCRAFT SERIAL NUMBER :

31763

LANDINGS : 850

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD (IF APPLICABLE)

DESCRIPTION	PART NO.	REMOVED		INSTALLED		RELEASE DOCUMENT
		SERIAL NO.	TSN/TSO	SERIAL NO.	TSN/TSO	
SATCOM SKYTRAC ISAT-200 (C3)	36903027001	N/A	N/A	N/A	N/A	AG4-2022-1713-12562
SCREW, MACHINE	NAS1802-3-35	N/A	N/A	N/A	N/A	0071207465/16.08.2022
DECAL	ED300J3042	N/A	N/A	N/A	N/A	AG4-2022-1720-15045
CAP, PROTECTIVE, DUST	DCC-03	N/A	N/A	N/A	N/A	1720-2022-24875
COVER ASSY	365315A61731	N/A	N/A	N/A	N/A	AG4-2022-1713-12569
INSULATION SLEEVING, ELECTRICAL	M23053/8-004-C	N/A	N/A	N/A	N/A	0071210408/26.08.2022
DECAL	ED300J3091	N/A	N/A	N/A	N/A	AG4-2022-1720-15682
CONTACT, ELECTRICAL	M39029/56-351	N/A	N/A	N/A	N/A	0071210238/26.08.2022
DECAL	ED300S298	N/A	N/A	N/A	N/A	AG4-2021-1720-15168
CONTACT, ELECTRICAL	M39029/1-100	N/A	N/A	N/A	N/A	0076118683/03.08.2022
RIVET, BLIND, TITANIUM	A297A04TW04	N/A	N/A	N/A	N/A	AG4-2017-1720-21612
SCREW, MACHINE	NAS1802-3-5	N/A	N/A	N/A	N/A	0071147498/09.12.2021
RIVET, BLIND, TITANIUM	A297A05TW05	N/A	N/A	N/A	N/A	AG4-2019-1720-17083
SCREW, SELF-LOCKING	NAS1190E3P22AK	N/A	N/A	N/A	N/A	0071174828/15.04.2022
DECAL	ED300PL145	N/A	N/A	N/A	N/A	AG4-2021-1720-15169
DECAL	ED300CB251	N/A	N/A	N/A	N/A	AG4-2021-1720-15668
STS ISAT-ANT		N/A	N/A	90		
DUAL L-BAND ANTENNA	STS-ISAT-ANT	N/A	N/A	902768	N/A	K220125-008
SKYTRAC DVI-300A	105-300-02	N/A	N/A	N/A	N/A	REP 31389
SCREW, MACHINE	NAS1802-3-11	N/A	N/A	N/A	N/A	0071174141/26.03.2022
SWITCH, TOGGLE	M327723-23	N/A	N/A	N/A	N/A	0071202154/22.07.2022
SCREW, MACHINE	NAS1502-3-7	N/A	N/A	N/A	N/A	0071176207/04.04.2022
SATCOM SKYTRAC ISAT-200A (C3)	369003C26901	N/A	N/A	N/A	N/A	AG4-2022-1713-12611
SATCOM SKYTRAC ISAT-200A-LH	362310A13711A1R	N/A	N/A	N/A	N/A	AG4-2022-1713-11049
SATCOM SKYTRAC ISAT-200A-LH	362310A13711A3R	N/A	N/A	N/A	N/A	AG4-2022-1713-11002
ANCHOR NUT, RIGHT ANGLE, PEI, A04	AW081TL3A06	N/A	N/A	N/A	N/A	AG4-2017-1720-10891
SELF-WRAP BRAID, NOMEX GREEN	EN6049-006-25-5	N/A	N/A	N/A	N/A	0071209385/23.08.2022



**PARTS / MATERIAL USED / COMPONENT CHANGE RECORD**

 WORKSHEET /  
 WORKCARD  
 NUMBER :

2023/BGH/003

 SERVICE ORDER  
 NUMBER :

9 0 0 2 5

5 6 6

 AIRFRAME  
 HOURS :

302:40

AIRCRAFT REGISTRATION :

9M-BGH

AIRCRAFT SERIAL NUMBER :

31763

LANDINGS :

850

**PARTS / MATERIAL USED / COMPONENT CHANGE RECORD (IF APPLICABLE)**

DESCRIPTION	PART NO.	REMOVED		INSTALLED		RELEASE DOCUMENT
		SERIAL NO.	TSN/TSO	SERIAL NO.	TSN/TSO	
SCREW, MACHINE	NAS1802-3-20	N/A	N/A	N/A	N/A	0071174831/29.03.2022
INSERT, SCREW THREAD	NAS183608-13	N/A	N/A	N/A	N/A	0071202121/22.07.2022
CLAMP	AW001CB05H	N/A	N/A	N/A	N/A	AG4-2022/1T20-11545
CLAMP	AW001CB05H	N/A	N/A	N/A	N/A	AG4-2022-1T20-11545
SUPPORT, ELECTRICAL CABLE	AW001CL503-N6	N/A	N/A	N/A	N/A	AG4-2020-1T20-16495
SPACER, SLEEVE	NAS43003-30N	N/A	N/A	N/A	N/A	0071174828/15.04.2022
STANDOFF, ADHESIVE BONDED	A388A3624C	N/A	N/A	N/A	N/A	AG4-2019-1T20-17994
GROUNDING CABLE ASSY	M83413/8A008B5	N/A	N/A	N/A	N/A	0070975983/17.10.2019
INSERT, SCREW THREAD	NAS1832-3-3M	N/A	N/A	N/A	N/A	0071174833/29.03.2022
LOCKING RING, CIRCUIT BREAKER	AW001YCO1RED	N/A	N/A	N/A	N/A	AG4-2019-1T20-12135
CLAMP	AW001CB03H	N/A	N/A	N/A	N/A	AG4-2021-1T20-14396
SCREW, SELF-LOCKING	NAS1190E3P8AK	N/A	N/A	N/A	N/A	0071209395/22.08.2022
DECAL	ED300E107	N/A	N/A	N/A	N/A	AG4-2021-1T20-16415
DECAL	ED300A433	N/A	N/A	N/A	N/A	AG4-2021-1T20-15577
STANDOFF, THREADED, BONDED	A388A3E06C	N/A	N/A	N/A	N/A	AG4-2021-1T20-13653
SKYTRAC CDP-300C	104-300-02	N/A	N/A	N/A	N/A	REP 36500
SKYTRAC ISAT-200A	101-200-07	N/A	N/A	N/A	N/A	REP 35390
SCREW, SELF-LOCKING	NAS1190E3P9AK	N/A	N/A	N/A	N/A	0071202140/22.07.2022
SCREW, SELF-LOCKING	NAS1190E3P17AK	N/A	N/A	N/A	N/A	0071183541/09.05.2022
NUT, SLFLR, EXTENDED WASHER, HEXAGON	M821042L02	N/A	N/A	N/A	N/A	0071202119/22.07.2022
SCREW, HEX HEAD	NAS1802-08-5	N/A	N/A	N/A	N/A	0071180809/21.04.2022
DECAL	ED300J3090	N/A	N/A	N/A	N/A	AG4-2021-1T20-15249
SCREW, MACHINE	NAS1802-3-25	N/A	N/A	N/A	N/A	0071206350/09.08.2022
DECAL	ED300J3044	N/A	N/A	N/A	N/A	AG4-2021-1T20-15575
DECAL	ED300PL144	N/A	N/A	N/A	N/A	AG4-2021-1T20+15576
STANDOFF, ADHESIVE BONDED	A388A3E10C	N/A	N/A	N/A	N/A	AG4-2021-1T20-17077
CLAMP, LOOP	M825281-R15	N/A	N/A	N/A	N/A	0071202357/21.07.2022



LEONARDO MALAYSIA SDN. BHD.

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD

WORKSHEET / WORKCARD NUMBER :

2023/BGH/003

SERVICE ORDER NUMBER : 9 0 0 2 5

5 6 6

AIRFRAME HOURS :

302:40

AIRCRAFT REGISTRATION :

9M-BGH

AIRCRAFT SERIAL NUMBER :

31763

LANDINGS :

850

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD (IF APPLICABLE)

DESCRIPTION	PART NO.	REMOVED		INSTALLED		RELEASE DOCUMENT
		SERIAL NO.	TSN/TSO	SERIAL NO.	TSN/TSO	
STANDOFF, ADHESIVE BONDED	4388A3E08CF5	N/A	N/A	N/A	N/A	AG4-2021-1720-17670
SCREW, MACHINE	NAS1802-3-19	N/A	N/A	N/A	N/A	0071192866/10.06.2022
SCREW, MACHINE	MS33206-305	N/A	N/A	N/A	N/A	0071202130/22.07.2022
STANDOFF, ADHESIVE BONDED	A388A3E16C	N/A	N/A	N/A	N/A	AG4-2020-1720-17007
SCREW, SELF-LOCKING	NAS1190E3P7AK	N/A	N/A	N/A	N/A	0071184208/06.05.2022
SCREW, SELF-LOCKING	NAS1190E3P7AK	N/A	N/A	N/A	N/A	0071181813/26.04.2022
SCREW, SELF-LOCKING	NAS1190E3P18AK	N/A	N/A	N/A	N/A	0071192857/4.06.2022
SCREW, MACHINE	NAS1802-3-24	N/A	N/A	N/A	N/A	0071192577/10.06.2022
SCREW, SELF-LOCKING	NAS1190E3P30AK	N/A	N/A	N/A	N/A	0071193225/14.06.2022
SCREW, MACHINE	NAS1802-3-9	N/A	N/A	N/A	N/A	0071192577/10.06.2022
SPACER, SLEEVE	NAS430D3-90N	N/A	N/A	N/A	N/A	0071174833/29.03.2022
GROMMET, RUBBER	AW002FT112	N/A	N/A	N/A	N/A	AG4-2022-1720-11535
WIRE, ELECTRICAL	A556A-T20	N/A	N/A	N/A	N/A	AG4-2021-1720-11080
ANCHOR NUT, RIGHT ANGLE, PEI, ADH	AW0017L3A08	N/A	N/A	N/A	N/A	AG4-2022-1720-10466
CIRCUIT BREAKER	MS3320-3	N/A	N/A	N/A	N/A	0071184257/06.05.2022
BRACKET ASSY	365316A95531	N/A	N/A	N/A	N/A	P2L-2021-PL16-00121
GROUND PLATE ASSY	365315A61632	N/A	N/A	N/A	N/A	AG4-2022-1713-11644
SPACER, SLEEVE	NAS43003-J5N	N/A	N/A	N/A	N/A	007115060/05.07.2021