ELEONARDO DE LECONARDO		WOR	K CAI	RD	SERVICE ORDER	NUMBER:	9002556	WORKCARD NUMBER:			2023/BGH,	/001-05	
LEONARDO MALAYS	HELICOPTERS IA SDN.BHD.	TITLE:	SB 139-624 DATE: MARCH 18, 2022 REV.: / - ATA 23 SATCOM SKYTRACK ISAT-200A KIT INSTALLATION (P.					CUSTOMER: LEGNAR			OO HELICOPTER ITALY (LHI)		
REGISTRATION:	9M-BGH	AIRFRAME HOURS:	302:40	#1	SERIAL NUMBER:	PCE- KB1931	#2	SERIAL NUMBER:	PCE- KB1885	APU	SERIAL NUMBER:	N/A	
SERIAL NUMBER:	31763	LANDINGS:	850	ENGINE	HOURS:	302:40	ENGINE	HOURS:	302:40	Aro	HOURS:	N/A	

MECHANIC SIGN	* AH SIGN & STAMP	DATE
		11.1201711110

ACCOMPLISHMENT INSTRUCTIONS

GENERAL NOTES

- A) PLACE AN IDENTIFICATION TAG ON ALL COMPONENTS THAT ARE RE-USABLE, INCLUDING THE ATTACHING HARDWARE THAT HAS BEEN REMOVED TO GAIN ACCESS TO THE MODIFICATION AREA AND ADEQUATELY PROTECT THEM UNTIL THEIR LATER REUSE.
- B) EXERCISE EXTREME CARE DURING DRILLING OPERATIONS TO PREVENT INSTRUMENTS, CABLES AND HOSES DAMAGE.
- C) AFTER DRILLING, REMOVE ALL SWARF AND SHARP EDGES. APPLY ON BARE METAL A LIGHT FILM OF PRIMER UNLESS THE HOLE IS USED FOR GROUND CONNECTION.
- D) SHAPE THE CABLES IN ORDER TO PREVENT INTERFERENCE WITH THE STRUCTURE AND THE OTHER EXISTING INSTALLATIONS, USING WHERE NECESSARY SUITABLE LACING CORDS.
- E) DURING THE INSTALLATION OF BONDING BRAIDS OR COMPONENTS REQUIRING GROUNDING, CLEAN THE SURFACE STRUCTURE IN ORDER TO OBTAIN A GOOD GROUND CONTACT.
- F) PROTECT PROPERLY ALL THOSE EQUIPMENT NOT REMOVED FROM AREA AFFECTED BY THE MODIFICATION DURING INSTALLATION PROCEDURE.
- G) LET THE ADHESIVE CURE AT ROOM TEMPERATURE FOR AT LEAST 24 HOURS, UNLESS OTHERWISE SPECIFIED.
- H) ALL LENGTHS ARE IN MM.

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND ATTACHED.	CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.
PROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOU THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL	RT OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT CIFIED IN WORKPACK INDEX LM/QA/GEN/01.

Form No.: LM/QA/GEN/63 Issue 1, Rev. 1

NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
1	-	IN ACCORDANCE WITH AMP DM 39-A-00-20-00-00A-120A-A PREPARE THE HELICOPTER ON GROUND FOR A SAFE MAINTENANCE. DISCONNECT THE BATTERY, ALL ELECTRICAL POWER SOURCES AND/OR THE EXTERNAL POWER SUPPLY.	SATUFATONY DISCONNEGED	ad	all (106 (1M)	14/2hz
2	-	IN ACCORDANCE WITH AMP DM 39-A-06-41-00-00A-010A-A AND WITH REFERENCE TO FIGURES 1 THRU 13, GAIN ACCESS TO THE AREA AFFECTED BY THE INSTALLATION AND PERFORM SATCOM ISAT-200A COMPLETE PROVISION P/N 3G2310A13511 AS DESCRIBED IN THE FOLLOWING PROCEDURE: 2.1 WITH REFERENCE TO FIGURES 1 THRU 3, PERFORM SATCOM ISAT-200 STRUCTURAL PROVISION P/N 3G5310A84311 AS DESCRIBED IN THE FOLLOWING PROCEDURE: 2.1.1 WITH REFERENCE TO FIGURE 2 VIEW LOOKING INBOARD LEFT SIDE, GAIN ACCESS TO THE REAR FUSELAGE ASSY.	SATIOFALTORIA CHAINED ALLESS	0	M L12	14/2/23
	e.	2.1.2 WITH REFERENCE TO FIGURE 2 VIEW A-A AND SECTION B-B, DRILL N°4 HOLES Ø14.25÷14.38 THRU THE FWD FLOOR ASSY P/N 3P5340A44031 IN ACCORDANCE WITH THE DIMENSIONING SHOWN.	SATUETAGOUM DRILLED.	0	M L12 LM	14/2/23
		2.1.3 WITH REFERENCE TO FIGURE 2 SECTION B-B, INSTALL N°4 INSERTS P/N NAS1832-3-3M ON THE FWD FLOOR ASSY P/N 3P5340A44031 BY MEANS OF ADHESIVE 199-05-002 TYPE II CLASS 2.	SATISFACTORM DRICLED.	5	M LIZ	14/2/23
		2.1.4 WITH REFERENCE TO FIGURE 2 VIEW A-A AND SECTION K-K, CLEAN THE SURFACE OF THE SPAR TO OBTAIN A GOOD GROUND CONTACT.	SATUSFALTORY CLEANED.	2	/ Lin	14/2/23

	PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND		CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.
* AI	ATTACHED. PPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOL THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUA	JS PA L SPE	RT OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT CIFIED IN WORKPACK INDEX LM/QA/GEN/01.

NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		2.1.5 WITH REFERENCE TO FIGURE 2 VIEW A-A AND SECTION K, TEMPORARILY LOCATE THE BRACKET ASSY P/N 3G5316A95531 ON THE FWD FLOOR ASSY P/N 3P5340A44031.	K- SATISFACTORUS COCATED.	5	M (12)	14/2/23
		2.1.6 WITH REFERENCE TO FIGURE 2 VIEW A-A AND SECTION K, DRILL N°2 HOLES Ø11.48÷11.61 ON THE FWD FLOOR ASSY P/N 3P5340A44031 IN ACCORDANCE WITH THE DIMENSIONING SHOWN.	1 37 10 47 1170	0	M (12)	14/2/23
		2.1.7 WITH REFERENCE TO FIGURE 2 SECTION K-K, INSTALL NINSERTS P/N NAS1836C08-13 ON THE FWD FLOOR ASS P/N 3P5340A44031 BY MEANS OF ADHESIVE 199-05-00 TYPE II CLASS 2.	MISTALED	V	N (M)	14/2/23
		2.1.8 WITH REFERENCE TO FIGURE 2 VIEW A-A AND SECTION K, INSTALL THE BRACKET ASSY P/N 3G5316A95531 ON THE FWD FLOOR ASSY P/N 3P5340A44031 BY MEANS ON N°2 SCREWS P/N NAS1802-08-5 AND N°2 WASHERS P/NAS1149DN832K.	DF WSTAUED.	V C	M (L)	14/2/23
		2.1.9 WITH REFERENCE TO FIGURE 1 VIEW LOOKING INBOAI LEFT SIDE, GAIN ACCESS TO THE TAIL BOOM ASSY.	ACCESSED.			14/2/23
		2.1.10 WITH REFERENCE TO FIGURE 3 VIEW G AND SECTION I PERFORM THE INDICATED CUT-OUT ON THE RW TAIL GEARBOX FAIRING AND ON THE BONDING LAYER P/N 3G5355A06151 AND PREPARE THE SURFACE TO ASSUR	CUT-OUT AND	2	2007	14/2/22

П	PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND		CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.				
* ^ [ATTACHED. APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN						
TC	THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUA	L SPE	CIFIED IN WORKPACK INDEX LM/QA/GEN/01.				
1							

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		2.1.11 WITH REFERENCE TO FIGURE 1 VIEW C, TEMPORARILY LOCATE THE SUPPORT ASSY P/N 3G5315A61632 ON THE RW TAIL GEARBOX FAIRING.	SATISFACTORY LOCATED.	al	2	14/2/23
		NOTE DO NOT APPLY THE SEALANT IN THE BONDING LAYER ZONE.				
		NOTE USE SEALANT AWMS05-001 TY.I GR.1 CL.2 ON THE OVERLAPPING ZONE AND AWMS05-001 TY.I CL.B TO CREATE AN ADHESIVE BEAD AROUND THE PART EDGE.	SATISFACTURE	\$		14/2/23
		2.1.12 WITH REFERENCE TO FIGURE 3 SECTION E-E, APPLY THE SEALANT AWMS05-001 TY I, GR 2, CL B AND AWMS05-001 TY I, GR 1, CL C AROUND THE PERIMETER OF THE RW TAIL GEARBOX FAIRING.	APRUGO.		(5)	
		2.1.13 WITH REFERENCE TO FIGURE 1 VIEW C, INSTALL THE SUPPORT ASSY P/N 3G5315A61632 ON THE RW TAIL GEARBOX FAIRING BY MEANS OF N°21 RIVETS P/N A297A05TW02 AND N°4 RIVETS P/N A297A05TW03 IN ACCORDANCE WITH THE PILOT HOLES ON THE SUPPORT ASSY P/N 3G5315A61632.	SATUSFACTORUM INSTALLED.			14/2/23
		PERFORM THE FOLLOWING STEP 2.1.14 ONLY IF PART II OF THIS SERVICE BULLETIN IS NOT INTENDED TO BE DONE IMMEDIATELY AFTER PART I. OTHERWISE SKIP AT STEP 2.2.	N/A. PART II WILL BE CARRIED OUT IMMEDIATELY.	NA		14/2/23
		2.1.14 WITH REFERENCE TO FIGURE 3 SECTION E-E, VIEW H AND SECTION J-J, INSTALL THE COVER ASSY P/N 3G5315A61731				

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	ATTACHED.		900 YOAK Y-C-C-C-C-C-C-C-C-C-C-C-C-C-C-C-C-C-C-C		
* AF	PROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOL	S PAI	RT OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT		
TC	THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL	. SPE	CIFIED IN WORKPACK INDEX LM/QA/GEN/01.		

NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		ON THE SUPPORT ASSY P/N 3G5315A61632 BY MEANS OF N°4 SCREWS P/N MS27039-1-08, N° 4 WASHERS P/N NAS1149D0332K AND SEALANT TG8498.	-	-	-	-
		NOTE USE THE EDGING P/N A236A ON EDGES WHICH ARE LIABLE TO CAUSE DAMAGE TO CABLE ASSEMBLIES OR WHERE ABRASION MAY OCCUR.				
		NOTE INSTALL THE TUBING BRAIDED P/N A582A WHERE PROTECTION AGAINST CHAFING AND PREVENTION OF CONTACT WITH STRUCTURE MAY OCCUR, BUT THE TUBING PROTECTION IS NOT SUBSTITUTE FOR GOOD ROUTING PRACTICE.				
		2.2 WITH REFERENCE TO FIGURES 4 THRU 11, PERFORM SATCOM ISAT-200 ELECTRICAL PROVISION P/N 3G2310A13711 AS DESCRIBED IN THE FOLLOWING PROCEDURE:				
		2.2.1 IN ACCORDANCE WITH THE APPLICABLE STEPS OF AMP DM 39-B-23-95-05-00A-720A-K AND WITH REFERENCE TO FIGURE 8 VIEW A, INSTALL THE PROCESSOR TRAY P/N 102-200-05 BY MEANS OF N°4 SCREWS P/N NAS1802-3-7, N°4 WASHERS P/N NAS1149D0316J AND N°4 SPACERS P/N NAS43DD3-7.	SATIS PACZORY (WSTALLED	ad	L ₀₉ L _{MSB}	6/3/23
		2.2.2 WITH REFERENCE TO FIGURE 8 VIEW A, INSTALL N°2 SUPPORTS P/N AW001CL001-N6 ON THE STRUCTURE AT LOCATIONS N°2 AND 3.	SANSFATON (NSTAWO	od	~ (106)	0/3/23

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10	THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE WINDOW	20, 2	
			10.10.100

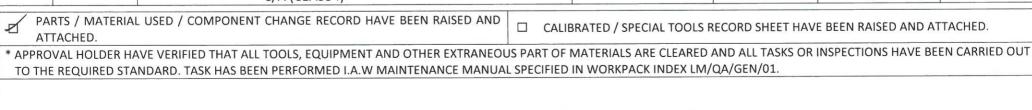
NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		2.2.3 WITH REFERENCE TO FIGURE 8 VIEW B, INSTALL THE STANDOFF P/N A388A3E24C ON THE STRUCTURE AT LOCATION N°1.	SATISTAGUM INSTAUGO	D.	LOG LM	14/2/23
		2.2.4 WITH REFERENCE TO FIGURE 8 VIEW B, INSTALL THE SUPPORT P/N AW001CL503-N6 ON THE STRUCTURE.	INSTAUL D	D.	LOG LM and	14/2/23
		2.2.5 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, INSTALL THE ANCHOR NUT P/N AW001TL3A08 ON THE STRUCTURE AT LOCATION N°1.	INSTAULED	S.	(LOG) ask	14/2 h3
		2.2.6 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, INSTALL N°4 STANDOFFS P/N A388A3E16C AT LOCATIONS N°2, 3, 4 AND 5.	MATISFA QUAS	S	LOG LM ROL	14/2/23
		2.2.7 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, INSTALL N°2 ANCHOR NUTS P/N AW001TL3A06 ON THE STRUCTURE AT LOCATIONS N°6 AND 8.	SANSAGUN INSTAULED	S.	LOG LM Mal	14/2/23
	7	2.2.8 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, INSTALL THE STANDOFF P/N A388A3E06C AT LOCATION N°7.	SANS AGUNT	2	LOG LM	14/2/23
		2.2.9 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, INSTALL N°6 STANDOFF P/N A388A3E06C AT LOCATIONS N°1, 2, 4, 5, 6 AND 8.	INSTALLED	₽.	(106) and	14hhz

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NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		2.2.10 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, INSTALL THE ANCHOR NUT P/N AW001TL3A06 ON THE STRUCTURE AT LOCATION N°3.	SATU FARTURY INSTAULED	\mathcal{Q}	LO6 LM	14/2/23
		2.2.11 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, INSTALL THE SUPPORT P/N AW001CL005C01-X1 AT LOCATION N°7.	SANJAGUN INSTAURD	2	(106)	14/2/23
		2.2.12 WITH REFERENCE TO FIGURE11 VIEW LOOKING VERTICAL TAIL FIN, INSTALL N°2 STANDOFFS P/N A388A3E08C75 AT LOCATIONS N°2 AND 3.	SANSFAGUA	\$	(LOG LIM) and	14/2/23
		2.2.13 WITH REFERENCE TO FIGURE 11 VIEW LOOKING VERTICAL TAIL ROTOR, INSTALL THE STANDOFF P/N A388A3E10C AT LOCATION N°1.	NATIS INSTAURO	ad	(105) L	22/2/23
	ar .	 2.2.14 WITH REFERENCE TO FIGURES 4 THRU 11, LAY DOWN THE FOLLOWING CABLE ASSEMBLIES ON THE EXISTING ROUTES UNLESS OTHERWISE INDICATED ON THE FIGURES: 3G9A01A57201 SATCOM SKYTRAC ISAT - 200A C/A (A1A572) 3G9A02A50501 SATCOM SKYTRAC ISAT - 200A 	SATIS LAY60	ad	(106) (4M)	72/2/23
		 3G9A02A30301 SATCOM SKYTRAC ISAT - 200A C/A (A2A505) 3G9B01A97501 SATCOM SKYTRAC ISAT - 200A C/A (B1A975) 3G9B02A90701 SATCOM SKYTRAC ISAT - 200A C/A (B2A907) 3G9C01A33401 SATCOM SKYTRAC ISAT - 200A C/A (C1A334) 				



NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		 3G9C02A38001 SATCOM SKYTRAC ISAT – 200A C/A (C2A380) 3G9C03C26701 SATCOM SKYTRAC ISAT – 200A C/A (C3C267) 3G9C03C26801 SATCOM SKYTRAC ISAT – 200A C/A (C3C268) 3G9C03C26901 SATCOM SKYTRAC ISAT – 200A C/A (C3C269) 3G9C03C27001 SATCOM SKYTRAC ISAT – 200A C/A (C3C270) 3G9D03B23401 SATCOM SKYTRAC ISAT – 200A C/A (D3B234) 3G9D03B23501 SATCOM SKYTRAC ISAT – 200A C/A (D3B235) 		-	-	-
		2.2.15 WITH REFERENCE TO FIGURES 4 THRU 11, SECURE THE CABLE ASSEMBLIES LAID DOWN AT THE PREVIOUS STEP BY MEANS OF EXISTING HARDWARE AND LACING CORDS.	SATISFAGEY SECURED	od	ad LOG	14/2/23
		2.2.16 WITH REFERENCE TO FIGURE 8 VIEW A, INSTALL THE CLAMP P/N AW001CB03H ON THE C/A C1A334 AND THE CLAMP P/N AW001CB05H ON THE C/A C2A380 TO FIX THE C/AS TO THE SUPPORT BY MEANS OF THE SCREW P/N NAS1802-3-9 AND THE WASHER P/N NAS1149D0332J.	S ADSFAGUM	ad	L 06 LM L 06 LM	14/2/23
		2.2.17 WITH REFERENCE TO FIGURE 8 VIEW B, INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A C3C269 AND C/A C3C270 TO FIX THE C/AS TO THE STANDOFF BY MEANS OF THE SCREW P/N NAS1190E3P8AK, THE WASHER P/N NAS1149D0332J AND THE GROMMET P/N AW002FT112.	SON FOUND	oes!	(106 IM) acl	14/2/23

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* AF	PROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOU	JS PA	ART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT
TC	THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUA	LSPE	ECIFIED IN WORKPACK INDEX LIVIT QATGENTOIL.
			T. A. MARCHIOTALIC

NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		2.2.18 WITH REFERENCE TO FIGURE 8 VIEW B, INSTALL THE GROMMET P/N AW002FT112 ON THE SUPPORT ON THE C/A C3C269 AND C/A C3C270.	SANGAGUNT	9.	(100 and	14/2/23
		2.2.19 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, APPLY ADHESIVE RUBBER P/N A236A03AB IN THE INDICATED POSITIONS AROUND THE EDGES OF THE STRUCTURE'S HOLES.	SATUSAGURY	D	(106) and	14/2/23
		2.2.20 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, INSTALL N°2 CLAMPS P/N MS25281-R15 ON THE C/A C3C269 AND C/A C3C270 TO FIX THE	SATISFACTURE	5	(1M) (100)	
		C/AS TO N°2 ANCHOR NUTS BY MEANS OF N°2 SCREWS P/N NAS1802-3-19, N°2 WASHERS P/N NAS1149D0332J, N°2 SPACERS P/N NAS43DD3-30N AND N°2 GROMMETS P/N AW002FT112.	INTHURP	3).	ad	14/21
		2.2.21 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, INSTALL N°4 CLAMPS P/N MS25281-	moragem		(106)	
		R15 ON THE C/A C3C269 AND C/A C3C270 TO FIX THE C/AS TO N°4 STANDOFFS BY MEANS OF N°4 SCREWS P/N NAS1190E3P9AK, N°4 WASHERS P/N NAS1149D0332J AND N°4 GROMMETS P/N AW002FT112.	I NIT BURD	3 2.	all	14hhz
		2.2.22 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A C3C269 AND C/A C3C270 TO FIX THE	SANJAGUT		(106 (1M)	14/2/23
		C/AS TO THE ANCHOR NUT BY MEANS OF THE SCREW P/ NAS1802-3-20, THE WASHER P/N NAS1149D0332J, THE SPACER P/N NAS43DD3-35N AND THE GROMMET P/N AW002FT112.	N INJAULD	_9	ar	

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Ar	THOUSE HOLDER HAVE VERNIED THAT ALL TOOLS, EQUI MENT AND STEEL AND	CDE	CITIED IN MODIFIA CK INDEX I M/OA/CEN/O1
TO	THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUA	L SPE	CIFIED IN WORKPACK INDEX LIM/QA/GEN/01.

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		2.2.23 WITH REFERENCE TO FIGURE 9 VIEW LOOKING REAR FUSELAGE LH SIDE, INSTALL THE CLAMP P/N MS25281-	SATUFAGUN			
		R15 ON THE C/A C3C269 AND C/A C3C270 TO FIX THE C/AS TO THE STANDOFF BY MEANS OF THE SCREW P/N NAS1190E3P7AK, THE WASHER P/N NAS1149D0332J AND	INSTAWED	D	(106)l	14/2/23
		THE GROMMET P/N AW002FT112.				
		2.2.24 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, INSTALL N°6 CLAMPS P/N MS25281-R15 ON THE C/A	SARSFAGUM			
		D3B234 AND C/A D3B235 TO FIX THE C/AS TO N°6 STANDOFFS BY MEANS OF N°6 SCREWS P/N NAS1190E3P7AK, N°6 WASHERS P/N NAS1149D0332J AND N°6 GROMMETS P/N AW002FT112.	INSTAURE	\$	(106) and	14/2/23
		2.2.25 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH				
		SIDE, INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A	SARSFACTURE			
		D3B234 AND C/A D3B235 TO FIX THE C/AS TO THE ANCHOR NUT BY MEANS OF THE SCREW P/N NAS1802-3-11, THE WASHER P/N NAS1149D0332J AND THE	INSAUFO	<u>S</u> .	(100 ask	14/2/23
		GROMMET P/N AW002FT112.				
	¥	2.2.26 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, INSTALL N°3 CLAMPS P/N MS25281-R15 ON THE C/A	SARSFACTUR			
		D3B234 AND C/A D3B235 TO FIX THE C/AS TO EXISTING STANDOFF BY MEANS OF N°3 GROMMETS P/N AW002FT112.	INSTALLED		(100 ask	14/27
		2.2.27 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, REMOVE EXISTING SCREW AND INSTALL THE CLAMP	SATU FACION		(36) L	
		P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO EXISTING ANCHOR NUT BY MEANS OF	INSTALLED AND		(100 gal	14hhz
		THE SCREW P/N NAS1802-3-25, THE SPACER P/N NAS43DD3-47N AND THE GROMMET P/N AW002FT112.	FEM OV FD			

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NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		2.2.28 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, INSTALL THE GROMMET P/N AW002FT112 ON THE SUPPORT ON THE C/A D3B234 AND C/A D3B235.	SANJATUNY INSTAURO	9.	L 06 LM	14/2/23
		2.2.29 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, REMOVE EXISTING SCREW (ON KIT P/N 3G2560A02213) AND INSTALL N°2 CLAMPS P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO EXISTING STANDOFFS BY MEANS OF N°2 SCREWS P/N NAS1190E3P17AK, N°2 SPACERS P/N NAS43DD3-30N AND N°2 GROMMETS P/N AW002FT112.	REMOVED	D.	are Log	Nhh
		2.2.30 WITH REFERENCE TO FIGURE 11 VIEW LOOKING VERTICAL TAIL FIN, REMOVE EXISTING SCREW AND INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO EXISTING ANCHOR NUT BY MEANS OF THE SCREW P/N NAS1802-3-35, THE SPACER P/N NAS43DD3-60N AND THE GROMMET P/N AW002FT112.	SAN JAGUN RAMUNEP AND	2.	and Lob LM	14 h 2
		2.2.31 WITH REFERENCE TO FIGURE 11 VIEW LOOKING VERTICAL TAIL FIN, INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO THE STANDOFF BY MEANS OF THE SCREW P/N NAS1190E3P30AK, THE WASHER P/N NAS1149D0332J, THE SPACER P/N NAS43DD3-90N AND THE GROMMET P/N AW002FT112.	SANSAGUM INSIAUED	2.	hol LOG LM	14hhs
		2.2.32 WITH REFERENCE TO FIGURE 11 VIEW LOOKING VERTICAL TAIL FIN, INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO THE STANDOFF BY MEANS OF THE SCREW P/N	MANGAGIAN	2.	ad Log LM	14/2/23

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND

CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.

* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.

NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		NAS1190E3P22AK, THE WASHER P/N NAS1149D0332J, THE SPACER P/N NAS43DD3-60N AND THE GROMMET P/N AW002FT112.	-	-	-	-
		2.2.33 WITH REFERENCE TO FIGURE 11 VIEW LOOKING VERTICAL TAIL FIN, REMOVE EXISTING SCREWS AND INSTALL N°6 CLAMPS P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO EXISTING STANDOFFS BY MEANS OF N°6 SCREWS P/N NAS1190E3P18AK, N°6 SPACERS P/N NAS43DD3-40N AND N°6 GROMMETS P/N AW002FT112.	SANTAGUN REMURD KNO INSAURO	D	(1.06) (1.06)	14/2/23
		2.2.34 WITH REFERENCE TO FIGURE 11 VIEW LOOKING VERTICAL TAIL FIN, REMOVE EXISTING SCREW AND INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO EXISTING SUPPORT BY MEANS OF THE SCREW P/N NAS1802-3-12, THE SPACER P/N NAS43DD3-45N AND THE GROMMET P/N AW002FT112.	SANSATURA REMOVED AND INSTAURD	D.	(106 (1M)	14 k kz
		2.2.35 WITH REFERENCE TO FIGURE 11 VIEW LOOKING TAIL ROTOR, REMOVE EXISTING SCREW AND INSTALL THE CLAMP P/N MS25281-R15 ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO EXISTING STANDOFF BY MEANS OF THE SCREW P/N NAS1802-3-25 AND THE GROMMET P/N AW002FT112.	SANSFAGUNT KAMUNGO AND INSTAUGO	2.	(100 and	14/2/23
		2.2.36 WITH REFERENCE TO FIGURE 11 VIEW LOOKING TAIL	SANSFAGUN REMINED AND INSTALLED	S.	and and	14/2/23

Ø	PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND ATTACHED.	CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.
	PROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOU THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUA	RT OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT CIFIED IN WORKPACK INDEX LM/QA/GEN/01.

NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		MEANS OF THE SCREW P/N NAS1802-3-24 AND THE GROMMET P/N AW002FT112.	-	-	-	-
		2.2.37 WITH REFERENCE TO FIGURE 11 VIEW LOOKING TAIL ROTOR, INSTALL N°2 CLAMPS P/N AW001CB05H ON THE C/A D3B234 AND C/A D3B235 TO FIX THE C/AS TO THE STANDOFF BY MEANS OF THE SCREW P/N NAS1190E3P7AK AND THE WASHER P/N NAS1149D0332J	MITALLED	2.	(LOG LM)	14/2/23
		2.2.38 WITH REFERENCE TO FIGURE 5, FIGURE 6 AND FIGURE 14 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTION OF C/A A1A572 TO CONNECTOR A7-6P1, TO CONNECTOR P127, TO CONNECTOR TB123P1, TO TERMINAL BOARD TB129/3 AND TO TERMINAL BOARD TB137/1.	SATISFACTORY	od	(106) (1M)	22/2/27
		2.2.39 WITH REFERENCE TO FIGURE 5, FIGURE 6 AND FIGURE 14 FIGURE 15 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTION OF C/A A2A505 TO CONNECTORS P133, PL144P1, PL145P1 AND TB147P1.	JIII	ad	LOG LAM	22/2/23
		2.2.40 WITH REFERENCE TO FIGURE 5, FIGURE 6, FIGURE 7 AND FIGURE 14, FIGURE 15 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTION OF C/A B1A975 TO CONNECTO J127, TO CONNECTOR J215 AND TO CONNECTOR PL1P3.	SAMS	asl	(106)	22 /2/23
		2.2.41 WITH REFERENCE TO FIGURE 6, FIGURE 7 AND FIGURE 14 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTION OF C/A B2A907 TO CONNECTOR J133 AND TO CONNECTOR J217.	SANS PERFURMED	ad	(106 LAN) and	22/2/27

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* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUTO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL	JS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT L SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.

NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		WITH REFERENCE TO FIGURE 8 AND FIGURE 15 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTION OF C/A C1A334 TO CONNECTOR P215, TO TERMINAL BOARD TB307 AND TO TERMINAL BOARD TB315.	SATU PERFONED	al	LOG CLM	21/2/23
		IN ACCORDANCE WITH THE APPLICABLE STEPS OF AMP DM 39-B-23-95-05-00A-720A-K AND WITH REFERENCE TO FIGURE 8 VIEW A, INSTALL THE CONNECTOR A433P1A AND THE CONNECTOR A433P1B TO THE MOUNTING TRAY.	SARS INSTAUED	ad	LOG LM ap	22/2/23
		WITH REFERENCE TO FIGURE 8 VIEW A AND FIGURE 15 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTION OF C/A C2A380 TO CONNECTOR A433P1A, TO CONNECTOR A433P1B AND TO CONNECTOR P217.	s a TIS PK, NFURMED	and	LOG LM	22 /2 h3
		WITH REFERENCE TO FIGURE 8 VIEW A AND FIGURE 16 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTION OF C/A C3C267 TO CONNECTOR A433P1A.	SATIS	ad	LOG LM ORL	22/2/23
		WITH REFERENCE TO FIGURE 8 VIEW A AND FIGURE 16 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTION OF C/A C3C268 TO CONNECTOR A433P1A.	SANV PERFORMED	ad (LOG LM al	rzhkz
		WITH REFERENCE TO FIGURE 8 VIEW A, INSTALL THE CONNECTOR J3090 ON THE BRACKET ASSY P/N 3G5316A95531 (PREVIOUSLY INSTALLED) BY MEANS OF N°4 SCREWS P/N MS35206-205, N°4 NUTS P/N MS21042L02 AND N° 8 WASHERS P/N NAS1149DN216J.	SAPS INSTAULO	al	LOG LM and	22 h/zz
		IN ACCORDANCE WITH AMP DM 39-A-11-00-01-00A-720A-A AND WITH REFERENCE TO FIGURE 8 VIEW A,	SATU	and	LOG LM	22 12 123

* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.

NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		APPLY THE DECAL P/N ED300J3090 NEXT TO THE CONNECTOR J3090.	_	-	-	-
		2.2.49 WITH REFERENCE TO FIGURE 8 VIEW A, CONNECT THE CONNECTOR P3090 TO THE CONNECTOR J3090.	SATUS CUNNE GEO	ad	ad LOG) 15/2/23
		2.2.50 WITH REFERENCE TO FIGURE 8 VIEW A, INSTALL THE CONNECTOR J3091 ON THE BRACKET ASSY P/N 3G5316A95531 (PREVIOUSLY INSTALLED) BY MEANS OF N°4 SCREWS P/N MS35206-205, N°4 NUTS P/N MS21042L02 AND N° 8 WASHERS P/N NAS1149DN216J.	SATU MAQUED	and	arel LOG	JI/2 kg
		2.2.51 IN ACCORDANCE WITH AMP DM 39-A-11-00-01-00A-720A-A AND WITH REFERENCE TO FIGURE 8 VIEW A, APPLY THE DECAL P/N ED300J3091 NEXT TO THE CONNECTOR J3091.	SATU	ast	and Los	shh
		2.2.52 WITH REFERENCE TO FIGURE 8 VIEW A, CONNECT THE CONNECTOR P3091 TO THE CONNECTOR J3091.	SANS CUNNEGED	ad	arl	sh h
		2.2.53 WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, CONNECT THE CONNECTOR P3044 TO THE CONNECTOR J3044 AND THE CONNECTOR P3042 TO THE CONNECTOR J3042.	SATISFACTUM CUNNEGED	ad	LOG LM	15/2/23
		2.2.54 IN ACCORDANCE WITH AMP DM 39-A-11-00-01-00A-720A-A AND WITH REFERENCE TO FIGURE 10 VIEW LOOKING TAIL LH SIDE, APPLY N°2 DECALS P/N ED300J3044 AND P/N 999-2701-02-296 NEXT TO THE CONNECTOR J3044 AND N°2 DECALS P/N ED300J3042	SATIS	al	all LOG LM	Thh3

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NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
		AND P/N 999-2701-02-296 NEXT TO THE CONNECTOR J3042.	-	-	-	-
		PERFORM THE FOLLOWING STEP 2.2.55 AND 2.2.56 IF PART II OF THIS SERVICE BULLETIN IS NOT INTENDED TO BE EMBODIED IMMEDIATELY AFTER PART I. OTHERWISE SKIP AT STEP 2.2.57. 2.2.55 WITH REFERENCE TO FIGURE 5 DETAIL C AND FIGURE 6 VIEW LOOKING LEFT COCKPIT PEDESTAL, PROTECT THE CONNECTOR PL145P1 WITH THE PROTECTIVE CAP P/N DCC-02 NOMEX FIBRE SLEEVE P/N A582A25 AND TIE STRAP P/N 900004953.	N /A PANS 11 CUMMENCE IMMINISTECY	N A	CLOG LIM	IN PS
		2.2.56 WITH REFERENCE TO FIGURE 5 DETAIL C AND FIGURE 6 VIEW LOOKING LEFT COCKPIT PEDESTAL, PROTECT THE CONNECTOR PL144P1 WITH THE PROTECTIVE CAP P/N DCC-03 NOMEX FIBRE SLEEVE P/N A582A25 AND TIE STRAP P/N 900004953.	NA PARS 11 COMMENCE 1 M 10101011111111111111111111111111111	24	Lo6 LM OC	14/2/23
		2.2.57 PERFORM A PIN-TO-PIN CONTINUITY CHECK OF ALL THE ELECTRICAL CONNECTIONS MADE.	SA114FACTORY PERFORMED	ask	HQ (L09) LMSB	7/3/23
3	-	IN ACCORDANCE WITH WEIGHT AND BALANCE CHANGES, UPDATE THE CHART A (SEE ROTORCRAFT FLIGHT MANUAL, PART II, SECTION 6).	CAMO TOTALE NOTE AND WHATE AS APPLICABLE. REFER TO WE ZOCYBAH/ OG-10 FOR WHICEAFT WELLIMINH.	2	2	10/3/23

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🕱 CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.

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NO	SOURCE	TASK / REFERENCE	REMARKS	MECHANIC SIGN	* AH SIGN & STAMP	DATE
4	-	RETURN THE HELICOPTER TO FLIGHT CONFIGURATION AND RECORD FOR COMPLIANCE WITH PART I OF THIS SERVICE BULLETIN ON THE HELICOPTER LOGBOOK.	SATREAGOUN RETURNER. CAMO TO RECORD AS APPULABLE.	5	22	10/3/25
5	-	SEND THE ATTACHED COMPLIANCE FORM TO THE FOLLOWING MAIL BOX: ENGINEERING.SUPPORT.LHD@LEONARDO.COM AS AN ALTERNATIVE, GAIN ACCESS TO MY COMMUNICATIONS SECTION ON LEONARDO WEBPORTAL AND OMPILE THE "SERVICE BULLETIN APPLICATION COMMUNICATION".	PPTED TO UPPATE AND SEND AS APPALLABLE.		\$20	10/3/2

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Leonardo S.p.A. Via Giovanni Agusta, 520 21017 Cascina Costa di Samarate (VA) Italy Tel.: +39 0331 229111 - Fax: +39 0331 229605/222595

AgustaWestland Products

SERVICE BULLETIN

Nº 139-624

DATE: March 18, 2022

REV.: /

TITLE

ATA 23 - SATCOM SKYTRACK ISAT-200A KIT INSTALLATION

REVISION LOG

First Issue



AIRCRAFT REGISTRATION:

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD

WORKSHEET / WORKCARD NUMBER :

2023/BGH/001-05

AIRFRAME SERVICE ORDER 2 5 5 6 6 302:40 9 0 0 HOURS: NUMBER: AIRCRAFT SERIAL NUMBER : 31763 LANDINGS: 850 9M-BGH

AIRCRAFT REGISTRATION .	3101-13011	AINCIONITOLIN	,, te 11010152			
	PARTS / MATERIAL USI	ED / COMPONEN	T CHANGE	RECORD (IF APPI	LICABLE)	
0.55001071011	PART NO.	REMOV	ED	INSTALL	ED	RELEASE DOCUMENT
DESCRIPTION	PART NO.	SERIAL NO.	TSN/TSO	SERIAL NO.	TSN/TSO	RELEASE BOCOMEN
SCREW	NAS1802-3-5	N/A	N/A	N/A	N/A	4802388853
SPACER, SLEEVE	NAS43DD3-45N	N/A	N/A	N/A	N/A	0071224799/28.10.2022
SPACER, SLEEVE	NAS43DD3-60N	N/A	N/A	N/A	N/A	0071097723/20.04.2021
SPACER, SLEEVE	NAS43DD3-7N	N/A	N/A	N/A	N/A	0071192940/13.06.2022
SPACER, SLEEVE	NAS43DD3-50N	N/A	N/A	N/A	N/A	0071182378/29.04.2022
SPACER, SLEEVE	NAS43DD3-40N	N/A	N/A	N/A	N/A	0071182377/28.04.2022
SPACER, SLEEVE	NAS43DD3-30N	N/A	N/A	N/A	N/A	0071180814/21.04.2022
TERMINAL LUG	MS25036-112	N/A	N/A	N/A	N/A	IT20-2011-23878
TERMINAL LUG	MS25036-108	N/A	N/A	N/A	N/A	IT20-2014-45818
SCREW, MACHINE	MS27039-1-08	N/A	N/A	N/A	N/A	0070623227/29.05.2016
WASHER, FLAT	NAS1149DO332J	N/A	N/A	N/A	N/A	0070752608/26.09.2017
WASHER, FLAT	NAS1149DO332J	N/A	N/A	N/A	N/A	0070752608/26.09.2017
WASHER, FLAT	NAS1149DN216J	N/A	N/A	N/A	N/A	0071210393/29.08.2022
WASHER, FLAT	NAS114900332K	N/A	N/A	N/A	N/A	0070624349/08.06.2016
WASHER, FLAT	NAS1149DN832K	N/A	N/A	N/A	N/A	0071045480/11.08.2020
WASHER, FLAT	NAS1149D0316J	N/A	N/A	N/A	N/A	0071113146/30.06.2021
SATCOM SKYTRAC ISAT-200A (D3B235)	3G9D03B23501	N/A	N/A	N/A	N/A	AGU-2022-IT13- 13812/0071231035/16.11.2022
SATCOM SKYTRAC ISAT-200A-LH ROOF	3G2310A13711A2R	N/A	N/A	N/A	N/A	AGU-2022-IT13- 14550/0071239614/22.12.2022
SATCOM SKYTRAC ISAT-200A (D3B234)	3G9D03B23401	N/A	N/A	N/A	N/A	AGU-2022-IT13- 13814/0071230971/17.11.2022
SCREW, SELF-LOCKING	NAS1190E3P23AK	N/A	N/A	N/A	N/A	0071218371/29.09.2022
JACKSCREW, ELECTRICAL	250-8501-004	N/A	N/A	N/A	N/A	IT20-2022-27018
SCREW, MACHINE	NAS1802-3-35	N/A	N/A	N/A	N/A	0071164447/16.02.2022
SUPPORT, ELECTRICAL CABLE	AW001CL005C01-X1	N/A	N/A	N/A	N/A	0071207458/13.08.2022
SCREW, MACHINE	NAS1802-3-35	N/A	N/A	N/A	N/A	0071204618/05.08.2022
SCREW	NAS1802-3-12	N/A	N/A	N/A	N/A	0071212111/03.09.2022
CAP, PROTECTIVE DUST	DCC-02	N/A	N/A	N/A	N/A	IT20-2022-23386
SATCOM SKYTRAC ISAT-200 CC2	3G9C03C27000	N/A	N/A	N/A	N/A	AGU-2022-IT13-12561



PARTS / MATERIAL USED / COMPONENT CHANGE RECORD

WORKSHEET / WORKCARD NUMBER:

6

2023/BGH/001-05

SERVICE ORDER NUMBER :

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AIRFRAME HOURS : 302:40

AIRCRAFT REGISTRATION: 9M-BGH AIRCRAFT SERIAL NUMBER: 31763 LANDINGS: 850

AIRCRAFT REGISTRATION .	SIVI-BOTT	Autorous F Servi				
	PARTS / MATERIAL USE	D / COMPONEN	T CHANGE	RECORD (IF APPL	ICABLE)	
DESCRIPTION	PART NO.	REMOVE		INSTALLI		RELEASE DOCUMENT
		SERIAL NO.	TSN/TSO	SERIAL NO.	TSN/TSO	0071 207 45 /16 09 2022
SCREW, MACHINE	NAS1802-3-35	N/A	N/A	N/A	N/A	007120746/16.08.2022
DECAL	ED300J3042	N/A	N/A	N/A	N/A	AGU-2022-IT20-15045
CAP, PROTECTIVE, DUST	DCC-03	N/A	N/A	N/A	N/A	IT20-2022-24875
COVER ASSY	3G5315A61731	N/A	N/A	N/A	N/A	AGU-2022-IT13-12569
INSULATION SLEEVING, ELECTRICAL	M23053/8-004-C	N/A	N/A	N/A	N/A	0071210408/26.08.2022
DECAL	ED300J3091	N/A	N/A	N/A	N/A	AGU-2022-IT20-15682
CONTACT, ELECTRICAL	M39029/56-351	N/A	N/A	N/A	N/A	0071210238/26.08.2022
CONTACT, ELECTRICAL	M39029/1-100	N/A	N/A	N/A	N/A	0076118683/03.08.2022
RIVET, BLIND, TITANIUM	A297A04TW04	N/A	N/A	N/A	N/A	AGU-2017-IT20-21612
SCREW, MACHINE	NAS1802-3-5	N/A	N/A	N/A	N/A	0071147498/09.12.2021
RIVET, BLIND, TITANIUM	A297A05TW05	N/A	N/A	N/A	N/A	AGU-2019-IT20-17084
SCREW, SELF-LOCKING	NAS1190E3P22AK	N/A	N/A	N/A	N/A	0071174828/15.04.2022
SCREW, MACHINE	NAS1802-3-11	N/A	N/A	N/A	N/A	0071174141/26.03.2022
SCREW, MACHINE	NAS1802-3-7	N/A	N/A	N/A	N/A	0071176207/04.04.2022
SATCOM SKYTRAC ISAT-200A CC3	3G9C03C26901	N/A	N/A	N/A	N/A	AGU-2022-IT13-12611
SATCOM SKYTRAC ISAT-200A-LH	3G2310A13711A1R	N/A	N/A	N/A	N/A	AGU-2022-IT13-11049
SATCOM SKYTRAC ISAT-200A-LH	3G2310A13711A3R	N/A	N/A	N/A	N/A	AGU-2022-IT13-11202
ANCHOR NUT, RIGHT ANGLE, PEI, ADH	AW001TL3106	N/A	N/A	N/A	N/A	AGU-2017-IT20-10891
SELF WRAP BRAID, NOMEX GREEN	EN6049-006-25-5	N/A	N/A	N/A	N/A	0071209385/23.08.2022
SCREW, MACHINE	NAS1802-3-20	N/A	N/A	N/A	N/A	0071174831/29.03.2022
INSERT, SCREW THREAD	NAS1836C08-13	N/A	N/A	N/A	N/A	0071202121/22.07.2022
CLAMP	AW001CB05H	N/A	N/A	N/A	N/A	AGU-2022/IT20-11545
CLAMP	AW001CB05H	N/A	N/A	N/A	N/A	AGU-2022-IT20-11545
SUPPORT, ELECTRICAL CABLE	AW001CL503-N6	N/A	N/A	N/A	N/A	AGU-2020-IT20-16495
SPACER, SLEEVE	NAS43003-30N	N/A	N/A	N/A	N/A	0071174828/15.04.2022
STANDOFF, ADHESIVE BONDED	A388A3624C	N/A	N/A	N/A	N/A	AGU-2019-IT20-17994
INSERT, SCREW THREAD	NAS1832-3-3M	N/A	N/A	N/A	N/A	0071174833/29.03.2022
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PARTS / MATERIAL USED / COMPONENT CHANGE RECORD

WORKSHEET / WORKCARD NUMBER:

6

2023/BGH/001-05

SERVICE ORDER NUMBER:

2

6

5

AIRFRAME HOURS:

302:40

		NUMBE	ER:					HOURS:	
AIRCRAFT REGISTRATION :	9М-ВGН		AIRCRAFT SER	IAL NUMBE	R:		31763	LANDINGS:	850
•	PARTS / MATERIA	AL USEC	O / COMPONEN	T CHANGE	RECORD (II	APPL	ICABLE)		
DESCRIPTION	PART NO.		REMOV			STALL		RELEA	SE DOCUMENT
			SERIAL NO.	TSN/TSO	SERIAL N	10.	TSN/TSO	ACIL 2	224 1720 44206
CLAMP	AW001CB03H		N/A	N/A	N/A		N/A	AGU-2	021-IT20-14396
SCREW, SELF LOCKING	NAS1190E3P8AK		N/A	N/A	N/A		N/A	007120	9395/22.08.2022
STANDOFF, THREADED, BONDED	A388A3E06C		N/A	N/A	N/A		N/A	AGU-2	021-IT20-13653
SCREW, SELF LOCKING	NAS1190E3P9AK		N/A	N/A	N/A		N/A	007120	2140/22.07.2022
SCREW, SELF LOCKING	NAS1190E3P17AK		N/A	N/A	N/A		N/A	007118	3541/09.05.2022
NUT, SLFLKG, EXTENDED WASHER, HEXAGON	MS21042L02		N/A	N/A	N/A		N/A	007120	2119/22.07.2022
SCREW, HEX HEAD	NAS1802-08-5		N/A	N/A	N/A		N/A	007118	0809/21.04.2022
DECAL	ED300J3090		N/A	N/A	N/A		N/A	AGU-2	021-IT20-15249
SCREW, MACHINE	NAS1802-3-25		N/A	N/A	N/A		N/A	007120	6350/09.08.2022
DECAL	ED300J3044		N/A	N/A	N/A		N/A	AGU-2	021-IT20-15575
DECAL	ED300PL144		N/A	N/A	N/A		N/A	AGU-2021-IT20-15576	
STANDOFF, ADHESIVE BONDED	A388A3E10C		N/A	N/A	N/A		N/A	AGU-2	021-IT20-17077
CLAMP, LOOP	MS25281-R15		N/A	N/A	N/A		N/A	007120	2357/21.07.2022
STANDOFF, ADHESIVE BONDED	A388A3E08C75		N/A	N/A	N/A		N/A	AGU-2	021-IT20-17670
SCREW, MACHINE	NAS1802-3-19		N/A	N/A	N/A		N/A	007119	2866/10.06.2022
SCREW, MACHINE	MS35206-205		N/A	N/A	N/A		N/A	007120	2120/22.07.2022
STANDOFF, ADHESIVE BONDED	A388A3E16C		N/A	N/A	N/A		N/A	AGU-2	020-IT20-17007
SCREW, SELF LOCKING	NAS1190E3P7AK		N/A	N/A	N/A		N/A	007118	4208/06.05.2022
SCREW, SELF LOCKING	NAS1190E3P7AK		N/A	N/A	N/A		N/A	007118	1813/26.04.2022
SCREW, SELF LOCKING	NAS1190E3P18Ak	(N/A	N/A	N/A		N/A	007119	2857/11.06.2022
SCREW, MACHINE	NAS1802-3-24		N/A	N/A	N/A		N/A	007119	2577/10.06.2022
SCREW, SELF LOCKING	NAS1190E3P30Ak	<	N/A	N/A	N/A		N/A	007119	3225/14.06.2022
SCREW, MACHINE	NAS1802-3-9		N/A	N/A	N/A		N/A	007119	2577/10.06.2022
SPACER, SLEEVE	NAS43DD3-90N		N/A	N/A	N/A	1	N/A	007117	4833/29.03.2022
GROMMET, RUBBER	AW002FT112		N/A	N/A	N/A	1	N/A	AGU-2	2022-IT20-11535
ANCHOR NUT, RIGHT ANGLE, PEI, ADH	AW001TL3A08		N/A	N/A	N/A	4	N/A	AGU-2	2022-IT20-10466
BRACKET ASSY	3G5316A95531		N/A	N/A	N/A	4	N/A	PZL-2	021-PL16-00121



PARTS / MATERIAL USED / COMPONENT CHANGE RECORD

WORKSHEET / WORKCARD NUMBER:

2023/BGH/001 -05

AIRFRAME SERVICE ORDER 0 0 2 5 5 6 6 302:40 9 **HOURS**: NUMBER: LANDINGS: AIRCRAFT SERIAL NUMBER: 31763 850

AIRCRAFT REGISTRATION :	9M-BGH		AIRCRAFT SERIAL NUMBER: 31763			LANDINGS:	850	
	PARTS / MATERIA	AL USED / COMPON						
DESCRIPTION	PART NO.		OVED TON (TOO	SERIAL N	ISTALLI	TSN/TSO	RELEA	SE DOCUMENT
GROUND PLATE ASSY	3G5315A61632	SERIAL NO.	TSN/TSO N/A	N/A		N/A	AGU-2	022-IT13-11644
	NAS43003-35N	N/A	N/A	N/A		N/A	007111	5060/05.07.2021
SPACER, SLEEVE	14243003 3314		1,7.					
(,								
								-10



9M-BGH

AIRCRAFT REGISTRATION:

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD

WORKSHEET / WORKCARD NUMBER :

31763

LANDINGS:

SERVICE ORDER 9 0 0 2 5 5 6 6 AIRFRAME HOURS:

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD (IF APPLICABLE)

AIRCRAFT SERIAL NUMBER:

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD (IF APPLICABLE)									
DESCRIPTION	PART NO.	REMO		INSTA		RELEASE DOCUMENT			
		SERIAL NO.	TSN/TSO	SERIAL NO.	TSN/TSO				
SCREW	NAS1802 - 3 -5	N/A	N/A	N/A	N/A	4802388853			
SPACER, SLEEVE	NAS43DD3 - 45N	N/A	N/A	N/A	N/A	0071224799 28.10.2022			
SPACER, SLEEVE	NAS 43003 - 60N	N/A	N/A	N/A	N/A	0071097723 20.04.2021			
SPACER, SLEEVE	NAS 43003 - 7 N	N/A	N/A	N/A	N/A	0071192940 113.06.2022			
SPACER, SLEEVE	NAS43003 - 50N	N/A	N/A	N/A	N/A	0071182378 / 29.04.2022			
SPACER, SLEEVE	NAS43DD3 - 40N	N/A	N/A	NIA	N/A	0071182377 28.04.2022			
SPACER, SLEEVE	NAS 43 DD3 - 30 N	N/A	N/A	NIA	N/A	0071180814/21.04.2022			
TERMINAL LUG	MS25036 - 1/2	N/A	N/A	N/A	N/A	1120 - 2011 - 23878			
TERMINAL LUG	MS25036 - 108	N/A	N/A	NA	N/A	1720 -2014 -45818			
SCREW, MACHINE	MS 27039 - 1-08	N/A	N/A	N/A	N/A	0070623227/29.05.2016			
WASHER, FLAT	NAS 1149 00 332 J	N/A	N/A	N/A	N/A	0070752608 / 26.09.2017			
WASHER, FLAT	NAS1149 DO 3327	NIA	N/A	NIA	N/A	0070752608 26.09.2017			
WASHER, FLAT	NASII44 DNSIE J	NIA	NIA	N/A	N/A	007 1210 393 / 29.08.2022			
WASHER, FLAT	NASII4900332k	N/A	N/A	N/A	N/A	0105.06.24349 08.06.2016			
WASHER, FLAT	NAS 1149 DN832 K	N/A	N/A	N/A	N/A	0071045480 11.08.2020			
WASHER, FLAT	NAS114900316J	N/A	N/A	NIA	N/A	0071113146 30.06.2021			
3A1COM SKYTRAC ISAT	349003B 23501	NIA	N/A	NIA	NIA	AGU - 1022 - T 3 - 138 7 007 13 10 35 16 . 11 - 2012			
SATCOM SKYTRAC ISAT	3G2310A13711A2R	NIA	N/A	N/A	N/A	4GV - 20 22 - T 3 - 14550 07 23 96 4 22 - 12 - 2028			
SATCOM SKYTRAC ISAT -200 A (D3B 234)	3G9003B 23401	N/A	NIA	NIA		AGU - 2022 - 1713 - 13814 /			
SCREW, SELF-LOCKING	MASII90E3P23Ak	N/A	N/A	N/A		0071218371 / 29.09.2022			
JACKSCREW, ELECTRICAL	250-8501-004	N/A	N/A	N/A	N/A	1520 - 2022 - 27018			
FILLER PLVA	M827488 -16 -2	N/A	N/A	N/A	N/A	83 87852			
SCREW, MACHINE	NA \$ 1802 -3 - 35	N/A	N/A	N/A	N/A	07116 4447 / 16 .02 .2022			
SUPPORT, ELECTRICAL CADL	E AW001CL005(81-X1	N/A	N/A	N/A	N/A	2202. 80. 81 824102170			
SCREW, MACHINE	NAS1802 - 3 - 35	N/A	N/A	N/A	N/A	07120 4618 /05.08.2022			
SCREW	NAS1802-3-12	N/A	N/A	N/A	N/A	0071212111 / 03.09.2022			
CAP, PROTECTIVE DUST	QCC - 02	N/A	n/A	N/A	N/A	1120 - 2022 - 23386 Form No.: LM/QA/GEN/52			



PARTS / MATERIAL USED / COMPONENT CHANGE RECORD

SERVICE ORDER

WORKSHEET / WORKCARD NUMBER:

2023/BGH/003

AIRFRAME 0 5 5 6 6 NUMBER: 302:40 **HOURS:** AIRCRAFT REGISTRATION: 9M-BGH AIRCRAFT SERIAL NUMBER: 31763 LANDINGS : 850

	PARTS / MATERIAL USED / COMPONENT CHANGE RECORD (IF APPLICABLE)					
	PARTS / MATERIAL L	JSED / COMPON	IENT CHANG	E RECORD (IF	APPLICABLE)	
DESCRIPTION	PART NO.		OVED		ALLED	DELEASE DOCUMENT
SATCOM SKYTRAC ISAT		SERIAL NO.	TSN/TSO	SERIAL NO	. TSN/TSC	RELEASE DOCUMENT
200 ((3	369003827001	~/4	N/A	N/A	NIA	AG4-2032-1713-12562
SCREW, MACHINE	NA 5/802 -3-35	N/A	N/A	NIA	N/A	0071207465/16.08.202
DECAL	ED300J3042	NIA	NIA	NIA	N/A	A64-2021-1720-15045
CAP, PROTECTIVE, DUST	DCC-03	NIA	N/A	NA	NIA	1120-2022-24875
COVER ASSY	3 95315 A 61731	N/A	N/A	N/A	NIA	AG4-2022-1713-12569
INSULATION SLEEVING	M23053/8-004-C	NIA	NA	NA	NA	0071210408 26.08-2022
DECAL	£0300J3091	N/A	NIA	NIA	NA	AG4-2022-1720-15682
CONTACT, ELECTRICAL	M39029 /56-351	NIA	NIA	N/A	NA	007/210238/26-08-2022
DECAL	E03005298	NIA	NIA	N/A	N/A	AG4-2021-1720-15168
CONTACT, ELECTRICAL	m39 029/1-100	NIA	N/A	MA	N/A	0076118683 03.08.202
RIVET, BLIND, TITANIUM	A297A047W04	N/A	NIA	N/A	N/A	AG4-2017-1720-21612
SCREW, MACHINE	NA 61802 - 3 -5	~/4	N/A	NIA	N/A	0071147498/09.12.2021
pIVET, BLIND, TITANIVA	n A 297A06/w05	NA	N/A	N/A	N/A	A64-2019-1720-17084
SCREW, SELF-LOCKING	NAS1190E3P22AK	N/A	NA	N/A	NIA	0071174828/15.04.2022
DECAL	ED 300 PL 145	NIA	N/A	NA	NA	A64-2021-1720-15169
NECAL	E0300 CB251	NIA	NIA	N/A	NIA	AGY-2021-1720-15668
576 15A7 - WAT			(33)	0		•
		N/A	AR I	90		
OUAL L-BAND ANTENNA	STS - ISAT - ANT	NIA	ALL.	902768	416	K220125-008
SKYTRAC DVI-300A			N/A	Alfa Hel 13	NA	K2 2 01232000
	105-300-02	NIA	NA	N/A LM	NIA	REP 31389
SCREW, MACHINE	NAS1802-3-11	N/A	NIA	N/A	N/A	007 1174141/26.03.2022
SWITCH, TOGGLE	MS27723-23	N/A	NIA	N/A	NA	0071202154 22.07.2022
SCREW, MACHINE	NAS 1802 -3-7	NIA	NA	N/A	NIA	007476207/04.24.2022
SATCOM SKYTRAC ISAT - 20.0 A ((3	36,9003 (2690)	41				7 7 7 2 2 2
SATCOM SKYTRAC ISAT	9071009628901	NA	NA	N/A	N/A	AG4-2022-1713-12611
-200 A - LH SATCOM SKYFRAC KAT	3 9 2 310 A 137 11 A 1R	NA	N/A	N/A	N/A	464-2022-1713-11049
-200A -LH	392310A13711A3R	NIA	NIA	N/A	N/A	494-2022-1713-11202
ANCHOR NUT, RIGHT ANGLE, 1081, A04	AWOSIFL JA OS	NA	N/A	MIA	N/A	164-2017-1120-10891
SELF-WRAP BRAID, NOMEX GREEN	EN 6049-006-25-5	NA	N/A	N/A	NIA	707 1209 385 23-08.2022



PARTS / MATERIAL USED / **COMPONENT CHANGE RECORD**

SERVICE ORDER

WORKSHEET / WORKCARD NUMBER:

5 6 6 2023/BGH/003

302:40

AIRFRAME

9 NUMBER: HOURS: AIRCRAFT REGISTRATION: 9M-BGH **AIRCRAFT SERIAL NUMBER:** 31763 LANDINGS: 850

0 0 2 5

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD (IF APPLICABLE)									
		REMO	VED.	INSTAL	LED				
DESCRIPTION	PART NO.	SERIAL NO.	TSN/TSO	SERIAL NO.	TSN/TSO	RELEASE DOCUMENT			
SCREW, MACHINE	NAS1802-3-20	NIA	NIA	NIA	NIA	0671174831/29-03-2022			
INSERT, SCREW THREAD	NAS183608-13	NIA	N/A	MIA	N/A	0071202121/22.07.2020			
CLAMP	AW 0010805H	n/a	NIA	N/A	NA	A94-2022/1720 -11545			
CLAMP	AM + 01 CBOSH	N/A	NIA	NIA	~/A	A 44-2012-1120-11545			
SUPPORT, ELECTRICAL CABLE	Aw00161503-N6	NIA	N/A	N/A	N/A	AG4-2020-1726-16495			
SPACED, SLEEVE	NAS43003-30N	N/a	N/A	NIA	N/A	0071174828 / 15.04.2022			
STANDOFF, A DAESIVE	4 388 4 3624 C	N/A	N/A	NIA	NIA	AG4-2019-1120-17994			
GROUNDING CABLE ASSY	M \$ 34 13 / 8-A 0 08 BB	NIA	NIA	N/A	NIA	0070975983/17.10.2019			
INSERT, SCREW TYREAD	NAS 1832-3-3M	~/4	N/A	NIA	N/A	0071174833 [29.03.202]			
LOCKING PING , CIRCUIT BREAKER	AWOOIYCOIREO	Ala	NIN	NIA	NIA	AG4-2019-1720-12135			
CLAMP	AW 001 CB 03 H	NIA	N/A	A/A	N/A	AG4-2021-1720-14396			
SCREW, SELF-LOCKING	NAS 1190 E 348 A K	NIA	N/A	NA	NIA	0071209395 22.08.2022			
OECAL	E0300E107	N/A	NIA	N/A	NIA	AGU-2021-1726-16415			
DECAL	E0300A433	NIA	N/A	N /A	NIA	AGU-2021-1720-15577			
STANDOFF, THREADED,	4388A3E06C	NA	N/A	N/A	NIA	AG4-2021-1720-13653			
SKYTRAC COP - 300 C	104-300-02	NID	N/A	N/A	MIA	REP 3 4500			
SKYTRAC ISAT - 200 A	101-200-07	NIA	N/A	NIA	NIA	REP 35390			
SCHEW , SELF-LOCKING	NAS 1190 5 3P9AK	N/a	N/A	NIA	NIA	0071202140 22-07-2022			
SCREW, SELF-LOCKING	NAS 11906 3 DI 7 AK	NIA	NIA	NIA	~/A	0071183541 09.05.2022			
WASHELL , GERRGON	M821042L02	NIA	NIA	NIA	NA	0071202119 /22.07-2022			
SCREW, HEX HEAD	NASB02-08-5	NIA	MA	NIA	NIA	0071180809/21.04.2022			
OFCAL	E030073090	NIA	NIA	NA	NIA	AGU-2021-1720-15249			
SCREW , MACHINE	NAS1802-3-25	NIA	NA	NIA	NIA	0071206350 09.68.2022			
DECAL	E0300J3044	MIA	Ν/Δ	N/A	MIA	AGU-2021-720- 15575			
DECAL	E0300 PL144	NIA	N/A	N/A	N/A	AG4-2021-1720+15576			
BONDED	A388A 3 E10 C	N/A	NIA	NIA	NIA	AG4-2011-1720-17077			
CLANIP, LOOP	MS25281-P15	~/A	N/A	N/A	NJA	007 1202357/21-07-2022			
						Farm No. 100 100 100 10			



PARTS / MATERIAL USED / COMPONENT CHANGE RECORD

WORKSHEET / WORKCARD NUMBER :

2023/BGH/003

AIRFRAME SERVICE ORDER 302:40 9 0 0 2 5 6 6 **HOURS:** NUMBER: LANDINGS : 31763 850 AIRCRAFT SERIAL NUMBER: 9M-BGH

AIRCRAFT REGISTRATION :	9M-BGH	AIRCRAFT SER	RIAL NUMBE	R:	31763	LANDINGS :	850
	PARTS / MATERIAL U	SED / COMPONE	NT CHANGE	RECORD (IF	APPLICABLE)		
DESCRIPTION	PART NO.	REMOV			TALLED	RELEA	SE DOCUMENT
	W 1000 000 0000	SERIAL NO.	TSN/TSO	SERIAL NO	D. TSN/TSO		A - 4
STANDOFF, ADMESIVE BONDED	4388A3E08C75	NIA	NA	414	N/A	AG4 - 202	1-1720-17670
SCREW, MACHINE	NAS1802-3-19	NIA	N/A	N/A	N/A	00711928	66/10.06.2012
SCREW, MACHINE	MS35206-205	N/A	NA	NIA	N/A	007/202/	20/22.07.2022
BONDED	4388A3E16C	NA	NIA	N/A	N/A	AG4-201	0-1720-17007
SCREW, SELF - LOCKING	NA 6 119 0 6 3 1774K	- N/A	N/A	N/A	NIA	00711842	08/06.05.2012
SCREW, SELF-LOCKING	NASIIGOE3P7AK	NIA	NIA	N/A	N/A	00711818	13/26.04.2022
SCREW, SELF-LOCKING	NAS 1190E3PIEAK	NIA	NIA	NIA	N/A	00711928	57/11.06.2022
SCREW, MACHINE	NAS1802-3-24	N/A	N/A	NA	N/A	00711925	77/10.66.2022
SCREW, SELF-LUCKING	NASIL90E3P3DAK	NA	NIA	NIA	NIA	0071193	225 /14-06-2022
SCREW, MACHINE	NASR02-3-9	NIA	NIA	NIA	NIA	007 11925	77/10.06.2022
SPACER, SLEEVE	NAS 43003-90N	NA	NA	NA	NA	00711748	33/29-03-2022
GROWNET, RUBBER	AW002 FT112	MA	N/A	NIA	NA	AG4-202.	2-1720-11535
WIRE, ELECTRICAL	A556A -720	NA	NIA	NA	NIA	AG4-202	1-1120-11080
ANCHOR NUT, RIGHT ANGLE, PEI 19 BH	AW0017L 3A 08	N/A	NA	NIA	N/A	A44-202	2-1720-10466
CILCUITIBREAVER	m s 3 320 - 3	NIA	NIA	NA	NA	007 11842	157 06.05.2022
BUACKET ASSY	345316 A 9 55 31	N/A	~/A	NIA	NIA	P2L-201	1-PL16-00121
GROUND PLATE ASSY	365315A6163 2	NIA	NIA	NIA	NIA	A64-202	2-113-11644
SPACER, SUEL VE	MAS43003-35N	NA	24	Nh	26	007111506	0/05-07.2021
				-			
							4
							3