

	NO
	SOURCE
	TASK / REFERENCE
	REMARKS
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NOTE: FOR FIGURE(S), REFER TO IETP / ENGINE MANUAL / AD / SB.

ACCOMPLISHMENT INSTRUCTIONS

GENERAL NOTES

- A) PLACE AN IDENTIFICATION TAG ON ALL COMPONENTS THAT ARE RE-USABLE, INCLUDING THE ATTACHING HARDWARE THAT HAS BEEN REMOVED TO GAIN ACCESS TO THE MODIFICATION AREA AND ADEQUATELY PROTECT THEM UNTIL THEIR LATER REUSE
- B) SHAPE THE CABLES IN ORDER TO PREVENT INTERFERENCE WITH THE STRUCTURE AND THE OTHER EXISTING INSTALLATIONS, USING WHERE NECESSARY SUITABLE LACING CORDS AND PLASTIC CABLE TIEDOWN
- C) EXERCISE EXTREME CARE DURING DRILLING OPERATIONS TO PREVENT INSTRUMENTS, CABLES AND HOSES DAMAGE
- D) AFTER DRILLING, REMOVE ALL SWARF AND SHARP EDGES. APPLY ON BARE METAL A LIGHT FILM OF PRIMER UNLESS THE HOLE IS USED FOR GROUND CONNECTION.
- E) DURING THE INSTALLATION OF BONDING BRAIDS OR COMPONENTS REQUIRING GROUNDING, CLEAN THE SURFACE STRUCTURE IN ORDER TO OBTAIN A GOOD **GROUND CONTACT**
- F) LET ADHESIVE CURE AT ROOM TEMPERATURE FOR AT LEAST 24 HOURS UNLESS OTHERWISE SPECIFIED
- G) EXPOSED THREAD SURFACE AND NUT MUST BE PROTECTED USING A LAYER OF TECTYL ACCORDING TO MIL-C-16173 GRADE I.
- H) ALL LENGTHS ARE IN MM.

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PROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOU	PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND $\hfill\Box$	
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* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT	CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.	

TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01

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Date: 05 Jul 2022

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2.3 WITH REFERENCE TO FIGURE 3, PERFORM THE INDICATED CUT- OUT ON THE COVER P/N 3G5315A48231.	2.2 PUT THE COVER P/N 3G5315A48231 ON AN APPLICABLE WORK TABLE.	DESCRIBED IN THE FOLLOWING PROCEDURE: 2.1 WITH REFERENCE TO FIGURES 3, REMOVE THE COVER P/N 3.G5315A48231 FROM THE AFT RH AVIONIC BAY.	IN ACCORDANCE WITH AMP DM 39-A-06-41-00-00A-010A-A AND WITH REFERENCE TO FIGURES 3 THRU 5, REMOVE ALL EXTERNAL PANELS, INTERNAL PANELS AND INTERNAL LINERS AS REQUIRED TO GAIN ACCESS TO THE AREA AFFECTED BY THE INSTALLATION AND PERFORM AFT RH AVIONIC BAY RETROMOD P/N 3G5306P38511 AS	NOTE NOTE NOTE NOTE THE FOLLOWING STEPS 2 AND 3 ARE NOT APPLICABLE TO HELICOPTERS EQUIPPED WITH KIT LIMITED ICE PROTECTION SYSTEM P/N 4G3000F00111.	IN ACCORDANCE WITH AMP DM 39-A-00-20-00-00A-120A-A, PREPARE THE HELICOPTER ON GROUND FOR A SAFE MAINTENANCE. DISCONNECT THE BATTERY, ALL ELECTRICAL POWER SOURCES AND/OR THE EXTERNAL POWER SUPPLY.	TASK / REFERENCE
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CHIEF ME COUNTY	TO THE BEOLURED STANDARD. TASK HAS REEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.	* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL LASKS OR INSPECTIONS HAVE BEEN CONVICE CO.	ATTACHED.	PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.
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	IED IN WORKPACK INDEX LM/QA/GEN/01.	OF MATERIALS ARE CLEARED AND ALL LASKS OR INSPECTIONS HAVE BEEN CANNED GO	TILO GOLD TO THE TANK OF THE T	ALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.

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IN ACCORDANCE WITH AMP DM 39-A-06-41-00-00A-010A-A AND WITH REFERENCE TO FIGURES 1 AND 2, REMOVE ALL EXTERNAL PANELS, INTERNAL PANELS AND INTERNAL LINERS AS REQUIRED TO GAIN ACCESS TO THE AREA AFFECTED BY THE INSTALLATION AND PERFORM QUICK ACCESS RECORDER STRUCTURAL PROVISION P/N 3G5310A36211 AS DESCRIBED IN THE FOLLOWING PROCEDURE:	2.8 WITH REFERENCE TO FIGURE 5, REMARK THE REWORKED COVER AS P/N 3G5306P38531.	NOTE AFTER INSTALLATION OF THE PANEL ASSY RESTORE THE PAINT IN THE PANEL. 2.7 WITH REFERENCE TO FIGURE 5, INSTALL THE PANEL ASSY P/N 3.65316A68531 RY MFANS OF N°4 RIVETS P/N MS20470AD4-4-5.	2.6 WITH REFERENCE TO FIGURE 4 SECTION B-B, INSTALL N°2 RECEPTACLES P/N A220ARD BY MEANS OF N°4 RIVETS P/N MS20426AD3-7.	2.5 WITH REFERENCE TO FIGURE 4 DETAIL A, DRILL N°2 HOLES Ø8.80÷9.00 AND N°4 PILOT HOLES Ø2.5 IN THE PREVIOUSLY COUNTERMARKED POSITIONS THROUGH THE COVER P/N 3G5315A48231.	2.4 WITH REFERENCE TO FIGURE 4 DETAIL A, TEMPORARILY LOCATE THE PANEL ASSY P/N 3G5316A68531 ON THE COVER P/N 3G5315A48231 AND COUNTERMARK THE POSITIONS OF N°2 RECEPTACLE HOLES AND N°4 RIVET HOLES.	TASK / REFERENCE
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TO THE REQUIRED STANDARD, TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK IN	* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL LASKS OK INSPECTIONS HAVE BEEN CARRIED OF	T ATTACHED.	PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND
V WORKPACK INDEX LM/QA/GEN/01.	TRE CLEARED AND ALL LASKS OR INSPECTIONS HAVE BEEN CARRIED OUT	TITLE THE TARGET OF THE PROPERTY OF THE PROPER	☐ CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.

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3.2 WITH REFERENCE TO FIGURE 2 VIEW A-A, TEMPORARILY LOCATE THE SUPPORT ASSY P/N 3G5315A83931 AND THE SUPPORT ASSY P/N 3G5315A89731 ON THE PANEL ASSY RH UPPER AND COUNTERMARK THE POSITIONS OF N°6 INSERT HOLES. 3.3 WITH REFERENCE TO FIGURE 2 SECTION B-B, DRILL N°6 HOLES Ø14.25÷14.38 IN CORRESPONDENCE OF PREVIOUSLY MARKED POSITIONS ON THE PANEL ASSY RH UPPER. 3.4 IN ACCORDANCE WITH CSRP DM CSRP-A-51-42-00-00A-720A-D AND WITH REFERENCE TO FIGURE 2 SECTION B-B, INSTALL N°6 INSERTS P/N NAS1832-3-3 BY MEANS OF ADHESIVE EA934NA (CO57) ON THE PANEL ASSY RH UPPER. 3.5 IN ACCORDANCE WITH AMP DM 39-A-20-10-01-00A-259A-A AND WITH REFERENCE TO FIGURE 2 SECTION B-B, PREPARE INDICATED CONTACT SURFACES TO ASSURE THE CORRECT ELECTRICAL BONDING. 3.6 WITH REFERENCE TO FIGURE 2, INSTALL THE SUPPORT ASSY P/N 3G5315A83931 AND THE SUPPORT ASSY P/N 3G5315A89731 BY MEANS OF N°6 SCREWS P/N MS27039-1-06 AND N°6 WASHERS P/N NAS1149D03321.	3.1 IN ACCORDANCE WITH THE APPLICABLE AMP DMS, REMOVE ALL THE EQUIPMENT AS REQUIRED TO PERFORM THE INSTALLATION OF THE INSERTS ON THE PANEL ASSY RH UPPER. NOTE	TASK / REFERENCE
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Issue 1, Rev. 1 Date: 05 Jul 2022

* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT

CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.

TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.

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		3.7 IF PREVIOUSLY REMOVED, REINSTALL THE PANEL ASSY RH UPPER ON THE REAR AVIONIC BAY.	CEUN LLAURO.			14/2/25
		3.8 IN ACCORDANCE WITH THE APPLICABLE AMP DMS, REINSTALL ALL PREVIOUSLY REMOVED EQUIPMENT AS REQUIRED ON THE PANEL ASSY RH UPPER.	SATISFACTORUS AS ABBUILANCE,	£		14/2/23
4		NOTE THE FOLLOWING STEP 4 IS APPLICABLE ONLY TO HELICOPTERS EQUIPPED WITH FDR AND RIPS VARIANT P/N 3G3106P01314.	N/A. NOT EQUIPPED WITH FDR AND RIPS VARIANT P/N 3G3106P01314			
		IN ACCORDANCE WITH AMP DM 39-A-06-41-00-00A-010A-A AND WITH REFERENCE TO FIGURES 14, 15 AND FIGURE 31 WIRING DIAGRAM, REMOVE ALL EXTERNAL PANELS, INTERNAL PANELS AND INTERNAL LINERS AS REQUIRED TO GAIN ACCESS TO THE AREA AFFECTED BY THE INSTALLATION AND PERFORM QUICK ACCESS RECORDER INSTALLATION VARIANT P/N 3G3106P01413 AS DESCRIBED IN THE FOLLOWING PROCEDURE:		~ B	[1M 80]	(4/2/23
		4.1 WITH REFERENCE TO FIGURE 31 WIRING DIAGRAM (WAS), REMOVE THE ELECTRICAL WIRES R1283C24-S (WH), R1283C24-S (BL) AND R1284A24-S FROM THE QUICK ACCESS RECORDER C/A P/N 3G9C02B23421 (C2B234).				
		NOTE USE EDGING P/N A236A ON METALLIC EDGES WHICH CAN DAMAGE CABLE ASSEMBLIES AND WHERE ABRASION MAY OCCUR.	,	ı	1	1
□ PA	PARTS / MATERIA ATTACHED.	PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND CALIBR	BRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED	RECORD SHEET HAV	E BEEN RAISED AND AT	TACHED.
* APPRC TO TH	VAL HOLDER H E REQUIRED ST	* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.	MATERIALS ARE CLEARED AND ALL TAS IN WORKPACK INDEX LM/QA/GEN/01.	AND ALL TASKS OR 'QA/GEN/01.	INSPECTIONS HAVE BEE	EN CARRIED OUT

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(BECOMES), LAY DOWN THE QUICK ACS RCDR (FDR VARIANT) C/A P/N 3G9C02B27621 (C2B276) FOLLOWING THE EXISTING ROUTE UNLESS OTHERWISE INDICATED ON THE FIGURES. NOTE THE FOLLOWING STEP 5 IS APPLICABLE ONLY TO HELICOPTERS EQUIPPED WITH KIT LIMITED ICE PROTECTION SYSTEM P/N 4G3000F00111. IN ACCORDANCE WITH AMP DM 39-A-06-41-00-00A-010A-A AND WITH REFERENCE TO FIGURES 16 THRU 19 AND FIGURE 32 WIRING DIAGRAM, REMOVE ALL EXTERNAL PANELS, INTERNAL PANELS AND INTERNAL LINERS AS REQUIRED TO GAIN ACCESS TO THE AREA AFFECTED BY THE INSTALLATION ANDPERFORM QUICK ACCESS RECORDER ELECTRICAL C/A VARIANT P/N 3G3130P00111 AS DESCRIBED IN THE FOLLOWING PROCEDURE: 5.1 WITH REFERENCE TO FIGURES 29 AND 32 WIRING DIAGRAM, REMOVE THE ELECTRICAL WIRES R1286A24-S(WH), R1286A24-S(GR), R1286A24-S(BL), R1286A422-S AND THE ELECTRICAL CONNECTOR J386 FROM THE QUICK ACCESS RECORDER C/A P/N 3G9C02B23421 (C2B234).	USE BRAIDED TUBING P/N A582A WHERE CABLE ASSEMBLIES CHAFING OR CONTACT WITH STRUCTURE MAY OCCUR. SECURE THE CABLES BY MEANS OF EXISTING HARDWARE. IF NECESSARY, REPLACE EXISTING CLAMPS WITH SUITABLE CLAMPS. 4.2 WITH REFERENCE TO FIGURE 15 AND FIGURE 31 WIRING DIAGRAM	
N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	REMARKS N/A. NOT EQUIPPED WITH FDR AND RIPS VARIANT P/N 3G3106P01314	
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USE EDGING P/N A236A ON METALLIC EDGES WHICH CAN DAMAGE CABLE ASSEMBLIES AND WHERE ABRASION MAY OCCUR. USE BRAIDED TUBING P/N A582A WHERE CABLE ASSEMBLIES CHAFING OR CONTACT WITH STRUCTURE MAY OCCUR. SECURE THE CABLES BY MEANS OF PREVIOUSLY INSTALLED FIXING HARDWARE AND EXISTING HARDWARE. IF NECESSARY REPLACE EXISTING CLAMPS WITH SUITABLE CLAMPS.	5.5 IN ACCORDANCE WITH AMP DM 39-A-20-10-09-00A-920A-A AND WITH REFERENCE TO FIGURE 11 VIEW C-C, AT POSITIONS N°8-9, INSTALL N°2 STUDS P/N A366A3E22C BY MEANS OF ADHESIVE EA9309.3NA (C021). INSTALL N°2 CLAMPS P/N AW001CB02H AND P/N AW001CB04H, N°2 SPACERS P/N NAS43DD3-52N BY MEANS OF WASHER P/N NAS1149D0332J AND NUT P/N MS21043-3.	5.4 WITH REFERENCE TO FIGURE 17 VIEW LOOKING REAR LH SIDE STA 7200, AT POSITIONS N°4-5-6-7, INSTALL N°4 SUPPORTS P/N AW001CL001-N6 BY MEANS OF ADHESIVE EA9309.3NA (C021).	5.3 WITH REFERENCE TO FIGURE 18 VIEW C-C, AT POSITIONS N°2-3, INSTALL N°2 SUPPORTS P/N AW001CL509-N6 AS INDICATED.	5.2 WITH REFERENCE TO FIGURE 18 VIEW C-C, AT POSITION N°1, INSTALL SUPPORT P/N AW001CL001-N6 BY MEANS OF ADHESIVE EA9309.3NA (C021).	TASK / REFERENCE
ı	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	REMARKS
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Issue 1, Rev. 1 Date: 05 Jul 2022 * APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT

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		5.1 WITH REFERENCE TO FIGURES 17 THRU 19, TABLE ON FIGURE 36 AND FIGURE 32 WIRING DIAGRAM, ASSEMBLE THE QUICK ACCESS RECORDER EXT. C/A P/N 3G9C01B29102 (C1B291) AS DESCRIBED IN THE FOLLOWING PROCEDURE:	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	4		1. 17.7
		5.1.1 WITH REFERENCE TO FIGURE 32 WIRING DIAGRAM, CUT N°4 WIRES P/N A556A-T22 OF ADEQUATE LENGTH AND LAY DOWN BETWEEN SECTIONING CONNECTOR A202J1 AND OLUCK ACCESS RECORDER CONNECTOR A202P1A.		?	(M) (M) (M)	10101
		5.1.2 IN ACCORDANCE WITH AMP DM 39-A-20-10-08-00A-622A-A AND WITH REFERENCE TO TABLE ON FIGURE 36 AND FIGURE 32 WIRING DIAGRAM, PERFORM ELECTRICAL CONNECTIONS BETWEEN SECTIONING CONNECTOR A202J1 AND QUICK ACCESS RECORDER CONNECTOR A202P1A.	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	24	100 LOS	14/2/20
		5.1.3 IN ACCORDANCE WITH AMP DM 39-A-20-10-18-00A-691A-A AND WITH REFERENCE TO FIGURE 32 WIRING DIAGRAM, MARK WIRES AS R1282A22-G, R1282B22-G, R1281B22-G AND R1285A22-G BY MEANS OF MARKER SLEEVE.	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	~ 4	200	14h lez
÷		5.2 WITH REFERENCE TO FIGURES 17 THRU 19, TABLE ON FIGURE 36 AND FIGURE 32 WIRING DIAGRAM, ASSEMBLE THE QUICK ACCESS RECORDER EXT. C/A P/N 3G9C02B30902 (C2B309) AS DESCRIBED IN THE FOLLOWING PROCEDURE:	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	4	Se (M	106 LOG
		5.2.1 WITH REFERENCE TO FIGURE 32 WIRING DIAGRAM, CUT N°1 WIRE P/N A561A-T2-22 OF ADEQUATE LENGTH AND LAY DOWN BETWEEN SECTIONING CONNECTOR A202J1 P/N MS27472T14B35P (BACKSHELL P/N A532A100-1402C10) AND QUICK ACCESS RECORDER CONNECTOR A202P1A P/N MS27473T14B35S (BACKSHELL P/N A532A100-1402C10).			L 06	inteles
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* APPR	OVAL HOLDER HE REQUIRED ST	* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.) IN WORKPACK INDEX LM/QA/GEN/01.	QA/GEN/01.	INDECTIONS II AVE OF	

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PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND	5.2.8 IN ACCORDANCE WITH AMP DM 39-A-20-10-08-00A-622A-A AND WITH REFERENCE TO TABLE ON FIGURE 36 AND FIGURE 32 WIRING DIAGRAM, PERFORM ELECTRICAL CONNECTIONS TO QUICK ACCESS RECORDER CONNECTOR A202P1A.	5.2.7 WITH REFERENCE TO FIGURE 32 WIRING DIAGRAM, CUT N°1 WIRE P/N A556A-T22 OF ADEQUATE LENGTH AND LAY DOWN NEAR TO QUICK ACCESS RECORDER CONNECTOR	5.2.6 IN ACCORDANCE WITH AMP DM 39-A-20-10-18-00A-691A-A AND WITH REFERENCE TO FIGURE 32 WIRING DIAGRAM, MARK WIRE AS R1284A22-S BY MEANS OF MARKER SLEEVE.	5.2.5 IN ACCORDANCE WITH AMP DM 39-A-20-10-08-00A-622A-A AND WITH REFERENCE TO TABLE ON FIGURE 36 AND FIGURE 32 WIRING DIAGRAM, PERFORM ELECTRICAL CONNECTIONS TO SECTIONING CONNECTOR A202J1.	5.2.4 WITH REFERENCE TO FIGURE 32 WIRING DIAGRAM, CUT N°1 WIRE P/N A556A-T22 OF ADEQUATE LENGTH AND LAY DOWN NEAR TO SECTIONING CONNECTOR A202J1.	5.2.3 IN ACCORDANCE WITH AMP DM 39-A-20-10-18-00A-691A-A AND WITH REFERENCE TO FIGURE 32 WIRING DIAGRAM, MARK WIRE AS R1283C22-S BY MEANS OF MARKER SLEEVE.	5.2.2 IN ACCORDANCE WITH AMP DM 39-A-20-10-08-00A-622A-A AND WITH REFERENCE TO TABLE ON FIGURE 36 AND FIGURE 32 WIRING DIAGRAM, PERFORM ELECTRICAL CONNECTIONS BETWEEN SECTIONING CONNECTOR A202J1 AND QUICK ACCESS RECORDER CONNECTOR A202P1A.	TASK / REFERENCE	
3RATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	REMARKS	
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Page **9** of **26**

* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT

TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.

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NO	SOURCE	TASK / REFERENCE	REMARKS	SIGN	STAMP	DATE
		5.2.9 IN ACCORDANCE WITH AMP DM 39-A-20-10-18-00A-691A-A AND WITH REFERENCE TO FIGURE 32 WIRING DIAGRAM, MARK WIRE AS R1284B22-S BY MEANS OF MARKER SLEEVE.	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	24	LINES (INS)	(M) 14/2/23
		5.2.10 WITH REFERENCE TO FIGURE 32 WIRING DIAGRAM, CUT N°1 WIRE P/N M17/176-00002 OF ADEQUATE LENGTH AND LAY DOWN BETWEEN SECTIONING CONNECTOR A202J1 AND QUICK ACCESS RECORDER CONNECTOR A202P1A.	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	24	and Los	14/2/23
		5.2.11 IN ACCORDANCE WITH AMP DM 39-A-20-10-08-00A-622A- A AND WITH REFERENCE TO TABLE ON FIGURE 36 AND	N/A. NOT EQUIPPED WITH KIT LIPS P/N			` `
		FIGURE 32 WIRING DIAGRAM, PERFORM ELECTRICAL CONNECTIONS BETWEEN SECTIONING CONNECTOR A202J1 AND QUICK ACCESS RECORDER CONNECTOR A202P1A.	4G3000F00111	a da	and (188	14/2/23
		5.2.12 IN ACCORDANCE WITH AMP DM 39-A-20-10-18-00A-691A-A AND WITH REFERENCE TO FIGURE 32 WIRING DIAGRAM, MARK WIRE AS R1289C22-S BY MEANS OF MARKER SLEEVE.	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	a la	(136)	14/1/2
		5.2.13 WITH REFERENCE TO FIGURE 32 WIRING DIAGRAM, CUT N°2 WIRES P/N A556A-T22 OF ADEQUATE LENGTH AND LAY DOWN BETWEEN SECTIONING CONNECTOR A202J1 AND QUICK ACCESS RECORDER CONNECTOR A202P1A.	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	alf	and (106)	Males
		5.2.14 IN ACCORDANCE WITH AMP DM 39-A-20-10-08-00A-622A-A AND WITH REFERENCE TO TABLE ON FIGURE 36 AND FIGURE 32 WIRING DIAGRAM, PERFORM ELECTRICAL CONNECTIONS BETWEEN SECTIONING CONNECTOR A202J1 AND QUICK ACCESS RECORDER CONNECTOR A202P1A.	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	a h	Drock (1888)	14/2/23

* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.	* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TAS TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.
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Page 10 of 26

EN CARRIED OUT	INSPECTIONS HAVE BEI	AND ALL TASKS OR /QA/GEN/01.	MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT IN WORKPACK INDEX LM/QA/GEN/01.	* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TAS TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.	ROVAL HOLD	* APPI
TACHED.	'E BEEN RAISED AND AT	RECORD SHEET HAV	CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED	PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND CAL	PARTS / MATACHED.	
1		1		IN ACCORDANCE WITH AMP DM 39-A-06-41-00-00A-010A-A AND WITH REFERENCE TO FIGURES 20 THRU 22 AND FIGURE 33 WIRING DIAGRAM, REMOVE ALL EXTERNAL PANELS, INTERNAL PANELS AND INTERNAL LINERS AS REQUIRED TO GAIN ACCESS TO THE AREA AFFECTED BY THE INSTALLATION AND PERFORM PHASE 8 ADG400		7
			,	NOTE THE FOLLOWING STEP 6 IS APPLICABLE ONLY TO HELICOPTERS EQUIPPED WITH KIT PRIMUS EPIC PHASE 8 WITH ADG-400 P/N 4G4600F003**.	1	6
(4/h/cz	LING LING	24	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	5.2.18 IN ACCORDANCE WITH AMP DM 39-A-20-10-18-00A-691A-A AND WITH REFERENCE TO FIGURE 32 WIRING DIAGRAM, MARK WIRE AS R1286A22-S BY MEANS OF MARKER SLEEVE.		
) whles	Prof. 106	e d	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	5.2.17 IN ACCORDANCE WITH AMP DM 39-A-20-10-08-00A-622A-A AND WITH REFERENCE TO TABLE ON FIGURE 36 AND FIGURE 32 WIRING DIAGRAM, PERFORM ELECTRICAL CONNECTIONS BETWEEN CONNECTOR J386A AND QUICK ACCESS RECORDER CONNECTOR A202P1A.		
14/2/23	LIM LOS	N	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	5.2.16 WITH REFERENCE TO FIGURE 32 WIRING DIAGRAM, CUT N°1 WIRE P/N A561A-T3-22 OF ADEQUATE LENGTH AND LAY DOWN BETWEEN CONNECTOR J386A P/N M24308/2-1 (BACKSHELL P/N M85049/48-2-1F) AND QUICK ACCESS RECORDER CONNECTOR A202P1A.		
wheles	(IM)	× A	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	5.2.15 IN ACCORDANCE WITH AMP DM 39-A-20-10-18-00A-691A-A AND WITH REFERENCE TO FIGURE 32 WIRING DIAGRAM, MARK WIRES AS R1287A22-S AND R1287B22-S BY MEANS OF MARKER SLEEVE.		
DATE	* AH SIGN & STAMP	MECHANIC SIGN	REMARKS	CE TASK / REFERENCE	SOURCE	NO

		NO
		SOURCE
USE EDGING P/N A236A ON METALLIC EDGES WHICH CAN DAMAGE CABLE ASSEMBLIES AND WHERE ABRASION MAY OCCUR. USE BRAIDED TUBING P/N A582A WHERE CABLE ASSEMBLIES CHAFING OR CONTACT WITH STRUCTURE MAY OCCUR. SECURE THE CABLES BY MEANS OF EXISTING HARDWARE. IF NECESSARY REPLACE EXISTING CLAMPS WITH SUITABLE CLAMPS. 6.3 WITH REFERENCE TO FIGURES 21 AND 22, TABLE ON FIGURE 36 AND FIGURE 33 WIRING DIAGRAM (BECOMES), ASSEMBLE THE ADG-400 & QUICK ACCESS REC. I/F C/A P/N 3G9A02B67201 (A2B672) AS DESCRIBED IN THE FOLLOWING PROCEDURE: 6.3.1 WITH REFERENCE TO FIGURE 33 WIRING DIAGRAM (BECOMES), CUT N°3 WIRES P/N M17/176-00002 OF	IN THE FOLLOWING PROCEDURE: 6.1 WITH REFERENCE TO FIGURE 20 AND FIGURE 33 WIRING DIAGRAM (WAS), REMOVE THE ELECTRICAL WIRES R1289A24- S(WH) AND R1289A24-S(BL) FROM THE QUICK ACCESS RECORDER C/A P/N 3G9A02B27621 (A2B276). 6.2 WITH REFERENCE TO FIGURE 20 AND FIGURE 33 WIRING DIAGRAM (WAS), DISCONNECT AND REMOVE OR STOW THE ELECTRICAL WIRES U9144A24-S(WH) AND U9144A24-S(BL) FROM MAU 2 CONNECTOR A2-9P1 AND ADG-400 CONNECTOR PL253P1.	TASK / REFERENCE
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^{*} APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01. ATTACHED. PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.

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·		SOURCE
THE FOLLOWING STEP 7 IS APPLICABLE ONLY TO HELICOPTERS EQUIPPED WITH KIT PRIMUS EPIC PHASE 8 WITH ADG-400 P/N 4G4600F003** AND KIT FIPS P/N 4G3000F002**. IN ACCORDANCE WITH AMP DM 39-A-06-41-00-00A-010A-A AND WITH REFERENCE TO FIGURES 23 THRU 28, FIGURES 34 AND 35 WIRING DIAGRAM, REMOVE ALL EXTERNAL PANELS, INTERNAL PANELS AND INTERNAL LINERS AS REQUIRED TO GAIN ACCESS TO THE AREA AFFECTED BY THE INSTALLATION AND PERFORM PHASE 8 ADG400 AND QAR AND FIPS I/F P/N 3G4600A21711 AS DESCRIBED IN THE FOLLOWING PROCEDURE:	ADEQUATE LENGTH AND LAY DOWN BETWEEN SECTIONING CONNECTOR P110, N°2 SPLICES P/N M81824/1-1 (SP10841 AND SP10842), MAU 2 CONNECTOR A2-9P1 AND ADG-400 CONNECTOR PL253P1. 6.3.2 IN ACCORDANCE WITH AMP DM 39-A-20-10-08-00A-622A-A AND WITH REFERENCE TO TABLE ON FIGURE 36 AND FIGURE 33 WIRING DIAGRAM (BECOMES), PERFORM ELECTRICAL CONNECTIONS BETWEEN SECTIONING CONNECTOR P110, SPLICES SP10841 AND SP10842, MAU 2 CONNECTOR A2-9P1 AND ADG-400 CONNECTOR PL253P1. 6.3.3 IN ACCORDANCE WITH AMP DM 39-A-20-10-18-00A-691A-A AND WITH REFERENCE TO FIGURE 33 WIRING DIAGRAM (BECOMES), MARK WIRES AS U9160A24-S, U9160B24-S AND U9160C24-S BY MEANS OF MARKER SLEEVE.	TASK / REFERENCE
N A PHASE 8 NOT FIRM	100 8 3844 d 8 3844 d 8 3844 d	REMARKS
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orm No.: Liv/QA/GEN/63 Issue 1, Rev. 1 Date: 05 Jul 2022 * APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT

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TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.

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EN CARRIED OUT	INSPECTIONS HAVE BE	AND ALL TASKS OR I 'QA/GEN/01.	MATERIALS ARE CLEARED IN WORKPACK INDEX LM/	* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.	* APPROVAL HOLD TO THE REQUIRE	*
TTACHED.	TED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED	RECORD SHEET HAVE	3RATED / SPECIAL TOOLS F	PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND CALIBRA	PARTS / MA	
				7.4 WITH REFERENCE TO FIGURES 26 THRU 28, TABLE ON FIGURE 37 AND FIGURE 34 WIRING DIAGRAM (BECOMES), ASSEMBLE THE ADG-400 & QAR & FIPS INTERFACE C/A P/N 3G9C02B47901 (C2B479) AS DESCRIBED IN THE FOLLOWING PROCEDURE:		
	and .		WAL BUTTO	STRUCTU EANS OF ACE EXIS		
5 lales	LM L06	26	24	NOTE USE EDGING P/N A236A ON METALLIC EDGES WHICH CAN DAMAGE CABLE ASSEMBLIES AND WHERE ABRASION MAY OCCUR. USE BRAIDED TUBING P/N A582A WHERE CABLE ASSEMBLIES CHAFING OR		
5 /2/e3	LIM	24	PHAL & NAL	7.3 WITH REFERENCE TO FIGURE 23 AND FIGURE 34 WIRING DIAGRAM (WAS), DISCONNECT AND REMOVE OR STOW THE ELECTRICAL WIRES H1286F24-S(WH), H1286F24-S(BL), H1287F24-S(WH) AND H1287F24-S(BL) FROM SECTIONING CONNECTOR J197 AND SPLICES SP3146, SP3147, SP3148 AND SP3149.		
15/2/25	M M M M M M M M M M M M M M M M M M M	24	CA1217 DON & 3440	7.2 WITH REFERENCE TO FIGURE 23 AND FIGURE 34 WIRING DIAGRAM (WAS), DISCONNECT AND REMOVE OR STOW THE ELECTRICAL WIRES H1286E24-S(WH), H1286E24-S(BL), H1287E24-S(WH) AND H1287E24-S(BL) FROM ICB CONNECTORS A226P2 AND A226P4, SPLICES SP3146, SP3147, SP3148 AND SP3149.		
15/2/23	N M M M M M M M M M M M M M M M M M M M	~ 4	041/4 100 2 38410 11	7.1 WITH REFERENCE TO FIGURE 23 AND FIGURE 34 WIRING DIAGRAM (WAS), DISCONNECT AND REMOVE OR STOW THE ELECTRICAL WIRES H1286D24-S(WH), H1286D24-S(BL), H1287D24-S(WH) AND H1287D24-S(BL) FROM SECTIONING CONNECTOR P2076 AND SPLICES SP3146, SP3147, SP3148 AND SP3149.		
DATE	* AH SIGN & STAMP	MECHANIC SIGN	REMARKS	CE TASK / REFERENCE	NO SOURCE	

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	7.4.1 WITH REFERENCE TO FIGURE 34 WIRING DIAGRAM (BECOMES), CUT N°2 WIRES P/N A561A-T2-24 OF ADEQUATE	N/A			
	LENGTH AND LAY DOWN BETWEEN SECTIONING	DHASE & NOT	NIA)	
	CONNECTOR P2076 P/N D38999/26JE35PN (BACKSHELL P/N	031113	2	(108)	16/2/23
	A529A400-1702C) AND N°4 SPLICES P/N M81824/1-1			(
	(SP3861, SP3862, SP3863 AND SP3864).				
	7.4.2 IN ACCORDANCE WITH AMP DM 39-A-20-10-08-00A-622A-A	<u>:</u>			
	AND WITH REFERENCE TO TABLE ON FIGURE 37 AND FIGURE	NIA			
	34 WIRING DIAGRAM (BECOMES), PERFORM ELECTRICAL	PHASE & NOT	ZIA	5	16/2/23
	CONNECTIONS BETWEEN SECTIONING CONNECTOR P2076	FITTED		(1,08)	
	AND SPLICES SP3861, SP3862, SP3863 AND SP3864.			(
	7.4.3 IN ACCORDANCE WITH AMP DM 39-A-20-10-18-00A-691A-A	NIA			
	AND WITH REFERENCE TO FIGURE 34 WIRING DIAGRAM	PHASE & NOT	ZA		16/2/23
	(BECOMES), MARK WIRES AS U9165D24-S AND U9166D24-S	FITTED		The state of the s	-
	BY MEANS OF MARKER SLEEVE.				
	7.4.4 WITH REFERENCE TO FIGURE 34 WIRING DIAGRAM	: <u>-</u>			
	(BECOMES), CUT N°2 WIRES P/N A561A-T2-24 OF ADEQUATE	NIA	NIO		
	LENGTH AND LAY DOWN BETWEEN ICB CONNECTORS	PHASE & NOT	2	and Co	16/2/23
	A226P2 AND A226P4 AND SPLICES SP3861, SP3862, SP3863	FILIFO		(n's	
	AND SP3864.			(
	7.4.5 IN ACCORDANCE WITH AMP DM 39-A-20-10-08-00A-622A-A	110			
	AND WITH REFERENCE TO TABLE ON FIGURE 37 AND FIGURE	2	•		
	34 WIRING DIAGRAM (BECOMES), PERFORM ELECTRICAL	PHASE & NOT	NA	an (108)	16/2/23
	CONNECTIONS BETWEEN ICB CONNECTORS A226P2 AND	FITTED		(
	SPLICES SP3861, SP3862, SP3863 AND SP3864.				
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* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL IASKS OR INSPECTIONS HAVE BEEN CANNIED SO	* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOU
OBJECT OF THE PROPERTY OF THE	T ATTACHED.
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7.5.2 IN ACCORDANCE WITH AMP DM 39-A-20-10-08-00A-622A-A AND WITH REFERENCE TO TABLE ON FIGURE 37 AND FIGURE 35 WIRING DIAGRAM (BECOMES), PERFORM ELECTRICAL CONNECTIONS BETWEEN FIPS PANEL CONNECTORS PL101P1 AND PL101P2, SPLICES SP10843, SP10844, SP10845 AND SP10846.	7.5.1 WITH REFERENCE TO FIGURE 35 WIRING DIAGRAM (BECOMES), CUT N°2 WIRES P/N M17/176-00002 OF ADEQUATE LENGTH AND LAY DOWN BETWEEN FIPS PANEL CONNECTORS PL101P1 AND PL101P2, N°4 SPLICES P/N M81824/1-1 (SP10843, SP10844, SP10845 AND SP10846).	7.5 WITH REFERENCE TO FIGURES 24 AND 25, TABLE ON FIGURE 37 AND FIGURE 35 WIRING DIAGRAM (BECOMES), ASSEMBLE THE ADG-400 & QAR & FIPS INTERFACE C/A P/N 3G9A02A73901 (A2A739) AS DESCRIBED IN THE FOLLOWING PROCEDURE:	7.4.12 IN ACCORDANCE WITH AMP DM 39-A-20-10-18-00A-691A-A AND WITH REFERENCE TO FIGURE 34 WIRING DIAGRAM (BECOMES), MARK WIRES AS U9165B24-S AND U9166B24-S BY MEANS OF MARKER SLEEVE.	7.4.11 IN ACCORDANCE WITH AMP DM 39-A-20-10-08-00A-622A-A AND WITH REFERENCE TO TABLE ON FIGURE 37 AND FIGURE 34 WIRING DIAGRAM (BECOMES), PERFORM ELECTRICAL CONNECTIONS BETWEEN SECTIONING CONNECTOR 197 AND SPLICES SP3861, SP3862, SP3863 AND SP3864.	TASK / REFERENCE
PHASE 8 WES	F17769	DANGE & NOT	PHBE 8 NW	NA FILLED	REMARKS
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7.5.8 IN ACCORDANCE WITH AMP DM 39-A-20-10-08-00A-622A-A AND WITH REFERENCE TO TABLE ON FIGURE 37 AND FIGURE 35 WIRING DIAGRAM (BECOMES), PERFORM ELECTRICAL CONNECTIONS BETWEEN ADG-400 CONNECTOR PL253P7 AND SPLICES SP10843, SP10844, SP10845 AND SP10846.	7.5.7 WITH REFERENCE TO FIGURE 35 WIRING DIAGRAM (BECOMES), CUT N°2 WIRES P/N M17/176-00002 OF ADEQUATE LENGTH AND LAY DOWN BETWEEN ADG-400 CONNECTOR PL253P7 AND SPLICES SP10843, SP10844, SP10845 AND SP10846.	7.5.6 IN ACCORDANCE WITH AMP DM 39-A-20-10-18-00A-691A-A AND WITH REFERENCE TO FIGURE 35 WIRING DIAGRAM (BECOMES), MARK WIRES AS U9167B24-S AND U9168B24-S BY MEANS OF MARKER SLEEVE.	7.5.5 IN ACCORDANCE WITH AMP DM 39-A-20-10-08-00A-622A-A AND WITH REFERENCE TO TABLE ON FIGURE 37 AND FIGURE 35 WIRING DIAGRAM (BECOMES), PERFORM ELECTRICAL CONNECTIONS BETWEEN SECTIONING CONNECTOR P133 AND SPLICES SP10843, SP10844, SP10845 AND SP10846.	7.5.4 WITH REFERENCE TO FIGURE 35 WIRING DIAGRAM (BECOMES), CUT N°2 WIRES P/N M17/176-00002 OF ADEQUATE LENGTH AND LAY DOWN BETWEEN SECTIONING CONNECTOR P133 AND SPLICES SP10843, SP10844, SP10845 AND SP10846.	7.5.3 IN ACCORDANCE WITH AMP DM 39-A-20-10-18-00A-691A-A AND WITH REFERENCE TO FIGURE 35 WIRING DIAGRAM (BECOMES), MARK WIRES AS U9167A24-S AND U9168A24-S BY MEANS OF MARKER SLEEVE.	TASK / REFERENCE
PHOSE 8 WIT	PHASE 3 NV	PHASE 8 WIT	LY & WHO	CALLIA AN AN	CHLUT SIN & BYHG Y N	REMARKS
Na	a h	wh	24	~ W	~ 4	MECHANIC
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* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01. Page 18 of 26

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND

CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.

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TASK / REFERENCE	7.5.9 IN ACCORDANCE WITH AMP DM 39-A-20-10-18-00A-691A-A AND WITH REFERENCE TO FIGURE 35 WIRING DIAGRAM (BECOMES), MARK WIRES AS U9167C24-S AND U9168C24-S BY MEANS OF MARKER SLEEVE.	7.5.10 WITH REFERENCE TO FIGURE 35 WIRING DIAGRAM, CUT N°2 WIRES P/N A556A-T22 OF ADEQUATE LENGTH AND LAY DOWN NEAR TO ADG-400 CONNECTOR PL253P7.	7.5.11 IN ACCORDANCE WITH AMP DM 39-A-20-10-08-00A-622A-	A AND WITH REFERENCE TO TABLE ON FIGURE 37 AND FIGURE 35 WIRING DIAGRAM, PERFORM ELECTRICAL CONNECTIONS TO ADG-400 CONNECTOR PL253P7.	A AND WITH REFERENCE TO TABLE ON FIGURE 37 AND FIGURE 35 WIRING DIAGRAM, PERFORM ELECTRICAL CONNECTIONS TO ADG-400 CONNECTOR PL253P7. 7.5.12 IN ACCORDANCE WITH AMP DM 39-A-20-10-18-00A-691A-A AND WITH REFERENCE TO FIGURE 35 WIRING DIAGRAM, MARK WIRES AS U9169A22-S AND U9170A22-S BY MEANS OF MARKER SLEEVE.	A AND WITH REFERENCE TO TABLE ON FIGURE 37 AND FIGURE 35 WIRING DIAGRAM, PERFORM ELECTRICAL CONNECTIONS TO ADG-400 CONNECTOR PL253P7. 7.5.12 IN ACCORDANCE WITH AMP DM 39-A-20-10-18-00A-691A-A AND WITH REFERENCE TO FIGURE 35 WIRING DIAGRAM, MARK WIRES AS U9169A22-S AND U9170A22-S BY MEANS OF MARKER SLEEVE. IN ACCORDANCE WITH AMP DM 39-A-06-41-00-00A-010A-A AND WITH REFERENCE TO FIGURES 6 THRU 13, REMOVE ALL EXTERNAL PANELS, INTERNAL PANELS AND INTERNAL LINERS AS REQUIRED TO GAIN ACCESS TO THE AREA AFFECTED BY THE INSTALLATION AND PERFORM QUICK ACCESS RECORDER FULL INSTALLATION P/N 4G3130A00713 AS DESCRIBED IN THE FOLLOWING PROCEDURE:
REMARKS	691119 6N & 35846	3		CALI 1		
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* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT

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TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.

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USE EDGING P/N A236A ON METALLIC EDGES WHICH CAN DAMAGE CABLE ASSEMBLIES AND WHERE ABRASION MAY OCCUR. USE BRAIDED TUBING P/N A582A WHERE CABLE ASSEMBLIES CHAFING OR CONTACT WITH STRUCTURE MAY OCCUR. SECURE THE CABLES BY MEANS OF PREVIOUSLY INSTALLED FIXING HARDWARE AND EXISTING HARDWARE. IF NECESSARY REPLACE EXISTING CLAMPS WITH SUITABLE CLAMPS. NOTE WITH REFERENCE TO STEPS 8.3 AND 8.4, THE INDICATED CONNECTIONS OF CABLES A2B276 AND B2B266 HAVE NOT TO BE PERFORMED IN PRESENCE OF RIPS VARIANT P/N 3G3106P01314. 8.3 WITH REFERENCE TO FIGURES 6 THRU 13, LAY DOWN THE FOLLOWING CABLE ASSEMBLIES FOLLOWING THE EXISTING ROUTE UNLESS OTHERWISE INDICATED ON THE FIGURES: • QUICK ACCESS RECORDER C/A P/N 3G9802B27621 (A2B276); • QUICK ACCESS RECORDER C/A P/N 3G9601A23521 (C1A235);	8.2 WITH REFERENCE TO FIGURE 11 "VIEW LOOKING REAR AREA", AT POSITION N°2, INSTALL CLAMP P/N AW001CB02H ON EXISTING HARDWARE.	TASK / REFERENCE
SATIS PACCORCY	JA 16 FACTORY	REMARKS
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* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01. PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.

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						N O
						SOURCE
NOTE THE FOLLOWING STEP 8.8 IS NOT APPLICABLE TO HELICOPTERS EQUIPPED WITH FDR AND RIPS VARIANT P/N 3G3106P01314 AND TO HELICOPTERS EQUIPPED WITH KIT LIMITED ICE PROTECTION SYSTEM P/N 4G3000F00111.	8.7 WITH REFERENCE TO FIGURES 11 THRU 13 AND FIGURE 29 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTIONS OF C/A C1B232 BETWEEN SECTIONING CONNECTOR P301, SPLICE SP362, TERMINAL BOARD TB312 AND QUICK ACCESS RECORDER CONNECTOR A202P1.	8.6 WITH REFERENCE TO FIGURES 12 AND 13 AND FIGURE 29 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTIONS OF C/A C1A235 BETWEEN SECTIONING CONNECTOR J301, TERMINAL BOARD TB309/3, RELAY SOCKET K26P1 AND FUSE F301.	8.5 WITH REFERENCE TO FIGURES 8 THRU 12 AND FIGURE 30 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTIONS OF C/A B2B266 BETWEEN SECTIONING CONNECTORS J110 AND J208.	8.4 WITH REFERENCE TO FIGURES 7 AND 8 AND FIGURE 30 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTIONS OF C/A A2B276 BETWEEN SECTIONING CONNECTOR P110, MAU 2 CONNECTORS A2-1P1 AND A2-9P1.	 QUICK ACCESS RECORDER C/A P/N 3G9C01B23221 (C1B232); QUICK ACCESS RECORDER C/A P/N 3G9C02B23421 (C2B234); 	TASK / REFERENCE
,	SATISPACIONA	Skrishnovey	SATIS FRACTORY RERECTORY	SATISFACTORY	,	REMARKS
ı	wh	afe	ent	af	1	MECHANIC
,	ESMIT BAY	ALS LINES LINES I	(RSW1) STA	HS (LMSE)	ı	* AH SIGN & STAMP
,	6/3/27	3/3/23	3/5/23	3/3/23	ı	DATE

ATTACHED.

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND

CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.

* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.

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Issue 1, Rev. 1 Date: 05 Jul 2022

-				NO
E .				SOURCE
NOTE THE FOLLOWING STEP 8.11 IS APPLICABLE ONLY TO HELICOPTERS EQUIPPED WITH KIT LIMITED ICE PROTECTION SYSTEM P/N 4G3000F00111. 8.11 WITH REFERENCE TO FIGURES 17, PERFORM THE CONNECTION BETWEEN CONNECTORS A202P1 AND A202J1 BY MEANS OF RETAINING PLATE P/N M85049/95-14A-A, N°4 WASHERS P/N	8.10 WITH REFERENCE TO FIGURE 15 AND FIGURE 31 WIRING DIAGRAM (BECOMES), PERFORM THE ELECTRICAL CONNECTIONS OF C/A C2B276 BETWEEN SECTIONING CONNECTOR P311 AND QUICK ACCESS RECORDER CONNECTOR A202P1.	NOTE THE FOLLOWING STEPS 8.9 AND 8.10 ARE APPLICABLE ONLY O HELICOPTERS EQUIPPED WITH FDR AND RIPS VARIANT P/N 3G3106P01314. 8.9 WITH REFERENCE TO FIGURE 11 AND FIGURE 29 WIRING DIAGRAM, PERFORM THE ELECTRICAL CONNECTIONS OF C/A C2B234 BETWEEN SPLICE SP364, TERMINAL BOARD TB350, CONNECTOR J386 AND QUICK ACCESS RECORDER CONNECTOR A202P1.	8.8 WITH REFERENCE TO FIGURES 11 AND 12 AND FIGURES 29 AND 30 WIRING DIAGRAMS, PERFORM THE ELECTRICAL CONNECTIONS OF C/A C2B234 BETWEEN SECTIONING CONNECTOR P208, SPLICE SP364, TERMINAL BOARD TB350, CONNECTOR J386 AND QUICK ACCESS RECORDER CONNECTOR A202P1.	TASK / REFERENCE
N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	sansfactory performen	SATILACEDA	Satustacsoner	REMARKS
2 4	ad			MECHANIC SIGN
(35)	LMSB HEQ.	LO9 LMSB	RAH (BENT)	* AH SIGN & STAMP
14/2/23	6/3/23	Ysho	6/3/23	DATE

Form No.: LM/QA/GEN/63

Issue 1, Rev. 1 Date: 05 Jul 2022 * APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT

CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.

TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.

ATTACHED.

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND

a a					NO
					SOURCE
8.15 IN ACCORDANCE WITH AMP DM 39-D-31-33-01-00A-720A-K AND WITH REFERENCE TO FIGURES 11 VIEW C-C, INSTALL THE QUICK ACCESS RECORDER CONTROL PANEL P/N D51640-0001 AND THE PCMCIA CARD 512 MB P/N 010000343.	NOTE IN PRESENCE OF GAP BETWEEN P/N D51640-0001 AND P/N 3G5315A89731 ADD PEELING SHIM COMP. 1 TYPE I CLASS 2.	8.14 IN ACCORDANCE WITH AMP DM 39-A-11-00-01-00A-720A-A AND WITH REFERENCE TO FIGURE 11 VIEW C-C, INSTALL THE DECAL P/N ED300J386 IN AN AREA ADJACENT TO PREVIOUSLY INSTALLED CONNECTOR J386.	THE FOLLOWING STEPS 8.13 THRU 8.17 ARE NOT APPLICABLE TO HELICOPTERS EQUIPPED WITH KIT LIMITED ICE PROTECTION SYSTEM P/N 4G3000F00111. 8.13 IN ACCORDANCE WITH APPLICABLE STEPS OF AMP DM 39-D-31-33-02-00A-921A-K AND WITH REFERENCE TO FIGURES 11 VIEW C-C, FIX THE CONNECTOR J386 TO THE EXISTING BRACKET AND INSTALL THE PROTECTIVE CAP P/N SK3000-2-S879.	8.12 PERFORM A PIN-TO-PIN CONTINUITY CHECK OF ALL THE ELECTRICAL CONNECTIONS MADE.	TASK / REFERENCE
	USTRUCTO SATUS FREDOLI	SARSFARED	DATI-SPACTORY FIXED AND MSTALLED	SATISFACTURY PERFORMED	REMARKS
	X	2	Se de la companya della companya del	and	MECHANIC SIGN
		Crock Land	HSWT)	TIMSB LIMSB	* AH SIGN & STAMP
	8/3/23	2/5/23	6/3/23	7/3/23	DATE

PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND ATTACHED.

🛱 CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.

* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.

EN CARRIED OUT	INSPECTIONS HAVE BEE	AND ALL TASKS OR QA/GEN/01.	MATERIALS ARE CLEARED AND ALL TAS IN WORKPACK INDEX LM/QA/GEN/01.	ATTACHED. * APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.
TACHED.	E BEEN RAISED AND AT	ECORD SHEET HAVI	CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED	ATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND
[6/2/2]	(M)	e A	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	8.21 IN ACCORDANCE WITH AMP DM 39-A-11-00-01-00A-720A-A AND WITH REFERENCE TO FIGURES 19 VIEW B, INSTALL THE DECAL P/N ED300A202 IN AN AREA ADJACENT TO PREVIOUSLY INSTALLED QUICK ACCESS RECORDER CONTROL PANEL.
(4/0/2)	LOG DE LOGO	e da	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	8.20 WITH REFERENCE TO FIGURES 19 VIEW B, INSTALL THE QUICK ACCESS RECORDER CONTROL PANEL P/N D51640-0001 AND THE PCMCIA CARD 512 MB P/N 010000343.
whites	TE SE	~ 4	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	8.19 IN ACCORDANCE WITH AMP DM 39-A-11-00-01-00A-720A-A AND WITH REFERENCE TO FIGURES 19 VIEW B, INSTALL THE DECAL P/N ED300J386A IN AN AREA ADJACENT TO PREVIOUSLY INSTALLED CONNECTOR J386A.
[212] [2]	THE SERVICE SE			8.18 WITH REFERENCE TO FIGURES 19 VIEW B, FIX THE CONNECTOR J386A TO THE EXISTING BRACKET BY MEANS OF N°2 SCREWS M24308/26-1 AND INSTALL THE PROTECTIVE CAP P/N SK3000-2-S879.
12/2/27		2 4	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	NOTE THE FOLLOWING STEPS 8.18 THRU 8.23 ARE APPLICABLE ONLY TO HELICOPTERS EQUIPPED WITH KIT LIMITED ICE PROTECTION SYSTEM P/N 4G3000F00111.
43/23	HAS (LOS)	***	CONNOS FUEL SALVES	8.17 WITH REFERENCE TO FIGURES 11 VIEW C-C, CONNECT THE CONNECTOR A202P1 TO THE QUICK ACCESS RECORDER CONTROL PANEL A202.
43/23	HEQ LO9	Ž	SATISPATISEY INSTALLED	8.16 IN ACCORDANCE WITH AMP DM 39-A-11-00-01-00A-720A-A AND WITH REFERENCE TO FIGURE 11 VIEW C-C, INSTALL THE DECAL P/N ED300A202 IN AN AREA ADJACENT TO PREVIOUSLY INSTALLED QUICK ACCESS RECORDER CONTROL PANEL.
DATE	* AH SIGN & STAMP	MECHANIC	REMARKS	NO SOURCE TASK / REFERENCE

	E. X	(40 X)	L-3	2027			7
13	12	11	10	9	15.0		O
	٠	1	ž				SOURCE
RETURN THE HELICOPTER TO FLIGHT CONFIGURATION AND RECORD FOR COMPLIANCE WITH PART III OF THIS SERVICE BULLETIN ON THE HELICOPTER LOGBOOK.	IN ACCORDANCE WITH WEIGHT AND BALANCE CHANGES, UPDATE THE CHART A (SEE ROTORCRAFT FLIGHT MANUAL, PART II, SECTION 6).	IN ACCORDANCE WITH ANNEX A, PERFORM THE QUICK ACCESS RECORDER FUNCTION TEST.	IN ACCORDANCE WITH AMP DM 39-A-06-41-00-00A-010A-A, RE-INSTALL ALL EXTERNAL PANELS, INTERNAL PANELS AND INTERNAL LINERS PREVIOUSLY REMOVED.	WITH REFERENCE TO FIGURES 3, INSTALL THE COVER REWORKED P/N 3G5306P38531 ON THE AFT RH AVIONIC BAY.	8.23 IN ACCORDANCE WITH AMP DM 39-A-11-00-01-00A-720A-A AND WITH REFERENCE TO FIGURES 19 VIEW B, INSTALL THE DECAL P/N ED300A202P1A IN AN AREA ADJACENT TO PREVIOUSLY INSTALLED CONNECTOR A202P1A.	8.22 WITH REFERENCE TO FIGURES 19 VIEW B, CONNECT THE CONNECTOR A202P1A TO THE QUICK ACCESS RECORDER CONTROL PANEL A202.	TASK / REFERENCE
SATISTACTORY LETURNED FOR CAMO TO RECEVED AS APPRICABLE	FOR CAMO TO UPPATE AS AFRICANTE WELLANDS-TO TO W/C 7673/SIGH/BOS-TO FOR ALBROMATI WELLANDA.	SATISPACZO RY PERFORMED	CASURASA.	SALVERED.	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	N/A. NOT EQUIPPED WITH KIT LIPS P/N 4G3000F00111	REMARKS
A	8	JH9	8	×>	or H	~4	MECHANIC SIGN
(103) (103)		#2 %	X (SS)	X (S)	106 PM	TIME TOOK	* AH SIGN & STAMP
12/2/25	52/2/01	20/2/03	52/27	545/21	ch 2/3	14hhz	DATE

^{*} APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01. PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND ATTACHED. CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED.

Form No.: LM/QA/GEN/63

Issue 1, Rev. 1 Date: 05 Jul 2022

					* ^ = 200 0	
NO	SOURCE	TASK / REFERENCE	REMARKS	SIGN	STAMP	DATE
14	t	SEND THE ATTACHED COMPLIANCE FORM TO THE FOLLOWING MAIL	Propo to nome)	
		BOX: ENGINEERING.SUPPORT.LHD@LEONARDO.COM AS AN	NOTE ANDSEND			1000
		ALTERNATIVE, GAIN ACCESS TO MY COMMUNICATIONS SECTION ON	AC ADDITIARCE	A		52/5/20
		LEONARDO WEBPORTAL AND COMPILE THE "SERVICE BULLETIN	V 9000	}	~ (
		APPLICATION COMMUNICATION".				

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PARTS / MATERIAL USED / COMPONENT CHANGE RECORD HAVE BEEN RAISED AND ATTACHED.

CALIBRATED / SPECIAL TOOLS RECORD SHEET HAVE BEEN RAISED AND ATTACHED

* APPROVAL HOLDER HAVE VERIFIED THAT ALL TOOLS, EQUIPMENT AND OTHER EXTRANEOUS PART OF MATERIALS ARE CLEARED AND ALL TASKS OR INSPECTIONS HAVE BEEN CARRIED OUT TO THE REQUIRED STANDARD. TASK HAS BEEN PERFORMED I.A.W MAINTENANCE MANUAL SPECIFIED IN WORKPACK INDEX LM/QA/GEN/01.

Date: 05 Jul 2022



Leonardo S.p.A. Via Giovanni Agusta, 520 21017 Cascina Costa di Samarate (VA) Italy Tel.: +39 0331 229111 - Fax: +39 0331 229605/222595

AgustaWestland Products

SERVICE BULLETIN

Nº 139-717

DATE: January 12, 2023

REV.: /

TITLE

ATA 31 - KIT QUICK ACCESS RECORDER (HOMP)

REVISION LOG

First Issue



PARTS / MATERIAL USED / COMPONENT CHANGE RECORD

WORKSHEET / WORKCARD NUMBER :

2023/894/001-10

SERVICE ORDER NUMBER :

9 0

2

5 6 6

HOURS: 30

302140

	NUM	BER:	0 0	2 3 3	0 0	HOURS :	302140
AIRCRAFT REGISTRATION :	9M-BGH	AIRCRAFT SER	IAL NUMBE	:R:	31763	LANDINGS :	850
	PARTS / MATERIAL US	ED / COMPONEN	T CHANGE	RECORD (IF APP	LICABLE)		
		REMOV	ED	INSTALL	ED		
DESCRIPTION	PART NO.	SERIAL NO.	TSN/TSO	SERIAL NO.	TSN/TSO	RELEA	SE DOCUMENT
SOLID STATE QUICK				a	00:00/ NEW		
ACCESS RECORDER	D51640 -0001	N/A	N/A	A27552-01	N/A	PGAC: 58	813-1
RECEPTACLE, TURN LOCK	AWOOZFB - RD	N/A	N/A	N/A LM	NA	007124549	
Q AR SOFTWARE CONFIGURAT	N W07897	N/A	N/A	N/A	NIA	PGAIN 585	
QUICK ACCESS RECORDER- REAR RH CA	443130A00713A2R	N/4	N/A	N/A	N/A	AGU - 2023	- 1113 - 10319 - 5
	M827039 - 1 - 06	N/A	NIA	N/A	N/A	0070734519	1 12.07.2017
WASHER, FLAT	NASHUSDO 3725 5	N/A	N/A	N/A	N/A	06107526	08/26.09.201
WASHER , FLAT	NAS1149003321	N/A	N/A		NO /-	007075260	8/26.09.2017
CA NASO DX CHC	3G9(01A23521A10	R N/A	N/A	N/A	N/A -	AGU - 2021	2 - 1713 - 14690 21 28 - 12 - 20 32
C/A NASO DX CHC	369 402 B 27621410R	N/A	N/A	N/A	N/A	AGU - 2022	- 1113 - 14004 2
QUICKACS ROOR (FOR VARIANT) (A (C2)	2 369002827621	N/A	N/A	N/A LM		AGU - 2022	- IT13 -14359
SOLIOSTATE QUICK ACCESS RECORDER		N/A	N/A	4 2 6 5 2 1 - 0 0 2	N/A	PGAC: 57	1123 - 1
NONMETALLIC CHANNEL	A236A01AB	N/A	N/A	N/A	N/A	A GV - 2022	-1T20 - 10310
PANEL ASSY	365316465831	N/A	N/A	N/A	N/A	PZL - 2020	-PL16 -01145
PLUG PLASTICO COM	\$ k 3 000 - 2	N/A	NIA	N/A	NĮA	1120 - 202	2 - 24484
SELF - WRAP , BRAID NOME	2148040 -008 13 3	N/A	N/A	N/A	N/A	0071154316	75.02.10.11
GREEN STAID, NOMEX	1 EN6049 -006 -05 -3	N/A	N/A	N/A	N/A	007119990	6 108.07.2022
GREEN GREEN		N/A	N/A	N/A	N/A	00712038	33 28 07. 2028
NUT, SELF-LOCKING, EXTEN	M S 210 4 3 - 3	N/A	N/A	N/A	N/A	007120681	6/11.08.2022
RIVET, SOLID	MS 20470AD4 -4-5	N/A	N/A	N/A	N/A	007120430	76 01.08.202
NON-METALLIC CHANNEL	A236402 AB	N/A	N/A	N/A	N/A	AGU-2016 -	1720 -18709
OECAL	ED300A202	N/A	N/A	NIA	N/A	A GU _ 2016	- 1720 - 13395
DECAL	ED3001386	NIA	N/A	NÍA	NA	AGU - 2022	M20 - 13434
RECEPTACLE, TURNIOCH	AWOO2FB - RD	N/A	N/A	N/A	N/A	AGU-2016	- 1120 - 11574
512 MB PLMCIA	SA112018 138UE01 010000343	N/A	N/A	A 20193 - 003	NA	PG4E: 46	959-1
SUPPORT ASSY	345315 483 931	N/A	N/A	N/A	N/A	AGU - 2013	-IT16 - <u>1307</u>]
SUPPORT ASSY	3 G 53 IS A 8 973 1	N/A	N/A	NIA	N/A	AGU - 2012	- IT13 - 13760
INSERT, SCREW THREAD	NAS1832 -3-3	N/A	N/A	NIA	NIA	0071191401	06 .06 . 2022 Form No.: LM/QA/GEN/



PARTS / MATERIAL USED / COMPONENT CHANGE RECORD

SERVICE ORDER

WORKSHEET / WORKCARD NUMBER:

2013/844/001-10

AIRFRAME

6 6 302:40 9 0 0 2 5 5 HOURS: NUMBER: 31763 LANDINGS: AIRCRAFT SERIAL NUMBER: 9M-BGH 850

AIRCRAFT REGISTRATION: PARTS / MATERIAL USED / COMPONENT CHANGE RECORD (IF APPLICABLE) INSTALLED REMOVED RELEASE DOCUMENT PART NO. DESCRIPTION SERIAL NO. TSN/TSO SERIAL NO. TSN/TSO EN6049-006-32-5 SELF-WRAP BRAID. 0071174844 20 .03.2022 N/A N/A N/A N/A A582 A32 NOMEX, GREEN NIA NIA AGU - 2017 - 1720 - 12648 N/A A 366 43 E12 C N/A CTUD, 40H BONDED NA AGU - 2020 - 1720 - 10389 N/A N/A NIA AWOOICB 02H CLAMP



NOTICE:THIS FORM, DULY UPDATED, MUST FOLLOW THE ASSY

Section 1

A I A Chapter ..

P/N (7)	ACCESS RECORDER	COCKPIT PANEL QUICK	DESCRIPTION (1) P/N (2)
1(7)	1(7)	D51640-0001	1(2)
S/N (8)	S/N (8)	A27552-011	S/N (3)
MANUFACTURER NAME (9)	MANUFACTURER NAME (9)	CURTISS WRIGHT	MANUFACTURER NAME (4)
DATE OF CHANGE (10)	DATE OF CHANGE (10)	11/22	ASSEMBLY/MANUFACTURING DATE (5) RETIREMENT LIFE / TIME LIMITS (6)
RETIREMENT LIFE / TIME LIMITS (11)	RETIREMENT LIFE / TIME LIMITS (11)		RETIREMENT LIFE / TIME LIMITS (6)

			DATE (12)	
			R. MARKS (13)	
			TOTAL FLIGHT HOURS (15) TOTAL LANDINGS (15) TOTAL LIFTS/CYCLES (15)	INST
		00:00	TOTAL HOURS (16) TOTAL LANDINGS (16) TOTAL LIFTS/CYCLES (16)	INSTALLATION
		NEW NEW	S TIME SINCE OH (17) LANDINGS SINCE OH (17) LIFTS/CYCLES SINCE OH (17)	
			ORGANIZATION, STAMP AND SIGNATURE (18)	
			DATE (19)	ASSEMBLY
			TOTAL FLIGHT HOURS (20) TOTAL LANDINGS (20) TOTAL LIFTS/CYCLES (20)	ASSEMBLY HISTORICAL RECORD
			ACTUAL TOTAL HOURS (21) ACTUAL TOTAL LANDINGS (21) ACTUAL TOTAL LIFTS/CYCLES (21)	CORD
			TOTAL HOURS WITH PENALTY FACTOR (22) TOTAL LANDINGS. WITH PENALTY FACTOR (22)	
			TIME SINCE OH (23) LANDINGS SINCE OH (23) LIFTS/CYCLES SINCE OH (23)	REMOVAL
			REASON FOR REMOVAL (24)	
			ORGANIZATION, STAMP AND SIGNATURE (25)	



NOTICE:THIS FORM, DULY UPDATED, MUST FOLLOW THE ASSY

Section 2

ATA Chapter

				DESCRIPTION (28)	0	ASSY P/N (26)	
			S/N (30)	P/N (29)	COMPONENT DATA		
			RETIREMENT LIFE / TIME LIMITS (32)	MANUFACTURING DATE (31)		D5164	
			TOTAL TOTAL TOTAL LIFTS/CYCLES (33)	TOTAL HOURS (33)		D51640-0001	
			TOTAL TOTAL TOTAL LIFTS/CYCLES (34)	TOTAL HOURS (34)	INSTALLATION		COMPONEN
			LANDINGS SINCE OH (35) LIFTS/CYCLES SINCE OH (35)	TIME SINCE OH (35)	ATION		COMPONENTS INSTALLED ON ASSY
			STAMP AND SIGNATURE (37)	DATE (36)		ASSY S/N (27)	ON ASSY
			TOTAL LANDINGS (38) TOTAL LIFTS/CYCLES (38)	TOTAL HOURS (38)			
			TOTAL TOTAL TOTAL LIFTS/CYCLES (39)	TOTAL HOURS (39)			
			TOTAL LANDINGS WITH PENALTY FACTOR (40)	TOTAL HOURS WITH PENALTY FACTOR	REMOVAL	A27552-011	
			LANDINGS SINCE OH (41) LIFTS/CYCLES SINCE OH (41)	COMPONENT TIME S WITH SINCE OH (41)		11	
			STAMP AND SIGNATURE (43)	DATE (42)			



NOTICE: THIS FORM, DULY UPDATED, MUST FOLLOW THE ASSY

Section 3

ATA Chapter

_	_	_	_		_	_		_	_														
																			DATE (46)		ASSY P		
																			TOTAL LIFTS/CYC	TOTAL LANDIN	TOTAL HOUR	N (44)	
																			CLES (47)	GS (47)	S (47)		
																		TASKS (48)			D51640		
																					-0001		
																							ASSE
																							ASSEMBLY ACTIVITY HISTORY
																				AC		ASSY S/N (4	TY HISTORY
																				CTIVITIES (49)		15)	
																						A	
																						27552-01:	
																				ORGANIZATION (50)		1	
																				SIGNATURE (51)	CTAMB AND		
																				The control of the	TOTAL UNROSCIOTI TROSCION CONTACTONICSION CONTACTONICSION	TOTAL MONRS (47)	PRI(40)



NOTICE:THIS FORM, DULY UPDATED, MUST FOLLOW THE ASSY

Section 4

ATA Chapter

												ISSUE / REVISION (55)	NUN	AIRWORTHINESS DIDEO	AIRWO	ASSY P/N (52)	
												DATE OF COMPLIANCE (56)	NUMBER (54)	TIME MANDATORY DISTRICT	RTHINESS DIRECT		
												ASSY TOTAL LANDINGS (57) ASSY TOTAL LIFTS/CYCLES (57)	ASSY TOTAL HOURS (57)		AIRWORTHINESS DIRECTIVES AND MANDATORY BULLETINS	D51640-0001	AIR
												(58)	ORGANIZATION		ORY BULLET	0001	WORTHINES
												SIGNATURE (59)			INS		SS DIRECTIV
												ISSUE / REVISION (55)	OPTIONAL BULL			ASSY S/N (53)	AIRWORTHINESS DIRECTIVES AND BULLETINS COMPLIANCE
												DATE OF COMPLIANCE (56)	OPTIONAL BULLETIN NUMBER (59)	9	OPTI	(53)	S COMPLIANCE
											(51)	ASSY TOTAL LANDINGS (57) ASSY TOTAL LIFTS/CYCLES	ASSY TOTAL HOURS (57)	Order Dorect III	OPTIONAL BUILDETINS	A275	
													ORGANIZATION			A27552-011	
												SIGNATURE (59)	CIVAGNATA				