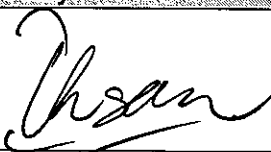
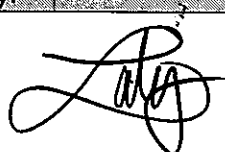
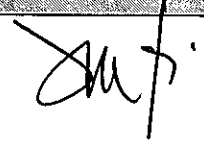


DOCUMENT REVISION AMENDMENT FORM

DOCUMENT TITLE & REV.	UNITARA RESOURCES (M) SDN. BHD EC155B1 AIRCRAFT MAINTENANCE PROGRAMME URM/CAMO/AMP/EC155B1 ISSUE 1 REV 1 DATED 27 FEBRUARY 2023	AMENDMENT REV. & DATE	TEMPORARY REVISION 2, 25 JULY 2023
ITEM	AMENDMENT DESCRIPTION	REASON	
1	Chapter 12.0 Page 10 of 12 Amend reference Table K item K1 and K2	Reference amends from EMM 05-00-200-801-A01 to EMM 05-50-00-200-801-A01 as per EMM Arriel 2C2 Update No. 49	
2	Chapter 12.0 Page 11 of 12 Replacement of terms from Heavy landing to Hard landing	To update the term as per new revision EMM Arriel 2C2 Update No.49	
3	Chapter 14.0 Page 1 of 2 Amend maximum service life for engine component in service limits and use limited parts.	Amend the maximum service life for all item as per EMM Arriel 2C2 Update No.49	
4	Chapter 15.0 Page 1 of 1 Amend time between overhaul interval for Item No. 8, Starter generator	Amend the time between overhaul interval as per EMM Arriel 2C2 Update No.49	
Prepared by:		Verified by:	Approved By:
			
Name	MUHAMMAD IHSAN BIN MASRI	Name	ZATY NADHIRA BT MOHAMED ZUHARI
Designation	TECHNICAL SERVICES	Designation	CONTINUING AIRWORTHINESS MANAGEMENT MANAGER
Date	25 th JULY 2023	Date	25 th JULY 2023
Name	OMAR BIN AHMAD	Name	MANPREET SINGH
Designation	QUALITY ASSURANCE MANAGER	Designation	OPERATOR
Date	25 th JULY 2023	Date	25 th JULY 2023

UNITARA RESOURCES (M) SDN. BHD.

DOCUMENT TITLE:	AIRCRAFT MAINTENANCE PROGRAMME	AIRCRAFT TYPE:	AIRBUS HELICOPTERS EC155B1				
PAGE TITLE:	RECORD OF TEMPORARY REVISION	REFERENCE:	URM/CAMO/AMP/EC155B1	ISSUE:	1	REVISION:	0
CHAPTER:	6.0	PAGE:	1 of 1	DATE:	6 DECEMBER 2022		

RECORD OF TEMPORARY REVISION

TR NO	CHAPTER AND PAGE NO	ISSUE DATE	INSERTED		REMOVED		REMARKS
			DATE	NAME	DATE	NAME	
1	1. Chapter 12.0 Page 2 of 12 2. Chapter 12.0 Page 9 of 12 3. Chapter 12.0 Page 10 of 12 4. Chapter 18.0 Page 2 of 2 5. Chapter 20.0 Page 16 of 16	16.02.2023	16.02.2023	IHSAN			
2	1. Chapter 12.0 Page 10 of 12 2. Chapter 12.0 Page 11 of 12 3. Chapter 14.0 Page 1 of 2 4. Chapter 15.0 Page 1 of 1	25.07.2023	25.07.2023	IHSAN			

TEMPORARY REVISION 2

25.07.2023

UNITARA RESOURCES (M) SDN. BHD.

DOCUMENT TITLE:	AIRCRAFT MAINTENANCE PROGRAMME	AIRCRAFT TYPE:	AIRBUS HELICOPTERS EC155B1				
PAGE TITLE:	SCHEDULED MAINTENANCE CHECK AND CYCLE	REFERENCE:	URM/CAMO/AMP/EC155B1	ISSUE:	1	REVISION:	0
CHAPTER:	12.0	PAGE:	10 of 12	DATE:	6 DECEMBER 2022		

NO.	INSPECTION DESCRIPTION	REFERENCE	ITEM	INTERVAL/FREQUENCIES	REMARKS
J	ENGINE CLEANING (CORROSIVE OR SALTY ATMOSPHERE)				
J1	Rinsing	EMM 71-01-00	AA	Daily after last flight of the day	Note 1
J2	Chemical Cleaning	EMM 71-01-00	AA	Every 100 FH interval	-
J3	External Protection	EMM 71-01-00	AA	Weekly or Every 50 FH whichever occurred first	-

NO.	INSPECTION DESCRIPTION	REFERENCE	ITEM	INTERVAL/FREQUENCIES	REMARKS
K	ENGINE CONDITIONAL / UNSCHEDULED INSPECTIONS				
K1	Calculate and record in section E of the engine log book the accumulated time 2 min. OEI performed during the day, the accumulated time 2 min, OEI performed since the engine was new, the accumulated time 2 min, OEI performed since last availability state.	EMM 05-50-00-200-801-A01	AA	After operating at 2 min. OEI rating	-
K2	Remove and send to repair center the module 03, the module 04 and the Engine Electronic Control Unit	EMM 05-50-00-200-801-A01	AA	As soon as the accumulated value of 2 min. OEI rating is more than 10 min.	-
K3	Calculate and record in section E of the engine log book the accumulated time 30 sec, OEI performed during the day, the accumulated time 30 sec, OEI performed since the engine was new, the accumulated time 30 sec, OEI performed since last availability state.	EMM 05-50-00-200-801-A01	AA	After operating at 30 sec. OEI rating	-
K4	Remove and send to repair center the module 03, the module 04 and the Engine Electronic Control Unit	EMM 05-50-00-200-801-A01	AA	As soon as the accumulated value of 30 sec. OEI rating is more than 15 sec..	-
K5	Exceeding of T4.5 temperature.	EMM 05-50-00-200-801-A01	AA	At start	-

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DOCUMENT TITLE:	AIRCRAFT MAINTENANCE PROGRAMME	AIRCRAFT TYPE:	AIRBUS HELICOPTERS EC155B1		
PAGE TITLE:	SCHEDULED MAINTENANCE CHECK AND CYCLE	REFERENCE:	URM/CAMO/AMP/EC155B1	ISSUE:	1
CHAPTER:	12.0	PAGE:	11 of 12	REVISION:	0
		DATE:	6 DECEMBER 2022		

NO.	INSPECTION DESCRIPTION	REFERENCE	ITEM	INTERVAL/FREQUENCIES	REMARKS
K6	Exceeding of T4.5 temperature.	EMM 05-50-00-200-801-A01	AA	During a flight	-
K7	Exceeding of N2 speed.	EMM 05-50-00-200-801-A01	AA	At each occurrence	-
K8	Exceeding of N1 speed.	EMM 05-50-00-200-801-A01	AA	At each occurrence	-
K9	Exceeding of engine torque.	EMM 05-50-00-200-801-A01	AA	At each occurrence	-
K10	Exceeding the max. oil temperature.	EMM 05-50-00-200-801-A01	AA	At each occurrence	-
K11	Low oil pressure.	EMM 05-50-00-200-801-A01	AA	At each occurrence	-
K12	Treatment of an engine after the operation of an extinguisher	EMM 05-50-00-200-801-A01	AA	After extinction of a fire or accidental release of an extinguisher on a hot turboshaft engine.	-
K13	Treatment of an engine after the operation of an extinguisher	EMM 05-50-00-200-801-A01	AA	After accidental release of an extinguisher on a cold turboshaft engine without any extinguishing product entering the air path.	-
K14	Treatment of an engine after a foreign object damage.	EMM 05-50-00-200-801-A01	AA	After ingestion of foreign bodies	-
K15	Treatment of an engine after a lightning strike.	EMM 05-50-00-200-801-A01	AA	After a lightning strike	-
K16	Treatment of an engine after a hard landing.	EMM 05-50-00-200-801-A01	AA	After hard landing	-
K17	Treatment of an engine after a surge.	EMM 05-50-00-200-801-A01	AA	After surge	-
K18	Parameter instability - Oil pressure.	EMM 05-50-00-200-801-A01	AA	Abnormal evolution of the oil pressure	-
K19	Treatment of an engine after a fire.	EMM 05-50-00-200-801-A01	AA	After a fire	-
K20	Treatment of an engine after a rotor damage.	EMM 05-50-00-200-801-A01	AA	After a rotor damage	-

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DOCUMENT TITLE:	AIRCRAFT MAINTENANCE PROGRAMME	AIRCRAFT TYPE:	AIRBUS HELICOPTERS EC155B1				
PAGE TITLE:	ENGINE COMPONENT IN-SERVICE LIMITS AND USE LIMITED PARTS	REFERENCE:	URM/CAMO/AMP/EC155B1	ISSUE:	1	REVISION:	0
CHAPTER:	14.0	PAGE:	1 of 2	DATE:	6 DECEMBER 2022		

ENGINE COMPONENT IN-SERVICE LIMITS AND USE LIMITED PARTS

ITEM	TASK DESCRIPTION - IN-SERVICE LIMITS
1.	Remove the applicable components from service in accordance within the time period, hours or cycle specified in the Airworthiness Limitation Chapter 05-10-01-200-801-A01 in EMM ARRIEL 2C2 Maintenance Manual of the latest revision.

No.	PART NUMBER	DESCRIPTION	MAXIMUM SERVICE LIFE
1	0292260110	CENTRIFUGAL COMPRESSOR IMPELLER	22000 cycles
2	2292260060	HP TURBINE DISK	17000 cycles
3	2292260750	INJECTION WHEEL	10000 cycles
4	2292810790	POWER TURBINE DISK	22000 cycles

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DOCUMENT TITLE:	AIRCRAFT MAINTENANCE PROGRAMME	AIRCRAFT TYPE:	AIRBUS HELICOPTERS EC155B1		
PAGE TITLE:	TIME BETWEEN OVERHAUL - AIRFRAME	REFERENCE:	URM/CAMO/AMP/EC155B1	ISSUE:	1
CHAPTER:	15.0	PAGE:	1 of 1	REVISION:	0
		DATE:	6 DECEMBER 2022		

TIME BETWEEN OVERHAUL - AIRFRAME

ITEM	TASK DESCRIPTION
1.	Remove the applicable components in accordance within the time period, hour, cycle or landing and within the interval tolerance margin permitted specified as Time Between Overhaul (TBO) in MSM Chapter 05-10-00 of the latest revision.

No.	PART NUMBER	DESCRIPTION	TIME BETWEEN OVERHAUL
1	P99C16-612	CARTRIDGE PUMP	2000 Hours
2	C24999010-1	DOUBLE HYDRAULIC PUMP	3600 Hours
3	365A32-9001-00	MGB	1800 Hours or 288 Months
4	365A33-6005-09	TAIL GEAR BOX	2400 Hours or 288 Months
5	SC7291	TAIL ROTOR SERVOCONTROLS [704A44-8311-53]	3000 Hours or 240 Months
6	SC8037-1	MAIN ROTOR SERVOCONTROLS [704A44-8311- 55]	3000 Hours or 240 Months
7	VCT1518D	ENGINE BAY FAN [704A43691028]	1200 Hours
8	524-031	STARTER GENERATOR	1200 Hours or 60 Months

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