



MODIFICATION RECORD SHEET – SERVICE BULLETIN

	DOCUMENT TITLE:	SERVICE BULLETIN – ENGINE #1	A/C TYPE:	EC 155 B	A/C REGN:	9M-JSR	A/C S/N:	6583	APU TYPE:	-
			ENG. TYPE	ARRIEL 2C1	ENG #1 S/N:	24595	ENG #2 S/N:	24593	APU S/N:	-

NO.	SB NO.	CATEGORY	DESCRIPTION	COMPLIANCE REF. & DATE	REMARKS
33	292 72 2874 VER. B DATE: 2021-03-02	4	ARRIEL 2C1 SERVICE BULLETIN MODULE M02 (AXIAL COMPRESSOR) - APPLICATION OF SILICONE ELASTOMER TO THE EQUIPPED JET	TIC-EC155-21-0026 DATE: 06.04.2021	APPLICABLE TO ENGINE TYPE. COMPLIANCE UPON CUSTOMER REQUEST.
34	292 71 2853 VER. C DATE: 2021-03-18	-	ARRIEL 2C1 SERVICE BULLETIN CREATION OF A CONFIGURATION APPLICABLE TO ARRIEL 2 B, B1, B1A, C ,C1, C2, D, E, H, N, S1 AND S2 TURBOSHAFT ENGINES DURING OVERHAUL	TIC-EC155-21-0028 DATE: 15.04.2021	APPLICABLE TO ENGINE TYPE. HOWEVER, THIS REVISION IS APPLICABLE TO ARRIEL 2H ONLY.
35	292 72 2022 VER. C DATE: 2021-07-09	-	SAFRAN HELICOPTER ENGINES - ARRIEL 2C1 SERVICE BULLETIN MODULE M03 (GAS GENERATOR) - THICKER REAR FLANGE ON FREE TURBINE (FT) SHIELD - APPLICATION OF MODIFICATION TU 22	TIC-EC155-21-0058 DATE: 09.08.2021	APPLICABLE TO ENGINE TYPE. COMPLIANCE UPON FIRST RETURN TO AN APPROVED REPAIR CENTER IF THE REPAIR/OVERHAUL BEING PERFORMED PROVIDES ACCESS TO THE FREE TURBINE SHIELD.
36	292 72 2046 VER. B DATE: 2021-07-09	-	SAFRAN HELICOPTER ENGINES - ARRIEL 2C1 SERVICE BULLETIN MODULE M04 (POWER TURBINE) - INCREASE OF THE TURBINE BEARING PRESSURIZATION- APPLICATION OF MODIFICATION TU 46A	TIC-EC155-21-0059 DATE: 09.08.2021	APPLICABLE TO ENGINE TYPE. COMPLIANCE UPON FIRST RETURN TO AN APPROVED REPAIR CENTER, IF THE REPAIR/OVERHAUL BEING DONE GIVES ACCESS TO THE POWER TURBINE BEARING (ITEM 72-54-20-01 WAS REMOVED).
37	292 72 2817 VER. C DATE: 2021-08.24	-	SAFRAN HELICOPTER ENGINES - ARRIEL 2C1 SERVICE BULLETIN RETURN TO SERVICE FOR CIVIL OPERATION OF AN ARRIEL 2 ENGINE ORIGINATING FROM AN OPERATOR NOT CONTROLLED BY A CIVIL AUTHORITY (MILLITARY, PARAMILITARY, ETC.)	TIC-EC155-21-0066 DATE: 31.08.2021	NOT APPLICABLE. ENGINE PREVIOUSLY NOT INSTALLED ON MILITARY HELICOPTER.

TOOLS SERVICE BULLETIN

MODIFICATION RECORD SHEET – SERVICE BULLETIN

	DOCUMENT TITLE:	SERVICE BULLETIN – ENGINE #2	A/C TYPE:	EC 155 B	A/C REGN:	9M-JSR	A/C S/N:	6583	APU TYPE:	-
			ENG. TYPE	ARRIEL 2C1	ENG #1 S/N:	24595	ENG #2 S/N:	24593	APU S/N:	-

NO.	SB NO.	CATEGORY	DESCRIPTION	COMPLIANCE REF. & DATE	REMARKS
32	292 72 2873 VER. B DATE: 2021-03-02	4	ARRIEL 2C1 SERVICE BULLETIN MODULE M05 (REDUCTION GEARBOX) - APPLICATION OF SILICONE ELASTOMER TO THE OIL DUCT OF THE INTERMEDIATE GEAR	TIC-EC155-21-0025 DATE: 06.04.2020	APPLICABLE TO ENGINE TYPE. COMPLIANCE UPON CUSTOMER REQUEST.
33	292 72 2874 VER. B DATE: 2021-03-02	4	ARRIEL 2C1 SERVICE BULLETIN MODULE M02 (AXIAL COMPRESSOR) - APPLICATION OF SILICONE ELASTOMER TO THE EQUIPPED JET	TIC-EC155-21-0026 DATE: 06.04.2020	APPLICABLE TO ENGINE TYPE. COMPLIANCE UPON CUSTOMER REQUEST.
34	292 71 2853 VER. C DATE: 2021-03-18	-	ARRIEL 2C1 SERVICE BULLETIN CREATION OF A CONFIGURATION APPLICABLE TO ARRIEL 2 B, B1, B1A, C ,C1, C2, D, E, H, N, S1 AND S2 TURBOSHAFT ENGINES DURING OVERHAUL	TIC-EC155-21-0028 DATE: 15.04.2021	APPLICABLE TO ENGINE TYPE. HOWEVER, THIS REVISION IS APPLICABLE TO ARRIEL 2H ONLY.
35	292 72 2022 VER. C DATE: 2021-07-09	-	SAFRAN HELICOPTER ENGINES - ARRIEL 2C1 SERVICE BULLETIN MODULE M03 (GAS GENERATOR) - THICKER REAR FLANGE ON FREE TURBINE (FT) SHIELD - APPLICATION OF MODIFICATION TU 22	TIC-EC155-21-0058 DATE: 09.08.2021	APPLICABLE TO ENGINE TYPE. COMPLIANCE UPON FIRST RETURN TO AN APPROVED REPAIR CENTER IF THE REPAIR/OVERHAUL BEING PERFORMED PROVIDES ACCESS TO THE FREE TURBINE SHIELD.
36	292 72 2046 VER. B DATE: 2021-07-09	-	SAFRAN HELICOPTER ENGINES - ARRIEL 2C1 SERVICE BULLETIN MODULE M04 (POWER TURBINE) - INCREASE OF THE TURBINE BEARING PRESSURIZATION- APPLICATION OF MODIFICATION TU 46A	TIC-EC155-21-0059 DATE: 09.08.2021	APPLICABLE TO ENGINE TYPE. COMPLIANCE UPON FIRST RETURN TO AN APPROVED REPAIR CENTER, IF THE REPAIR/OVERHAUL BEING DONE GIVES ACCESS TO THE POWER TURBINE BEARING (ITEM 72-54-20-01 WAS REMOVED).