

# **WORK REPORT**

A/C REG : N/A

PN: 709-0160-48-101

SN : P1532

Description : A109 TR BLADE

TSN : 957.32 hrs



# WORK REPORT

LM/21/01

**DATE: 08 Jan 2021** 

COMPONENT INFORMATION	
DESCRIPTION : Tail Rotor B PART NO : 709-0160-4 SERIAL NO : P1532	
TYPE OF INSPECTION CARRIED OUT	
✓ DETAILED VISUAL INSPECTI  ULTRASONIC	ON TAP TEST  THERMOGRAPGHY
INSPECTION REFERENCE	



# WORK REPORT

LM/21/01

**DATE: 08 Jan 2021** 

# **DETAILED INSPECTION & RECTIFICATIONS**

A Detailed Inspection was carried out where the following defects were discovered: -

Dent on Erosion shield

Rectifications carried out: -

• Blade to be scrapped as per PSE-TQ-2021-39666



# **Kok Zhen Jie**

From: Ngiam Yen Kui

**Sent:** Friday, May 13, 2022 10:51 AM

**To:** Kok Zhen Jie

**Subject:** FW: A109 TRB S/N P1532 **Attachments:** RE: A109 TRB S/N P1532

Hi Justin,

Kindly refer below email as requested.

Thanks, Yen

## Company General Use

From: Eliyathamby Dhanaraj <dhanaraj.eliyathamby@leonardocompany.com>

Sent: Wednesday, September 1, 2021 6:01 PM

To: Loo Xian Lun <xianlun.loo@leonardocompany.com>

Cc: Williams Emlyn <emlyn.williams@leonardocompany.com>; Tellone Giuseppe

<giuseppe.tellone@leonardocompany.com>; Piccin Andrea <Andrea.Piccin@leonardocompany.com>; Engineering

Support LHD <engineering.support.lhd@leonardocompany.com>; Abdullah Muhammad Zahin

<muhammadzahin.abdullah@leonardocompany.com>; Ngiam Yen Kui <yenkui.ngiam@leonardocompany.com>;

Pinto Teresa <teresa.pinto.ext@leonardocompany.com>

Subject: RE: A109 TRB S/N P1532

# PSE/TQ/2021/39666

Hi Daniel,

With respect to this case, the blade cannot be repaired nor erosion shield replacement can be performed. Therefore, the blade needs to be scrapped.

Best regards, Dhana

## Company General Use

From: Loo Xian Lun

Sent: Wednesday, September 01, 2021 2:00 PM

To: Eliyathamby Dhanaraj <dhanaraj.eliyathamby@leonardocompany.com>; Abdullah Muhammad Zahin

<muhammadzahin.abdullah@leonardocompany.com>

**Cc:** Williams Emlyn < <a href="mailto:emlyn.williams@leonardocompany.com">emlyn.williams@leonardocompany.com</a>; Tellone Giuseppe

<giuseppe.tellone@leonardocompany.com>; Piccin Andrea <Andrea.Piccin@leonardocompany.com>; Engineering

Support LHD <engineering.support.lhd@leonardocompany.com>

Subject: RE: A109 TRB S/N P1532

Hi Dhana,

Please find attached logcard for the P1532 TRB. The customer is Galaxy Aerospace.

Kind Regards, Daniel

## Company General Use

**From:** Eliyathamby Dhanaraj <<u>dhanaraj.eliyathamby@leonardocompany.com</u>>

Sent: Wednesday, September 1, 2021 1:27 PM

**To:** Loo Xian Lun < xianlun.loo@leonardocompany.com >; Abdullah Muhammad Zahin

<muhammadzahin.abdullah@leonardocompany.com>

Cc: Williams Emlyn <emlyn.williams@leonardocompany.com>; Tellone Giuseppe

<giuseppe.tellone@leonardocompany.com>; Piccin Andrea <Andrea.Piccin@leonardocompany.com>; Engineering

Support LHD <engineering.support.lhd@leonardocompany.com>

Subject: RE: A109 TRB S/N P1532

Hi Daniel,

Before confirming the corrective action, could you provide the logcard for this blade and also confirm whom is the customer for this blade?

Best regards, Dhana

## Company General Use



# **Dhanaraj Eliyathamby**WW Customer Support & Service Leonardo Company S.p.A.

Lot 1 & 2, Helicopter center, Sultan Abdul Aziz Shah Airport Subang - Selangor - Italy Tel. +603-78310010 - Fax leonardocompany.com

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From: Loo Xian Lun

Sent: Wednesday, September 01, 2021 11:46 AM

To: Eliyathamby Dhanaraj < <a href="mailto:dhanaraj.eliyathamby@leonardocompany.com">dhanaraj.eliyathamby@leonardocompany.com</a>; Abdullah Muhammad Zahin

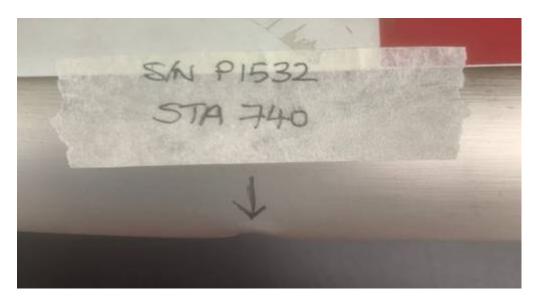
<muhammadzahin.abdullah@leonardocompany.com>

Cc: Williams Emlyn <emlyn.williams@leonardocompany.com>

Subject: A109 TRB S/N P1532

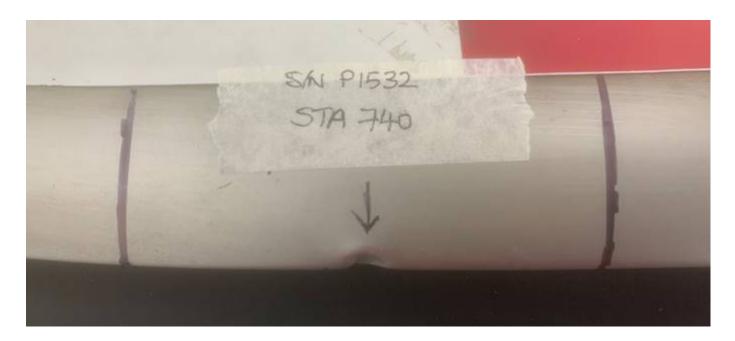
Hi Dhana & Zahin,

We received the subject TRB and found a sharp dent on the leading edge of the erosion shield @ STA 740 (see photos below). The depth of the dent is 2.87mm.





With reference to the A109S IETP DM 3C-A-64-11-01-00A-280A-C Step 10.2, sharp dents on the erosion shield are not permitted. We plan to trim and remove the marked area of the erosion shield as shown below to inspect whether the spar has been damaged as we believe that the blade can be sent back to Italy for an erosion shield replacement if the spar has not been damaged. Please advise if you have information to the contrary which would mean that our time is not wasted.



Kind Regards, Daniel

Company General Use