

TEARDOWN REPORT

Customer LEONARDO UK LTD	Cust PO 4802645342	Operator PO
Input Part 2491H4	Input Serial FYH200827	Qty 1.000
Output Part	Output Serial	Workscope OVERHAUL
Cust Part	Cust Serial FYH200827	Status/Work OVERHAULED
Description TAILROTOR POWER CONTROL	Removal Code UNRE OVERHAUL	Failure Date
Aircraft LYNX	Engine Type	
Incoming NSN N/A	Outgoing NSN N/A	Tail No
Date Rec'd 20.05.2022	Quote Date	Accept Date
Ship Date	DOM	Last Order Date
Sales Order 9243470	Work Order 44904735	Notification 304694751
Customer Reason for Return Commercial Controller & Customer Reqm's CUSTOMER NOTES; RETURNED FOR OVERHAUL C OF C + + TDR + LOGCARD REQUIRED END USER: MALAYSIA		
Certification Type C OF C		
CMM Reference CMM / TMRC or AP Number and Revision		
Preliminary Inspection Receipt Survey Findings Unit in dirty condtion unit in oily condtion various nuts bolts signs of corrosion		
Evaluation Inspection Test As Received (T.A.R) Results N/A		
Work Performed Strip Observations Feedback arms, A/C collors and End cap corrosion present Fork ends cad severly worn		

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Bypass piston and Gland worn parco
Lever supoort and Eye end requires re-painting

Administrative Notes
Free Text

Engineering Notes
Investigation Requirements

Amendments
Strip Report Changes

Quote Attachment

Components :

Order	Material	Description	Req Qty	Issued	Reason Code	Stor Loc
44904735	35879	END CAP	1	0		CLAS
44904735	40200SHT3	FEEDBACK ARM R/H	1	0		CLAS
44904735	46455	BY-PASS PISTON	1	0		CLAS
44904735	45795	COLLAR	1	0		CLAS
44904735	40149	GLAND	1	0		CLAS
44904735	46837	SPECIAL STUD	2	0		CLAS
44904735	40175	EYE END	1	0		CLAS
44904735	46765SHT3	SUPPORT LEVER	1	0		CLAS
44904735	45545	FORK END	2	0		CLAS
44904735	40001	PISTON	1	0		CLAS
44904735	45633	PISTON (VITAL PART)	1	0		CLAS
44904735	46773	JACK BODY ASSY	1	0		CLAS
44904735	40225	VALVE ASSEMBLY MATCHED	1	0		CLAS
44904735	40199SHT3	FEEDBACK ARM L/H	1	0		CLAS
44904735	38725	SEAL	2	0		REPS
44904735	38727	SEAL	2	0		REPS
44904735	41807	SEAL	2	0		REPS
44904735	38765	SEAL	2	0		REPS
44904735	38721	PRESSURE RING	2	0		REPS
44904735	AS8456-14	INSERT	1	0		REPS
44904735	AS8456-1	INSERT	2	0		REPS

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Part No	Part Description	QTY	REPS	REPS	REPS	REPS
44904735	35369	IDENT LABEL(DLF)-(Alt 71555-82)	1	0		REPS
44904735	FHS1804-6-6	RETAINING PIN	1	0		REPS
44904735	34753	PRESSURE RING	2	0		REPS
44904735	35675	SEAL	4	0		REPS
44904735	35667	SEAL	2	0		REPS
44904735	58165	SEAL	2	0		REPS
44904735	FHS1883-4	SEAL	2	0		REPS
44904735	FHS1900-115-3A	BEARING	1	0		REPS
44904735	34645	PIVOT PIN	1	0		REPS
44904735	38919	SEAL	1	0		REPS
44904735	FHS1883-8	SEAL	2	0		REPS
44904735	HDS1171-5-10	SEAL	1	0		REPS
44904735	35673	SEAL	1	0		REPS
44904735	FHS103-8	SEAL	4	0		REPS
44904735	FHS1803-4-10	SPIROL PIN	1	0		REPS
44904735	SP880-B	SEAL	1	0		REPS
44904735	BMS379-A	PROTECTION CAP	1	0		REPS
44904735	SP880-BB	SEAL	1	0		REPS
44904735	BMS58-A	PROTECTION CAP	1	0		REPS
44904735	F108-CNP X 8	INSERT SCREWLOCK	2	0		REPS
44904735	45831	WASHER	1	0		REPS
44904735	FHS1779-21-B-4	BOLT	2	0		REPS
44904735	A125-B	NYLOC NUT	2	0		REPS
44904735	A217-B16	6-32 SCREW (DLF)	2	0		REPS
44904735	FHS1779-54-B-0	BOLT	4	0		REPS
44904735	FHS1779-33-B-0	BOLT	11	0		REPS
44904735	A103-GS	NUT	1	0		REPS
44904735	A103-DS	NUT	4	0		REPS
44904735	A103-DP	NUT	2	0		REPS
44904735	A125-B	NYLOC NUT	2	0		REPS
44904735	40991	A/C PICK OFF	2	0		REPS
44904735	46469	SERVO VALVE	2	0		REPS
44904735	PAN6432-1P20	PIN CONTACT	18	0		REPS
44904735	38719	1/16 DIA STEEL BALL	1	0		REPS
44904735	MS90376-16Y	COVR,PROT,POLYETHYLENE ,YW,.893ID,.625I/L	2	0		REPS
44904735	AS8456-14	INSERT	2	0		REPS
44904735	AS8456-13	THREAD INSERT (DLF)	12	0		REPS

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44904735	45305	SEAL	8	0		REPS
44904735	40205	SEAL	8	0		REPS
44904735	35369	IDENT LABEL(DLF)-(Alt 71555-82)	2	0		REPS
44904735	NA3000-025P-X	INTERNAL CIRCLIP	2	0		REPS
44904735	41805	SEAL	2	0		REPS
44904735	HDS1171-1-7	PACKING	2	0		REPS
44904735	HDS1171-5-1	O' RING (100-013-1109) (DLF)	2	0		REPS
44904735	HDS1171-5-2	O' RING SEAL	2	0		REPS
44904735	38257	SEAL	2	0		REPS
44904735	38259	SEAL	2	0		REPS
44904735	WA7-90-840	LABEL	1	0		REPS
44904735	45601	ADJUSTABLE SLEEVE	1	0		REPS
44904735	34753	PRESSURE RING	2	0		REPS
44904735	38781	BEARING	2	0		REPS
44904735	802-0437HY	SEAL	1	0		REPS
44904735	FHS1830-7	SEAL	2	0		REPS
44904735	FHS1829-23	SEAL	1	0		REPS
44904735	FHS1800-E	SEAL	1	0		REPS
44904735	FHS1829-24	SEAL	1	0		REPS
44904735	FHS1791-5-29	RETAINING PIN	1	0		REPS
44904735	FHS1900-117-3B	BEARING	2	0		REPS
44904735	46789	PIVOT PIN	1	0		REPS
44904735	45887	WASHER	1	0		REPS
44904735	45885	RATE TUBE	1	0		REPS
44904735	45593	PIVOT PIN	3	0		REPS
44904735	11-12973P	BEARING	2	0		REPS
44904735	2201P	BEARING	1	0		REPS
44904735	2661P	BEARING	1	0		REPS
44904735	AGS2035-B	WASHER	3	0		REPS
44904735	AGS2035-B	WASHER	5	0		REPS
44904735	SP90-C5	SPLIT PIN	1	0		REPS
44904735	AGS2035-C	WASHERS	2	0		REPS
44904735	FHS1803-3-3	SPIROL PIN	2	0		REPS
44904735	SP90-C5	SPLIT PIN	2	0		REPS
44904735	AGS2035-B	WASHER	3	0		REPS
44904735	WA7-90-840	LABEL	1	0		REPS
44904735	WA7-90-839	LABEL	1	0		REPS

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44904735	AGS2035-B	WASHER	2
44904735	AGS2035-B	WASHER	4
44904735	44741	SHRINKABLE SLEEVING	2
44904735	HDS1171-1-6	O' RING SEAL (100-011-1109) (DLF)	4
44904735	HDS1171-1-3	O' RING SEAL (100-008-1109) (DLF)	3
44904735	FHS1791-5-32	RETAINING PIN	2
44904735	38675	PIVOT PIN	2
44904735	34723	BEARING	2
44904735	WA7-90-839	LABEL	1
44904735	AS8456-1	INSERT	2
44904735	AS8456-14	INSERT	10
44904735	AS8455-16	THREAD INSERT (DLF)	12
44904735	AS8456-13	THREAD INSERT (DLF)	2
44904735	FHS1803-4-10	SPIROL PIN	1
44904735	2201P	BEARING	1
44904735	46843	DOWEL	2
44904735	FHS1883-4	SEAL	2
44904735	40309	SEAL	2
44904735	HDS1171-1-14	O' RING SEAL	2
44904735	S50188-1034-5N	SEAL	2
44904735	40293	SEAL (VSE6927)	2
44904735	FHS1884-16	SEAL	1
44904735	2201P	BEARING	1
44904735	HDS1171-1-14	O' RING SEAL	4
44904735	SP90-C6	SPLIT PIN (TRUNNION)	1
44904735	SP90-C5	SPLIT PIN	2
44904735	FHS1804-4-5	SPIROL PIN	2
44904735	FHS1804-6-11	SPIROL PIN (ALT FHS1803-6-11) (DLF)	2
44904735	FHS1803-3-6	SPIROL PIN	2
44904735	FHS1886-B-3-28	SPIROL PIN	1
44904735	SP90-C9	SPLIT PIN	1
44904735	SP90-C5	SPLIT PIN	2
44904735	S50188-1034-5N	SEAL	4
44904735	FHS1900-116-5-B	BEARING	2
44904735	FHS1900-119-5-B	BEARING	4
44904735	FHS1900-118-5-B	BEARING	2

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44904735	FHS1900-117-3B	BEARING	1	0		REPS
44904735	FHS1900-120-5-B	BEARING	1	0		REPS
44904735	FHS1900-116-5-B	BEARING	2	0		REPS
44904735	FHS103-6	SEAL	8	0		REPS
44904735	FHS158-6	SEAL	4	0		REPS
44904735	HDS1171-5-11	O' RING SEAL	2	0		REPS