

No.: **STP-20-013**

Date: **21-May-20**

Rev.: **00**

Date: -

P/N	3G9560V00332 /3G9560V00432 /3G9560V00131 / 3G9560V00231	S/N	132 / 107 /247/240	TSN	As per log card	TSO	As per log card
Customer work order reference		PRJ-SS-007264 /65&70		Work Reference			

Reason for removal: inspection

Scope of work Inspection

1. Receiving inspection

Floats assembly received in bad condition and assembly opened as per below photos **2.**

Photos



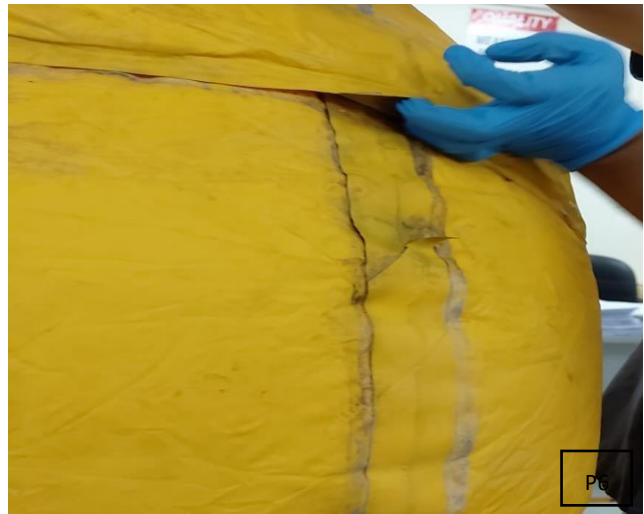
P1	Aft float bag assembly received opened and sign of dirt's and water contamination
P2	



P3	FWD float bag assembly received opened
P4	

3. Finding during receiving (detailed)

Float assembly part no	Float assembly serial no	Float bag part no	Float bag part serial no
3G9560V00231	240	3G9560V00651	1017



P5	Corrosion
P6	Seam welding debonding (inner and outer)

Float assembly part no	Float assembly serial no	Float bag part no	Float bag part serial no
3G9560V00131	247	3G9560V00651	1002

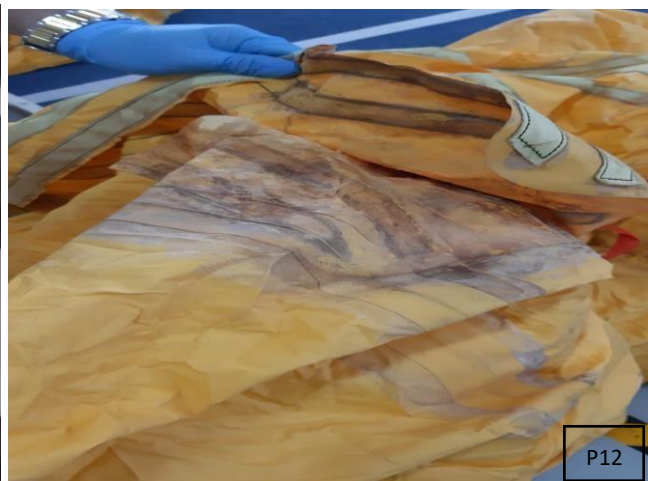


P7	Seam welding debonding (inner and outer)
P8	Seam welding debonding (inner and outer)



P9	Seam welding debonding (inner and outer)
P10	Seam welding debonding (inner and outer) and dirt's due to water accumulation

Float assembly part no	Float assembly serial no	Float bag part no	Float bag part serial
3G9560V00332	132	201655C	1035



P11	Seam welding debonding (inner and outer)
P12	Seam welding debonding (inner and outer) and dirt's due to water accumulation
P13	

Float assembly part no	Float assembly serial no	Float bag part no	Float bag part serial
3G9560V00432	107	201655C	1023



P14	Seem welding debonding (inner and outer) and dirt's due to water accumulation
P15	
P16	
P17	

4. Conclusion

Several seem welding de-ponding due to water accumulation same valves found corroded, client to review the helicopter wash procedure

6. MRO recommendation

1. client to review helicopter wash procedure in order to eliminate water seepage inside the floats
2. client required not to open floats or life raft in field as its 3rd level activitie
3. MRO proceeding with replacement of defective items during the inspection



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