



Quote #580933

BILL TO
 Prime Industries, Inc.
 Prime Industries, Inc.
 Attn: Marc Locourly, President
 406 Dividend Drive
 Peachtree City, GA 30269
 United States
 Phone
 Fax


SHIP TO
 Prime Industries, Inc.
 Prime Industries, Inc.
 Attn: Marc Lacourly, President
 406 Dividend Drive
 Peachtree City, GA 30269
 United States

QUOTE INFO
 PO Number **052339**
 PO Line Number 2
 Quote Number 580933
 Quote Date 9/15/2022
 Turn Time 35 Days ARO
 Shipping Terms UPS 3 Day Select
 Payment Terms Net 30
 Questions?
karleen.dirmantas@ableengineering.com

PART NUMBER	QTY	DESCRIPTION	SERIAL NUMBER
3G6230A03633	1	Lower Rod End	MCR10537

PROCESS NO.	PROCESS DESCRIPTION	COST/UNIT	QTY	EXTENSION
OH-4966-001	Overhaul / Return to Service		1	
EO-4966-001	Replace worn / damaged rod end bearing (Applicable to 633 rod end)			
EO-4966-003	Replace worn/damaged tube with high level detail.			\$1,250 -

TOTAL

ACCEPTED 

DATE 09/19/2022

- Able is pleased to submit this quotation for your consideration. This quotation is based on Able's initial teardown evaluation and is valid for 30 days only
- Please note, once repair and/or overhaul processing begins, unforeseen damage may be revealed which may alter Able's originally quoted price and/or turnaround time. Should this occur, Able will notify you promptly and provide a revised quotation
- Components listed on the quotation will be returned to you FOB Shipping Point via the method you request or ground if you do not specify.
- Able will not place insurance on your return shipment unless you specify this option in writing and provide the total dollar amount of insurance you require.
- Please be aware, Able's above-indicated pricing does not include shipping costs, export handling fees, imposts, duties, other service fees, or insurance costs as may be required. Any aforementioned fees will be added to your invoice, if incurred by Able
- If quoted turn around time results in a ship date falling on a weekend or holiday, actual shipment automatically defaults to the next business day
- By signing this quotation, you acknowledge that any invoice, tendered for an Able provided service, remaining unpaid greater than 180-days shall result in ownership transfer of components quoted herein to Able
- Invoices paid by credit card or international wire transfer will incur additional fees
- This Able quote includes all discounts and volume rebates, if applicable
- Able quoted turn around times are contingent upon the following:
 - Replacement part availability
 - Timeliness of OEM, Regulatory (I.E. FAA, EASA, CAAC, etc), and/or Customer approval of new repairs, as may be appropriate
- These commodities, technology, or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to U.S. law is prohibited.

7706 E. VELOCITY WAY
 MESA, AZ 85212

ABLEENGINEERING.COM

P 1-602-304-1227
 F 1-602-304-1277

FAA/EASA REPAIR STATION # A1LR190N



AEROSPACE SERVICES

A Textron Company

JOB# 580933
TEARDOWN REPORT

CUSTOMER

PRIME INDUSTRIES, INC.

PART NUMBER

3G6230A03633

SERIAL NUMBER

MCR10537

Summary Report



AEROSPACE SERVICES

A Textron Company

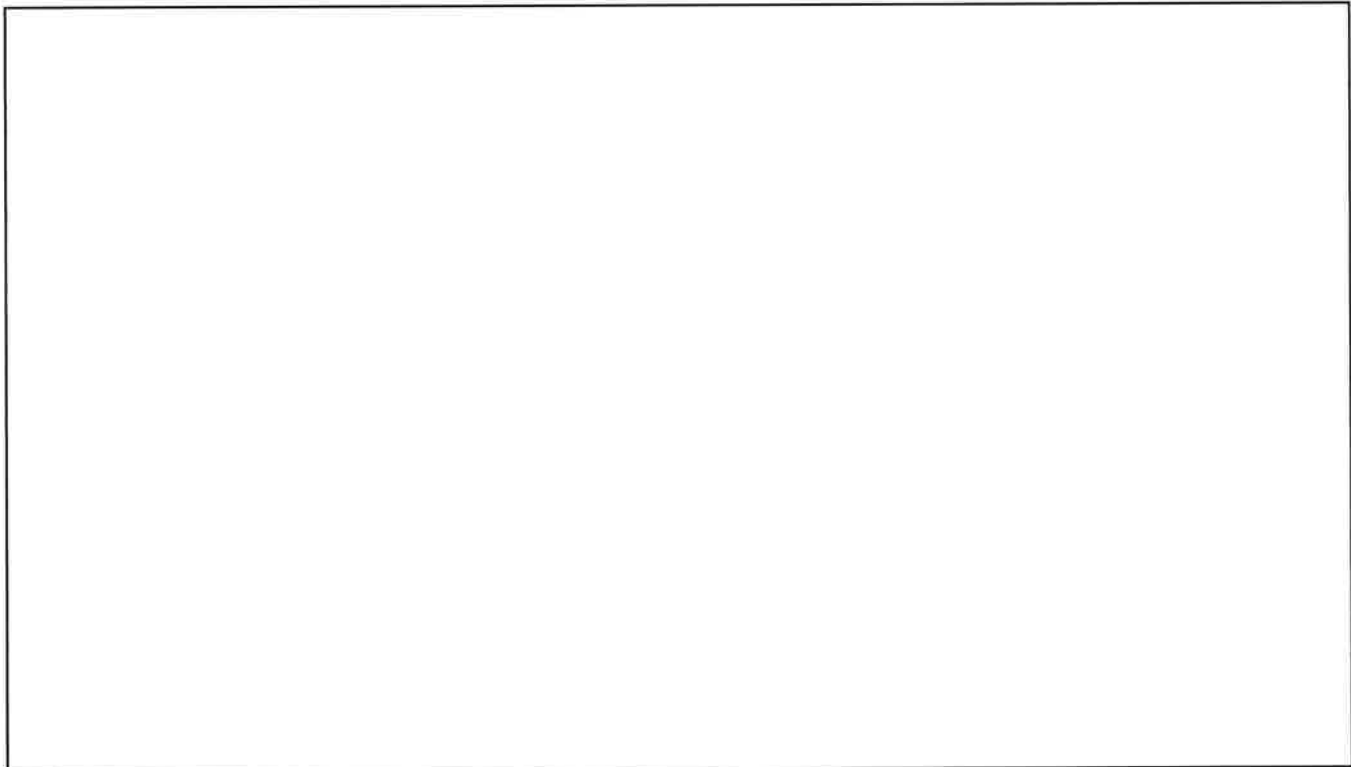
PART NUMBER	QTY	DESCRIPTION	SERIAL NUMBER
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TEARDOWN INFO

PO Number **052339**
Customer Prime Industries, Inc.
Job Number 580933
Date

SERVICE TIME

TSN N/A
TSO N/A
TSR N/A
RINS N/A
Life Limited No



Customer Requirements



AEROSPACE SERVICES

A Textron Company

PART NUMBER	QTY	DESCRIPTION	SERIAL NUMBER
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- 1** PO STATES: "TUBE BROKEN - PLEASE VERIFY P/N AND S/N"
- 2** REMOVAL TAG NOT RECEIVED.

Preliminary Workscope



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1 PROCESS CODE: FL-1

Conditions Found



AEROSPACE SERVICES

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- 1** P/N IS 3G6230A03633, S/N IS MCR10537 AS NOTED ON PO AND VERIFIED PER CUSTOMER REQUEST.
(FIGURE 1, 2)
- 2** SPHERICAL BEARING EXHIBITS AXIAL PLAY OF APPROX 0.015", MANUAL LIMITS STATE A MAX OF 0.008". REPAIR IAW EO-4966-001.
- 3** LOWER ROD END MISSING TUBE AS RECEIVED. REPAIR/REPLACE IAW EO-4966-003.
- 4** FINAL WORKSCOPE IS TO BE OVERHAULED. REPAIR IAW OH-4966-001.

Photos • Teardown



AEROSPACE SERVICES

A Textron Company

PART NUMBER
3G6230A03633

QTY DESCRIPTION
1 Lower Rod End

SERIAL NUMBER
MCR10537

Teardown



FIGURE 1

Teardown



FIGURE 2