PRELIMINARY TEARDOWN REPORT

Goodrich Actuation Systems SAS 43, rue des Pres F-27950 SAINT-MARCEL, VERNON Repair Station #06SY947N



Customer C	CHOPPERTECH SERVICES ON BHD	Cust PO	P.O/CTS/AERO/2022/028	Operator P	0				
:	e								
Input Part	30495-211	Input Serial	1966	Qty	1.000				
Output Dout	30498-211			,					
Output Part	30495-11	Output Serial	1966	Workscope I	REPAIR				
Cust Part		Cust Serial	1966	Status/Work REPAIRED					
Description	SERVOCONTROL	Removal Code	RAN	Failure Date 09.07.2020					
Aircraft	LYNX		Engine Type	00.01.2020					
Incoming NS	oming NSN N/A		Outgoing NSN N/A		Tail No				
Date Rec'd	22.06.2022	Quote Date		Accept Date					
Ship Date		DOM	01.01.2003						
		DOW	01.01.2003	Last Order Date					
Sales Order	9309600	Work Order	44954107	Notification	304737214				
Evaluation Inspection									
	Preliminary TDR								
	REFERENCE CMM: DOC 65-40-01/3 REVISION: 19								
	AMENDMENTS IN: 02 03 04 AMENDMENTS OUT: 02 03 04								
	CERTIFICATIONS :								
	COLLINS								
	REMOVAL REASON : REPAIR								
	IMPUTATION AND FAILURE CONFIRMATION : CUSTOMER'S CHARGE								
	PRIMARY FAULT :								
	dead travel out of tolerances 0.11mm for 0.6mm max automatic pilot authority test out of tolerances 0.26mm for 0.12mm max abnormal rear end noise the servovalve must be changed								
	CHANGING THE FOLLOWING PARTS: 340453 servovalve 336609 chape								
	WORK PERFORMED : REPAIRED								

Goodrich Actuation Systems SAS 43, rue des Pres F-27950 SAINT-MARCEL, VERNON Repair Station #06SY947N

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Work Order	44954107	Description			
			SERVOCONTROL	Date Rec'd	22.06.2022
Input Part	30495-211	Input Serial	1966		
Cust Part		Cust Serial	1966		

Author : Print name : Signature:

Date: 25.07.2022

Laurent Soyeux

Authorized Approval : Print name :

Signature:

Date:

Collins Aerospace Saint-Marcel site is pleased to provide this quote to service the subject item. In order to serve you better, we would appreciate your quote approval within 5 days.

Collins Aerospace Saint-Marcel site reserves the right to stop work and requote if further processing show any previously undetected fault or damage condition.

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