

PRELIMINARY TEARDOWN REPORT

Goodrich Actuation Systems SAS
 43, rue des Pres
 F-27950 SAINT-MARCEL, VERNON
 Repair Station #O6SY947N



Customer	CHOPPERTECH SERVICES SDN BHD	Cust PO	P.O/CTS/AERO/2022/028	Operator PO	
Input Part	30495-211	Input Serial	1600	Qty	1.000
Output Part	30495-211	Output Serial	1600	Workscope	REPAIR
Cust Part		Cust Serial	1600	Status/Work	REPAIRED
Description	SERVOCONTROL	Removal Code	IRAN	Failure Date	23.07.2021
Aircraft	LYNX	Engine Type			
Incoming NSN	N/A	Outgoing NSN	N/A	Tail No	
Date Rec'd	22.06.2022	Quote Date		Accept Date	
Ship Date		DOM	01.10.1984	Last Order Date	
Sales Order	9309661	Work Order	44954117	Notification	304737290

Evaluation Inspection

Preliminary TDR

REFERENCE CMM : DOC 65-40-01/3

REVISION : 19

.....

AMENDMENTS IN : 02 03 04

AMENDMENTS OUT : 02 03 04

.....

CERTIFICATIONS :

COLLINS

.....

REMOVAL REASON :

REPAIR

.....

IMPUTATION AND FAILURE CONFIRMATION :

CUSTOMER'S CHARGE

.....

PRIMARY FAULT :

dead travel out of tolerances 0.11mm for 0.6mm max

automatic pilot authority test out of tolerances 0.26mm for 0.12mm max

electrical test out of tolerances the servovalve must be changed

.....

CHANGING THE FOLLOWING PARTS:

340453 servovalve

.....



WORK PERFORMED :

REPAIRED

PRELIMINARY TEARDOWN REPORT



Work Order	44954117	Description	SERVOCONTROL	Date Rec'd	22.06.2022
Input Part	30495-211	Input Serial	1600		
Cust Part		Cust Serial	1600		

Author : Print name : Laurent Soyeux Signature:  Date: 25.07.2022		Authorized Approval : Print name : Signature: Date:
---	---	--

Collins Aerospace Saint-Marcel site is pleased to provide this quote to service the subject item. In order to serve you better, we would appreciate your quote approval within 5 days.
Collins Aerospace Saint-Marcel site reserves the right to stop work and requote if further processing show any previously undetected fault or damage condition.